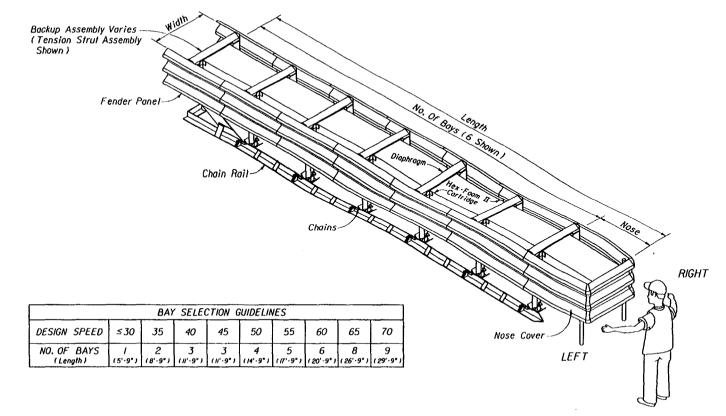
INDEX OF SHEETS

SHEET NO.	DESCRIPTION
1	General System Features And Boy Selection Guidelines
2	Concrete Backup Wall Assembly
3	Tension Strut Backup Assembly
4	Wide Flange Backup Assembly
5	Concrete Barrier Wall Backup Assembly
6	Transition Assembly Features



GENERAL SYSTEM FEATURES AND BAY SELECTION GUIDELINES

GENERAL NOTES

- 1. The energy absorbing system represented on this standard drawing is a proprietory design by Energy Absorption Systems, Inc. and marketed under the trade name G-R-E-A-T, short for Guard Rail Energy Absorbing Terminal. Any infringement on the rights of the designer shall be the sole responsibility of the user.
- 2. This standard drawing is produced by the Florida Department Of Transportation solely for use by the Department and its assignees. This standard drawing provides the general graphics and information necessary to field identify component parts of the G-R-E-A-T System (G-R-E-A-T) and their incorporation into a whole system.
- 3. This standard drawing is sufficient for plan details for the G-R-E-A-T installed as a free standing system or installed in connection with concrete barrier walls and other fixed barrier systems, and precludes the requirement for shop drawing submittals unless the plans otherwise call for such submittals.
- 4. The G-R-E-A-T shall be assembled and installed in accordance with the manufacturers detailed drawings, procedures and specifications.
- 5. The G-R-F-A-T is available in 2'-0", 2'-6" and 3'-0" widths. Each of these widths can be malched to any of the four backup assemblies shown in this index. The four backup assemblies are to be utilized as follows: (a) independent systems:

 - (1) Concrete backup wall assemblies. (2) Tension strut backup assemblies.
 - (3) Wide flange backup assemblies.
 - (b) Dependent systems:
 - (1) Concrete barrier wall backup assemblies.
 - (c) Combination systems:
 - (1) Any of the independent systems (a) above with thrie beam/W-beam side panel
 - transition assembly connected to single face or double face quardrail systems.
 - (2) Dependent systems (b) above with bracket assemblies and transition panels connected to safety shaped concrete barrier wall systems.

Variations from the uses described above shall be constructed as detailed in the plans and/or as required by

- 6. Only the G-R-E-A-T Hex-Foam II cartridges shall be used in all bays and the nose section,
- 7. Concrete foundations and backup blocks shall be constructed with 4000 psi min, compressive strength concrete.
- 8. The G.R.E.A.T shall be constructed on cross slopes 12.5; for flatter.
- 9. All metattic components shall meet the galvanizing requirements for guardrait, Index No. 400.
- 10. The G-R-E-A-T System will be paid for under the contract unit price for Impact Attenuator Vehicular (GREAT), Each.

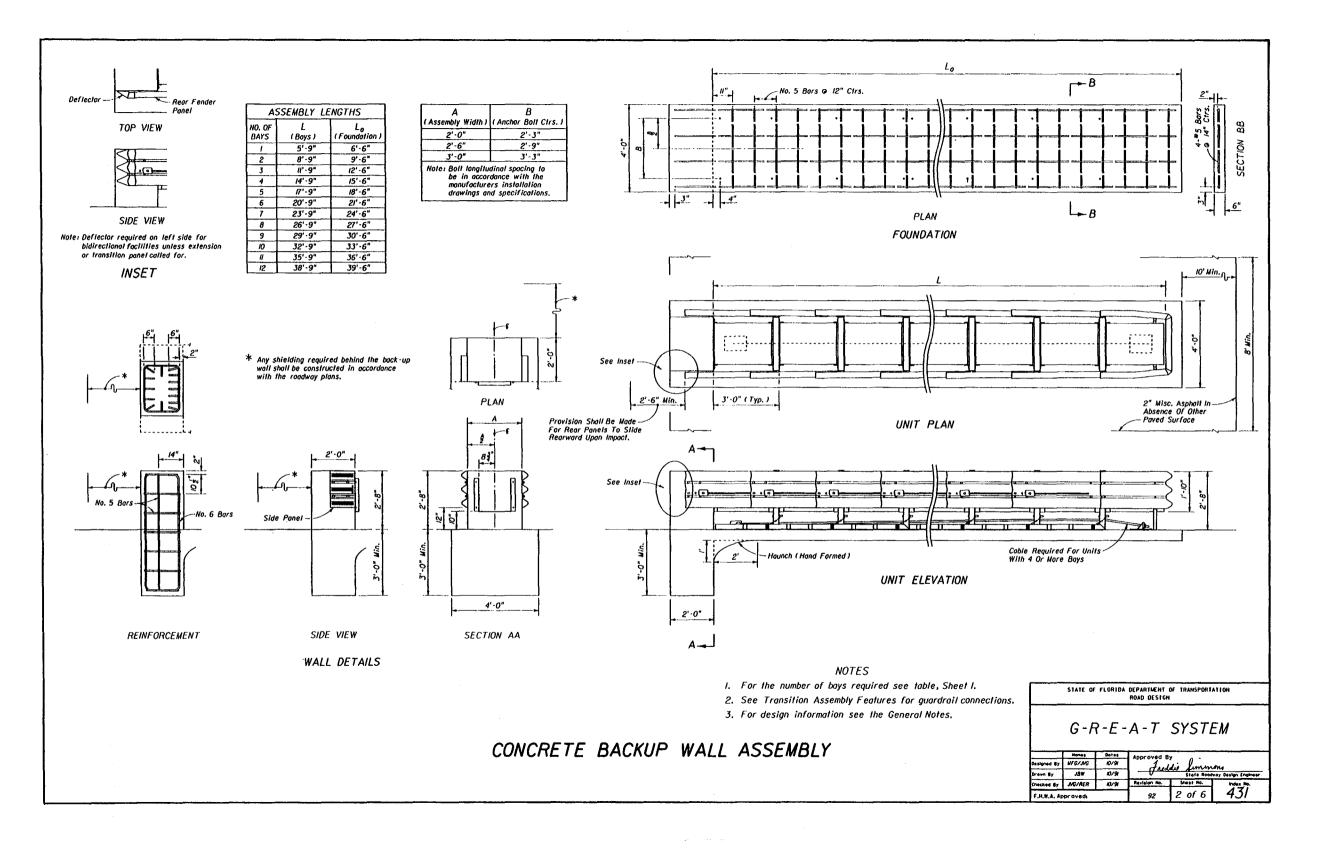
DESIGN NOTES AND GUIDELINES

- I. The G-R-E-A-T System (G-R-E-A-T) is designed to cushion automobile end-on hits and to redirect automobiles from side hits. The G-R-E-A-T is designed to shield narrow fixed hazards or the ends of other fixed barrier systems. The number of boys to be used in a specific unit will be determined by the design speed, except where the Engineer determines that another speed is more applicable. The unit width will be determined by the width of the object to be shielded or by the connecting barrier system. The backup assembly for a specific unit will be determined by either (a) the unit standing free of the object to be shielded or (b) the barrier systems) to which it is connected.
- 2. The G-R-E-A-T is a restorable system that is particularly suited to shielding hazards subject to high speed traffic. high volume traffic, and/or traffic with a history of frequent errant vehicle departures from the roodway or the nigh volume traitic, and/or traitic with a history or trequene erront venice exportures from the towaway or the potential exists for such departures. The G-R-E-A-T alone is not suited to shielding a wide hozard. The G-R-E-A-T is particularly suited to shielding hozards where the approach space is limited, and, is particularly suited to conditions where the terminal must be located close to the traffic lane.
- 3. Currently the Department does not recognize other proprietory items as being equally suitable alternatives to the G-R-E-A-T, and until such afternatives are available, the G-R-E-A-T need not be bid against other proprietary items.

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION ROAD DESIGN

G-R-E-A-T SYSTEM

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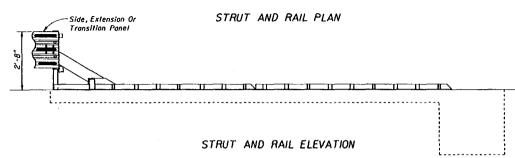


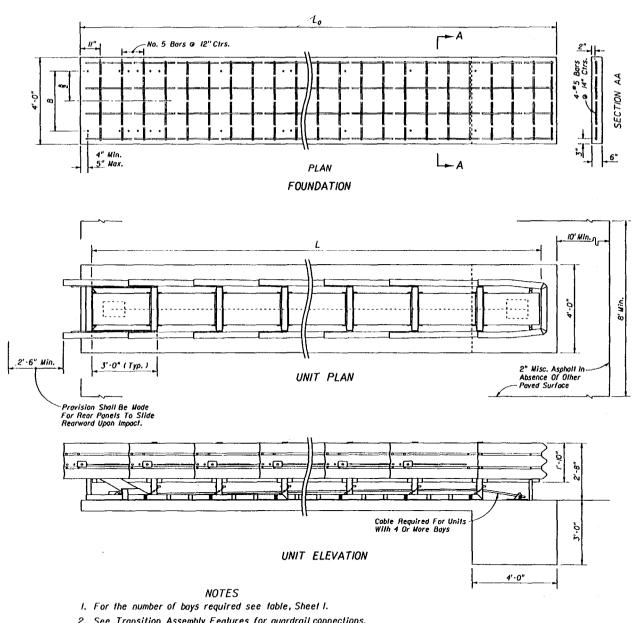
A (Assembly Width)	B (Anchor Boll Cirs.)
2'-0"	2'-3"
2'.6"	2'-9"
3'-0"	3'-3"

Note: Boll longitudinal spacing to be in occordance with the manufacturers installation drawings and specifications.

ASSEMBLY LENGTHS					
NO. OF BAYS	L (Bays)	L _o (Foundation)			
1	5'-9"	10'-0"			
2	8'-9"	10'-0"			
3	<i>II'</i> - 9"	13'-0"			
4	14' - 9"	<i>16'</i> · 0"			
5	n'-9"	19' - 0"			
6	20' · 9"	22' · 0"			
7	23' - 9"	25' - 0"			
8	26' - 9"	28'-0"			
9	29'-9"	31' • 0"			
10	32'-9"	34'-0"			
//	35'-9"	37'-0"			
12	38'-9"	40' · 0"			







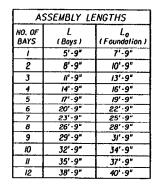
- 2. See Transition Assembly Features for guardrail connections.
- 3. For design information see the General Notes.

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION ROAD DESIGN

G-R-E-A-T SYSTEM

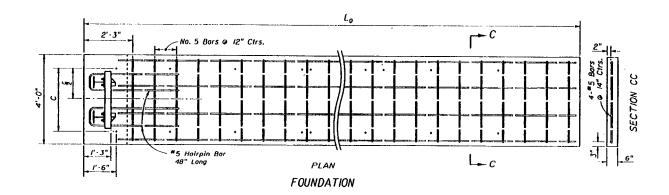
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TENSION STRUT BACKUP ASSEMBLY



Α	В	С
(Assembly Width)	(Post Spacing)	(Anchor Bolt Cirs.)
2'-0"	1'-0"	2'-3"
2'-6"	l'·6"	2'-9"
3'·0"	2'-0"	3'-3"

Note: Boll longitudinal spacing to be in accordance with the manufacturers installation drawings and specifications.



2. See Transition Assembly Features for guardrail connections.

3. For design information see the General Notes.

G-R-E-A-T SYSTEM

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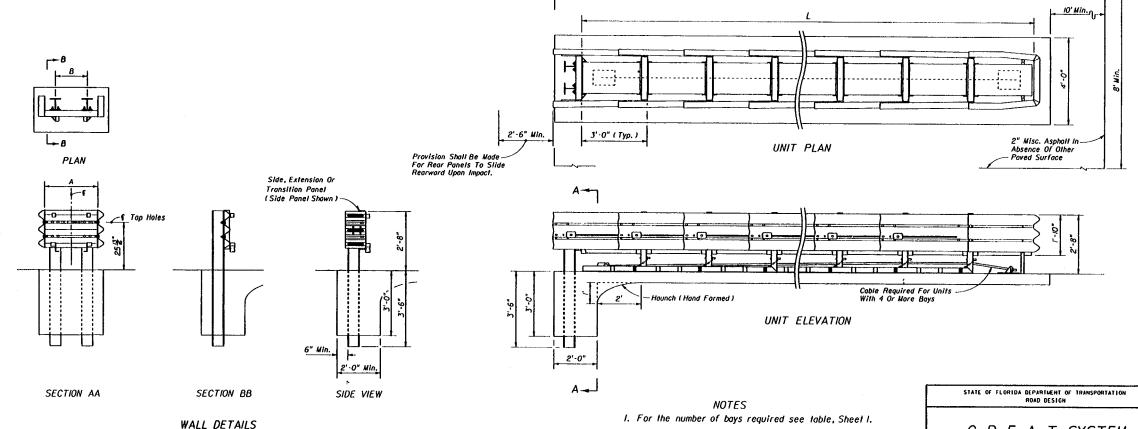
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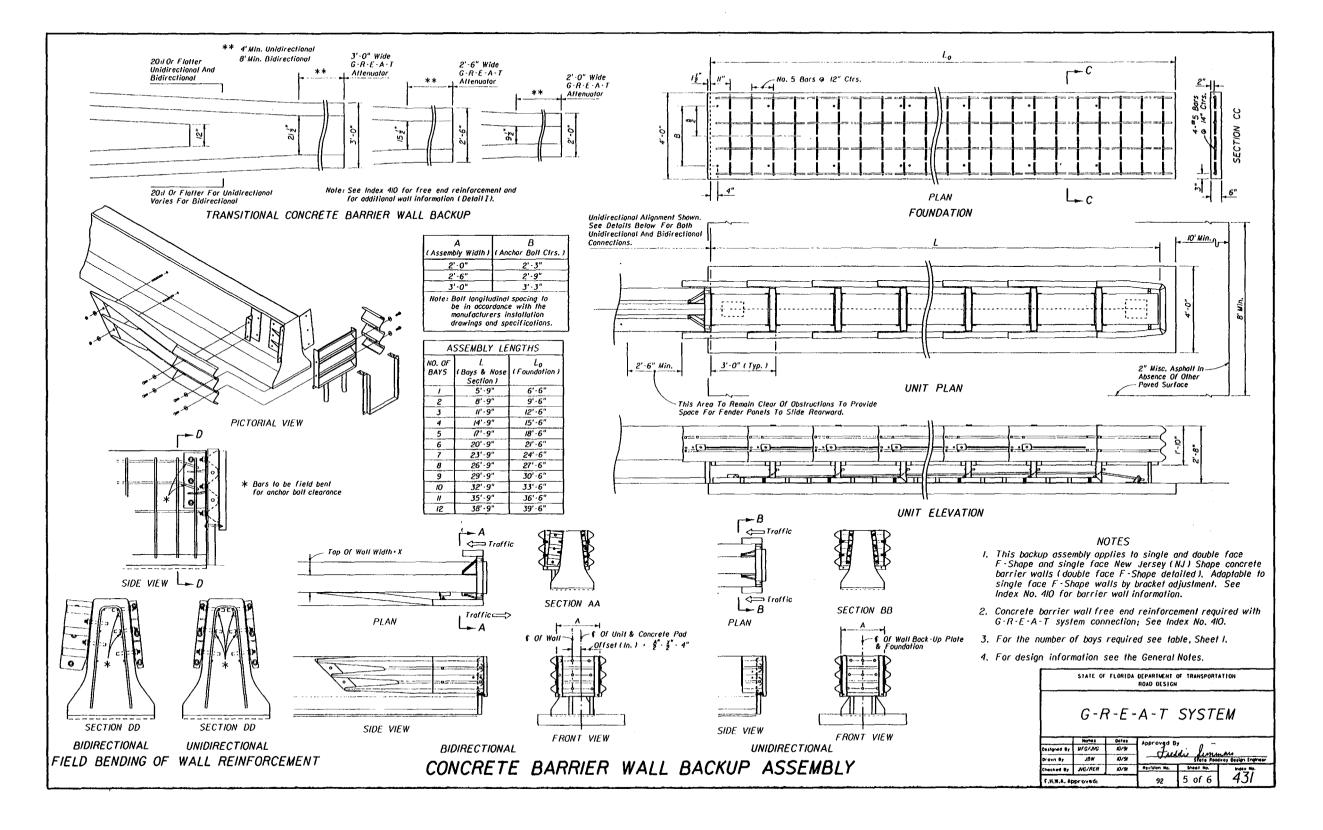
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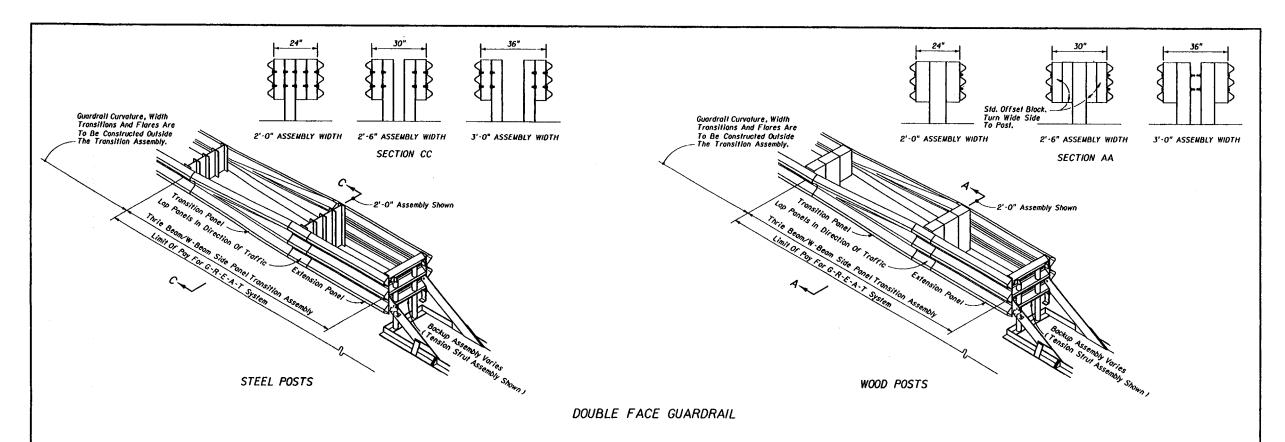
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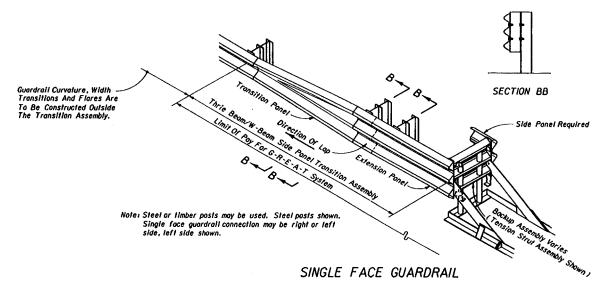
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WIDE FLANGE BACKUP ASSEMBLY







TRANSITION ASSEMBLY FEATURES

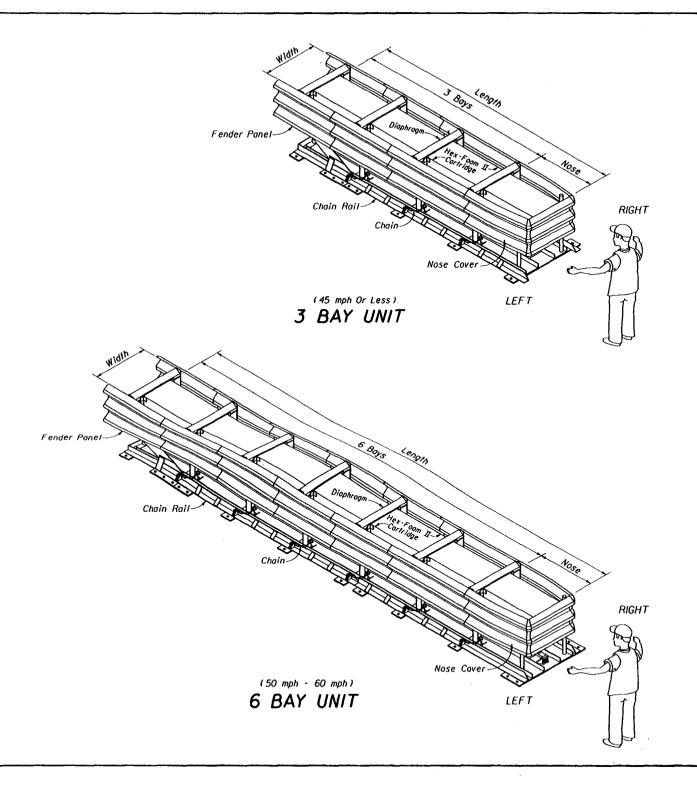
NOTES

- The Thrie Beam/W-Beam Side Panel Assembly required for all Concrete Backup, Tension Strut Backup and Wide Flange Backup assembly connections to guardrail, unless other connection called for in the plans.
- 2. For additional information see the General Notes and assembly details.

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION ROAD DESIGN

G-R-E-A-T SYSTEM

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GENERAL NOTES

- I. The energy obsorbing system represented on this standard drawing is a proprietary design by Energy Absorption Systems, Inc. and marketed under the trade name G-R-E-A-T_{CZ}, short for Construction Zone Guard Rail Energy Absorbing Terminal. Any infringement on the rights of the designer shall be the sale responsibility of the user.
- 2. This standard drawing is produced by the Florida Department Of Transportation solely for use by the Department and its assignees. This standard drawing provides the general graphics and Information necessary to field identify component parts of the G·R-E-A-T-, System (G-R-E-A-T-, I and I fine incorporation into a whole system.
- 3. This standard drawing is sufficient for plan details for the G-R-E-A-T, installed as a free standing system or installed in connection with concrete barrier walls and other fixed barrier systems, and precludes the requirement for shop drawing submittals unless the plans otherwise call for such submittals.
- 4. The G-R-E-A-T_{CZ} shall be assembled and installed in occordance with the manufacturers detailed drawings, procedures and specifications
- 5. The standard widths for the 3-boy and 6-boy G-R-E-A-L, are 2'-0" and 2'-6".
- 6. Connection between the G·R·E·A·T_{CZ} and guardrail shall be as shown in the 'Transition Assembly Features' on Index No. 431.

For concrete barrier wall with unidirectional traffic there is no connection between the $G-R-E-A-T_{Z}$ and the wall. The $G-R-E-A-T_{Z}$ should abut the end of the wall, but a space not to exceed it" is allowed. For concrete barrier wall with bidirectional traffic, the transitional panel shown on the "Tensian Strut Backup Assembly 'Insert'" details shall be the only connection between the $G-R-E-A-T_{Z}$ and the wall.

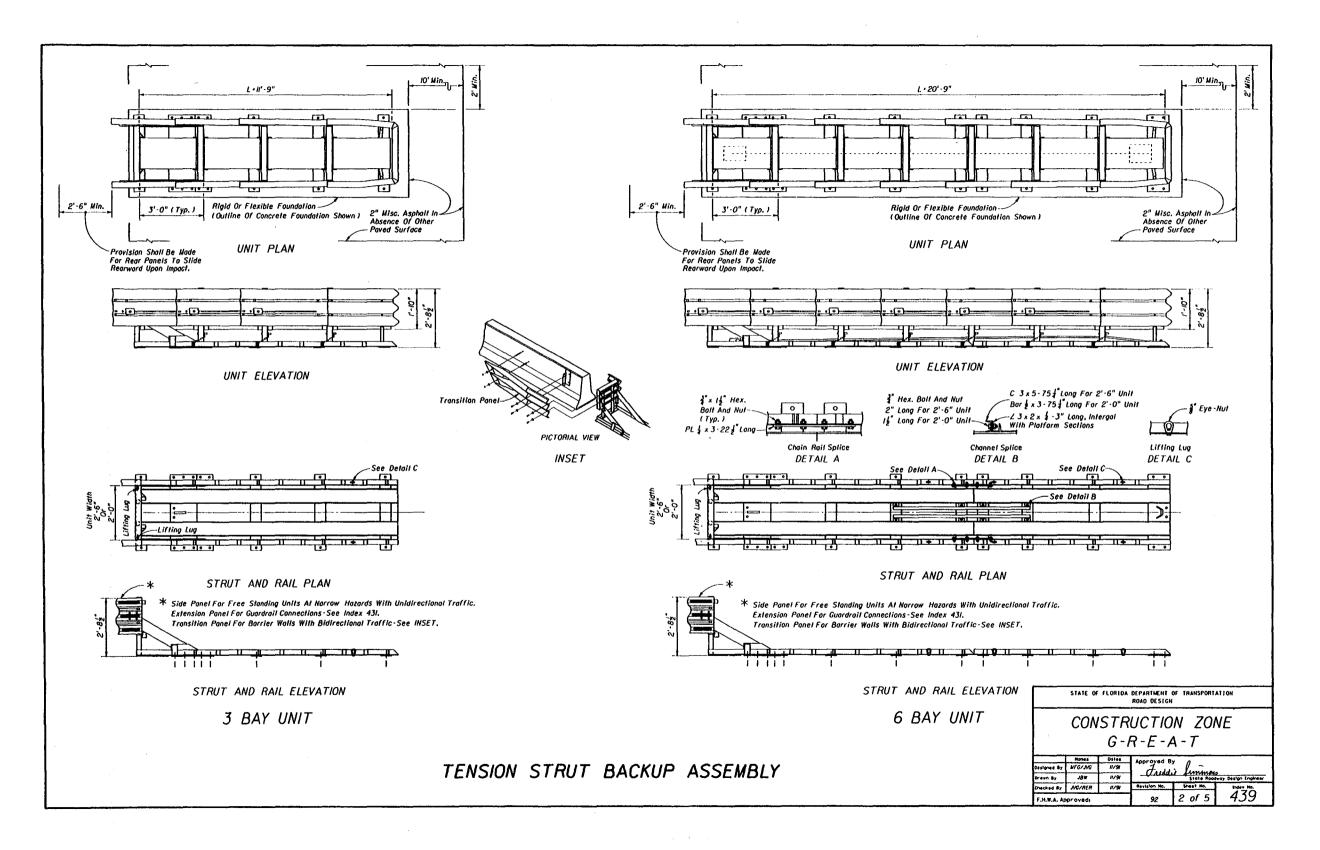
Variation from the connections described above shall be as detailed in the plans or as prescribed by the manufacturer.

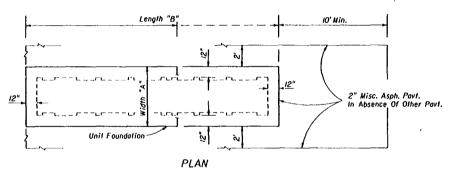
- 7. Only the G-R-E-A-TCz Hex-Foam II cartridges shall be used in all boys and the nose section.
- 8. The G-R-E-A-T_{C2} shall be constructed on cross slopes 12.5 if or flatter.
- 9. All metallic components shall meet the galvanizing requirements for quardrail, Index No. 400.
- 10. Both chemical boll anchors (MP-3 anchors) and anchor pins are supplied with each G-R-E-A-\(\text{E}_{\mathcal{T}}\) unit purchase. For units that are relocated and require reset anchorage, the user shall reinstall the unit with manufacturer supplied new MP-3 anchors or anchor pins, or, with other anchors as approved by the G-R-E-A-\(\text{E}_{\mathcal{T}}\) monthacturer.
- II. G-R-E-A-T_{CZ} units that have been imported by vehicles but are to be repaired and remain in service shall have design condition ancharages when restorations are complete. Units with disturbed anchors can be repositioned over undisturbed foundation and reset, or, reset in place with the disturbed portions of their foundations restored to design condition. All disturbed MP-3 anchors are to be replaced; any disturbed anchor pin that remains undamaged can be reused.
- 12. The G·R·E·A·T_{CZ} manufacturer's 'Driveable Pile Anchor System' (DPA system) is not a part of this standard.

 Any use of the DPA System will require shop drawing approval.
- 13. The cost for foundations, subgrade preparation and miscellaneous asphalt shown on this index shall be included in the cost for the G-R-E-A-T_{C2} system. The G-R-E-A-T_{C2} System will be paid for under the contract unit price for impact Atlenuator, Vehicular, With Spore Paris (GREAT) (TEMP), Each.

DESIGN NOTES AND GUIDELINES

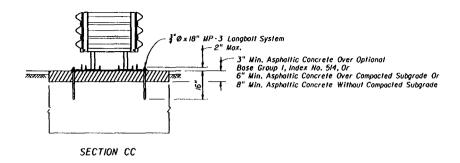
- 1. The G·R·E·A·T_{CL} System (G·R·E·A·T_{CL}) is designed to cushion automobile end on hits and to redirect outomobiles from side hits. The G·R·E·A·T_{CL} is designed to shield narrow fixed hazards or the ends of other fixed barrier systems. The 6 Bay Unit shall be used for work zone speeds of 50 mph and above, up to and including 60 mph. The 3 Bay Unit can be used for work zone speeds of 45 mph or less.
- 2. The G·R·E·A·T_{CI} is a restorable system that is particularly suited to shielding hazards subject to high speed traffic, high volume traffic, and/or traffic with a history of frequent errant vehicle departures from the roadway or the potential exists for such departures. The G·R·E·A·T_{CI} alone is not suited to shielding a wide hazard. The G·R·E·A·T_{CI} is particularly suited to shielding hazards where the approach space is limited; and, is particularly suited to conditions where the terminal must be located close to the traffic lane.
- Currently the Department does not recognize other proprietary items as being equally suitable alternatives to the G-R-E-A-T_{CZ}, and until such alternatives are available, the G-R-E-A-T_{CZ} need not be bid against other proprietary items.

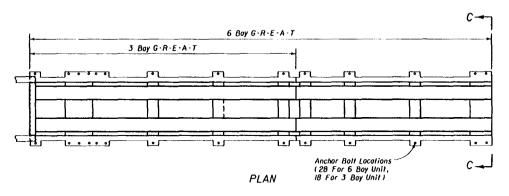




FOUNDATION DIMENSIONS					
UNIT WIGHT Le					
Boys	Width	"A"	Lengih "B"		
3	2'-0"	5'-0"	14'- 21		
	2'-6"	5'-6"	14'-24"		
6	2'-0"	5' · 0"	23'- 24"		
	2'-6"	5'⋅6"	23' - 24"		

FOUNDATION PAD & MISCELLANEOUS ASPHALT PAVEMENT





Anchor Pin Brocket

Plotform Fool Pad

See Detail A

Plotform Fool Pad

Asphallic
Concrete
Concrete
(3" Min.)

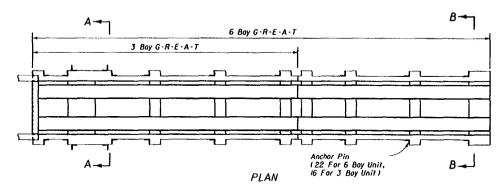
75°-80°
(Typ.)

Base And/or
Composited
Subgrade

DETAIL A

SECTION AA

SECTION BB



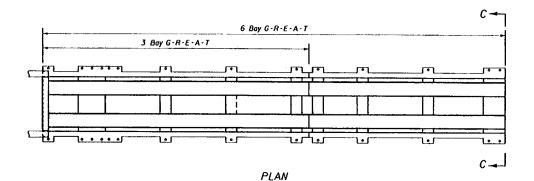
MP-3 LONGBOLT ANCHOR SYSTEM

FLEXIBLE FOUNDATIONS

ANCHOR PIN SYSTEM

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61 Studs (5" Embedment) With MP-3 Anchorage 8" RPCC PCC (Varies See Notes) RPCC FOUNDATION PCC FOUNDATION SECTIONS CC (HALF SECTIONS)



MP-3 ANCHOR SYSTEM

RIGID FOUNDATION NOTES

- 1. The reinforced portland cement concrete (RPCC) foundation is designed to make the $G\cdot R\cdot E\cdot A\cdot T_{CZ}$ a transportable system. The stab foundation shall be constructed with 4000 psi min, compressive strength concrete. The stab shall be seated so the top of the stab is flush with the surface intended for approaching vehicles. The surrounding surface shall be paved as shown in this index on the 'Unit Plan' for the 'Tension Strut Backup Assembly'. The $G\cdot R\cdot E\cdot A\cdot T_{CZ}$ shall be anchored exclusively with the G^{*}_{Z} MP-3 anchor system supplied with the $G\cdot R\cdot E\cdot A\cdot T_{CZ}$ unit, unless another anchor is supplied or approved by the $G\cdot R\cdot E\cdot A\cdot T_{CZ}$ manufacturer.
- 2. The nonreinforced portland cement concrete (PCC) foundation shall be Class I concrete, having plan dimensions equal to or greater than those for the RPCC foundation. The PCC foundation utilization options are as follows: (a) Poured in place as an expendable slob, having a thickness of not less than 6"; disposal of the slab will be as approved by the Engineer, (b) Project constructed roadway PCC pavement, or, (c) Existing 9" PCC roadway pavement.

The utilization option applied shall be as approved by the Engineer on a site specific basis. The top of the PCC foundation shall be flush with the surface intended for approaching vehicles. In obsence of surrounding povement the surrounding surface shall be paved as shown in this index on the 'Unit Plan' for the 'Tension Strut Backup Assembly'.

The $G-R-E-A-T_{C_2}$ installed on PCC pavement shall be anchored only with the MP-3 Longbolt system supplied with the $G-R-E-A-T_{C_2}$ unit. Holes for the 18" anchors shall be drilled through both existing and new pavements. When the $G-R-E-A-T_{C_2}$ is removed from the project pavement or from existing pavement that is to remain in place, the longbolt anchor shall be cut off flush with the lop of the pavement, unless the plans call for other treatment,

G-R-E-A-T

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State Roadway Dealon Engineer

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WFG/NG

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F.H.W.A. Approved:

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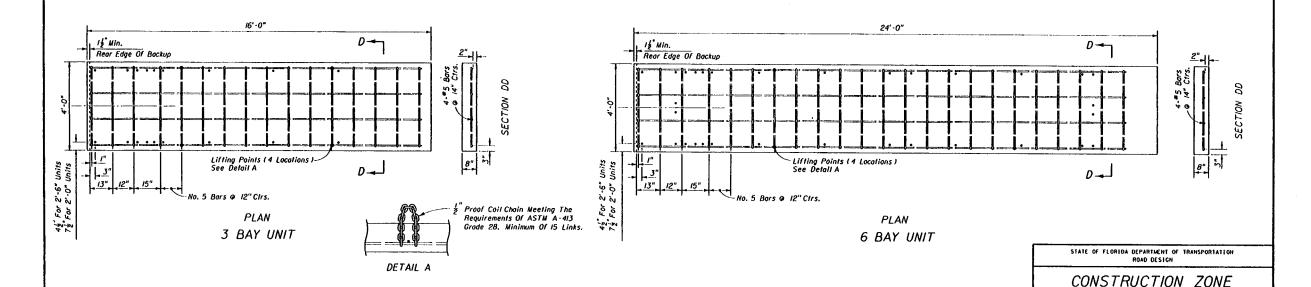
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3. For additional information see the General Notes.



REINFORCED CONCRETE PAD SYSTEM (RPCC)

RIGID FOUNDATIONS

