



Florida Department of Transportation

RON DESANTIS
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

JARED W. PERDUE, P.E.
SECRETARY

November 2, 2023

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section: 967
Proposed Specification: **9670302 Components for Guardrail.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Tim McCullough to clarify that transition panels do not have to be press stamped.

Please review and transmit your comments, if any, within two weeks (10 business days). Comments should be sent via email daniel.strickland@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at (850) 414-4130.

Sincerely,

Signature on File

Daniel Strickland, P.E.
State Specifications Engineer

DS/dh

Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

COMPONENTS FOR GUARDRAIL.**(REV 10-3-23)**

SUBARTICLE 967-3.2 is deleted and the following substituted:

967-3.2 Steel Panels and End Pieces: W-beam, thrie-beam, and thrie-beam transitions must meet the requirements of Table 967-1 for steel panels. Terminal connectors, end shoes, end units, and all other compatible components must meet the requirements of Table 967-1 for end pieces.

Galvanize shall have a composition that meets or exceeds “Prime Western Grade” in accordance with ASTM B6. Type II zinc coating is required on all panels.

All w-beam and thrie-beam panels (with the exception of ~~and thrie-beam~~ transition panels) must be marked by a pressed stamp showing production LOT information (e.g., AASHTO-approved brand registration, LOT number, production date, operator, etc.). Upon approval of the certified mill analysis by the Department, each LOT will be stored in the Department’s database with a reference to the stamped information.

COMPONENTS FOR GUARDRAIL.**(REV 10-3-23)**

SUBARTICLE 967-3.2 is deleted and the following substituted:

967-3.2 Steel Panels and End Pieces: W-beam, thrie-beam, and thrie-beam transitions must meet the requirements of Table 967-1 for steel panels. Terminal connectors, end shoes, end units, and all other compatible components must meet the requirements of Table 967-1 for end pieces.

Galvanize shall have a composition that meets or exceeds “Prime Western Grade” in accordance with ASTM B6. Type II zinc coating is required on all panels.

All w-beam and thrie-beam panels (with the exception of transition panels) must be marked by a pressed stamp showing production LOT information (e.g., AASHTO-approved brand registration, LOT number, production date, operator, etc.). Upon approval of the certified mill analysis by the Department, each LOT will be stored in the Department’s database with a reference to the stamped information.