



Florida Department of Transportation

RON DESANTIS
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

JARED W. PERDUE, P.E.
SECRETARY

September 6, 2022

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section: **330**
Proposed Specification: **3300201 Hot Mix Asphalt - General Construction Requirements.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Richard Hewitt to allow the contractor to use electronic ticketing (e-ticketing) for asphalt in lieu of paper tickets in the Standard Specification. This revision is associated with proposed 3200300.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to daniel.strickland@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 850-414-4130.

Sincerely,

Signature on file

Daniel Strickland, P.E.
State Specifications Engineer

DS/dh

Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

HOT MIX ASPHALT - GENERAL CONSTRUCTION REQUIREMENTS.
(REV 6-9-22)

SUBARTICLE 330-2.1 is deleted and the following substituted:

330-2 Quality Control (QC) Requirements.

330-2.1 Minimum QC Requirements: Perform as a minimum, the following activities necessary to maintain process control and meet Specification requirements:

1. Pavement Density: Monitor the pavement temperature with an infrared temperature device so compaction is completed before the surface temperature of the pavement drops to the extent that effective compaction may not be achieved or the rollers begin to damage the pavement. Monitor the roadway density with either 6-inch diameter roadway cores, a nuclear density gauge, or other density measuring device, at a minimum frequency of once per 1,500 feet of pavement.

2. Mix Temperature: Determine the mix temperature at the roadway for the first five loads and one out of every five loads thereafter.

3. Mix Spread Rate: Monitor the mix spread rate at the beginning of each day's production, and as needed to control the operations, at a minimum of once per 200 tons placed. When determining the spread rate, use, at a minimum, an average of five truckloads of mix.

4. Pavement Texture: Monitor the pavement texture to minimize pavement segregation. Use density gauges, infrared temperature measurement devices, or roadway cores at the beginning of each day's production, and as necessary, both at truck exchanges and during normal paving operations.

5. Reporting: Ensure the accuracy of the QC Roadway Reports on the Department's approved form to reflect the actual surface area of the finished work and be in compliance with the requirements of the Contract Documents.

6. Electronic Ticketing (E-Ticketing): When E-Ticketing is used, provide a tablet computer on site with the Paving Operation capable of running the E-Ticketing system software outlined in Section 320. Use the E-ticketing software to obtain truck ticket information and record mix temperatures. Use the E-ticketing data for entry into the Asphalt Roadway – Daily Report of Quality Control.

330-2.2 Personnel Qualifications: Provide QC Technicians in accordance with Section 105.

**HOT MIX ASPHALT - GENERAL CONSTRUCTION REQUIREMENTS.
(REV 6-9-22)**

SUBARTICLE 330-2.1 is deleted and the following substituted:

330-2 Quality Control (QC) Requirements.

330-2.1 Minimum QC Requirements: Perform as a minimum, the following activities necessary to maintain process control and meet Specification requirements:

1. Pavement Density: Monitor the pavement temperature with an infrared temperature device so compaction is completed before the surface temperature of the pavement drops to the extent that effective compaction may not be achieved or the rollers begin to damage the pavement. Monitor the roadway density with either 6-inch diameter roadway cores, a nuclear density gauge, or other density measuring device, at a minimum frequency of once per 1,500 feet of pavement.

2. Mix Temperature: Determine the mix temperature at the roadway for the first five loads and one out of every five loads thereafter.

3. Mix Spread Rate: Monitor the mix spread rate at the beginning of each day's production, and as needed to control the operations, at a minimum of once per 200 tons placed. When determining the spread rate, use, at a minimum, an average of five truckloads of mix.

4. Pavement Texture: Monitor the pavement texture to minimize pavement segregation. Use density gauges, infrared temperature measurement devices, or roadway cores at the beginning of each day's production, and as necessary, both at truck exchanges and during normal paving operations.

5. Reporting: Ensure the accuracy of the QC Roadway Reports on the Department's approved form to reflect the actual surface area of the finished work and be in compliance with the requirements of the Contract Documents.

6. Electronic Ticketing (E-Ticketing): When E-Ticketing is used, provide a tablet computer on site with the Paving Operation capable of running the E-Ticketing system software outlined in Section 320. Use the E-ticketing software to obtain truck ticket information and record mix temperatures. Use the E-ticketing data for entry into the Asphalt Roadway – Daily Report of Quality Control.

330-2.2 Personnel Qualifications: Provide QC Technicians in accordance with Section 105.