







- What is the PA role in MAC?
- How is it different from LIMS?
- Who can be assigned the PA Role in MAC?
- Why does it matter?





Project Administrators and MAC

 The Materials Acceptance and Certification system is designed around the requirements for Final Project Materials Certification Review





- The PA is responsible for
 - Assuring that the contract requirements for material acceptance are met
 - The Project Materials
 Certification Letter (PMCL) is correct and complete





- In LIMS, the person approving samples could be different, depending on the district and/or material
- Known CPR Issue
 - –Who is the PA's delegate





- In response to the CPR Issue, the State Construction Office set the definition of the PA's delegate
- Still allowed in LIMS, but MAC will bring CPR





Project Administrators and MAC

 PA role can be delegated to: —Contract Specialist
 —Head Inspector





- NOT
 - –VT Technician at the concrete lab
 - -VT Technician at the soils lab
 - -Earthwork Inspection Technician





- Later added for asphalt samples:
 - -Verification Technician
 - -Resident Asphalt Specialist





- Lots of new work in unfamiliar materials areas for the PA
- Ultimately Asphalt will also be the responsibility of PA





Project Administrators and MAC

Contract Concepts

 Method of Measurement
 Basis of Payment
 Method of Acceptance





- Contract Concepts
 - -Method of Measurement
- How do we determine how much of something is on a contract
 - Plan Quantity
 - Final Measure
 - Lump Sum





Materials Acceptance and Certification (MAC)

Contract Concepts

- Method of Measurement (715-16)

(k) High Mast Lighting Pole Complete: The Contract unit price will include the pole, luminaires with lamps, lowering system, breakers and anchor bolts with lock nuts and washers, and foundation as indicated in the Plans and the Design Standards.

10-0 I Oundations for Light I ofes.

715-6.1 Concrete Foundations: Provide foundations for light poles of the sizes and shapes shown in the Plans. Construct precast or cast-in-place concrete foundations in accordance with the Design Standards. Obtain precast foundations from a plant that is currently on the Department's list of Producers with Accepted Quality Control Programs. Producers seeking inclusion on the list shall meet the requirements of 105-3.





Project Administrators and MAC

Contract Concepts

-Basis of Payment

 How we pay for something on the contract





- Contract Concepts
 - -Method of Acceptance
 - -Specifications Section 6
 - Sampling and Testing
 - Certification





- Certification
 - -APL
 - May also require manufacturer certification or labeling
 - -Contractor/Producer/
 - -Manufacturer Certifications





- Method of Acceptance can get tricky
 - A concrete delivery ticket is a certification





- Method of Acceptance can get tricky
 - Sometimes the requirements are by reference
 - The acceptance requirements are found elsewhere
 - Can be connected to Basis of Payment – CPF
 - Reduced Payment for failing material





- Method of Acceptance by Reference
 - Section 400 has no Method of Acceptance (MOA) details
 - Article 400-2 references Sections 346 and 347 for concrete
 - Section 346 MOA is Sampling and Testing
 - Section 347 MOA is certification





- Sometimes the references are not so direct
 - Article 400-2 References Section 415 for reinforcing steel
 - Section 415 has no MOA requirements
 - Article 415-2 references Section 931 for reinforcing steel
 - Section 931 has MOA requirements





- Method of Acceptance can get tricky
 - Sometimes a single pay item can have many references





Materials Acceptance and Certification (MAC)

Contract Concepts

 Method of nent (715-16) Chemistry Physical Lab (k) High Ma Lighting Pole Complete: The Contract unit price will include the pole, luminaires with lamps, lowering system, breakers and anchor bolts with lock nuts and washers, and foundation as indicated in the Plans and the Design Standards. 715-6.1 Concrete Foundations: Provide foundations for light poles of the sizes and Construct precast or cast-in-place concrete foundations in accordance she in precast foundations from a plant that is currently on the Certification with Accepted Quality Control Progr seeking Dep inclusion on the list shall meet the requirements of 105-3. Sampling and Testing





- The Job Guide Schedule is designed to assist with Method of Acceptance
- PA needs to review JGS to ensure it's complete
- PA needs to know which materials belong with which pay items to confirm JGS is complete





- Two kinds of JGS in MAC
- Standard
 - Conventional Pay Item jobs
- Non-Standard
 - LS
 - DB
 - On System LAP
 - Everything else*



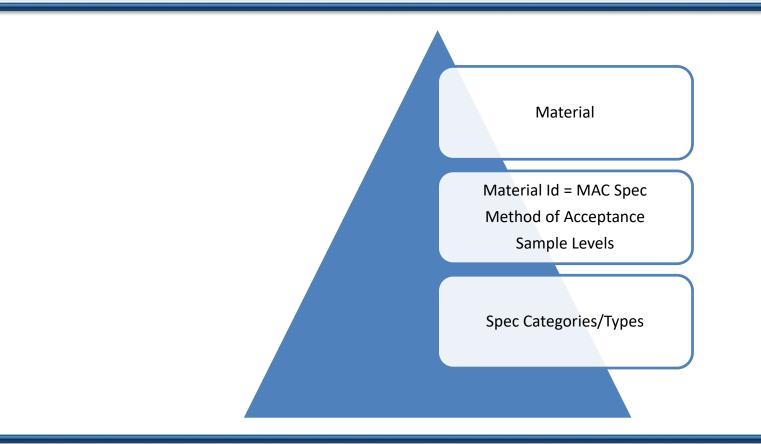


Project Administrators and MAC

 What is a material? In MAC a material is the top of the pyramid and is based on the FDOT Specification Sections

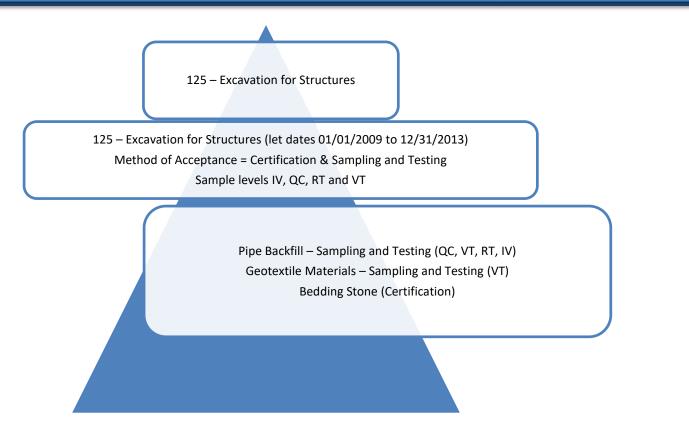
















- How MAC creates a JGS:
- 1. Standard JGS
 - State Materials Office Technical Unit
 - Maintains a table assigning materials to pay items
 - Maintains another table assigning APL materials to pay items
 - Creates MAC Spec entries for Supplemental Specification Material ids





- 1. Standard JGS
- Based on Material Assignment, MAC does the following:
 - Looks at the contract let date
 - Looks at the pay items on the contract
 - Assigns the appropriate MAC Spec Material Id or APL Spec to the JGS based on the contract pay items and the let date





5	346	Portland Come Concrete	nt	Pr	oject	Supplemental Specification				01/2013	2.0
ł	346	Portland Ceme Concrete	nt	Pr	oject	Supplemental Specification				01,09	1.3
				0102.60	BUSIN	DODLEA MAN	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	29.000	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	man man	- Aller
		0080	0200 0200	0102 14 0102 60	TRAFFIC CONTROL OFFICER WORK ZONE SIGN	67	.000	416.000 67,676.000	\$57.39 N \$.20 N	Y	
		0075	0200	0102 3	DRIVEWAY MAINTENANCE	APL Spec	.000	1,302.000	\$49.75 N	Y	
		0070	0200	0102 1	MAINTENANCE OF TRAFFIC COMMERCIAL MATERIAL FOR		.000	1.000	900,000.00 N	Y	— >
		0065	0200	0101 1	MOBILIZATION		.000		\$900,000.00 N	Y	- 5
		0060	0100	052154	BRIDGE, 32" VERTICAL FACE	1,57 000 LF	.000	1,578.000	\$52.17 N	Y	1
		0055	0100	052153	CONCRETE TRAFFIC RAILING, BRIDGE, 32" F - SHAPE, MEDIAN, CONCRETE TRAFFIC RAILING.	789.000 LF	.000	789.000	\$57.39 N	Y	Ş
		0050	0100	0515 2313	PEDESTRIAN / BICYCLE RAILING, ALUMINUM, 42" TYPE 3	1,458.000 LF	.000	1,458.000	\$76.17 N	Y	5
C	0/18/2014	0045	0100	0515 2311	PEDESTRIAN/ BICYCLE RAILING, ALUMINUM ONLY,42" TYPE 1	120.000 LF	.000	120.000	\$46.96 N	Y	5
6	5/18/2014	0040	0100	0510 1	BRIDGE, SYSTEM	1.000 LS	.000	1.000	\$62,608.82 N	Y	
	Let Date	0035	0100	0458 1 11	JOINT, NEW CONSTRUCTION, F&I NAVIGATION LIGHTS- FIXED	421.000 LF	.000	421.000	\$36.52 N	Y	
		0030	0100	0415 1 9	APPROACH SLABS BRIDGE DECK EXPANSION	32,000,000 LD				<u> </u>	
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		0020	0100	0400 9	PLANING, DECK P	4 374 000 SV	terial	4 274 000	60 00 N	ÿ	
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	FDOT	346 - Portland		0400 2 10	APPROACH SLABS CONCRETE CLASS IV.	185.400 CY	.000	185.400	\$390.26 N	Y	
		Material			CONCRETE CLASS II,						- P





- 1. Standard JGS
- What about requirements other than Supplemental Specifications?
- Must be added manually





- 1. Standard JGS
- Special Provisions
 - Modified Special Provisions
- Technical Special Provisions
- Developmental Specifications
- Change Orders
- Plan Notes





Project Administrators and MAC

MILLING OF EXISTING ASPHALT PAVEMENT. (REV 8-31-99) (FA 2-14-00) (1-16)

ARTICLE 327-1. The third paragraph is deleted and the following substituted:

For this contact is a particular of the particul

Method. of Acceptance

Price and payment will be full compensation for all work specified in this Section, including hauling and stockpiling the material at the location shown on the plans, and hauling off or otherwise disposing of any milled material not to be retained by the Department.

Payment will be made under:

Item No. 327-70- Milling Existing Asphalt Pavement - per square yard.

INTEGRAL PILE JACKETS. (REV 11-16-11) (FA 12-8-11) (1-16)

The following new Section is added after Section 455:

SECTION 457 INTEGRAL PILE JACKETS

457-1 Description.

Furnish, fabricate and install an integral pile jacket in accordance with the Contract Documents.

457-2 Materials.

457-2.1 Stay-In-Place Forms: Use forms composed of a durable, inert, corrosion resistant material with an interlocking joint along one or two sides that permits the form to be assembled and sealed in place around the pile. Fabricate the forms from fiberglass and polyester resins, having a minimum thickness of 1/8 inches with a minimum thickness at the corners of 3/16 inches. Ensure the form is capable of maintaining its original shape without additional support or damage when placed around a pile. Ensure the inside face of the form has no bond inhibiting agents in contact with the filler material. Provide the forms with bonded or bolted-on, non-metallic standoffs to maintain the forms in the required positions. Sandblast or score the inside surface of the forms with an abrasive material to provide a rough surface texture. Equip





457-2.3.1 Portland Cement Grout: Use a mix design of portland cement, fine aggregate, water and an admixture containing a minimum of 940 pounds of cementitious material per cubic yard. Up to 30%, by weight of cement, may be replaced by fly ash for standard pile jackets. Do not use fly ash, slag, or silica fume for cathodic protection jackets.

Use silica sand fine aggregate meeting the requirements of Section 902. Use portland cement meeting the requirements of Section 921. Use admixtures meeting the requirements of Section 924, ASHTO M194,

Types A and D.

Use air-entraining admixtures meeting the requirements of Section 924 and containing no chlorides or other salts corrosive to metals.

Use fly ash meeting the requirements of Section 929, ASTM C618, Type F, except that loss on ignition shall not exceed 4%.

Provide a grout filler mix with a minimum compressive strength of 5,000 psi at 28 days and a slump of 7 inches to 9 inches. Submit the design mix to the Engineer for approval by the Department before placing any grout filler.

457-2.3.2 Class IV Concrete: Use Class IV Concrete meeting the requirements of Section 346 with an adjusted slump of 7 inches to 9 inches. Reduced size coarse aggregate may be used as approved by the Engineer. Do not use fly ash, slag, or silica fume for cathodic protection jackets.

Submit the design mix to the Engineer for approval by the Department before placing any concrete filler.





Final Project Materials Certification

Go to 457 - Integral Pile Jackets, Special Provision [457], 01/2009, v1.1 Create New Version Create New Spec from this Version Delete Material Spec Version Update Projects Disable Material/Spec Id Material Title Specification Category Spec Type Number/ID Workbook Id Version Version Reason Status Integral Pile Jackets Special Provision Official 457 Project 457 01/2009 11 Air Content of Grout is optional Sample Levels Method of Acceptances Certification, Certified Test Report, Sampling And Testing IV, QC, QR, VT, VR Owner (Technical Unit) Contact Email Last Undated By Last Updated On SM-MACCorrosion 7/1/2016 10:38:30 AM Corrosion Patrick Carlton Project List 230406-9-52-01: DISTRICTWIDE "ON-CALL" BRIDGE REPAIR CONTRACT [Full Replacement] 421314-1-52-01; SR-A1A BRIDGE #940085 OVER FPL DISCHARGE CANAL [Full Replacement] 424422-1-52-01: I-295 (SR 9A)BUCKMAN & ST. JOHNS RIVER BRIDGE #720249 SB & #720343 NB [Full Replacement] Will appear on 426169-1-52-01: SR 5 (US 17/PHILIPS) OVER TROUT RIVER & ROAD BRIDGE #720011 [Full Replacement] 428267-1-52-01: SR 5/US-1 OVERSEAS HWY OVER BOCA CHICA CHNL BRGS# 900003 & 900074 [Full Replacement] IGS for these 428400-1-52-01: SR-5/US-1 FED HWY FR N OF CR-A1A(MP 10.68) TO S OF BEACH RD(MP 10.84) [Full Replacement] 430009-1-52-01; INDEFINITE QUANTITY CONTRACT FOR BRIDGE REPAIR [Full Replacement] projects 430706-1-52-01: LONG BRIDGE REPAIR HILLSBOROUGH COUNTY VARIOUS LOCATIONS [Full Replacement] 430707-1-52-01: SR 666 WELCH CAUSEWAY BR# 150028 INTRACOASTAL WATERWAY [Full Replacement] 431750-2-52-01: SUNSHINE SKYWAY PIER REPAIR BR# 159008 [Full Replacement] 431750-3-52-01: SUNSHINE SKYWAY PIER REPAIR BR# 139003 [Full Replacement] 432194-1-52-01: SR 24 AT #3 CHANNEL BR. NO. 340003 & 340001 [Full Replacement] 432432-2-52-01: SUBSTRUCTURE REPAIR HILLSBOROUGH COUNTY VARIOUS PROJECTS [Full Replacement] 435282-1-52-01: SR 9 (I-95) OVER TOMOKA RIVER BRIDGES # 790078 & 790077 [Full Replacement] 435403-1-52-01: SR15 (US441) & SR600 (US 17/92)OVER BLUE CYPRESS/SHINGLE CREEK BRIDGE [Full Replacement] STRG Instructions





- 1. Standard JGS
- The PA must work with the State Materials Office Technical Unit to ensure:
 - A MAC Spec Material Id has been created
 - The Project has been assigned to the Material Id





- 1. Standard JGS
- In LIMS there is a way to add a material to a sample "on the fly"

LIMS Sample Id:	Resolution	Sample: <u>N</u> 🔽		5
Project ID	Pay Item No	Matl ID	Sample Level	
Year/Authority:		Sub Matl ID		5
Matl ID (On Spec)	Level: Auth:		▶ Year:	1
Destination LabID	DSM001 Date Sampled:			3
Sampled By (TIN#)	► (Annnnnn-	00X)		
Manfr or Prod:		Source (Shipped Fr	om):	
Sample No:	Batch No:	Lot No:	Sub Lot:	5
- Eromit	Land and and an and the second	man and the second of the	and the second s	





- 1. Standard JGS
- There is no MAC equivalent to the LIMS Material Id on Spec functionality
- By design
- The Material MUST be on the JGS or the sample cannot be logged in





- 1. Standard JGS
- Do not wait until a material with project specific requirements is being placed and sampled
- TOO LATE







- 1. Standard JGS
- We may need time to:
- Review the contract
- Possibly discuss with EOR
- Build the MAC Spec Material Id if it doesn't already exist





- 1. Standard JGS
- The right time to notify SMO Technical Unit(s) is during preconstruction
- Review project specific material requirements at the preconstruction conference
- Make QC and VT personnel aware of the material and efforts being made to ensure it's on the JGS before sampling begins





- How MAC creates a JGS:
- 2. Non-Standard JGS
- What about Non-Standard JGS?
 - LS
 - DB
 - On System LAP
 - Everything else*





- 2. Non-Standard JGS
- What about Non-Standard JGS?
 - LS
 - DB
 - On System LAP
 - QC Data Entry Creates a Non-standard JGS





- 2. Non-Standard JGS
- What about requirements other than Supplemental Specifications?
- Must be added manually
- Just like standard JGS, the PA and SMO technical unit need to communicate any project specific requirements before the material is placed and sampled





- 2. Non-Standard JGS
- Everything else*
 - Non-standard JGS process will be used for all other FDOT contract types to determine if this process will work
 - Send feedback to MAC Application Coordinator if non-standard process is used
 - SCRAP, SCROP, CGIP, etc.





- 2. Non-Standard JGS
- Everything else*
- Contracts that don't go in MAC
 - LAP Off system
 - Non-FDOT contract (DEP, DOA)
 - If we're not certifying it, we don't need it in MAC
 - Except for FDOT contracts that would be certified except for FDOT policy (less than 250K, etc.)
 - They still go in MAC





- So you've reviewed the JGS and all the materials are there, but at login the MAC Spec Material Ids aren't showing up
- Why Not?





- Supplemental Specifications
 - -There is no MAC Spec Material Id
 - –The SMO hasn't assigned the Material to the pay item
 - -The MAC Spec Material Id has not been made Official





- Project Specific Requirements
 - -There is no MAC Spec Material Id
 - The SMO hasn't assigned the project to the MAC Spec Material Id
 - The MAC Spec Material Id has not been made Official





Project Administrators and MAC

 Now that we have all our materials on the JGS, we are ready to start sampling and testing and collecting certifications







- Besides JGS, there is one other MAC entry that impacts Sample Life Cycle
- The Contractor Quality Control Plan





- There are two separate videos for Contractor QC Plans
- One details the creation and maintenance of the Contractor QC Plan by the QC Data Entry
- The other details the FDOT review of Contractor QC Plans





- Here are some highlights for the PA's review:
- Are there entries on the QC Plan for all the materials being ordered or delivered?
- Are there enough entries for technicians, labs and production facilities to cover all the QC Operations?
- Are there a number of "off-list" flags?
 - Okay you won't see this one until the samples start getting entered but to avoid them, make sure there are enough entries on the QC Plan.





- Now you have:
- A JGS
- A Contractor QC Plan
- Work has started
- Materials are being sampled and tested
- Certifications are being collected and reviewed







- PA should:
- Review Sample status
 - Are samples being entered and processed timely?
 - VT no longer has to wait for QC to be done
- Finalize project samples ALL Project Samples, even ones tested by SMO





- Sample Life Cycle training covers finalization in detail
- Here are some highlights





Project Administrators and MAC

 Most project samples cannot be multi-finalized:

PRACTICE SITE	Materials Acc	cepta	ance	and	Certi	ficati	on S	ysten	User: Si
		Reports	MAC Spec	STRG/JGS	Inspections	Facilities	Checklists	Evaluations	Material Certification
Finalize Multiple Samples	Create Comparison Package	Creat	e Test Con	nparison Pa	ckage	My Compar	isons	Search	
No Comparison Package Selected									





- Why not?
- Because sample and test data are used in the comparison logic
- Before you put the samples in a comparison package, you need to verify that the sample and test data is correct and complete





- MAC Sample Finalization Guidelists for
 - Asphalt
 - PA role may be assigned to Asphalt VT or Resident Asphalt Specialists
 - Check with Local DAC
 - Earthwork
 - Concrete





Project Administrators and MAC

Checklists are available on the MAC training

website

State Materials Office / Programs and Services / MAC Development / Training MAC Training



Access Instructions | Contacts | Documents for Industry | Presentations | Production Environment | Training

	Training Materials				
01	Pre-Registration/Pre-Training	 Company and System Role Definitions (PDF-107KB) Guidelines for the Project Administrator System Role (PDF-107KB) Registration Form What you need to do before class/What to bring to class (PDF-94.9KB) Master Schedule (XLSX-30KB) 			
02	Sample Life Cycle Information	Sample Life Cycle How To (PDF-3.24MB) Concrete Sample Information (PDF-541KB) Concrete Sample Data - Example (PDF-442KB) Soils Sample Information Soils Sample Data - Example Materials Certifications Findings and Materials Acceptance Resolution (MAR) (PDF-6.30MB)			
03	Training and Practice Environments	Training Environment (For training preparation and sessions) Practice Environment (For attendees to practice skills learned in sessions after attending a session)			
04	Sample Finalization Guide Lists	Sample Finalization for Asphalt (PDF-543KB) 3 Sample Finalization for Structural Concrete Materials (PDF-474KB) Sample Finalization for Solls/Earthwork Materials (PDF-474KB)			





- PA opens each sample
- PA reviews checklist information requirements on sample
- PA sends sample back for entries that don't align with checklist requirements
 - Sample Finalization video demos functionality





- Sample Life Cycle end Samples are considered closed – when
 - Samples that are not in a comparison package are finalized





- Sample Life Cycle end Samples are considered closed – when
 - Samples that are in a comparison package:
 - Compares Or Marked Comparison Not Performed
 - Does not Compare Resolution is performed or Resolution is Marked not Performed





- Sample Life Cycle Comparison
 Package Tips and Tricks
 - You can create a comparison package at any time
 - You can add samples to the comparison package as they are finalized





- Comparison Tips and Tricks
 - Random number for concrete = LOT 1
 - QC takes LOT 1 sample & enters CC40001Q
 - VT takes LOT 1 sample & enters CC40001V
 - Test results complete, samples are finalized





- Comparison Tips and Tricks
 - Create the package with the Original
 Sample (QC) and the Verification Sample (VT)
 - MAC will determine if the two samples compare





- Comparison Tips and Tricks
 - No comparison?
 - Start the resolution process by notifying QC and VT to send in the QR (QC Hold) and VR (VT hold) samples
 - Test results complete, samples are finalized
 - Add the QR and VR to the package





- Comparison Tips and Tricks
 - Await DMRO recommendation for Resolution Investigation
 - Set the Resolution Status
 - When associated samples for QC LOTs 2, 3 and 4 are finalized, add them to the Comparison package





- Comparison Tips and Tricks
 - Most materials will automatically determine resolution status based on logic
 - Concrete Resolution Investigation can't be programmed into logic
 - PA sets a manual resolution





- Comparison Tips and Tricks
 - Same would be true for Random Number in LOT 4
 - Enter QC 1, QC 2, QC 3 associated samples, but don't run comparison
 - When QC 4 and VT 4 are finalized, add to the comparison package and run comparison





- What happens when things "go bad"?
- Material not meeting method of acceptance requirements
 - PAs should be tracking samples to ensure any issues are addressed as soon as they occur





- PAs don't have to wait for samples to be closed/finalized to begin work on issues/findings
- Automatic findings will be generated as soon as they exist in the system





- Automatic findings are generated based on conditions
- If the condition goes away, the finding can be excluded





- Materials Office Materials Certification personnel will generate the MC Review in MAC as soon as the contract begins
- This triggers the automatic findings





- Findings are things that could be issues, but may not be
- PA and MC Reviewer will determine if a finding warrants further action





	1600013629/Test ASTM C143 Slump of Hydraulic Cement Concrete is not Qualified			Slump of Hydraulic Cement Concrete			â
158	Tester [F12345678] on Sample 1600013629/Test ASTM C173/ASTM C231 Air Content of Freshly Mixed Concrete is not Qualified	System	1600013629 QC Automatic Fi	ASTM ndings Concrete	Submitted	7/7/2016	View Details
159	Tester [M12345678] on Sample 1600013629/Test ASTM C39 Compressive Strength is not Qualified	Sustan	1600013629 QC	ASTM C39 Compressive Strength	Submitted	7/7/2016	View Details
160	Tester [F12345678] on Sample 1600013629/Test FM 5-501 - Early Sampling for W/C Ratio is not Qualified	System	1600013629 QC	FM 5-501 - Early Sampling for W/C Ratio	Submitted	7/7/2016	View Details
161	Sampler [T40052179] on Sample 1600013630 is not Qualified	System	1600013630 QC		Submitted	7/7/2016	View Details
162	Tester [F12345678] on Sample 1600013630/Test ASTM C1064 Temperature of Freshly Mixed Portland Cement Concrete is not Qualified	System	1600013630 QC	ASTM C1064 Temperature of Freshly Mixed Portland Cement Concrete	Submitted	7/7/2016	View Details
163	Tester [F12345678] on Sample	System	1600013630 QC	ASTM C143	Submitted	7/7/2016	View Details





- If the PA and MC Reviewer determine if a finding warrants further action
 - Promoted to MAR
- What is MAR?





- MAR stands for Materials Acceptance Resolution
- Something is wrong with material method of acceptance
- Defective Material





- Defective Material is defined as any material not meeting the Specification requirements
 - Not just failing test results
 - That is not the only thing that makes a material defective





- Defective Material is defined as any material not meeting the Specification requirements
 - There are a lot of things that could "not meet the specifications" that has nothing to do with method of acceptance





- NOT A MAR
 - Inspection Items
 - Rebar Placement
 - Cross Slope
 - MOT Items
 - Not enough devices
 - Striping not sufficient





- Materials Acceptance Resolution (MAR)
- Is restricted to issues that would result in an Exception on the Project Materials Certification Letter
- What are Exceptions?





- There are 3 categories of PMCL Exceptions (MM 5.4)
- Material Acceptance
 - Failing Test Results
 - Issues promoted to MAR
 - Missing Reports





- Minimum Frequency
 - Not enough sampling and testing
 - Required tests not performed
 - Required comparisons not performed
 - Required Resolution not performed





- Qualifications
 - Unqualified Technicians
 - Unqualified Labs
 - Producers with QC Plans in any status other than Accepted*
 - Not always picked up by an automatic finding
 - Need a manual finding for some producers





- MAC has system programming to find and designate issues with some of these exceptions
- These are the automatic findings
- MAC can't find everything so MC Reviewers and PAs can add manual findings





- Speaking of Manual Findings
- The PA can create a manual finding at any time
- Manual findings created by the PA go right to MAR
- Manual findings can be connected to a system finding later



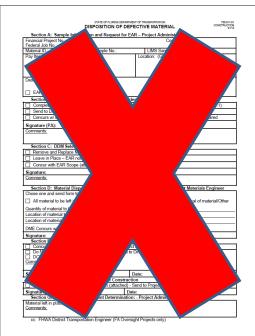


Add Manual Finding	×
 Finding Type Final Commercial Inspection Report Final Construction Compliance Report Final Quantity of all Reinforcing Steel on the Contract Final Sign Inspection Report Minimum Frequency Missing Certifications Process Open MAR Issues Process Open Samples Froject Administrator's Material Statement Quantities Not Being Reported Sample Data Issues Other 	Create





- So how is a MAR issue processed?
- What about DDM/EAR?



	STATE OF FLORIDA DEPARTM DISPOSITION OF DEF		700-011-01 CONSTRUCTION 01/13			
Section A: Sample Inform	ation and Request for E	AR – Project Admini	strator			
Financial Project No.:		Co	ntract No.:	· ·		
Federal Job No.: Material ID.:	Sample No.:	LIMS Sample				
Pay Item No.:	Quantity:	Location: (GPS, L				
r ay tterritio	Quantity.	Location. (OF 0, E	Lane, Stationy			
				DA Com	pletes when	
				FA COIL	ipietes when	
Description of Defective Materi	al:				ue is resolved	
				IVIAK ISS	ue is resolved	
EAR Scope attached						
Section B: Proposal - Pro	iect Administrator/Resid	ent Engineer			·	4
Complete Removal and Re	<i>.</i>	Follow u				
Send to DME for Concurre	·		FAR / No FA	R (or No EAR		
	ejects (Ser					
Signature (PA):			Delineation)	is decided &		
Comments:						
			docume	nted first		
	<u> </u>		uocume	incu inst		
Section C: DDM Selection	v					
Remove and Replace Mate Leave in Place – EAR not				1	•	
		Concurrence		4		
Concur with EAR Scope (a	ittached) – Send to PA			4		
Signature:		Date:		4		
Comments:						
Section D: Material Dispo	sition Recommendation	(EAR Performed) -	District Materials Engineer	4		
Chose one and send form to D]		
All material to be left in pla	ce. All material to be	removed. 🗆 Pa	artial removal of material/Other	Pogard	ess of EAR/No	
Quantity of material to be remo				Regardi	ess of EAR/NO	
Location of material to be remo					inaction Final	
Location of material to be left in				EAR/Dell	ineation – Final	
DME Concurs with EAR Recor				Decolution	n ic de cumonto	
	_	Date:		Resolution	n is documented	А — — — — — — — — — — — — — — — — — — —
Signature: Section E: Concurrence -						
Concur with DME Recomm		<u>v</u>		after EAR	or Delineation c)r
Do Not Concur with DME r			onst tion			
DCE recommendation atta	ched			when fir	nal resolution is	
Comments:						
		D (-	known	
Signature:		Date:				
Section F: Decision - Dire			inistrator	1		
Signature:	Da		moudor			
Section G: Record of Fina			trator			
•	% pay			DA Com	pletes when	4
Comments:				PACOIII	pietes when	
					ue is resolved	
cc: FHWA District Transpor	tation Engineer (FA Overs	ight Projects only)		IVIAR ISSU	Je is resolved	





Project Administrators and MAC

- Step 1 Resolution by PA
- Some items can be resolved at the PA level and need no further action

No concurrence is needed





- DO NOT ADD A MANUAL FINDING FOR:
- Straightedge Deficiencies
- Materials that allow Delineation





- Straightedge Deficiencies
- Materials that allow Delineation
 - These two automatic findings trigger specific functionality with the MAR process that you will not get when creating a manual finding





- Straightedge Deficiencies
 - Has a different flow with different roles based on CPAM Chapter 11
 - Resident Engineer instead of PA
 - District Bituminous Engineer instead District
 Materials and Research Engineer
 - Recommendation is Final Resolution





Project Administrators and MAC

- Materials that allow Delineation
 - Has the same flow with the same roles as other MARs except for Straightedge
 - The difference is the option for No EAR –
 Delineation will not show up for a manual finding

Recommendation Asphalt Follow Up Sample Passed Complete Removal and Replacement EAR Material Rejected for Use No EAR Fi No EAR - Delineation Pay Reduction Per Specification Reworked and Remixed





- Step 2 EAR, No EAR, or No EAR Delineation
 - PA makes recommendation on whether or not to allow an EAR or Delineation
 - DMRE makes recommendation
 - DCE makes recommendation





- Step 2 EAR, No EAR, or No EAR Delineation
 - If DMRE and DCE do not concur and PA and DCE say NO EAR
 - Director, Office of Construction makes final recommendation
 - Case where Construction requests lesser requirement, DOC breaks the tie
 - If Construction requires higher requirement and no concurrence, Contract Administration rules (EAR)
 - DCE's recommendation is final recommendation





- Step 3 Resolution when EAR or No EAR or No EAR – Delineation
 - PA
 - DMRE
 - DCE
 - Director, Office of Construction
 - Always if no concurrence by DMRE and DCE





- Step 3 Resolution when EAR or No EAR or No EAR – Delineation
 - What is being resolved?
 - Disposition of Material
 - 3 choices





- Step 4 Location Information
- PA needs to ensure the location information is correct and complete
- For Complete Removal and Replacement
 & Leave in Place one set of entries





dd Location of Rep	resentative Material			
Rci Lanes	4 x From Sta 100+0		To Station 275+45	
Latitude 21.012578 Offset Distance	Longitude -82.213457 Offset Direction Refere	Ending Latitude 21.032145 nce Line	Ending Longitude -82.242354	
Placement Designation			of Measure n(s) × ×	
		Save		





- Step 4 Location Information
- PA needs to ensure the location information is correct and complete
- For Partial Removal and Replacement, enter sub-locations for material that was removed and material that was replaced





- Step 4 Location Information
- MC Reviewer will notify PA if additional information is needed for location information
- This gets used on the PMCL so it needs to be right



Exceptions for Project FIN: 429074-1-52-01

Non Standard Materials

This is an example of the location information on the PMCL Letter that is derived from MAC.

Other: For Location Information on PMCL

Ref Material ID: Sample Level:	-				
Total Quantity: 2,000 To	on(s)	Accumulative Qua	ntity: 2,000		
RCI Options (Lanes):	L1	From Station:	100+00	To Station:	250+00
Beginning Latitude:	21.000000	Longitude:	-82.000000		
Ending Latitude:	21.500000	Longitude:	-82.500000		
Placement Designation:	Partial Remove and Replace	Quantity:	2,000 Ton(s)		
RCI Options (Lanes):	L1	From Station:	100+00	To Station:	175+00
Beginning Latitude:	21.000000	Longitude:	-82.000000		
Ending Latitude:	21.520000	Longitude:	-82.600000		
Placement Designation:	Removed	Quantity:	500 Ton(s)		
RCI Options (Lanes):	L1	From Station:	175+00	To Station:	200+00
Beginning Latitude:	21.520000	Longitude:	-82.600000		
Ending Latitude:	21.250100	Longitude:	-82.412000		
Placement Designation:	Left in Place	Quantity:	750 Ton(s)		
RCI Options (Lanes):	L1	From Station:	200+00	To Station:	250+00
Beginning Latitude:	21.250100	Longitude:	-82.412000		
Ending Latitude:	21.500000	Longitude:	-82.500000		
Placement Designation:	Removed	Quantity:	750 Ton(s)		

The PA and MC Reviewer have agreed this location information is correct and complete.





Project Administrators and MAC

 Reports the PA can use for project sampling and testing requirements and tracking





- Sample Transmittal Information
- On the sample record

ple 1600013465 [Finalized]			Go To Sample Id
			View Sample Transmittal Information for Prin
		son Required	
013465 Finalized	No No		
ample Initiated By Sample Init	ted Date Last Updated By	Last Updated On	
Susan Musselman 6/17/201	Susan Musselman	6/17/2016	





Florida Department of Transportation

Material Acceptance and Certification (MAC)

Sample Transmittal Information [7/15/2016]

Sample 1600013465 [Finalized]

Sample ID	Sample Status	Sample was Auto-Finalized
1600013465	Finalized	No
Comparison Required	1	
No		
Sample Initiated By	Sample Initiated Date	Last Updated By Last Updated On
Susan Musselman	6/17/2016	Susan Musselman 6/17/2016
For Approval of Mix E 00008750	Design	
terial Information		
Sample Category	Contract/Project	
Mix Design		
Material		MAC Spec
	ment Concrete	346 - Portland Cement Concrete, Mix Design [Standard Spec], v1.9





- Sample Certificate of Analysis
- MAC Standard Reports







- Sample Certificate of Analysis
- MAC Standard Reports

Sample	5
Aggregate Sample Analysis Report	Aggregate product test data summary report which highlights specific test
	results with in a date range or the last 30 samples.
Sample Certificate Of Analysis	Reports all sample and test information for a given sample.
Asphalt Sample Pay Factor Report	Track and analyze calculated pay factors and production tonnage
Aggregate Duplicate Samples	A summary report that highlights aggregate control program duplicated
have a second and a second a second a second a	samples





Project Administrators and MAC

• Sample Certificate of Analysis

• MAC	Sample Certificate Of Analysis
	Sample 1600013465 RExcel PDF
:	The currently selected criteria will result in 8 records.
	Submit



TO	MAC	Generated: //15/2016 10:47/47 AM Certificate Of Analysis Sample ID: 1600013465 07 N.E. 30th Avenue, Gainesville, FL 32609 (352) 955-6600
P	Project No.: Contract ID: Pay Item: Material: 346 Sample Level: QC FDDT Sample Number: Mix Type: Class IV (5500 PSI) / Conventional Production Facility ID: Source Facility: Manufacturer: Lot: Sub Lot:: Product: Process:	State Materials Office 5007 NE 36th Avenue State of Florida Gainesville, FLORIDA 32609 (352) 655-6635 Lab ID: DSM001
Sample	Aggregate Sample Type: Sample Status: Finalized Comparison Status: Resolution Status:	Date Sample Taken: 6/17/2016 By Submitted for Lab Testing: Received: 6/17/2016 By Susan Musselman Submitted for FDOT Verification: Finalized: 6/17/2016 By Susan Musselman
AC Sta		



1 of 3

Sample Certificate Of Analysis (MAC Sample ID: 1600013465)

ASTM C186 Heat of Hydration - Mix Design Producer Test Status: Ready for Testing Tested: By: Technician Qualification Status: Test - Rep # 1 Assay Results Primary Limits What is the heat of hydration? <= 88 when Mix Design value Mass Concrete What is the heat of hydration?: What is the heat of hydration? <- 80 when Mix Design value Mass Concrete is 'Yes' ASTM C1064 Temperature of Freshly Mixed Portland Cement Test Status: Ready for Testing





- Concrete Sample Number Lot Number Report
- Project Reports Tab





Project Administrators and MAC

Concrete Sample Number Lot Number

Project

Concrete Project Mix

Concrete Sample Number – Lot Number Report

Asphalt Sample Number – Lot Number Report Reduced Lot Analysis

Structural Concrete Mix Designs used on a Project Concrete Pavement Core-out Averages

Earthwork Maximum Density Report

Lists the results of approved concrete strength samples for a given Financial Project Id and Mix design between a given date range. Lists all concrete mix design samples on a specific project(s). Lists all asphalt mix design samples on a specific project(s). A statistical analysis of concrete results for a specific project that is used to help determine if the project QC can use reduced lots. Summary of all of the concrete mix designs used on a specific project. Summary of the measurements of cores taken for concrete pavement on a given project.

Summary of the soils maximum density reports for a specific project.





Concrete Sample Number – Lot Number Report	×
Projects	
201032-4-52-01: I-75 (SR93) AT UNIVERSITY INTERCHANGE *	
Type Item/Item Segment	
Report Format	
The currently selected criteria will result in 13 records.	
Submi	

Generated: 7/15/2016 10:52:05 AM



Concrete Sample Number – Lot Number Report

FDOT State Materials Office, 5007 N.E. 39th Avenue, Gainesville, FL 32609 (352) 955-6600

Lot #	FDOT Sample #	Level	Production Facility ID	Sample ID	Date Sample Taken	Sample Status	Comparison Status	Quantity Represented
Mix Design: 0	2-9901		Catego	ory: Class II (3400	PSI) / Conventi	ional		
Financial Pro	oject ID: 2010324520)1						
Material ID	: 346							
1	CC40001V	VT	26-998	1600013539	6/13/2016	Finalized		50 Cubic Yard(s)
2	CC40002Q	QC	26-998	1600013513	6/13/2016	Finalized		50 Cubic Yard(s)
3	CC40003Q	QC	26-998	1600013514	6/13/2016	Finalized		50 Cubic Yard(s)
4	CC40004Q	QC	26-998	1600013515	6/13/2016	Finalized		50 Cubic Yard(s)
5	CC40005Q	QC	26-998	1600013516	6/13/2016	Finalized		50 Cubic Yard(s)
5	CC40005QR	QR	26-998	1600013522	6/13/2016	Finalized		50 Cubic Yard(s)
5	CC40005V	VT	26-998	1600013540	6/13/2016	Finalized		50 Cubic Yard(s)
5	CC40005VR	VR	26-998	1600013541	6/13/2016	Finalized		50 Cubic Yard(s)
6	CC40006Q	QC	26-998	1600013517	6/13/2016	Finalized		50 Cubic Yard(s)
7	CC40007Q	QC	26-998	1600013518	6/13/2016	Finalized		50 Cubic Yard(s)
8	CC40008Q	QC	26-998	1600013519	6/13/2016	Finalized		50 Cubic Yard(s)
9	CC40009Q	QC	26-998	1600013520	6/13/2016	Finalized		50 Cubic Yard(s)
10	CC40010Q	QC	26-998	1600013521	6/13/2016	Finalized		50 Cubic Yard(s)
Financial Pro	oject ID: 2010324560)1						
Material ID	: 346							
1	CC40001V	VT	26-998	1600013539	6/13/2016	Finalized		50 Cubic Yard(s)
2	CC40002Q	QC	26-998	1600013513	6/13/2016	Finalized		50 Cubic Yard(s)
3	CC40003Q	QC	26-998	1600013514	6/13/2016	Finalized		50 Cubic Yard(s)
4	CC40004Q	QC	26-998	1600013515	6/13/2016	Finalized		50 Cubic Yard(s)
5	CC40005Q	QC	26-998	1600013516	6/13/2016	Finalized		50 Cubic Yard(s)
5	CC40005QR	QR	26-998	1600013522	6/13/2016	Finalized		50 Cubic Yard(s)
5	CC40005V	VT	26-998	1600013540	6/13/2016	Finalized		50 Cubic Yard(s)
5	CC40005VR	VR	26-998	1600013541	6/13/2016	Finalized		50 Cubic Yard(s)
6	CC40006Q	QC	26-998	1600013517	6/13/2016	Finalized		50 Cubic Yard(s)
7	CC40007Q	QC	26-998	1600013518	6/13/2016	Finalized		50 Cubic Yard(s)





- Concrete Reduced Lots Analysis Report
- Project Reports Tab





Project Administrators and MAC

Concrete Reduced Lots Analysis Report

Project

Concrete Project Mix

Concrete Sample Number – Lot Number Report Asphalt Sample Number – Lot Number Report Reduced Lot Analysis

Structural Concrete Mix Designs used on a Project Concrete Pavement Core-out Averages

Earthwork Maximum Density Report

Lists the results of approved concrete strength samples for a given Financial Project Id and Mix design between a given date range. Lists all concrete mix design samples on a specific project(s). Lists all asphalt mix design samples on a specific project(s). A statistical analysis of concrete results for a specific project that is used to help determine if the project QC can use reduced lots. Summary of all of the concrete mix designs used on a specific project. Summary of the measurements of cores taken for concrete pavement on a given project.

Summary of the soils maximum density reports for a specific project.





Reduced Lot Analysis	×
Projects	
201032-4-52-01: I-75 (SR93) AT UNIVERSITY INTERCHANGE x 201032-4-56-01: I-75 (SR93) AT UNIVERSITY	
Type Item/Item Segment	
Date Sample Taken On Or After	
6/1/2016	
Date Sample Taken Before 7/15/2016	
PDF V	
The currently selected criteria will result in 13 records.	
Submit	

Generated: 7/15/2016 10:54:05 AM



Reduced Lot Analysis

[6/1/2016 to 7/15/2016]

FDOT State Materials Office, 5007 N.E. 39th Avenue, Gainesville, FL 32609 (352) 955-6600

Production Facility ID	Sample ID	FDOT Sample #	Test		Average Compressive Strength Results (psi)	
ancial Project ID: 201032	45201					
Mix Design: 02-9901		Category: Clas	ss II (3400 PSI	/ Conventional		
26-998	1600013513	CC40002Q	ASTM C	39 Compressive Strength	5,780	
26-998	1600013514	CC40003Q	ASTM C	39 Compressive Strength	6,670	
26-998	1600013515	CC40004Q	ASTM C	39 Compressive Strength	7,170	
26-998	1600013516	CC40005Q	ASTM C	39 Compressive Strength	7,200	
26-998	1600013517	CC40006Q	ASTM C	39 Compressive Strength	6,310	
26-998	1600013518	CC40007Q	ASTM C	39 Compressive Strength	5,450	
26-998	1600013519	CC40008Q	ASTM C	39 Compressive Strength	5,890	
26-998	1600013520	CC40009Q	ASTM C	39 Compressive Strength	5,980	
26-998	1600013521	CC40010Q	ASTM C	39 Compressive Strength	6,500	
26-998	1600013522	CC40005QR	ASTM C	39 Compressive Strength	6,990	
26-998	1600013539	CC40001V	ASTM C	39 Compressive Strength	6,880	
26-998	1600013540	CC40005V	ASTM C	39 Compressive Strength	4,810	
26-998	1600013541	CC40005VR	ASTM C	39 Compressive Strength	7,120	
# of Sample	s: 13 Min:	4,810	Max: 7,200	Average: 6,370	2 X STD Dev: 1,430	
nancial Project ID: 201032	45601					

Mix Design: 02-9901		Category: Clas	Category: Class II (3400 PSI) / Conventional				
26-998	1600013513	CC40002Q	ASTM C39 Compressive Strength	5,780			
26-998	1600013514	CC40003Q	ASTM C39 Compressive Strength	6,670			
26-998	1600013515	CC40004Q	ASTM C39 Compressive Strength	7,170			
26-998	1600013516	CC40005Q	ASTM C39 Compressive Strength	7,200			
26-998	1600013517	CC40006Q	ASTM C39 Compressive Strength	6,310			
26-998	1600013518	CC40007Q	ASTM C39 Compressive Strength	5,450			
26-998	1600013519	CC40008Q	ASTM C39 Compressive Strength	5,890			

of Samples must be at least 5 samples for Class I, I Pavement, II, II (Bridge Deck) or III to start reduced frequency. # of Samples must be at least 10 samples for Class IV, IV (Drilled Shaft), V, V (Special) or IV to start reduced fequency. Min Strength + 2 X STD Dev must be greater than Minimum Strength to start and to maintain reduced frequency.





- MAC Notifications
- MAC will not give notifications to PA
- SMO is working with SCO to make notification via Project Solve





- MAC Notifications
- MAC will not give notifications to PA
- SMO is working with SCO to make notification via Project Solve





- PAs should familiarize themselves with MAC
- Take notes of specific functions where notifications would be helpful
 - Be specific
- Send feedback to SMO MAC Application Coordinator





- Future notification enhancements will be initiated
- Feedback is needed to ensure the right notifications are developed





- This concludes the MAC video on concepts for the PA role in MAC.
- For additional training information, visit the MAC website.





- If you have questions, there are a number of ways to get a response:
 - FAQs
 - Contact your Local DAC
 - Online form to submit a question to the MAC team





Project Administrators and MAC

 If you have project specific requirements and need to contact the appropriate SMO Technical Unit, use the list.





Project Administrators and MAC

Thank You