Florida Department of Transportation

CHARLIE CRIST
GOVERNOR

5007 Northeast 39th Avenue
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STEPHANIE C. KOPELOUSOS
SECRETARY

March 25, 2009

** Expired **

MATERIALS BULLETIN NO. 05-09

TO: DISTRICT MATERIALS RESEARCH ENGINEERS

FROM: Thomas O. Malerk, P.E., Director, Office of Materials

COPIES: Richard Kessler, Michael Bergin

SUBJECT: AASHTO T 255 SAMPLE SIZES

The State Materials Office is revising Materials Manual Volume II Section 9.2. Additional clarification for 9.2.6.7 is being added. The Materials Manual requirements contained in the July 2009 workbook are more restrictive than originally intended. The purpose of this memorandum is to allow the use of less restrictive language to be included in a Materials Manual Volume II Section 9.2 revision proposed for implementation in January 2010.

The following requirement will apply for determining both coarse and fine aggregate free moisture at the concrete production facility beginning in July 2009.

Calculate both coarse and fine aggregate free moisture based on AASHTO T 255. The following minimum samples sizes shall be used in lieu of the samples sizes required in AASHTO T 255 Table 1.
Fine Aggregate – 500 grams
Coarse Aggregate – 1500 grams

If you have any questions, please contact Mike Bergin in the State Materials Office at (352) 955-6666.

TOM/mb

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MEMORANDUM

DATE: February 26, 2009

TO: Bouzid Choubane, Dave Horhota, Rick Kessler, Jim Musselman, Paul Vinik

FROM: Thomas O. Malerk, Director, Office of Materials

SUBJECT: Delegation of Signature Authority

In my absence for the month of March 2009, I delegate signature authority to James Musselman and, in his absence, Bouzid Choubane. The delegate will sign his own name for Thomas O. Malerk, Director, Office of Materials and attach a copy of this signature authority to all outgoing correspondence.

TOM:dd