



Florida Department of Transportation

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GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

ERIK FENNIMAN
INTERIM SECRETARY

January 18, 2019

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section: **700**
Proposed Specification: **7000202 Highway Signing.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Felix Padilla to state galvanization for overhead signs.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to dan.hurtado@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4130.

Sincerely,

Signature on file

Dan Hurtado, P.E.
State Specifications Engineer

DH/rf
Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

HIGHWAY SIGNING
(REV 11-~~197~~-18)

SUBARTICLE 700-2.2.1.1 is deleted and the following substituted:

700-2.2 Overhead Signs:

700-2.2.1 Materials:

700-2.2.1.1 General: Obtain reinforcing steel, multi-post and overhead sign structures from a fabrication facility that is listed on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105.

~~Only use structural steel, including bolts, nuts, and washers, that have been hot dip galvanized or metalized after fabrication. Perform hot dip galvanizing in accordance with Section 962 and metalizing in accordance with Section 562~~ Hot-Dip galvanize structural steel, including bolts, nuts, and washers, in accordance with Section 962.

~~For galvanized steel members, meet the general requirements of Section 962. Obtain galvanized steel from a fabrication facility that is listed on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105~~ Repair galvanized surfaces in accordance with Section 562. Galvanizing materials used for repair must meet the requirements of Section 975.

~~Use a galvanizing compound as specified in Section 975. Use a galvanizing repair compound listed on the APL for large areas as defined in Section 975.~~

HIGHWAY SIGNING
(REV 11-19-18)

SUBARTICLE 700-2.2.1.1 is deleted and the following substituted:

700-2.2 Overhead Signs:

700-2.2.1 Materials:

700-2.2.1.1 General: Obtain reinforcing steel, multi-post and overhead sign structures from a fabrication facility that is listed on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105.

Hot-Dip galvanize structural steel, including bolts, nuts, and washers, in accordance with Section 962.

Repair galvanized surfaces in accordance with Section 562.
Galvanizing materials used for repair must meet the requirements of Section 975.