

EXPECTED IMPLEMENTATION JULY 2019

320 HOT MIX ASPHALT - PLANT METHODS AND EQUIPMENT (REV 10-22-18) (FA 12-11-18) (7-19)

SUBARTICLE 320-6.3.2 is deleted and the following substituted:

320-6.3.2 Test Frequency: The normal frequency for taking asphalt mix temperatures will be for each day, for each design mix on the first five loads and one out of every five loads thereafter. Take the temperature of the asphalt mix at the plant and at the roadway before the mix is placed at the normal frequency. Record the temperature on the front of the respective delivery ticket. The Engineer shall review the plant and roadway temperature readings and may take additional temperature measurements at any time.

If any single load at the plant or at the roadway is within the master range shown in Table 320-2 but does not meet the criteria shown in Table 320-3, the temperature of every load will be monitored until the temperature falls within the specified tolerance range in Table 320-3; at this time the normal frequency may be resumed. For warm mix asphalt, the Contractor may produce the first five loads of the production day and at other times when approved by the Engineer, at a hot mix asphalt temperature not to exceed 330°F for purposes of heating the asphalt paver. For this situation, the upper tolerances of Tables 320-2 and 320-3 as applied to the warm mix asphalt mix design do not apply.

For windrow paving, in addition to the truck load temperature measurements noted above, perform windrow temperature measurements at a frequency of one measurement per 500 feet of windrow placed. Check the temperature of the windrow asphalt mixture using a quick-reading thermometer or directly in front of the windrow material transfer vehicle, but not so close that paving must be stopped. Measure the temperature of the windrow beneath the exposed surface by shoveling away a portion of the windrow and then measuring the temperature. For windrow temperature measurements, the requirements of Table 320-2 and 320-3 apply.

320-6.3.3 Rejection Criteria: Reject any load or portion of a load of asphalt mix at the plant or at the roadway with a temperature outside of its respective master range shown in Table 320-2. Notify the Engineer of the rejection immediately.

Table 320-2	
Mix Temperature Master Range Tolerance	
Location	Acceptable Temperature Tolerance
Plant	Mixing Temperature ± 30 F
Roadway (mix in truck)	Compaction Temperature $\pm 30^{\circ}$ F
Roadway (mix in windrow)	Compaction Temperature $+30^{\circ}$ F, -40° F

Table 320-3	
Mix Temperature Tolerance From Verified Mix Design	
Any Single Measurement	$\pm 25^{\circ}$ F