

# EXPECTED IMPLEMENTATION FY 2024-25

## **944 STRUCTURAL PLATE STEEL PIPE AND PIPE ARCH. (REV 4-25-23) (FA 8-21-23) (FY 2024-25)**

ARTICLE 944-2 is deleted and the following substituted:

### **944-2 Materials.**

Structural plate pipe and pipe arch shall be of galvanized steel, mill certified to the requirements of AASHTO M 167, with the additional requirement that the minimum thickness of the plates shall be as shown in the Plans. Hardware must comply with the requirements of AASHTO M 167.

ARTICLE 944-5 is deleted and the following substituted:

### **944-5 Mill Analysis and Certification.**

Provide a Mill Test Report for all metal components. Report the average and minimum zinc coating mass for the pipe. When bituminous coatings are used, provide a statement of compliance for bituminous coatings meeting AASHTO M 190, Type A.