



Florida Department of Transportation

RON DESANTIS
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

KEVIN J. THIBAUT, P.E.
SECRETARY

July 15, 2019

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section: **916**
Proposed Specification: **9160201 Bituminous Materials.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Wayne Rilko of State Materials Office (SMO) to modify the language.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to stefanie.maxwell@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4140.

Sincerely,

Signature on file

Stefanie D. Maxwell, P.E.
Manager, Program Management Office

SM/dt

Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

BITUMINOUS MATERIALS.
(REV 5-3-19)

SUBARTICLE 916-2.1 is expanded by the following:

916-2.1 Requirements: Superpave Performance Graded (PG) asphalt binders, identified as PG 52-28, PG 58-22, PG 67-22, polymer modified asphalt (PMA) binders, PG 76-22 (PMA) and High Polymer, and asphalt rubber binders (ARB), PG 76-22 (ARB), shall meet the requirements of 916-2 and AASHTO M332-14. When the Contract Documents specify either a PG 76-22 (PMA), PG 76-22 (ARB), or PG 76-22 binder, either binder can be used interchangeably at no additional cost to the Department. All PG asphalt binders shall meet the following additional requirements:

1. The intermediate test temperature at 10 rad/sec. for the Dynamic Shear Rheometer (DSR) test (AASHTO T315-12 (2016)) shall be 26.5°C for PG grades PG 67 and higher.
2. An additional high temperature grade of PG 67 is added for which the high test temperature at 10 rad/sec for the DSR test (AASHTO T315-12 (2016)) shall be 67°C.
3. All PG asphalt binders having a high temperature designation of PG 67 or lower shall be prepared without modification.
4. All PMA binders having a high temperature designation higher than PG 67 shall only be produced with a styrene-butadiene-styrene (SBS) or styrene-butadiene (SB) elastomeric polymer modifier and the resultant binder shall meet all requirements of this Section.
5. Polyphosphoric acid may be used as a modifier not exceeding 0.75% by weight of asphalt binder for PG 76-22 (PMA) and PG 76-22 (ARB) binders. Polyphosphoric acid may not be used in High Polymer binder.
6. PG 76-22 (ARB) shall meet the additional requirements of 916-2.1.1.
7. All PG asphalt binders having a high temperature designation of PG 67 or lower shall not have a high temperature true grade more than 5.9°C higher than the specified PG grade, (for example, if a PG 58-22 is specified, do not supply a PG 64-22 or higher).
8. The use of waste oil is prohibited in the modification of any PG binder grade. Waste oil shall be defined as recycled oil products that have not been processed through a vacuum tower and have an initial boiling point of 385°C (725°F) or lower when tested in accordance with ASTM D6352-15.
9. Re-refined engine oil bottoms (REOB)/vacuum tower asphalt extenders (VTAE) may be used as a modifier not exceeding 8.0% by weight of asphalt binder. REOB/VTAE are materials as defined in Asphalt Institute document IS-235.

For all PG binder used in all hot mix asphalt, silicone may be added to the PG binder at the rate of 25 cubic centimeters of silicone mixed to each 5,000 gallons of PG binder. If a dispersing fluid is used in conjunction with the silicone, the resultant mixture containing the full 25 cubic centimeters of silicone shall be added in accordance with the manufacturer's recommendation. The blending of the silicone with the PG binder shall be done by the supplier prior to the shipment. When the asphalt binder will be used with a foaming warm mix technology, refer to the technology supplier's guidance on the addition of silicone.

Where an anti-strip additive is required, the anti-strip additive shall meet the requirements of 916-4. The anti-strip additive shall be introduced into the PG binder by the supplier during loading.

916-2.1.1 Additional Requirements for PG 76-22 (ARB): The following additional requirements apply only to PG 76-22 (ARB):

1. The asphalt binder shall contain a minimum of 7.0% ground tire rubber (GTR) by weight of asphalt binder.
2. The GTR shall meet the requirements of Section 919.
3. Polymer modification is optional for PG 76-22 (ARB).

916-2.1.2 High Polymer Binder Blending: Existing high polymer binder may be blended in an asphalt producer's storage tank to make a PG 76-22 binder provided the following requirements are met:

1. Notify the State Materials Office (SMO) and the local District Materials Office prior to blending.
2. Follow the blending instructions of the high polymer binder supplier.
3. Submit a sample of the blended binder to a SMO approved laboratory for testing.
4. Use the newly blended binder only after approval from the SMO.

BITUMINOUS MATERIALS.
(REV 5-3-19)

SUBARTICLE 916-2.1 is expanded by the following:

916-2.1 Requirements: Superpave Performance Graded (PG) asphalt binders, identified as PG 52-28, PG 58-22, PG 67-22, polymer modified asphalt (PMA) binders, PG 76-22 (PMA) and High Polymer, and asphalt rubber binders (ARB), PG 76-22 (ARB), shall meet the requirements of 916-2 and AASHTO M332-14. When the Contract Documents specify either a PG 76-22 (PMA), PG 76-22 (ARB), or PG 76-22 binder, either binder can be used interchangeably at no additional cost to the Department. All PG asphalt binders shall meet the following additional requirements:

1. The intermediate test temperature at 10 rad/sec. for the Dynamic Shear Rheometer (DSR) test (AASHTO T315-12 (2016)) shall be 26.5°C for PG grades PG 67 and higher.
2. An additional high temperature grade of PG 67 is added for which the high test temperature at 10 rad/sec for the DSR test (AASHTO T315-12 (2016)) shall be 67°C.
3. All PG asphalt binders having a high temperature designation of PG 67 or lower shall be prepared without modification.
4. All PMA binders having a high temperature designation higher than PG 67 shall only be produced with a styrene-butadiene-styrene (SBS) or styrene-butadiene (SB) elastomeric polymer modifier and the resultant binder shall meet all requirements of this Section.
5. Polyphosphoric acid may be used as a modifier not exceeding 0.75% by weight of asphalt binder for PG 76-22 (PMA) and PG 76-22 (ARB) binders. Polyphosphoric acid may not be used in High Polymer binder.
6. PG 76-22 (ARB) shall meet the additional requirements of 916-2.1.1.
7. All PG asphalt binders having a high temperature designation of PG 67 or lower shall not have a high temperature true grade more than 5.9°C higher than the specified PG grade, (for example, if a PG 58-22 is specified, do not supply a PG 64-22 or higher).
8. The use of waste oil is prohibited in the modification of any PG binder grade. Waste oil shall be defined as recycled oil products that have not been processed through a vacuum tower and have an initial boiling point of 385°C (725°F) or lower when tested in accordance with ASTM D6352-15.
9. Re-refined engine oil bottoms (REOB)/vacuum tower asphalt extenders (VTAE) may be used as a modifier not exceeding 8.0% by weight of asphalt binder. REOB/VTAE are materials as defined in Asphalt Institute document IS-235.

For all PG binder used in all hot mix asphalt, silicone may be added to the PG binder at the rate of 25 cubic centimeters of silicone mixed to each 5,000 gallons of PG binder. If a dispersing fluid is used in conjunction with the silicone, the resultant mixture containing the full 25 cubic centimeters of silicone shall be added in accordance with the manufacturer's recommendation. The blending of the silicone with the PG binder shall be done by the supplier prior to the shipment. When the asphalt binder will be used with a foaming warm mix technology, refer to the technology supplier's guidance on the addition of silicone.

Where an anti-strip additive is required, the anti-strip additive shall meet the requirements of 916-4. The anti-strip additive shall be introduced into the PG binder by the supplier during loading.

916-2.1.1 Additional Requirements for PG 76-22 (ARB): The following additional requirements apply only to PG 76-22 (ARB):

1. The asphalt binder shall contain a minimum of 7.0% ground tire rubber (GTR) by weight of asphalt binder.
2. The GTR shall meet the requirements of Section 919.
3. Polymer modification is optional for PG 76-22 (ARB).

916-2.1.2 High Polymer Binder Blending: Existing high polymer binder may be blended in an asphalt producer's storage tank to make a PG 76-22 binder provided the following requirements are met:

1. Notify the State Materials Office (SMO) and the local District Materials Office prior to blending.
2. Follow the blending instructions of the high polymer binder supplier.
3. Submit a sample of the blended binder to a SMO approved laboratory for testing.
4. Use the newly blended binder only after approval from the SMO.