



Florida Department of Transportation

RON DESANTIS
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

KEVIN J. THIBAUT, P.E.
SECRETARY

January 27, 2020

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section: **460**
Proposed Specification: **4600605 Structural Steel and Miscellaneous Metals.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by John Westphal from the Construction Office to include allowances for field welding when needed in the design plans.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to daniel.strickland@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4130.

Sincerely,

Signature on File

Daniel Strickland, P.E.
State Specifications Engineer

DS/vc

Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

STRUCTURAL STEEL AND MISCELLANEOUS METALS
(REV 11-15-19)

SUBARTICLE 460-6.5 is deleted and the following substituted:

460-6.5 Field Welding: Field weld only with the approval of the Engineer or as shown in the Plans. All field welding operations must be conducted in accordance with AWS D1.5 and in the presence of a Certified Welding Inspector.

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