

# Relaxation of Driven Piles in Florida Soils

BED25-977-05



*GRIP 2022*

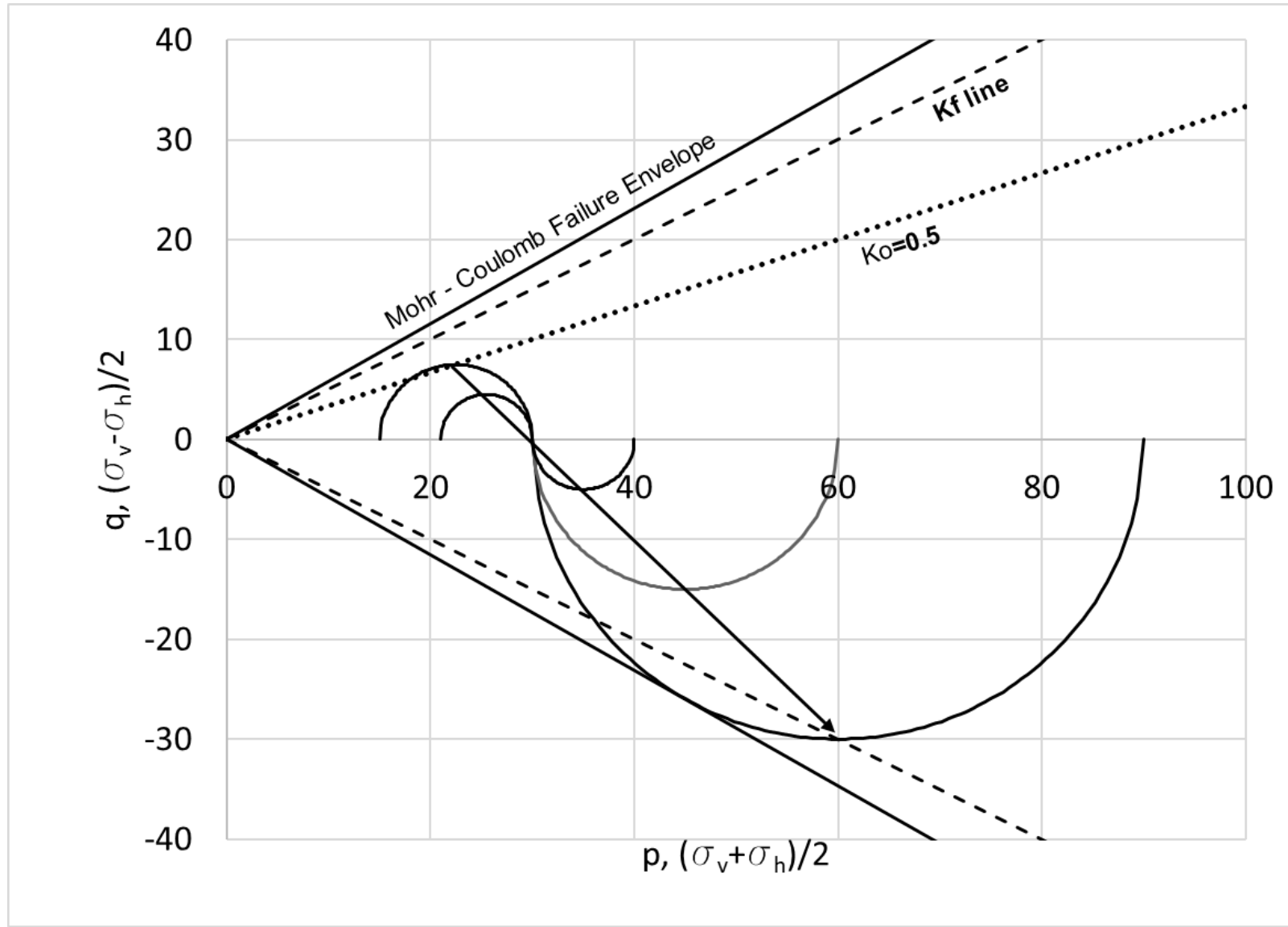
Gray Mullins, Ph.D., P.E. and Dalton Knowles  
Project Managers: Juan Castellanos, P.E. and Rodrigo Herrera, P.E.

# Background/Introduction

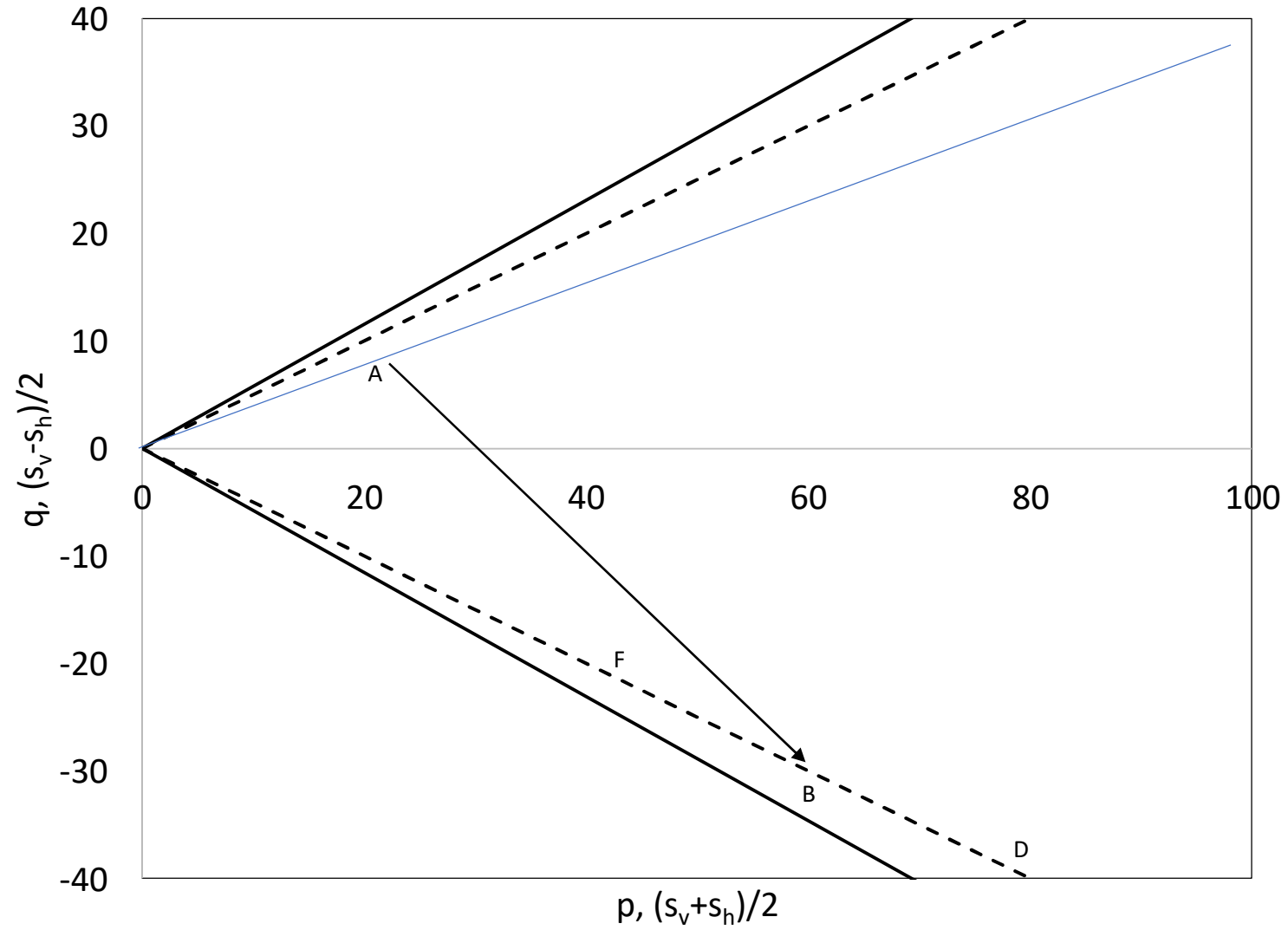
- Driven piles can exhibit an increase or decrease in capacity relative to end of drive conditions defined as *set-up* or *relaxation*, respectively.
- Set-up is beneficial to pile performance; relaxation is not.
- The mechanism of pile relaxation has been attributed to dilative soil conditions that cause negative pore pressure making the soils respond stronger during driving (until the pore pressure dissipates).

# Principal Stress Inversion

## Displacement Piles

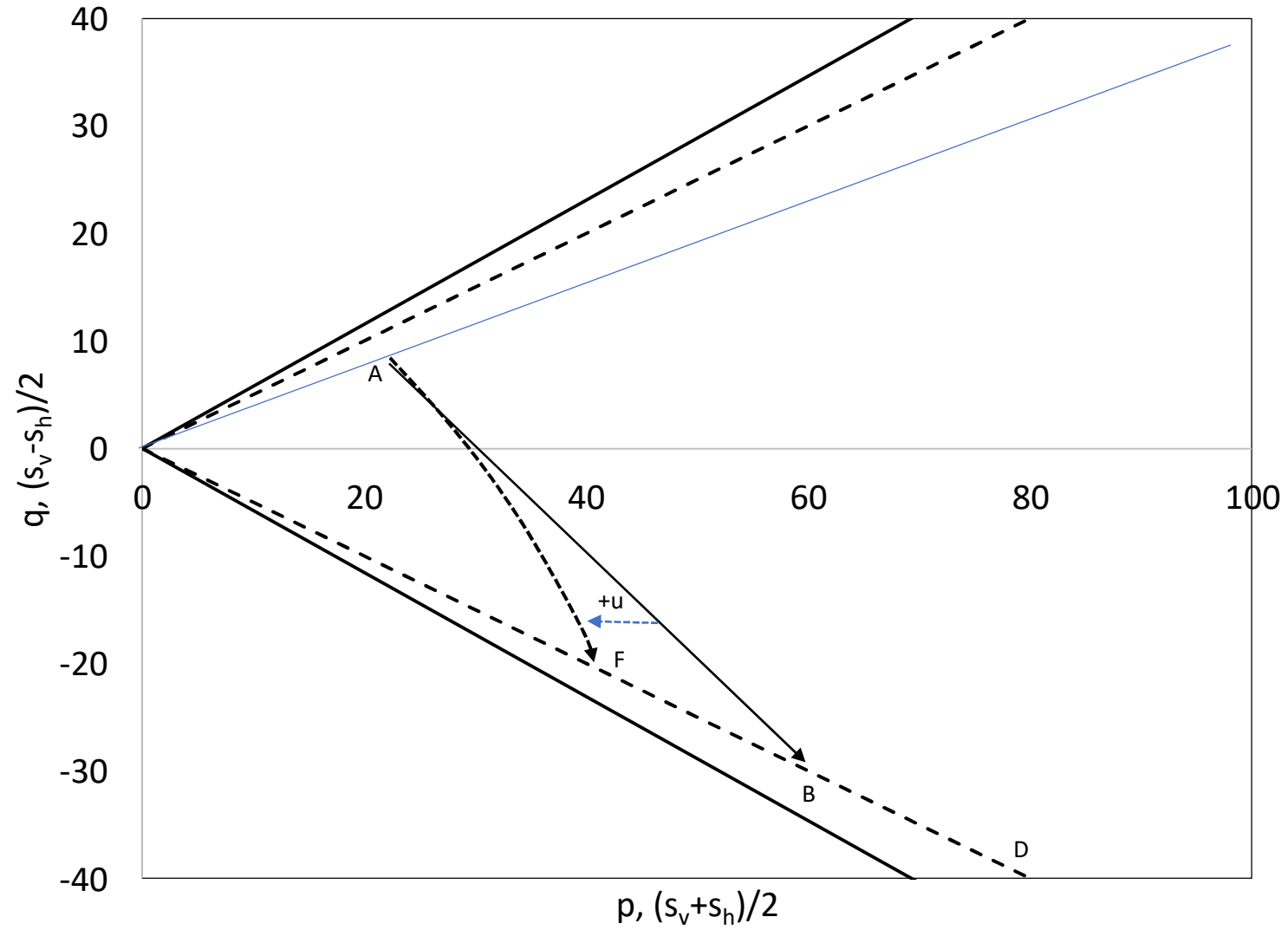


# Pile Set-up

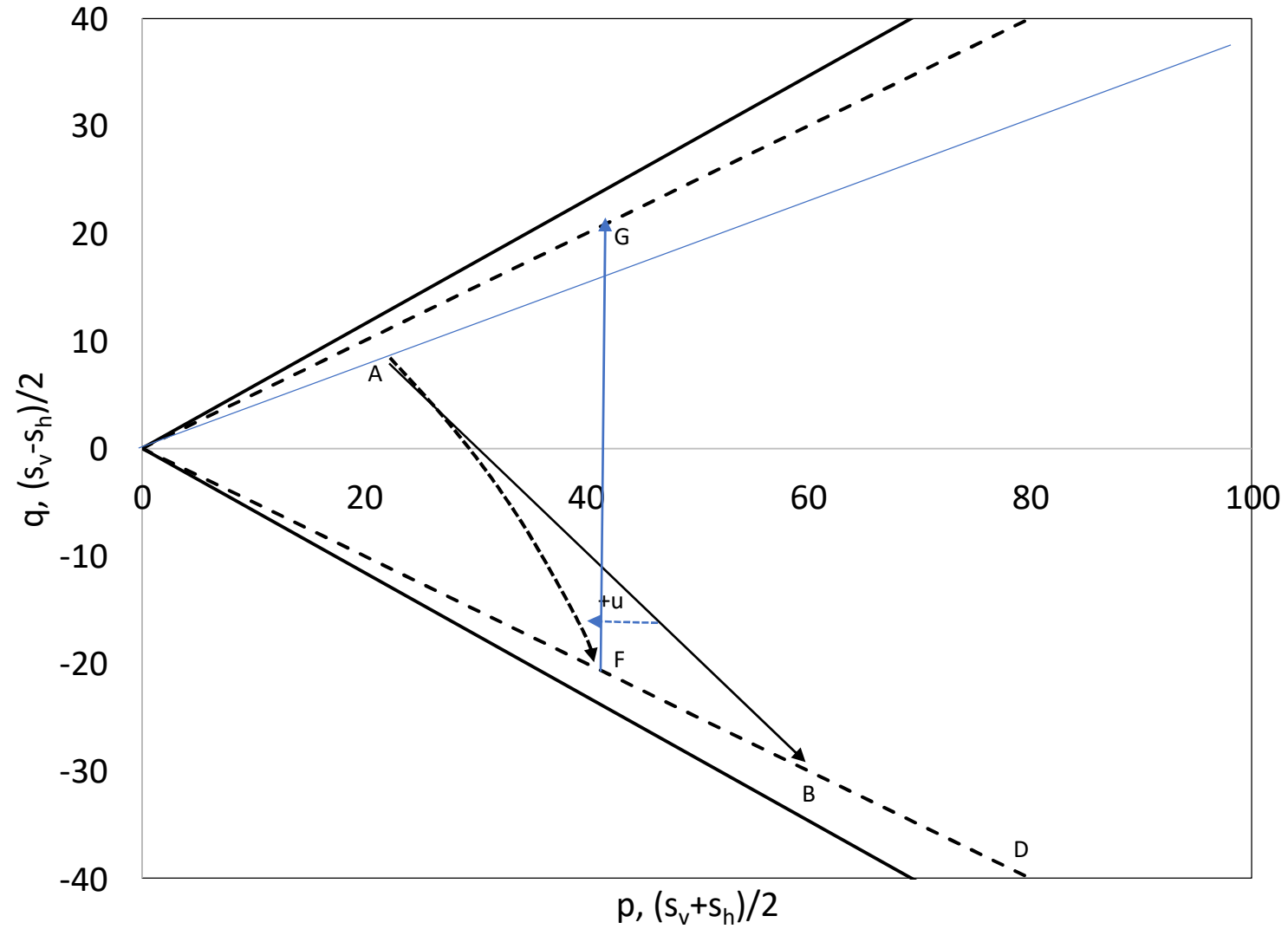




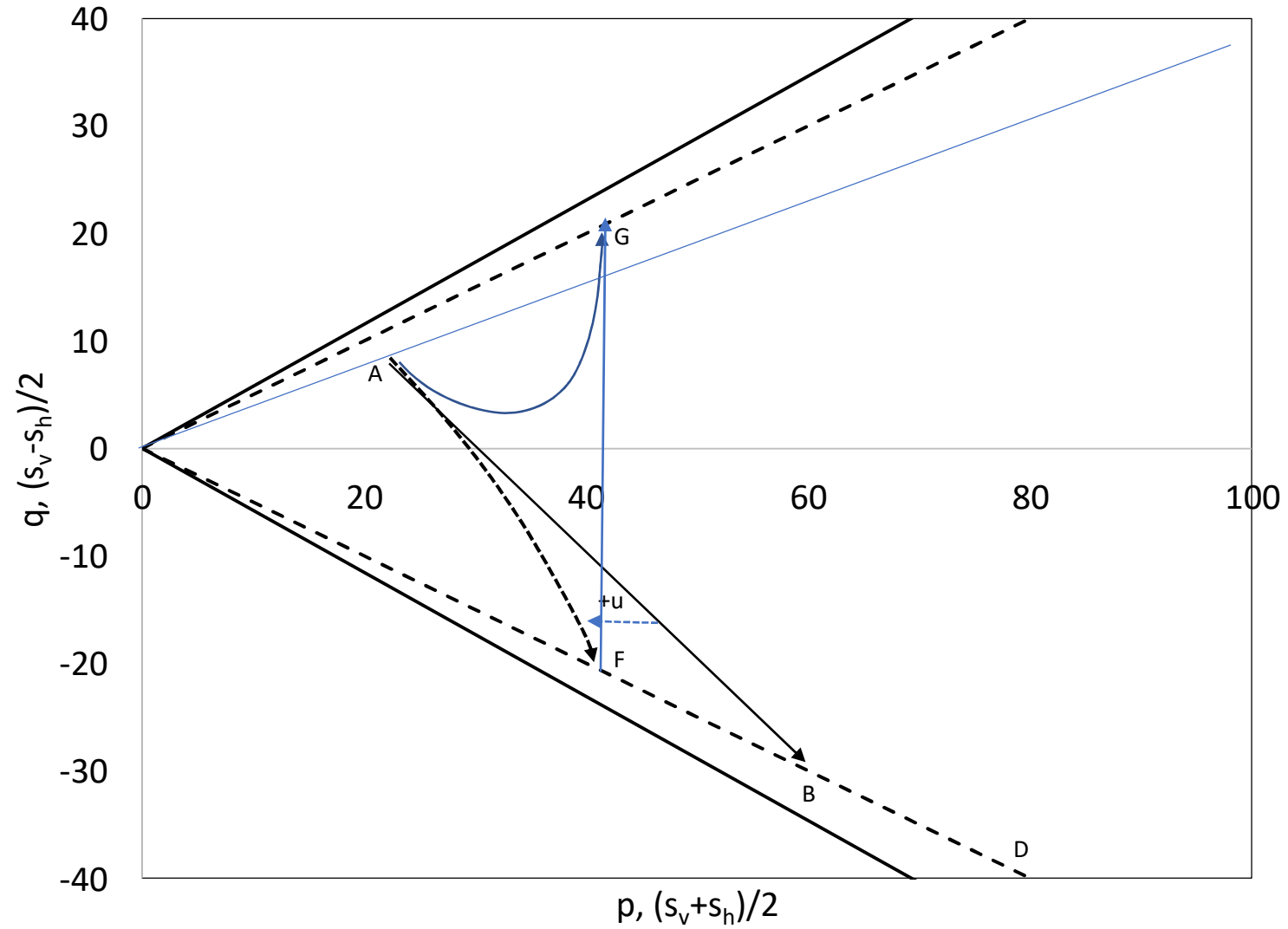
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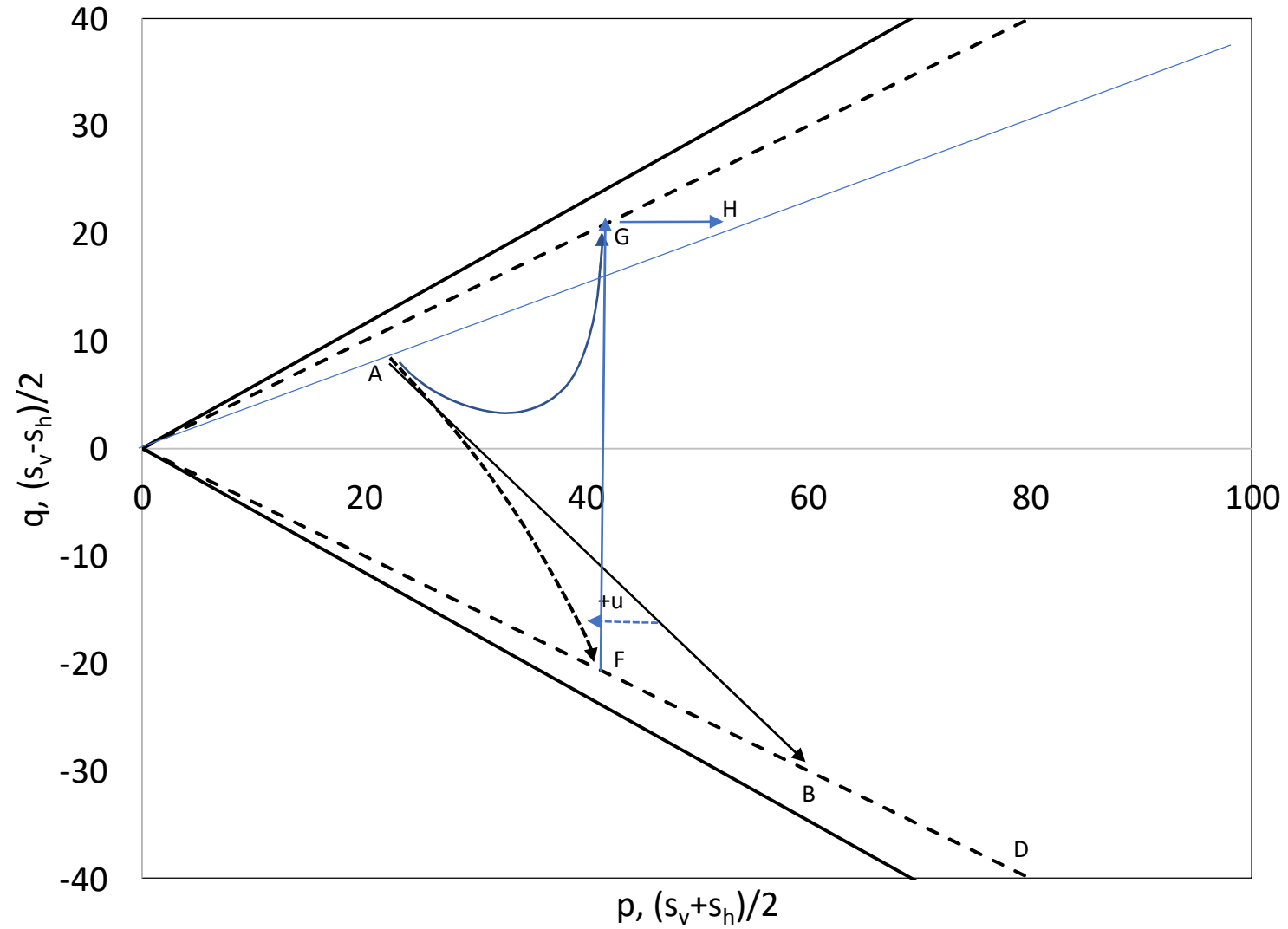
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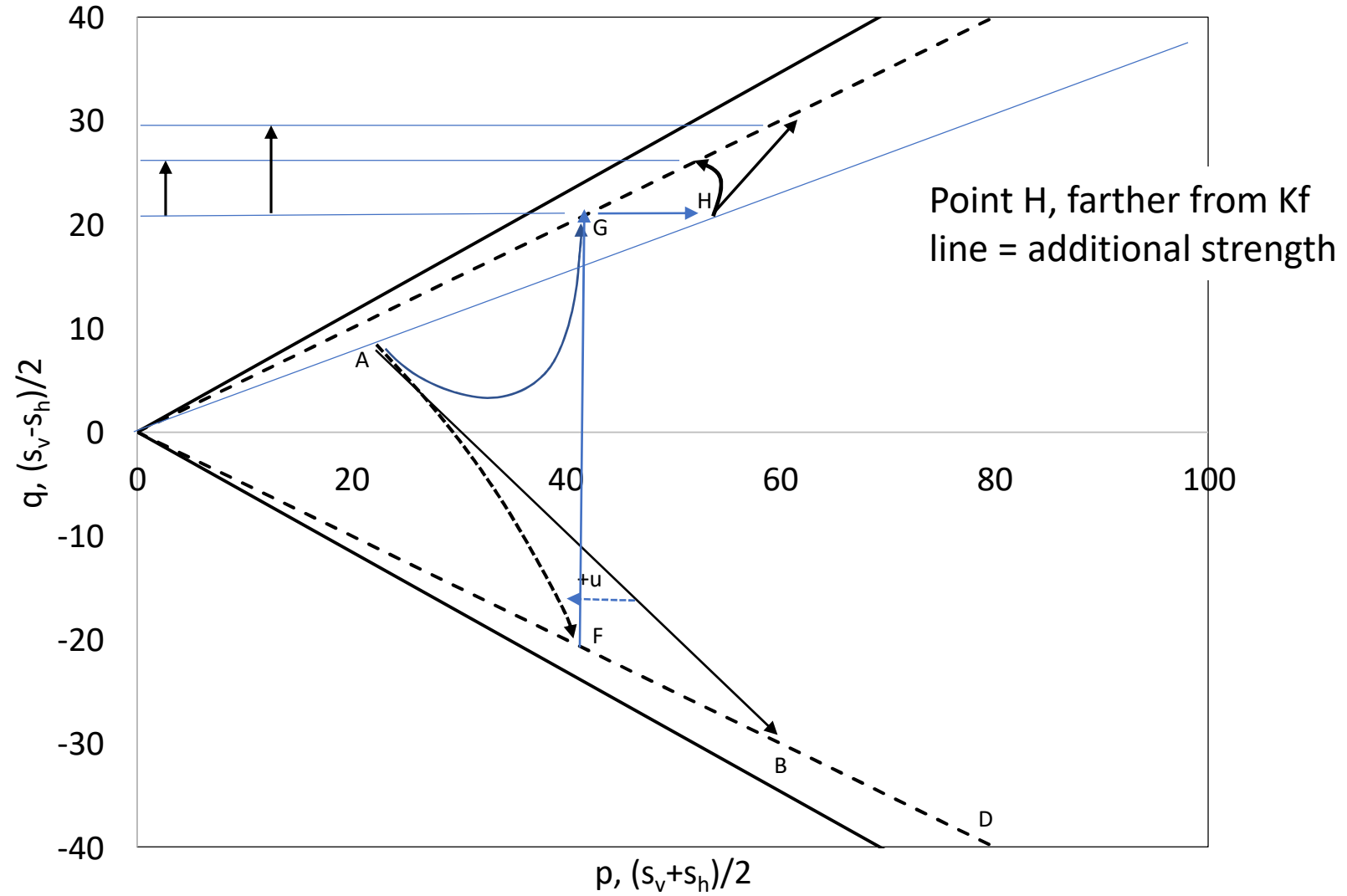
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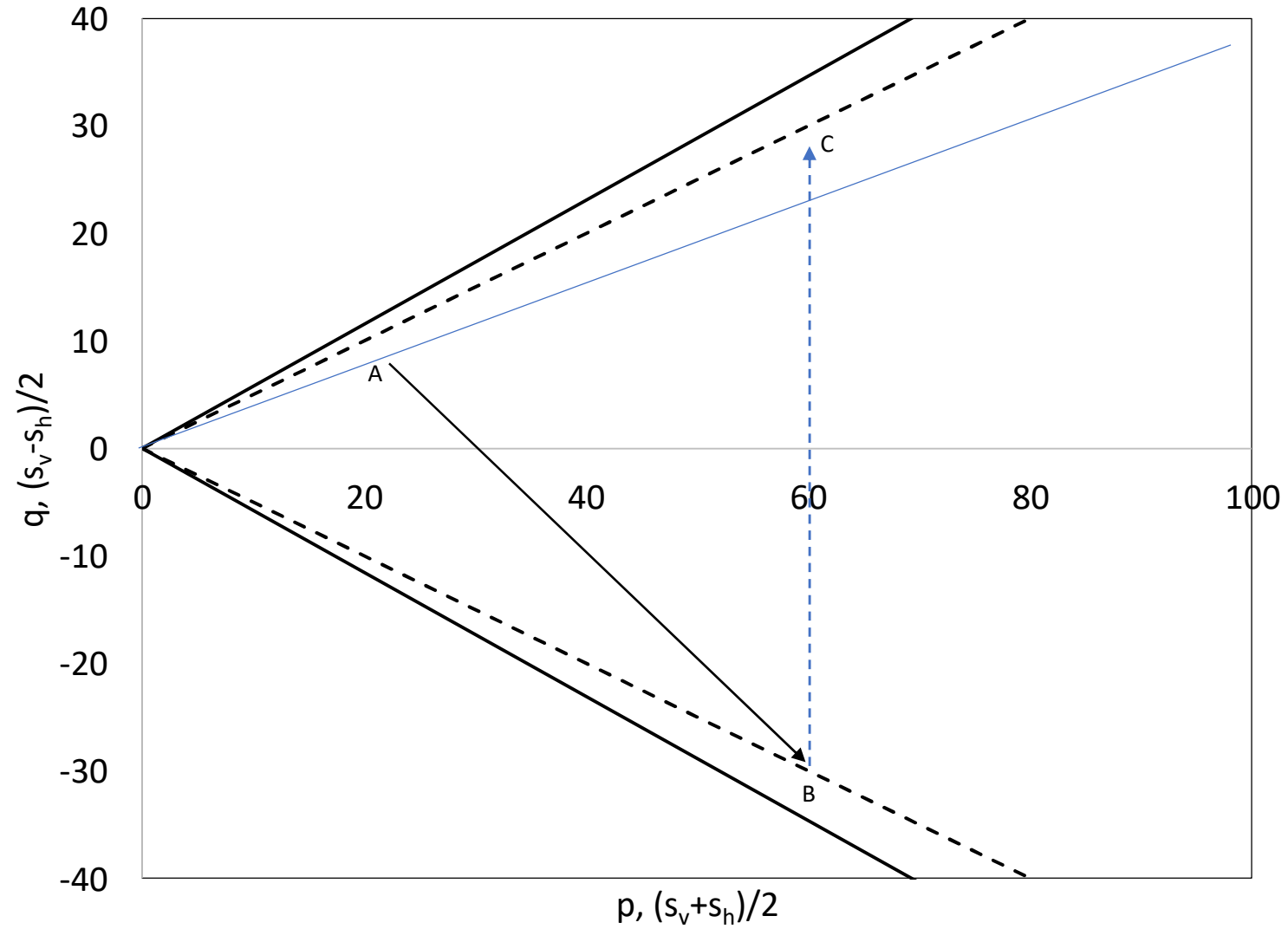
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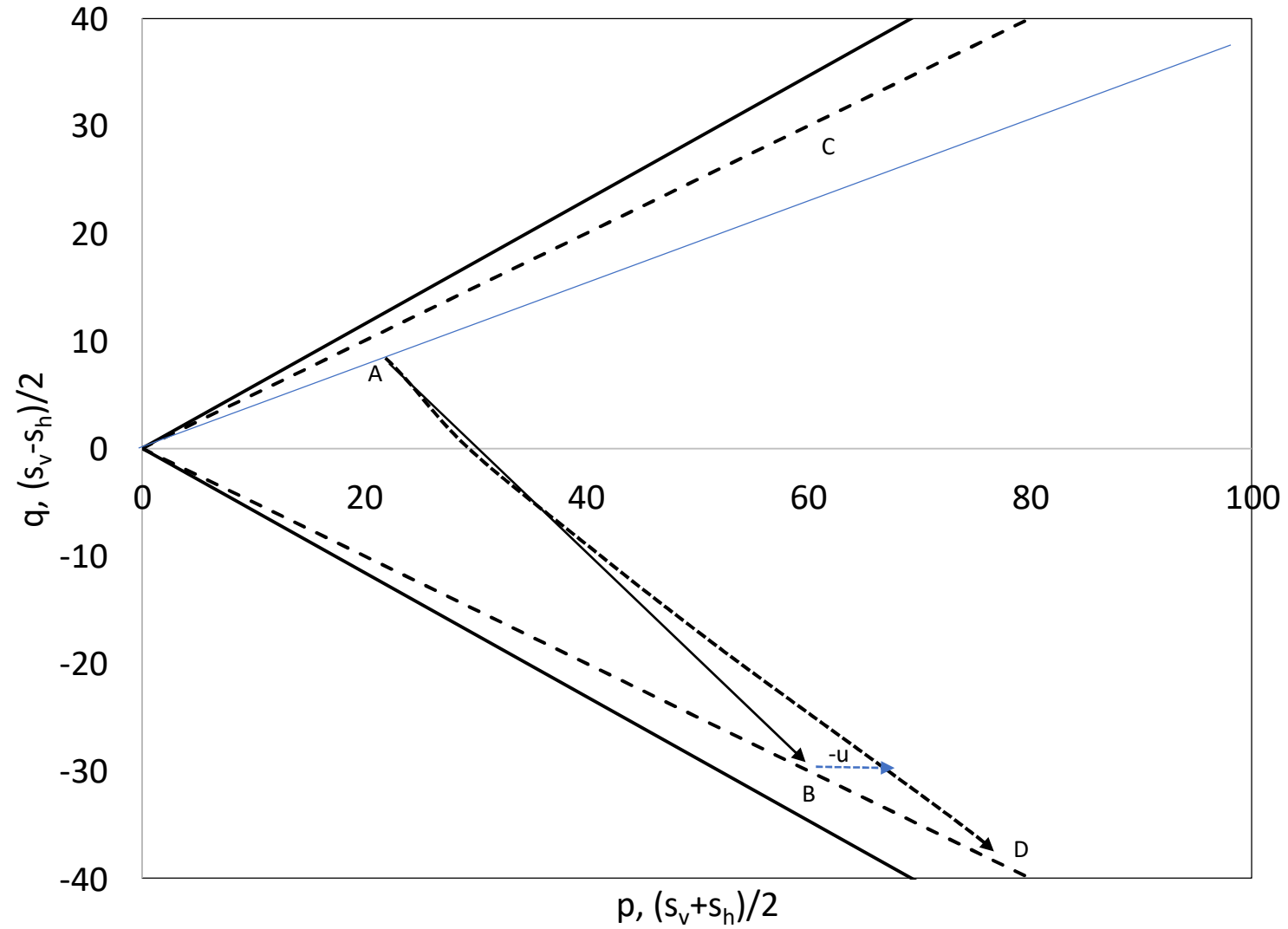


# Pile Relaxation

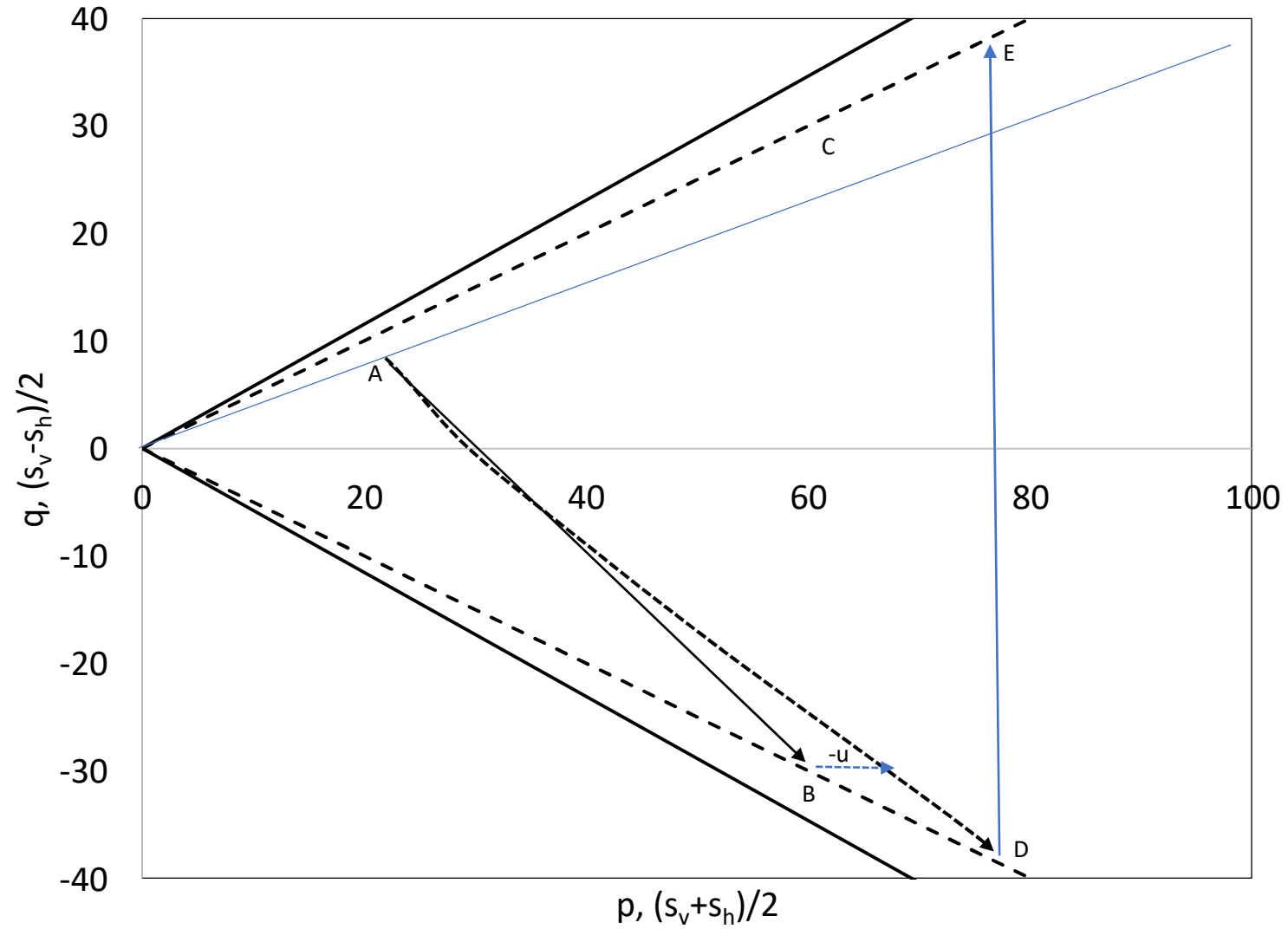




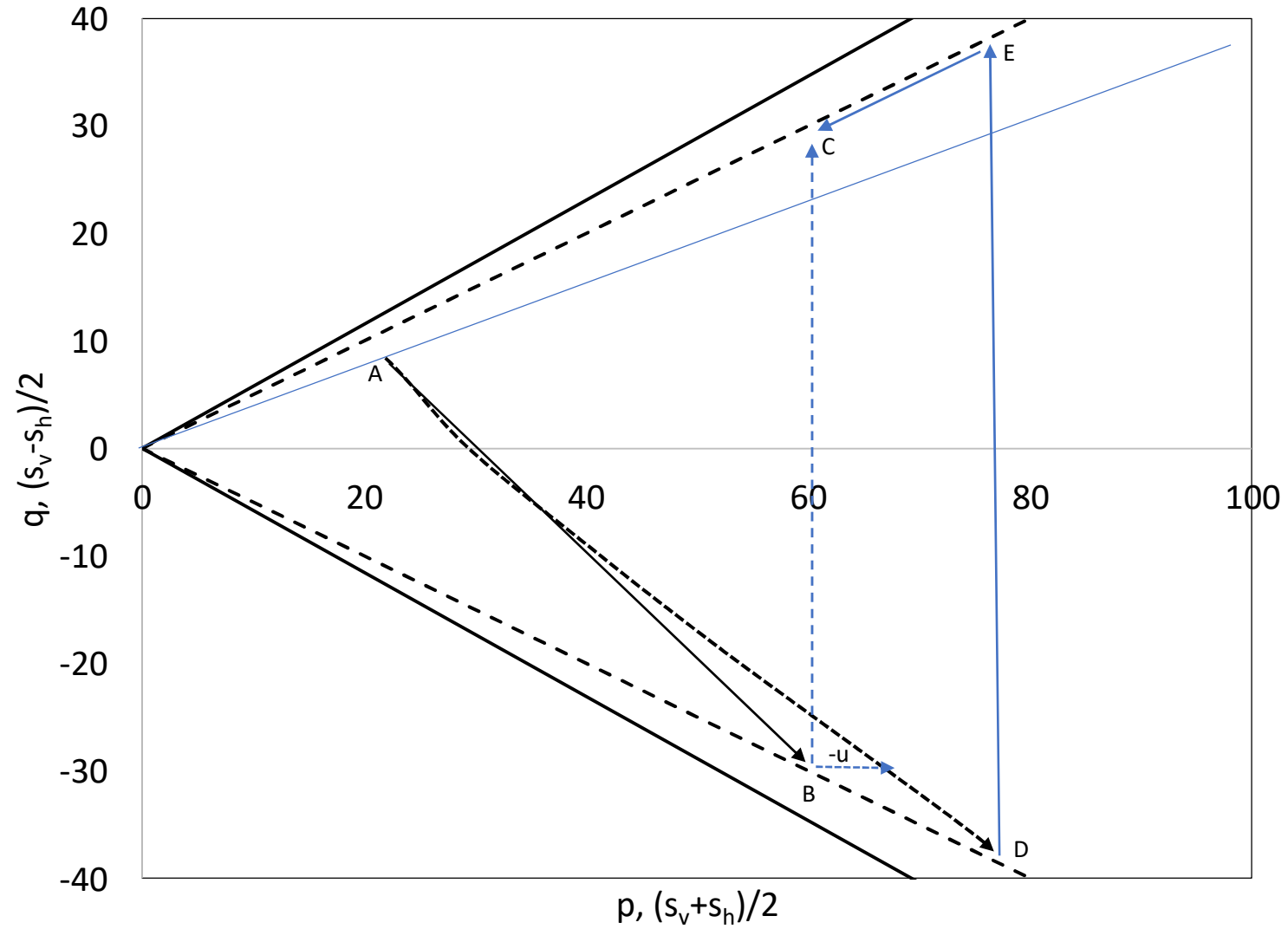
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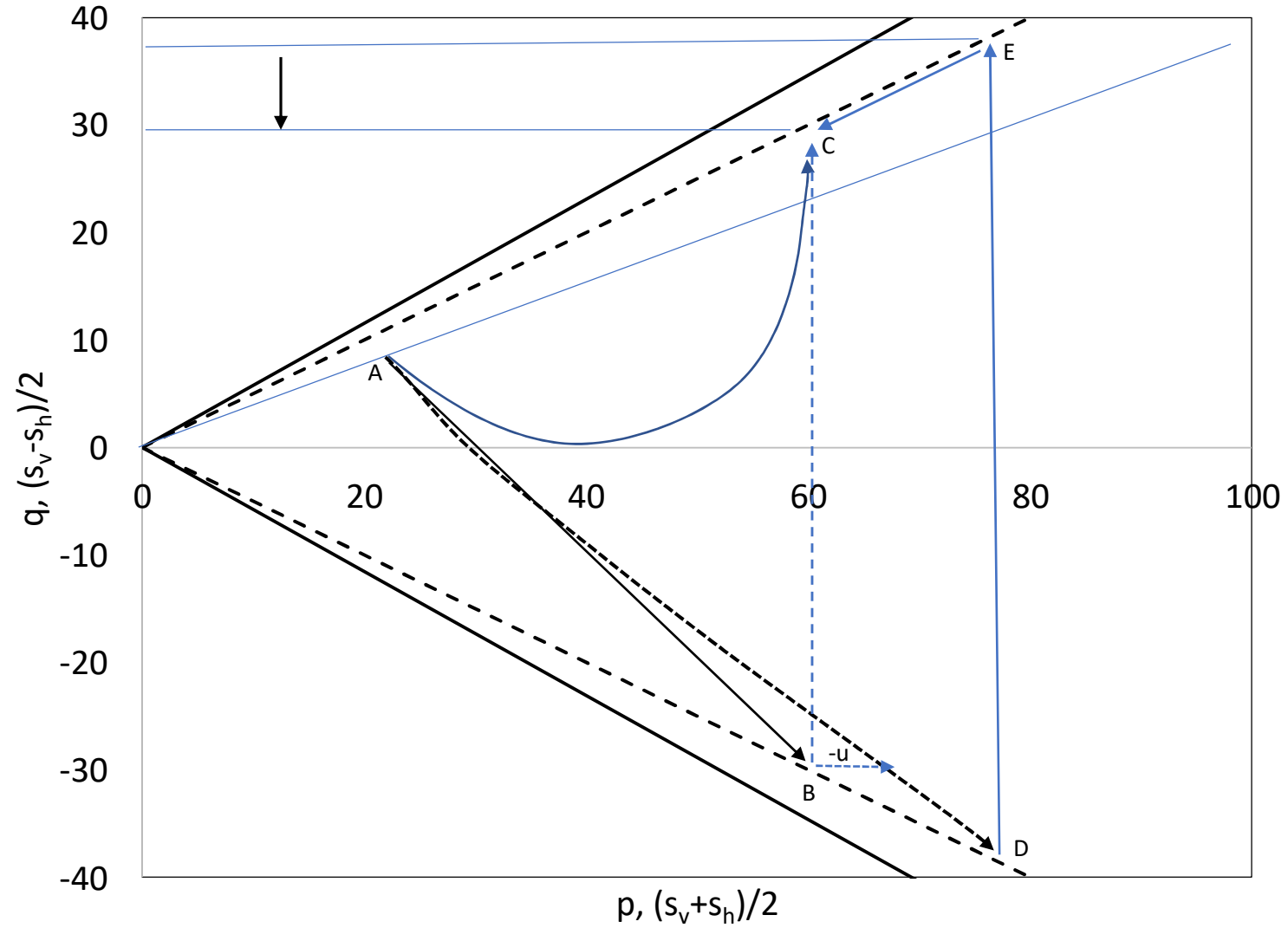


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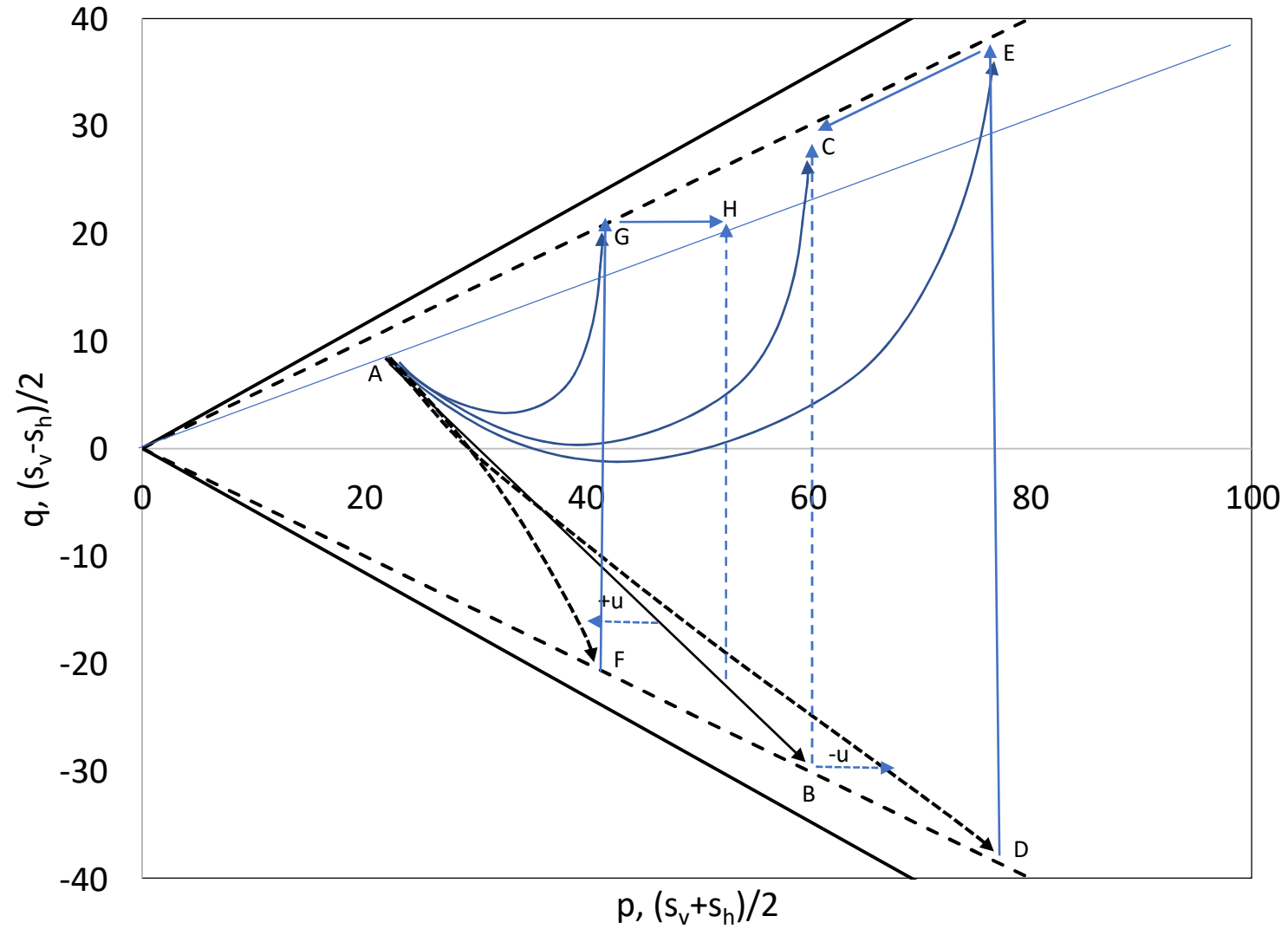


# Pile Relaxation

Loss of capacity

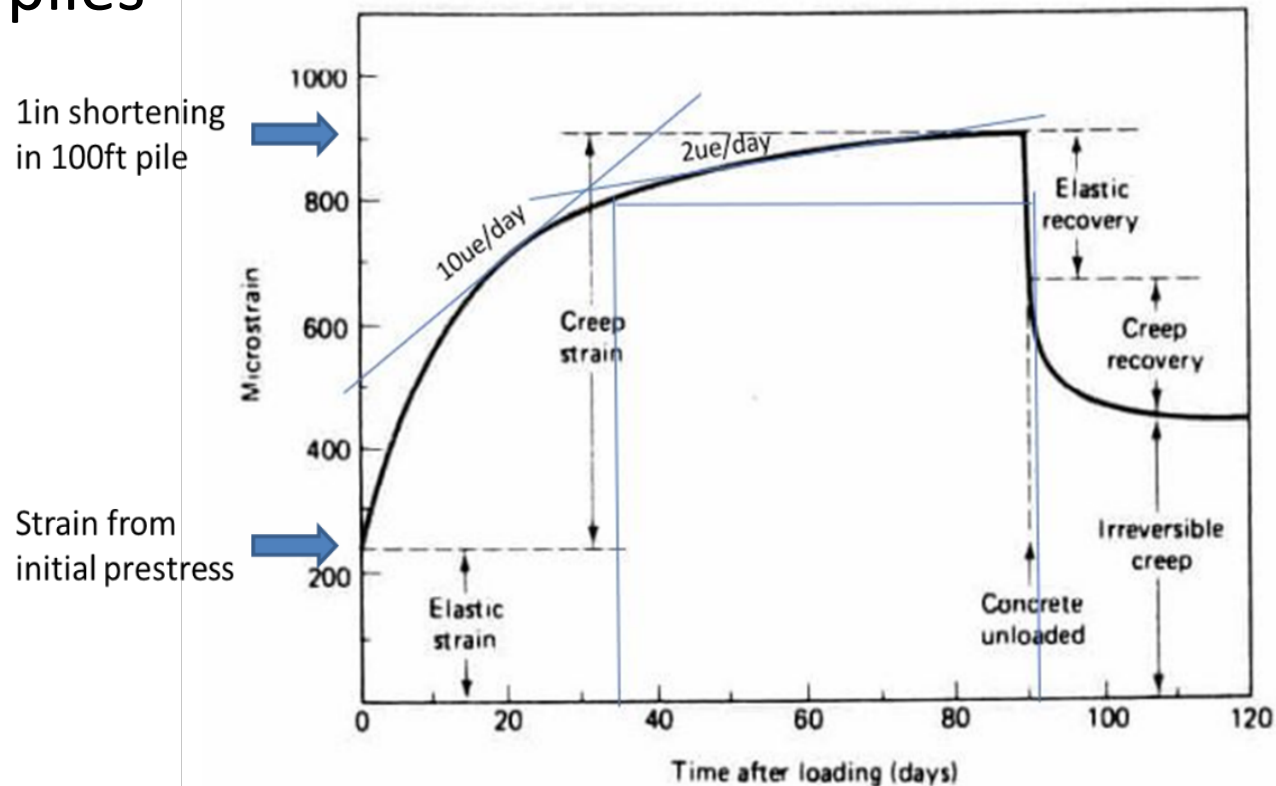


# Pile Relaxation



# Pile Relaxation

- Case studies have show relaxation up to 48 days which is far longer than expected pore pressure dissipation time in dense sands.
- An alternate mechanism could be concrete creep from young prestress piles





# Pile Relaxation

- Case studies have also shown restrikes have regained capacity in as little as 0.5in or as much as 7 ft.
- Large displacements required to regain capacity is likely to be caused by negative pore pressure
- Small displacements required to regain capacity could be due to concrete creep/shortening
- Evaluation of database for soil strata and pile casting information will form the primary effort (Task 2)

Soil conditions change. . .



# Problem Statement

*Relaxation is the reduction in pile capacity with time. It is a phenomenon that has been observed in several projects, especially Design Build projects as a result of verification testing. There have been reported cases in which over 25% of the **original measured capacity has been lost** after initial pile driving. Currently the Department **does not have a methodology** to assist designers estimate relaxation (protocols for In-Situ testing or laboratory testing), nor a process to establish a pile driving criteria to accept piles during construction when relaxation occurs. **This creates delays, extra testing and extra costs** during construction, especially because the problem is typically found after pile driving begins. In most cases the issue has been resolved by additional driving until the piles reach a stable bearing layer.*

# Objectives

- The primary objective of this study is to document as many cases as possible from within the state of Florida where pile relaxation has been experienced.
- Determine what soil types and conditions are likely to create relaxation conditions
- Ultimate goal is to determining appropriate field and lab testing and/or protocols suitable for construction and design.

# Work Tasks

- Task 1: Literature Search
- Task 2: Data Collection (data mining of the FDOT EDMS)
- Task 3: Data Analysis
- Task 4a: Draft Final Report
- Task 4b: Closeout Meeting / Presentation
- Task 5: Final Report

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# Literature Search

- Basu, P., Salgado, R., & Prezzi Tanusree Chakraborty, M. (2009). *Final Report: A Method for Accounting for Pile Set Up and Relaxation in Pile Design and Quality Assurance*. Retrieved from West Lafayette, IN:
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- Bullock, P. J. (2008). *The Easy Button for Driven Pile Setup: Dynamic Testing*. Paper presented at the Civil Engineering at Research to Practice in Geotechnical Engineering Congress 2008, New Orleans, LA.
- Champion, J. M. (2014). "Relaxation are your piles losing capacity?" *Pile Driver, Volume 11, Issue 4*, pp 78-82.
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- Giri, D. *Advanced Soil Mechanics Lecture Note*. Veer Surendra Sai University of Technology. Burla, India.
- Hannigan, P., Ryberg, A., & Moghaddam, R. B. (2020). *Identification and Quantification of Pile Relaxation*. Paper presented at the DFI 44th Annual Conference on Deep Foundations, Chicago, IL.
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# Literature Search

- Hetty. *MAJ 1013 - Advanced Soil Mechanics: Stress Paths, Critical State Soil Mechanics*. University of Southeastern Philippines.
- Holtz, R.D. and Kovacs, W.D. (1981). "An Introduction to Geotechnical Engineering," Prentice Hall, Englewood Cliffs, New Jersey, ISBN0-13-484394-0.
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- Morgano, C. M., White, B. (2004). "Identifying soil relaxation from dynamic testing." *Proceedings of the 17th International Conference on the Application of Stresswave Theory to Piles 2004: Petaling Jaya, Selangor, Malaysia*. pp 415-421.
- Rancman, D. A, Nguyen, T., and Hart, D. (2018). *Pile Group Effects and Soil Dilatancy at the Fort Lauderdale International Airport*. Paper presented at the IFCEE 2018, Orlando, FL.
- Richardson, B. D. (2011). *A Case Study on Pile Relaxation in Dilative Silts*. (Master of Science). University of Rhode Island, Narragansett, RI.
- Sasitharan, S. (1989). *Stress Path Dependency of Dilatancy and Stress-Strain Response of Sand*. (Master of Applied Science). University of British Columbia, Vancouver, British Columbia.

# Literature Search

- Sawant, V. A., Shukla, S. K., Sivakugan, N., & Das, B. M. (2013). Insight into Pile Set-up and Load Carrying Capacity of Driven Piles. *International Journal of Geotechnical Engineering*, 7(1).
- State of California Department of Transportation. (2011). Trenching and Shoring Manual. In. Sacramento, CA: California Department of Transportation.
- Tan, S. L. (2012). *A Case History of Pile Relaxation in Recent Alluvium*. Paper presented at the GeoCongress 2012, Oakland, CA.
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# Plea for Data

- Consultants
- Contractors
- District Engineers
  
- If you know of past projects / sites let us know

# Peak Temperature Determination of Drilled Shafts

## Background

- Curing concrete produces heat energy that in turn elevates the internal temperature of the concrete.
- Excessive temperatures can lead to:
  - Differential temperature-induced cracking
  - Delayed ettringite formation (DEF)
- Historically, when the concrete elements were of a massive size, the internal temperature was found to exceed safe temperature limits potentially rendering the concrete weaker and less durable.
- More recently, when large amounts of cementitious materials were used in the concrete mix design, even smaller elements were shown to achieve unsafe high temperatures.





27163  
3591

30 DIAMETER

















# Mass Concrete Specifications

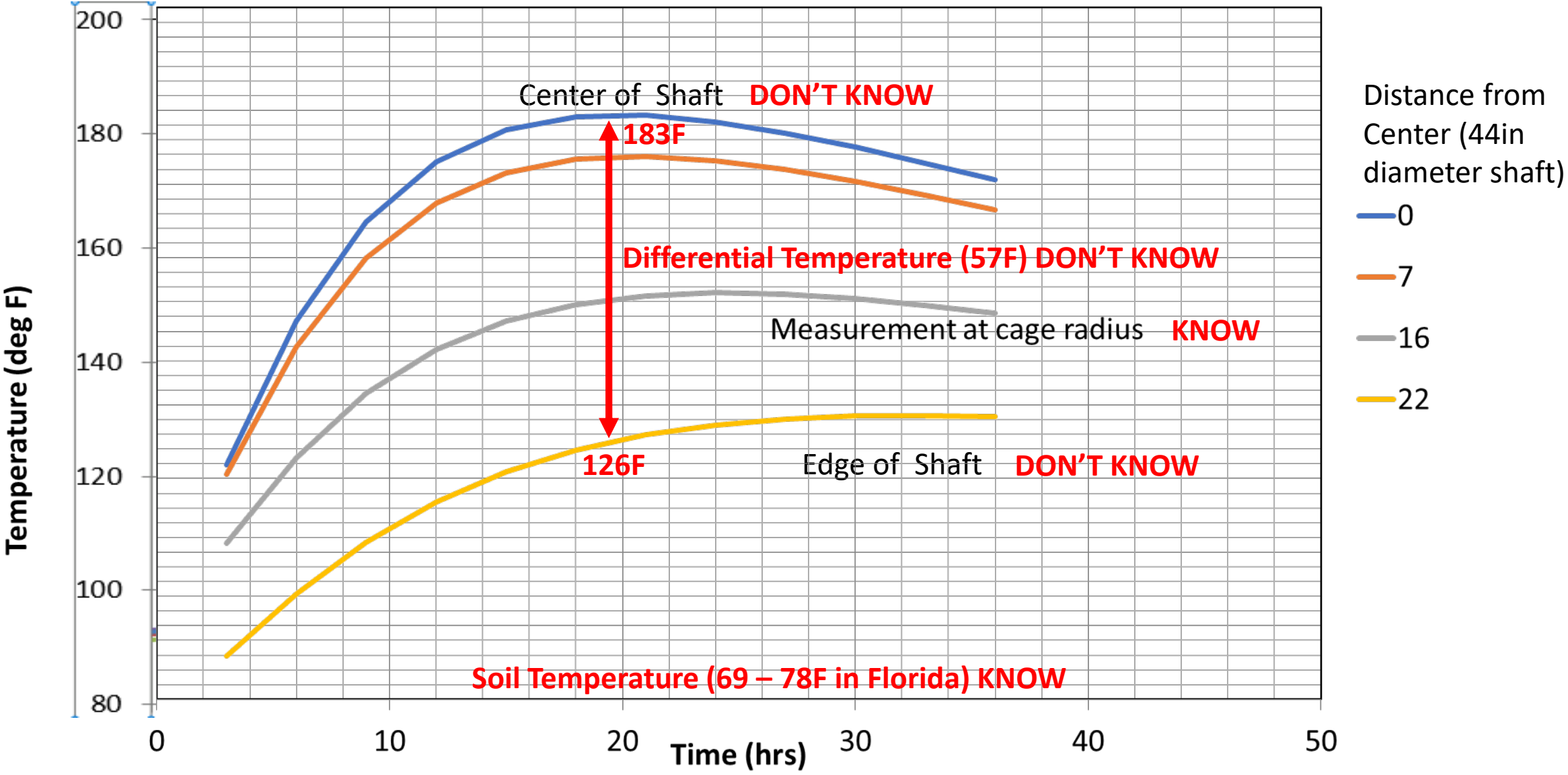
## American Concrete Institute

- Performance-based temperature limits
  - 158/160°F peak
  - 35°F differential
- Definitions state concrete physical dimensions and volume that would require mitigation efforts to manage heat energy production

## Florida Department of Transportation

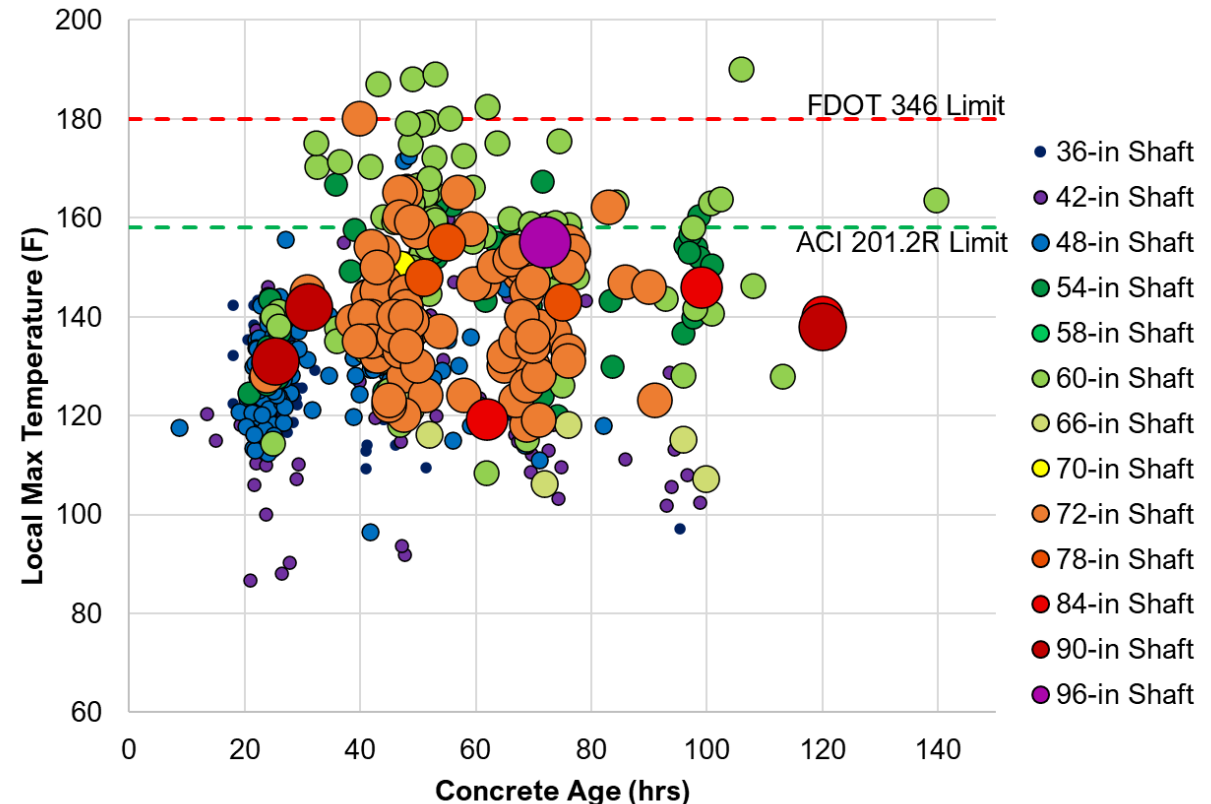
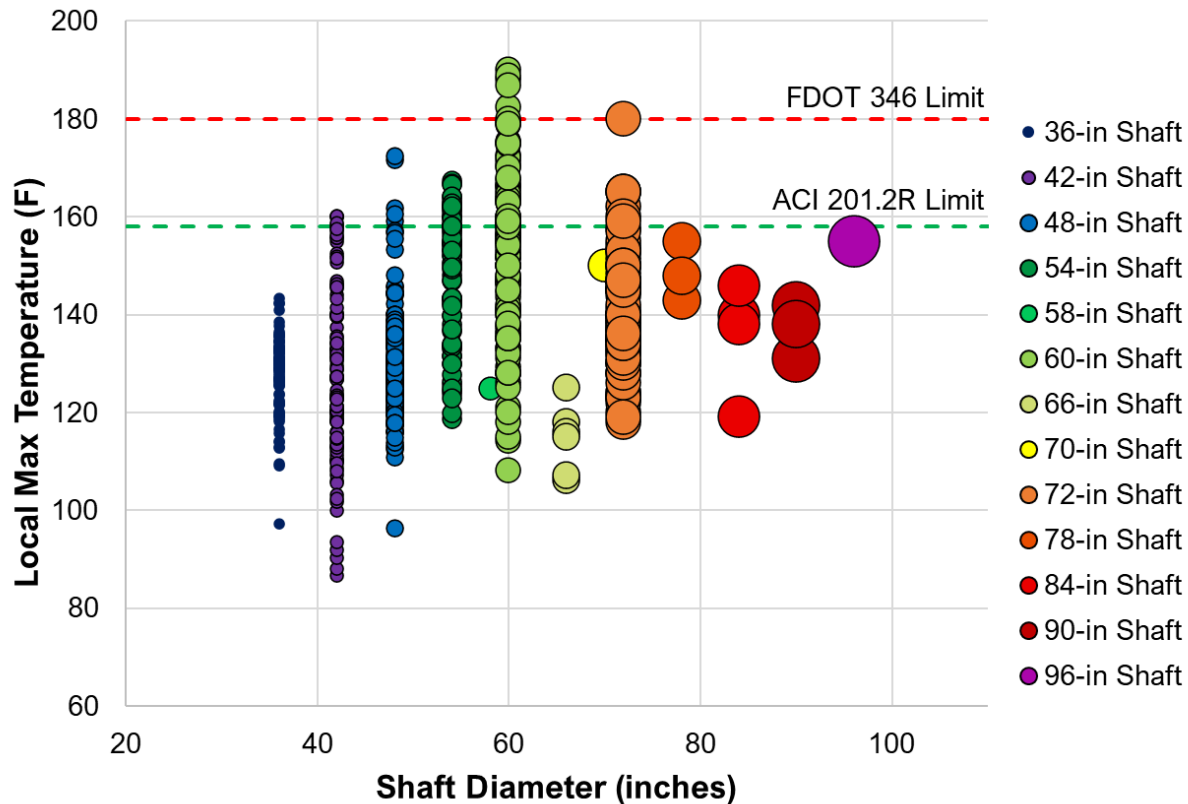
- Performance-based temperature limits
  - 180°F peak
  - 35°F differential
- Many drilled shafts are exempt from mass concrete consideration or conflict with other FDOT mass concrete specifications

# What is Known and Unknown



# Previously Collected TIP Data

- 661 drilled shafts with thermal data
  - 78 included concrete supplier and mix design
  - Concrete age ranges from roughly 10 to 140 hours
  - 12% of local maximum temperatures (cage location) exceed ACI 158°F limit.







# Measured Data Preliminary Results

- I-4 Drilled Shaft OC-19
- Constructed on the north side of I-4 just east of the Polk Pkwy in Polk City, FL
- 72-inch diameter
- 37 feet long
- Partial-length, 84-inch diameter temporary casing

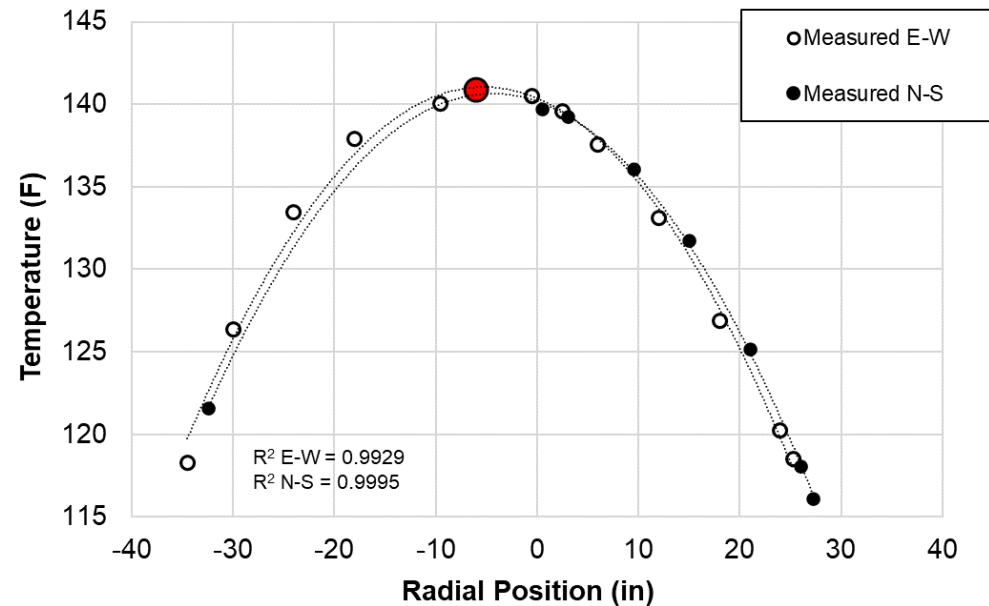
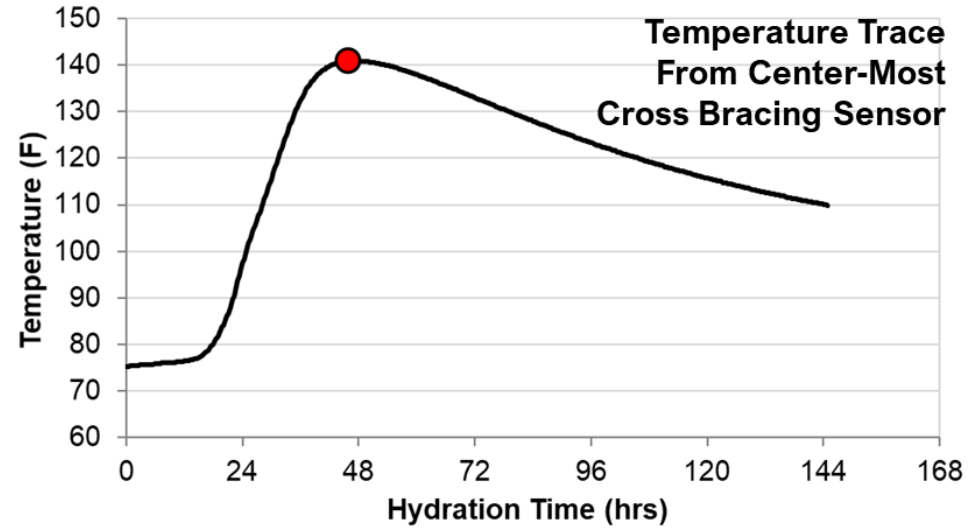
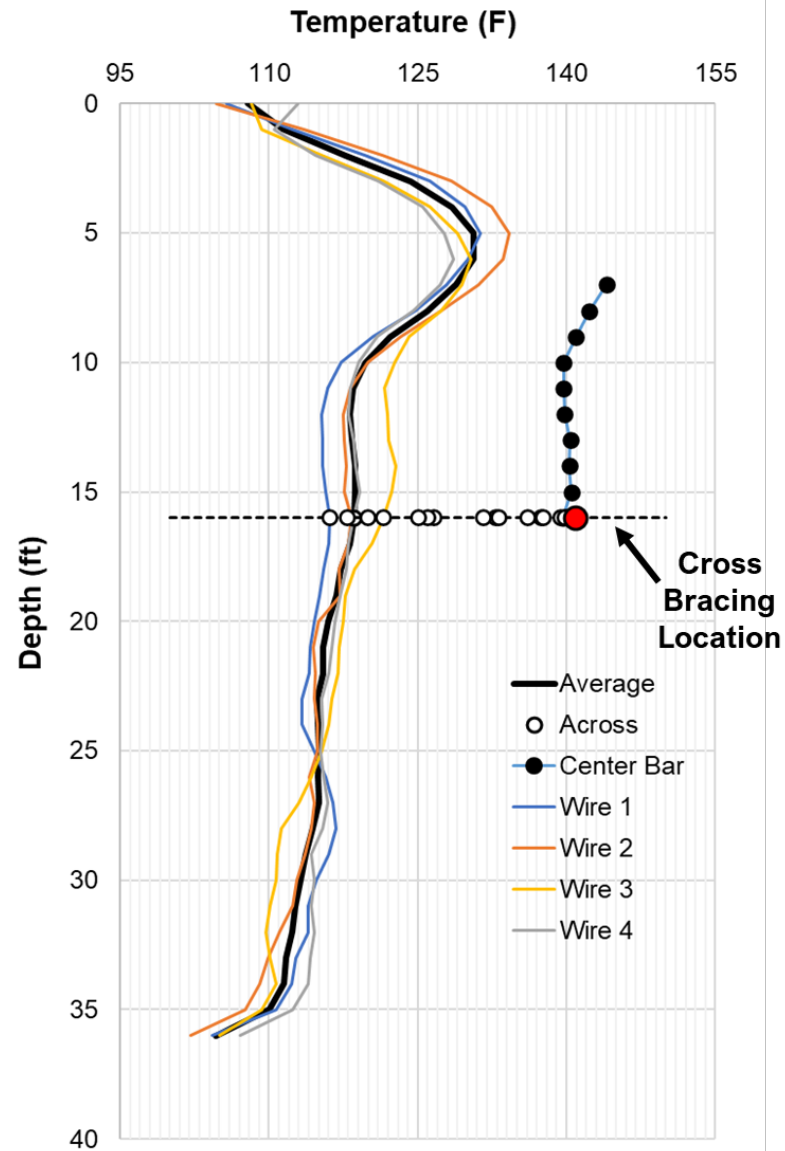




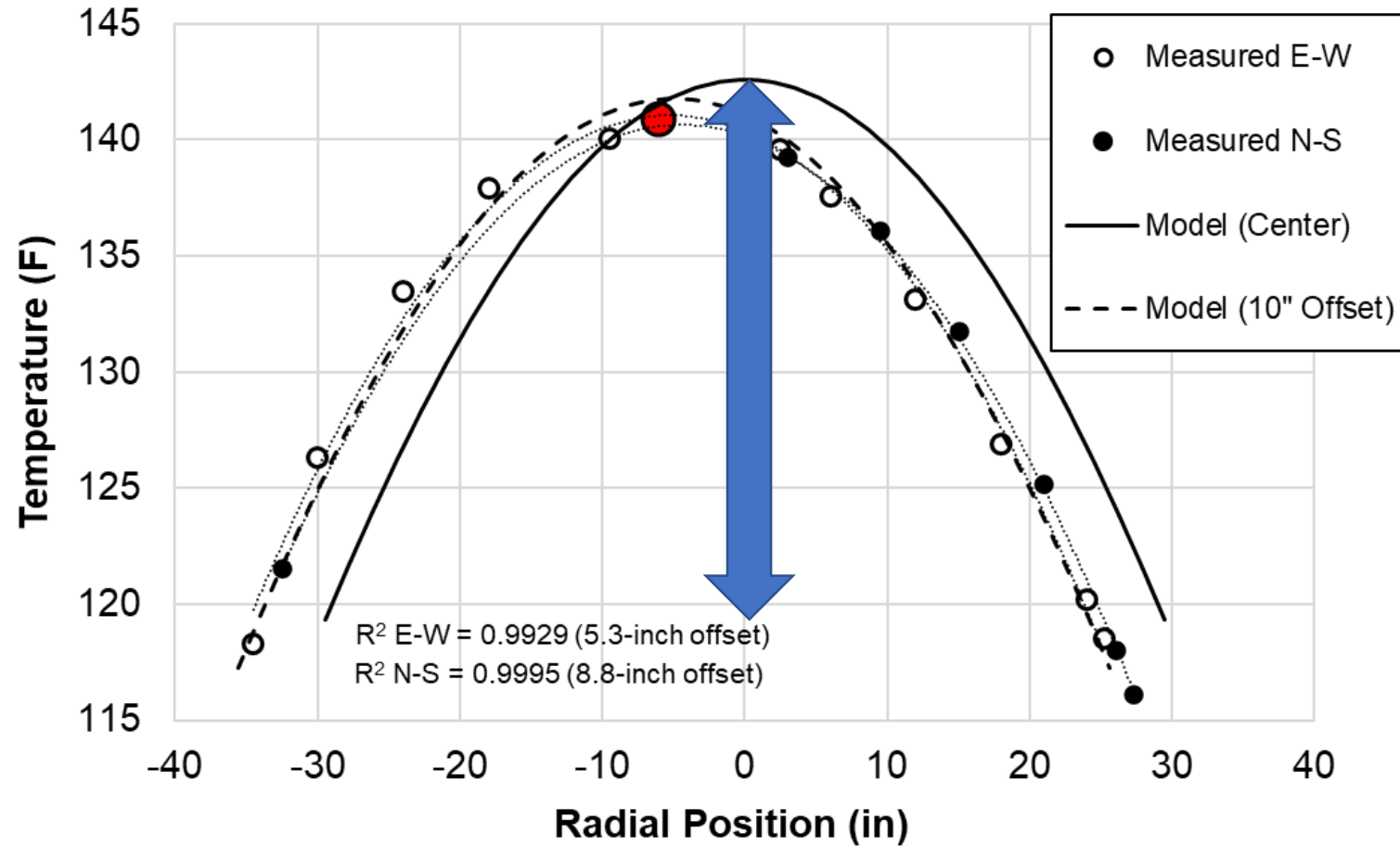
# Measured Data Preliminary Results

| <b>Concrete Mix Design:<br/>60% Slag Replacement</b> |                           |
|--|---------------------------|
| <u>Material</u>                                      | <u>Amount</u>             |
| Cement   | 266.1 lb/yd <sup>3</sup>  |
| Slag   | 393.9 lb/yd <sup>3</sup>  |
| Water  | 177.7 lb/yd <sup>3</sup>  |
| Coarse Aggregate                                     | 1615.6 lb/yd <sup>3</sup> |
| Fine Aggregate                                       | 1322.2 lb/yd <sup>3</sup> |

# Measured Data Preliminary Results

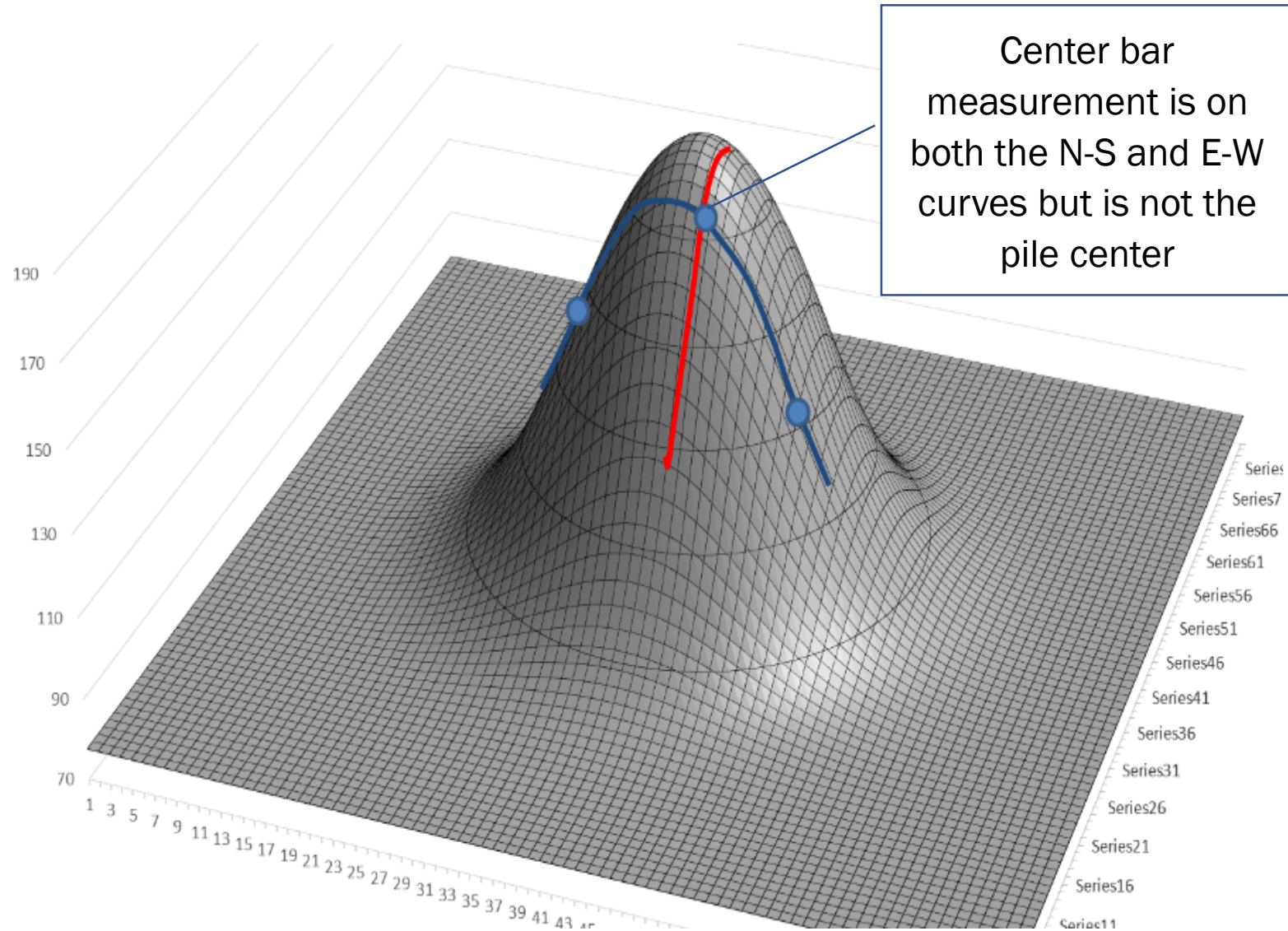


# Modeling Preliminary Results

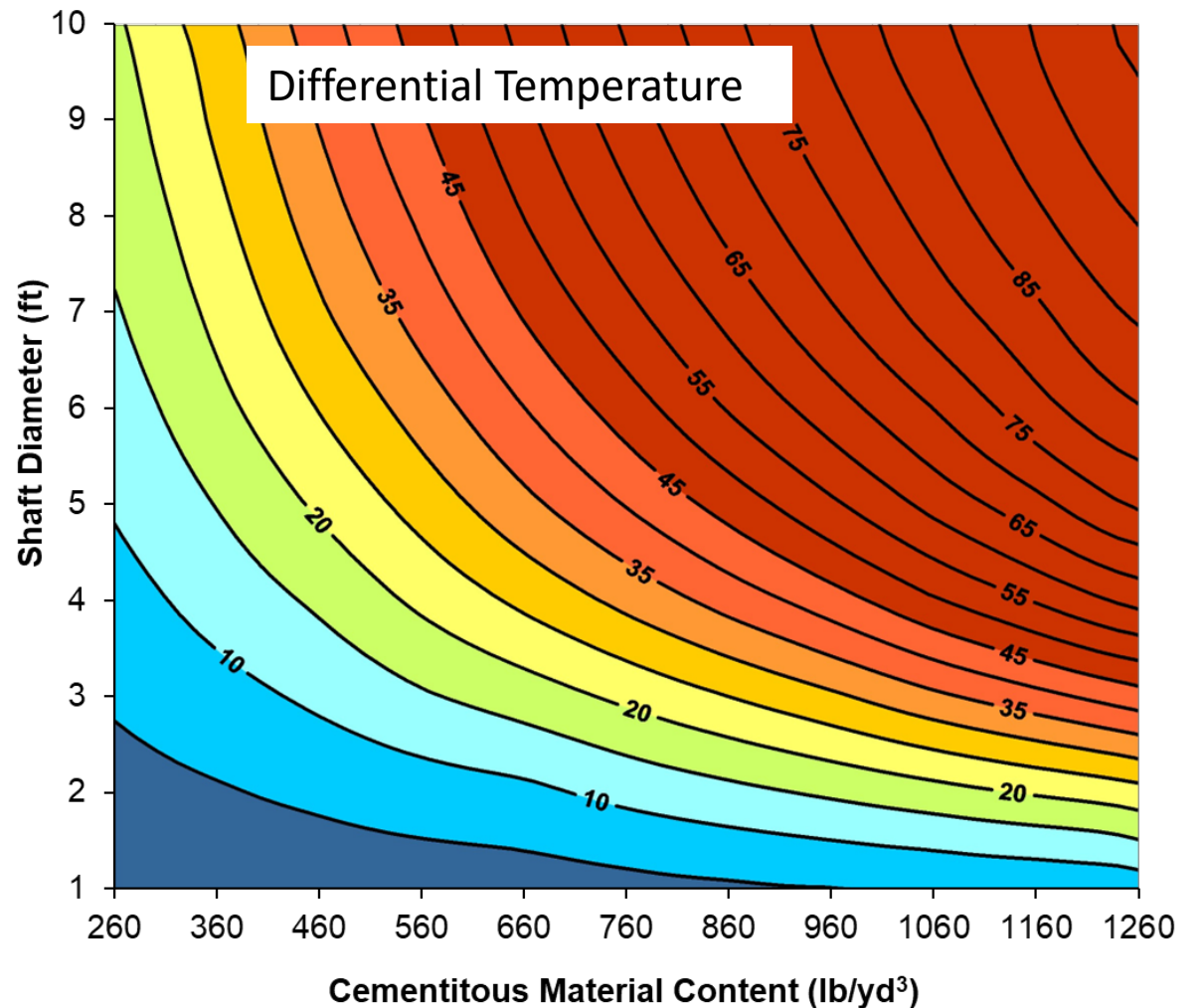
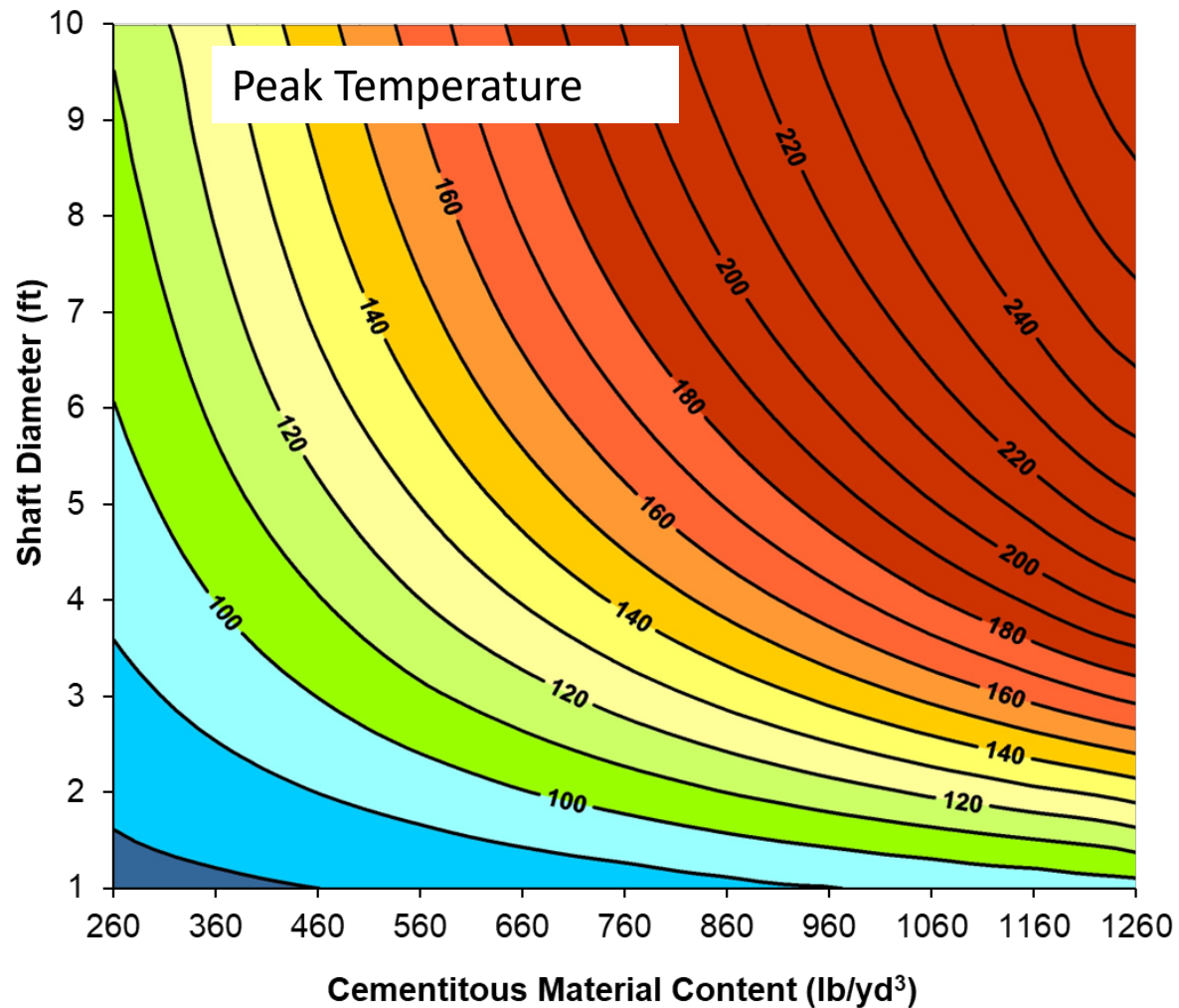




# Modeling Preliminary Results



# Outcome: predict core and differential temperatures for shafts before construction



Outcome: predict core temperatures from routine thermal integrity testing after construction

$$\Delta T_{\text{slag}} = (b_1 TCC + b_2) R_{\text{cage}}^2 + (b_3 TCC + b_4) R_{\text{cage}} + (b_5 TCC + b_6)$$

