# ORIGINATION FORM Proposed Revisions to the Specifications

(Please provide all information - incomplete forms will be returned)

Date:	Office:
Originator:	Specification Section:
Telephone:	Article/Subarticle:
email:	Associated Section(s) Revisions:

Will the proposed revision require changes to:

Publication	Yes	No	Office Staff Contacted
Standard Plans Index			
Traffic Engineering Manual			
FDOT Design Manual			
Construction Project Administration Manual			
Basis of Estimate/Pay Items			
Structures Design Guidelines			
Approved Product List			
Materials Manual			
Maintenance Specs			

Will this revision necessitate any of the following:

Design Bulletin

**Estimates Bulletin** 

**Materials Bulletin** 

Have all references to internal and external publications in this Section been verified for accuracy?

Synopsis: Summarize the changes:

Justification: Why does the existing language need to be changed?

**Construction Bulletin** 

Do the changes affect either of the following types of specifications (Hover over type to go to site.):

Special Provisions Developmental Specifications

List Specifications Affected: (ex. SP3270301, Dev330TL, Dev334TL etc.)

# STRUCTURAL STEEL AND MISCELLANEOUS METALS (REV 7-5-22)

SUBARTICLE 460-1.2 is deleted and the following substituted:

**460-1.2 Fabrication Categories:** As a prerequisite for being on the Department's Production Facility Listing, fabricators must currently be accredited in accordance with one of the programs in Table 460-1, by fabrication category/categories of the products that they are producing.

Fabricators are required to submit their proposed fabrication Quality Control (QC) Plan for review by the Department.

Table 460-1 Fabrication Categories				
Structure Type	Accepted Accreditation Program			
Simple Steel Bridge: Pedestrian bridge (prefabricated steel truss bridges satisfying FDOT Design Manual 266.4), bridge grid decking	AISC Simple Bridge			
Steel Bridge: Vehicular bridge, Pedestrian bridge (all others)	AISC Advanced Bridge Fracture Critical Endorsement			
Structural Highway Metal Components, Group I: bridge machinery, bridge bearings, modular joints, load plates, laminated bearing pads, cantilever, truss/span, monotube, gantry, mast arms, steel light poles, aluminum light poles, aluminum j-arms, drainage (welded gratings, frames, inlets)	AISC Components Manufacturer or AWS Welding Fabricator			
Structural Highway Metal Components, Group II: bridge forgings, bridge castings, steel railing, aluminum railing, castings (manhole, grating, inlet, frame), guardrail, coated steel fence, elastomeric bearing pads, stay in-place forms	ISO 9001			
Notes: An AISC fracture critical (FC) endorsement is required for all FC work. Other accreditations programs may be submitted to the FDOT State Materials Office for review and consideration in addition to the programs listed in the table above.				

# APPENDIX

FDOT Design Manual

# 266 Bicycle and Pedestrian Bridges

### 266.1 General

A separate bicycle and pedestrian bridge may be necessary to provide continuity to sidewalks, bicycle lanes and shared use paths. See *FDM* 222, 223, and 224 for information on bicycle and pedestrian facilities.

See **Chapter 10** of the **Structures Design Guidelines** (<u>SDG</u>) for information on pedestrian bridges.

### 266.2 Designer Qualifications

Engineering firms must be technically pre-qualified with the Department in the appropriate bridge design work type(s), in accordance with **Rule 14-75, Florida Administrative Code**, when designing the following:

- Department owned pedestrian bridges
- Permitted, non-Department owned pedestrian bridges within, under or over State Road right-of-way.

Engineering firms designing Department owned pedestrian bridges or permitted, non-Department owned pedestrian bridges within, under or over State Road right-of-way must be technically pre-qualified with the Department in the appropriate bridge design work type(s), in accordance with *Rule 14-75, Florida Administrative Code*. For Department projects only, engineering firms must also be administratively pre-qualified (approved overhead audit) for projects greater than \$500,000 total value per professional services contract. See *Table 266.2.1* for designer qualifications on projects with prefabricated steel truss pedestrian bridges.

Table 266.2.1Designer Qualifications for Prefabricated Steel TrussPedestrian Bridges							
Project	FDM	Project E	OR Design Firm	Contractor's EOR Design Firm			
Туре	266.4 Satisfied?	Role	<b>Prequalification</b>	Role	<b>Prequalification</b>		
<u>Department</u>	Yes	<u>Substructure</u> <u>and/or</u> <u>foundation</u> <u>design</u>	[T + A] <u>Work Type 4.1.2 -</u> <u>Minor Bridge</u> <u>Design, or other</u> <u>necessary work</u> <u>group based on</u> <u>substructure design</u>	<u>Steel truss</u> <u>design</u>	<u>T</u> (Work Type 4.2.2 - Majo Bridge Design - Steel)		
	<u>No</u>	<u>Steel truss,</u> <u>substructure</u> <u>and/or</u> <u>foundation</u> <u>design</u>	[T + A] <u>Work Type 4.2.2 -</u> <u>Major Bridge</u> <u>Design - Steel and</u> <u>other necessary</u> <u>work group based</u> <u>on substructure</u> <u>design</u>	<u>CSIP</u> redesign of steel truss	<u>T</u> (Work Type 4.2.2 - Majo Bridge Design - Steel)		
<u>Non-</u> Department	<u>Yes</u>	<u>Substructure</u> and/or foundation <u>design</u>	<u>T</u> <u>Work Type 4.1.2 -</u> <u>Minor Bridge</u> <u>Design, or other</u> <u>necessary work</u> <u>group based on</u> <u>substructure design</u>	<u>Steel truss</u> <u>design</u>	<u>T</u> (Work Type 4.2.2 - Majo Bridge Design - Steel)		
	<u>No</u>	<u>Steel truss,</u> <u>substructure</u> <u>and/or</u> <u>foundation</u> <u>design</u>	<u>T</u> <u>Major Bridge</u> <u>Design - Steel and</u> <u>other necessary</u> <u>work group based</u> <u>on substructure</u> <u>design</u>	<u>CSIP</u> redesign of steel truss	<u>T</u> (Work Type 4.2.2 - Maj Bridge Design - Steel)		
2. "T" = Techn <u>Code.</u> 3. "T + A" = Te than \$500,000 <u>Administrativ</u>	nical prequalifi echnical and <i>i</i> ) total value p <b>/e Code</b> .	<u>Administrative (a</u>	<u>et EOR Design Firm ar</u> in accordance with <b>Ru</b> approved overhead aud	<u>le 14-75, Flo</u> dit) prequalifi			

# 266.2<u>3</u> Design Criteria

Design bicycle and pedestrian bridges in accordance with the following criteria:

- (1) Clear width for bridges is:
  - (a) 8-foot minimum on a pedestrian structure; 12-foot desirable
  - (b) 12-foot minimum on a shared use path structure; 16-foot desirable
  - (c) Minimum clear width is the width of the approach facility when the facility is wider than the minimums above; desirable clear width is the width of the approach facility plus four feet (2-foot-wide clear area on each side).
- (2) Minimum vertical clearance under pedestrian bridges must be in accordance with *FDM* 260.6 and *FDM* 260.8.
- (3) Account for future widening of the roadway below when determining required lateral offset (per *FDM 215.2.4*).
- (4) Ramp grades should not exceed 5%, but in no case be more than 8.33% with a maximum 30-inch rise.
  - (a) Provide level landings that are 5-feet long at the top and bottom portions of the ramp.
  - (b) Provide intermediate level landings that are 5-feet long when the ramp length results in a rise that exceeds 30-inches.
- (5) Provide full-length pedestrian ADA handrails on both sides of pedestrian ramps.
- (6) Consider providing stairways in addition to ramps.
- (7) Provide railing and fencing options in accordance with the <u>SDG</u>, Chapter 10..
  - (a) See *FDM 222, Figures 222.4.6* through *222.4.8* for vehicular fencing options.
  - (b) Provide full or partial screening on pedestrian bridges crossing FDOT right of way in order to reduce the likelihood of objects being dropped or thrown onto the roadway below. See *Figure 266.2<u>3</u>.1* for example of full screening.

Coordinate with District Design Engineer and local stakeholders to determine use of full screening on pedestrian bridges crossing FDOT right of way. When fencing is required, make the limits of fencing from the beginning of the approach slab at Begin Bridge to the end of approach slab at End Bridge.

- (b)(c) Pedestrian bridges on FDOT right of way but not crossing FDOT right of way are not required to be screened.
- (c)(d) Check with local authorities for guidance on screening for FDOT pedestrian bridges crossing local rights of way.
- (d)(e) The use of chain link fence on ramps of the pedestrian bridges will be determined on a project-by-project basis.

Modification for Non-Conventional Projects:

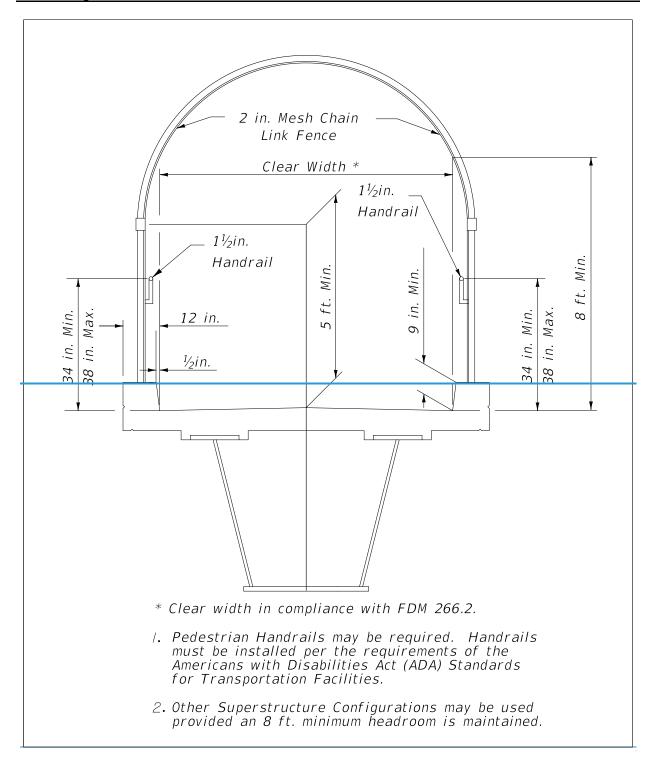
Add the following sentence:

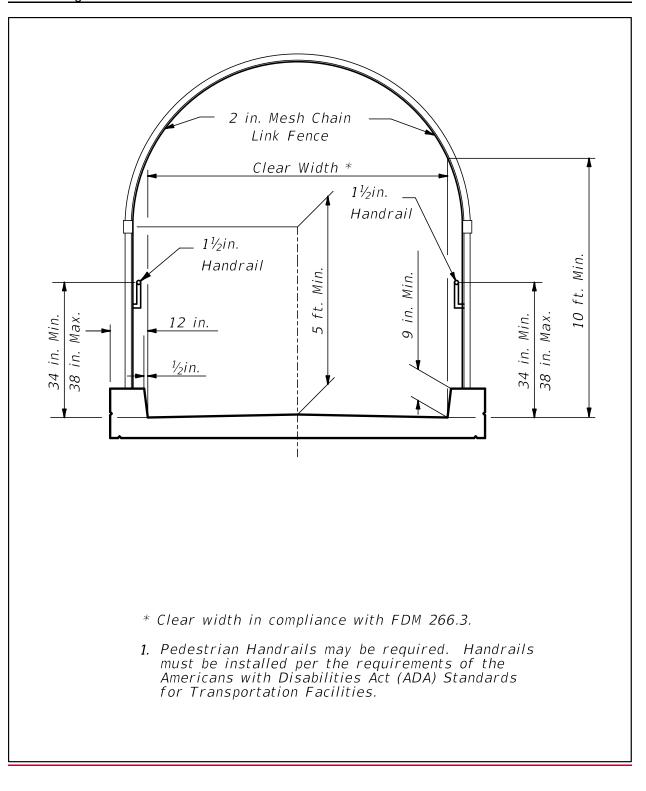
(f) When fencing is required, the limits of fencing is from the beginning of the approach slab at Begin Bridge to the end of the approach slab at End Bridge, unless otherwise indicated in the RFP.

An Independent Peer Review meeting the requirements of *FDM 121.12* is required for non-FDOT Department owned projects in which the pedestrian bridge is constructed within or over State Road right-of-way, regardless of the funding source. <u>The Independent Peer Review must be completed, and all comments resolved, prior to erecting the structure over or adjacent to traffic. Include the following note in the Plans:</u>

The Independent Peer Review must be completed, and all comments resolved, prior to erecting the structure over or adjacent to traffic. The term, "adjacent" is in accordance with *Standard Plans Index 102-600, Table 5 – Clear Zone Widths for Work Zones.* 

 Figure 266.23.1
 Pedestrian or Shared Use Path Bridge Typical Section





# 266.34 Prefabricated Steel Truss Bridges on FDOT Projects

In many situations it makes good engineering and economic sense to utilize prefabricated steel truss bridges for pedestrian crossings. These bridges can be stand-alone structures or a hybrid structure with adjoining spans of other types (FIB, deck slab, steel I-girder, etc.). The provisions of this article apply only to the spans on a bridge that are comprised of prefabricated steel trusses. The term steel truss bridge as applied in this article refers only to stand-alone steel truss structures or to the steel truss spans of a hybrid bridge structure.

The following conditions must be met to use the plans development process described in **FDM 266.4.4** and for the prefabricated steel truss span<sup>4</sup> to be classified as a Category 1 structure The Department may elect to use prefabricated truss bridges on FDOT projects if the following conditions are met:

- (1) The steel truss span<sup> $\frac{1}{2}$ </sup> lies within a tangent horizontal alignment.
- (2) The maximum <u>span<sup>4</sup></u> length <u>of the steel truss span</u> does not exceed 200 feet <u>measured between the centerline of bearings</u>.
- (3) The width of the steel truss span<sup> $\frac{1}{2}$ </sup> is constant.
- (3)(4) The steel truss is a simple span<sup>4</sup> (no continuity over supports)
- (4)(5) The steel truss span supports have a skew angle<sup>2</sup>2 not to exceed of 20° or less.

FootnNotes:

- 1. Span indicates an individual span.
- 2. See the **Structures Detailing Manual (SDM) Section 2.14** for the definition of skew angle.

When the above conditions are not met, the plans development process described in **FDM 266.4.4** is not permitted, the truss span must be fully detailed in the Structures Plans, and the bridge is classified as a Category 2 structure. This requirement applies to all projects (including permits) involving Department or non-Department owned prefabricated steel truss bridges placed within Department right-of-way, as well as Local Authority Projects developed and designed in accordance with Department policies. When these criteria are not met provide a complete set of bridge details in the plans.

Modification for Non-Conventional Projects:

Delete **FDM 266.34** and replace with the following:

# 266.34 Prefabricated Steel Truss Bridges on FDOT Projects

Prefabricated steel truss bridges can be stand-alone structures or a hybrid structure with adjoining spans of other types (FIB, deck slab, steel I-girder, etc.). The provisions of this article apply only to the spans on a bridge that are comprised of prefabricated steel trusses. The term steel truss bridge as applied in this article refers only to stand-alone steel truss structures or to the steel truss spans of a hybrid bridge structure.

The following conditions must be met for the prefabricated steel truss span<sup>4</sup> to be classified as a Category 1 structure:

(1) The span<sup>4</sup> lies within a tangent horizontal alignment.

- (2) The maximum span<sup>4</sup>- length does not exceed 200 feet measured between the <u>centerline of bearings.</u>
- (3) The width of the steel truss span<sup>4</sup> is constant.
- (4) The steel truss is a simple span<sup>4</sup> (no continuity over supports)
- (5) The supports have a skew angle<sup>2</sup> of 20 degrees or less.

FootnNotes:

- 1. The term span indicates an individual span.
- 2. See the Structures Detailing Manual (SDM) Section 2.14 for the definition of skew angle.

See <u>the RFP</u> for <u>additional</u> requirements.

# 266.34.1 Qualification of Prefabricated Steel Truss Pedestrian Bridge Producers

Use prefabricated steel truss pedestrian bridges from providers included on the Department's <u>Production Facility ListingList of Qualified Metal Fabrication Facilities</u>. For information on the facility qualification process see *Articles 11.1.5* and *11.1.6* of the *FDOT Materials Manual*.

# 266.34.2 Design and Detailing Responsibilities

The project Engineer of Record (EOR) is responsible for the design and detailing of the steel truss bridge substructure and foundation including end bents, piers, and pile foundations or spread footings. The project EOR is also responsible for the design and detailing of approach structures (non-steel truss bridge spans, walls, ramps, steps, approach slabs, etc.).

The Contractor's EOR is responsible for the design and detailing of the steel truss bridge superstructure including trusses, deck, bridge railing, floor beams, bridge joints, bearing assemblies and anchor bolts.

Modification for Non-Conventional Projects:

Delete **FDM 266.34.2** and replace with the following:

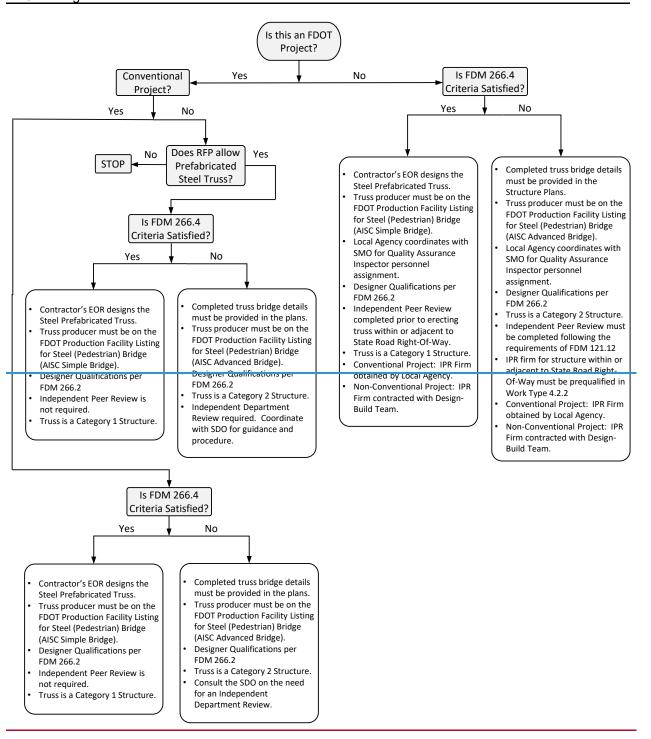
# 266.34.2 Design and Detailing Responsibilities

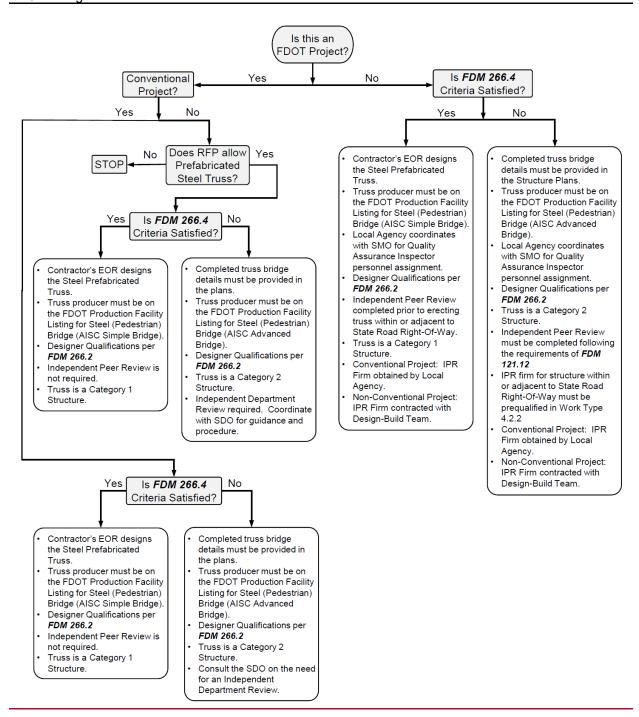
The Engineer of Record (EOR) is responsible for the design and detailing of the steel truss bridge foundation, substructure, and superstructure. The EOR is also responsible for design and detailing of approach structures (non-steel truss bridge spans, walls, ramps, steps, approach slabs, etc.). Include the steel truss bridge superstructure including trusses, deck, bridge railing, floor beams, bridge joints, bearing assemblies and anchor bolts as part of the superstructure component appropriate phase submittal, depending on whether the steel truss bridge is considered Category 1 or Category 2 per *FDM 121*. See the RFP for additional requirements.

# 266.4.3 Project Processing

Project processing of prefabricated steel truss bridges is summarized in Figure 266.4.1.

#### Figure 266.4.1 Project Processing of Prefabricated Steel Truss Bridges Flowchart





# 266.34.34 Plans Development

To allow equal opportunity for all qualified pedestrian bridge producers to participate, the pedestrian bridge plans should have the flexibility to accommodate multiple alternate superstructure designs. When a prefabricated steel truss pedestrian bridge is warranted based on satisfaction of *FDM 266.4* criteria, adhere to the following procedure when developing the plans:

(1) Using *Figures 266.34.42, 266.34.23,* and *266.34.34*, coordinate with the District Project Manager to select allowable truss configurations, truss member shapes, and bridge cross sections. A box truss bridge cross-section is required for spans greater than 150 feet.

If project specific aesthetic requirements warrant the use of truss configurations not included in *Figure 266.34.42* the project EOR can specify additional truss configurations. However, a minimum of two steel truss pedestrian bridge producers must be capable of satisfying the aesthetic requirements.

- (2) Develop a Plan and Elevation sheet and Bridge Typical Section to be submitted with the BDR/30% plans.
- (3) After the BDR/30% plans have been approved, send out a Prefabricated Pedestrian Bridge Invitation to Participate (ITP) to all prefabricated pedestrian steel truss bridge producers on the Department's <u>Production Facility ListingList of Qualified Fabrication Facilities</u>. Send the ITP through registered mail with return receipt to confirm delivery. Contact information for all qualified producers can be found at the following web address:

#### https://www.fdot.gov/materials/quality/programs/qualitycontrol/materialslist ings/postjuly2002.shtm

The ITP is intended to solicit qualified producers for information required to design the foundation and substructure of the steel truss pedestrian bridge. The ITP cover letter should contain the following elements with links to websites as appropriate and applicable:

- Introduction with brief project description
- Project Requirements
  - Design Specifications Requirements
  - Construction Specifications Requirements
  - Design Standards Requirements
  - Bridge Typical Section

- Allowable Truss Options
- Painting Requirements
- Pedestrian Fence/Railing Requirements
- Vehicular Loading Requirements
- Project Specific Aesthetic Requirements
- Project Geometry including Vertical Clearance Requirements for Each Span
- Participation Requirements
- Submittal Requirements

Include the following items in the ITP package:

- Hard copy:
  - Invitation to Participate Cover Letter
  - Project Location Map
  - Plan and Elevation
  - Bridge Typical Section and Pedestrian Fence Concept
  - Pedestrian Bridge Data Sheet
- Electronic files:
  - PDF file with all of the above
  - Pedestrian Bridge Data Sheet in CADD format

For a sample Prefabricated Pedestrian Bridge ITP complete with all hard copy attachments see *Example 266.34.1*. To aid plan development CADD cells for the Pedestrian Bridge Data Sheet and Plan and Elevation sheet (2 of 2) are available in the FDOT Structures Cell Library. For the current FDOT CADD Software downloads follow the link below:

https://www.fdot.gov/cadd/downloads/software/software.shtm

- (4) Upon delivery the pedestrian bridge, producers must acknowledge receipt of the ITP package.
- (5) In order to be eligible to participate in the project the pedestrian bridge producers must provide a completed Pedestrian Bridge Data Sheet as outlined in the ITP on or before the specified due date (prior to 60% plans submittal). The completed

Data Sheets must be electronically signed and sealed by the pedestrian bridge producer's EOR for inclusion in the final plan set.

- The project EOR assigns a unique sheet number to each data sheet. The sheet numbers will be identified with the prefix BP (e.g., BP-1, BP-2, BP-#) and the data sheets will be placed at the end of the numbered sequence of the bridge plans. This will allow the Pedestrian Bridge Data Sheets to have independent sheet numbers as plan development progresses.
- (6) After all ITP responses are received the project EOR must design and detail the foundation and substructure to accommodate the superstructure designs of all eligible pedestrian bridge producers. The design must envelope the most extreme loading conditions and geometry of all alternates.
- (7) A Public Interest Finding is required for Federal Aid projects when only one Interest for Participation letter is received.

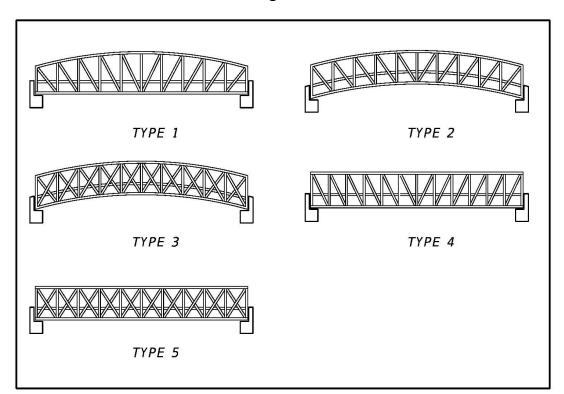
Include the following notes in the plans:

• <u>Eligible Steel Truss Pedestrian Bridge Producers</u>

Included in this plan set are Pedestrian Bridge Data Sheets submitted by bridge producers eligible to participate in this project. Producers who failed to submit a data sheet are excluded from participation. No Cost Savings Initiative Proposal will be accepted for the truss superstructure portion of the project. Contact information for the eligible producers is included in the data sheet.

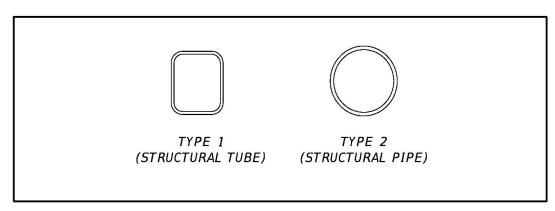
• Shop Drawing Submittal

Prior to fabrication the Contractor's EOR must submit signed and sealed superstructure shop drawings, technical specifications, and design calculations to the Engineer for review and approval.

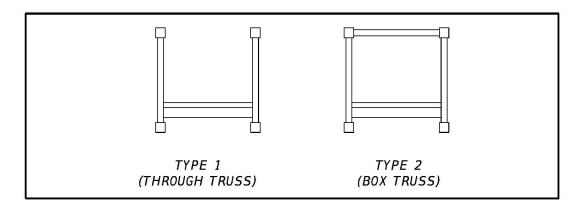


#### Figure 266.34.42 Prefabricated Pedestrian Bridge Standard Truss Configurations

Figure 266.34.23 Prefabricated Pedestrian Bridge Standard Truss Member Shapes



#### Figure 266.34.34 Prefabricated Pedestrian Standard Bridge Cross-Sections



Modification for Non-Conventional Projects:

Delete **FDM 266.34.34** and see <u>the RFP</u> for requirements.

#### Example 266.34.1 Sample Steel Truss Pedestrian Bridge Plans

#### Sheet 1 of 8

#### (prepare on Department letterhead)

#### FLORIDA DEPARTMENT OF TRANSPORTATION

#### DISTRICT 3

#### PREFABRICATED PEDESTRIAN BRIDGE

#### INVITATION TO PARTICIPATE

**Project:** CR 250 over Ruby Creek Pedestrian Bridge

Financial Project Number: 217664-1-52-01

#### Federal Aid Project Number(s): SF2-349-R

Date: March 15, 2011

#### Introduction:

The Florida Department of Transportation is currently preparing bid documents for the construction of a steel truss pedestrian bridge adjacent to County Road 250 crossing Ruby Creek in Jefferson County. The superstructure of the proposed bridge is to be provided by a steel truss pedestrian bridge producer who is prequalified to work on FDOT projects. This invitation to participate is being sent to all prequalified producers to solicit information needed by the project EOR to design the foundation and substructure of the proposed bridge. Enclosed are the following materials:

- Hard Copy
  - Project location map
  - Bridge Typical Section and Pedestrian Fence Concept
  - Plan and Elevation (P&E) (2 sheets)
  - Pedestrian Bridge Data Sheet
- Electronic
  - PDF file with all of the above
  - Pedestrian Bridge Data Sheet in CADD format

# Example 266.34.1 Sample Steel Truss Pedestrian Bridge Plans

#### Sheet 2 of 8

#### Project Requirements:

- (8) Design Specifications: **FDOT Structures Design Guidelines** (<u>SDG</u>) Article 10.4. <u>https://www.fdot.gov/structures/StructuresManual/CurrentRelease/StructuresManual.shtm</u>
- (9) Construction Specifications: **FDOT Standard Specifications for Road and Bridge Construction** <u>https://www.fdot.gov/programmanagement/specs.shtm</u>
- (10) Standard Plans: FDOT Standard Plans <u>https://www.fdot.gov/design/standardplans</u>
- (11) Allowable Truss Options: Allowable Truss options shown on P&E sheet 2 of 2 (Attached).
- (12) Paint: Paint structural steel in accordance with Sections 560 and 975 of the Standard Specifications. Paint structural steel with a high performance top coat system. The color of the finish coat to be Federal Standard No. 595, Color No. 36622.
- (13) Pedestrian Fence: Bridge Fence consistent with bridge rail concept and <u>SDG</u> *Article 10.12*.
- (14) Vehicular Loading: Vehicular Loading per **AASHTO LRFD Guide Specifications** for the Design of Pedestrian Bridges is not required.
- (15) Geometry: For project geometry see attached P&E sheets.

#### Participation:

To be eligible to participate on this project pedestrian bridge producers must:

- Acknowledge receipt of this ITP
- Be on the FDOT List of Qualified Fabrication Facilities.
- Submit a response to this ITP on or before June 10, 2011 to the project EOR.

#### Submittal:

Provide completed pedestrian bridge data sheet as follows:

• Bearing Plate Dimensions Table – for each span provide bearing dimensions as shown to the nearest 1/8<sup>th</sup> inch.

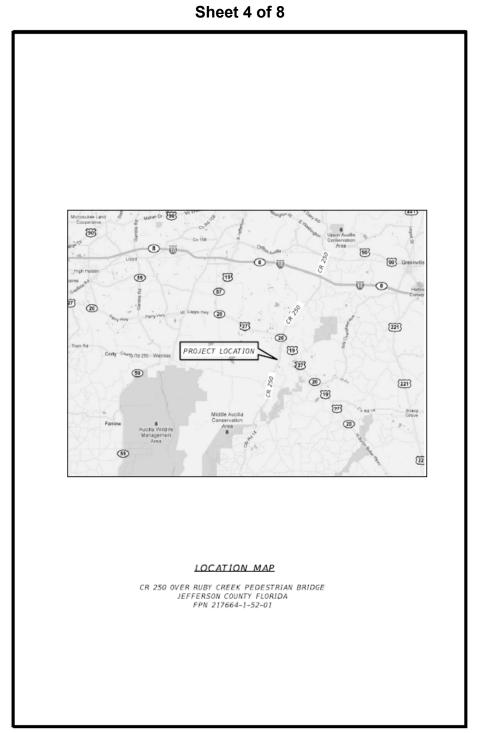
### Example 266.3<u>4</u>.1 Sample Steel Truss Pedestrian Bridge Plans Sheet 3 of 8

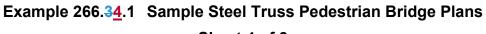
- Bearing Plate Locations & Bridge Seat Elevations Table for each substructure unit provide dimensions as shown to the nearest 1/8<sup>th</sup> inch and bridge seat elevation to the nearest 0.001 feet.
- Bridge Reactions Table for each span provide loads as indicated to the nearest 0.1 kip.
- Company Contact Information Table in the contact information block provide company name, address, contact person, phone number, and e-mail address.
- Florida PE Seal and Signature provide seal and signature of Florida PE responsible for the work.

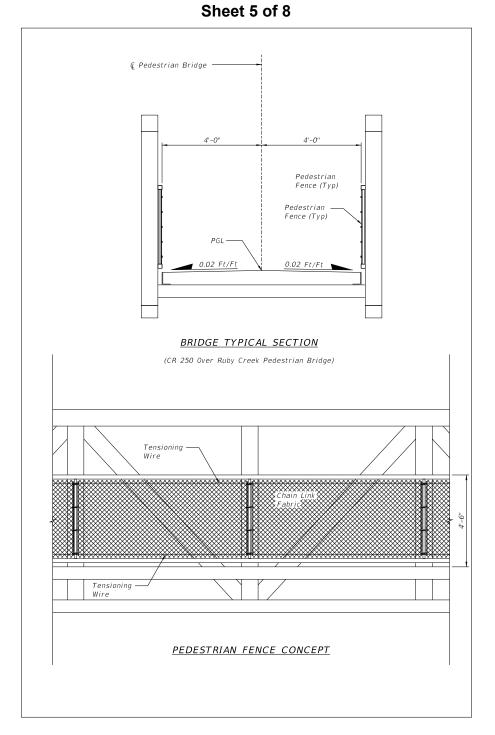
Submit response to:

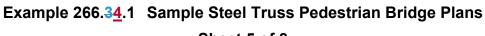
John Doe, PE XYZ Engineers, Inc. 123 East Main Street Tampa, Florida 33607

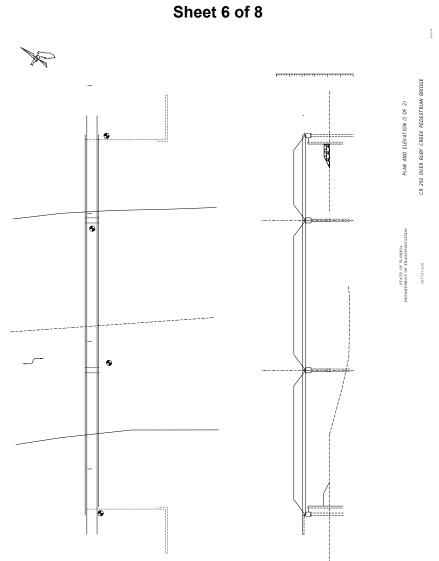
By submitting a response to this invitation to participate the pedestrian bridge producer is agreeing to satisfy all project requirements listed above if selected.





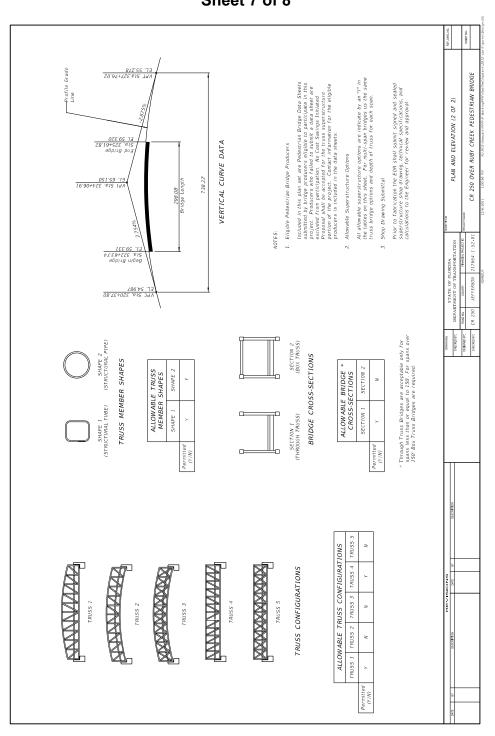




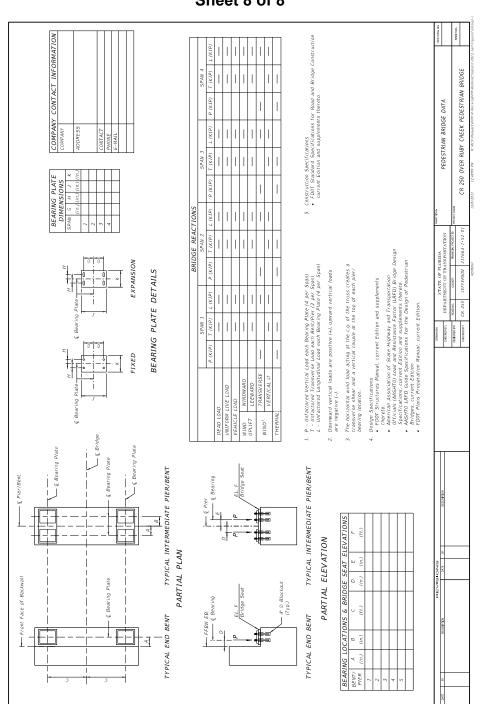


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# Example 266.34.1 Sample Steel Truss Pedestrian Bridge Plans







# Example 266.34.1 Sample Steel Truss Pedestrian Bridge Plans Sheet 8 of 8