

9240000 ADMIXTURES FOR CONCRETE  
COMMENTS FROM INTERNAL/INDUSTRY REVIEW

John Westfall  
414-4141  
[John.Westphal@dot.state.fl.us](mailto:John.Westphal@dot.state.fl.us)


Comments: (12-11-18)

1. Suggested edit:

~~→ → 924-2.93.1 Workability Retention: Workability retention admixtures are used to extend workability and slump life without retarding the setting time. The dosage rate used shall be based on the manufacturer's recommendation in order to achieve and capable of maintaining 80% of the initial measured slump after 60 minutes. After determining the Perform an initial slump test on the trial batch, and a second slump test hold the trial batch in the after mixer for 60 minutes then remix for 30 seconds and determine the slump. Workability retention shall be calculated as the percent change difference in the initial slump and the slump at 60 minutes. The dosage rate used shall be capable of maintaining at least 80% of the initial measured slump.~~

Response: The intent is hold mix for 60 minutes and not mix for 60 minutes continuously as a lab mixer only has one speed.  
Change made.

2. A specific what? The sentence is left open.

<del>→ → 924-2.3.4 Rheology Modifying: Rheology modifying admixtures are used to maximize the rheology of plastic concrete. The dosage rate used shall be based on the manufacturer's recommendation and may vary for a specific application.</del>	 <b>Westphal, John</b> A specific what? The sentence is left open.
---	---

Response: Deletion was inadvertent, and will be reversed.

\*\*\*\*\*

Thomas Frank  
352-281-5258  
[thomas.frank@dot.state.fl.us](mailto:thomas.frank@dot.state.fl.us)

Comments: (12-21-18)

924-2.3.4 Rheology Modifying, second sentence: The word manufactures appears, which is misspelled. It should be "manufacturer's."

Response: Agree, change made.

\*\*\*\*\*