

# EXPECTED IMPLEMENTATION JANUARY 2021

## 932 NONMETALLIC ACCESSORY MATERIALS FOR CONCRETE PAVEMENT AND CONCRETE STRUCTURES (REV 6-24-20) (FA 7-1-20) (1-21)

SUBARTICLE 932-1.1 is deleted and the following substituted:

### 932-1 Joint Materials.

**932-1.1 Prefomed Joint Filler for Pavement and Structures:** Prefomed joint filler shall meet the requirements of AASHTO M153, ASTM D8139, AASHTO M213, or cellulose fiber types meeting all the requirements of AASHTO M213 (except for the asphalt content) is acceptable provided they contain minimums of 0.2% zinc borate as a preservative and 1.5% waterproofing wax. For AASHTO M153, unless a particular type is specified, either Type I, Type II or Type III may be used.

Prefomed joint fillers shall have a thickness equal to the width of the joint required, and shall be furnished in lengths equal to the widths of the slabs in which they are to be installed, except that strips which are of a length not less than the distance between longitudinal joints, or between longitudinal joint and edge, may be used if laced or clipped together in a manner approved by the Engineer. The depth and shape of the joint filler shall conform to the dimensions shown in the Plans. For doweled joints, proper provision shall be made for the installation of the dowels.

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