ORIGINATION FORM

Proposed Revisions to a Design Standards Index (Please provide all information – Incomplete forms will be returned)

Contact Information:

Design Standards:

Date: February 16, 2017 Originator: **Derwood Sheppard** Phone: (850) 414-4334 Email: Derwood.Sheppard@dot.state.fl Index Number: **414** Sheet Number (s): ALL SHEETS Index Title: Type K Temporary Concrete Barrier System

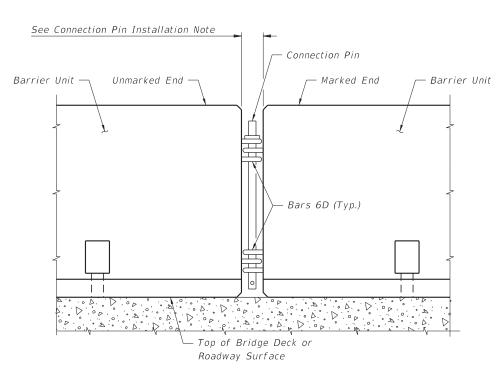
Summary of the changes:

Redeveloped Index

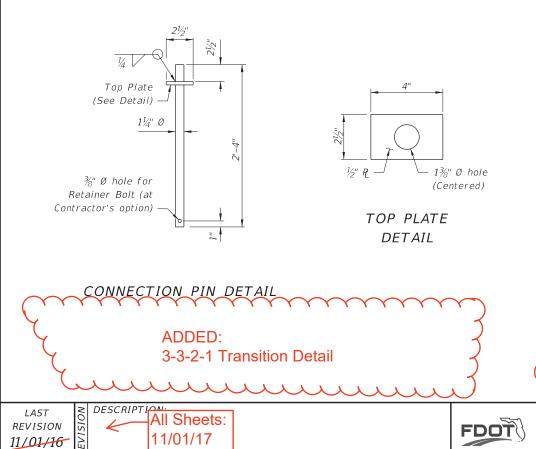
Commentary / Background:

This is part of the effort to make Temporary Barrier more comprehensive in respect to optional materials (concrete, steel, and water-filled).

		Other Affected Offices / Documents: (Provide name of responsible personnel)
Yes	No	Other Design Standards –
\checkmark		Plans Preparation Manual – Mary Jane Hayden
		Basis of Estimates Manual –
		Standard Specifications –
		Approved Product List –
		Construction –
		Maintenance –
Yes	N/A	Origination Package Includes: (Email or hand deliver package to Derwood Sheppard) Redline Mark-ups Proposed IDS Revised IDS Other Support Documents
		ntation: Bulletin (DSR) □DCE Memo □Program Mgmt. Bulletin √Design Standards e-Booklet (Next Release)
		—— Contact the Roadway Design Office for assistance in completing this form ————



DETAIL OF CONNECTION BETWEEN BARRIER UNITS



NOTES FOR ALL'INSTALLATIONS:

- 1. LIMITATION OF USE: This Temporary Concrete Barrier System is intended for work zone traffic control and traffic railing construction unless specifically permitted by the Plans. Except as shown for the Back Filled F flexible pavement (asphalt) or rigid pavement (concrete) surface as shown with a cross slope of 1:10 or flat Units are not intended to be bolted down or staked down in locations where they can be impacted from the b
- 2. HANDLING: At no time shall the Barrier Units be lifted or moved by use of Bars 6D that extend from the e
- 3. ASPHALT PAD: Where existing flexible pavement is not present, construct a minimum 2" thick temporary Aspl Specification Section 339 with the exception that the use of a pre-emergent herbicide is not required. No s
- 4. SURFACE PREPARATION: Except as shown for the Back Filled Roadway Installations, remove all grass, debri Pad surface within the barrier footprint just prior to placement of the Barrier Units.
- 5. OFFSET TO TRAVELWAY: Offset shall meet requirements as shown on sheet 1 of Index 415.
- 6. CONNECTION PIN ASSEMBLY: Steel for Connection Pin and Top Plate assemblies shall be in accordance with welds shall not be required. At the Contractor's option, a $\frac{3}{6}$ " diameter hole may be provided at the bottom o resistance bolt.
- 7. CONNECTION PIN INSTALLATION: Initially set Barrier Units by using a 3%" wooden block between ends of ad Units as shown, then pull newly placed Barrier Unit away from adjacent Barrier Unit to remove slack betwee Barrier Units shall not be used unconnected.
- 8. DELINEATION: Mount Barrier Delineators on top of Barrier Units that are used as traffic barriers along tra centers in alignment transitions and 100' centers at all other locations. Color must match adjacent longitudir
- 9. MAINTENANCE: Deflection space shall be kept clear of any grass, construction debris, stockpiled materials,
- , 10. REUSE OF CONNECTION PINS: Connection pins may be reused if they have the structural integrity of new ,
- 11. INSTALLATIONS ON CURVED ALIGNMENTS: The details presented in these Standards are shown for installat alignments are similar.
- 12. TRANSITIONS: Transitions are required between freestanding, bolted down, staked down and back filled Ty, requirements and details. Transitions are also required between installations of Type K Barrier and other transition requirements and details. Splices and transitions are required between installations of Type K Barses Sheets 9 through 13 for transition requirements and details. Transition requirements and details. Systems, See Sheets 14 and 15 for transition requirements and details.
- 13. PAYMENT: Barrier Units for work zone traffic control and other temporary applications shall be paid for u (F&I) (Type K), LF. Any relocation of the Barrier Units required for the project shall be paid for under the (Type K), LF. The Contractor shall furnish Barrier Units except when the Plans stipulate the availability of Contractor shall furnish all hardware and shall be responsible for all handling including loading, transport, Unless otherwise noted on the Plans, the Barrier Units shall become the property of the Contractor and shall be completed project.

NOTES FOR THRIE BEAM GUARDRAIL SPLICE INSTALLATIONS:

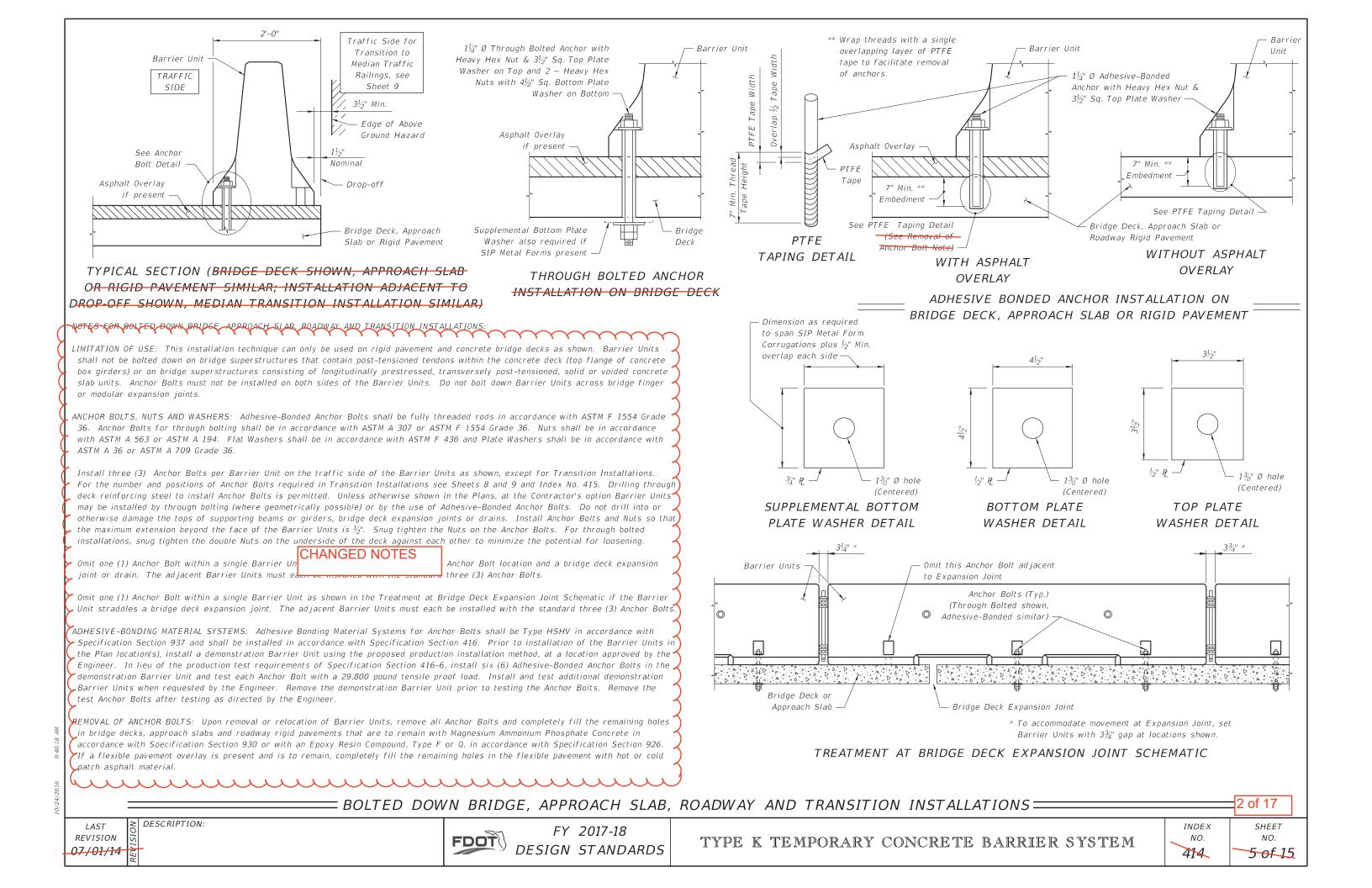
- 1. THRIE-BEAM GUARDRAIL: Provide Thrie-Beam Guardrail for splices in accordance with AASHTO M 180, Type Two panels per splice (One panel per side) of Class B (10 Gauge), or Four panels per splice (Two nested par shall be 12'-6". Provide and install all other associated metallic guardrail components (Terminal Connectors, accordance with Index No. 400. Install five Guardrail Anchor Bolts at each end of each splice in any of the Connector. If reinforcing steel is encountered when drilling holes for Guardrail Anchor Bolts in Type K Barr reinforcing steel within the given tolerances or select a different bolt hole to use. Do not drill or cut thro cutting through reinforcing steel within permanent concrete traffic railings is permitted. Do not drill or cut
- 2. GUARDRAIL OFFSET BLOCKS: Provide and install timber Offset Blocks meeting the material requirements of proper fit. Utilize Offset Blocks as shown and required in order to prevent bending or kinking of Thrie-Bea

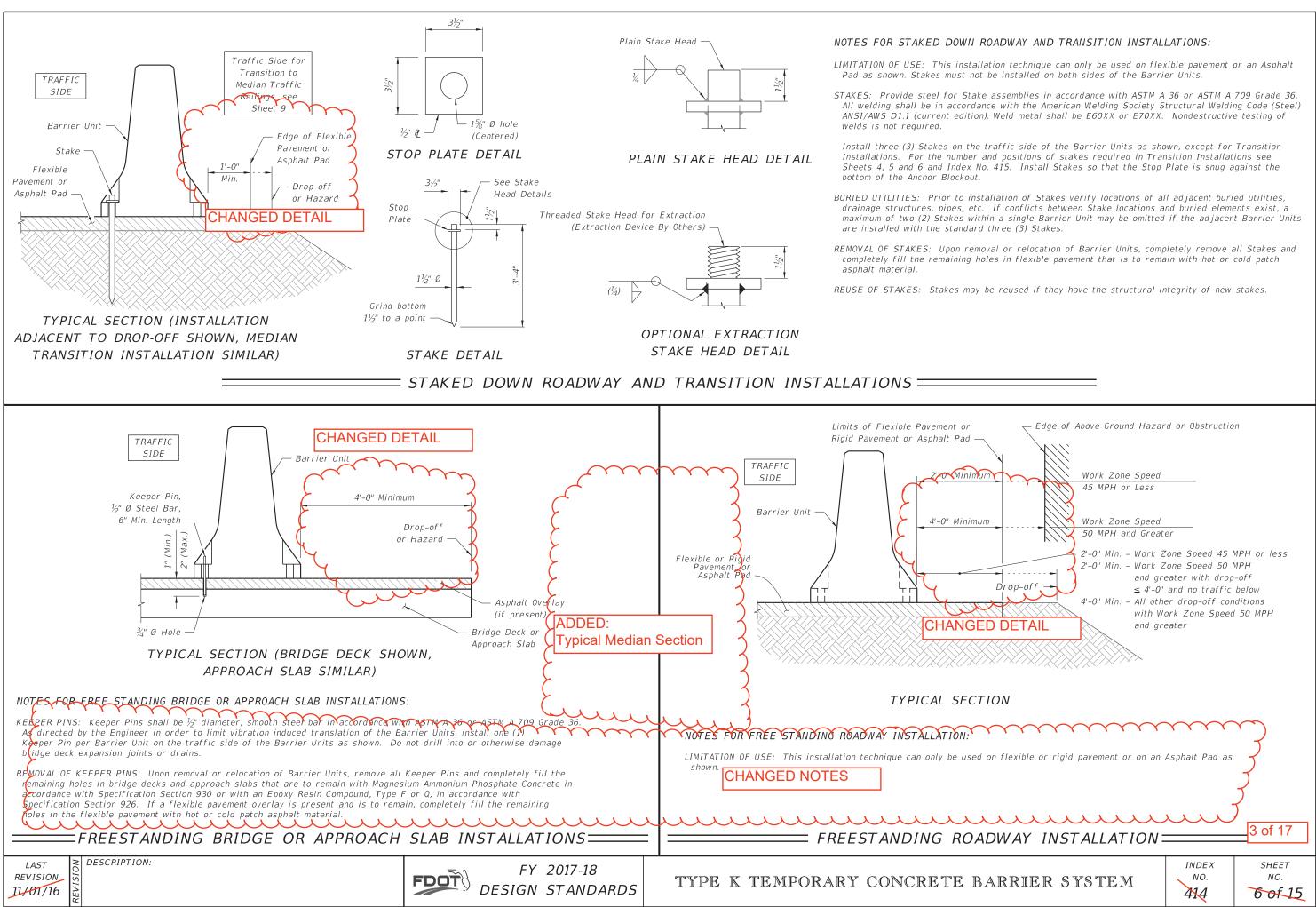
3. CONCRETE FOR FILLING TAPERED TRAFFIC RAILING TOES: Provide concrete for filling tapered toes of Trafi Specification Section 346, any Class, or a commercially available prebagged concrete mix (3000 psi minimum certification of the concrete in accordance with Specification Section 346 is not required. Saturate with wa will be placed prior to placing concrete. Place and finish concrete fill using forms or by hand meti shape transition between the Type K Barrier and the adjacent traffic railing. A low slump is desi concrete fill by application of a curing compound, or by covering with a wet tarp or burlap for a minimum of relocation of removal of the Type K Temporary Concrete Barrier.

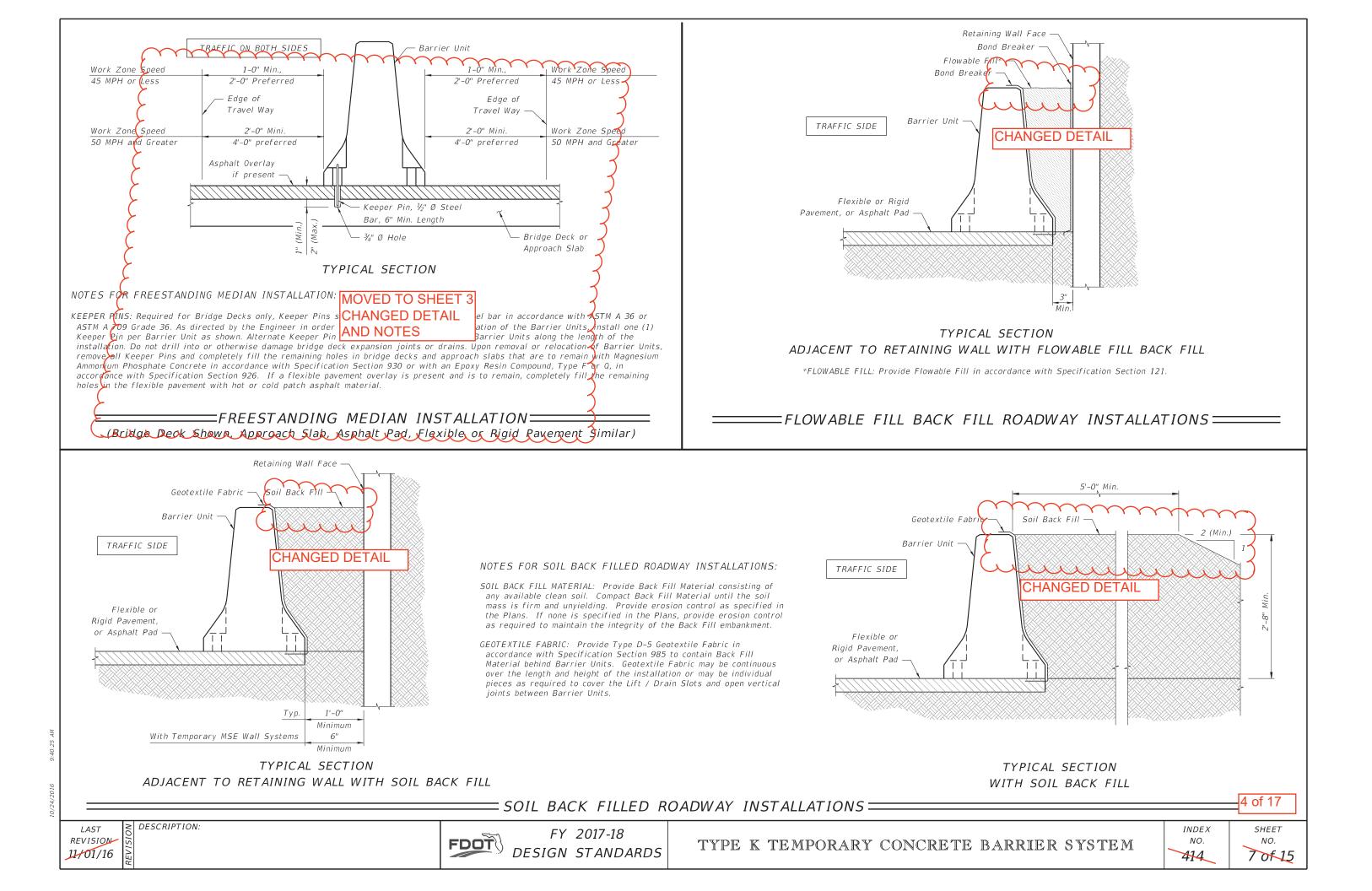
FY 2017-18TYPE K TEMPORDESIGN STANDARDSTYPE K TEMPOR

TYPE K TEMPORARY CONCRETE BA

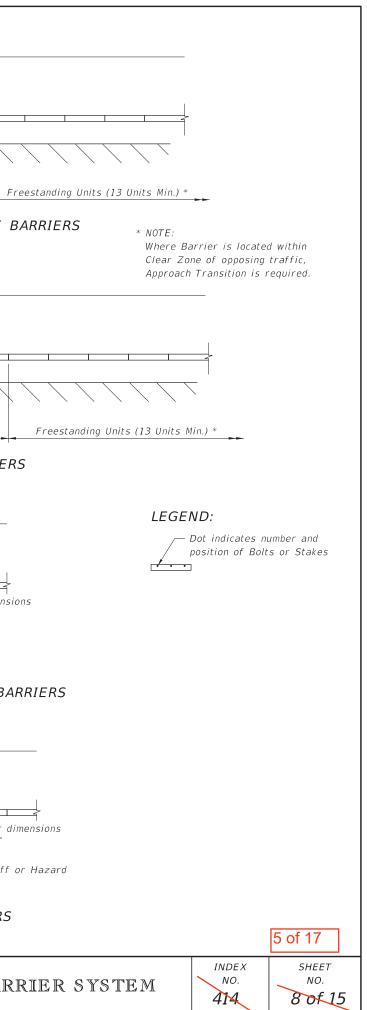
l other temporary applications. It shall not be used for permanent Roadway Installations, the Barrier Units must be installed on a tter. Except as shown for transition installations, Type K Barrier back side.					
nds of the units. Approximate weight of one unit equals 2.7 tons. \prec					
phalt Pad using Miscellaneous Asphalt Pavement in accordance with separate payment will be made for the Asphalt Pad.					
is, loose dirt and sand from the pavement, bridge deck or Asphalt					
ASTM A36 or ASTM A709 Grade 36. Nondestructive testing of of the Connection Pin, as shown, for the installation of a vandal					
Ijacent units. Install Connection Pin between adjacent Barrier en Connection Pin and Bars 6D (except as shown on Sheet 5).					
avel ways in work zones. Space the Barrier Delineators at 50' and pavement markings.					
equipment, and objects.					
tions on tangene anguments. Decans for norrzontally curved					
ope K Barrier installations, see Sheet 8 for transition types of temporary barrier, see Index No. 415 for Barrier and permanent Bridge or Roadway Traffic Railings, ations of Type K Barrier and Proprietary (APL) Barrier					
under the contract unit price for Barrier (Temporary) e contract unit price for Barrier (Temporary) (Relocate) Department owned units. Regardless of unit source the , unloading, stockpiling, installation, removal and return. all be removed from the site prior to acceptance of the					
II (Zinc coated) and as follows: nels per side) of Class A (12 Gauge). Guardrail panel length , Shoulder Bolts, Hex Bolts and Nuts, Filler Plates, etc.) in e standard seven anchor bolt holes in the Thrie-Beam Terminal rier Units, shift Thrie-Beam Terminal Connector so as to clear ugh reinforcing steel within Type K Barrier Units. Drilling or t through utilities or conduits within permanent concrete					
Index No. 400. Field trim Offset Blocks as required for am Guardrail panels.					
fic Railings as shown meeting the material requirements of compressive strength). Sampling, testing, evaluation and the the surfaces upon ind against which the concrete fill shown so as to provide a smooth					
f 24 hours. Completely remove the concr 1 of 17					
RRIER SYSTEM ANDEX SHEET NO. 414 4 07 15					

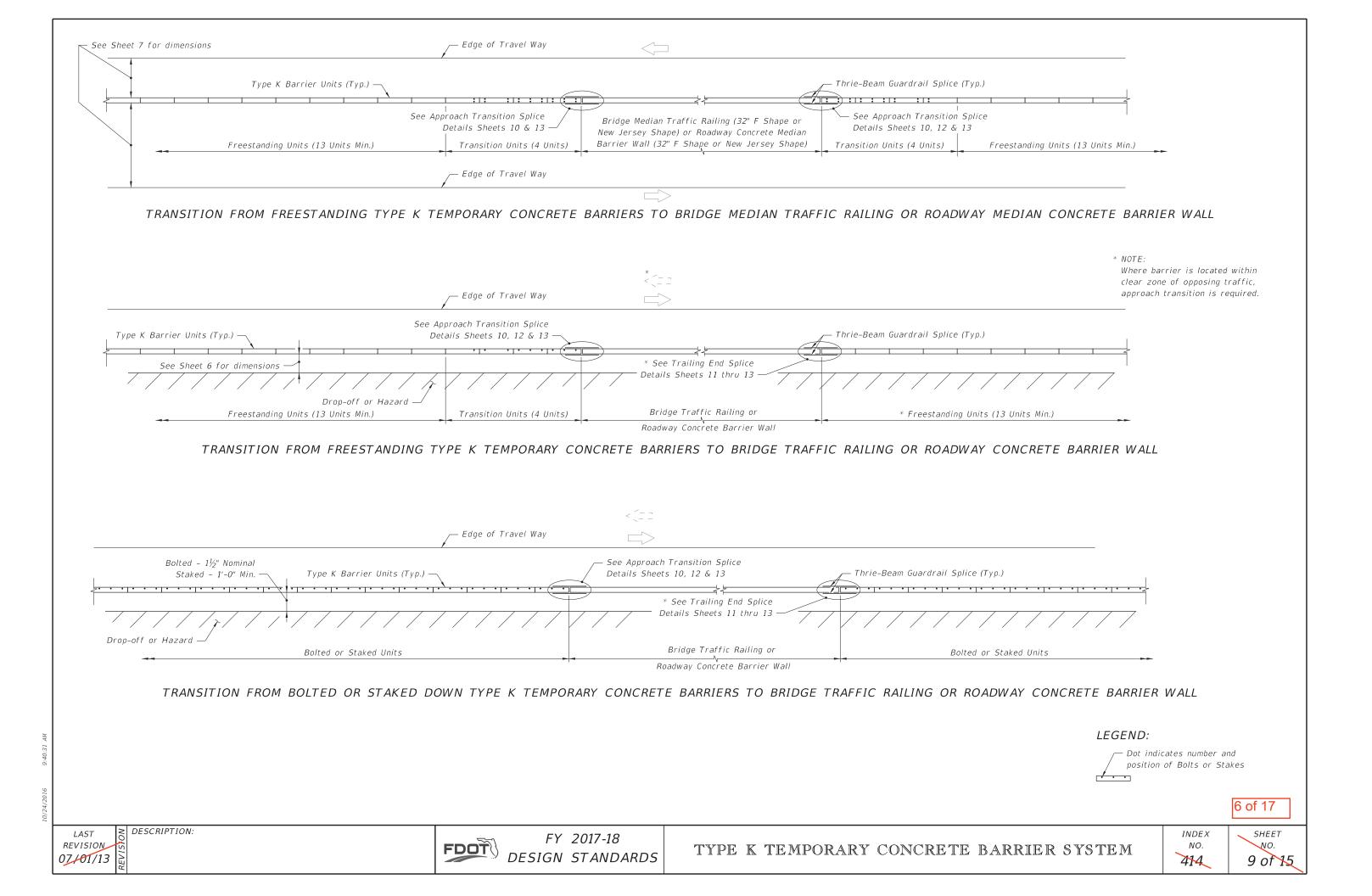


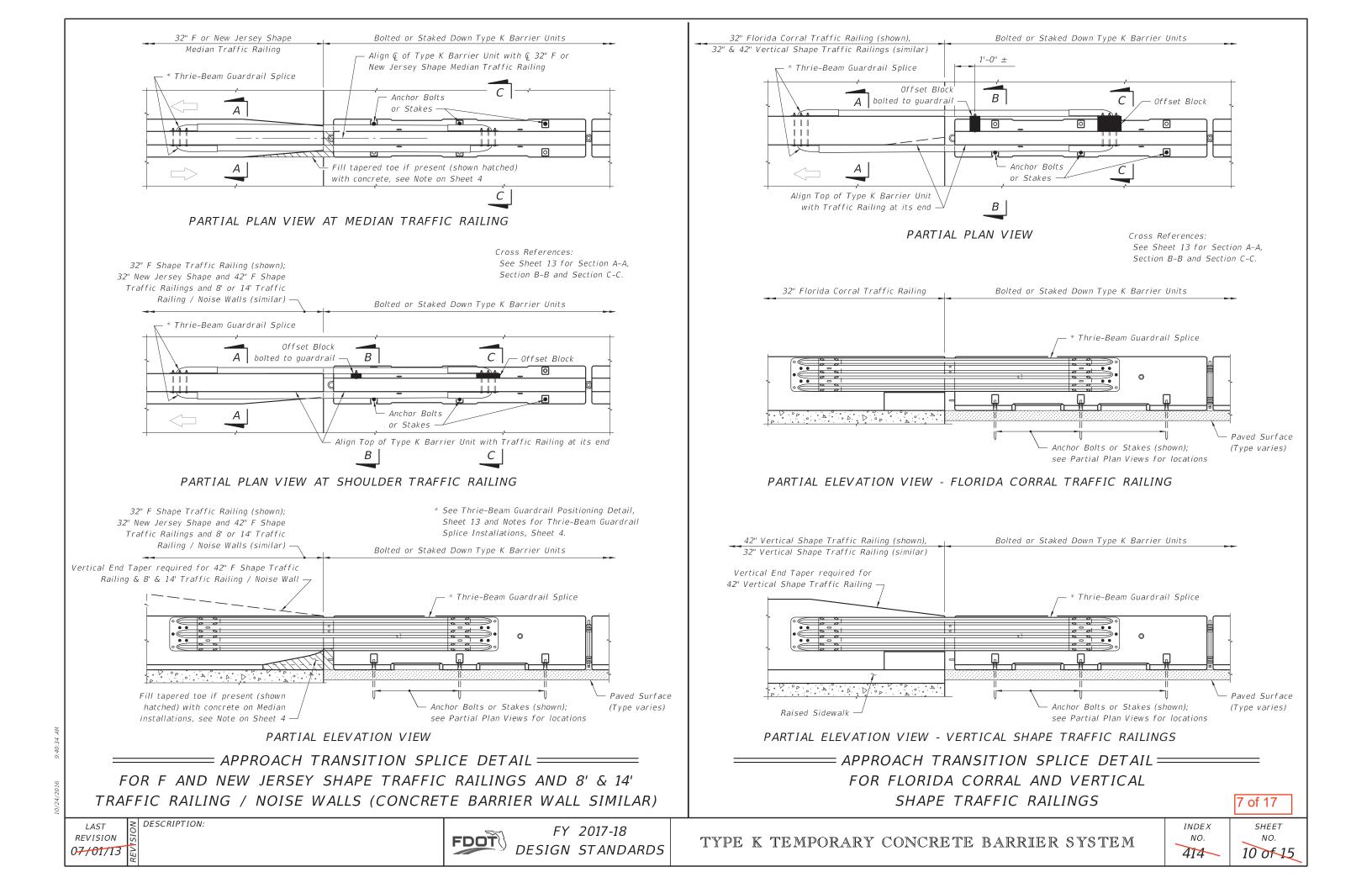


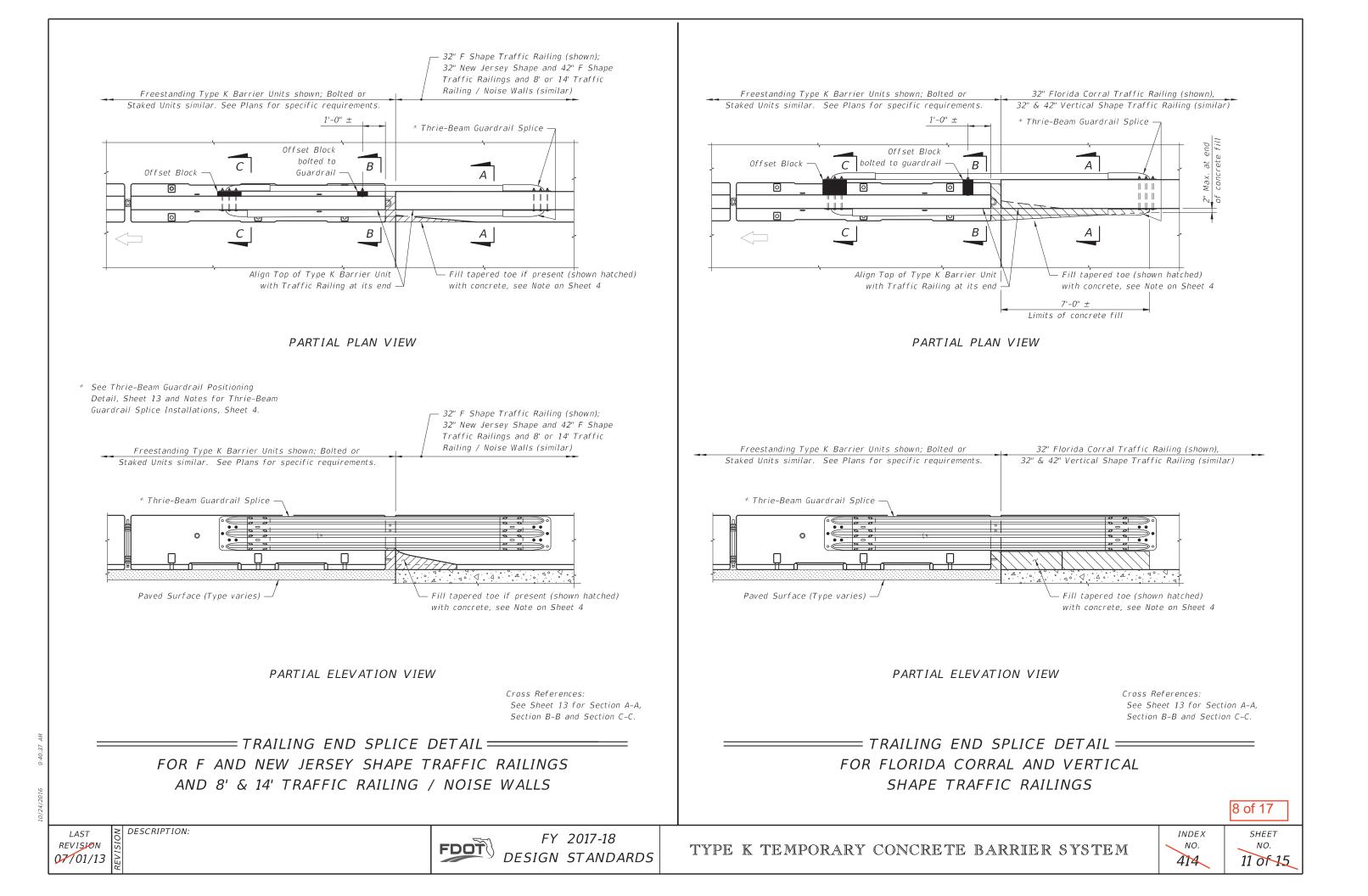


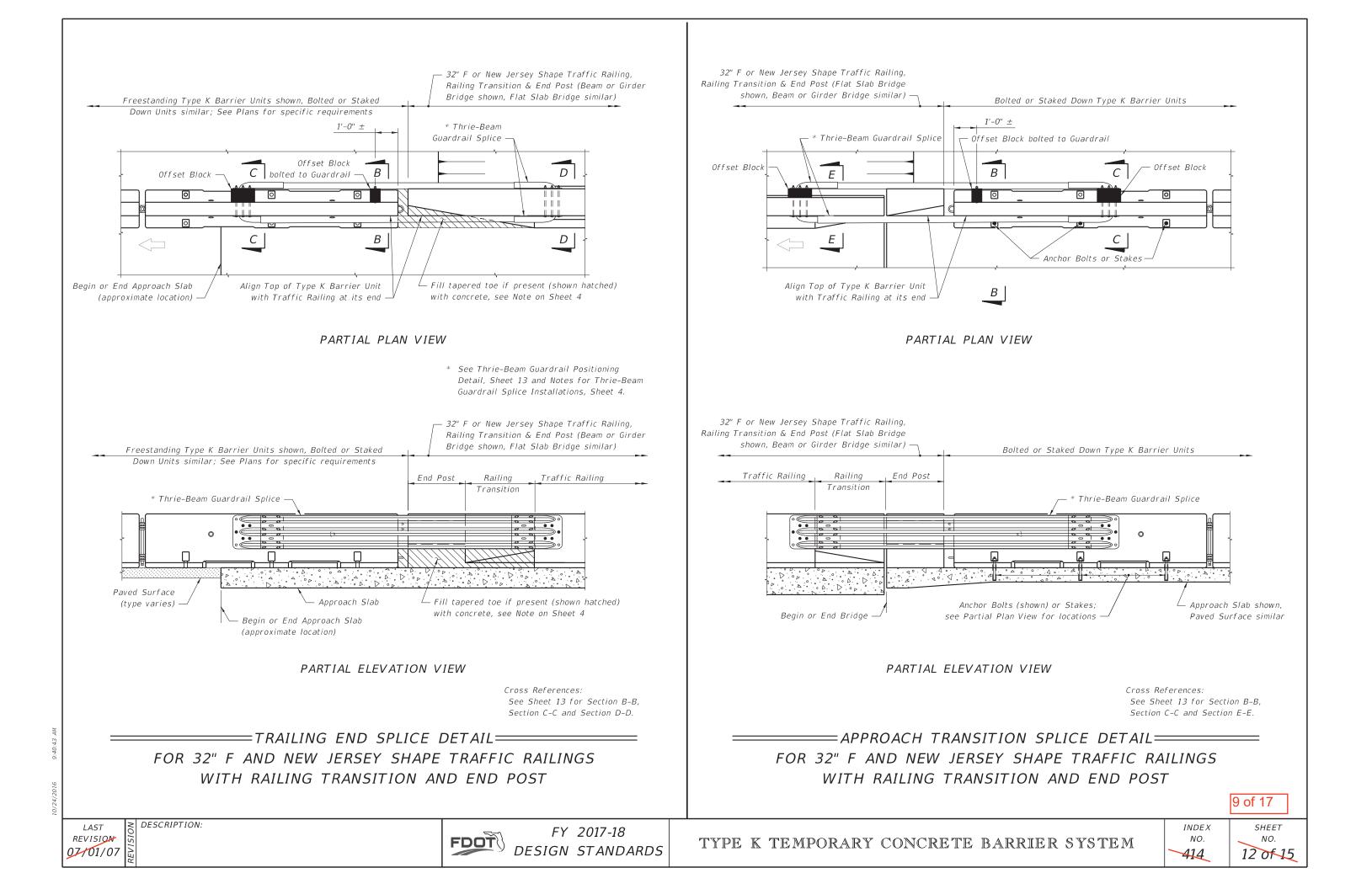
			* <	Edg	ge of Travel Way —
	Type K Barrier	/	- First full Barrier Unit be Hazard shielded by Bolt		– Bolted – 1½" Nominal Staked – 1'-0" Min.
See Sheet 6 for dimensions —	*				· · · · · · · · · · · · · · · · · · ·
See Sheet 6 for dimensions	//////		- Drop-	-off or Hazard	
Freestanding Un	its (13 Units Min.)	Transition Units (4 Units)	Bolted	or Staked Units	Transition Units (4 Units) *
APPRC	ACH TRANSITION FRO	M FREESTANDING TO	BOLTED OR STA	KED DOWN TYPE	K TEMPORARY CONCRETE
			*		
				Edg	ge of Travel Way —
L	— Type K Barrier Uni	its (Typ.) First full B	Barrier Unit before Back F	illed Units	
See Sheet 6 for dimensions —					
			Back Fill —		
Drop-off or Hazard —/ Freestanding Units	(13 Units Min.)	Transition Units (4 Units)	Back	Filled Units	Transition Units (4 Units) *
	shie	Unit after Drop-off or Hazard elded by Bolted or Staked Units		e K Barrier Units (Typ.)	e of Travel Way
	D10p=01	ff or Hazard —/			
TRAUMO		red or Staked Units		Freestanding Units	
TRAILING EI	VD TRANSITION FROM	BOLIED OR STARED	DOWN TO FREES	STANDING TIPE K	C TEMPORARY CONCRETE B
					Edge of Travel Way —
			— Тур	е К Barrier Units (Тур.)	
4					
		Back Fill —		/////	See Sheet 6 for
		Back Filled Units		Freestanding	
TRAI	LING END TRANSITION	I FROM BACK FILLED	TO FREESTANDIN	NG TYPE K TEMPO	ORARY CONCRETE BARRIERS
DESCRIPTION:	FDC	FY 2017-1 DESIGN STAN	I TVI	PE K TEMPOF	RARY CONCRETE BAI

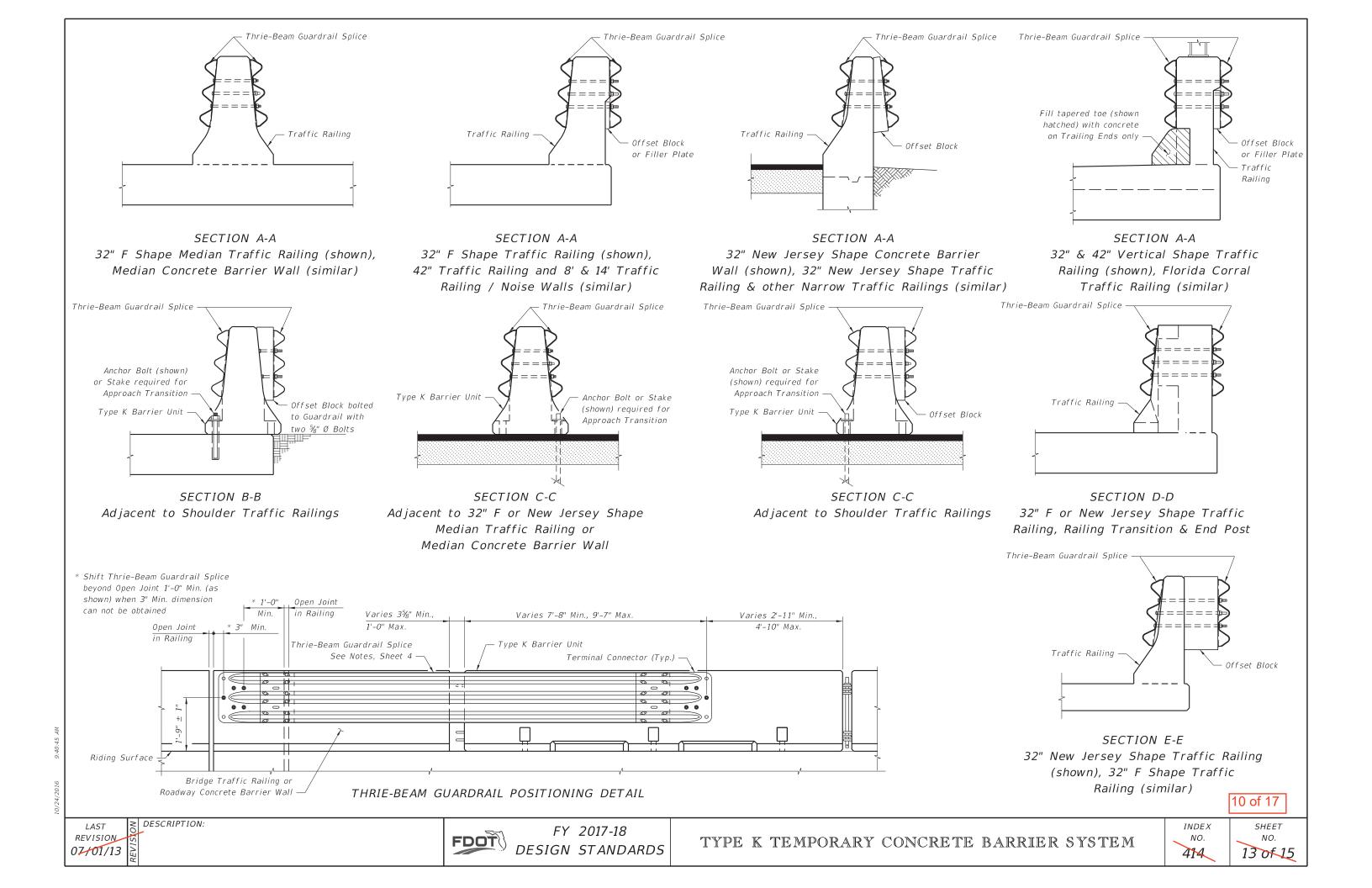


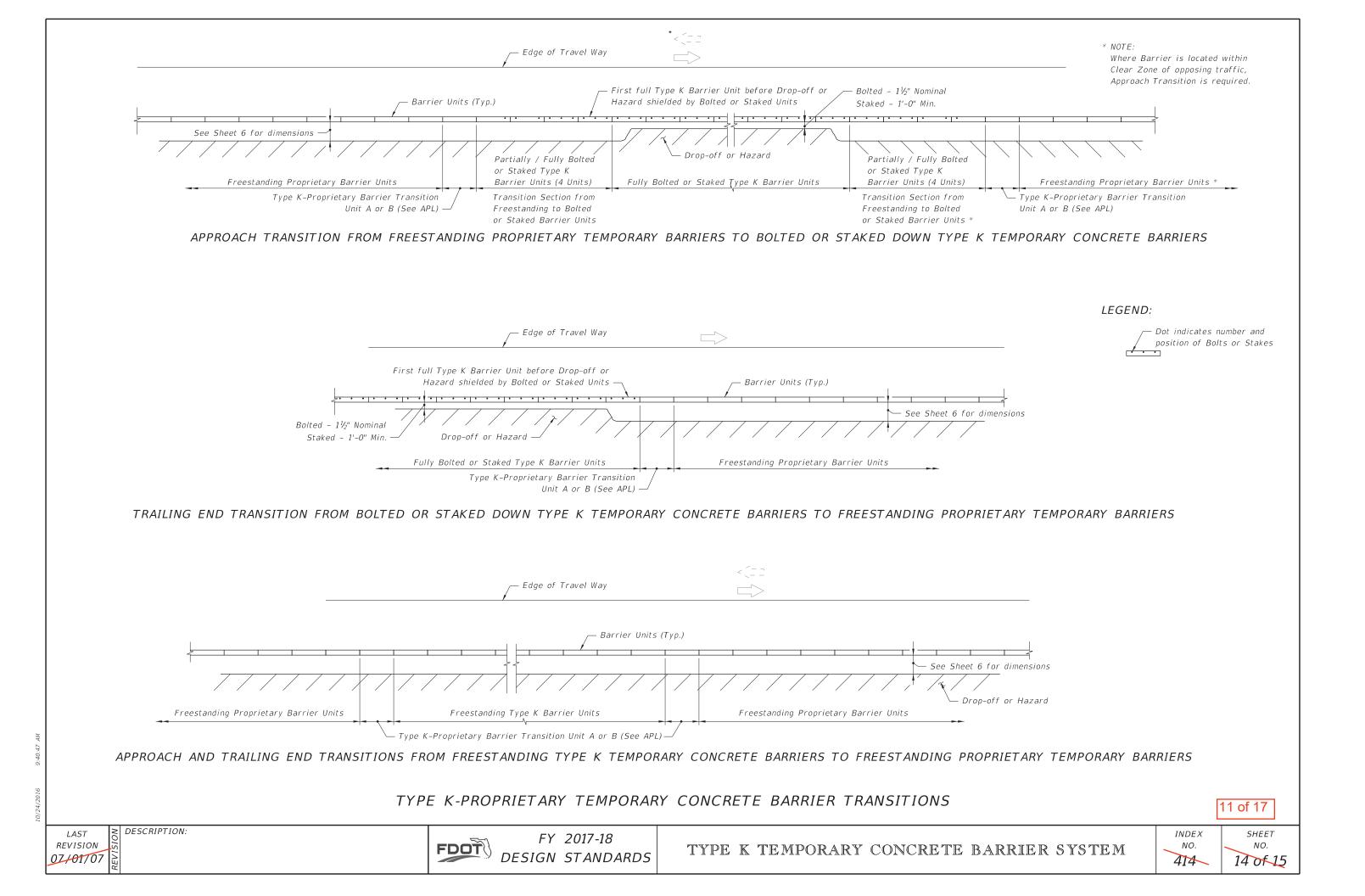


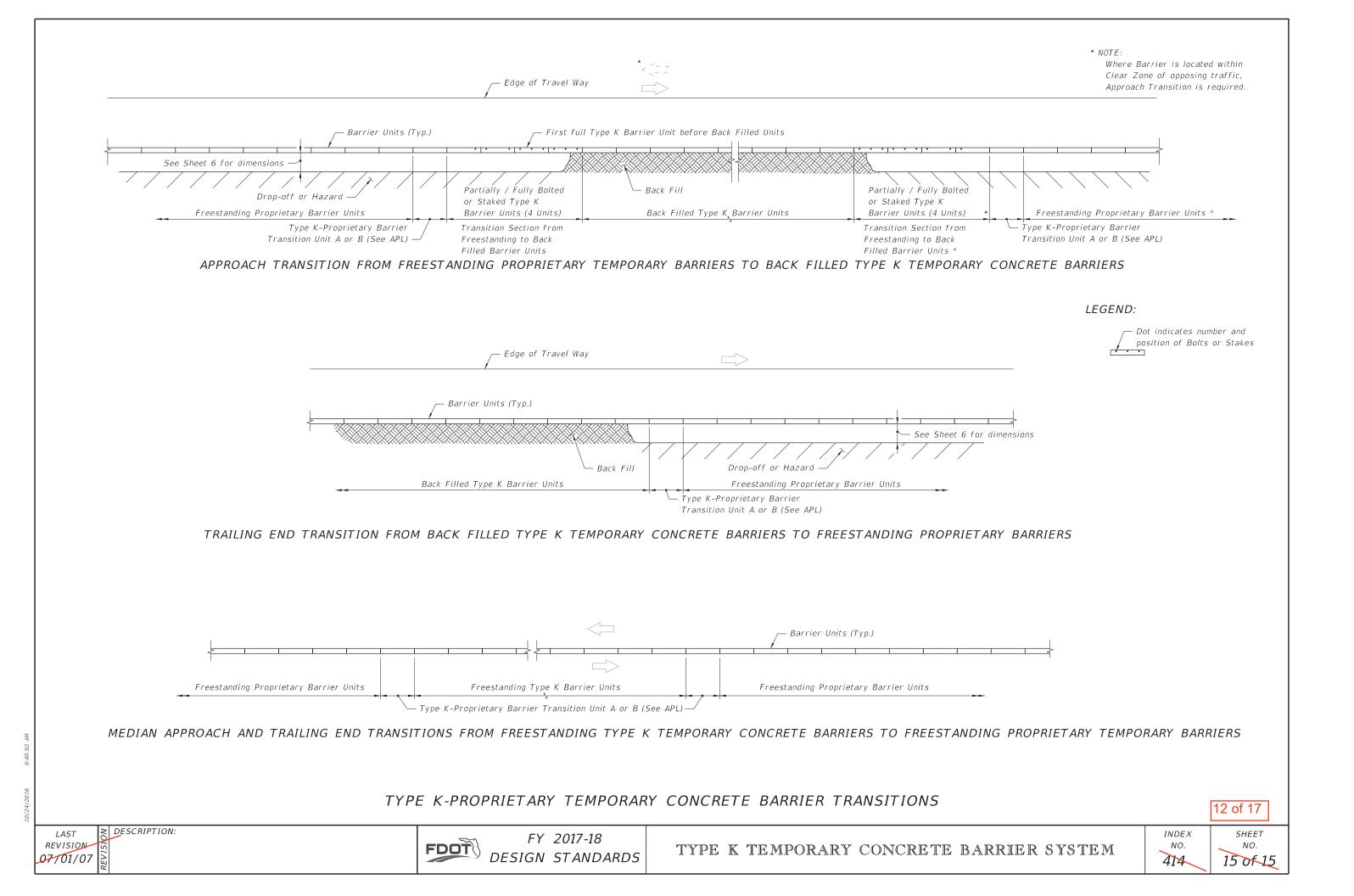


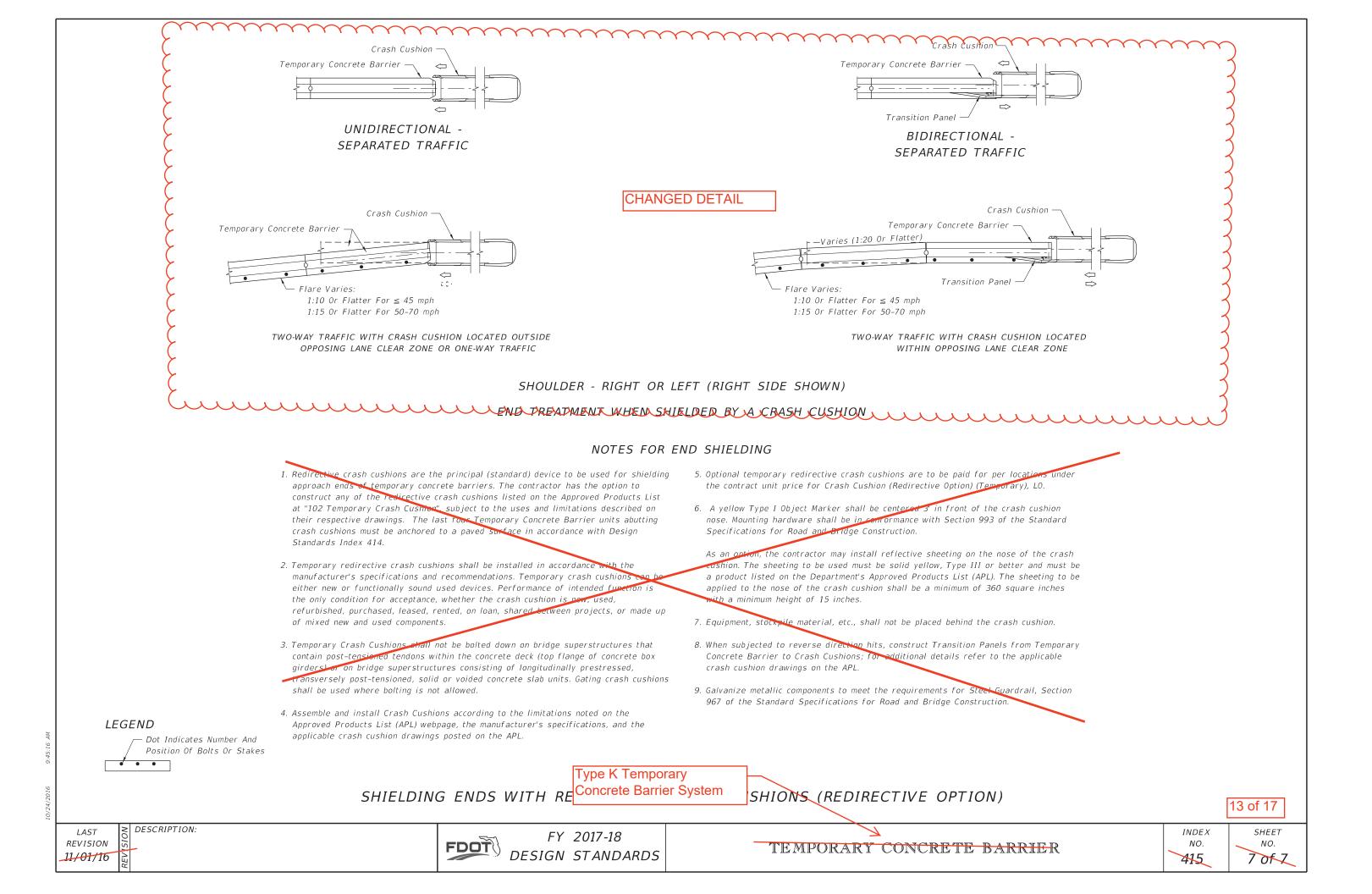






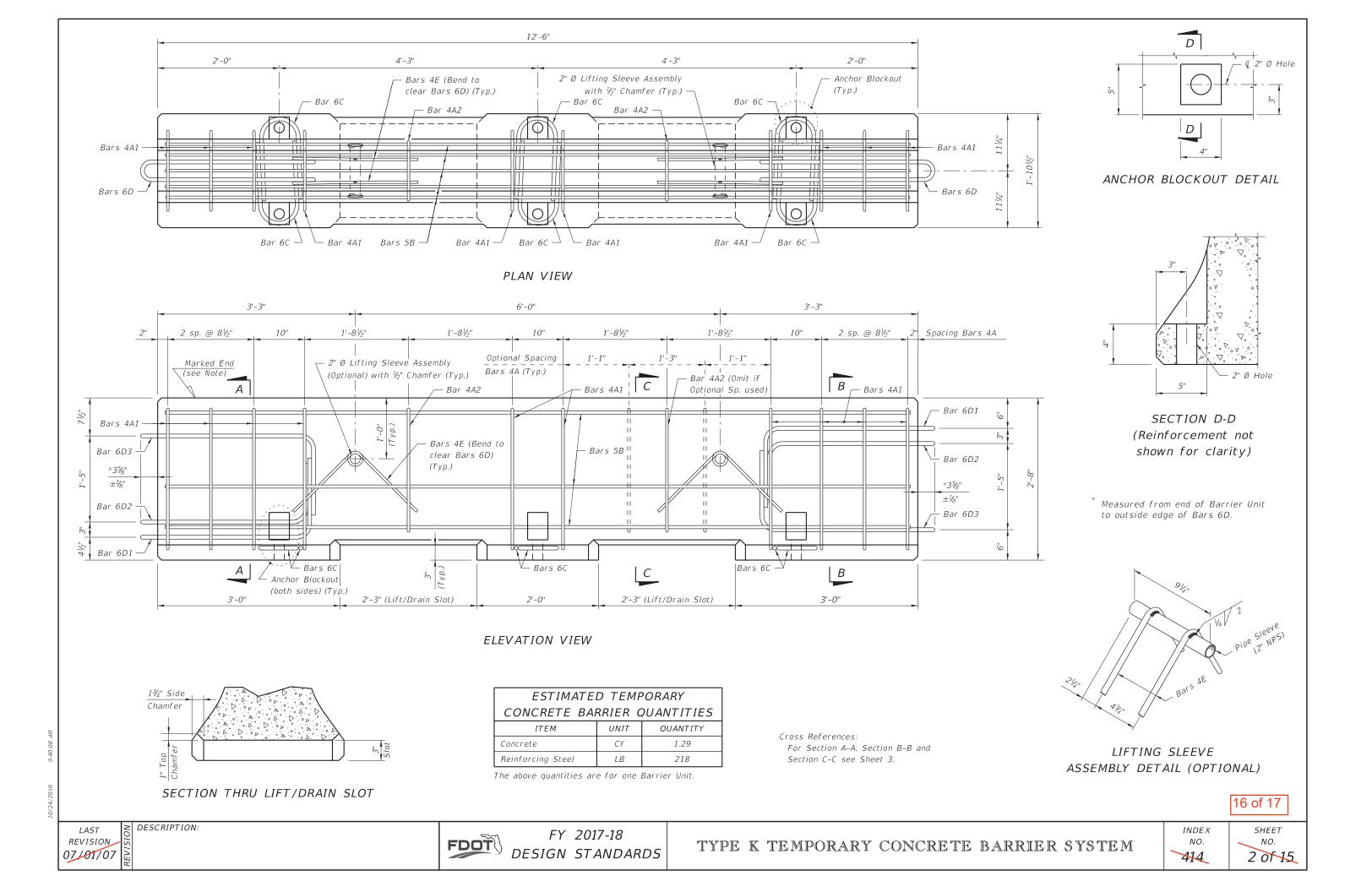


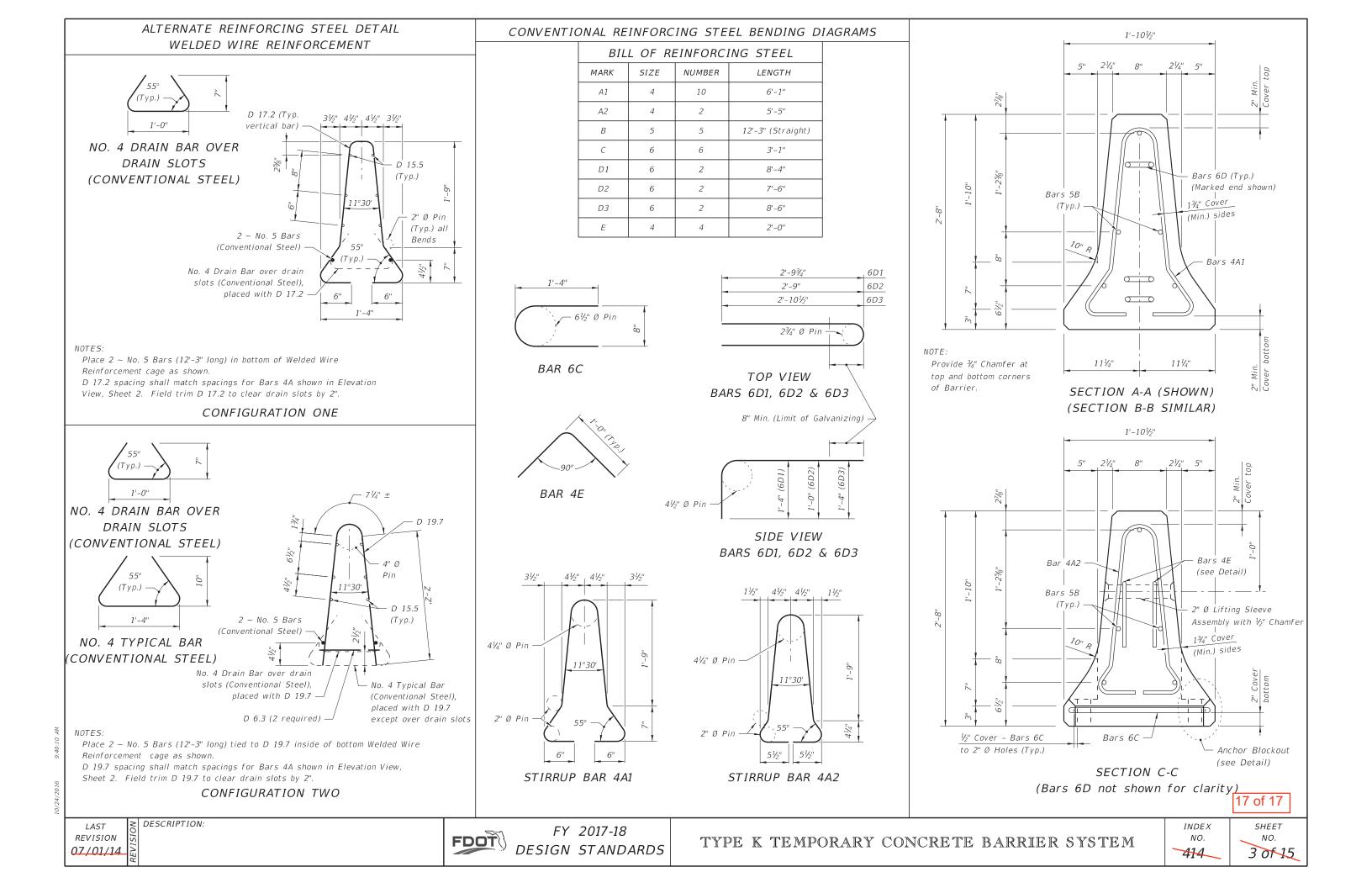




or structu configurai and instai In order u types of u	K Temporary Concrete Barrier System has been crash tested to NCHRP Report 350 Ft 3 criteria trally evaluated to meet the requirements of NCHRP Report 350 TL-3 criteria for the installation tions as shown utilizing the types, sizes, lengths, shapes, strengths and grades of the fabrication lation materials as shown. To maintain crashworthiness of the system, do not substitute different grades, sizes, shapes or treinforcing steel for those shown for constructing Type K Barrier Units. Also, do not substitute type, size, length or material grade anchor bolts, nuts, washers, adhesives, connector pins, stakes,		
keeper pi	ns, or guardrail components for installing Type K Barrier Units.		
FABRICAT	ION NOTES:		
	OR PREQUALIFICATION: The Barrier Units shall be made in a prestressed concrete plant that meets the requirements of cation Section 450 or in a precast plant meeting the requirements of Specification Section 105.		
	: Concrete shall be Class IV in accordance with Specification Section 346. Specification Sections 346-10.2 through 346-10.4 applicable. Barrier Units represented by concrete acceptance strength tests which fall below 5000 psi will be rejected.		
REINFORC shall b of Bars accorda Fabrica	ING STEEL: All reinforcing steel shall be ASTM A 615, Grade 60 except for Bars 6D1, 6D2 and 6D3. Bars 6D1, 6D2 and 6D3 e ASTM A 706 except that a 2¾" diameter pin must be used for the 180 degree bend test. After fabrication, all or part s 6D shall be hot dip galvanized in accordance with Specification Section 962 or coated with a cold galvanizing compound in ance with Specification Section 562. The minimum limit of galvanizing or coating is shown in the Bending Diagrams. At the tor's option, the entire length of Bars 6D may be galvanized or coated. Install Bars 6D within ½" of the plan dimensions.		
	option of the Fabricator, Deformed Welded Wire Fabric in accordance with Specification Section 931 and the details shown on Sheet y utilized in lieu of Bars 4A and 5B.		
LIFTING S	ensions in the Bending Diagrams are out to out. All reinforcing steel shall have a 2" minimum cover except as noted. "LEEVE ASSEMBLY: Inclusion of the Lifting Sleeve Assemblies is optional. Steel for Pipe Sleeve shall be in accordance TM A 53. Hot-dip galvanize the Lifting Sleeve Assemblies after their fabrication in accordance with the Specifications.		
SURFACE of the	FINISH: Construct Barrier Units in accordance with Specification Sections 400 and 521. Finish the top and sides Barrier Units with a General Surface Finish. Finish the bottom of the Barrier Units to a dense uniform surface by g in lieu of the General Surface Finish. Use stationary metal forms or stationary timber forms with a form liner.		
and fig	Permanently mark the top left end of each Barrier Unit by the use of an embedded and anchored metallic plate with letters ures a minimum of 0.5" tall. Ink stamps are not allowed. Permanently mark with the following information: Fype K1 Fabricator's name or symbol CHANGED NOTES		
HANDLING	Date of manufacture (day, month and year) CHANOLD NOTED : At no time shall the Barrier Units be lifted or moved by use of Bars 6D that extend from the ends of the units. Approximate of one unit equals 2.7 tons.		
Products manufactu or Manual The poste	Designs: Manufacturers/vendors seeking approval of proprietary Temporary Barrier Systems for inclusion on the Approved List (APL) as alternative designs shall submit a Product Application package. The application package shall include irer's product drawings, specifications, installation manual, National Cooperative Highway Research Program (NCHRP) Report 350 for Assessing Safety Hardware (MASH) Test Level 3 (TL-3) crash test documentation and the FHWA "Letter of Acceptance." d APL drawings will need to include the following:		
2. Sec 3. Alig 4. Tra 5. End	horage, bolting, and staking details for connections to asphalt and concrete pavement. tions and tables showing required deflection space and minimum offsets to above ground hazards or drop-offs. nment and length of need details. nsition and overlap details. treatment details.		
			15 of 17
	FY 2017-18 DESIGN STANDARDS TYPE & TEMPORARY CONCRETE BARRIER SYSTEM	INDEX NO. 414	sнеет NO. 1 от 15

 DESCRIPTION: LAST REVISION 11/01/16 5 REV1





GENERAL NOTES:

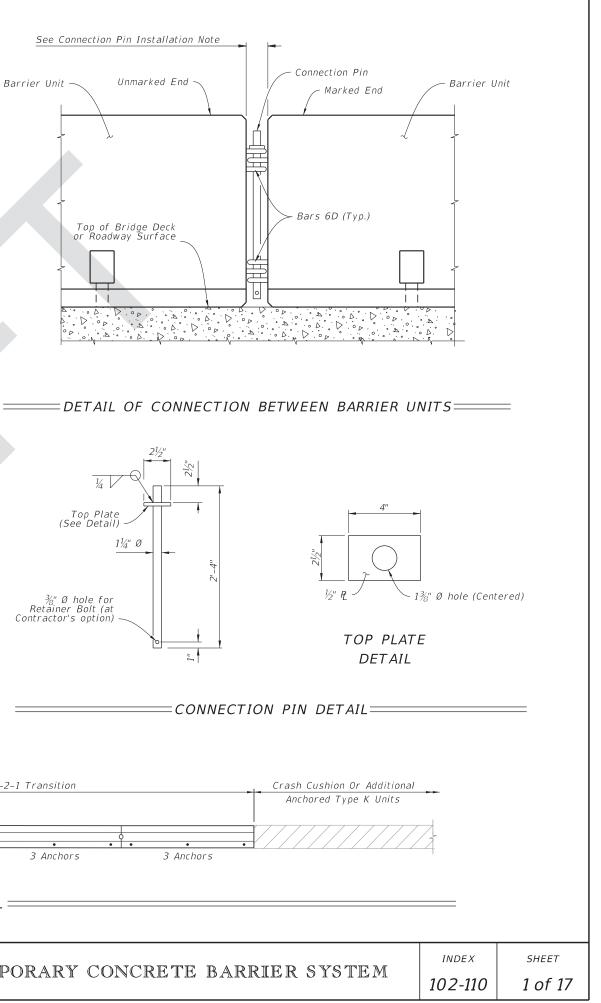
1. Meet the requirements of Index 102-100.

- 2. For fabrication details see Sheets 15 thru 17.
- 3. <u>HANDLING</u>: Do not lift or move the Barrier Units by using Bars 6D that extend from the ends of the units. Approximate weight of one unit equals 2.7 tons.
- 4. CONNECTION PIN ASSEMBLY: Use steel for Connection Pin and Top Plate assemblies in accordance with ASTM A36 or ASTM A709 Grade 36. Nondestructive testing of welds is not required. At the Contractor's option, a $\frac{3}{6}$ " diameter hole may be provided at the bottom of the Connection Pin, as shown, for the installation of a vandal resistance bolt.
- 5. <u>CONNECTION PIN INSTALLATION</u>: Initially set Barrier Units by using a 35/2" wooden block between ends of adjacent units. Install Connection Pin between adjacent Barrier Units as shown, then pull newly placed Barrier Unit away from adjacent Barrier Unit to remove slack between Connection Pin and Bars 6D (except as shown on Sheet 2). Do not use Barrier Units unconnected.
- 6. <u>REUSE OF CONNECTION PINS AND STAKES</u>: Connection pins and stakes may be reused if they have the structural integrity of new pins.
- 7. REMOVAL OF BOLTS, STAKES AND KEEPER PINS: Upon removal or relocation of Barrier Units, remove all Anchor Bolts and completely fill the remaining holes in bridge decks, approach slabs and roadway rigid pavements that are to remain with Magnesium Ammonium Phosphate Concrete in accordance with Specification 930 or with an Epoxy Resin Compound, Type F or Q, in accordance with Specification 926. If a flexible pavement is present and is to remain, completely fill the remaining holes in the flexible pavement with hot or cold patch asphalt material.
- 8. Type K Anchored to Free-Standing transitions: Use the 3-3-2-1 Anchorage Transition Detail when transitioning Free-Standing and Anchored Units or when connecting Free-Standing runs to Crash Cushions, as shown in this Index.

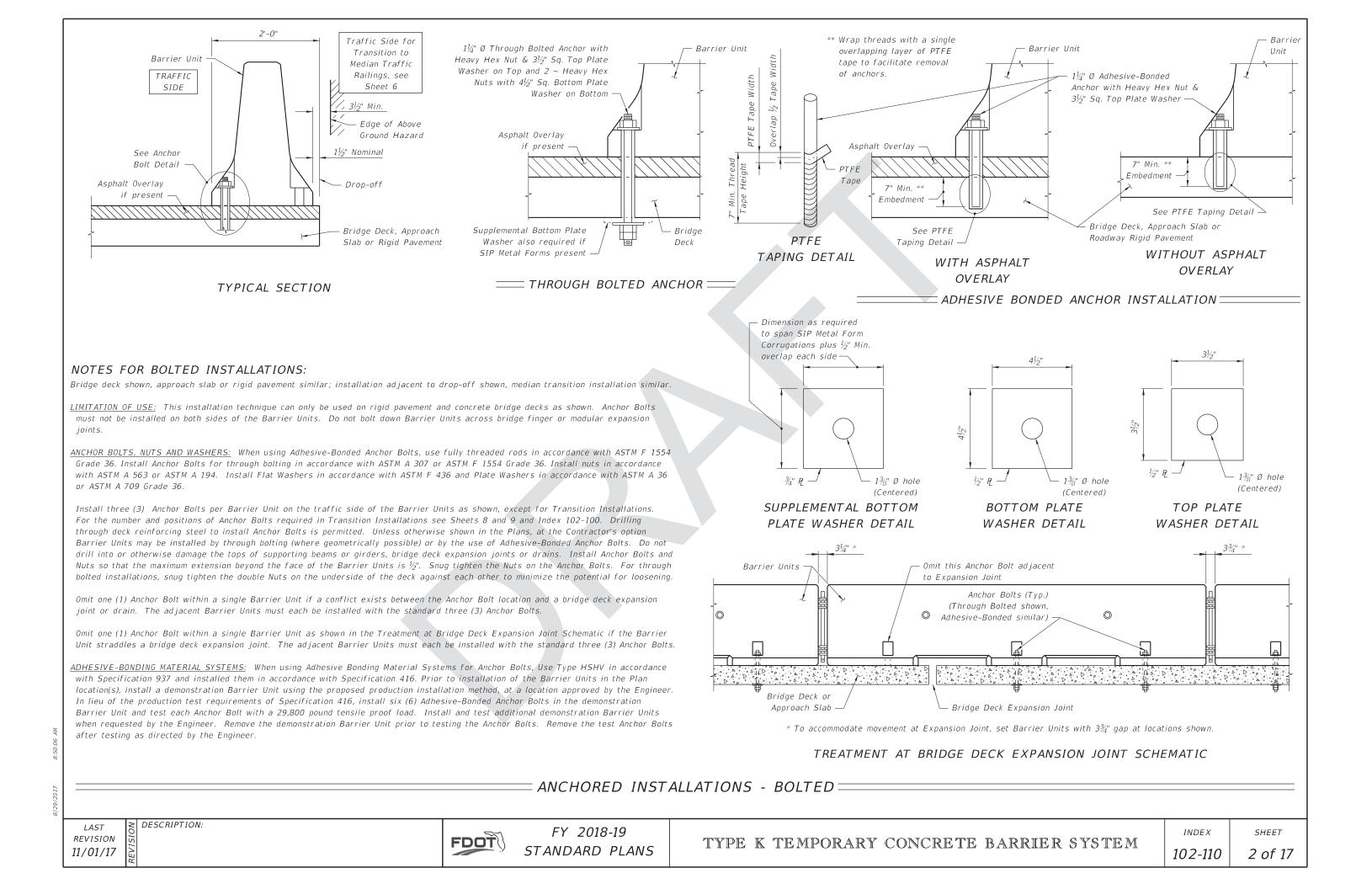
NOTES FOR THRIE-BEAM GUARDRAIL SPLICE INSTALLATIONS:

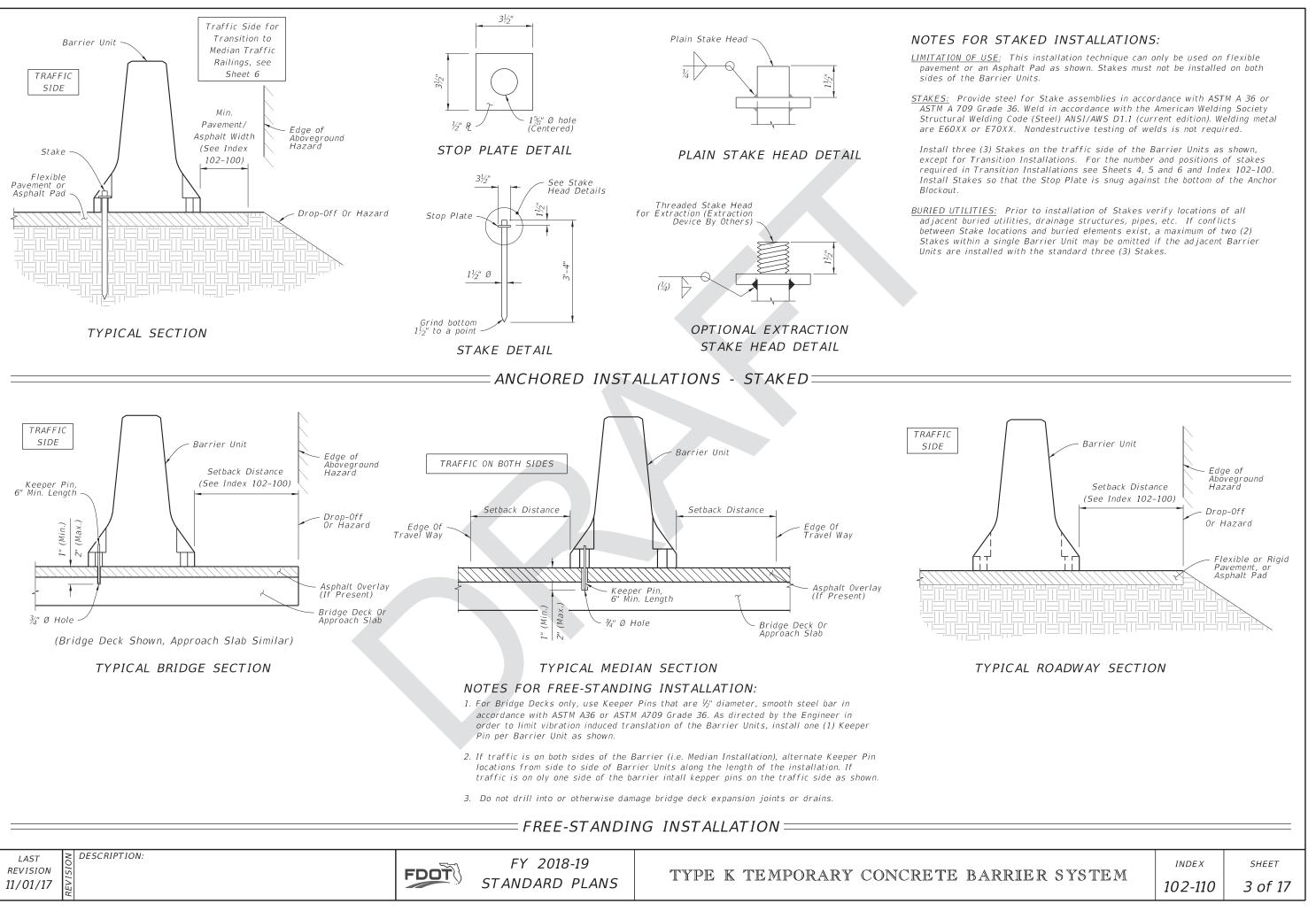
- 1. THRIE-BEAM GUARDRAIL: Provide Thrie-Beam Guardrail for splices meeting the requirements of specification 967 and as follows: Two panels per splice (One panel per side) of Class B (10 Gauge), or Four panels per splice (Two nested panels per side) of Class A (12 Gauge). Use a 12'-6" guardrail panel. Provide and install all other associated metallic quardrail components (Terminal Connectors, Shoulder Bolts, Hex Bolts and Nuts, Filler Plates, etc.) in accordance with Index 536-001. Install five Guardrail Anchor Bolts at each end of each splice in any of the standard seven anchor bolt holes in the Thrie-Beam Terminal Connector. If reinforcing steel is encountered when drilling holes for Guardrail Anchor Bolts in Type K Barrier Units, shift Thrie-Beam Terminal Connector so as to clear reinforcing steel within the given tolerances or select a different bolt hole to use. Do not drill or cut through reinforcing steel within Type K Barrier Units. Drilling or cutting through reinforcing steel within permanent concrete traffic railings is permitted.
- 2. GUARDRAIL OFFSET BLOCKS: Provide and install timber Offset Blocks meeting the requirements of Specification 967. Field trim Offset Blocks as required for proper fit. Utilize Offset Blocks as shown and required in order to prevent bending or kinking of Thrie-Beam Guardrail panels.
- 3. CONCRETE FOR FILLING TAPERED TRAFFIC RAILING TOES: Provide concrete for filling tapered toes of Traffic Railings as shown meeting the material requirements of Specification 346, any Class, or a commercially available prebagged concrete mix (3000 psi minimum compressive strength). Sampling, testing, evaluation and certification of the concrete in accordance with Specification 346 is not required. Saturate with water the surfaces upon and against which the concrete fill will be placed prior to placing concrete. Place and finish concrete fill using forms or by hand methods to the general configurations shown so as to provide a smooth shape transition between the Type K Barrier and the adjacent traffic railing. A low slump is desirable if placing and finishing concrete by hand methods. Cure the concrete fill by application of a curing compound, or by covering with a wet tarp or burlap for a minimum of 24 hours. Completely remove the concrete fill upon relocation or removal of the Type K Temporary Concrete Barrier.

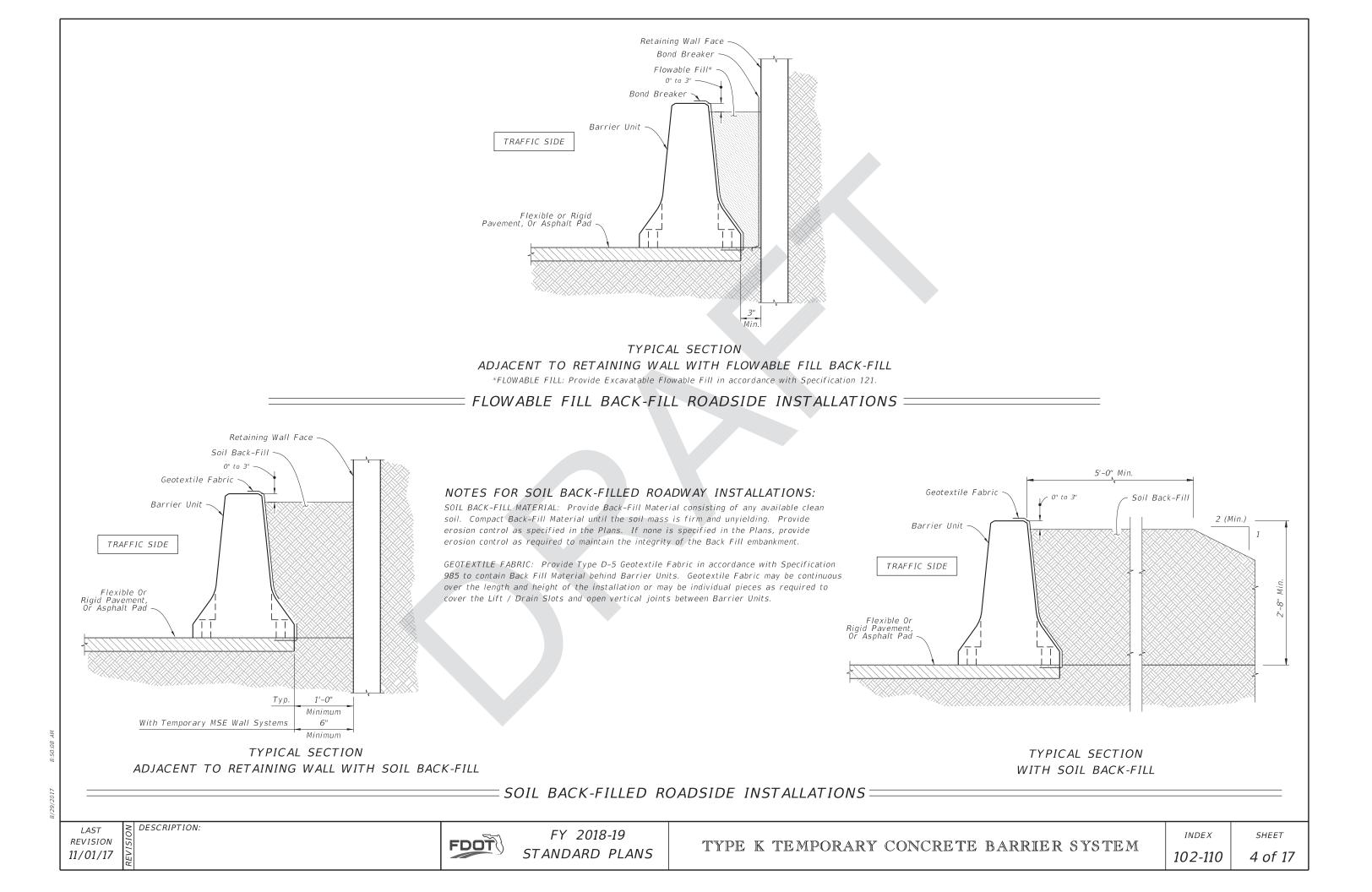
2	-	
	- Top of Bridge Deck	
	Top of Bridge Deck or Roadway Surface	
		- 12°



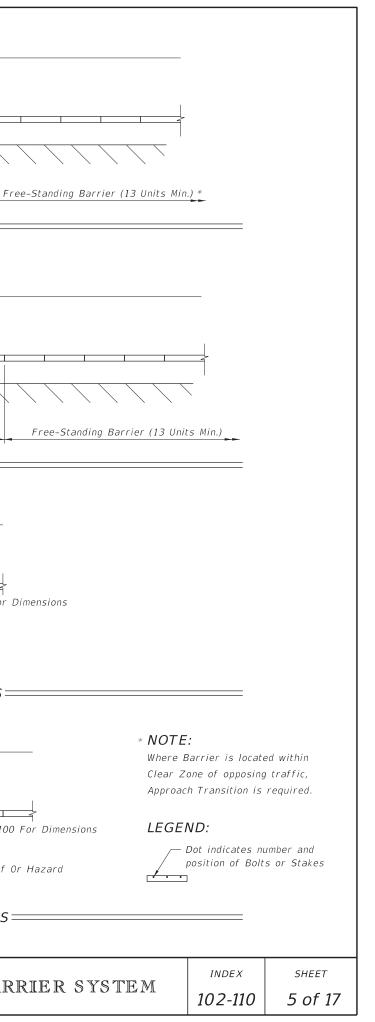
							CONNE CONNE
		LEGEND: Dot indicates number and	Free-Standin	ng Barrier	Type K Barri	ier 3-3-2-1 Transition	
		position of Bolts or Stakes		1 Anchor	• • 2 Anchors	3 Anchors	• • 3 Anchors
				====== 3-3-2-1 ANCHORA	AGE TRANSITION DE	ET AIL	
last revision 11/01/17	NOISI NAR	PTION:	FDOT	FY 2018-19 STANDARD PLANS	ТҮРЕ К Т	EMPORARY CON	NCRETE BA

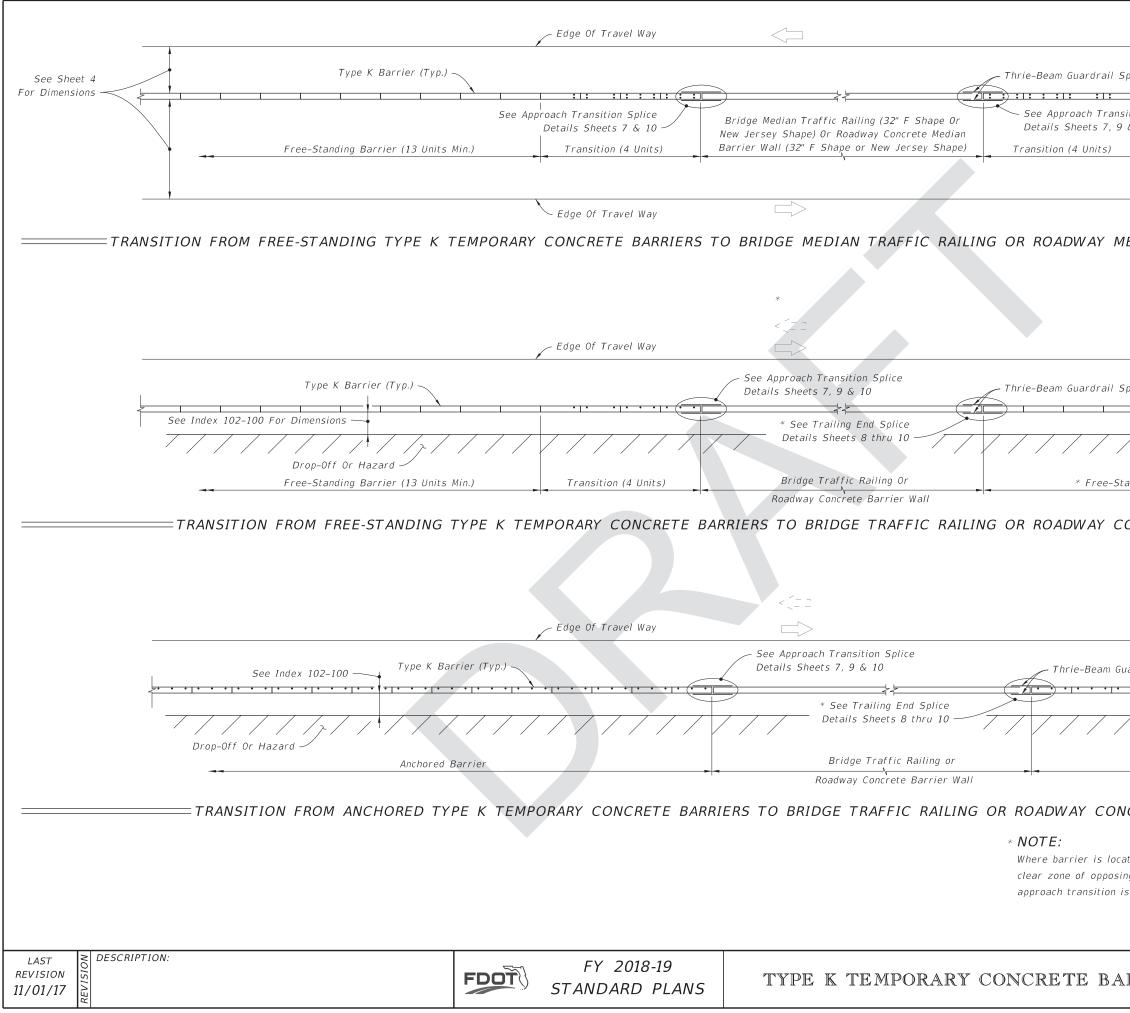




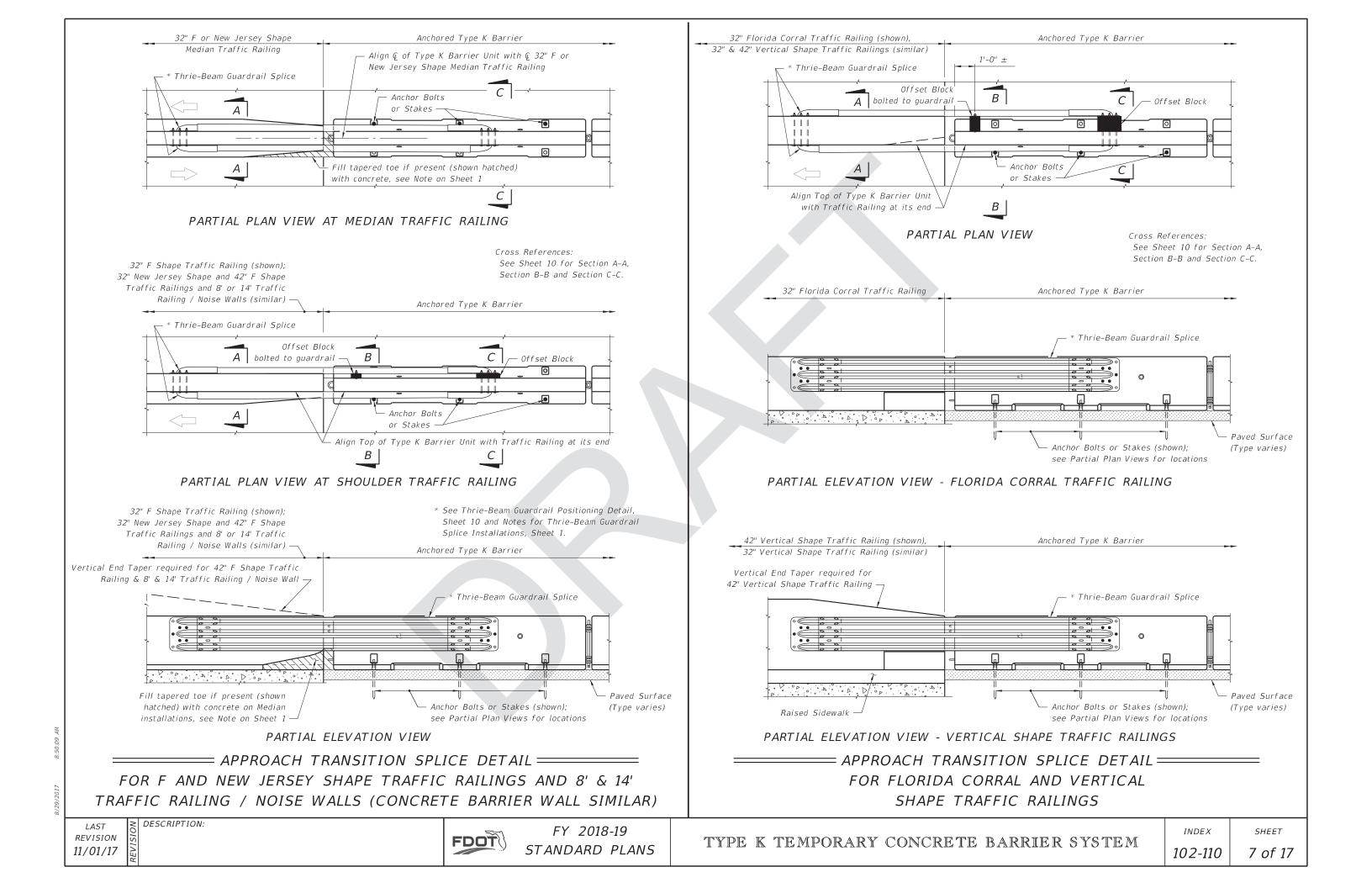


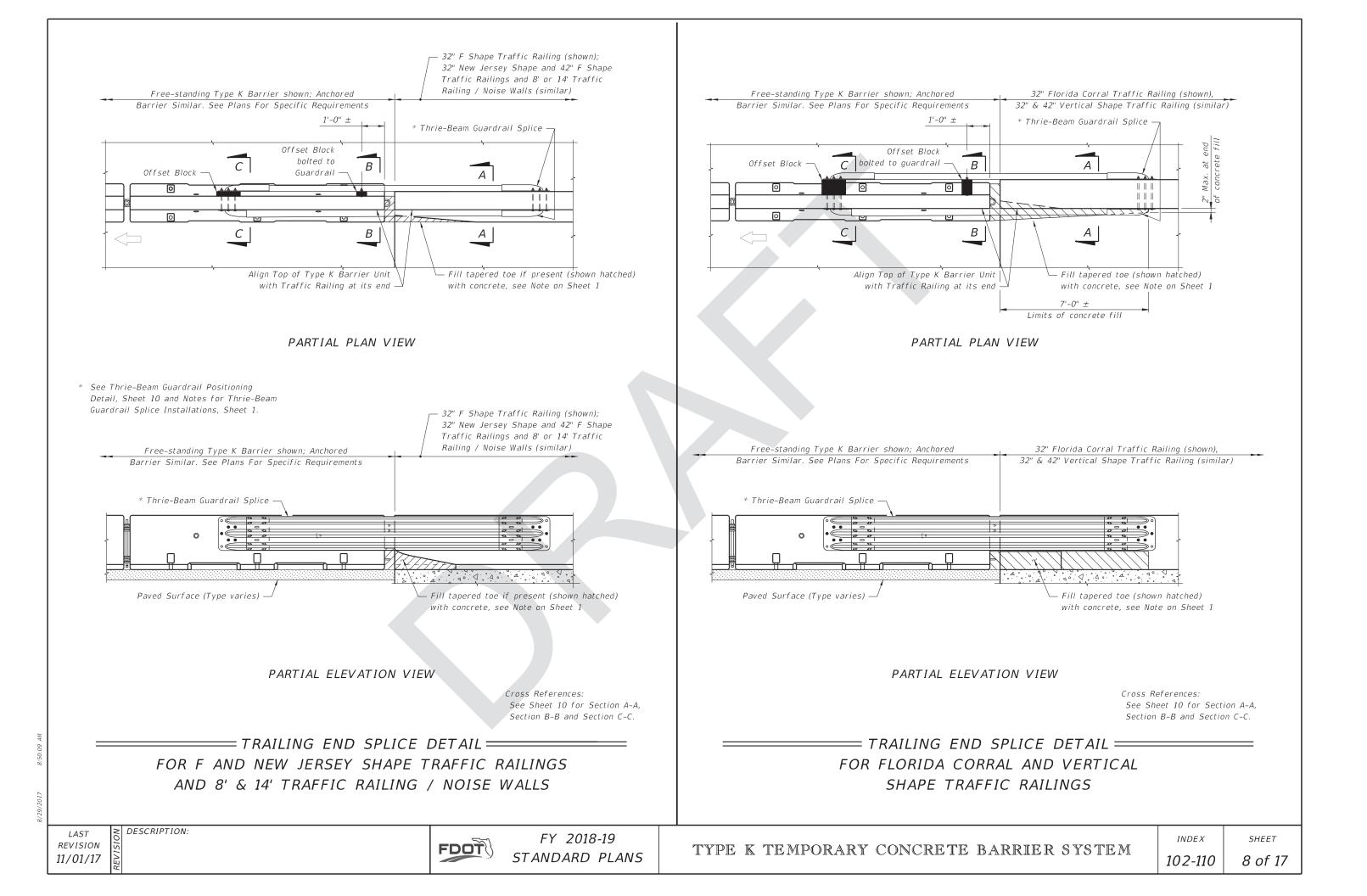
			*<_= -	Edge Of Travel Way
	Type K Barrier	(Typ.)	Full Barrier Unit Before Drop-Off Or rd Shielded By Anchored Barrier	See Index 102-100
	See Index 102-100 For Dimensions			
		///////	Drop-Off Or Hazard	
	Free-Standing Barrier (13 Units Min.)	Transition (4 Units)	Anchored Barrier	Transition (4 Units) *
=	APPROACH TRANSITIC	N FROM FREE-STANDING	G TO ANCHORED TYPE K TEM	PORARY CONCRETE BARRIERS
				CIVILITY CONCRETE DIMINIENS
				Edge Of Travel Way
	Type K Barrier	(Typ.)	arrier Unit Before Back-Filled Barrier	
	See Index 102-100 For Dimensions			
	Drop-Off Or Hazard		Back-Fill	
	Free-standing Barrier (13 Units Min.)	Transition (4 Units)	Back-Filled Barrier	Transition (4 Units) *
-				Edge Of Travel Way
		ll Barrier Unit After Drop-Off Or rd Shielded By Anchored Barrier —	Type K Barrier (Typ.)	1
		p-Off Or Hazard		See Index 102-100 For
		Anchored Barrier	Free-Standing	Barrier
			▶ ⊲	
=	TRAILING END TRANSIT	ION FROM ANCHORED T	O FREE-STANDING TYPE K TE	MPORARY CONCRETE BARRIERS
				Edge Of Travel Way
			Type K Barrier (Typ.)	
				See Index 102-10
		Back-Fill		Drop-Off
		Back-Filled Barrier	Free-S	tanding Barrier
=	TRAILING END TRANSITI	ON FROM BACK-FILLED	TO FREE-STANDING TYPE K TI	EMPORARY CONCRETE BARRIERS
LAST	Z DESCRIPTION:	FY 2018-1	9	
revision 11/01/17		STANDARD P	TYDE K TEM	PORARY CONCRETE BAI

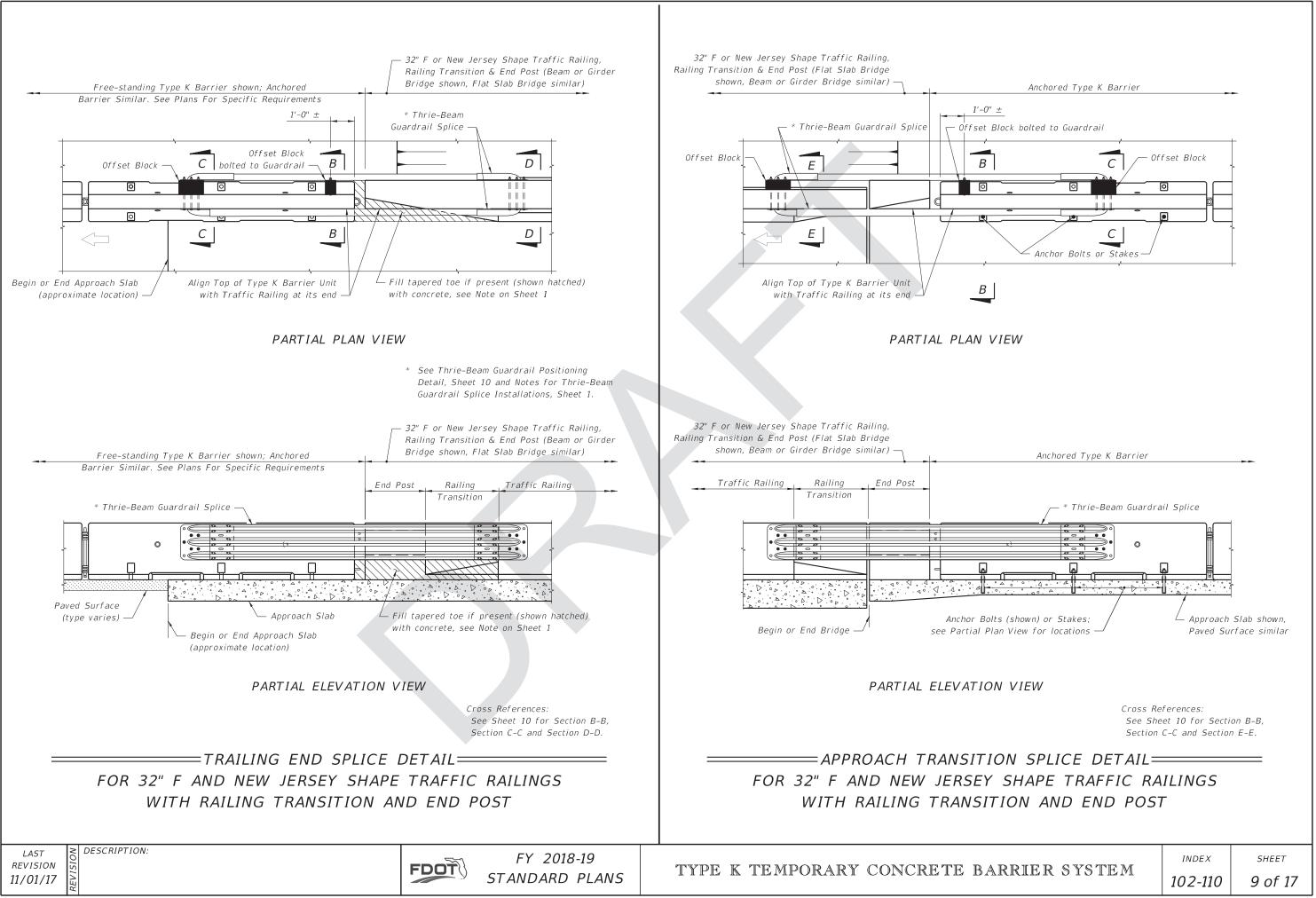


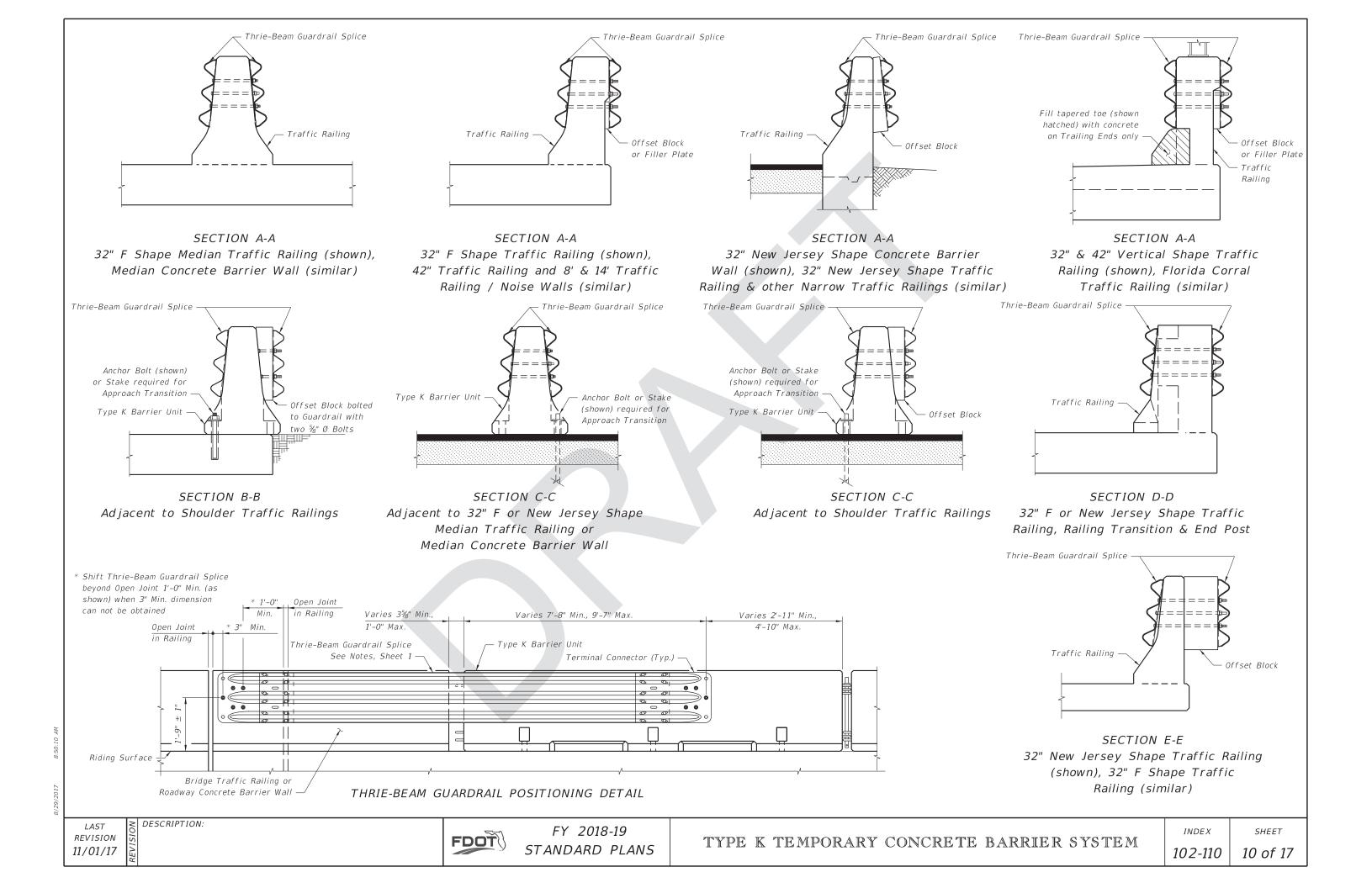


Splice (Typ.)					
Free-Standing Barrier (13 U	nits Min.)	-			
IEDIAN CONCRETE BARRI.	ER WALL=				
Splice (Typ.)	7				
anding Barrier (13 Units Min.)					
ONCRETE BARRIER WALL					
uardrail Splice (Typ.)	· · · · · · · ·				
Anchored Barrier					
ICRETE BARRIER WALL					
	cates number an of Bolts or Sta				
RRIER SYSTEM	^{index} 102-110	_{SHEET} 6 of 17			



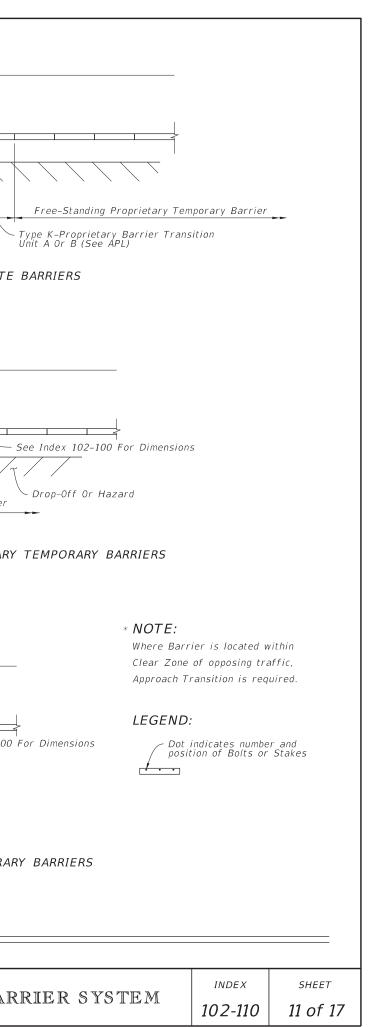


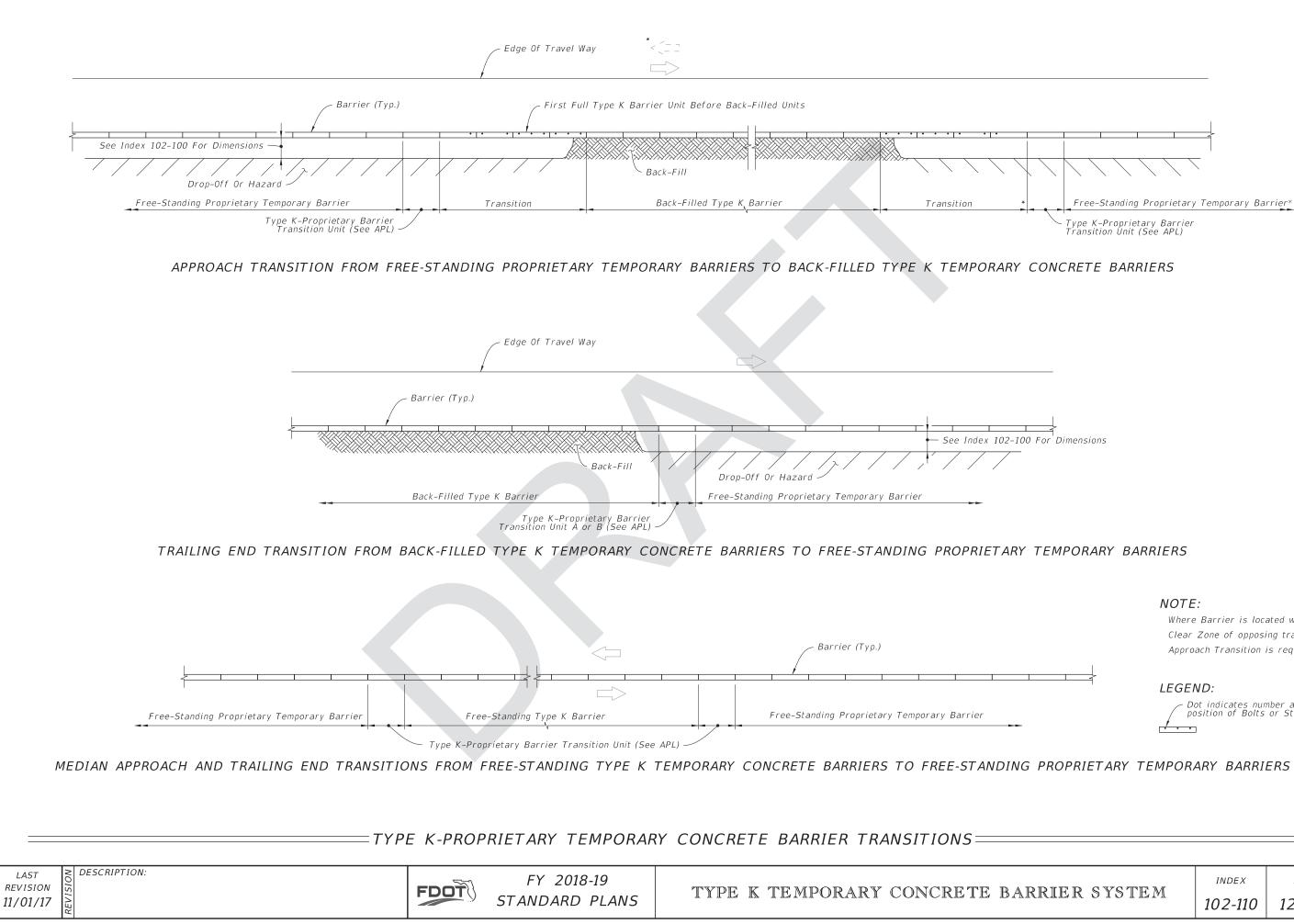




		Edge Of Travel Way	* < <u>-</u>			
	Barrier (Typ.)		First Full Type K E Hazard Shielded B			
See Index 102-100 For Dimensions						
	///////////////////////////////////////			rop-Off Or Hazard		
Free-Standing Proprietary Temporal	y Barrier	Transition		Anchored Type K Barrier	Transition *	
Туре К-Р	roprietary Barrier Transition Unit A Or B (See APL)					
API	PROACH TRANSITION FROM	FREE-STANDING PROPRIET	ARY TEMPORAF	RY BARRIERS TO ANCHOREI	D TYPE K TEMPORARY CON	CRETE
				<_	-	
		Edge Of T	ravel Way	5	>	
	or Dimensions					
				,		<u> </u>
7	///////////////////////////////////////		7777		//////	
Free-Standing Prop	rietary Temporary Barrier	Free-Standing Type	e K Barrier	Free	-Standing Proprietary Temporary B	Barrier
APPROACH AND	TRAILING END TRANSITION				TO FREE-STANDING PROPRI	ET ARY
	First Full Type K E Or Hazard S	Barrier Unit Before Drop-Off Shielded By Anchored Barrier —		– Barrier (Typ.)		
		•• ••• ••• •••				
	See Index 102-100	rop-Off Or Hazard	\sum		See Index 1	02-100 /
	Anchored	d Type K Barrier		Eree-Standing Propriet	arv Temporarv Barrier	
			Transition (See APL)			
TRAL	ING END TRANSITION FROM	M ANCHORED TYPE K TEM	PORARY CONCE	RETE BARRIERS TO EREE-ST	TANDING PROPRIETARY TEM	ΙΡΟΓΔΙ
						1 0101
		-PROPRIETARY TE	MPORARY	CONCRETE BARRIE	R IRANSITIONS ==	
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A.M

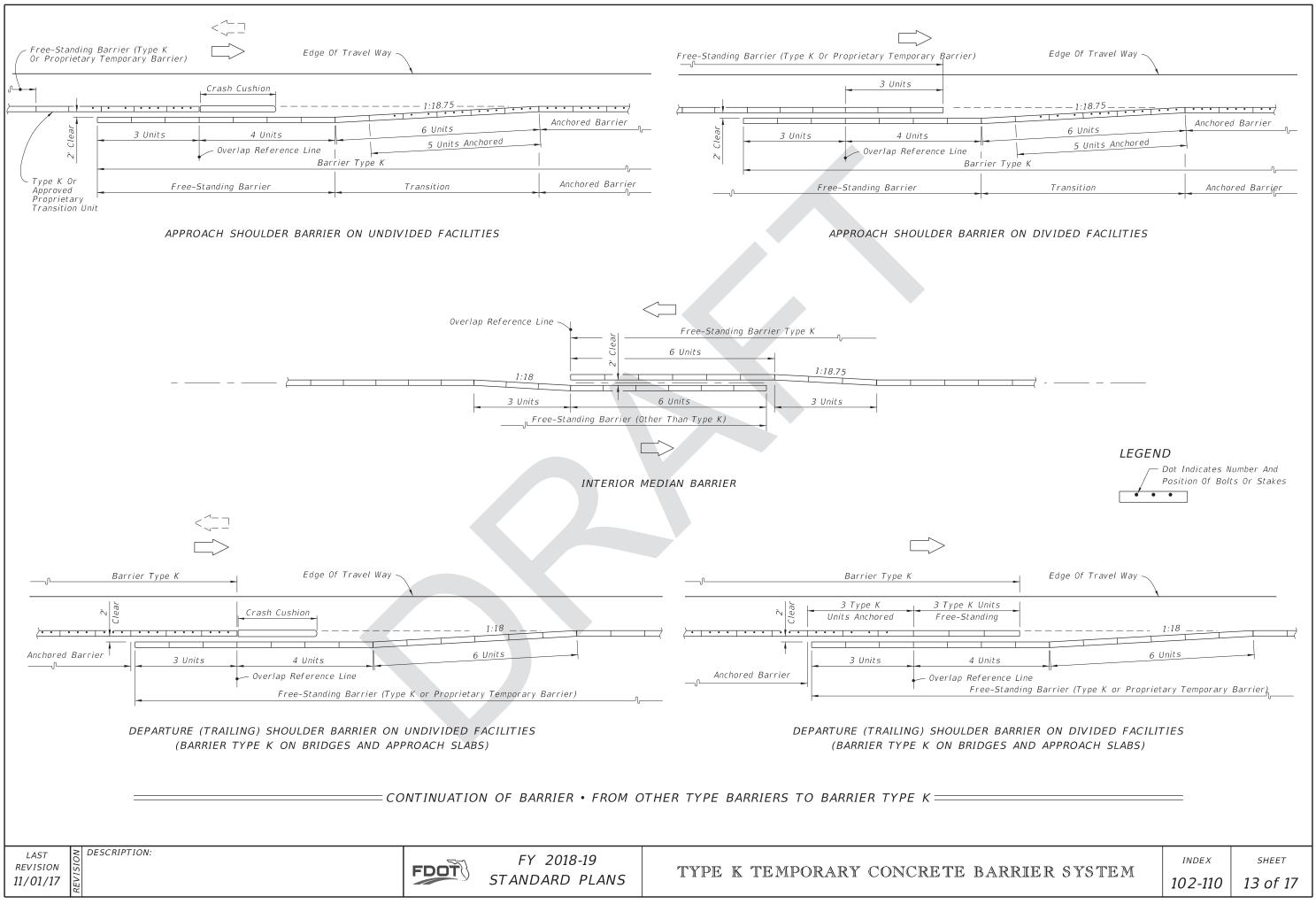




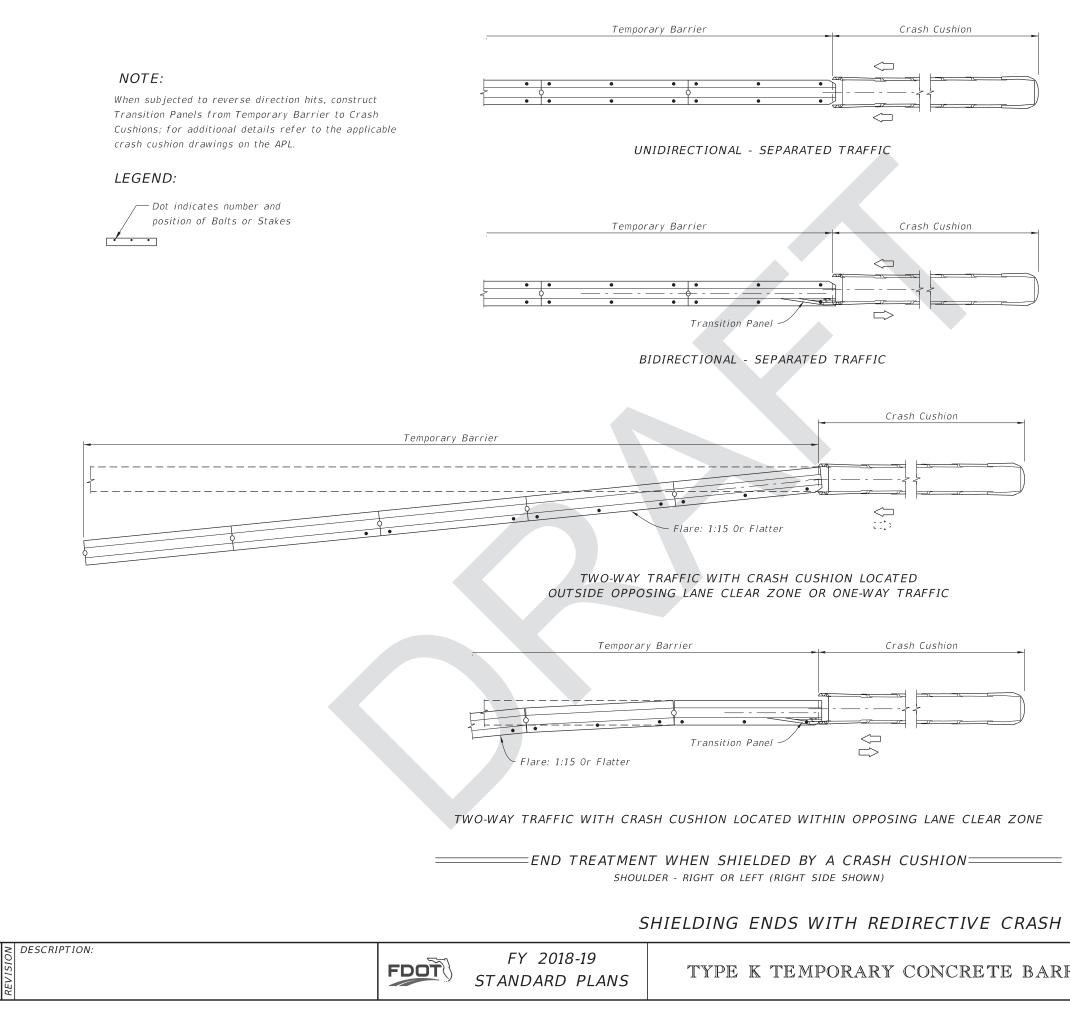
Where Barrier is located within Clear Zone of opposing traffic, Approach Transition is required.

- Dot indicates number and position of Bolts or Stakes

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REVISION

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FABRICATION NOTES:

In order to maintain crashworthiness of the Barrier System, do not substitute different grades, sizes, shapes or types o for those shown for constructing Type K Barrier Units. Also, do not substitute different type, size, length or material gr nuts, washers, adhesives, connector pins, stakes, keeper pins, or guardrail components for installing Type K Barrier Units

FABRICATOR PREQUALIFICATIONS:

- A. The Concrete Plant that meets the requirements; a. Specifications 450 for prestressed concrete
- b. Specification 105 for precast.
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<u>CONCRETE:</u>

- A. Construct Barrier Units with Class IV concrete in accordance with Specification 346.
- B. Specification 346–10.2 through 346–10.4 are not applicable.
- C. Barrier Units represented by concrete acceptance strength tests which fall below 5000 psi will be rejected.

<u>REINFORCING STEEL:</u>

- A. Use only steel reinforcing that meet ASTM A 615, Grade 60, with the exception of Bars 6D1, 6D2 and 6D3.
- B. Bars 6D1, 6D2 and 6D3 use steel reinforing that meets ASTM A 706, with the exception that a 2³/₄" diameter pin 180 degree bend test.
- C. After steel reinforcing fabrication, hot dip galvanized in accordance with Specification 962 or coated with a cold in accordance with Specification 562, all or part of Bars 6D.
- D. At the Fabricator's option, the entire length of Bars 6D may be galvanized or coated.
- E. The minimum limit of galvanizing or coating is shown in the Bending Diagrams.
- F. Install Bars 6D within $\frac{1}{8}$ " of the plan dimensions.
- G. Correct placement of Bars 6D is critical for proper fit up and performance of individual Barrier Units.
- H. At the option of the Fabricator, Deformed Welded Wire Fabric in accordance with Specification Section 931 and the Sheet 15 may be utilized in lieu of Bars 4A and 5B.
- I. All dimensions in the Bending Diagrams are out to out. J. Install all reinforcing steel with a 2" minimum cover, except as noted.

LIFTING SLEEVE ASSEMBLY:

- A. Inclusion of the Lifting Sleeve Assemblies is optional.
- B. Use steel in accordance with ASTM A 53 for the Pipe Sleeve.
- C. Hot-dip galvanize the Lifting Sleeve Assemblies after their fabrication in accordance with the Specifications.

SURFACE FINISH:

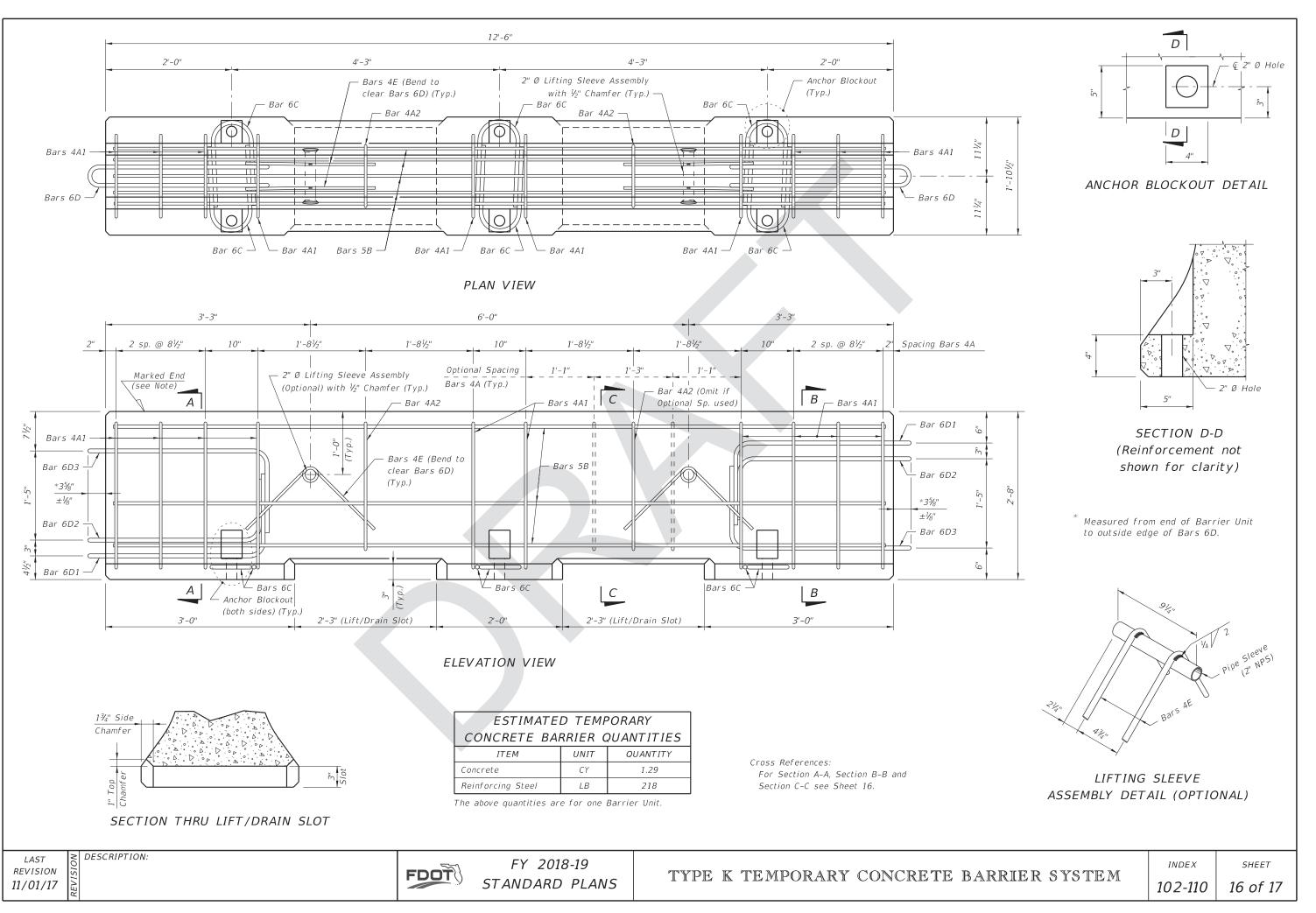
- A. Construct Barrier Units in accordance with Specification Sections 400 and 521.
- B. Finish the top and sides of the Barrier Units with a General Surface Finish.
- C. Finish the bottom of the Barrier Units to a dense uniform surface by floating in lieu of the General Surface Fini. D. Use stationary metal forms or stationary timber forms with a form liner.

<u>MARKING:</u>

- A. Permanently mark the top left end of each Barrier Unit by the use of an embedded and anchored metallic plate we and figures a minimum of 0.5" tall.
- B. Ink stamps are not allowed.
- C. Permanently mark with the following information:
- Туре К1
- Fabricator's name or symbol
- Date of manufacture (day, month and year)



of reinforcing steel rade anchor bolts, s.		
must be used for the		
galvanizing compound		
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