



Florida Department of Transportation

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Tallahassee, FL 32399-0450

KEVIN J. THIBAUT, P.E.
SECRETARY

January 27, 2020

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section: **347**
Proposed Specification: **3470301 Portland Cement Concrete Class NS.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Richard Delorenzo from the State Materials Office to clarify requirements for nonstructural producer listing and to remove restrictive certification requirements.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to daniel.strickland@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4130.

Sincerely,

Signature on File

Daniel Strickland, P.E.
State Specifications Engineer

DS/vc

Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

**PORTLAND CEMENT CONCRETE - CLASS NS
(REV 11-25-19)**

SUBARTICLE 347-3.1 is deleted and the following substituted:

347-3.1 Concrete Production Requirements: Obtain concrete from a plant that is currently on the Department's Nonstructural Concrete Production Facility Listing. Producers seeking inclusion on the list must contact the local District Materials Office for approval. ~~Provide concrete from a production facility certified by the National Ready Mixed Concrete Association (NRMCA) or meets the requirements of Section 346~~

When Volumetric Mixers are used, deliver concrete in accordance with the Volumetric Mixer Standards of the Volumetric Mixer Manufacturers Bureau (VMMB) VMMB 100-01. ~~Ensure the batcher is qualified through the VMMB Volumetric Mixer Operator Certification Program and the mixer has a VMMB registered rating plate.~~

Substitution of structural concrete in lieu of non-structural concrete may be used if approved by the Engineer. If structural concrete is used in lieu of non-structural concrete, obtain the concrete from a production facility meeting the requirements of Section 346. Acceptance is based on the requirements of Section 347.

The Engineer may disqualify any concrete production facility for non-compliance with Specification requirements.

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When Volumetric Mixers are used, deliver concrete in accordance with the Volumetric Mixer Standards of the Volumetric Mixer Manufacturers Bureau (VMMB) VMMB 100-01.

Substitution of structural concrete in lieu of non-structural concrete may be used if approved by the Engineer. If structural concrete is used in lieu of non-structural concrete, obtain the concrete from a production facility meeting the requirements of Section 346. Acceptance is based on the requirements of Section 347.

The Engineer may disqualify any concrete production facility for non-compliance with Specification requirements.