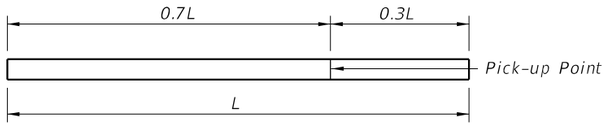
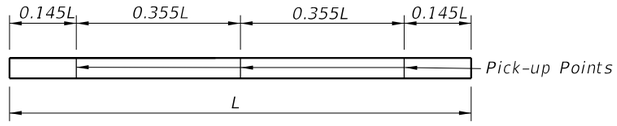


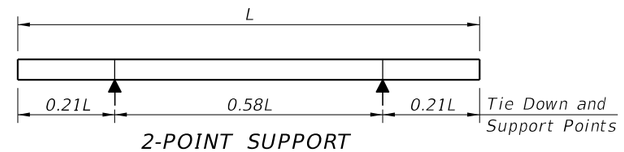
1-POINT PICK-UP

2-POINT PICK-UP

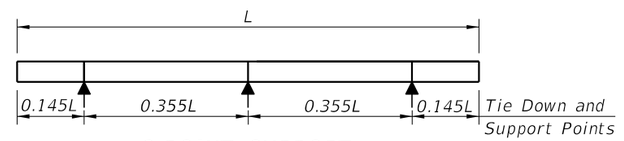


3-POINT PICK-UP

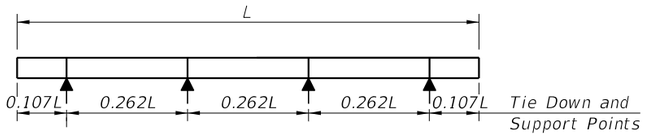
PILE PICK-UP DETAILS



2-POINT SUPPORT



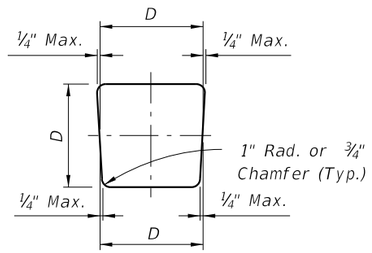
3-POINT SUPPORT



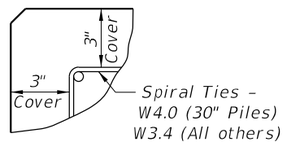
4-POINT SUPPORT

STORAGE AND TRANSPORTATION SUPPORT DETAILS

TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS								
	D = Square Pile Size (inches)						Required Storage and Transportation Detail	Pick-Up Detail
	12	14	18	20	24	30		
Maximum Pile Length (Feet)	48	52	59	62	68	87	2, 3, or 4 point	1 Point
	69	75	85	89	98	124	2, 3, or 4 point	2 Point
	99	107	121	128	140	178	3 or 4 point	3 Point



TYPICAL PILE SHAPE FOR MOLD FORMS



DETAIL SHOWING TYPICAL COVER

PRESTRESSED CONCRETE PILE NOTES:

DESIGN SPECIFICATIONS:

Florida Department of Transportation (FDOT) "Structures Design Guidelines", current edition.

American Association of State Highway and Transportation Officials (AASHTO) "LRFD Bridge Design Specifications", current edition.

SPIRAL TIES:

Each wrap of spirals shall be tied to at least two corner strands. One turn required for spiral splices.

CONCRETE CLASS:

Concrete for all piles shall be Class V (Special) except designated High Moment Capacity Piles (Index 20631) shall be Class VI.

Concrete for the High Capacity Collar Splice shall be Class V (Special).

See "GENERAL NOTES" in Structures Plans for any specific locations where the use of Silica Fume is required.

CONCRETE STRENGTH:

The pile cylinder strength shall be 6,000 psi minimum at 28 days and 4,000 psi minimum at time of transfer of the Prestressing Force. The cylinder strength for designated High Moment Capacity Piles (Index 20631) shall be 8,500 psi minimum at 28 days and 6,500 psi minimum at time of transfer of the Prestressing Force.

SPLICE BONDING MATERIAL:

The material to fill dowel holes and form the joint between pile sections shall be a Type B Epoxy Compound in accordance with Specification Section 926 and shall be contained on the Approved Products List (APL). Use Epoxy Bonding Compound or Epoxy Mortar as recommended by the Manufacturer. For Epoxy Mortar only use sand or other filler material supplied by the manufacturer and in the proportions recommended.

PICK-UP POINTS:

Piles shall be marked at the pick-up points to indicate proper points for attaching handling lines.

REINFORCING STEEL:

All reinforcing steel shall meet the requirements of Specification Section 450.

PRESTRESSING STEEL:

Prestressing steel shall be seven-wire strand, Grade 270, Low-Relaxation Strand (LRS).

CORROSION PROTECTION OF EXPOSED STRANDS:

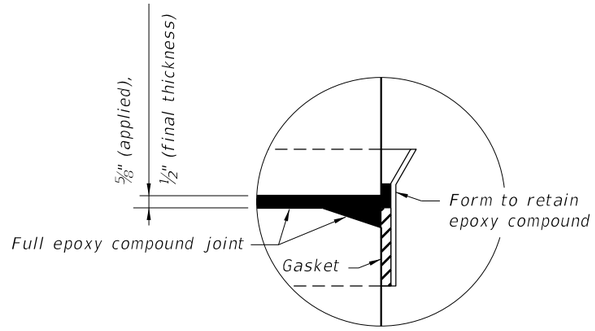
For all pile ends exposed to the environment and not embedded under final conditions, protect strands in accordance with Specification Section 450.

6/24/2015 7:15:18 AM

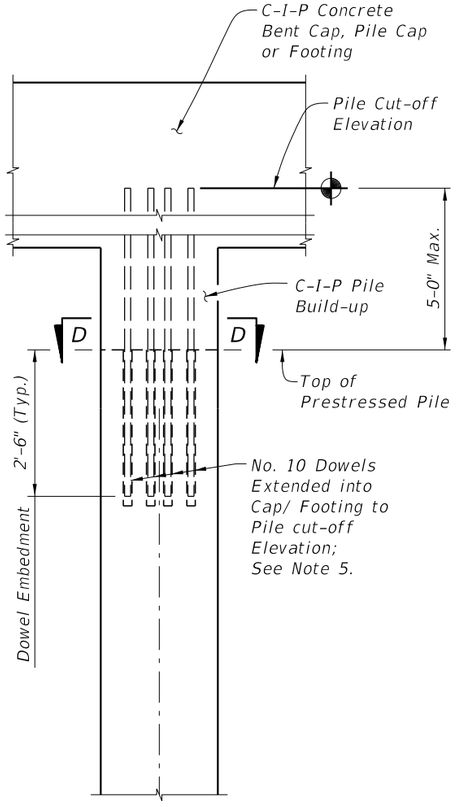
LAST REVISION	REVISION	DESCRIPTION:				
01/01/14			FDOT	2016 DESIGN STANDARDS	NOTES AND DETAILS FOR SQUARE PRESTRESSED CONCRETE PILES	INDEX NO. 20600 / SHEET NO. 1 of 1

NOTES:

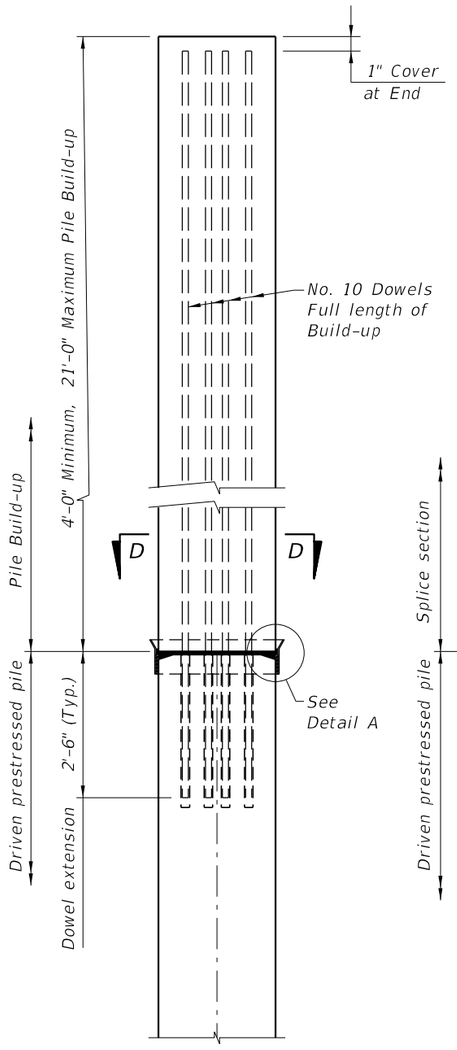
1. For Sections D-D, E-E, & F-F see Index Nos. 20612, 20614, 20618, 20620, 20624 or 20630 for applicable concrete pile size and Pile Splice Reinforcement Details.
2. Prestressing strands, spiral ties and/or reinforcement are not shown for clarity.
3. In cases where pile splices are desired due to length limitations in shipping and/or handling, the "Drivable Preplanned Prestressed Precast Splice Detail" shall be used. Mechanical Pile Splices contained on the Approved Products List (APL) may also be used.
4. When preformed dowel holes are utilized, the 1" spiral tie pitch shall be continued to 4'-0" below the head of the pile, See Index Nos. 20618, 20620 & 20624. Preformed holes shall utilize either removable preforming material or stay-in-place corrugated galvanized steel ducts. Stay-in-place ducts shall be fabricated from galvanized sheet steel meeting the requirements of ASTM A653, Coating Designation G90, 26 gauge. Ducts shall be 2" diameter with a minimum corrugation (rib) height of 0.12 in. Ducts shall be fabricated with either welded or interlocked seams. Galvanizing of welded seams will not be required.
5. For tension piles where top of Prestressed Pile is less than 3 feet below Pile Cut-off Elevation, extend No. 10 Dowels into cap beyond Pile Cut-off Elevation to achieve development as approved by the Engineer.



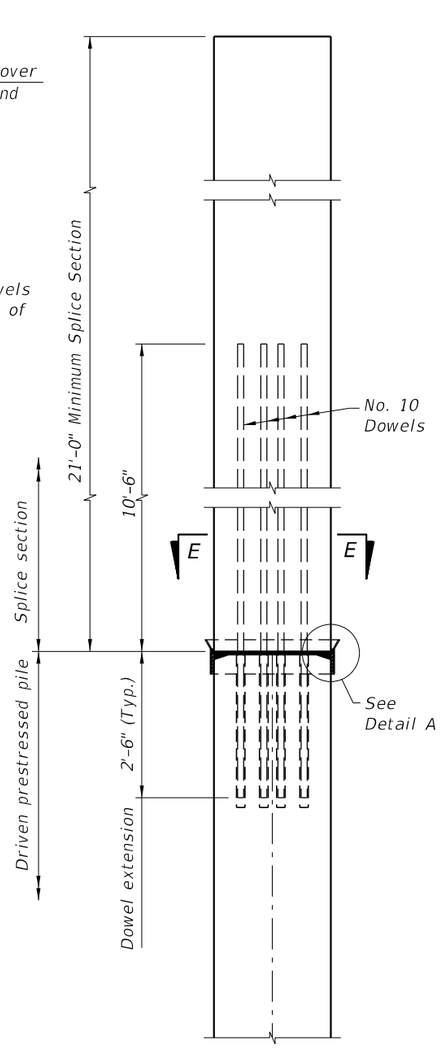
DETAIL A



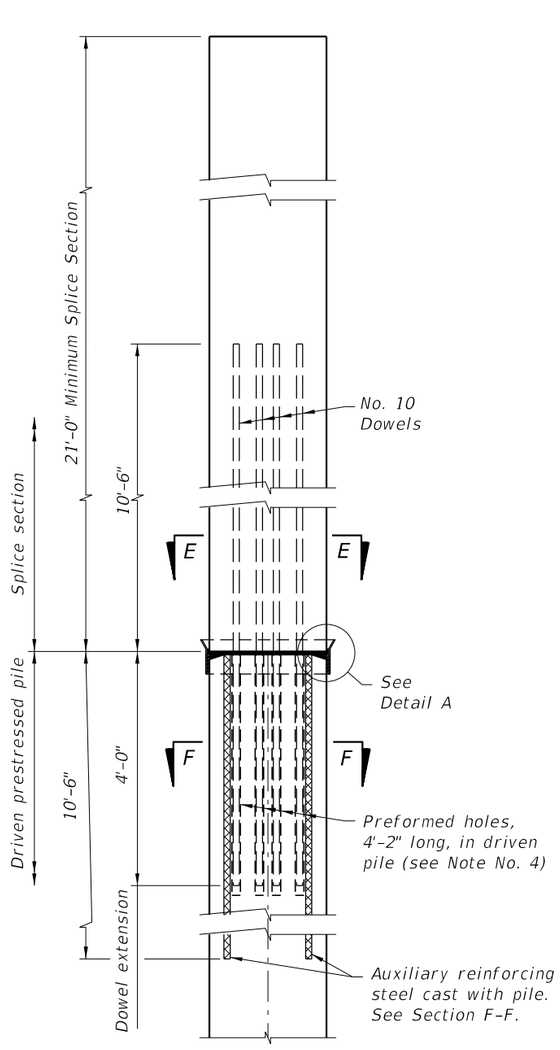
UNFORESEEN REINFORCED C-I-P PILE BUILD-UP DETAIL



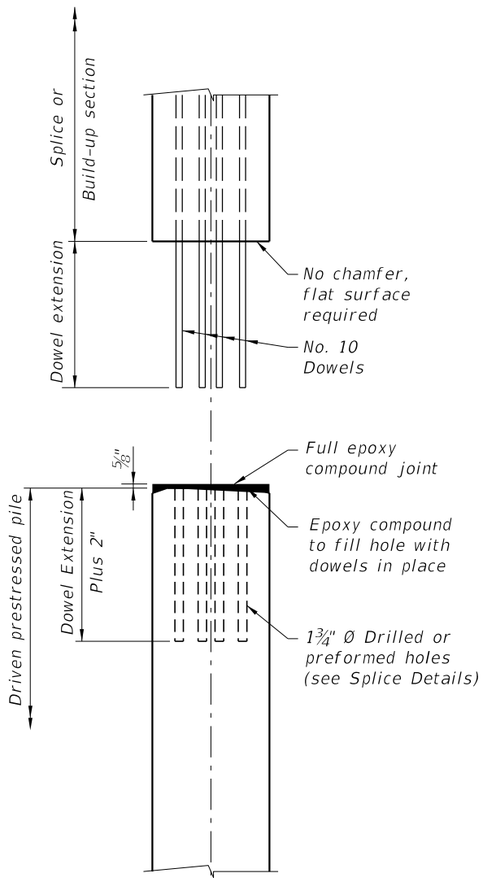
NONDRIVABLE UNFORESEEN REINFORCED PRECAST PILE BUILD-UP DETAIL



DRIVABLE UNFORESEEN PRESTRESSED PRECAST PILE SPLICE DETAIL



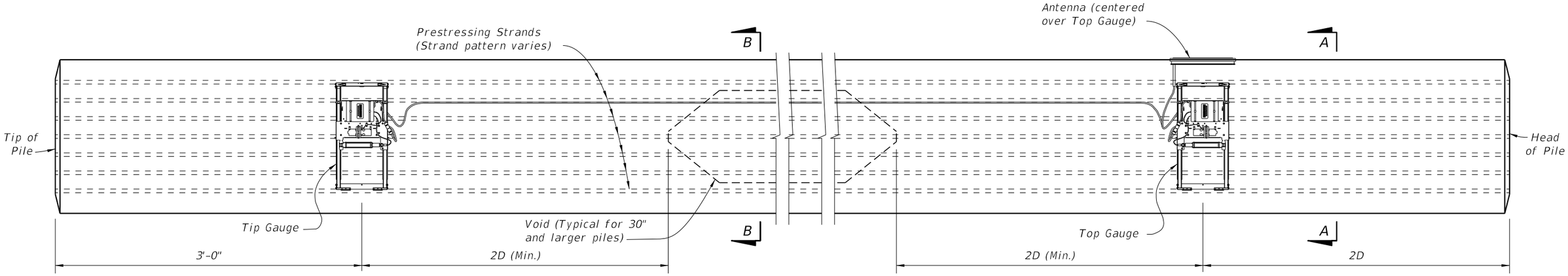
DRIVABLE PREPLANNED PRESTRESSED PRECAST PILE SPLICE DETAIL



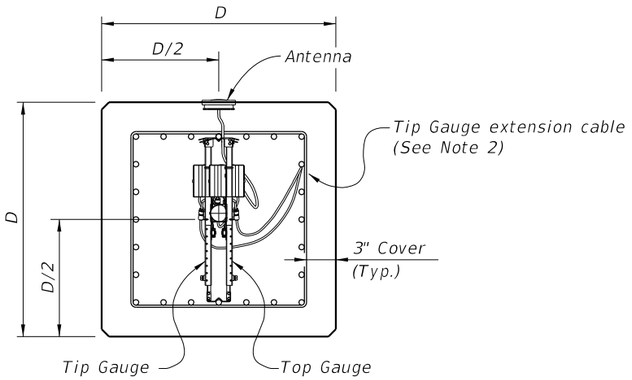
TYPICAL SPLICE BEFORE BONDING

6/24/2015 7:15:36 AM

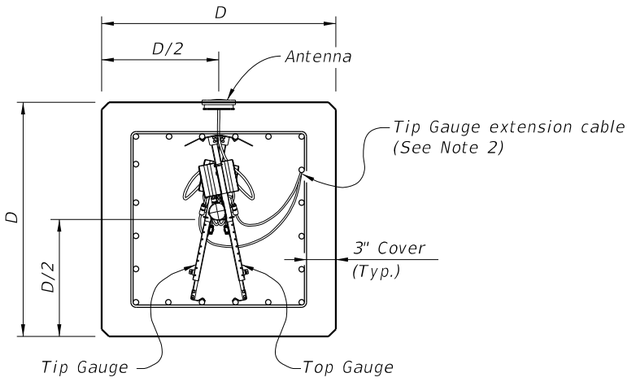
LAST REVISION	REVISION	DESCRIPTION:	FDOT 2016 DESIGN STANDARDS	SQUARE PRESTRESSED CONCRETE PILE SPLICES	INDEX NO.	SHEET NO.
07/01/14					20601	1 of 1



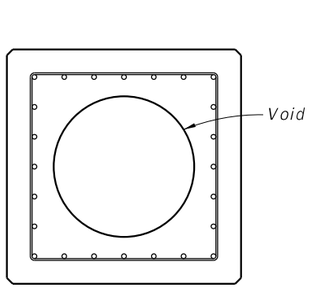
ELEVATION



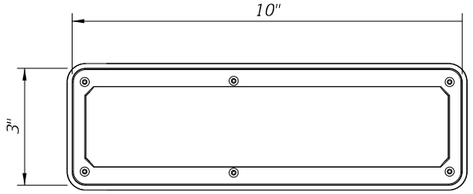
SECTION A-A
(Strand Pattern with odd number of strands per face)



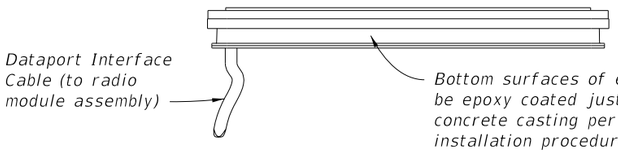
SECTION A-A
(Strand Pattern with even number of strands per face)



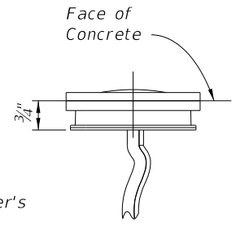
SECTION B-B
(Showing Voided Pile, Solid Pile Similar)



ANTENNA TOP VIEW



ANTENNA SIDE VIEW



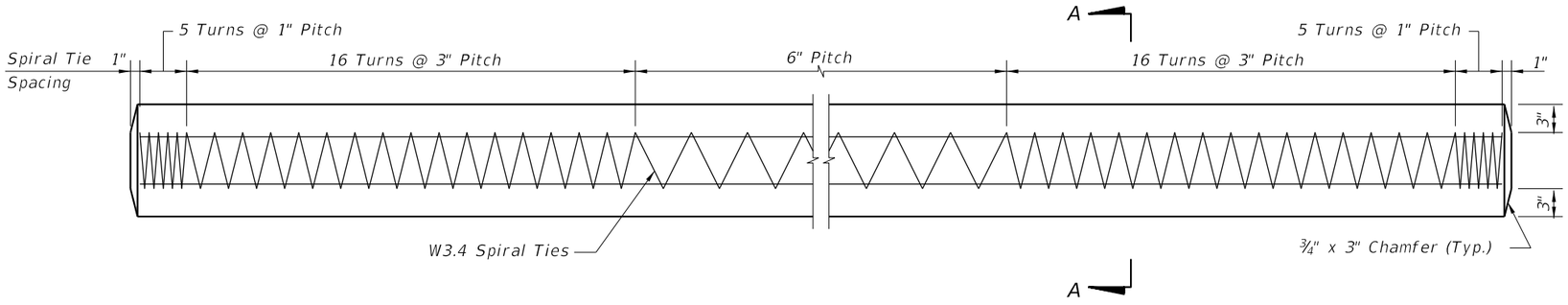
ANTENNA END VIEW

NOTES:

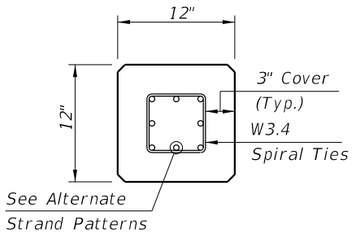
1. For piles 18" and larger installed for bridge foundations, provide EDC Instrumentation in accordance with Specification Section 455.
2. Attach Tip Gauge extension cable to the underside of the strand shown in Section A-A. Secure cable to strand with nylon wire ties spaced a maximum of 6ft. along cable.

6/24/2015 7:15:55 AM

LAST REVISION	REVISION	DESCRIPTION:				
07/01/15			FDOT 2016 DESIGN STANDARDS	EDC INSTRUMENTATION FOR SQUARE PRESTRESSED CONCRETE PILES	INDEX NO. 20602	SHEET NO. 1 of 1



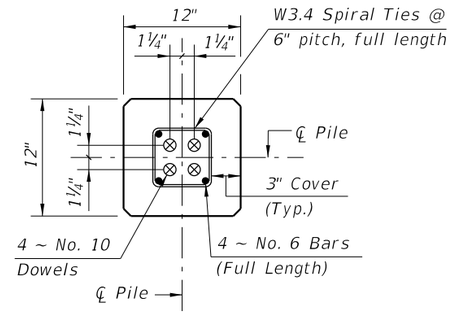
ELEVATION



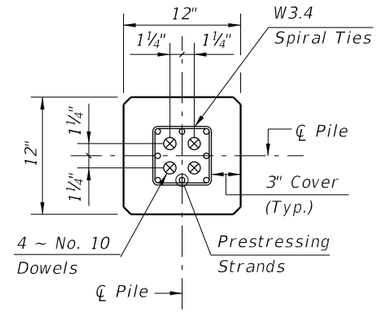
SECTION A-A

ALTERNATE STRAND PATTERNS

4 ~ 0.6" Ø, Grade 270 LRS, at 44 kips
8 ~ ½" Ø (Special), Grade 270 LRS, at 25 kips
8 ~ ½" Ø, Grade 270 LRS, at 24 kips
8 ~ 7/16" Ø, Grade 270 LRS, at 23 kips
12 ~ ⅜" Ø, Grade 270 LRS, at 16 kips



SECTION D-D
(See Nondrivable Unforeseen Reinforced Precast Pile Splice Detail)



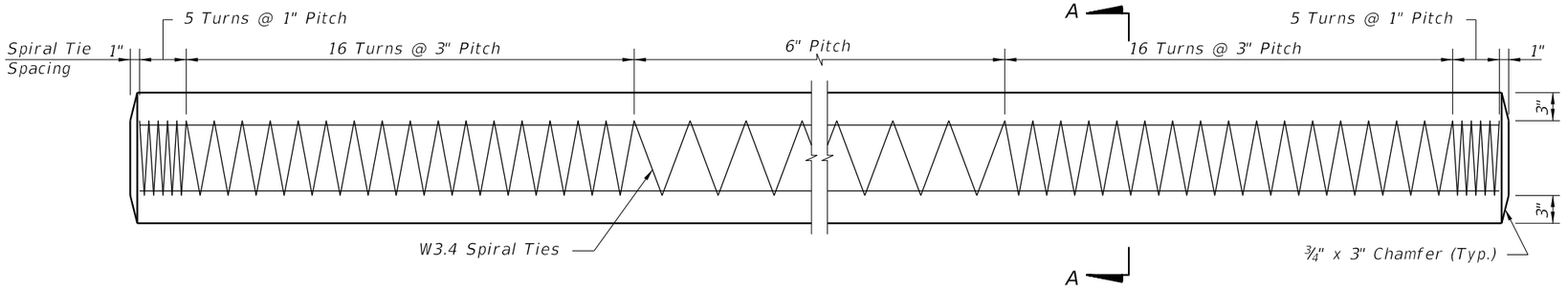
SECTION E-E
(See Drivable Unforeseen Prestressed Precast Pile Splice Detail)

PILE SPLICE REINFORCEMENT DETAILS

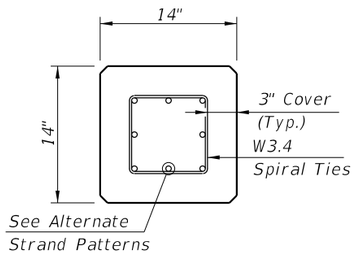
NOTES:
1. Work this Index with Index No. 20600 – Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 – Square Prestressed Concrete Pile Splices.
2. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:
   Place one strand at each corner and place the remaining strands equally spaced between the corner strands.
   The total strand pattern shall be concentric with the nominal concrete section of the pile.

6/24/2015 7:16:19 AM

LAST REVISION	REVISION	DESCRIPTION:			INDEX NO.	SHEET NO.
01/01/12			FDOT 2016 DESIGN STANDARDS	12" SQUARE PRESTRESSED CONCRETE PILE	20612	1 of 1



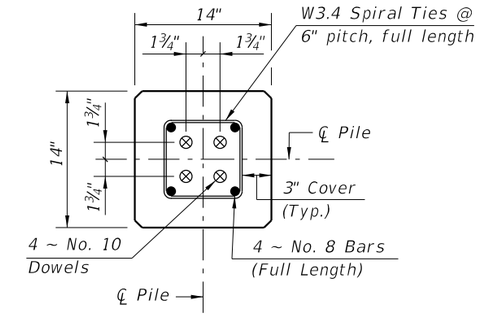
ELEVATION



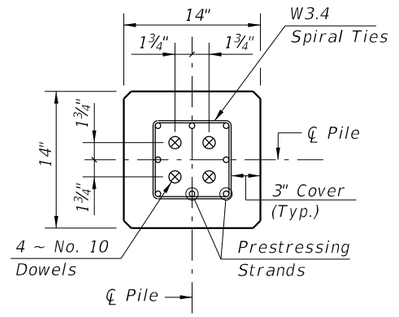
SECTION A-A

ALTERNATE STRAND PATTERNS

8 ~ 0.6" Ø, Grade 270 LRS, at 33 kips
8 ~ ½" Ø (Special), Grade 270 LRS, at 31 kips
8 ~ ½" Ø, Grade 270 LRS, at 31 kips
12 ~ 7/16" Ø, Grade 270 LRS, at 21 kips
16 ~ ⅜" Ø, Grade 270 LRS, at 16 kips



SECTION D-D
(See Nondrivable Unforeseen Reinforced Precast Splice Detail)



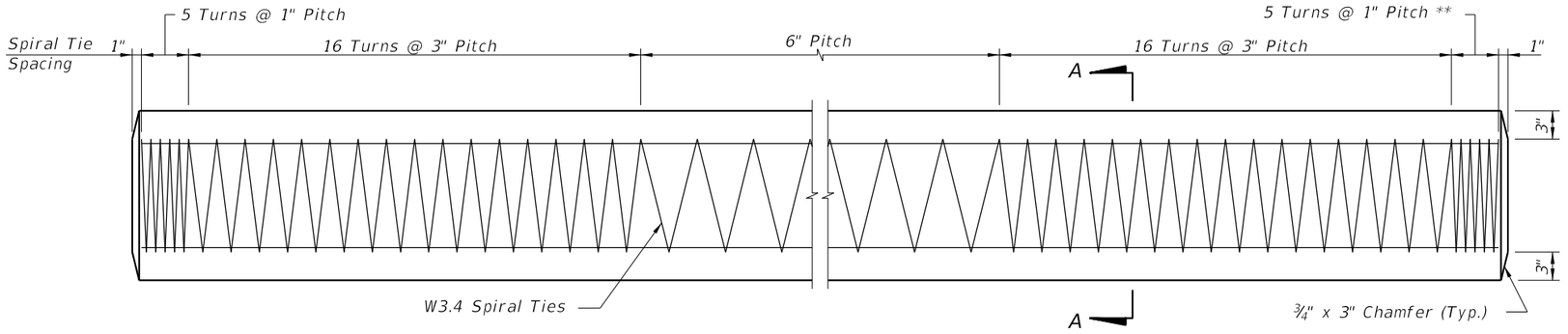
SECTION E-E
(See Drivable Unforeseen Prestressed Precast Splice Detail)

PILE SPLICE REINFORCEMENT DETAILS

NOTES:
1. Work this Index with Index No. 20600 – Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 – Square Prestressed Concrete Pile Splices.
2. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:
   Place one strand at each corner and place the remaining strands equally spaced between the corner strands.
   The total strand pattern shall be concentric with the nominal concrete section of the pile.

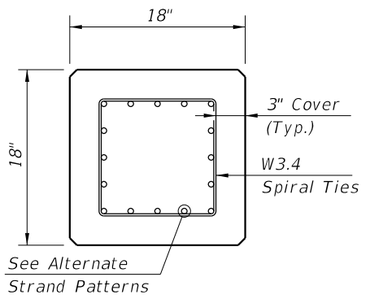
6/24/2015 7:16:38 AM

LAST REVISION	REVISION	DESCRIPTION:			
01/01/12			2016 DESIGN STANDARDS	14" SQUARE PRESTRESSED CONCRETE PILE	INDEX NO. 20614 / SHEET NO. 1 of 1



ELEVATION

*** See Note No. 4 on Index No. 20601*

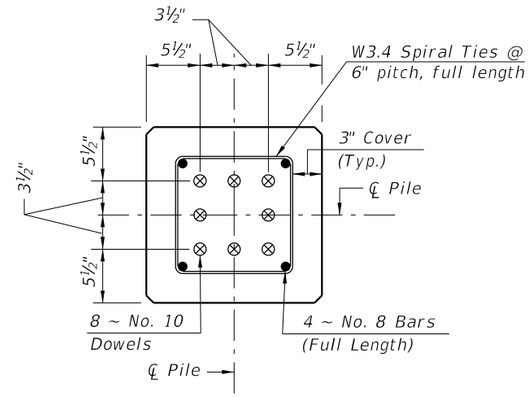


SECTION A-A

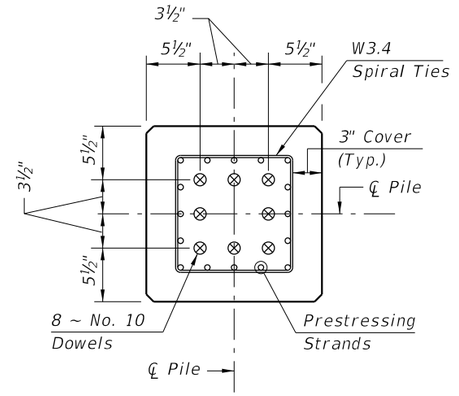
ALTERNATE STRAND PATTERNS

12 ~ 0.6" Ø, Grade 270 LRS, at 35 kips
12 ~ ½" Ø (Special), Grade 270 LRS, at 34 kips
16 ~ ½" Ø, Grade 270 LRS, at 26 kips
20 ~ 7/16" Ø, Grade 270 LRS, at 21 kips
24 ~ ⅜" Ø, Grade 270 LRS, at 17 kips

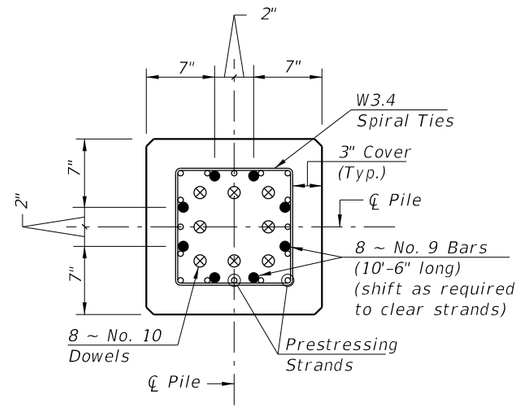
NOTES:
1. *Work this Index with Index No. 20600 – Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 – Square Prestressed Concrete Pile Splices.*
2. *Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:*
   Place one strand at each corner and place the remaining strands equally spaced between the corner strands.
   The total strand pattern shall be concentric with the nominal concrete section of the pile.



SECTION D-D
(See Nondrivable Unforeseen Reinforced Precast Splice Detail)



SECTION E-E
(See Drivable Prestressed Precast Splice Detail)

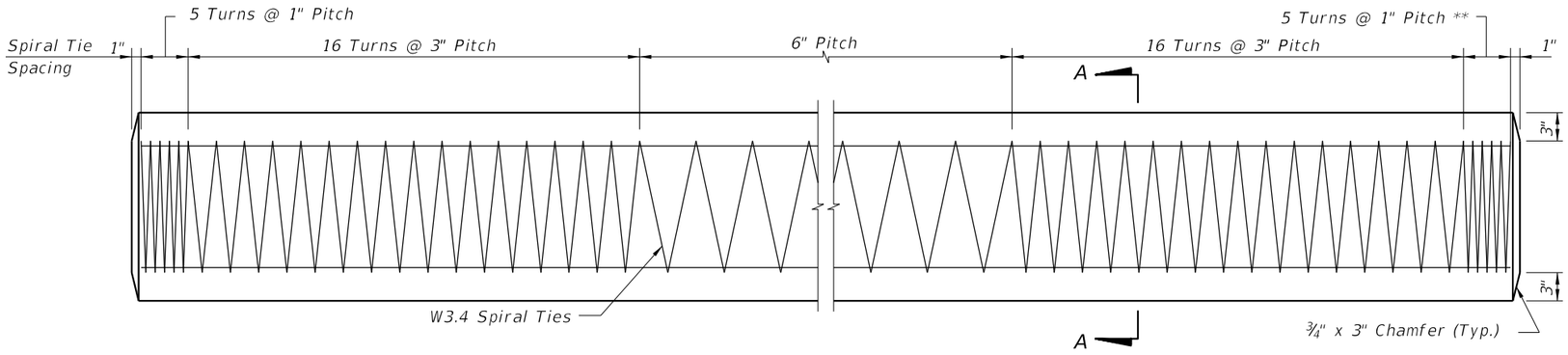


SECTION F-F
(See Drivable Preplanned Splice Detail)

PILE SPLICE REINFORCEMENT DETAILS

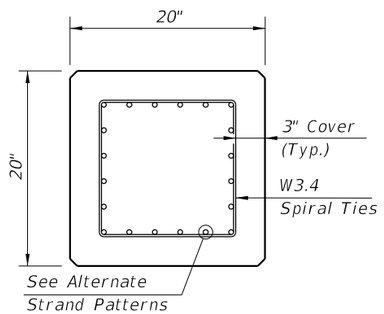
6/24/2015 7:16:59 AM

LAST REVISION	REVISION	DESCRIPTION:	FDOT 2016 DESIGN STANDARDS	18" SQUARE PRESTRESSED CONCRETE PILE	INDEX NO.	SHEET NO.
01/01/12					20618	1 of 1



ELEVATION

** See Note No. 4 on Index No. 20601

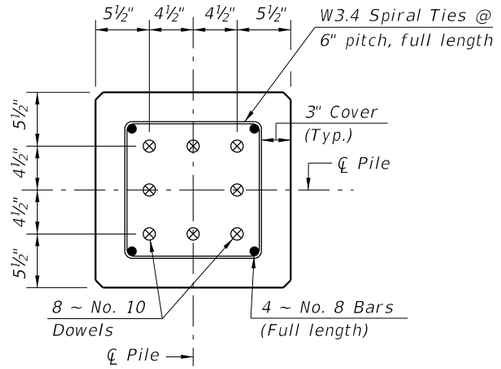


SECTION A-A

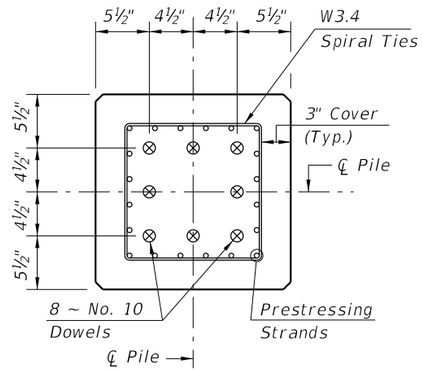
ALTERNATE STRAND PATTERNS

12 ~ 0.6" Ø, Grade 270 LRS, at 42 kips
16 ~ ½" Ø (Special), Grade 270 LRS, at 31 kips
16 ~ ½" Ø, Grade 270 LRS, at 31 kips
24 ~ 7/16" Ø, Grade 270 LRS, at 21 kips

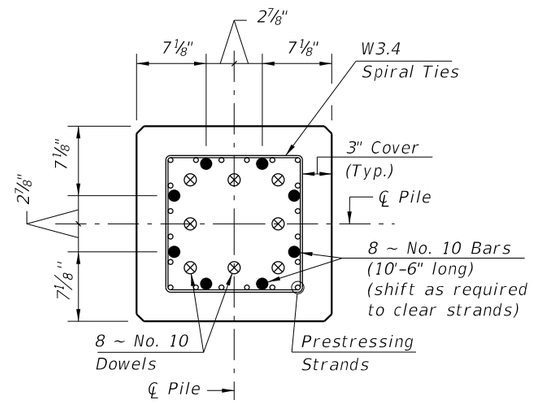
NOTES:
1. Work this Index with Index No. 20600 – Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 – Square Prestressed Concrete Pile Splices.
2. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:
   Place one strand at each corner and place the remaining strands equally spaced between the corner strands.
   The total strand pattern shall be concentric with the nominal concrete section of the pile.



SECTION D-D
(See Nondrivable Unforeseen Reinforced Precast Pile Splice Detail)



SECTION E-E
(See Drivable Prestressed Precast Pile Splice Detail)

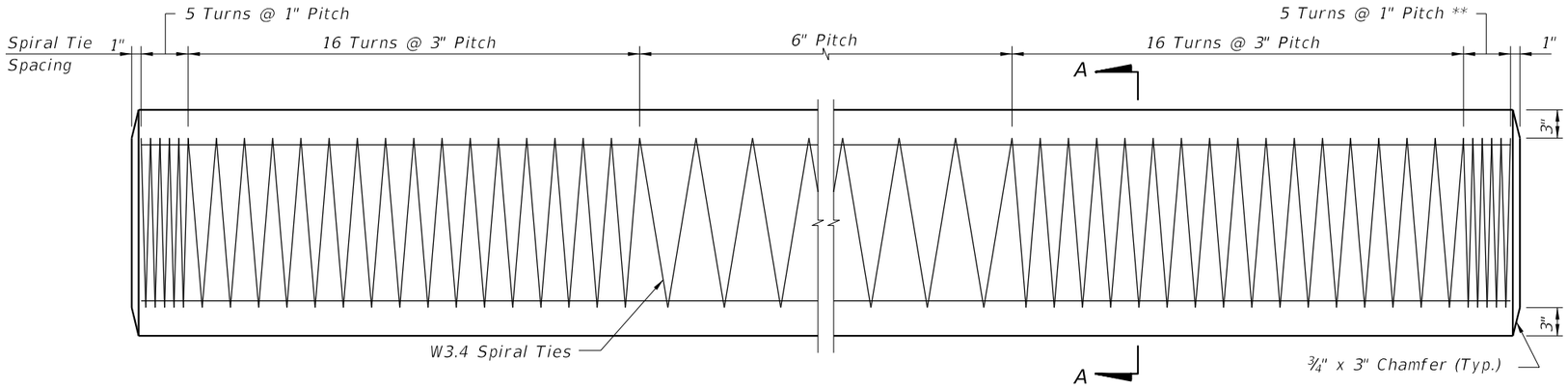


SECTION F-F
(See Drivable Preplanned Pile Splice Detail)

PILE SPLICE REINFORCEMENT DETAILS

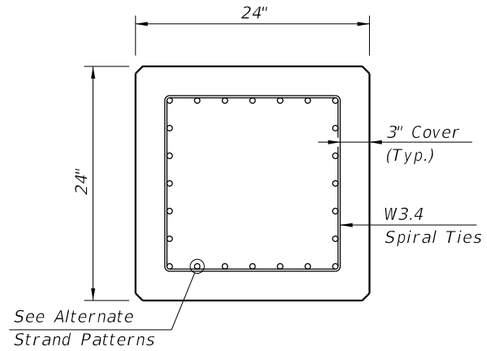
6/24/2015 7:19:51 AM

LAST REVISION	REVISION	DESCRIPTION:	FDOT 2016 DESIGN STANDARDS	20" SQUARE PRESTRESSED CONCRETE PILE	INDEX NO.	SHEET NO.
01/01/12					20620	1 of 1



ELEVATION

** See Note No. 4 on Index No. 20601

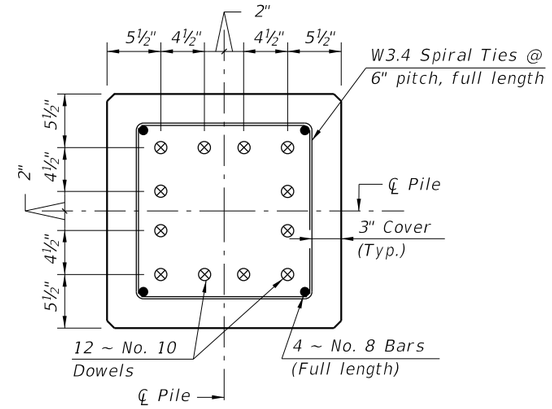


SECTION A-A

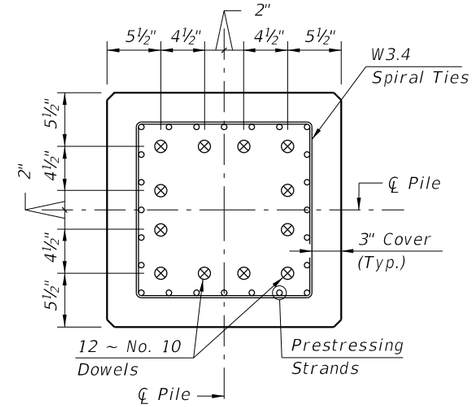
ALTERNATE STRAND PATTERNS

16 ~ 0.6" Ø, Grade 270 LRS, at 44 kips
20 ~ ½" Ø (Special), Grade 270 LRS, at 34 kips
24 ~ ½" Ø, Grade 270 LRS, at 31 kips

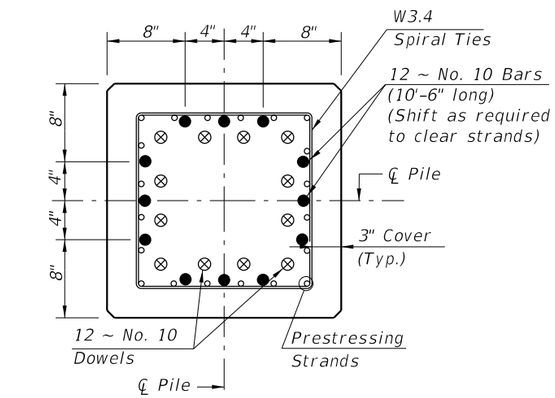
NOTES:
1. Work this Index with Index No. 20600 – Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 – Square Prestressed Concrete Pile Splices.
2. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:
   Place one strand at each corner and place the remaining strands equally spaced between the corner strands.
   The total strand pattern shall be concentric with the nominal concrete section of the pile.



SECTION D-D
(See Nondrivable Unforeseen Reinforced Precast Pile Splice Detail)



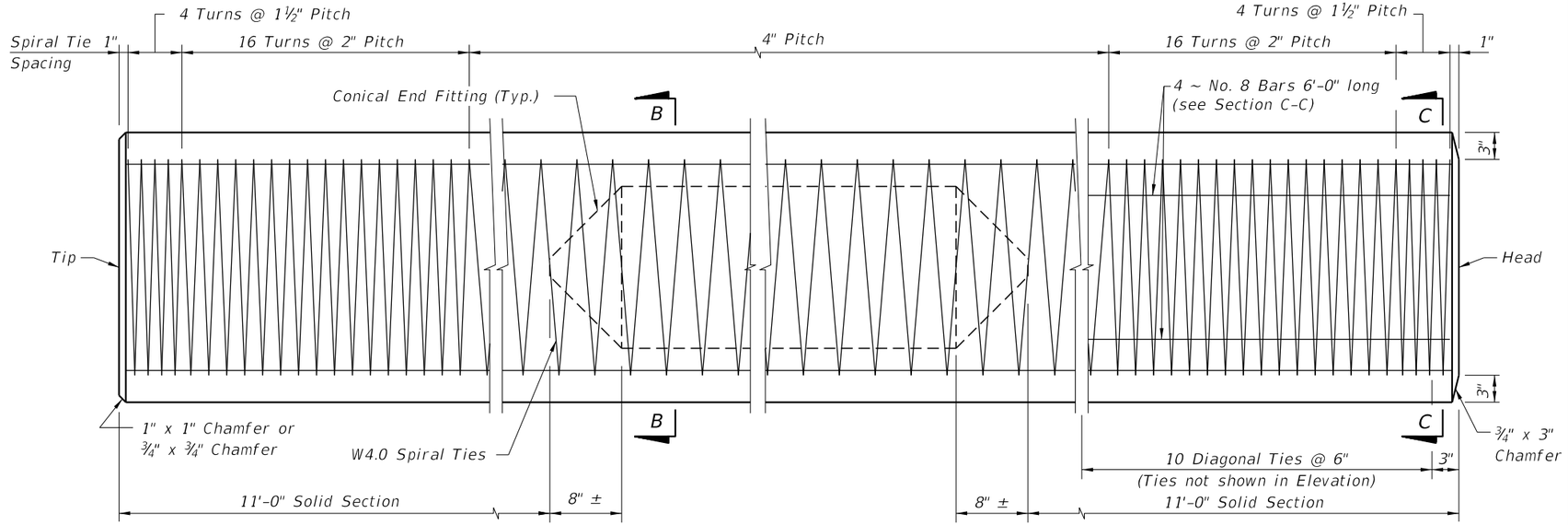
SECTION E-E
(See Drivable Prestressed Precast Pile Splice Detail)



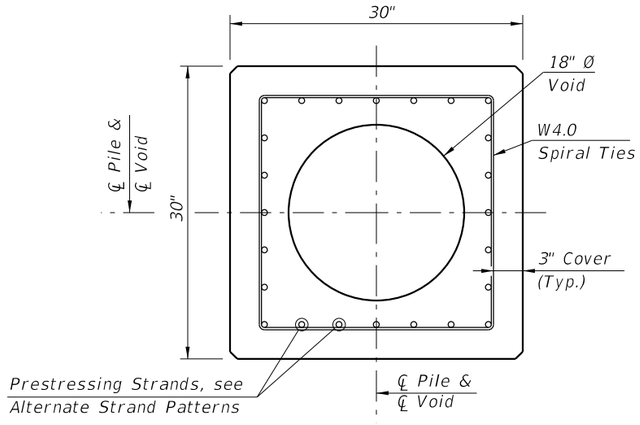
SECTION F-F
(See Drivable Preplanned Pile Splice Detail)

6/24/2015 7:20:07 AM

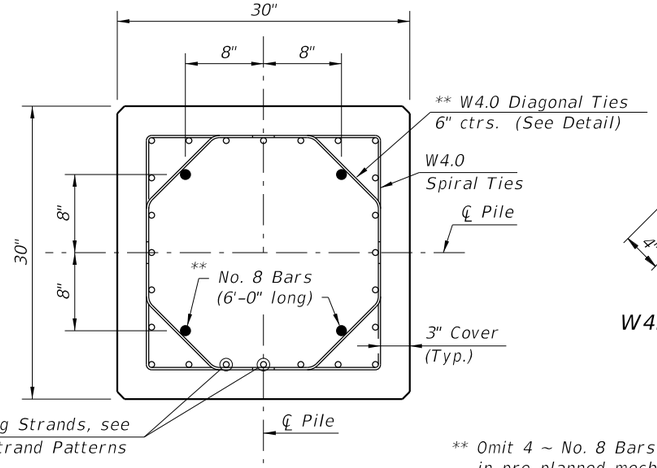
LAST REVISION	REVISION	DESCRIPTION:			INDEX NO.	SHEET NO.
01/01/12			FDOT 2016 DESIGN STANDARDS	24" SQUARE PRESTRESSED CONCRETE PILE	20624	1 of 1



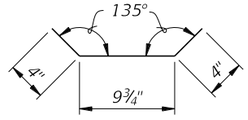
ELEVATION



SECTION B-B
(See Pile Splice Reinforcement Details)



SECTION C-C
(See Pile Splice Reinforcement Details)



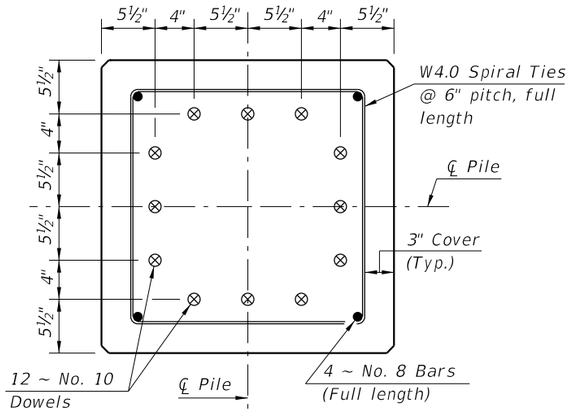
W4.0 DIAGONAL TIE DETAIL

** Omit 4 ~ No. 8 Bars and Diagonal Ties in pre-planned mechanical splice.

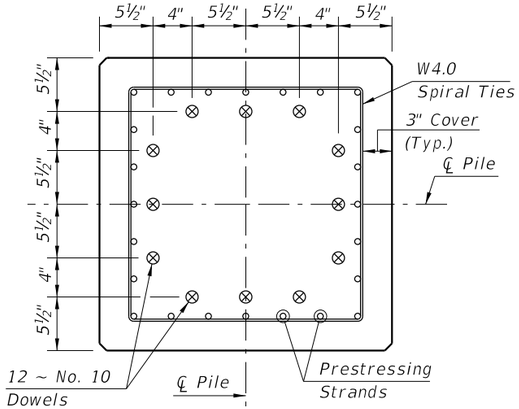
ALTERNATE STRAND PATTERNS

20 ~ 0.6" Ø, Grade 270 LRS, at 41 kips
24 ~ ½" Ø (Special), Grade 270 LRS, at 34 kips
28 ~ ½" Ø, Grade 270 LRS, at 29 kips

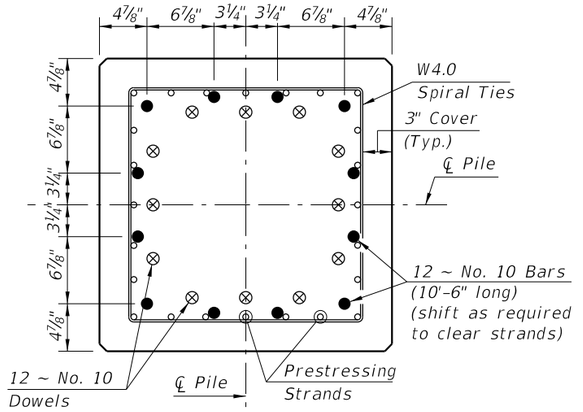
NOTES:
1. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows: Place one strand at each corner and place the remaining strands equally spaced between the corner strands. The total strand pattern shall be concentric with the nominal concrete section of the pile.
2. CONTRACTOR OPTION: The 30" pile may be cast SOLID by omitting the 18" Ø void. In this event, the Contractor shall submit calculations for approval and a proposed strand configuration that provide net prestressing after losses equal to 1000 psi. Alternate configurations for the Diagonal Ties, to maintain the position of the 4 ~ No. 8 Bars, may be approved by the Engineer.
3. Work this Index with Index No. 20600 – Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 – Square Prestressed Concrete Pile Splices.



SECTION D-D
(See Nondrivable Unforeseen Reinforced Precast Pile Splice Detail)



SECTION E-E
(See Drivable Prestressed Precast Pile Splice Detail)

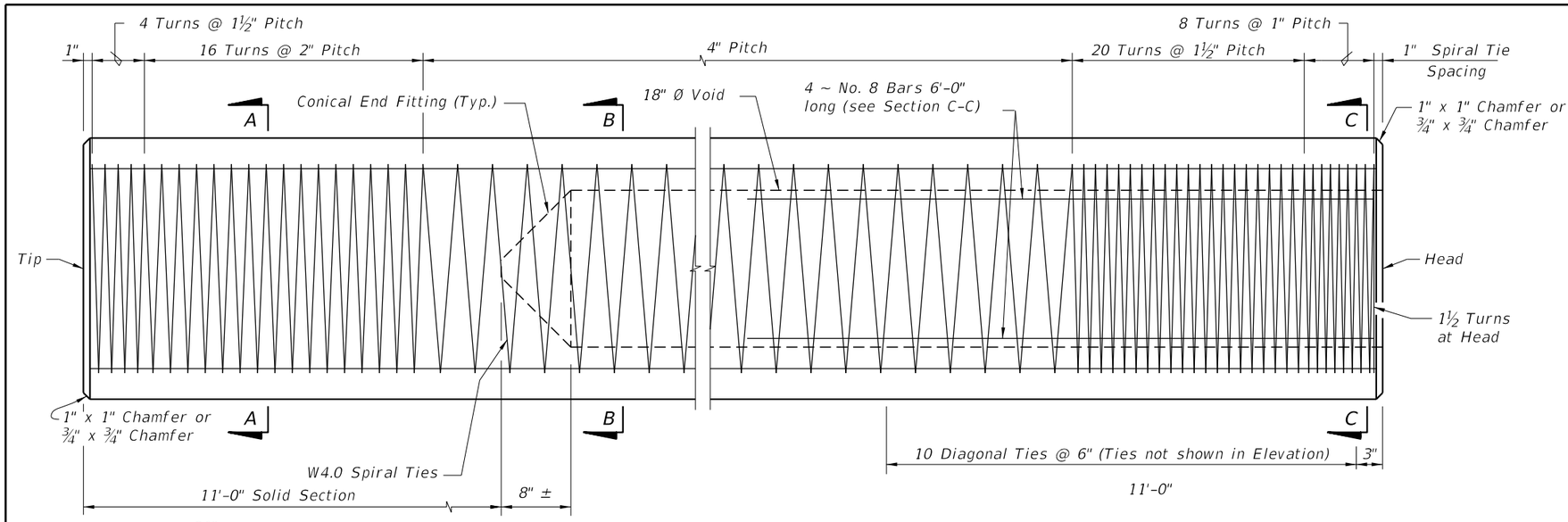


SECTION F-F
(See Drivable Preplanned Pile Splice Detail)

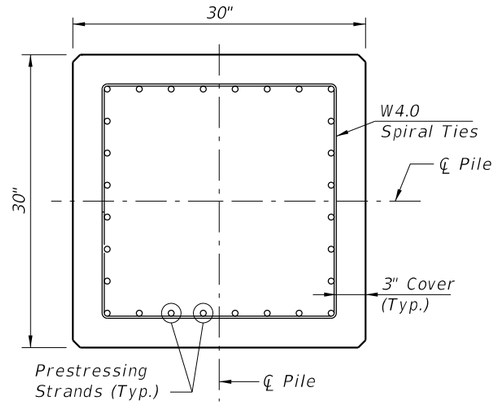
PILE SPLICE DETAILS

6/24/2015 7:20:41 AM

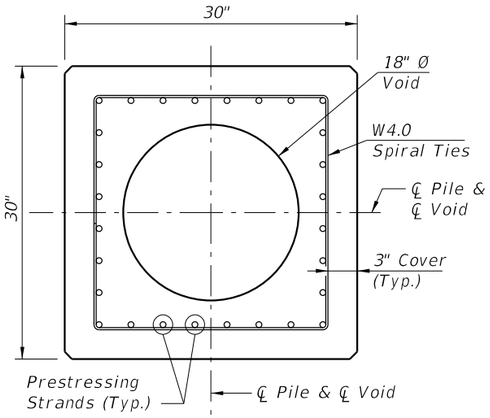
LAST REVISION	REVISION	DESCRIPTION:			INDEX NO.	SHEET NO.
07/01/15			FDOT 2016 DESIGN STANDARDS	30" SQUARE PRESTRESSED CONCRETE PILE	20630	1 of 1



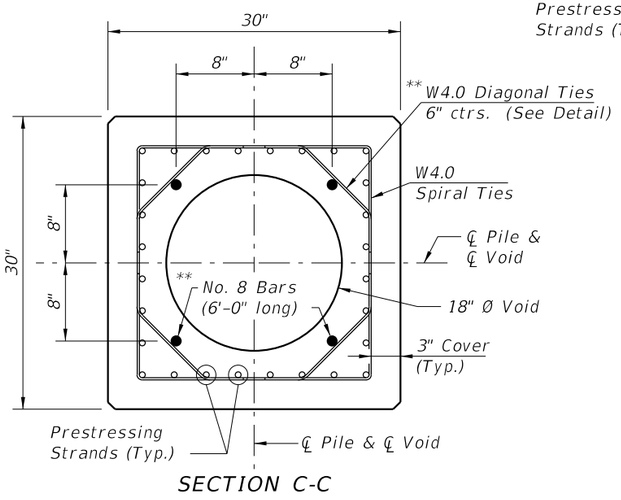
ELEVATION



SECTION A-A



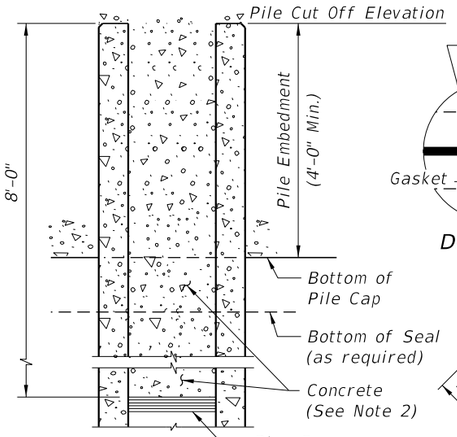
SECTION B-B



SECTION C-C

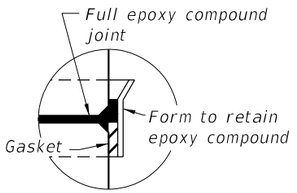
STRAND PATTERN

28 ~ 0.6" Ø, Grade 270 LRS, at 29.5 kips

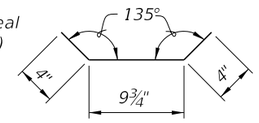


SECTION THROUGH PILE AT PILE CAP

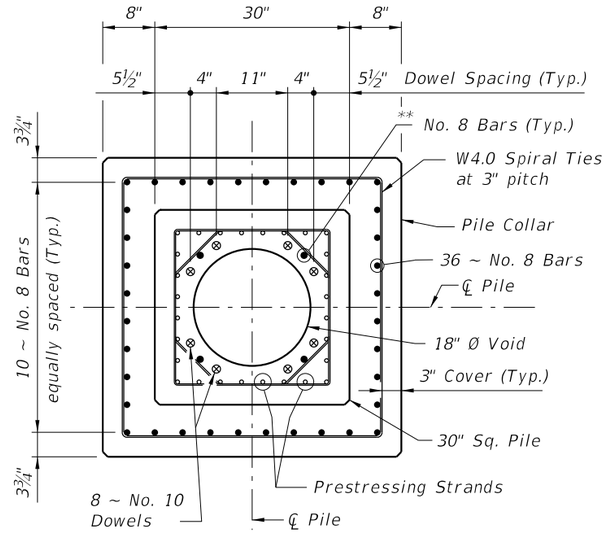
** Omit 4 ~ No. 8 Bars and Diagonal Ties in pre-planned mechanical splice.



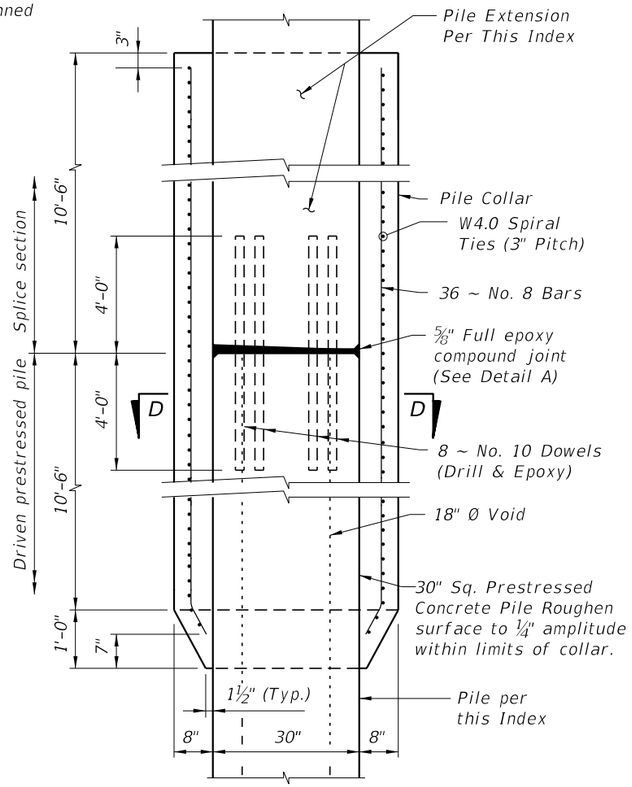
DETAIL A



W4.0 DIAGONAL TIE DETAIL



SECTION D-D
SECTION THRU PILE COLLAR

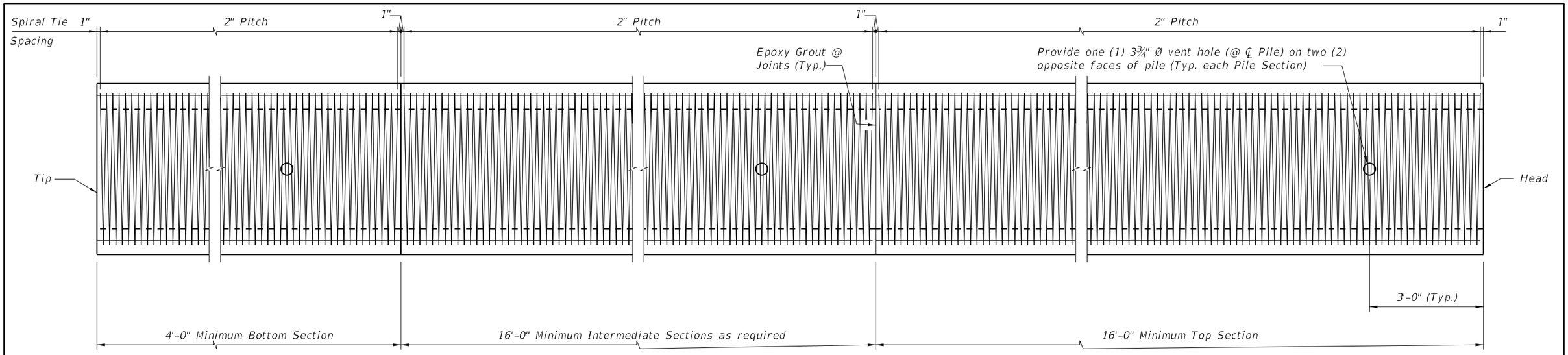


DETAIL OF PILE COLLAR FOR HIGH MOMENT CAPACITY 30" SQUARE PRESTRESSED PILE
-PILE SPLICE DETAIL-

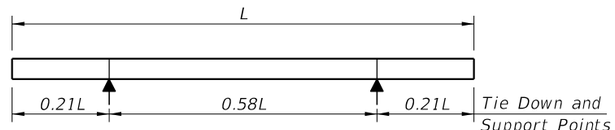
NOTES:
1. After the pile is driven and cut to grade, the top 8'-0" of the 18" Ø Void shall be filled with concrete. Prior to filling the top 8'-0" of the 18" Ø Void with concrete, strip the cardboard form material from the void and sand/water blast all interface surfaces. Seal void and fill with potable water for 4-5 hours. Remove water to a surface-saturated-dry condition prior to making the concrete pour. In lieu of the cardboard form material and the surface preparation requirements described above, a stay-in-place corrugated thin wall galvanized pipe may be used. The concrete fill material shall be of the same type and strength as called for in the pile cap and paid for as substructure concrete.
2. Collar concrete shall reach a strength of 6,000 psi before pile driving is resumed.
3. Work this Index with Index No. 20600 – Notes and Details for Square Prestressed Concrete Piles.

6/24/2015 7:21:17 AM

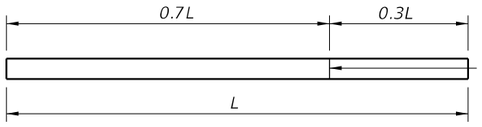
LAST REVISION	REVISION	DESCRIPTION:				
07/01/15			FDOT 2016 DESIGN STANDARDS	HIGH MOMENT CAPACITY 30" SQUARE PRESTRESSED CONCRETE PILE	INDEX NO. 20631	SHEET NO. 1 of 1



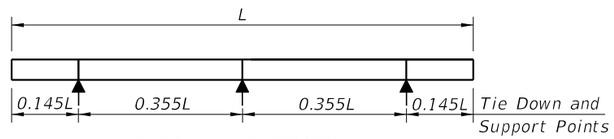
ELEVATION



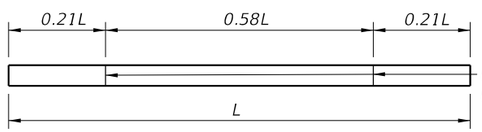
2-POINT SUPPORT



1-POINT PICK-UP

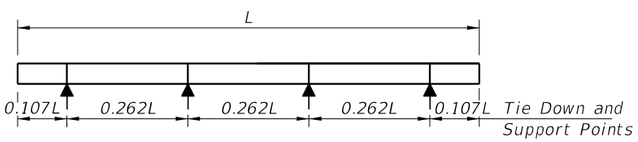


3-POINT SUPPORT



2-POINT PICK-UP

PILE PICK-UP DETAILS



4-POINT SUPPORT

STORAGE AND TRANSPORTATION SUPPORT DETAILS

TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS		
Maximum Pile Length (Feet)	Required Storage and Transportation Detail	Pick-Up Detail
119	2, 3, or 4 point	1 Point
170	2, 3, or 4 point	2 Point

NOTES

DESIGN SPECIFICATIONS:
Florida Department of Transportation (FDOT) "Structures Design Guidelines", Current Edition.
American Association of State Highway and Transportation Officials (AASHTO) "LRFD Bridge Design Specifications", Current Edition.

SPIRAL TIES:
One full wrap of spirals is required at both the head and tip of pile. One half turn required for spiral splices.

CONCRETE CLASS:
Concrete for all piles shall be Class V (Special). Concrete for pile splices shall be Class IV. See "GENERAL NOTES" in Structures Plans for any specific locations where the use of Silica Fume is required.

CONCRETE STRENGTH:
The cylinder strength shall be 6,000 psi minimum at time of transfer of the Prestressing Force.

SPLICE BONDING MATERIAL:
The material to form the joint between pile sections shall be a Type B Epoxy Compound in accordance with Section 926 of the Specifications. The bonding agent used on internal pile surfaces shall be a Type A Epoxy Compound in accordance with Section 926 of the Specifications. Epoxy Compounds used shall be contained on the Approved Products List (APL). Use Epoxy Bonding Compound or Epoxy Mortar as recommended by the Manufacturer. For Epoxy Mortar only use sand or other filler material supplied by the manufacturer and in the proportions recommended.

PICK-UP POINTS:
Piles shall be marked at the pick-up points to indicate proper points for attaching handling lines.

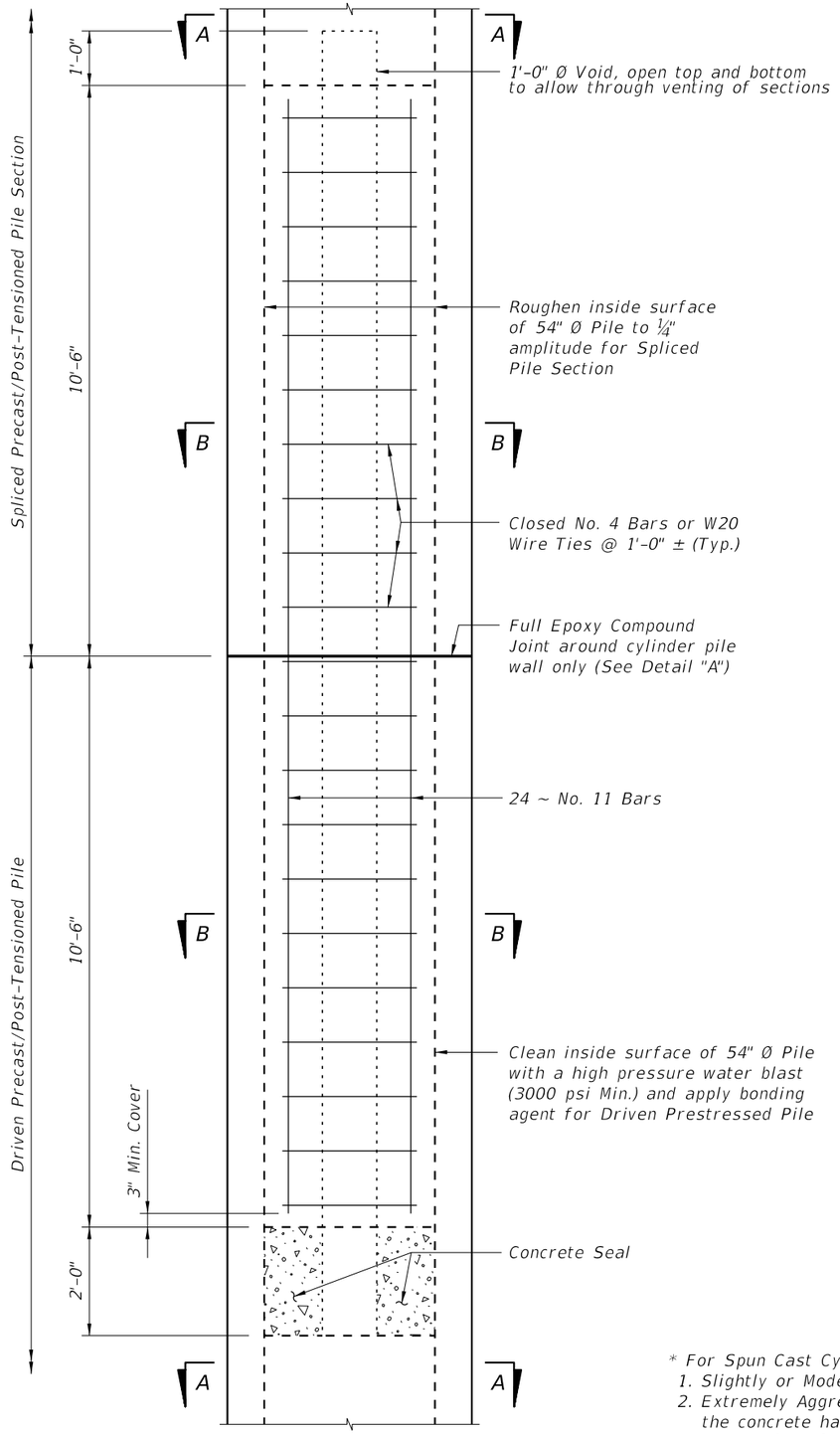
REINFORCING STEEL:
All reinforcing steel shall meet the requirements of Specification Section 450.

PRESTRESSING STEEL:
Prestressing tendons shall be made up of two seven-wire strands. Prestressing strands shall be ½" Ø (Special), Grade 270 low relaxation, at 33.8 kips.

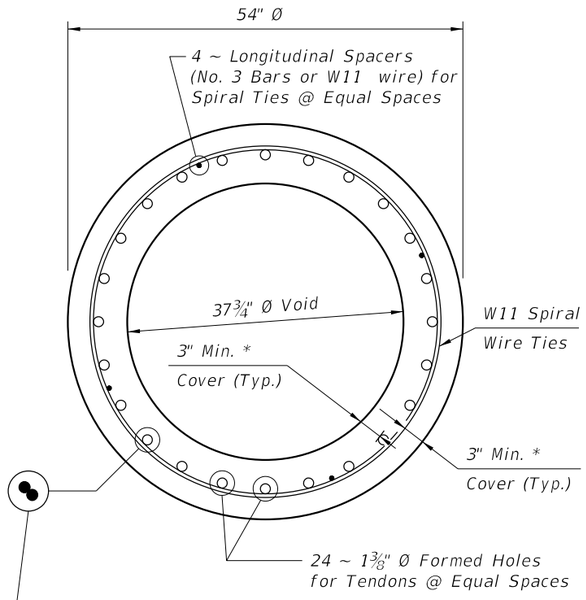
PILE DRIVING AFTER SPLICING:
Pile splices shall reach a minimum strength of 5500 psi before driving is resumed.

6/24/2015 7:21:47 AM

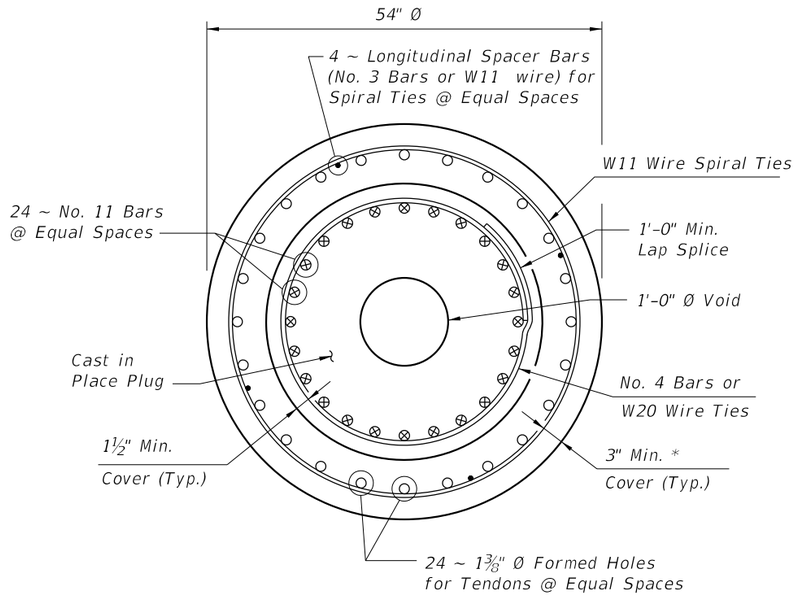
LAST REVISION	REVISION	DESCRIPTION:				
07/01/14			FDOT 2016 DESIGN STANDARDS	54" PRECAST/POST-TENSIONED CONCRETE CYLINDER PILE	INDEX NO. 20654	SHEET NO. 1 of 2



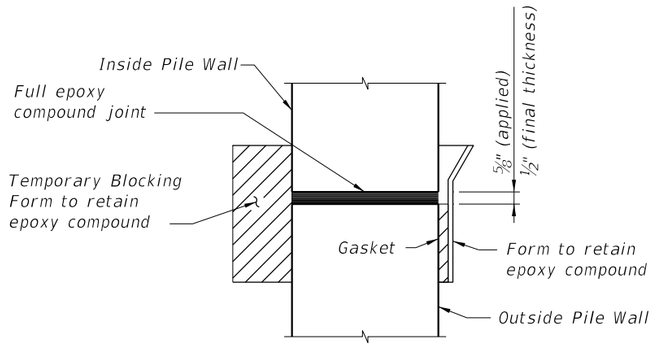
DRIVABLE UNFORESEEN FIELD SPLICE DETAIL
(Cast-In-Place Plug)



SECTION A-A



SECTION B-B

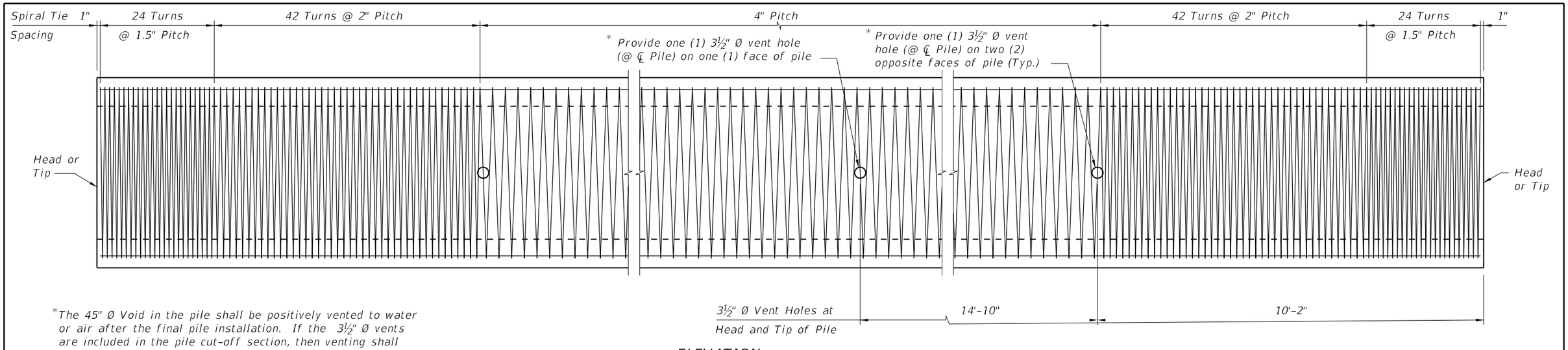


DETAIL "A"

* For Spun Cast Cylinder Piles, the following requirements for concrete cover apply:
1. Slightly or Moderately Aggressive Environments: The concrete cover may be reduced to 2 inches.
2. Extremely Aggressive Environments: The concrete cover may be reduced to 2 inches as long as the concrete has a documented chloride ion penetration apparent diffusion coefficient with a mean value of 0.005 in² per year or less; otherwise, a 3-inch concrete cover is required.

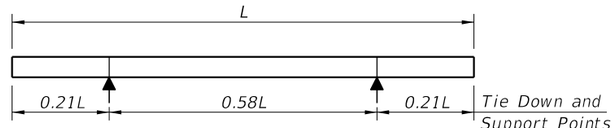
6/24/2015 7:21:50 AM

LAST REVISION	REVISION	DESCRIPTION:	FDOT 2016 DESIGN STANDARDS	54" PRECAST/POST-TENSIONED CONCRETE CYLINDER PILE	INDEX NO.	SHEET NO.
07/01/13					20654	2 of 2

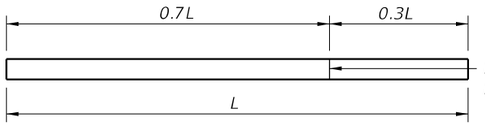


*The 45" Ø Void in the pile shall be positively vented to water or air after the final pile installation. If the 3½" Ø vents are included in the pile cut-off section, then venting shall be provided by the use of a 1" Ø PVC conduit through the substructure cap or column.

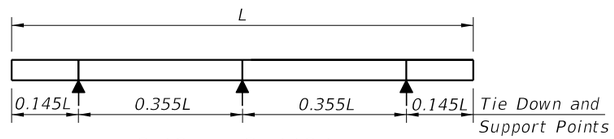
ELEVATION



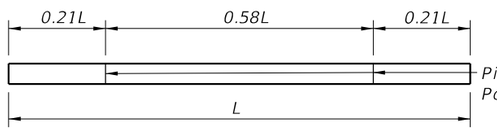
2-POINT SUPPORT



1-POINT PICK-UP

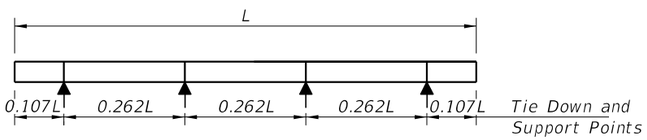


3-POINT SUPPORT



2-POINT PICK-UP

PILE PICK-UP DETAILS



4-POINT SUPPORT

STORAGE AND TRANSPORTATION SUPPORT DETAILS

TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS		
Maximum Pile Length (Feet)	Required Storage and Transportation Detail	Pick-Up Detail
122	2, 3, or 4 point	1 Point
174	2, 3, or 4 point	2 Point

NOTES

DESIGN SPECIFICATIONS:
Florida Department of Transportation (FDOT) "Structures Design Guidelines", Current Edition.
American Association of State Highway and Transportation Officials (AASHTO) "LRFD Bridge Design Specifications", Current Edition.

SPIRAL TIES:
One full wrap of spirals is required at both the head and tip of pile. One half turn required for spiral splices.

CONCRETE CLASS:
Concrete for all piles shall be Class V (Special). Concrete for pile splices shall be Class IV. See "GENERAL NOTES" in Structures Plans for any specific locations where the use of Silica Fume is required.

CONCRETE STRENGTH:
The cylinder strength shall be 4,000 psi minimum at time of transfer of the Prestressing Force.

SPLICE BONDING MATERIAL:
The material to form the joint between pile sections shall be a Type B Epoxy Compound in accordance with Specification Section 926. The bonding agent used on internal pile surfaces shall be a Type A Epoxy Compound in accordance with Specification Section 926. Epoxy Compounds used shall be contained on the Approved Products List (APL). Use Epoxy Bonding Compound or Epoxy Mortar as recommended by the Manufacturer. For Epoxy Mortar only use sand or other filler material supplied by the manufacturer and in the proportions recommended.

PICK-UP POINTS:
Piles shall be marked at the pick-up points to indicate proper points for attaching handling lines.

REINFORCING STEEL:
All reinforcing steel shall meet the requirements of Specification Section 450.

PRESTRESSING STEEL:
Prestressing steel shall be 0.6" Ø seven-wire strand, Grade 270 low relaxation, at 44.0 kips.

PILE DRIVING AFTER SPLICING:
Pile splices shall reach a minimum strength of 5500 psi before driving is resumed.

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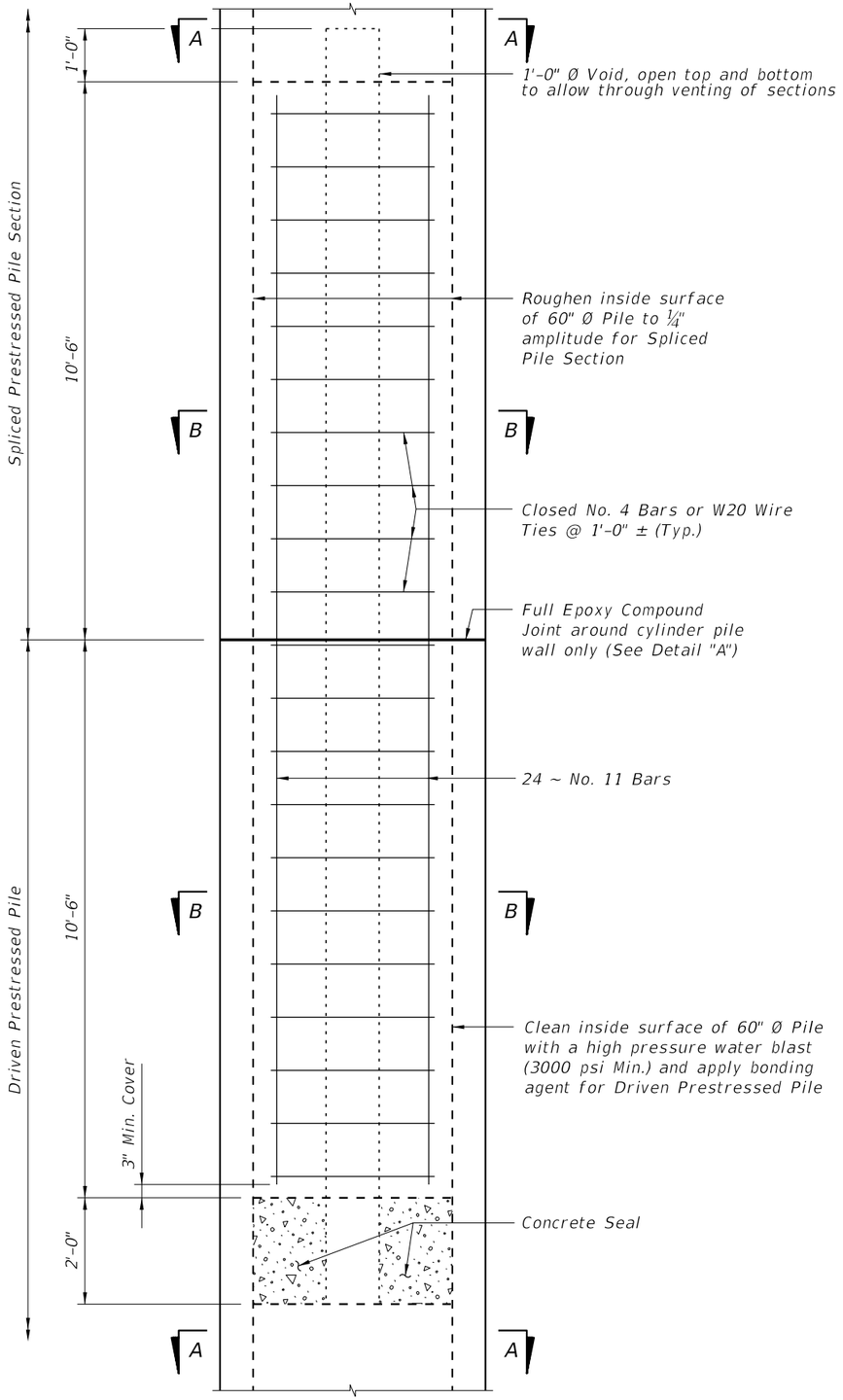
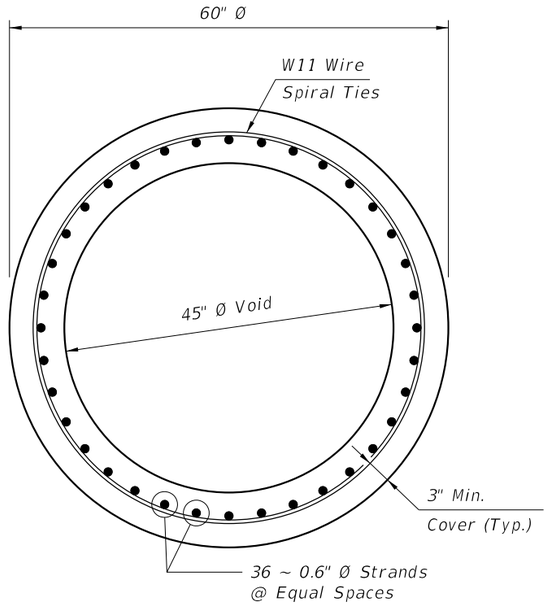
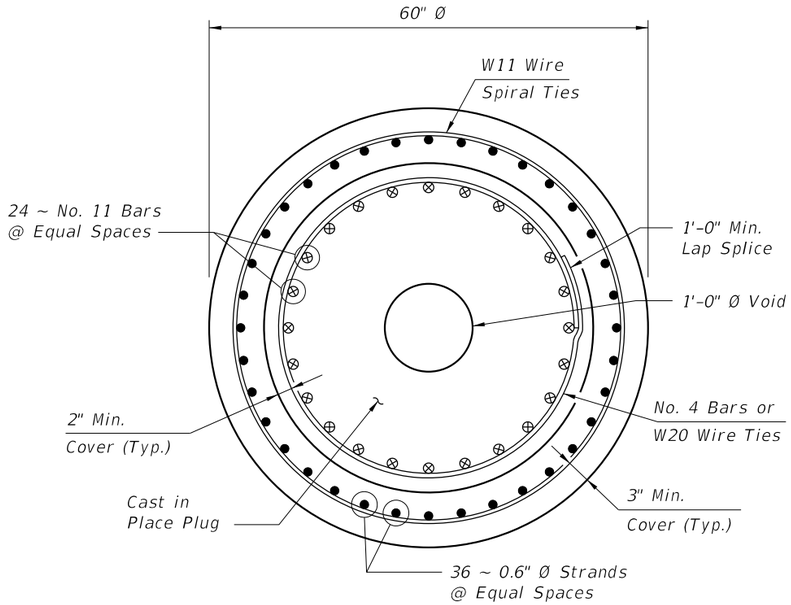
LAST REVISION	REVISION	DESCRIPTION:				
07/01/14			FDOT 2016 DESIGN STANDARDS	60" PRESTRESSED CONCRETE CYLINDER PILE	INDEX NO. 20660	SHEET NO. 1 of 2



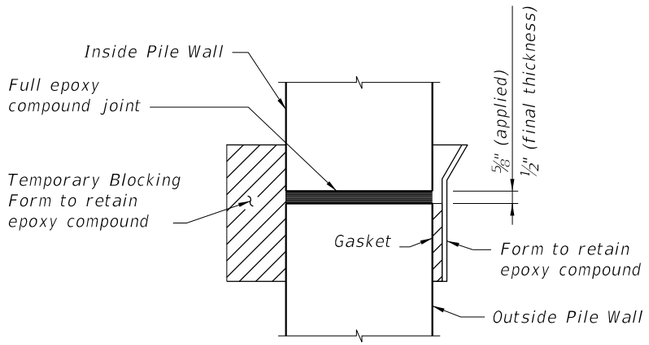
DRIVABLE UNFORESEEN FIELD SPLICE DETAIL
(Cast in Place Plug)



SECTION A-A



SECTION B-B



DETAIL "A"

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LAST REVISION	REVISION	DESCRIPTION:			INDEX NO.	SHEET NO.
01/01/12			FDOT 2016 DESIGN STANDARDS	60" PRESTRESSED CONCRETE CYLINDER PILE	20660	2 of 2