

EXPECTED IMPLEMENTATION JULY 2023

921 PORTLAND CEMENT AND BLENDED CEMENT. (REV 6-23-22) (FA 9-19-22) (FY 2023-24)

ARTICLE 921-1 is deleted and the following substituted:

921-1 General.

Cement shall conform to the requirements of AASHTO M 85 or AASHTO M 240, as applicable, except as provided in this Section.

921-1.1 Type of Cement: Cement may be Types I, II, III, V (as defined by AASHTO M 85), or IL, IP, IS, IT (as defined by AASHTO M 240). Cement type shall be selected based on component and environmental conditions in accordance with Section 346. Different brands of cement, cement of the same brand from different facilities, or different types of cement shall be stored separately, identified, and shall not be mixed.

921-1.2 Heat of Hydration: The cement heat of hydration for Type II, Type IT, Type IL, Type IP, and Type IS shall be tested in accordance with ASTM C1702 and reported at three days.