

Performance Testing of GRS Test Piers Constructed with Florida Aggregates – Axial Load Deformation Relationships (BED30 977-11)

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Presentation Outline

- Introduction
- Research Motivation
- Project Objectives and Tasks
- Experimental Design
- Results and Comparison With Design Methods
- Findings and Conclusions
- Current Work
- Project Timeline and Acknowledgement



Introduction: Geosynthetic Reinforced Soil (GRS)







Reinforced slope https://geosyntheticsmagazine.com/2019/06/01/geogrid-reinforced-soil-structures-reach-new-heights/



Introduction: Comparison to MSEW

• <u>GRS</u>

- Friction connections
- Close spacing ≤ 12 inches
- Internally stable
- Composite structure behavior
- <u>MSEW</u>
 - Mechanical connections
 - Wide spacing 18-24 inches
 - Quasi-tieback/External supported
 - Reinforced soil structure behavior





Introduction: What is GRS-IBS?

- FHWA promoted its use to Geosynthetic Reinforced Soil Integrated Bridge system (GRS-IBS):
 - Saving time and cost, eliminates "bump at bridge" problem, flexible design, flexible design







Single span <140 ft Abutment height<30 ft Service limit pressure 4 ksf

>300 bridges with GRS-IBS in USA

Construction of U.S. 301 Trail Bridge with multispan GRS-IBS in Zephyrhills, Florida (Daniyarov et al., 2017)

Orange Avenue Bridge in Tallahassee, Florida https://ncma.org/updates/p rojects/florida-managesorange-avenue-bridgewith-grs-ibs/



Research Motivation





Project Objectives and Tasks

- <u>Objectives</u>
 - Measure axial-load deformation behavior of GRS piers through full scale fully instrumented tests to identify their performance when constructed with aggregates used in Florida and typical reinforcement types at different vertical spacing
- <u>Tasks</u>
 - Task-1: Review previous studies on GRS, design methods, material, and construction practices-COMPLETED
 - Task-2: Design experimental plan for performance tests-COMPLETED
 - Task-3: Performance tests Axial load-deformation tests on GRS piers-COMPLETED
 - Task-4: Compare performance test results with previous results and predictions and make recommendations for GRS design in Florida-In progress
 - Task-5 and 6: Final reports and closeout teleconference-In progress



Research Methodology-Design of experiments

• Review

- Literature review on GRS experiments,
- FDOT & FHWA design guideline for GRS-IBS
- Size of the available reaction frame
- Materials
 - Backfill
 - Crushed limestone (No 57 Florida limestone)
 - Graded aggregate base-recycled concrete aggregate (RCA-GAB)
 - Lightweight foamed glass aggregate (FGA)
 - Reinforcement
 - Woven polypropylene geotextiles: Mirafi HP 570, Mirafi HP 770 and TerraTex HPG 57
 - Facing
 - Segmental retaining blocks (SRB)





Research Methodology-Design of experiments

Test No	Backfill					Reinforcement				
	Туре	Maximum Dry Unit weight (pcf)	Compacted to Dry Unit weight (pcf)	Friction angle (degrees)	Cohesion (psi)	Туре	Ultimate Tensile Strength,T _f (lb/ft) (MD X CD)	S _v (inch)	B (ft)	H/B
PT-01	#57 stone	96.2	96.85	44.7	7.40	Mirafi HP570	4,800 x 4,800	8	3	2
PT-02	#57 stone	96.2	97.59	44.7	7.40	Mirafi HP770	7,200 x 5,760	8	3	2
РТ-03	#57 stone	96.2	96.55	44.7	7.40	TerraTex HPG57	4,800 x 4,800	8	3	2
PT-04	RCA-GAB	115.9	113.28	55.4	14.9	Mirafi HP570	4,800 x 4,800	8	3	2
PT-05	RCA-GAB	115.9	113.70	55.4	14.9	Mirafi HP770	7,200 x 5,760	8	3	2
PT-06	RCA-GAB	115.9	113.94	55.4	14.9	TerraTex HPG57	4,800 x 4,800	8	3	2
PT-07	FGA	16.75	18.20	54.0 ^b	1.28 ^b	Mirafi HP770	7,200 x 5,760	8	3	2
PT-08**	#57 stone	96.2	97.00	44.7	7.40	Mirafi HP570	4,800 x 4,800	8	3	2

** Block cells in the upper three courses of blocks contain concrete and rebar, ^b based on a 12 in x 12 in direct shear box, remaining strength parameters are from 4-in large diameter triaxial tests



Research Methodology-Design of experiments

Materials

<u>Geotextile</u>



Facing blocks



Aggregates







Research Methodology-Instrumentation

Vertical earth pressure cell

• Displacement

- Vertical: Four at top of footing
- Lateral: Five on each wall
- Reinforcement strain
 - Strain gauge: First test
 - Fiber optic strain sensor
 - Five geotextiles instrumented

• Earth pressure

- Vertical: At the bottom
- Lateral : At the middle of the pier

Applied load

• Load cell



Vertical displacement measurement



Lateral displacement measurement





Installation of strain gauges and fiber optic strain sensor SG: Strain Gauge; FOP: Fiber optic cable



Research Methodology-Materials Testing

• Geotextile



Uniaxial tensile tests of geotextile: Test specimen with strain gauges installed; and Test specimen with fiber strain sensor installed



Manufacturer Reported Properties

Mechanical Properties	Test	Minimum Average Roll Value					
	Method	Machine Direction	Cross-Machine				
		(MD)	Direction (CD)				
Ν	lirafi HP 570 & 1	CerraTex HPG 57					
Tensile Strength (at	ASTM D4595	4,800 lbs/ft	4,800 lbs/ft				
ultimate)							
Tensile Strength (at 2%	ASTM D4595	960 lbs/ft	1,500 lbs/ft				
strain)							
Tensile Strength (at 5%	ASTM D4595	2,400 lbs/ft	3,000 lbs/ft				
strain)							
Mirafi HP 770							
Tensile Strength (at	ASTM D 4595	7,200 lbs/ft	5,760 lbs/ft				
ultimate)							
Tensile Strength (at 2%	ASTM D 4595	1,370 lbs/ft	1,560 lbs/ft				
strain)							
Tensile Strength (at 5%	ASTM D 4595	3,600 lbs/ft	3,600 lbs/ft				
strain)							



Research Methodology-Materials Testing

• Aggregates



Sieve analysis results



Interface Friction

angle (deg)

21.86

22.75

21.84

Research Methodology-Materials Testing

• Shear Strength Properties and Interface Friction

Strength properties at peak (Triaxial test based on a 4-inch diameter cell)

Interface properties between Geotextile and Backfill

Geotextile

HP570

HPG57

HP770

Aggregate	With cohesion		With no cohesion		Testing Agency	Geotextile	Interface friction angle (deg)	
type	Eviction angle (°) Cohosion						With No 57	With RCA-GAB
	Theuon angle ()	(psi)	Friction angle ()	(psi)		HP570	42.23	40.39
		(P ~-)			FSU	HPG57	37.95	38.35
No. 57	38.46	7.86	45.21	0		HP770	37.66	37.33
RCA-GAB	47.03	14.91	55.39	0			57.00	
Interface properties between Geotextile and Blocks								

Strength properties at peak (Direct shear)

Aggregate type	SDS (4-inch diameter)		Tested at	Testing Agency
	Peak Friction angle (°)	Cohesion (psi)		
RCA-GAB	45.44	14.96	FSU	
No. 57	55.13	4.84	FSU	FSU
	LDS (12 in x 12 in) box			
No. 57	54.4	11.4	FHWA	
FGA	54.0	1.28	SGI Testing Services LLC	



Research Methodology-Construction

- Bottom-Up construction
 - Laying facing blocks
 - Placing and compacting backfill
 - Laying down geosynthetics





Concrete fill at upper block course- PT-08 GRS test pier construction steps. Laying the face blocks, (b&c) Placing and compacting backfill, (d) Laying down geosynthetics, (e,f, & g) Repeat A-C until the final height is reached



Research Methodology-Construction



Completed and instrumented pier before testing PT-01



Research Methodology-Loading

Load increments (kips)	Applied vertical stress
2-5 kips	\leq 4 ksf
20 kips	> 4 ksf until failure

Load held for 2-5 minutes



Failed pier after the PT-01 test







Results:- Load-Deformation



Top view of the failed pier after the PT-01 test



Results:- Load-Deformation: Backfill strength properties



A plot of applied vertical stress versus average vertical strain



Results:- Load-Deformation: Reinforcement strength and Stiffness

- Higher reinforcement strength
 - Higher vertical capacity
- Higher reinforcement stiffness
 - Stiffer load response





Results:- Load-Deformation: Concrete fill

- Concrete fill
 - Increases initial stiffness of the global stressstrain up to 7.25 ksf
 - Reduces the vertical capacity slightly
 - More cracks on blocks

Cracks





Results:- Comparison with design methods: Ultimate Vertical Capacity

Test	U	ltimate Capao	Measured/Pr edicted	Measured/Pr edicted	
	Maximum Measured	Predicted (With cohesion), <i>qult,an</i>	Predicted (With no cohesion), <i>q_{ult,an}</i>	(With cohesion)	(With No cohesion)
PT-01	45.75	26.34	29.72	1.74	1.54
PT-02	53.13	37.06	44.43	1.43	1.20
PT-03	42.29	26.35	29.73	1.60	1.42
PT-04	56.60	42.97	51.23	1.32	1.10
PT-05	68.70	58.84	76.57	1.17	0.90
PT-06	53.55	42.99	51.25	1.25	1.04
PT-07**	27.90	N/A	N/A	N/A	N/A
PT-08	38.45	26.34	29.72	1.46	1.29
		_			

$$q_{ult,an} = \left[\sigma_c + 0.7^{\left(\frac{S_v}{6d_{max}}\right)} \frac{T_f}{S_v}\right] K_{pr} + 2c\sqrt{K_{pr}}$$

 $K_{pr} = tan^2 \left(45 + \frac{\Phi_r}{2} \right)$

Where $q_{ult,an}$ is the ultimate capacity, σ_c is the external confining pressure caused by the facing, S_v is the reinforcement spacing, d_{max} is the maximum aggregate size, T_f is the tensile strength of reinforcement, Φ_r is the internal friction angle of the reinforced backfill, c is the cohesion of the backfill, γ_b is the unit weight of facing block, δ is the interface friction angle between geosynthetic and the facing block, d is the depth of the facing block unit, and K_{pr} is the coefficient of passive earth pressure



Comparison of the measured and predicted vertical capacities

Backfill strength parameters from a 4-in triaxial test were used in calculation



Results:- Lateral displacement



Illustration of lateral displacement after the test



Lateral displacement (in)



Results:- Lateral displacement-Backfill and Reinforcement Stiffness

- Higher stiffness of backfill
 - Lower lateral displacement
- Lower geotextile stiffness (HPG 57)
 - Larger lateral displacement
- Concrete fill (in PT-08)
 - Reduces lateral displacement
 - Changes lateral displacement profile
- Higher compressibility (FGA backfill)
 - Changes the displacement profile
 - Less displacement at the seventh block layer at smaller applied vertical stress
 - More compression at the top layer





Results:- Comparison with design methods: Lateral Displacement PT-02 **PT-01** PT-03 3.5 0.5 Measured displacement (in) 3 40 50 40 60 30 40 50 PT-05 **PT-04 PT-06** Displacement (in) 2.5 1001 40 60 60 80 20 20 40 20 40 60 .5 PT-07 0 Measured **O** Predicted FHWA Method (Adam's method) 0.5 FHWA method, mean_{bias}=1.40 O 10 20 30 1:1 line Applied Vertical stress (ksf) A comparison of measured and predicted maximum lateral displacement during loading. $D_L = \frac{2b_{q,vol}D_v}{H}$ 2 3 For abutment wall Where D_L is the maximum lateral deformation, D_{ν} is the Predicted displacement (in) vertical settlement of GRS abutment, $b_{a,vol}$ is the width of the load along the top of the wall, and H is the height $D_L = \frac{2b_{q,vol}D_v}{H}x\frac{1}{4}$ For pier walls A comparison of measured and predicted maximum lateral displacement (With outlier of the abutment.

removed from PT-07)



Results:- Vertical Earth Pressure



Earth pressure measured during construction and axial loading of the pier. (a) During construction (b) During axial loading.



Results:- Comparison with design methods: Vertical Earth Pressure





Results:- Reinforcement Strain

- Tensile strain Applied
 load
- Upper layers (Layer 6 & 7)
 - Tensile strains were the greatest near the facing blocks
- Layer 4 & 5
 - Maximum strains were around the center of the geotextile within the soil mass
- Backfill stiffness
 - Affects the magnitude of tensile strain
 - Doesn't affect the nature of strain distribution



Reinforcement strain distribution in geotextile at different applied vertical stress for PT-05







Results:- Reinforcement Strain Profile –Backfill and Reinforcement properties

- Higher backfill stiffness (RCA-GAB)
 - Small reinforcement strain
- Lower backfill stiffness (No 57 & FGA)
 - Greater reinforcement strain
- Higher reinforcement stiffness
 - Lower reinforcement strain
- Concrete fill (in PT-08)
 - Reduces reinforcement strains
 - Reduces the reinforcement strain at the top



Reinforcement strain, ϵ_r (%)



Results:- Reinforcement Strain at 4th layer



Reinforcement strain measurement in the fourth geotextile

Distribution of reinforcement strain in the fourth geotextile when the vertical applied stress is 12.7 ksf for PT-05



Results:- Comparison with design methods: Reinforcement Strain

 σ_c is the external confining pressure, d_{max} is the maximum particle

size, Φ . Is the influence factor, D_{tmax} is the load distribution factor, S

equivalent height of uniform surcharge pressure, γ is unit weight of the

soil, *H* is height of the wall, *K* is lateral earth pressure coefficient, and SDV is strain distribution factor from the strain distribution curve



A plot of measured versus predicted reinforcement load. (a) Based on backfill type; (b) All combined.

(FHWA-B is from reinforcement loads based on FHWA and Boussinesq method, FHWA-W is from reinforcement loads based on FHWA and Westergaard solution, FHWA-2:1 is from reinforcement loads based on AASHTO and Boussinesq method, AASHTO-W is from reinforcement loads based on AASHTO and Boussinesq method, AASHTO-W is from reinforcement loads based on AASHTO and Westergaard solution, and AASHTO-2:1 is from reinforcement loads based on AASHTO and approximate 2:1 method).





Comparison of the estimated and predicted reinforcement load profile



Results:- Comparison with design methods: Reinforcement Strain Displacement

computed lateral displacement from measured

reinforcement strain.



Comparison of lateral displacement estimated from the integration of reinforcement strain with measured lateral displacement at different applied vertical stresses



Results:- Comparison with Other Experiments: FHWA GRS Piers



Plan and profile schematic of TF-6 (Lwamoto, 2014)

Comparison of applied vertical stress versus average vertical strain (Nicks et al, 2013))



Results:- Comparison with Other Experiments: FHWA GRS Piers



^b :based on 4-inch diameter triaxial tests



Findings and Conclusions: At FHWA Service Limits



- GRS piers performed well at service limits
- At 4 ksf
 - Vertical strain were less than 1 %
 - Lateral strain were less than 0.51 %
- At 1 % vertical strain
 - Applied vertical stress (4.1-19 ksf)
- At 2 % lateral strain
 - Applied vertical stress (11-32 ksf)



Findings and Conclusions

- Influence of aggregate and geotextile:
 - GRS piers constructed with high strength geotextiles (HP 770) exhibited higher load capacity than those with low strength geotextiles (HP 570 and HPG 57).
 - GRS piers constructed with well graded RCA-GAB exhibited higher load capacity and stiffness than those with poorly graded No 57.
 - GRS piers constructed with RCA-GAB aggregate exhibiting less lateral displacement than those constructed with No 57 aggregate.
 - Reinforcement strain distribution independent of aggregate type.
 - Less reinforcement strains in well graded RCA-GAB aggregate piers than poorly graded No 57 aggregate piers.



Findings and Conclusions

- Concrete fill in top three courses of facing blocks provided additional confinement increasing pier stiffness and strain performance to about twice service pressure.
- Fiber optic strain sensors capture the strain distribution in the geotextile reinforcement and survive well into elastic range of pier response.
- The greatest strains generally developed around the center of the reinforcement layers, except in the upper layers where there was high strains near the facing blocks (highest lateral displacements before yielding).
- Integrated strain measurements estimate the lateral displacements.



Current Work

- Since larger particles were not removed during the construction phase, a large-scale triaxial test is being conducted without eliminating these larger particles in order to replicate the conditions of the pier.
- The Westergaard method predicts the tensile forces and is being analyzed for performance against other methods for extensible reinforcement.
- The ultimate capacity equation was found to underpredict the measured vertical capacity of the GRS pier tested in this study. The effects of bed reinforcement is being analyzed.



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Project Timeline

Deliverable # / Description as provided in the scope (included associated task #)	Anticipated Date of	Status
Project start date 2/27/2020	Completion	
Kickoff Teleconference	3/2020	Completed
Deliverable #1/ Task 1- Report on previous studies on GRS piers, design methods, and	7/1/2020	Completed
construction practices		
Deliverable #2/Task 2 – Report on the design experimental plan for GRS performance	10/1/2020	Completed
tests		
Deliverable #3a/Task 3 – Report on GRS performance tests (axial load-deformation tests)	4/1/2022	Completed
Deliverable #3b/Task 3 – Report on GRS performance tests (axial load-deformation tests)	6/1/2023	Completed
Deliverable #3c/Task 3 – Report on all GRS performance tests (axial load-deformation	07/2023	Completed
tests)		
Deliverable #4/Task 4- Report on comparison of GRS performance test results with	10/2023	In-progress
published results and predictions based on available design methods		
Deliverable #5/ Task 5 –Draft final report: a comprehensive description of the work	10/31/2023	In-progress
performed and will include a summary of piers tested: including dimensions (H/B), facing		
elements, geosynthetics, and aggregates as well as all measured results. Also provided will		
be a comparison of the pier's measured and predicted axial capacities and		
recommendations on their construction and design with Florida aggregates.		
Deliverable #6a/Task 6 – PowerPoint presentation- closeout teleconference to review	11/2023	
project performance, the deployment plan, and next steps.		
Deliverable #6b/Task 6 – Final Report to the FDOT	01/31/2024	



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Thank You!