

EXPECTED IMPLEMENTATION JULY 2020

931 METAL ACCESSORY MATERIALS FOR CONCRETE PAVEMENT AND CONCRETE STRUCTURES

(REV 11-8-19) (FA 1-22-20) (7-20)

SUBARTICLE 931-2.3 is deleted and the following substituted:

931-2.3 Dowel Bars: Dowel bars shall be plain steel bars conforming to the requirements of ASTM A615 for any grade of steel shown. They shall be of the length, size and spacing as shown in the Plans. When coated dowel bars are specified, coat with epoxy meeting the requirements of ASTM A775 by a producer with Epoxy Coating Certification from the Concrete Reinforcing Steel Institute, or one coat of zinc-rich primer meeting the requirements of SSPC Paint 20.

The Contractor shall submit to the Engineer a certified test report from the manufacturer of the dowel bars confirming that the requirements of this Section are met. The certified test report shall conform to the requirements of Section 6 and include metallurgical mill analysis, grade, length and size. Each certification shall cover only one LOT for dowel bars.

SUBARTICLE 931-3.6 is deleted and the following substituted:

931-3.6 Materials: The wire for the welded assembly shall be in accordance with all applicable requirements of ASTM A1064.

After fabrication of dowel bar assemblies, apply coating in accordance with the requirements of 931-2.3.

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