

EXPECTED IMPLEMENTATION JULY 2020

943 CORRUGATED STEEL PIPE AND PIPE ARCH (REV 10-30-19) (FA 1-9-20) (7-20)

ARTICLE 943-1 is deleted and the following substituted:

943-1 General Requirements.

Corrugated steel pipe, including round culvert pipe, pipe arch and underdrain and coupling bands for each type shall conform to AASHTO M36 and shall include plant certification from the National Transportation Product Evaluation Program (NTPEP). Except for underdrain, corrugated steel pipe including pipe arch shall be fabricated with helical corrugations with a minimum of two annular corrugations formed on each end of each pipe to accommodate a coupling band. Annular fabrication is not permitted unless specifically called for in the Plans or Specifications. Provide, as part of the shipping ticket, the actual mean inside diameter and total measured lengths of each lot of pipe shipped to the project. Include the minimum and maximum inside diameters used to calculate the actual mean inside diameter.

ARTICLE 943-7 is deleted and the following substituted:

943-7 Basis of Acceptance of Bituminous Coating and Paving.

The acceptance of the bituminous coating, paved invert, and paved interior will be based on the raw material manufacturer's certification of compliance with AASHTO M190.