



Florida Department of TRANSPORTATION



Earthwork Records System (ERS) Plot Plans Reading for ESB and Drainage

March 28, 2023



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Introduction

What is needed from the Plans for ESB Plots?

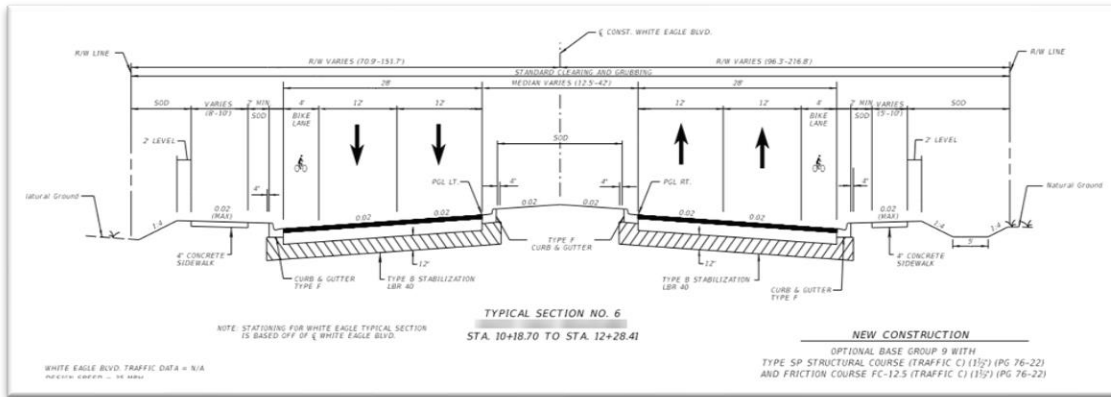
- Highest Proposed Pavement Elevation
- Existing Ground Elevation
- Code for Unsuitable Material
- Shoulder Break Points to draw 1:2 Control Lines
- Thicknesses for Pavement Surface (Concrete/Asphalt), Base and Subgrade
- Thicknesses for Subgrade and Base Pads

What is needed from the Plans for Drainage Plots?

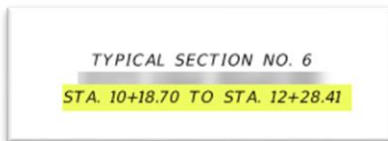
- Flow Line
- Top and Invert Structure Elevation
- Structure Slab Thickness
- Pipe Length
- Pipe Size
- Type of Pipe

Chapter 1 – ESB Plot Information from the Plans

A. Typical Section



1. Station Limits



The station limits are needed to determine the areas that will have the same surface, base, and subgrade thicknesses and to plot the logbooks.

2. Surface Thickness



This value comes from adding the thickness of the structural course and the friction course together. For this typical section it is $1\frac{1}{2} + 1\frac{1}{2} = 3$.

Create Embankment Point

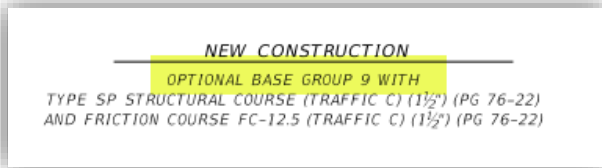
Number of Embankment Points to Create

Station * Existing Elevation (ft) * Proposed Elevation (ft) *

* * *

Surface Thickness in Base Thickness (First Lift) in Base Thickness (Second Lift) in Base Thickness (Third Lift) in Base Thickness (Fourth Lift) in Subgrade Thickness in

3. **Base Thickness**



This comes from two places – the typical section and the Specifications. Also, you need to know which optional base option the Contractor selected. In the beginning one can assume the base as limerock (which is the most commonly used base) to start the plotting process.

Specifications Section 285 has a table with the base group options and thicknesses.

Base Materials	Base Group (Base Group Pay Item)						
	1 (701)	2 (702)	3 (703)	4 (704)	5 (705)	6 (706)	7 (707)
Limerock, LBR 100	4"	5"	5-1/2"	6"	7"	8"	8-1/2"
Cemented Coquina, LBR 100	4"	5"	5-1/2"	6"	7"	8"	8-1/2"
Shell Rock, LBR 100	4"	5"	5-1/2"	6"	7"	8"	8-1/2"
Bank Run Shell, LBR 100	4"	5"	5-1/2"	6"	7"	8"	8-1/2"
Recycled Concrete Aggregate, LBR 150 ⁽¹⁾	4"	5"	5-1/2"	6"	7"	8"	8-1/2"
Graded Aggregate Base, LBR 100	4-1/2"	5-1/2"	6-1/2"	7-1/2"	8-1/2"	9"	10"
Type B-12.5	4" ⁽³⁾	4" ⁽³⁾	4" ⁽³⁾	4" ⁽³⁾	4-1/2"	5"	5-1/2"
B-12.5 and 4" Granular Subbase, LBR 100 ⁽²⁾	-	-	-	-	-	-	-
RAP Base ⁽⁴⁾	5" ⁽⁴⁾	-	-	-	-	-	-

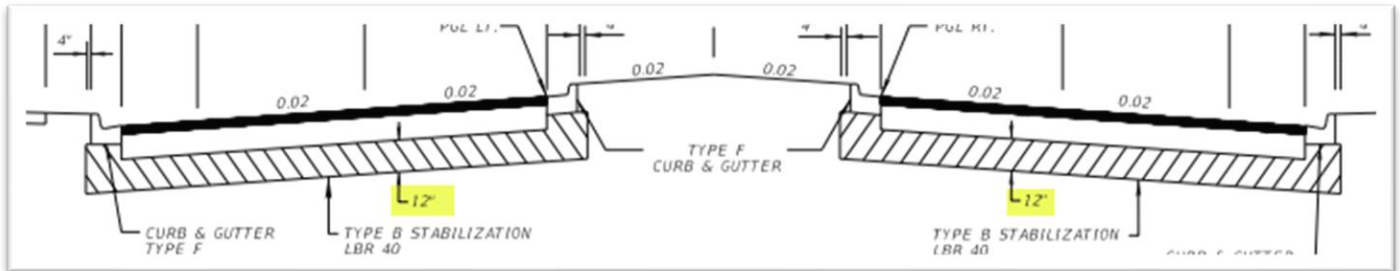
- 1) Do not use on interstate roadways.
2) The construction of both the subbase and Type B-12.5 will be bid and used as Optional Base. Granular subbases include limerock, cemented coquina, shell rock, bank run shell, recycled concrete aggregate and graded aggregate base. All subbase thicknesses are 4" minimum prior to adding the required prime coat.
3) Based on minimum practical thickness.
4) Only for use on non-limited access paved shoulders, shared use paths, or other non-traffic bearing applications.
5) To be used for widening, three feet or less.

Base Materials	Base Group (Base Group Pay Item)							
	8 (708)	9 (709)	10 (710)	11 (711)	12 (712)	13 (713)	14 (714)	15 (715)
Limerock, LBR 100	9-1/2"	10"	11"	12"	12-1/2"	13-1/2" ⁽⁵⁾	14" ⁽⁵⁾	-
Cemented Coquina, LBR 100	9-1/2"	10"	11"	12"	12-1/2"	13-1/2" ⁽⁵⁾	14" ⁽⁵⁾	-
Shell Rock, LBR 100	9-1/2"	10"	11"	12"	12-1/2"	13-1/2" ⁽⁵⁾	14" ⁽⁵⁾	-
Bank Run Shell, LBR 100	9-1/2"	10"	11"	12"	12-1/2"	13-1/2" ⁽⁵⁾	14" ⁽⁵⁾	-
Recycled Concrete Aggregate, LBR 150 ⁽¹⁾	9-1/2"	10"	11"	12"	12-1/2"	13-1/2" ⁽⁵⁾	14" ⁽⁵⁾	-
Graded Aggregate Base, LBR 100	11"	12"	13"	14"	-	-	-	-
Type B-12.5	5-1/2"	6"	6-1/2"	7"	7-1/2"	8"	8-1/2"	9"
B-12.5 and 4" Granular Subbase, LBR 100 ⁽²⁾	-	4"	4-1/2"	5"	5-1/2"	6"	6-1/2"	7"

For example, if the Typical Section says it's Base Group 9 then the options for thicknesses are 10", 12", 6" and 4" as shown in the highlighted portion of the picture above. If the contractor selected the limerock option, the base thickness would be a total of 10".

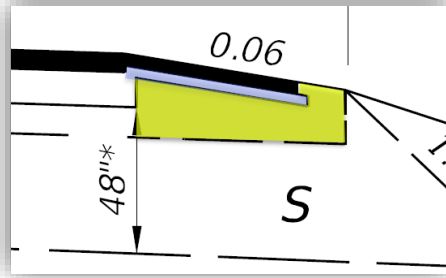
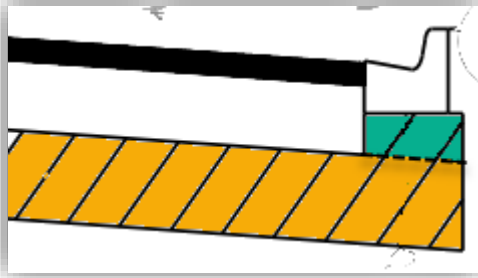
In MAC, this total thickness would be indicated by entering the individual lift thicknesses that add up to this value; either a 6" lift and a 4" lift or two 5" lifts.

4. Stabilizing Thickness



The stabilizing thickness is shown on the typical section diagram. It is almost always 12". Check the typical section to ensure this is the correct thickness.

5. Sidewalk and Subgrade Pads

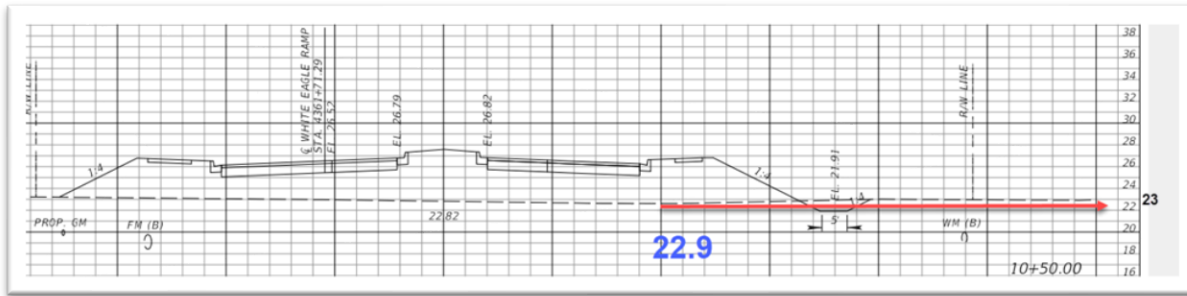


When subgrade and/or base directly under the shoulder, sidewalk, or driveway is not constructed at the same time as the mainline subgrade and/or base as represented on the ESB plot, then the padded portion is plotted as a separate entry. The schematic shown above on the left, the orange represents the subgrade that is included in an ESB plot. The area in green represents a subgrade pad that can't be constructed at the same time as the area in orange. The schematic shown above on the right represents areas of pad that may have been constructed separately from the mainline construction.

B. Cross Sections

The information needed from the cross sections are elevations.

1. Existing Elevation



The existing elevation is the *lowest point* across a cross section within a 1:2 control line for a fill section. For cut sections, the existing elevation is the *highest point* within a 1:2 control line. This value is not given. It must be located by selecting the lowest/highest point in the diagram and then scaling to the elevation on the cross section.

Create Embankment Point

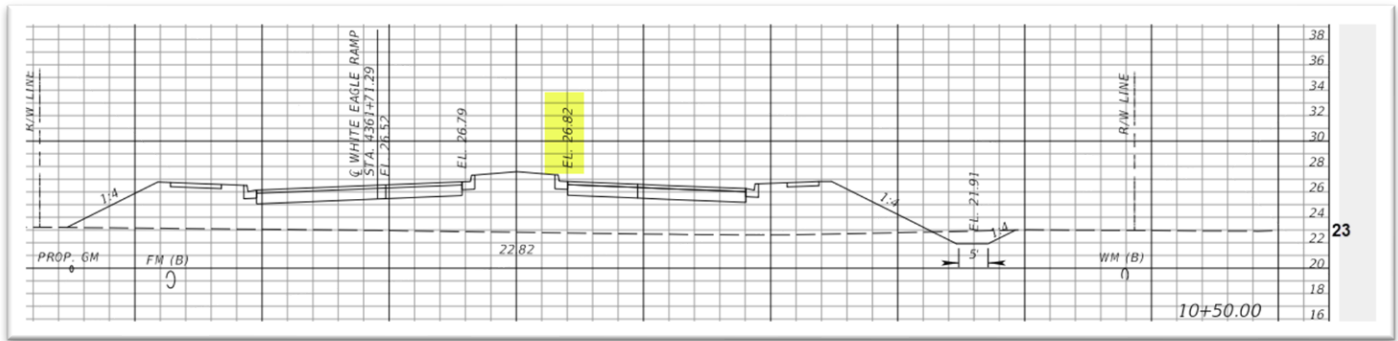
Number of Embankment Points to Create: 2

Station	Existing Elevation (ft)	Proposed Elevation (ft)
<input type="text"/>	<input type="text"/>	<input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>

Surface Thickness	Base Thickness (First Lift)	Base Thickness (Second Lift)	Base Thickness (Third Lift)	Base Thickness (Fourth Lift)	Subgrade Thickness
<input type="text"/> in	<input type="text"/> in	<input type="text"/> in	<input type="text"/> in	<input type="text"/> in	12.00 <input type="text"/> in

Save

2. Proposed Elevation



The proposed elevation on a cross section within a 1:2 control line in most cases is given, but if it is not, scale the elevation from the cross section. The value represents the highest proposed elevation of the finished pavement.

The screenshot shows a software window titled "Create Embankment Point". It contains the following fields and controls:

- Number of Embankment Points to Create:** A dropdown menu set to "2".
- Station:** Two input fields, each with a red asterisk.
- Existing Elevation (ft):** Two input fields, each with a red asterisk.
- Proposed Elevation (ft):** One input field, highlighted in yellow, with a red asterisk.
- Surface Thickness:** An input field with "in" as the unit.
- Base Thickness (First Lift):** An input field with "in" as the unit.
- Base Thickness (Second Lift):** An input field with "in" as the unit.
- Base Thickness (Third Lift):** An input field with "in" as the unit.
- Base Thickness (Fourth Lift):** An input field with "in" as the unit.
- Subgrade Thickness:** An input field with "12.00" and "in" as the unit.
- Save:** A button at the bottom center.

C. Retaining Wall Steps

There are several locations in the plans and shop drawings that are needed to find the data for retaining wall steps.

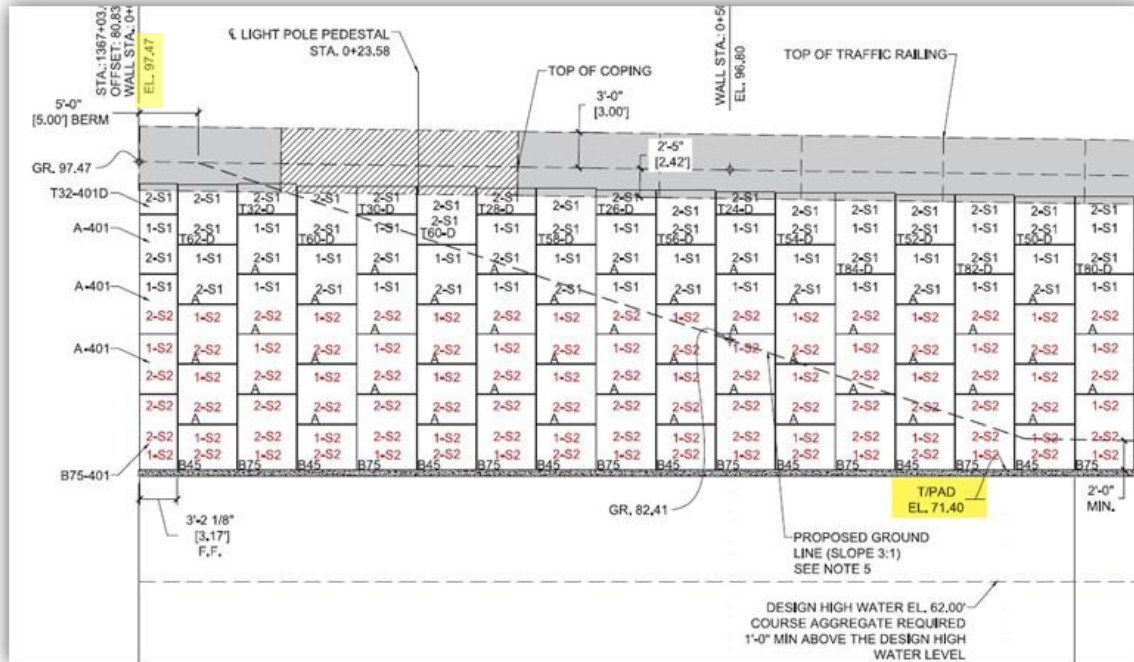
1. Typical Section

You may need some of the same data needed as described in [A. Typical Section](#).

2. Cross Sections

You may need some of the same data needed as described in [B. Cross Sections](#), except that the existing elevation and top of elevation comes from the Wall Shop Drawings.

3. MSE Wall Shop Drawings



i. Obtain top and bottom elevation from the MSE wall shop drawings.

4. Embankment Points

When step lines are needed, new points may be needed for existing elevations for the step lines to be plotted correctly. For example, if you have embankment points at 100+00, 101+00, 102+00, 103+00, 104+00 and 105+00 and steps at 101+35, 101+65, 101+95 and 102+25; you will need to determine the existing and proposed elevations at these locations. If you do not have data points, they may need to be interpolated from existing points taken off the cross sections and MSE wall shop drawings.

QUANTITY	STR. NO.	STATION	CHAIN	SIDE	DESCRIPTION	BARRELS	STORM AND	
							ROUND	
							18"	24"
P	S-1 TO	NOT USED						
F	S-97							
P	S-98	3532+45.51	PGLLSR64	RT.	PARTIAL INLET			
F								
P	S-99	3533+20.00	PGLLSR64	RT.	INLET, PIPE	1		
F								
P	S-100	3534+10.00	PGLLSR64	RT.	INLET, PIPE	1		
F								
P	S-101	3535+06.00	PGLLSR64	LT.	INLET, PIPE	1		
F								
P	S-102	2535+38.76	PGLR64	RT.	INLET, PIPE	1	57'	
F								
P	S-103	3535+78.00	PGLR64	LT.	INLET, PIPE	1		

The pipe length and size can be found in the summary of drainage structures.

Create Pipe

Type Length (ft) Pipe Size (in)

Node Start End

Name Station

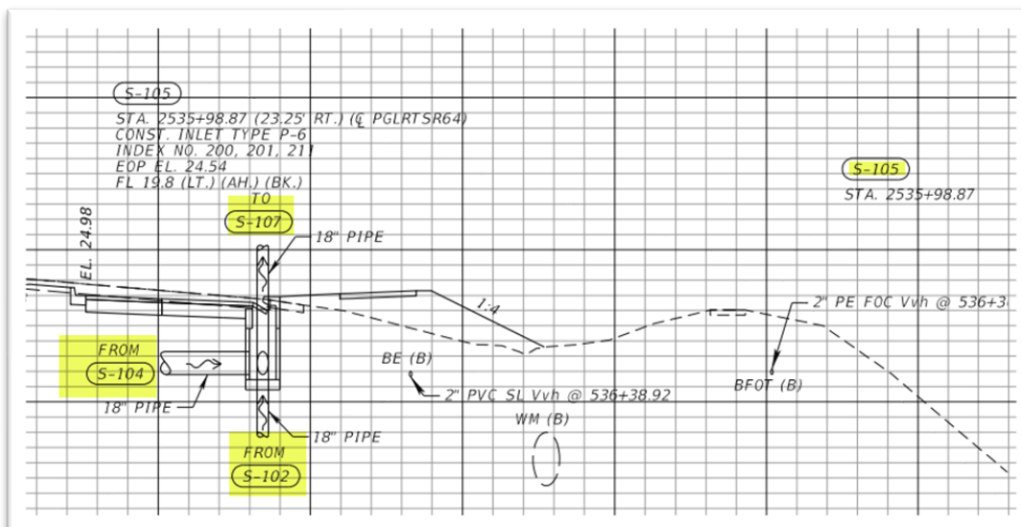
Bottom Slab Thickness (in) Invert Elevation

Flow Line Top Elevation

Comments

C. Direction of Pipe (Beginning and Ending of the Pipe Run)

Structures can have more than one pipe run connected to the structure. You can find the specific direction of the pipe run on the Drainage Structure Sheets. You'll need to know the beginning and ending of the pipe run.



This structure has three other structures connected to it so it would need 3 pipe runs:

- S-105 – S-107
- S-104 – S-105
- S-102 – S-105

Create Pipe

Type Length (ft) Pipe Size (in)

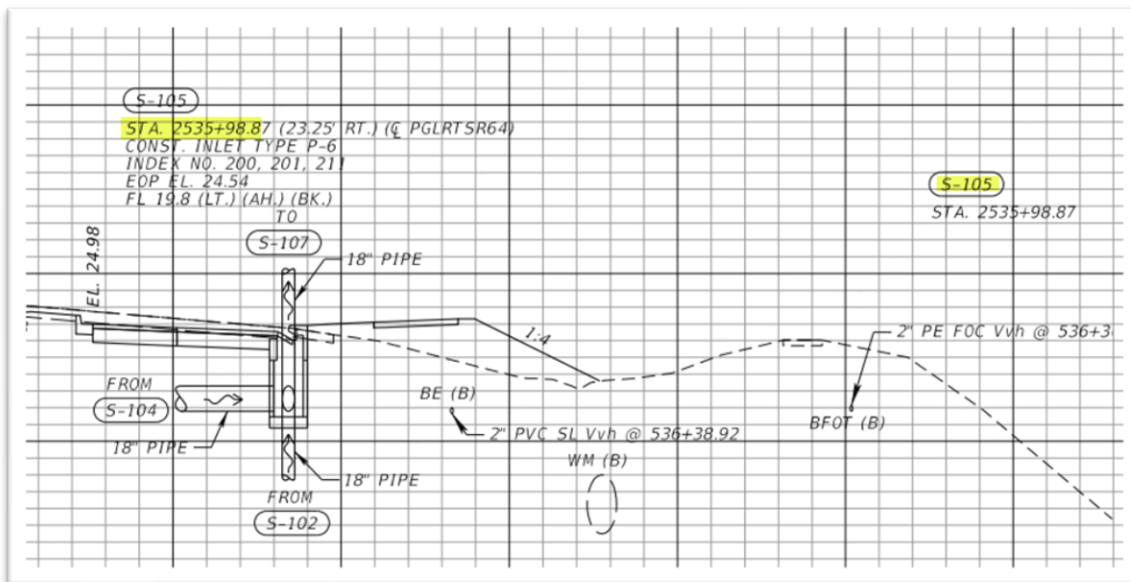
Start Node Name Station Bottom Slab Thickness (in) Invert Elevation Flow Line Top Elevation

End

Comments

Save

D. Structure Station



There are several places in the plans where the structure station can be found.

Create Pipe

Type: Round Concrete Pipe | Length (ft): 57.00 | Pipe Size (in): 18

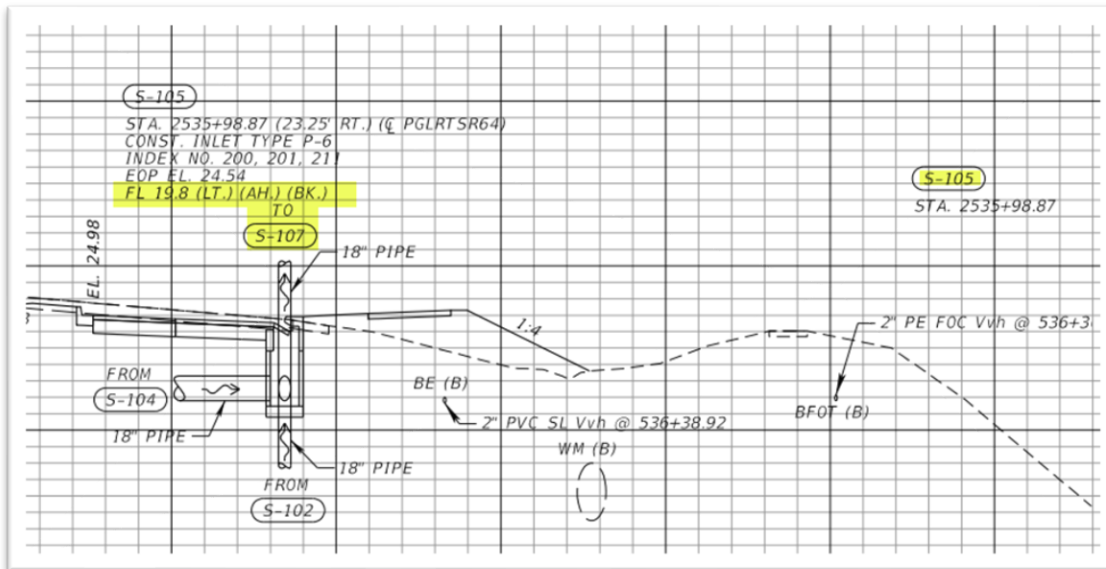
Node	Name	Station	Bottom Slab Thickness (in)	Invert Elevation	Flow Line	Top Elevation
Start	Add New Structure S-102		8			
End	Add New Structure S-103		8			

Comments: [Empty text box]

Save

NOTE: When a pipe run has structures on different survey lines; for example, one of the structure's station is from the centerline of the main roadway and the other structure station is from the centerline of a side road; enter the stations in order with the smallest station first.

E. Flow Line Elevation



The flow line for each pipe run can be found on the Drainage Structure sheets. This depicts the flowline of S-105 for the pipe run from S-105 to S-107.

Create Pipe

Type Length (ft) Pipe Size (in)

Node Start End

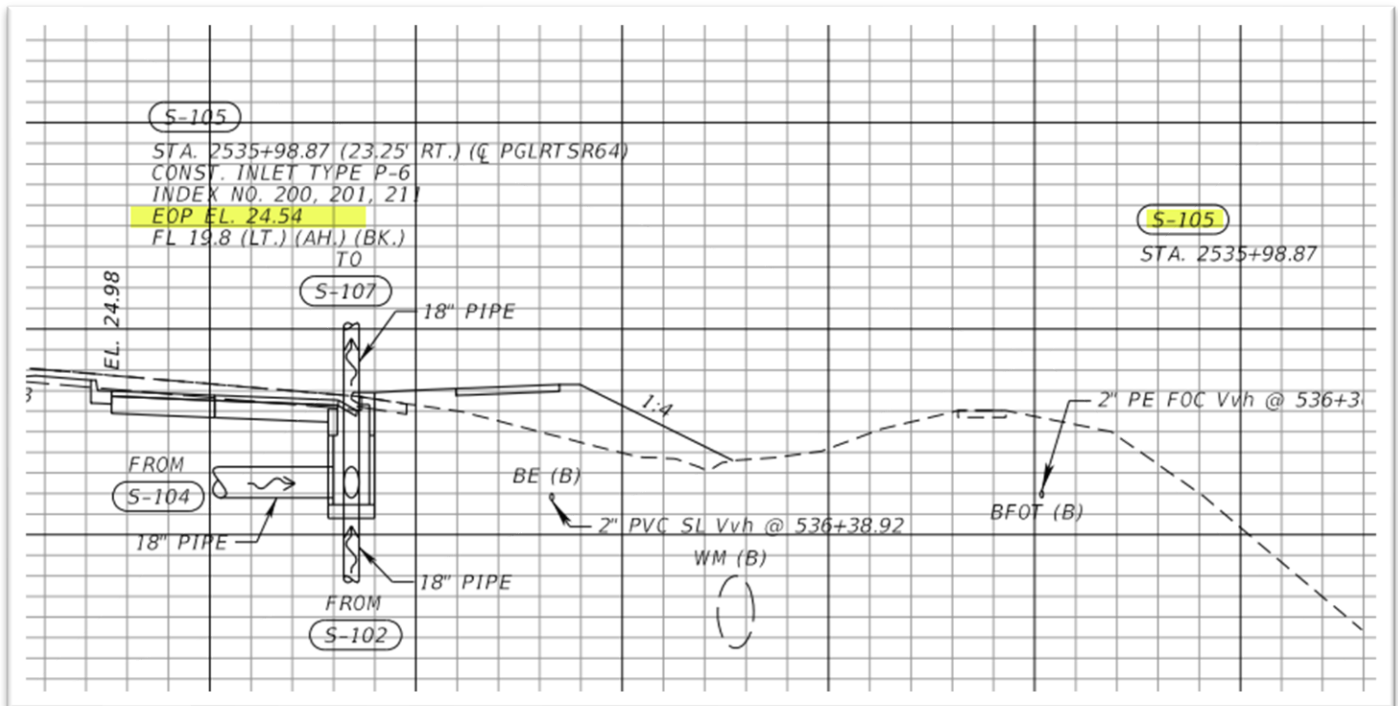
Name Station

Bottom Slab Thickness (in) Invert Elevation

Flow Line Top Elevation

Comments

F. Top Elevation



This can be represented by different entries. In this example, S-105 is a pipe inlet and the elevation is shown as the EOP (edge of pavement) elevation. Sometimes it may need to be scaled off the Plans.

Create Pipe

Type: Round Concrete Pipe | Length (ft): 57.00 | Pipe Size (in): 18

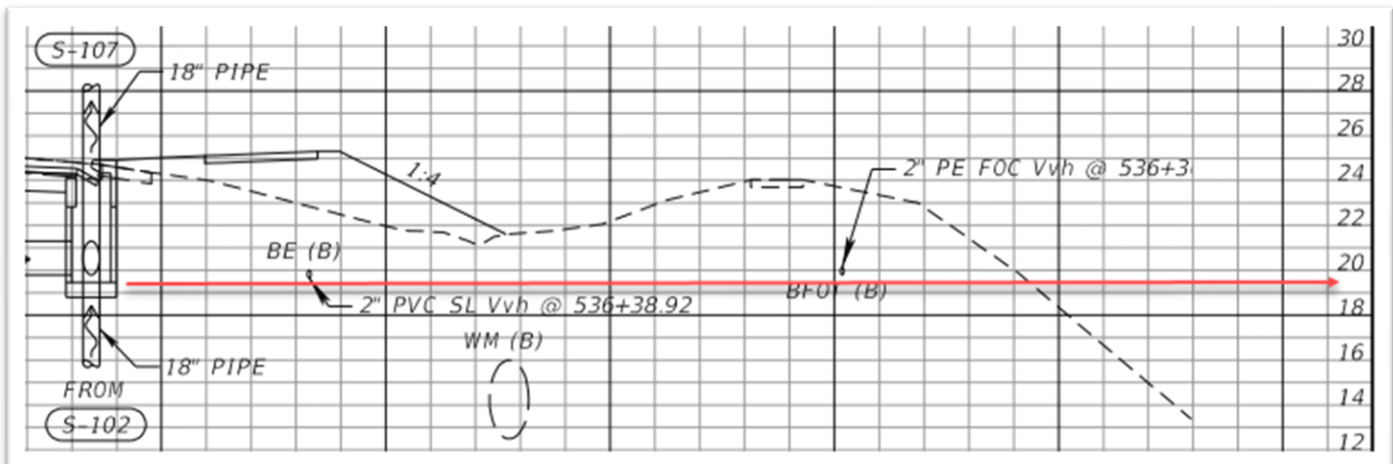
Node: Start: Add New Structure | Name: S-102 | Station: | Bottom Slab Thickness (in): 8 | Invert Elevation: | Flow Line: | Top Elevation:

Node: End: Add New Structure | Name: S-103 | Station: | Bottom Slab Thickness (in): 8 | Invert Elevation: | Flow Line: | Top Elevation:

Comments:

Save

G. Inlet Invert Elevation



The invert elevation is rarely given on the Plans. If it is not given, then it must be scaled from the Plan cross sections. This drawing does not depict the bottom slab; however, MAC accounts for that. If the structure bottom slab is greater than 8", make note of that for plotting in MAC later.

Create Pipe

Type: Round Concrete Pipe | Length (ft): 57.00 | Pipe Size (in): 18

Node: Start: Add New Structure | Name: S-102 | Station: | Bottom Slab Thickness (in): 8 | Invert Elevation: | Flow Line: | Top Elevation:

Node: End: Add New Structure | Name: S-103 | Station: | Bottom Slab Thickness (in): 8 | Invert Elevation: | Flow Line: | Top Elevation:

Comments:

Save