## **ORIGINATION FORM**

## **Proposed Revisions to the Specifications**

(Please provide all information - incomplete forms will be returned)

Date:	0	Office:		
Originator:	Sp	Specification Section:		
Telephone:	Aı	Article/Subarticle:		
email:	A	Associated Section(s) Revisions:		
Will the proposed revision require changes to the following Publications:				
Publication	Yes	No	Office Staff Contacted	Date
Standard Plans Index				
Traffic Engineering Manual				
FDOT Design Manual				
Construction Project Administration Manual				
Basis of Estimate/Pay Items				
Structures Design Guidelines				
Approved Product List				
Materials Manual				
Maintenance Specs				
Will this revision necessitate any of the following	ng:	J	<u>I</u>	
Design Bulletin Construction (DCE Mem	no)	Estima	ites Bulletin Materials Bull	etin
Have all references to internal and external pub	lications	in this Sec	tion been verified for accuracy?	
Synopsis: Summarize the changes:				
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lustification Milandon the quisting language	. مطعه امم	-hd2		
Justification: Why does the existing language ne	ea to be (	cnangear		
Do the changes affect either of the following typ	es of spe	cifications	(Hover over type to go to site.):	
Special Provisions Developmental Specific	-			
List Specifications Affected: (ex. SP3270301, Dev	/330TL, De	ev334TL et	tc.)	

1. Are changes in line with promoting and making meaningful progress on improving safety, enhancing mobility, inspiring innovation, and fostering talent; explain how?
2. What financial impact does the change have; project costs, pay item structure, or consultant fees?
3. What impacts does the change have on production or construction schedules?
4. How does this change improve efficiency or quality?
5. Which FDOT offices does the change impact?
6. What is the impact to districts with this change?
7. Does the change shift risk and to who?
8. Provide summary and resolution of any outstanding comments from the districts or industry.
9. What is the communication plan?
10. What is the schedule for implementation?

## CEMENT CONCRETE PAVEMENT. (REV 5-24-23)

SUBARTICLE 350-13.3.3 is deleted and the following substituted:

**350-13.3.3 Transverse Contraction Joints:** Construct transverse contraction joints at the interval in accordance with the Standard Plans, Index 350-001.

Ensure that the sawing equipment does not damage the pavement and saw the transverse contraction joints as soon as the pavement has hardened to the degree that tearing and raveling are not excessive and before uncontrolled shrinkage cracking begins.

Accomplish the joint sawing in two steps. Make the initial cut 1/8 inch wide by a depth at least 1/3 of the pavement thickness and as soon as possible but in no case longer than 1224 hours after placing the concrete. The Engineer may extend time to avoid raveling at joint due to sawing too soon. The Engineer may reduce time in effort to avoid slab cracking due to sawing too late. Make a second saw cut, to provide the joint dimensions indicated in the Plans, just prior to final grinding and sealing the joint.

Repair any uncontrolled cracks at no expense to the Department by removing and replacing the pavement across the full width of all affected lanes or shoulders and to the nearest transverse joint in each direction.

ARTICLE 350-18 is deleted and the following substituted:

## 350-18 Opening Pavement to Traffic.

Construct an earth berm along longitudinal free edges of the pavement within 36 hours, when newly placed concrete pavement is constructed on a granular base of an erodible material. Build the berm to the full height of the pavement and at least 18 inches wide. Sufficiently compact the berm to prevent underwash of the pavement. Maintain the berm until the final shoulders are complete.

Keep the pavement closed to traffic, including construction operations until one of the following has been met:

- 1. Fourteen calendar days after placement of the concrete.
- 2. Test cylinders, made in accordance with ASTM C31 and tested in accordance with ASTM C39, indicate a compressive strength of at least 2,2002,000 psi (cure these test cylinders in a manner identical to the corresponding section of pavement).
- 3. Provide a strength-maturity relationship curve as outlined by FM 3-C1074 for opening to traffic determined during design mix verification. Use the maturity method specified in this Section to:
- a. Determine if the concrete has achieved  $\frac{2,200}{2,000}$  psi and can be opened to traffic.
  - b. Verify the strength of the last slab of each day's placement.

Fabricate three test cylinders for strength and maturity curve correlation testing. The compressive strength cylinders and maturity curve correlation testing will be performed at the first day of production or at the discretion of the Engineer.