

EXPECTED IMPLEMENTATION JULY 2022

320 HOT MIX ASPHALT - PLANT METHODS AND EQUIPMENT. (REV 10-12-21) (FA 12-28-21) (7-22)

SUBARTICLE 320-6.3.3 is deleted and the following substituted:

320-6.3.3 Rejection Criteria: Reject any load or portion of a load of asphalt mix at the plant or at the roadway with a temperature outside of its respective master range shown in Table 320-2. Notify the Engineer of the rejection immediately. The maximum temperature for any load of mixture containing PG 76-22 PMA or High Polymer binder shall not exceed 355°F.

Table 320-2	
Mix Temperature Master Range Tolerance	
Location	Acceptable Temperature Tolerance
Plant	Mixing Temperature ± 30 F*
Roadway (mix in truck)	Compaction Temperature ± 30 °F*
Roadway (mix in windrow)	Compaction Temperature $+30$ °F*, -40 °F
*Not to exceed 355°F for mixtures containing PG 76-22 PMA or High Polymer binder.	

Table 320-3	
Mix Temperature Tolerance from Verified Mix Design	
Any Single Measurement	± 25 °F