

ORINATION FORM

Proposed Revisions to the Specifications

(Please provide all information - incomplete forms will be returned)

Date:

Office:

Originator:

Specification Section:

Telephone:

Article/Subarticle:

email:

Will the proposed revision require changes to:

Publication	Yes	No	Office Staff Contacted
Standard Plans Index			
Traffic Engineering Manual			
FDOT Design Manual			
Construction Project Administration Manual			
Basis of Estimate/Pay Items			
Structures Design Guidelines			
Approved Product List			
Materials Manual			

Will this revision necessitate any of the following:

Design Bulletin

Construction Bulletin

Estimates Bulletin

Materials Bulletin

Are all references to external publications current?

Yes

No

If not, what references need to be updated? (Please include changes in the redline document.)

Why does the existing language need to be changed?

Summary of the changes:

Are these changes applicable to all Department jobs?

Yes

No

If not, what are the restrictions?

Contact the State Specifications Office for assistance in completing this form.

Dan Hurtado 850-414-4130 dan.hurtado@dot.state.fl.us Debbie Toole 850-414-4114 deborah.toole@dot.state.fl.us

Rebecca Frimmel 850-414-4155 rebecca.frimmel@dot.state.fl.us



RON DESANTIS
GOVERNOR

KEVIN J. THIBAUT, P.E
SECRETARY

M E M O R A N D U M

DATE: December 17, 2020
TO: Specification Review Distribution List
FROM: Daniel Strickland, P.E., State Specifications Engineer
SUBJECT: Proposed Specification: **7150000 Highway Lighting System.**

In accordance with Specification Development Procedures, we are sending you a copy of a proposed specification change.

This change was proposed by Jason Russell from the State Construction Office to include paint requirements for conventional light pole assemblies to Section 715.

Please share this proposal with others within your responsibility. Review comments are due within four weeks and should be sent to Mail Station 75 or online at

<http://fdotewp1.dot.state.fl.us/programmanagement/development/industryreview.aspx> .

Comments received after **January 14, 2021**, may not be considered. Your input is encouraged.

DS/rf

Attachment

**HIGHWAY LIGHTING SYSTEM
(REV 12-10-20)**

SECTION 715 is deleted and the following substituted:

715-1 Description.

Install a highway lighting system in accordance with the details shown in the Plans. Use pole assemblies as shown in the Standard Plans when standard aluminum pole assemblies or standard high mast light assemblies are required by the Contract Documents. Include in the system the light poles, bases, luminaires, ballasts, cable, conduit, protective devices, and control devices; all as specified or required for the complete facility.

Obtain conventional light pole and high mast light pole assemblies from a fabrication facility that is listed on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105.

Provide metal lighting poles, excluding high mast lighting, with internal vibration damping devices in accordance with Standard Plans, Index 715-002 in all installations on bridges, walls and median concrete barriers.

715-2 Painting:

715-2.1 General: When required by the Contract Documents, provide painted conventional light pole assemblies. Provide products that will meet specification requirements throughout the warranty period. Meet the color requirement as specified in the Contract Documents. Provide the Engineer with two metal sample coupons, a minimum of 2 inches by 4 inches, painted concurrently and with the same paint as was used on the first lot of any conventional aluminum light poles assemblies delivered to the jobsite. Submit sample coupons and manufacturer product data sheets to the Engineer along with the delivery of the first shipment of any painted conventional aluminum light pole assemblies delivered to the jobsite. At the time of their delivery, the sample coupons described in this paragraph must match the color of the conventional light pole assemblies to within 1ΔE measured as specified in 975-4. If the delivered sample coupons exhibit a difference in color from the conventional light pole assemblies greater than 1ΔE then the sample coupons will be considered unacceptable and no payment shall be made for the materials which the sample coupons represent. Those materials shall not be accepted by the Department until acceptable representative sample coupons in accordance with the requirements of this Section have been submitted to the Engineer.

715-2.2 Responsible Party Warranty: When the Contract Documents call for painted conventional light pole assemblies the Contractor shall designate a responsible party to accept responsibility. The responsible party designated by the Contractor must execute and submit to the Department a form, provided by the Department, prior to the first delivery to the jobsite of any painted conventional light pole assemblies stipulating that the responsible party accepts responsibility for ensuring the coating system adhesion and color retention requirements as specified in 975-4 are met for a period of five years after final acceptance in accordance with 5-11. The responsible party shall also bear the continued responsibility for performing all remedial work associated with repairs of any adhesion or color retention failure as defined in Section 975, as to which notice was provided to the responsible party within the five year warranty period. Failure to timely designate the responsible party will result in the Contractor being the responsible party unless otherwise agreed to in writing by the Department. The responsible party

shall be either the Contractor or the supplier of the painted conventional light pole assemblies. When the responsible party is the fabricator, the responsible party shall be one of the fabricators listed on the Prequalified Painted Galvanized Steel and Aluminum Products Fabricators List. This list may be viewed on the Department's website at the following URL: <https://www.fdot.gov/construction/Engineers/PaintedPoleSuppliers.shtm>

Upon final acceptance of the Contract in accordance with 5-11, the Contractor's responsibility to ensure that the coating system adhesion and color retention requirements specified in 975-4 will terminate. The obligations of the responsible party set forth in this Section shall start at final acceptance of the Contract in accordance with 5-11 and continue thereafter until expiration of the five-year warranty period.

715-2-3 Shop Drawings and Working Drawings.

Submit shop drawings and working drawings with descriptive specifications and engineering data for the service main, control panel enclosure, control panel main disconnect, lighting contactor, electrical panel, transformer, in-line fuse holders, surge protective devices, non-standard light poles (including brackets), luminaires, ballast, photo-electric cell, conduit and cable or any other item requested by the Engineer as specified in Section 5.

715-3-4 Materials and Equipment to be Installed.

715-34.1 General: Meet the materials and equipment requirements of Section 992.

715-34.2 Luminaires: Use only luminaries listed on the Department's Approved Product List (APL).

715-34.3 Criterion Designation of Materials and Equipment: Where a criterion specification is designated for any material or equipment to be installed, by the name or catalog number of a specific manufacturer, understand that such designation is intended only for the purpose of establishing the style, quality, performance characteristics, etc., and is not intended to limit the acceptability of competitive products. The Engineer will consider products of other manufacturers which are approved as similar and equal as equally acceptable.

715-4-5 Furnishing of Electrical Service.

Provide service point in accordance with Section 639

715-5-6 Excavation and Backfilling.

715-56.1 General: For excavation and backfilling, meet the requirements of Section 125, except that when rock is encountered, carry the excavation 3 inches below the required level and refill with sand or with selected earth material, 100% of which passes the 1 inch sieve.

715-56.2 Trenches for Cable: Construct trenches for cable or conduit no less than 6 inches in width and deep enough to provide a minimum cover in accordance with the Standard Plans.

715-56.3 Placing Backfill for Cable: For installation of the cable, place an initial layer of 6 inches thick, loose measurement, sand or selected earth material, 100% of which passes a 1 inch sieve. Place and compact the remaining material in accordance with 125-8.

715-6-7 Foundations for Light Poles.

715-67.1 Concrete Foundations: Provide foundations for light poles of the sizes and shapes shown in the Plans. Construct precast or cast-in-place concrete foundations in accordance with the Standard Plans. Obtain precast foundations from a plant that is currently on the

Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105.

715-67.2 Setting Anchor Bolts: Set anchor bolts according to manufacturer's templates and adjust to a plumb line, check for elevation and location, and hold rigidly in position to prevent displacement while pouring concrete.

715-67.3 Installation: Do not erect roadway light poles or high mast light poles until the concrete strength in the cast-in-place foundation is at least 2,500 psi. Determine concrete strength from tests on a minimum of two test cylinders sampled and tested in accordance with ASTM C31 and ASTM C39 and verifying test results have been submitted to the Engineer.

Fill the voids around precast concrete foundations under roadway light poles with flowable fill meeting the requirements of Section 121 or clean sands placed using hydraulic methods to a level 6 inches below grade.

715-78 Pulling Conductors.

Leave at least 3 feet of conductor where the cable enters and leaves conduit. Protect conductors pulled into conduit or ducts against abrasion, kinking, and twisting. Locate pull boxes so that the conductors are not subjected to excessive pulling stresses.

715-89 Splicing.

Make all conductor splices in the bases of the light poles, or in pull boxes designed for the purpose. Do not make underground splices unless specifically authorized by the Engineer, and then only as directed by him.

Unless otherwise shown in the Standard Plans or authorized by the Engineer, splices shall be made with split bolt connectors. The connector shall be sealed in silicone gel that easily peels away leaving a clean connection. The gel will be contained in a closure that when snapped around the split bolt will provide a waterproof connection without the use of tools or taping. This closure will be UV resistant, impact resistant and abrasion resistant.

715-910 Conduit.

Install conduit at the locations shown in the Plans and in accordance with Section 630.

715-1011 Erecting Light Poles.

715-1011.1 General: Install the light poles at the locations and in accordance with the details shown in the Plans. Unless otherwise specifically approved by the Engineer, fasten bracket (truss) arms to the pole prior to erection. Erect light poles with the orientation of the access door on the opposite side of approaching traffic. Do not field weld on any part of the pole assembly. Plumb the poles after erection and use metal shims or leveling nuts if necessary to obtain precise alignment. Use a thin cement grout where necessary to eliminate unevenness or irregularities in the top of the base.

715-1011.2 Adjusting Anchor Bolts and Installing Nuts on Anchor Bolts: Where poles are to be placed on existing foundations or bases with anchor bolts in place, furnish poles with a base which fits the anchor bolt spacing. Include the cost of any necessary extension of existing anchor bolts in the price bid for the lighting system. For high mast light pole bases, install nuts on anchor bolts in accordance with 649-5.

715-1011.3 Installation of Luminaire: Install the luminaire on the truss arm in accordance with the manufacturer's instructions, and place it so that the light pattern is evenly distributed along the roadway.

715-~~10~~11.4 Electrical Connections: Make primary ballast connections in accordance with manufacturer's instructions. Install sufficient cable to allow all connections to be made outside the light pole base. Connect the ground conductor to the ground stud provided.

715-~~10~~11.5 Pole Identification Plates: Furnish and install a 2 inch by 8 inch aluminum identification plate on each light pole. Attach plates to the pole as approved by the Engineer. Attachment methods requiring screws, bolts, or rivets must be approved by the pole manufacturer. Install plates five feet above grade on the exterior traffic lane side of the pole. Use 3/4 inch black text on white or yellow background. Orient the text vertically on the plate with the following information: load center designation, circuit number, and the pole number. Number the poles as shown in the Plans.

715-~~10~~11.6 Screen Installation for High Mast Light Pole Bases: Install a screen in accordance with 649-6.

715-~~11~~12 Grounding.

Ground in accordance with the NEC, and local codes which exceed these Specifications.

Ground each metal light pole, not on a bridge structure, with an approved rod, 20 feet in length and at least 5/8 inch in diameter.

For poles on bridge structures, bring the grounding conductors out to a pull box at each end of the structure and connect them to driven ground rods, 20 feet in length and at least 5/8 inch in diameter.

The 20 feet length of rod may be either two rods 10 feet in length connected by a threaded coupling and driven as a single rod or two rods 10 feet in length separated by at least 6 feet.

Make all bonds between ground wires and grounding electrode assemblies or arrays with an exothermic bond with the following exception: do not exothermically bond grounding electrode to grounding electrode connections.

The work specified in this Section will not be paid for directly, but will be considered as incidental work.

Ground all high mast poles in accordance with the details for grounding in the Standard Plans, Index 715-010.

715-~~12~~13 Labeling.

Stencil labels on the cases of transformer and panel board with white oil paint, as designated by the Engineer. Also, mark the correct circuit designations in accordance with the wiring diagram on the terminal marking strips of each terminal block and on the card holder in the panel board.

715-~~13~~14 Tests of Installation.

Upon completion of the work, test the installation to ensure that the installation is entirely free of ground faults, short circuits, and open circuits and that it is in satisfactory working condition. Furnish all labor, materials, and apparatus necessary for making the required tests. Remove and replace any defective material or workmanship discovered as a result of these tests at no expense to the Department, and make subsequent re-tests to the satisfaction of the Engineer.

Make all arrangements with the power supplier for power. Pay all costs, excluding energy charges, required for the test period.

Not less than 48 hours prior to the beginning of the test period, give the power supplier the schedule for such test.

Test the installation under normal operating conditions during the seven day test period specified in 715-14, rather than as a continuous burn test period.

If the work is not open to traffic at the end of the seven day test period, de-energize the lighting system until the work is opened.

715-~~14~~15 Acceptance of Highway Lighting.

715-~~14~~15.1 Partial Acceptance: The Engineer may make partial acceptance of the highway lighting based on satisfactory performance of all highway lighting for seven consecutive days. The seven day evaluation period may commence upon written authorization by the Engineer that highway lighting is considered ready for acceptance evaluation. Contract Time will be charged during the entire highway lighting evaluation period. Correct any defects in materials or workmanship which might appear during the evaluation period at no expense to the Department.

715-~~14~~15.2 Final Acceptance: Upon acceptance of as-built drawings, transfer manufacturers' warranties to the Department upon final acceptance in accordance with 5-11. Submit all warranties and warranty transfers to the Engineer.

715-~~15~~16 Method of Measurement.

The quantities to be paid for will be as follows, completed and accepted:

1. Conduit: Payment will be made in accordance with Section 630.
2. Luminaire and Truss Arm: The Contract unit price will include the truss arm, luminaire with lamp, and all necessary mounting hardware as indicated in the Plans and Standard Plans.
3. Service Point: Payment will be made in accordance with Section 639.
4. Load Center: The Contract unit price will include the enclosure, panel boards, breakers, lightning arrestor, contactors, photo electric switch, grounding, and the concrete pad as shown in the Plans and Standard Plans.
5. Luminaire: The Contract unit price will include the luminaire with lamp and necessary mounting hardware as indicated in the Plans and Standard Plans.
6. Pull Box: Payment will be made in accordance with Section 635.
7. High Mast Lighting Pole Complete: The Contract unit price will include the pole, luminaires with lamps, lowering system, breakers and anchor bolts with lock nuts and washers, and foundation as indicated in the Plans and Standard Plans.
8. Conductor: The quantity to be paid for will be the plan quantity, in feet, completed and accepted. Measurement will be based on the horizontal distance between pull boxes, or between pull boxes and luminaire poles, plus 8 feet for each conductor entering and 8 feet for each conductor leaving the pull box and 8 feet for each conductor entering the luminaire pole.
9. Lighting Pole Complete: The Contract unit price will include the pole, internal vibration damping device, truss arm, luminaire with lamp, anchor bolts with lock nuts and washers, frangible base and foundation.
10. Pole Cable Distribution System: The Contract unit price will include the surge protector, fuse holders with fuses, waterproof connectors and the waterproof wiring connection to the luminaires.

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All Jobs

| **715-~~16~~-17 Basis of Payment.**

Prices and payments will be full compensation for all work specified in this Section, including all materials, equipment and tests.