## **ORIGINATION FORM**

## **Proposed Revisions to the Specifications**

(Please provide all information - incomplete forms will be returned)

Date:	Office:				
Originator:	Specification Section:				
Telephone:	Article/Subarticle:				
email:					
**Will the proposed revision require changes to	o:				
Publication	Yes	No		Staff Contacted date contacted	
Standard Plans Index					
Traffic Engineering Manual					
FDOT Design Manual					
Construction Project Administration Manual					
Basis of Estimate/Pay Items					
Structures Design Guidelines					
Approved Product List					
Materials Manual					
**This section must be completed prior to pro Will this revision necessitate any of the followir		oposed revis	ions.		
Design Bulletin Construction Bulletin	E	stimates Bull	etin	<b>Materials Bulletin</b>	
Are all references to external publications curre	ent?	Yes	No		
If not, what references need to be updated? (PI	lease inclu	ide changes i	in the redline o	document.)	
Why does the existing language need to be cha	nged?				
Are these changes applicable to all Department	: jobs?	Yes	No		



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## MEMORANDUM

**DATE:** October 31, 2019

**TO:** Specification Review Distribution List

**FROM:** Daniel Strickland, P.E., State Specifications Engineer

**SUBJECT:** Proposed Specification: **7000102 Highway Signing.** 

In accordance with Specification Development Procedures, we are sending you a copy of a proposed specification change.

This change was proposed by Dana Knox from the Traffic Engineering and Operations Office to provide hardware requirements for emergency management signs.

Please share this proposal with others within your responsibility. Review comments are due within four weeks and should be sent to Mail Station 75 or online at <a href="http://fdotewp1.dot.state.fl.us/programmanagement/development/industryreview.aspx">http://fdotewp1.dot.state.fl.us/programmanagement/development/industryreview.aspx</a>. Comments received after November 28, 2019, may not be considered. Your input is encouraged.

DS/rf Attachment

## HIGHWAY SIGNING (REV 10-2-19)

SUBARTICLE 700-1.2.3 is deleted and the following substituted:

**700-1.2.3 Static Sign Assembly Requirements:** All sign panels shall be aluminum unless otherwise shown in the Plans. Sheets and plates for sign panels shall meet the requirements of ASTM B209, Aluminum Association Alloy 6061-T6, 5154-H38 or 5052-H38. Sign panels for single column ground mounted signs shall utilize aluminum plate with a minimum thickness of 0.08 inches. All other sign panels shall utilize aluminum plate with a minimum thickness of 0.125 inches. All panels shall have rounded corners. For flip up signs, the continuous hinge shall be stainless steel ANSI grade 316.

SUBARTICLE 700-1.3 is deleted and the following substituted:

**700-1.3 Sign Fabrication Requirements:** Obtain multipost and overhead sign structures from a facility that is listed on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105.

SUBARTICLE 700-2.1 is expanded by the following new Subarticle:

**700-2.1.7 Flip up Signs**: Install in accordance with the Plans and Standard Plans Index 700-010.

SUBARTICLE 700-2.2.1.1 is deleted and the following substituted:

700-2.2.1.1 General: Obtain reinforcing steel, multi-post and overhead sign structures from a fabrication facility that is listed on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105.

Hot-Dip galvanize structural steel, including bolts, nuts, and washers in accordance with Section 962.

Repair galvanized surfaces in accordance with Section 562. Galvanizing materials used for repair must meet the requirements of Section 975.