

# EXPECTED IMPLEMENTATION (FY 2023-24)

## 400 CONCRETE STRUCTURES. (REV 7-6-22) (FA 9-9-22) (FY 2023-24)

SUBARTICLE 400-7.11.1 is deleted and the following substituted:

### 400-7.11 Vibration of Concrete:

**400-7.11.1 General:** Consolidate all concrete except seal, steel pile jackets, and concrete for incidental construction by the use of mechanical vibrators.

Use minimal mechanical vibration of no more than 3 seconds per insertion for Self-Consolidating Concrete (SCC), when necessary to consolidate the concrete or to avoid obtaining a plane of separation or a cold joint between layers.