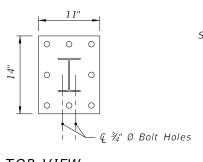
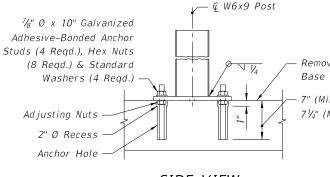
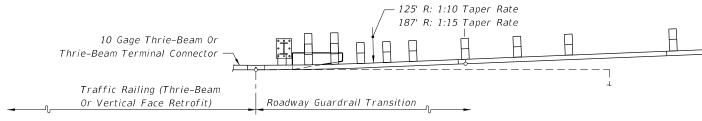


CURB TYPE F FLARE WHEN END OF EXISTING APPROACH





SPECIAL STEEL POST FOR ROADWAY THRIE-BEAM



6 Posts Spaced @ 1'-6¾" 3'-1½" 3'-1½" - 125' R: 1:10 Taper Rate 187' R: 1:15 Taper Rate 10 Gage Thrie-Beam Or Thrie-Beam Terminal Connector Traffic Railing (Thrie-Beam Or Vertical Face Retrofit) Roadway Guardrail Transition

APPROACH SLAB WITH CURB

GUARDRAIL TRANSITIONS AND CONNECTIONS FOR EXISTING BRIDGES

24

GUARDRAIL TRANSITION ALIGNMENTS FOR BRIDGE THRIE-BEAM AND VERTICAL FACE TRAFFIC RAILING RETROFIT

REVISION 07/01/13



2016 **DESIGN STANDARDS**

GUARDRAIL TRANSITIONS AND CONNECTIONS FOR EXISTING BRIDGES

INDEX NO. 402

SHEET NO. 1 of 24

TOP VIEW SIDE VIEW TRANSITIONS TO BRIDGE TRAFFIC RAILING RETROFITS SLAB CURB EXPOSED

Remove Any Asphalt To Set

Base Plate Flush With Slab

71/4" (Max.)

APPROACH SLAB WITHOUT CURB

Longitudinal Location Of Transition Blocks And Curb End Flares Will Vary With Scheme Type

PARTIAL PLAN VIEWS

GENERAL NOTES 1. This index provides thrie-beam transition and connection details for approach end quardrail on existing bridges, and anchorage details for trailing end traffic railing retrofits and safety shapes on existing bridges. Sheets 1 through 23 apply to bridges with retrofitted traffic railings, (Sheet 23 shows the trailing end guardrail connections). Sheet 24 applies to bridges

2. The schemes identified by Arabic numerals in this index are complementary to the bridge traffic railing barrier retrofit schemes with like numeral identification in Index Nos. 470, 471 through 476, 480 through 483. The schemes in this index identified by Roman numerals are complementary to bridge safety shaped traffic railing barrier where determined to be in accordance with applications of criteria specified in the Instructions for Design Standards

3. For guardrail applications and details of related hardware and accessories that are not

NOTES FOR GUARDRAIL TRANSITIONS CONNECTING TO

TRAFFIC RAILING RETROFITS ON EXISTING BRIDGES

1. The transition detail shown on this sheet shows (a) the standard post spacings within the

railings, and (b) depict the typical alignments of the approach transitions.

all transition applications on this index that require one or more steel posts.

hot-dip zinc coated in accordance with Section 536 of the Specifications.

particular scheme. The associated pictorial views show the variations.

notations on Sheets 12 through 15 and the flag notation on Sheet 23.

typical thrie-beam approach transitions connecting to existing bridges with retrofit traffic

2. The curb and gutter flare shown on this sheet is typical of flares that are to be constructed when approach slab curbs extend to the beginning of the slab, and where other treatment to

3. The special steel post for roadway thrie-beam transitions detailed on this sheet is specific to

The special steel post and base plate assembly shall be fabricated using ASTM A36 or ASTM

Anchor studs shall be fully threaded rods in accordance with ASTM F1554 Grade 36 or ASTM

distorted immediately above the top nuts to prevent loosening of the nuts. Distorted threads

Adhesive bonding material systems for anchors shall comply with Specification Section 937 and be installed in accordance with Specification Section 416.4. Nested beam extensions and points

for terminal connector attachments will vary for traffic railing barrier vertical face retrofits.

The plan views for the vertical face retrofit barriers show the primary configurations for each

A193 Grade B7. All nuts shall be heavy hex in accordance with ASTM A563 or ASTM A19

4. Anchor studs and nuts shall be hot-dip zinc coated in accordance with the Specifications.

5. For installing thrie-beam terminal connector to traffic railing vertical face retrofits, see

6. Payment for connections to traffic railing vertical face retrofits are to be made under the

contract unit price for Bridge Anchorage Assembly, EA., and shall be full compensation for bolt

hole construction, terminal connector, terminal connector plate and bolts, nuts and washers.

DESIGN NOTES FOR GUARDRAIL TRANSITIONS CONNECTING

TO TRAFFIC RAILING RETROFITS ON EXISTING BRIDGES

Standards (IDS-470 & IDS-480) for instructions to the Structures and Roadway engineers.

1. For selection of an appropriate transition scheme, see the Instructions for Design

shall be coated with a galvanizing compound in accordance with the Specifications.

After the nuts have been snug tightened, the anchor stud threads shall be single punch

A709 Grade 36 steel. Welding shall conform to ANSI/AASHTO/AWS D1.5. The assembly shall be

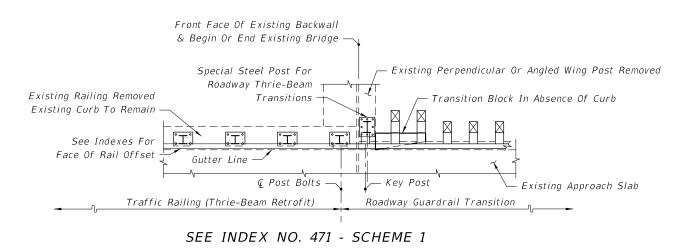
with safety shaped traffic railing.

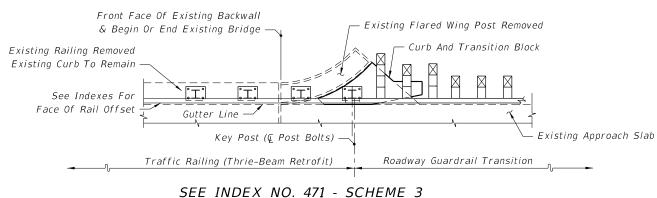
curb blunt ends are not in place.

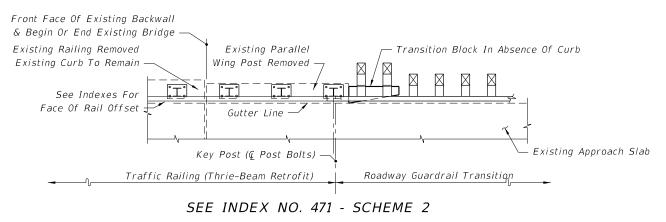
provided on this index, refer to Index No. 400.

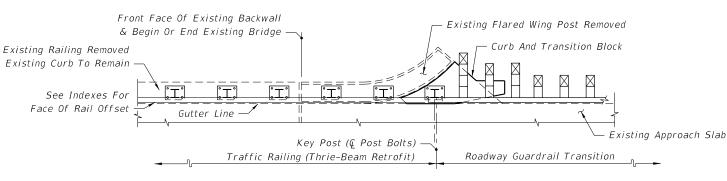
(IDS-470 & IDS-480).

DESCRIPTION:







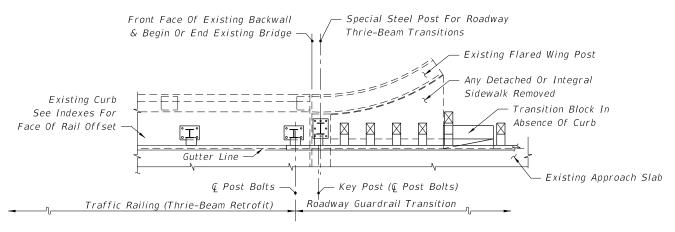


SEE INDEX NO. 471 - SCHEME 3

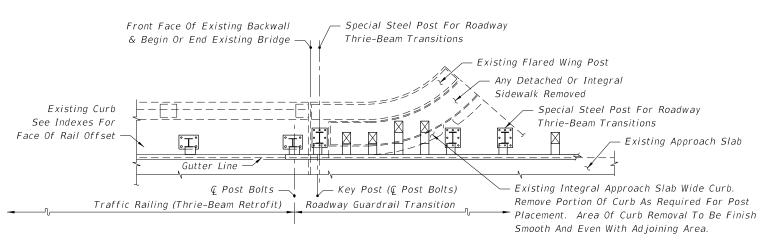
PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

DESCRIPTION:

SEE INDEX NOS. 472 & 475 - SCHEME 2



SEE INDEX NOS. 472 & 475 - SCHEME 2



SEE INDEX NOS. 472 & 475 - SCHEME 2

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

REVISION 07/01/07

DESCRIPTION:

Front Face Of Existing Backwall

Gutter Line

Traffic Railing (Thrie-Beam Retrofit)

Existing Curb

See Indexes For

Face Of Rail Offset

& Begin Or End Existing Bridge —

@ Post Bolts -

SEE INDEX NOS. 472 & 475 - SCHEME 1

- Existing Perpendicular Or Angled Wing Post

Transition Block In Absence Of Curb

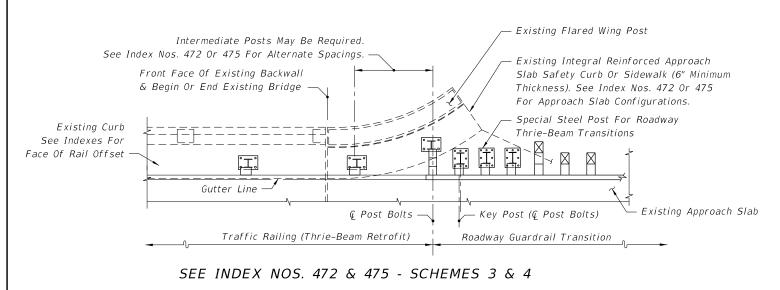
- Existing Approach Slab

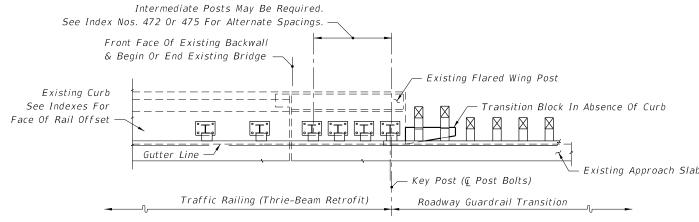
Special Steel Post For Roadway

Thrie-Beam Transitions

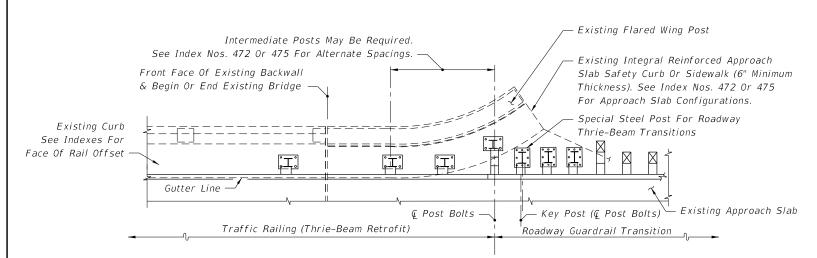
– Key Post (& Post Bolts)

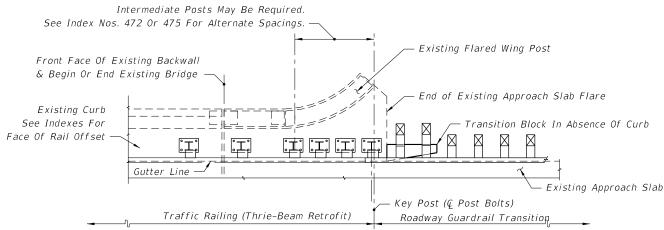
Roadway Guardrail Transition





SEE INDEX NOS. 472 & 475 - SCHEMES 5 & 6



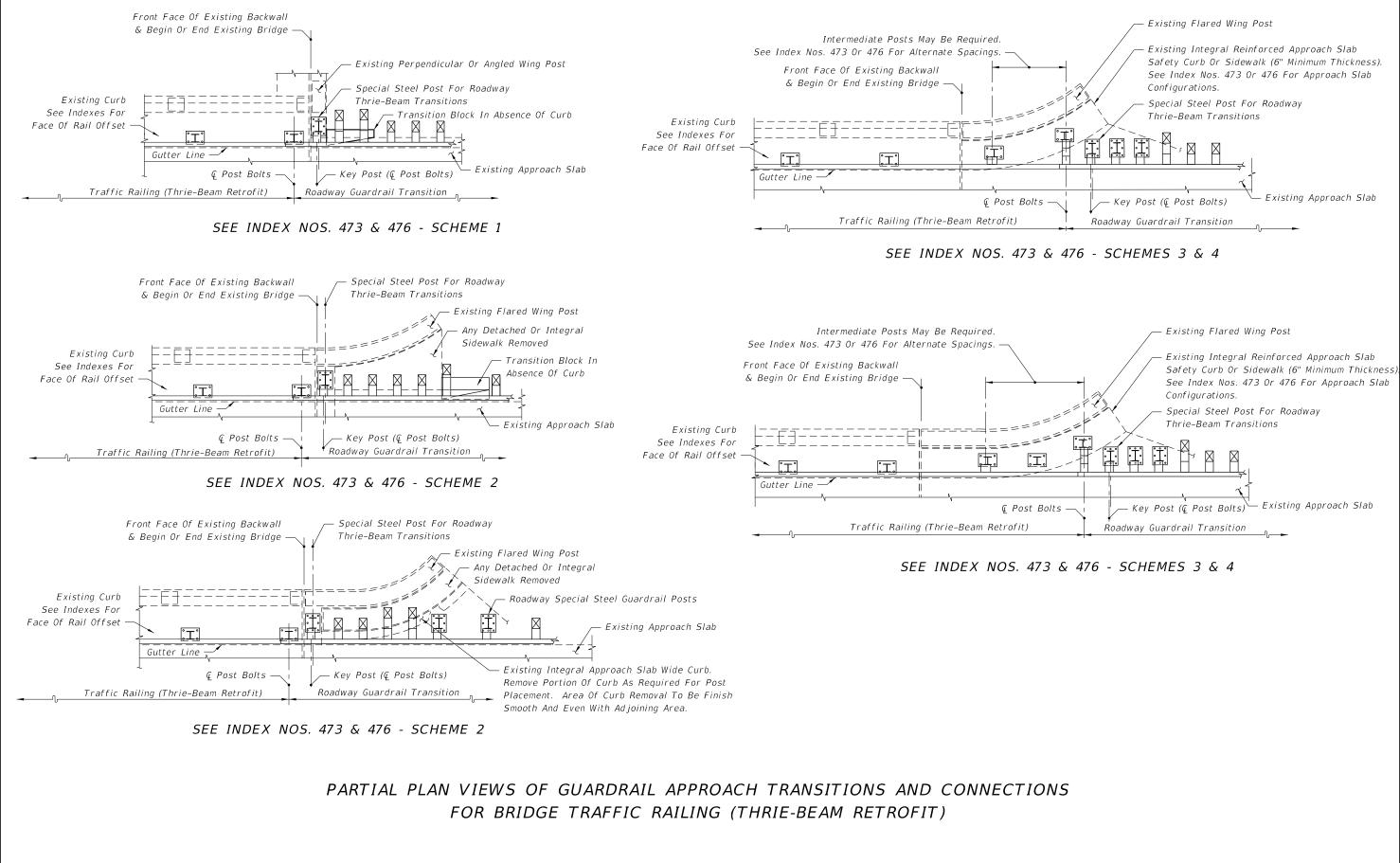


SEE INDEX NOS. 472 & 475 - SCHEMES 3 & 4

SEE INDEX NOS. 472 & 475 - SCHEMES 5 & 6

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

DESCRIPTION: **REVISION** 07/01/07



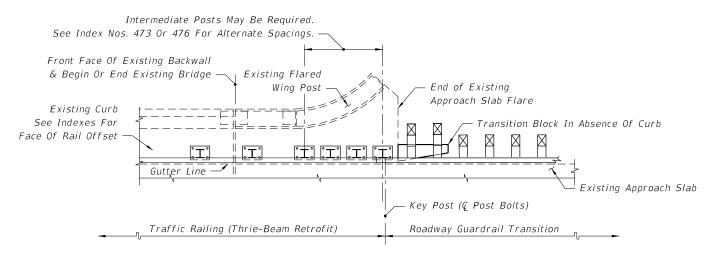
REVISION 07/01/07

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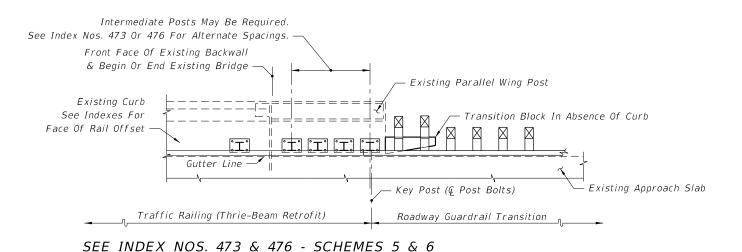
FDOT

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GUARDRAIL TRANSITIONS AND



SEE INDEX NOS. 473 & 476 - SCHEMES 5 & 6

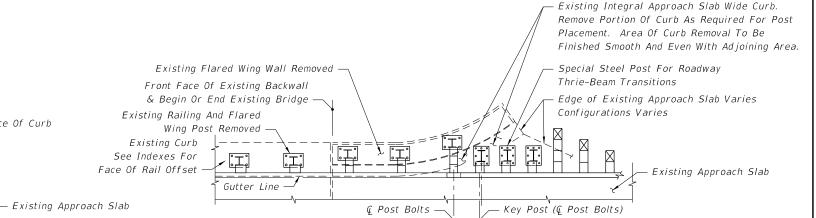


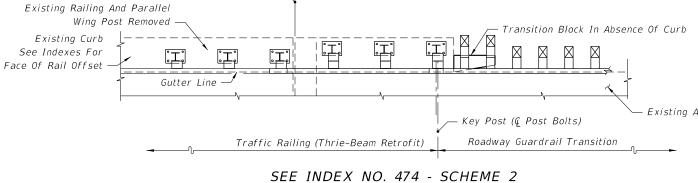
PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

DESCRIPTION: LAST **REVISION** 07/01/07



SEE INDEX NO. 474 - SCHEME 1





Front Face Of Existing Backwall

& Begin Or End Existing Bridge -

SEE INDEX NO. 474 - SCHEME 3

Roadway Guardrail Transition

SEE INDEX NO. 474 - SCHEME 3

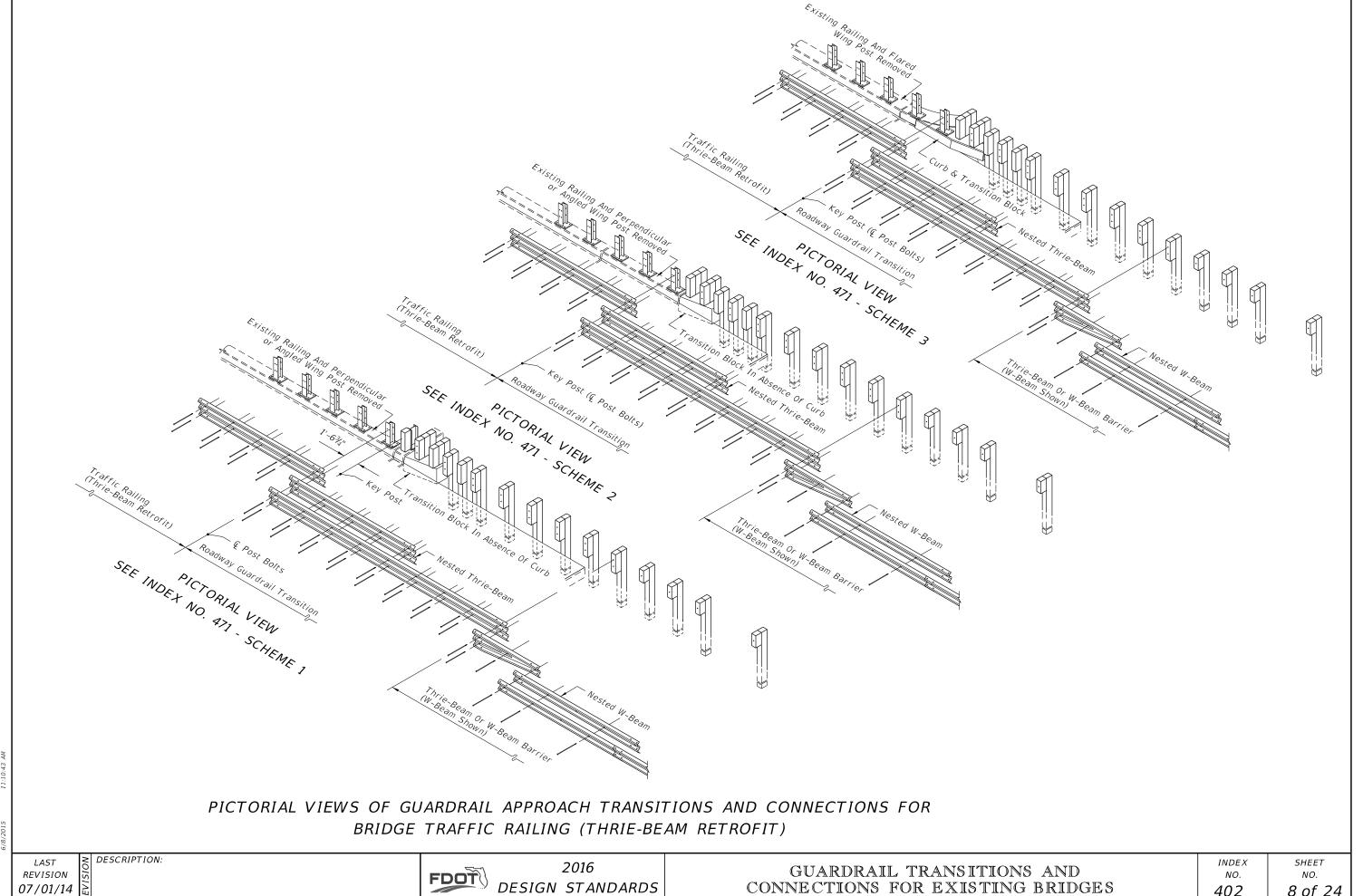
PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

REVISION 07/01/07

DESCRIPTION:



Traffic Railing (Thrie-Beam Retrofit)

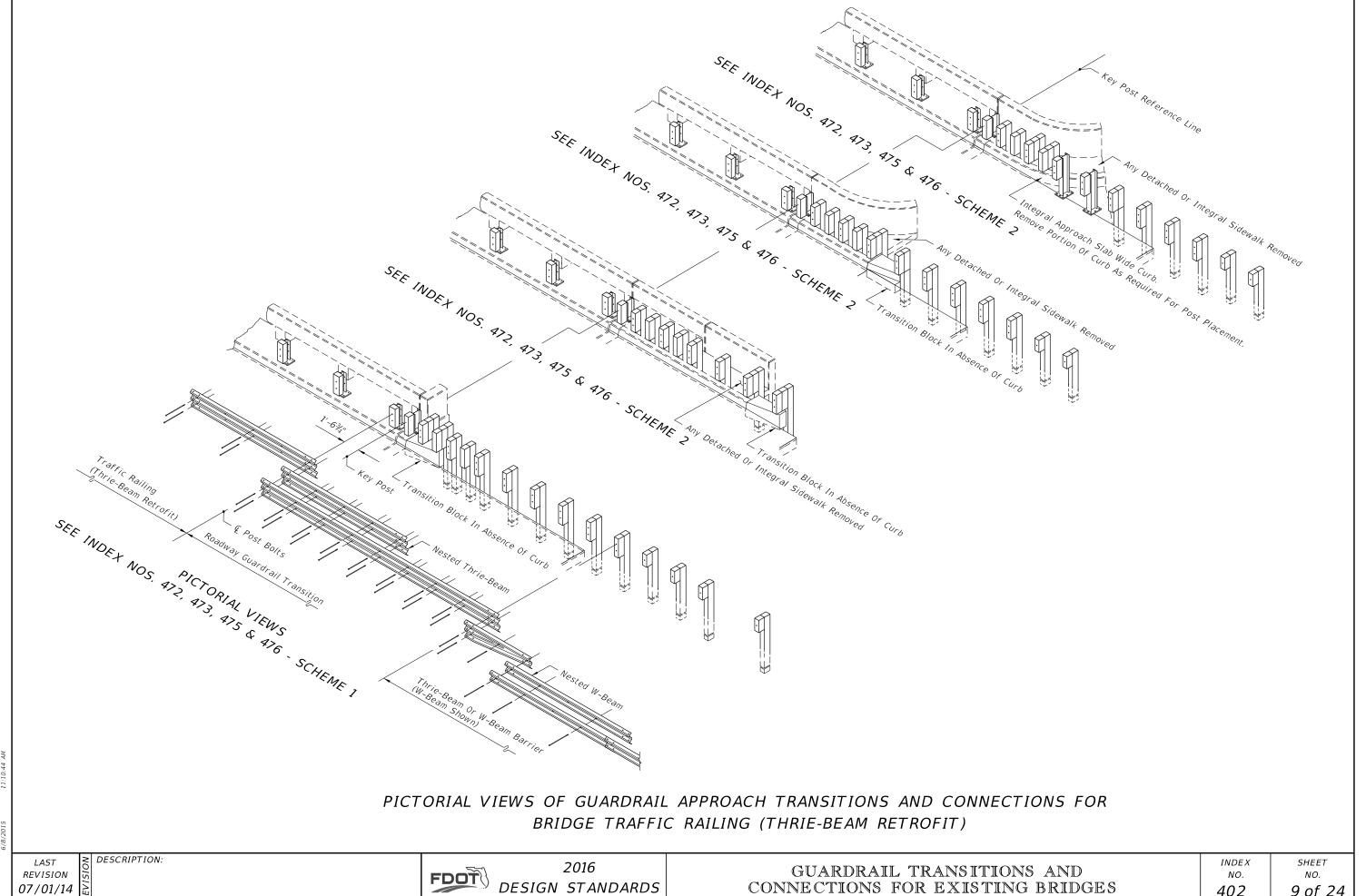


DESIGN STANDARDS

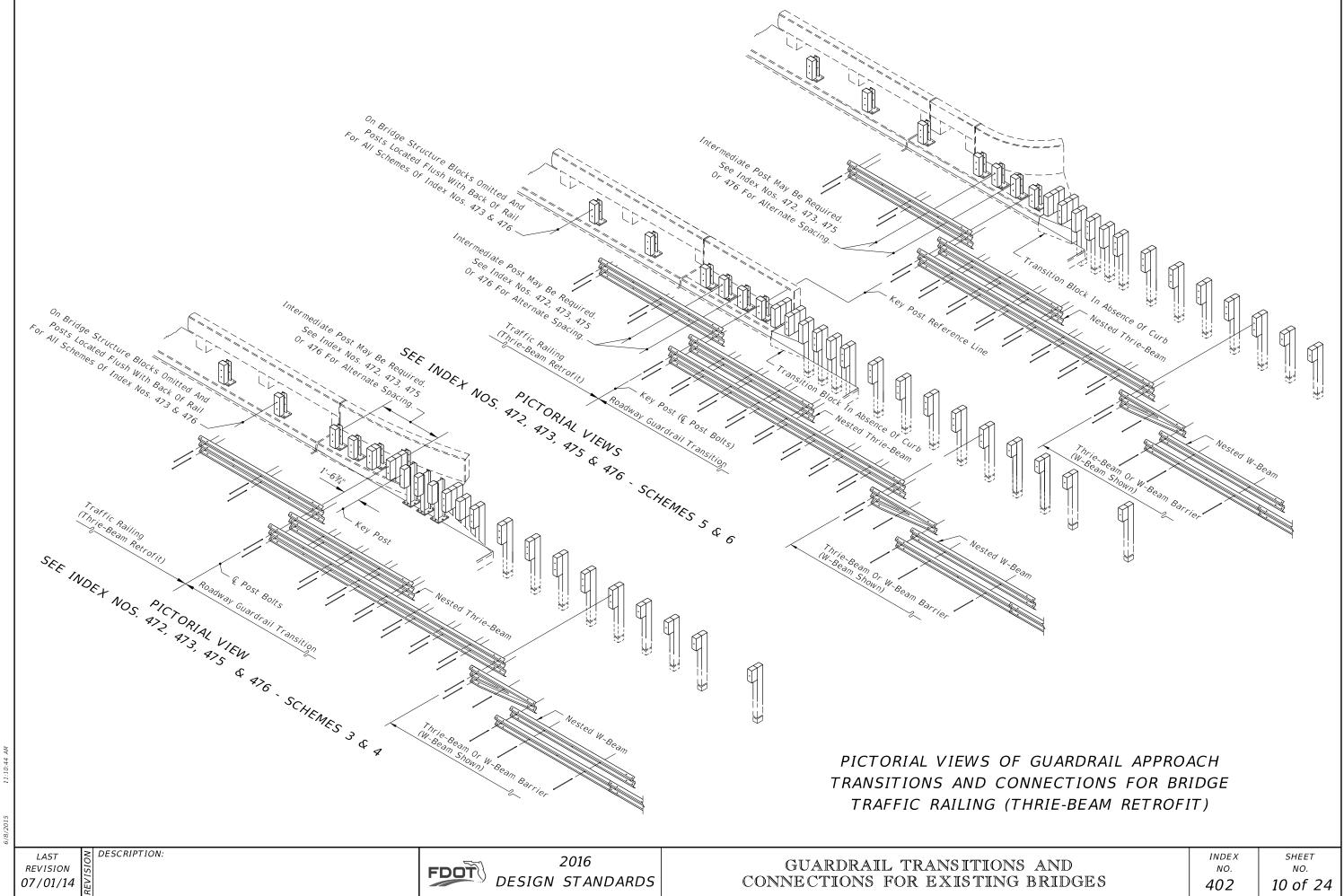
CONNECTIONS FOR EXISTING BRIDGES

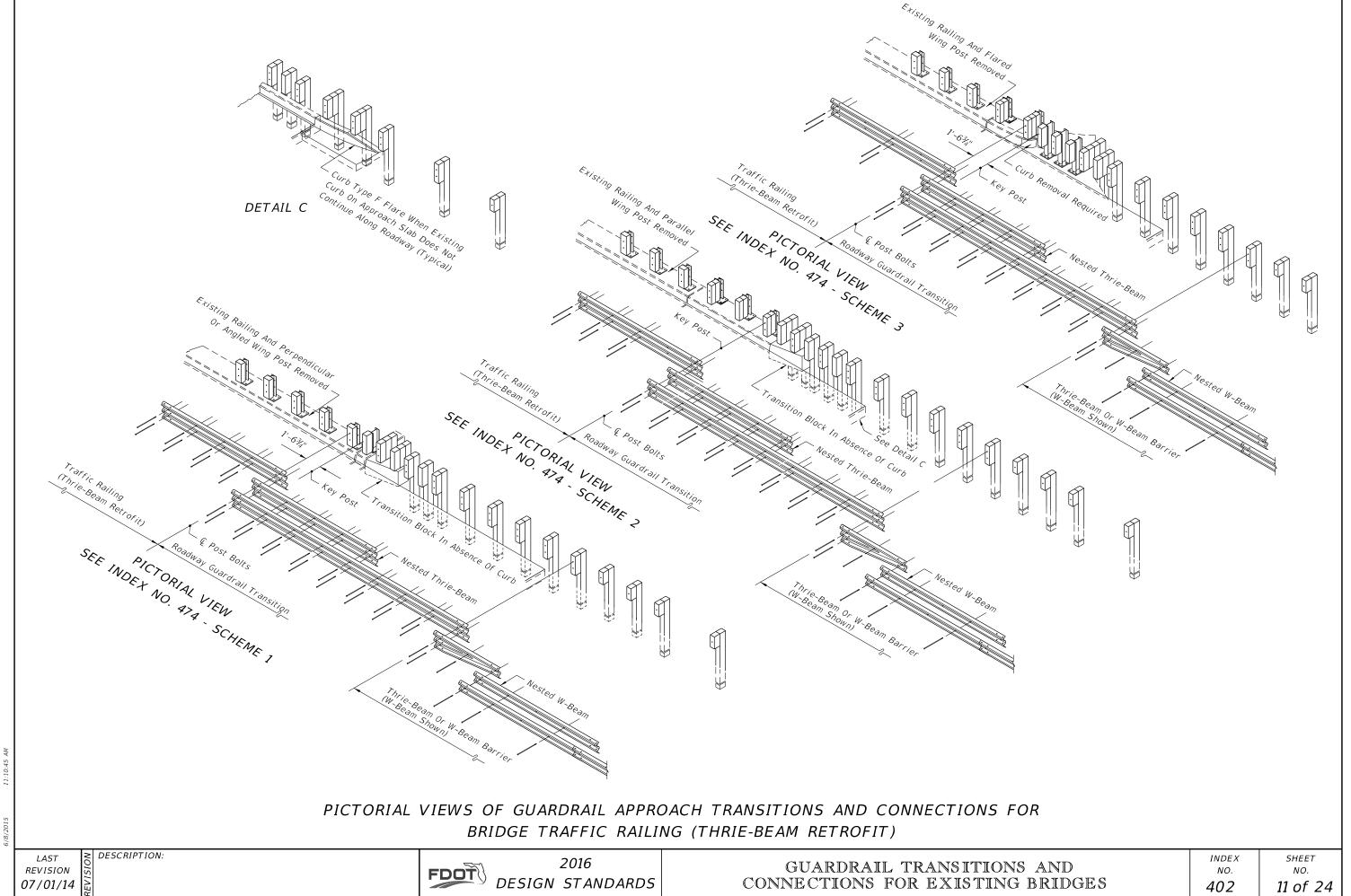
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DESIGN STANDARDS





REVISION

07/01/07

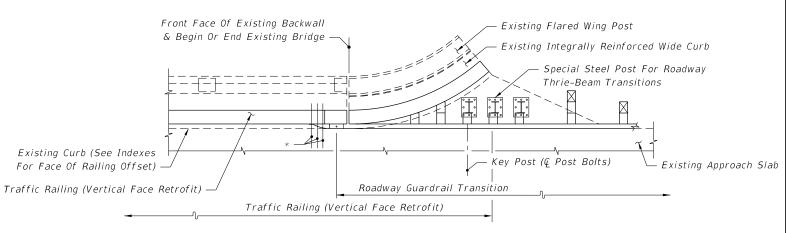
DESCRIPTION:

FDOT DESIGN STANDARDS

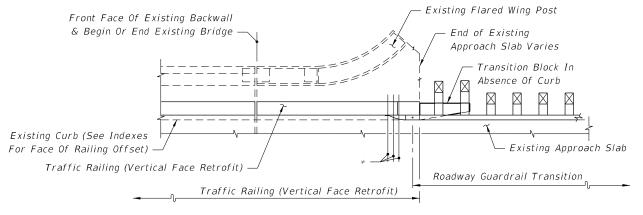
2016

SHEET

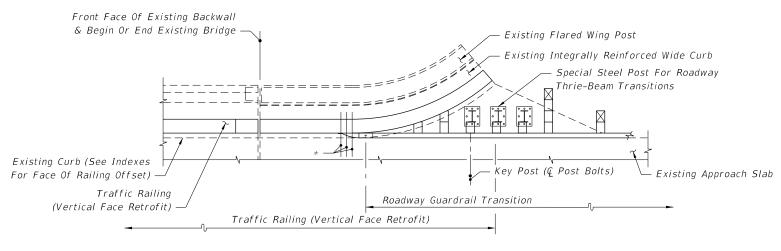
SEE INDEX NOS. 405 OR 482 - SCHEME 2



SEE INDEX NOS. 405 OR 482 - SCHEME 3



SEE INDEX NOS. 405 OR 482 - SCHEME 2



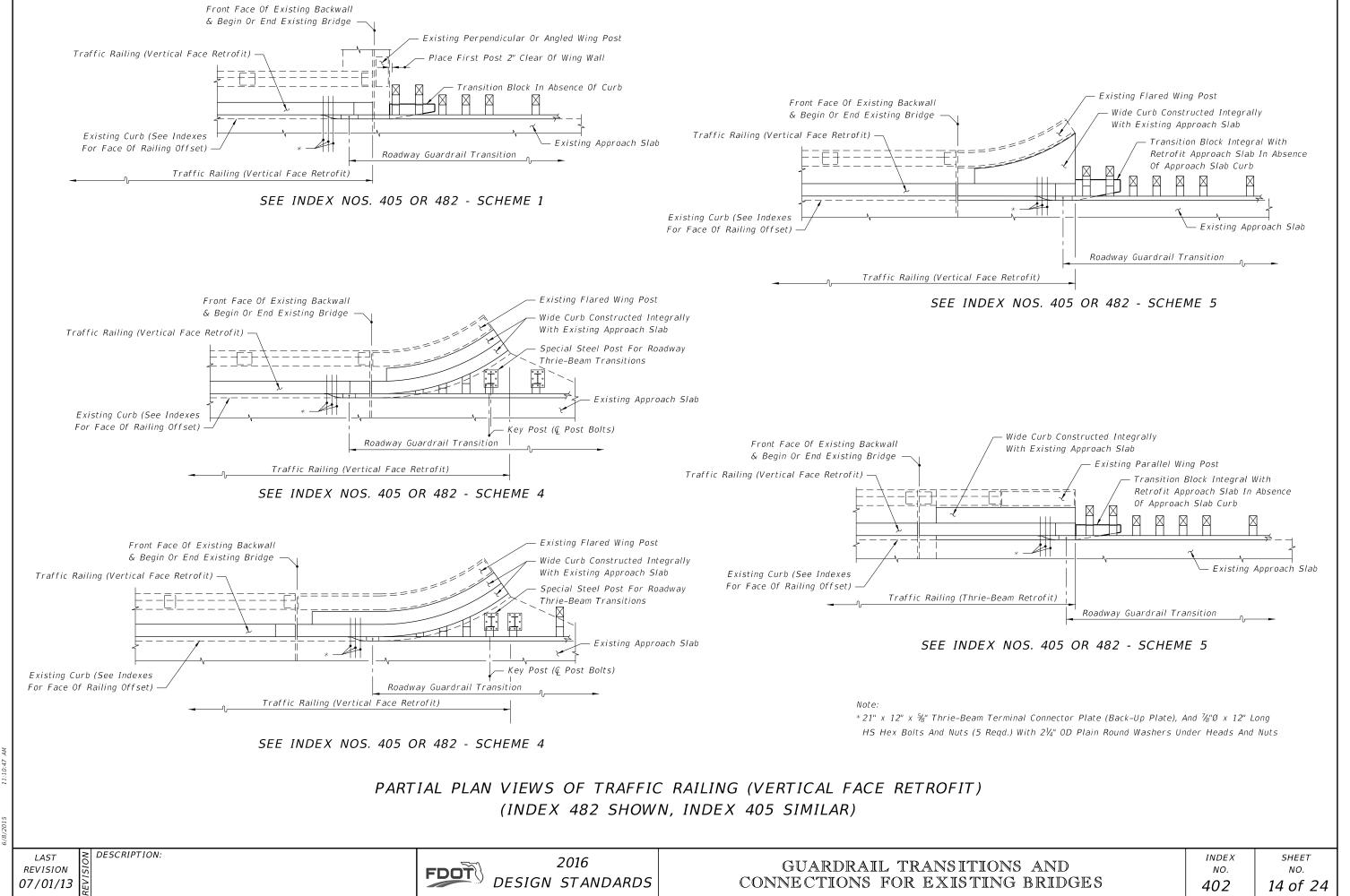
SEE INDEX NOS. 405 OR 482 - SCHEME 3

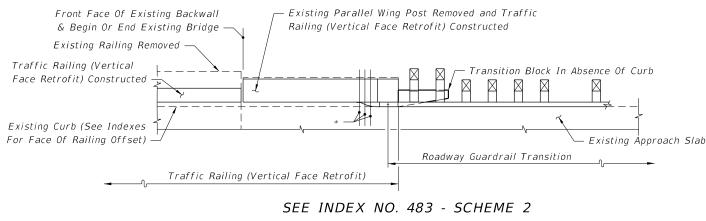
*21" x 12" x $\frac{5}{8}$ " Thrie-Beam Terminal Connector Plate (Back-Up Plate), And $\frac{7}{8}$ "Ø x 12" Long HS Hex Bolts And Nuts (5 Reqd.) With $2 lac{1}{4}$ " OD Plain Round Washers Under Heads And Nuts

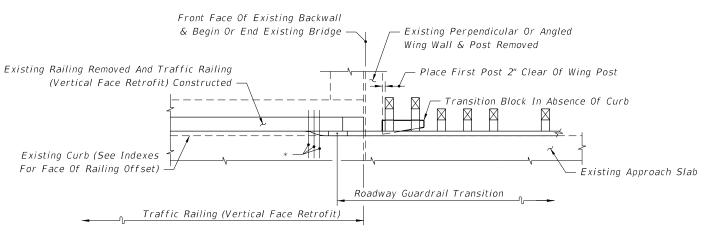
PARTIAL PLAN VIEWS OF TRAFFIC RAILING (VERTICAL FACE RETROFIT) (INDEX 482 SHOWN, INDEX 405 SIMILAR)

REVISION 07/01/13

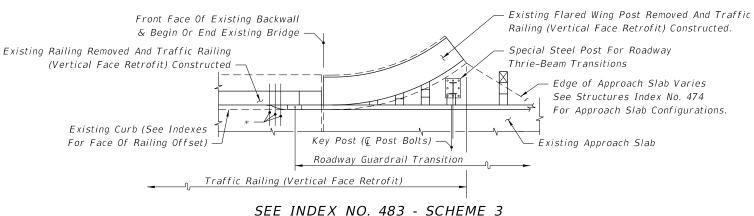
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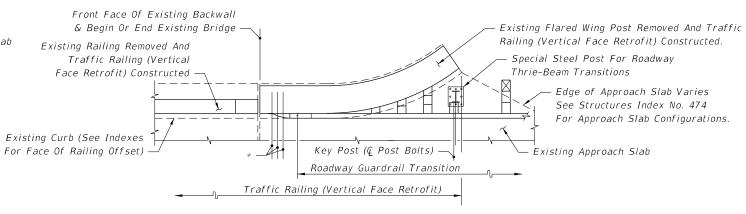






SEE INDEX NO. 483 - SCHEME 1





SEE INDEX NO. 483 - SCHEME 3

*21" x 12" x %" Thrie-Beam Terminal Connector Plate (Back-Up Plate), And ½"Ø HS Hex Bolts And Nuts (12" Long For Scheme 1 And Length To Fit For Schemes 2 And 3) (5 Reqd.) With 21/4" OD Plain Round Washers Under Heads And Nuts

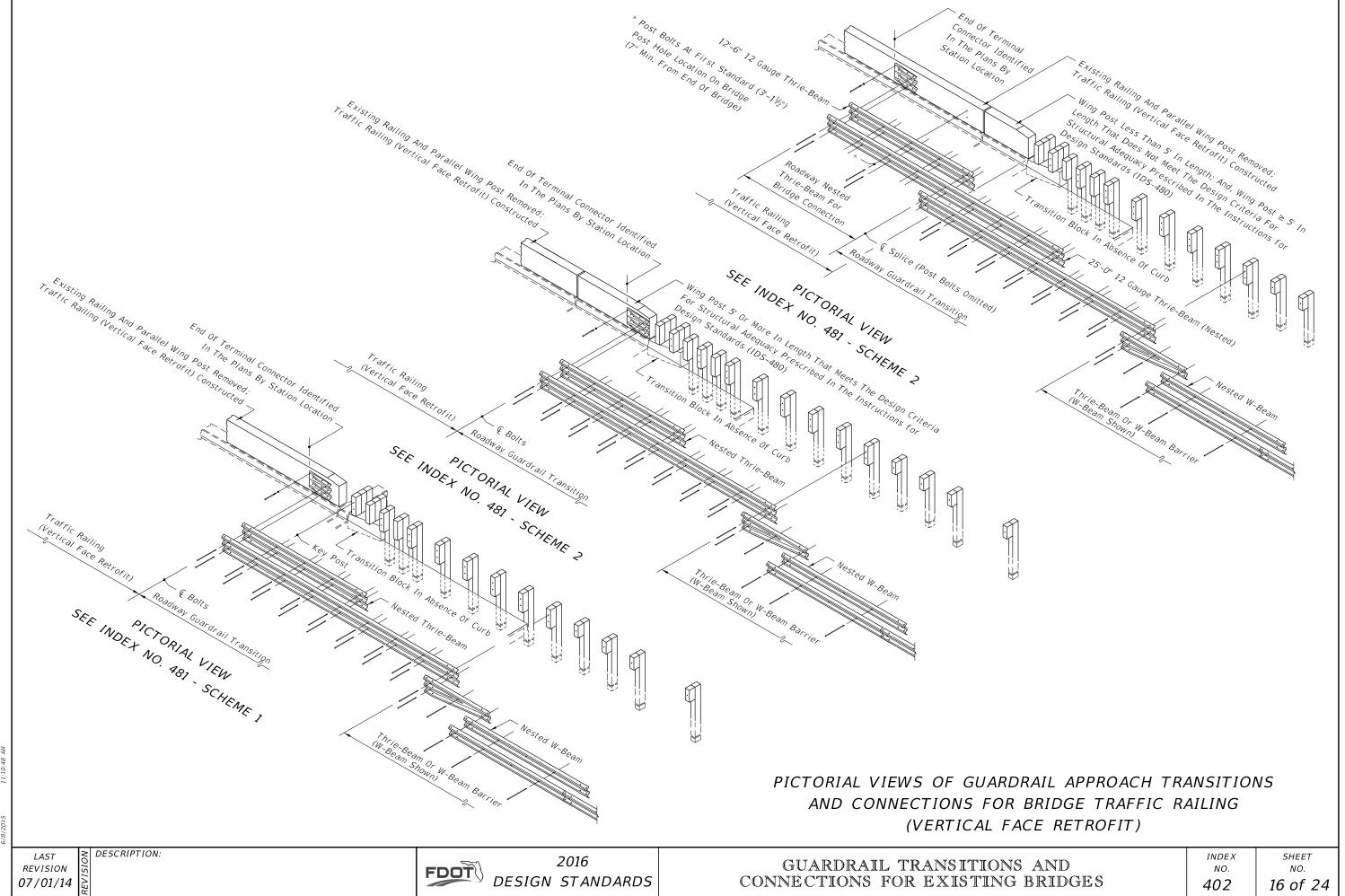
PARTIAL PLAN VIEWS OF TRAFFIC RAILING (VERTICAL FACE RETROFIT)

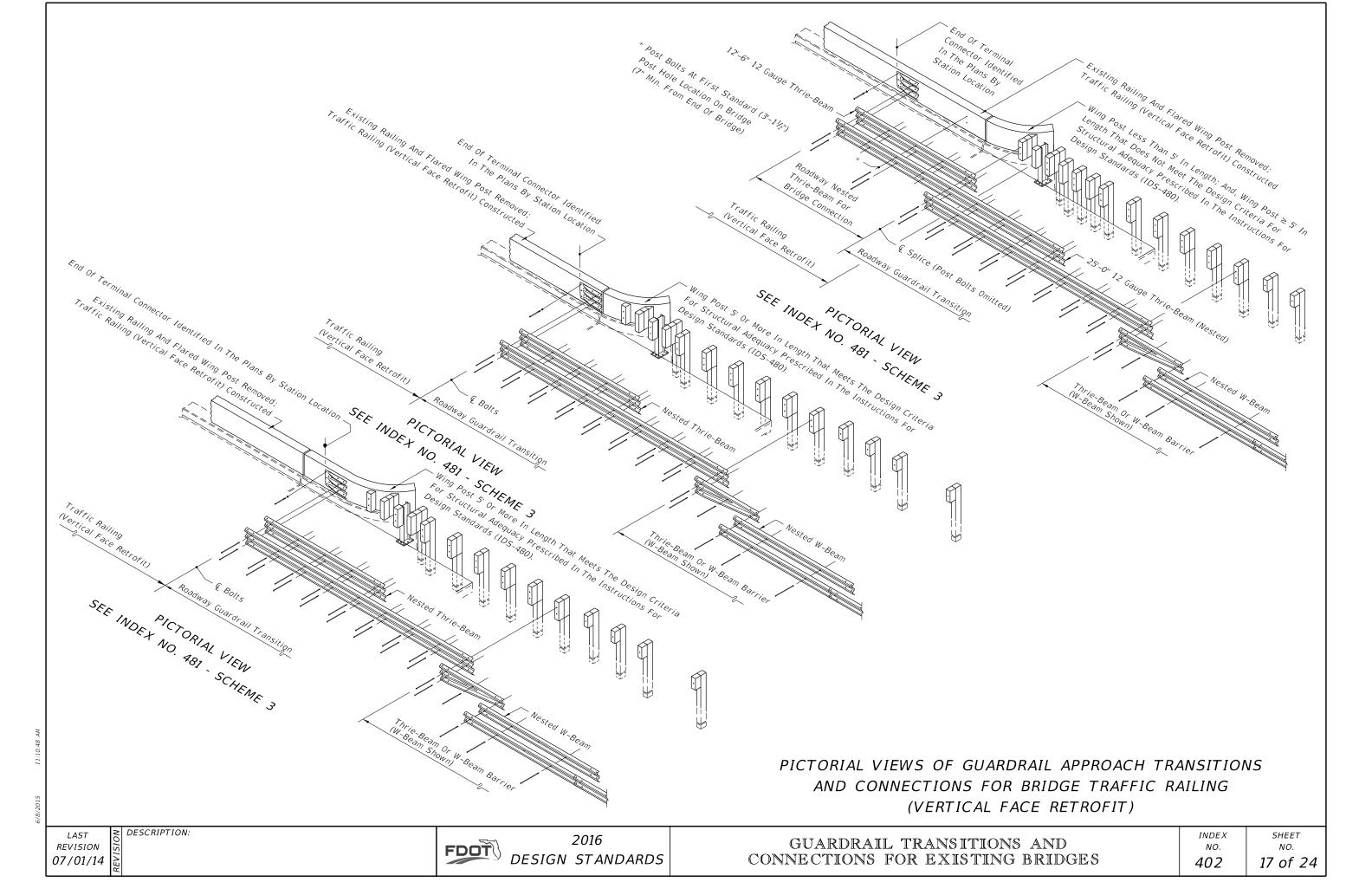
REVISION 07/01/07

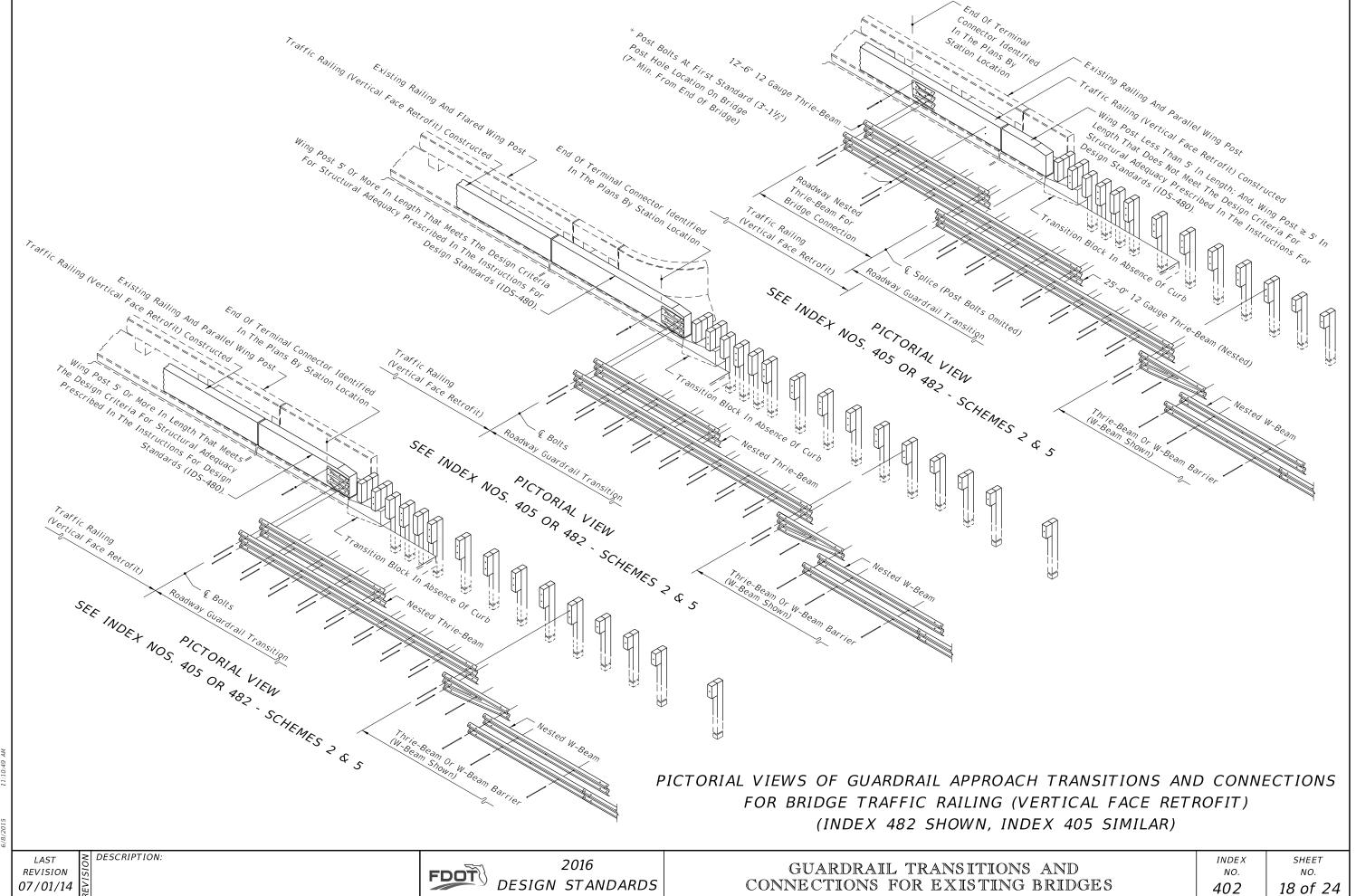
FDOT

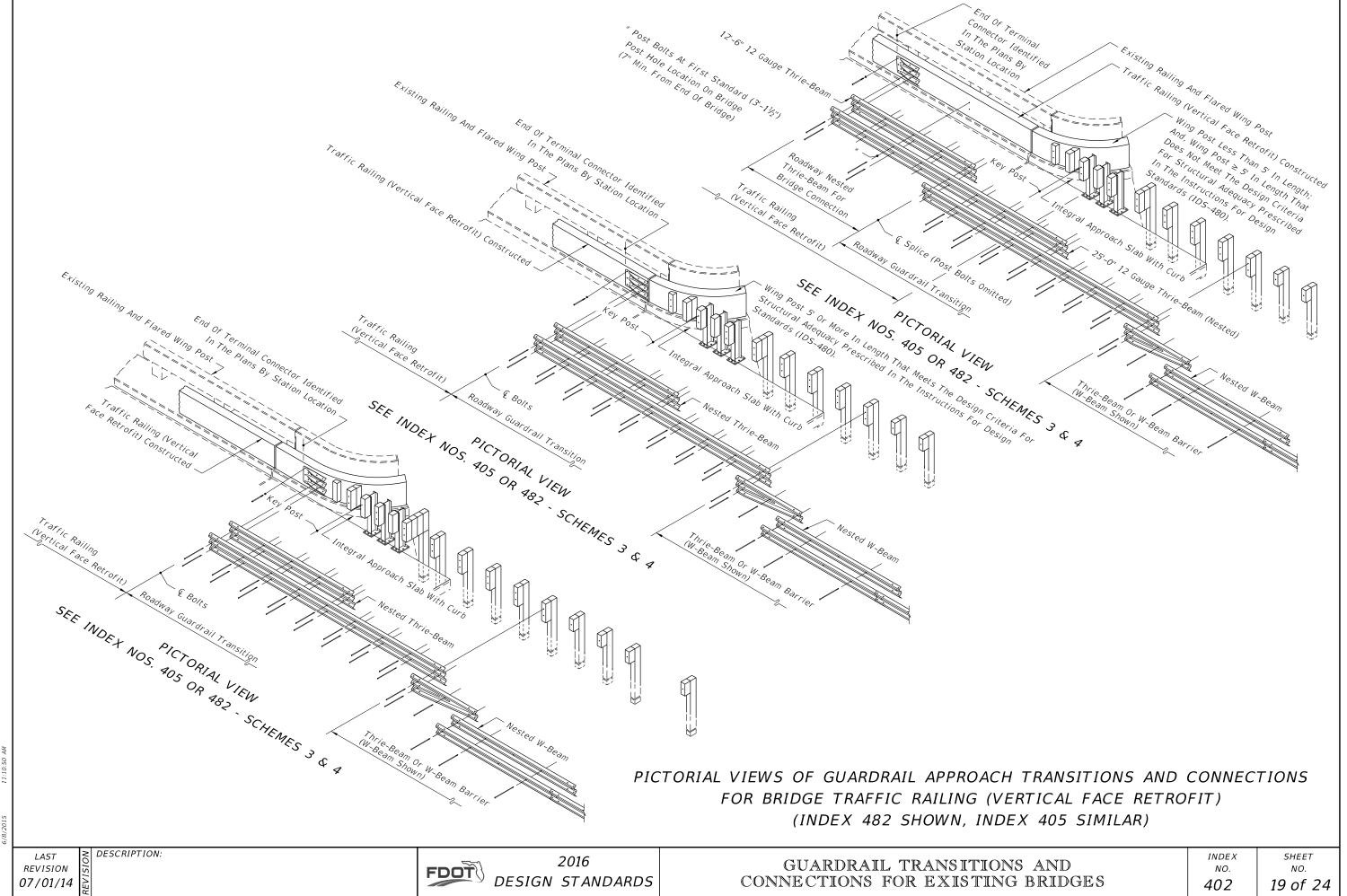
2016 **DESIGN STANDARDS**

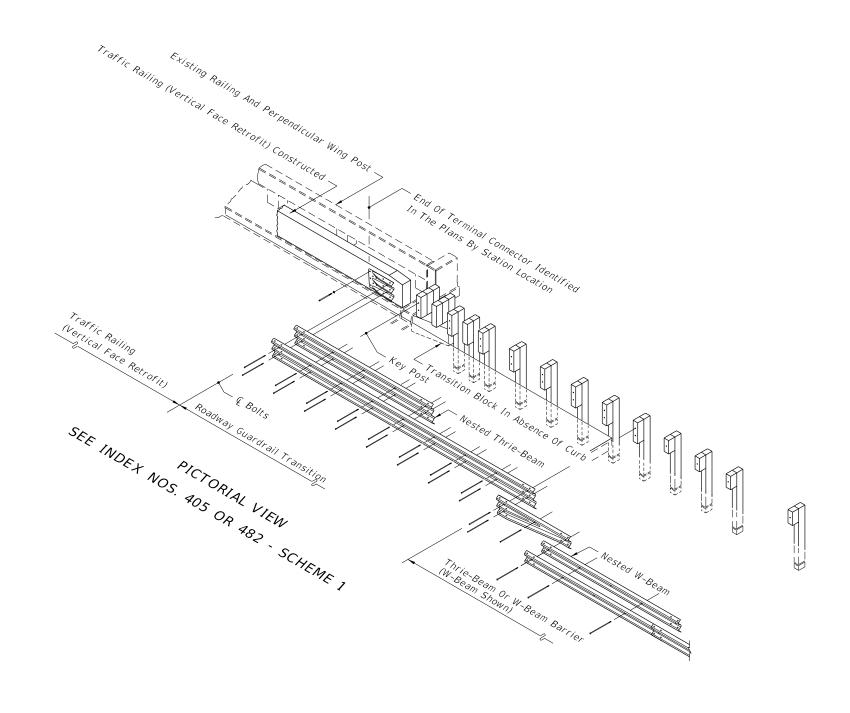
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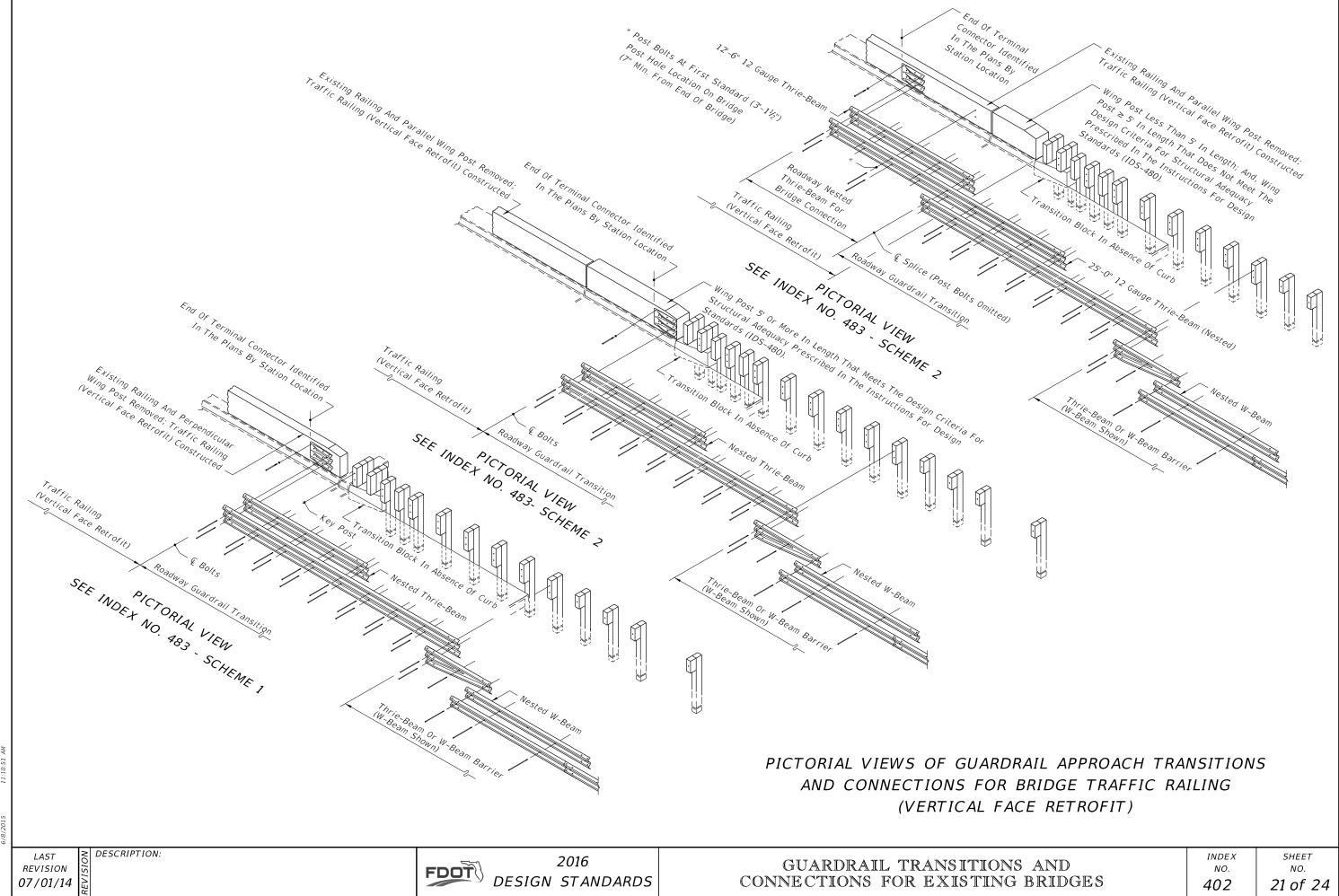


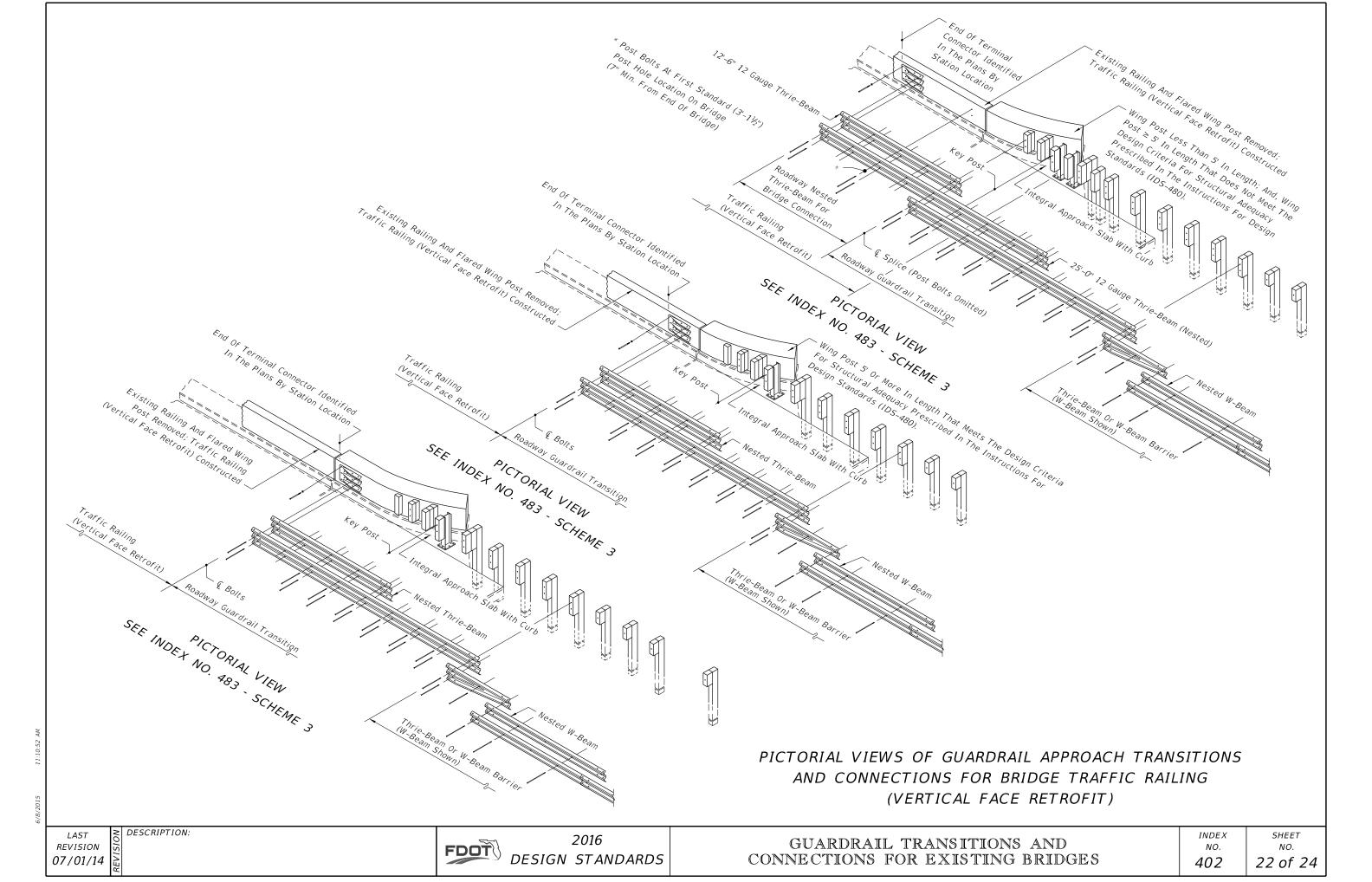
PICTORIAL VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (VERTICAL FACE RETROFIT) (INDEX 482 SHOWN, INDEX 405 SIMILAR)

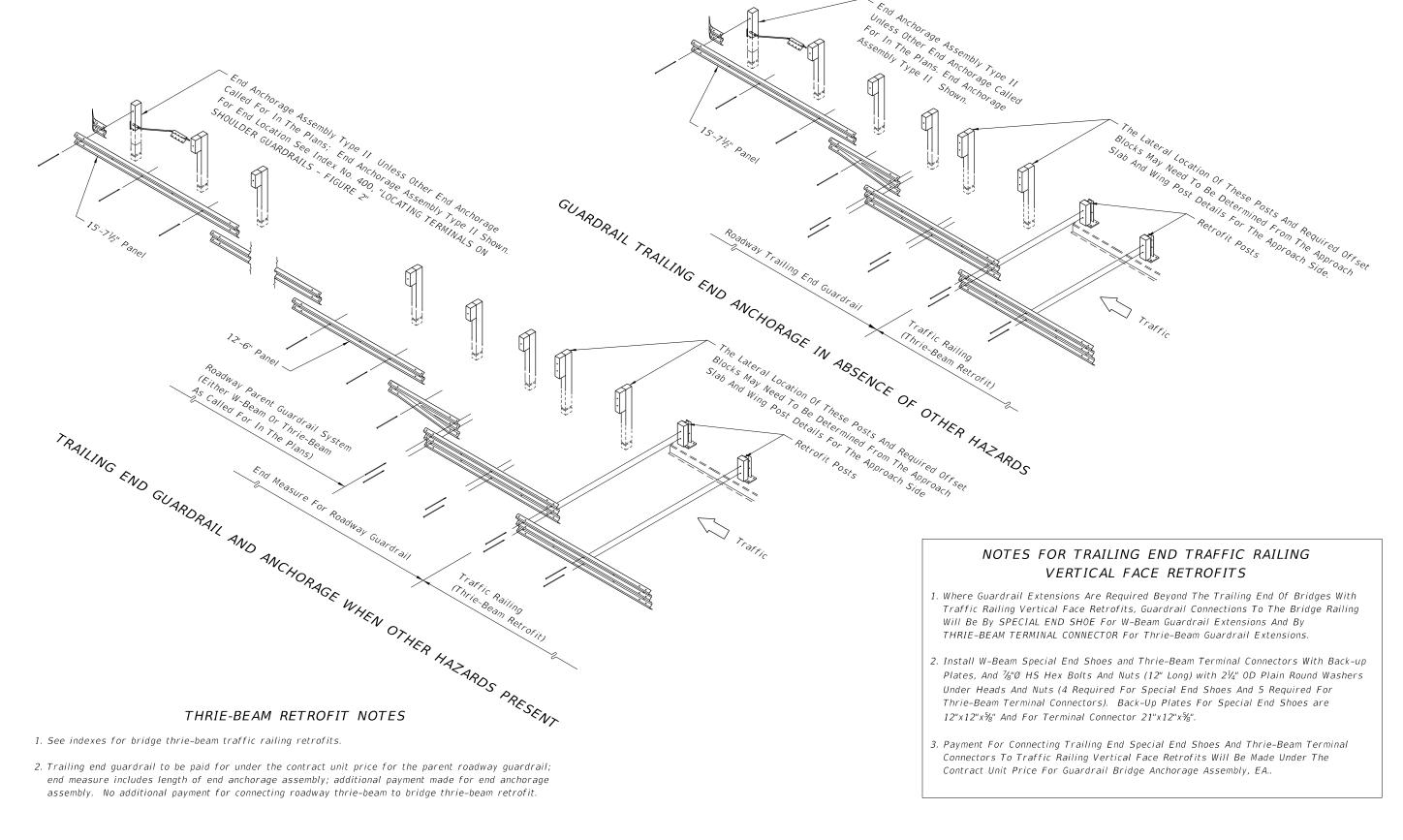
REVISION 07/01/14

DESCRIPTION:

2016







TRAILING END GUARDRAIL AND ANCHORAGE FOR BRIDGE TRAFFIC RAILING (THRIE BEAM RETROFITS)

REVISION 07/01/14

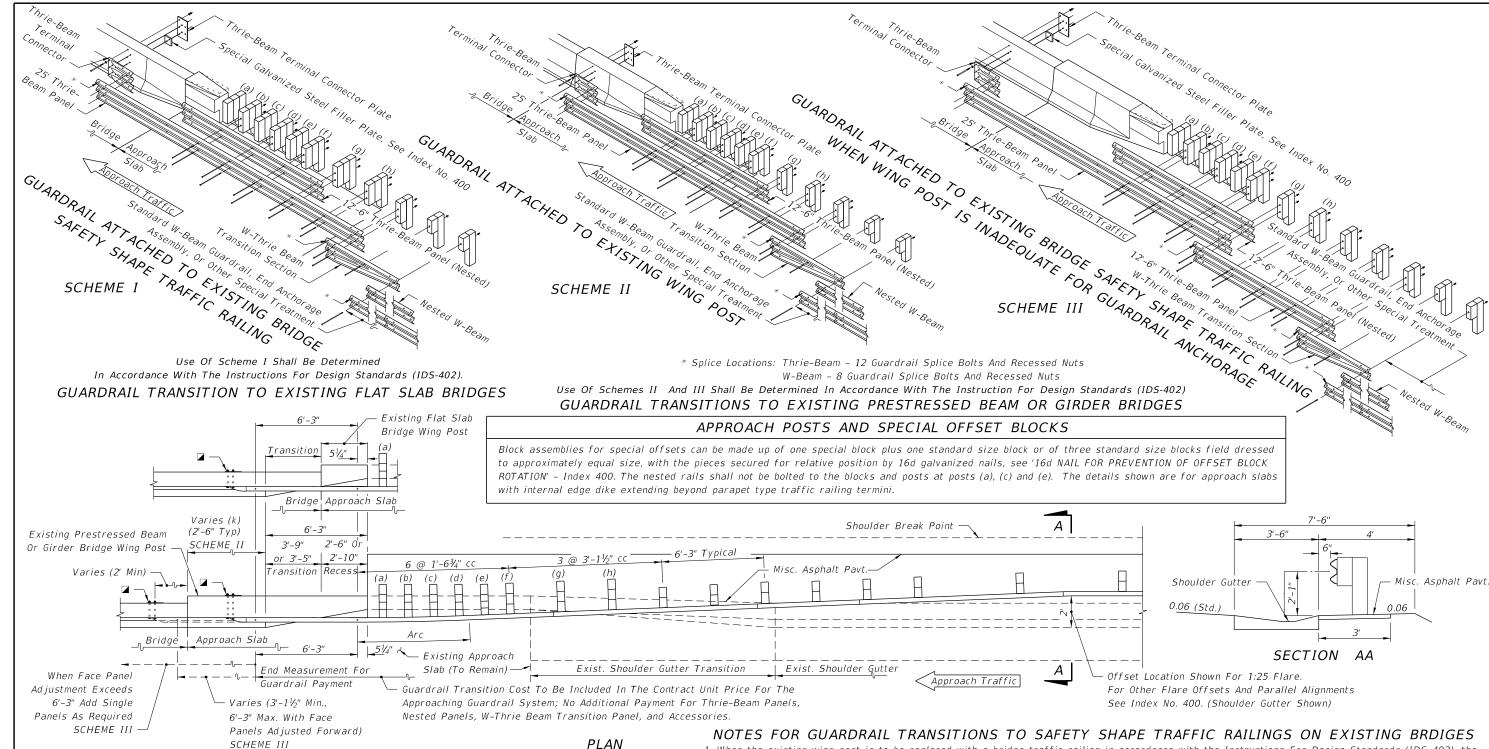
DESCRIPTION:

2016 DESIGN STANDARDS

GUARDRAIL TRANSITIONS AND

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☑ 21"x12"x⅓" Thrie-Beam Terminal Connector Plate (Back-Up Plate), And ⅙"∅ x 18" Long [15" Long With 3½" Min. Thread Length For Bridge Safety Shape Railing] HS Hex Bolts And Nuts (5 Regd.) With 21/4" OD Plain Round Washers Under Heads And Nuts. [When Attaching Guardrail To Existing Wing Posts Or Bridge Rails, Care Should Be Exercised To Avoid Damaging Conduits And Their Utilities That May Be Routed Through Wing Posts Or Bridge Rails. When Conduits And Their Utilities Are Encountered, At Least Five 1/8" HS Hex Bolts Shall Be Installed In Any Of The Seven Holes Provided In The Thrie-Beam Terminal Connector.]

- 1. When the existing wing post is to be replaced with a bridge traffic railing in accordance with the Instructions For Design Standards (IDS-402), the thrie-beam guardrail connection shall be in accordance with Detail J of Index No. 400.
- 2. When the guardrail attachment overlays the Bridge Number, Bridge Name or Date on the traffic railing, provide an aluminum sign panel with the obscured information. Attach the sign panel to the face of the traffic railing adjacent to the Thrie-Beam Terminal Connector with 1/4"0 x 1" long concrete screws or expansion anchors at each corner, as approved by the Engineer. The sign panel shall be a minimum V_{16} " thick and meet the requirements of Specification Section 700 with a white background and 3" tall black letters and sized appropriately to contain the information required. The cost of the sign panel shall be included in the cost of the Guardrail Bridge Anchorage Assembly.
- 3. When retrofitting thrie-beam guardrail to existing wing posts or existing bridge safety shape traffic railing, attachment construction to be paid for under the contract unit price for Guardrail Bridge Anchorage Assembly, EA., and shall be full compensation for bolt hole construction, terminal connector, terminal connector plate(s) and bolts, nuts and washers.

GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR EXISTING FLAT SLAB, PRESTRESSED BEAM AND GIRDER BRIDGES WITH SAFETY SHAPE TRAFFIC RAILING EXTENDING LESS THAN FULL APPROACH SLAB LENGTH

REVISION 07/01/14

DESCRIPTION:

2016 DESIGN STANDARDS

GUARDRAIL TRANSITIONS AND CONNECTIONS FOR EXISTING BRIDGES

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