

# EXPECTED IMPLEMENTATION JULY 2024 (FY 2024-25)

## 967 COMPONENTS FOR GUARDRAIL. (REV 10-3-23) (FA 12-5-23) (FY 2024-25)

SUBARTICLE 967-3.2 is deleted and the following substituted:

**967-3.2 Steel Panels and End Pieces:** W-beam, thrie-beam, and thrie-beam transitions must meet the requirements of Table 967-1 for steel panels. Terminal connectors, end shoes, end units, and all other compatible components must meet the requirements of Table 967-1 for end pieces.

Galvanize shall have a composition that meets or exceeds “Prime Western Grade” in accordance with ASTM B6. Type II zinc coating is required on all panels.

All w-beam and thrie-beam panels (with the exception of transition panels) must be marked by a pressed stamp showing production LOT information (e.g., AASHTO-approved brand registration, LOT number, production date, operator, etc.). Upon approval of the certified mill analysis by the Department, each LOT will be stored in the Department’s database with a reference to the stamped information.