



Florida Department of Transportation

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KEVIN J. THIBAUT, P.E.
SECRETARY

January 14, 2020

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section: **234**
Proposed Specification: **2340701 Superpave Asphalt Base.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Wayne Rilko from the State Materials Office to modify subarticle 234-7.1.3 as it conflicted with 234-8.1.1.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to daniel.strickland@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4130.

Sincerely,

Signature on file

Daniel Strickland, P.E.
State Specifications Engineer

DS/rf

Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

SUPERPAVE ASPHALT BASE
(REV 11-2-20)

SUBARTICLE 234-7.1.3 is deleted and the following substituted:

234-7 Construction Requirements.

234-7.1 General: Meet the general construction requirements of Section 330, with the following modifications:

234-7.1.1 Temperature Limitations: Spread the mixture only when the air temperature is at least 40°F. Do not place the material on frozen subgrade.

234-7.1.2 Tack Coat: Unless otherwise authorized by the Engineer, apply a tack coat between successive layers of base material.

234-7.1.3 Thickness of Layers: Construct each course in layers, ~~not to exceed 3 inches compacted thickness~~ such that the compacted thickness is in compliance with the layer thicknesses in 234-8.1.1 and spread rate tolerance in 234-8.2.

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