

# EXPECTED IMPLEMENTATION JULY 2023

## 901 COARSE AGGREGATE. (REV 6-1-22) (FA 9-6-22) (FY 2023-24)

SUBARTICLE 901-1.2 is deleted and the following substituted:

**901-1.2 Deleterious Substances:** All coarse aggregates shall be reasonably free of clay lumps, soft and friable particles, salt, alkali, organic matter, adherent coatings, and other substances not defined which may possess undesirable characteristics. The weight of deleterious substances shall not exceed the following percentages:

Coal and lignite (AASHTO T 113).....	1.00
Soft and friable particles (AASHTO T 112)* .....	2.00
Clay lumps (AASHTO T 112)* .....	2.00
Plant root matter (visual inspection in AASHTO T 27)**** .....	0.005
Wood and wood matter (visual inspection in AASHTO T 27)**** .....	0.005
Cinders and clinkers.....	0.50
Free shell** .....	1.00
Total Material passing the No. 200 sieve (FM 1-T011) At Source with Los Angeles Abrasion less than or equal to 30 .....	2.50
At Source with Los Angeles Abrasion greater than 30.....	1.75
At Redistribution Terminal for Aggregates Certified for Concrete Products Only .....	2.50
At Point of Use.....	3.75
Fine-Grained Organic Matter (AASHTO 194).....	0.03
Chert (less than 2.40 specific gravity SSD) (AASHTO T 113)*** .....	3.00

\* The maximum percent by weight of soft and friable particles and clay lumps together shall not exceed 3.00.

\*\* Aggregates to be used in asphalt concrete may contain up to 5% free shell. Free shell is defined as that portion of the coarse aggregate retained on the No. 4 sieve consisting of loose, whole, or broken shell, or the external skeletal remains of other marine life, having a ratio of the maximum length of the particle to the shell wall thickness exceeding five to one. Coral, molds, or casts of other shells, and crushed clam and oyster shell indigenous to the formation will not be considered as free shell.

\*\*\* This limitation applies only to coarse aggregates in which chert appears as an impurity. It is not applicable to aggregates which are predominantly chert.

\*\*\*\* Plant root matter, and wood and wood matter shall be considered deleterious when any piece exceeds two inches in length or 1/2 inch in width.

The weights of deleterious substances for reclaimed Portland cement concrete aggregate shall not exceed the following percentages:

Bituminous Concrete .....	1.00
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Bricks .....	1.00
Wood and other organic substances (by weight)***** .....	0.1
Reinforcing Steel and Welded Wire Reinforcement .....	0.1
Plaster and gypsum board .....	0.1
Joint Fillers.....	0.1

\*\*\*\*\* Supersedes requirement for other coarse aggregate

SUBARTICLE 901-2.3 is deleted and the following substituted:

**901-2.3 Limestones, Dolomite and Sandstone:** Coarse aggregates may be produced from limestone, dolomite, sandstones, and other naturally occurring hard, durable materials meeting the requirements of this Section. When used as a friction course, crushed limestone shall have a minimum acid insoluble content of 12% (FM 5-510). Other materials must meet the approval requirements for friction course determined by Rule 14-103.005(1), Florida Administrative Code (FAC).

Pre-Cenozoic limestones and dolomite shall not be used as coarse crushed stone aggregates for asphalt concrete friction courses, or any other asphalt concrete mixture or surface treatment serving as the final wearing course. This specifically includes materials from the Ketone Dolomite (Cambrian) Newala Limestone (Mississippian) geologic formations in Northern Alabama and Georgia.

