

EXPECTED IMPLEMENTATION JULY 2020

700 HIGHWAY SIGNING (REV 10-2-19) (FA 12-30-19) (7-20)

SUBARTICLE 700-1.2.3 is deleted and the following substituted:

700-1.2.3 Static Sign Assembly Requirements: All sign panels shall be aluminum unless otherwise shown in the Plans. Sheets and plates for sign panels shall meet the requirements of ASTM B209, Aluminum Association Alloy 6061-T6, 5154-H38 or 5052-H38. Sign panels for single column ground mounted signs shall utilize aluminum plate with a minimum thickness of 0.08 inches. All other sign panels shall utilize aluminum plate with a minimum thickness of 0.125 inches. All panels shall have rounded corners. For flip up signs, the continuous hinge shall be stainless steel ANSI grade 316.

SUBARTICLE 700-1.3 is deleted and the following substituted:

700-1.3 Sign Fabrication Requirements: Obtain overhead sign structures from a facility that is listed on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105.

SUBARTICLE 700-2.1 is expanded by the following new Subarticle:

700-2.1.7 Flip up Signs: Install in accordance with the Plans and Standard Plans Index 700-010.

SUBARTICLE 700-2.2.1.1 is deleted and the following substituted:

700-2.2.1.1 General: Obtain reinforcing steel, overhead sign structures from a fabrication facility that is listed on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105.

Hot-Dip galvanize structural steel, including bolts, nuts, and washers in accordance with Section 962.

Repair galvanized surfaces in accordance with Section 562. Galvanizing materials used for repair must meet the requirements of Section 975.