

## SECTION 523 PATTERNED/TEXTURED PAVEMENT

### 523-1 Description.

Apply a patterned and/or textured treatment to asphalt or concrete, in accordance with manufacturer's recommendations. Applications include the following:

1. Imprinting patterns into existing or new pavement and covering with a colored coating of surface marking materials.
2. Imprinting patterns into existing or new pavement and inlaying the imprint with preformed thermoplastic material.
3. Colored, preprinted, preformed texturized thermoplastic material that is applied over existing pavement.
4. Colored thermoplastic coating material that can be imprinted and texturized during or after application to existing pavement.

For applications requiring removal and replacement of existing pavement, meet the requirements of Section 350 for cement concrete pavement; the requirements of Section 334 for Superpave asphalt or Section 337 for FC 9.5 and FC 12.5 asphalt.

For the purpose of this Specification, patterns are defined as visible surface markings; imprinted textures are defined as palpable surface markings.

Use the location, pattern/texture type (brick, stone, etc.), and coating color as specified in the plans. Joint openings shall not exceed 1/2 inch in width.

### 523-2 Materials.

**523-2.1 Qualified Products List:** Use only patterned/textured pavement products listed on the Qualified Products List. Meet manufacturer's specifications for all pattern/texture templates, coating and coloring materials. Use only material that is delivered to the job site in sealed containers bearing the manufacturer's original labels.

Material coatings used to achieve the pattern/texture and/or color shall produce an adherent, weather resistant, skid resistant surface capable of resisting deformation to traffic. Surface marking materials must meet the requirements of this Specification and Section 971 with the following exceptions:

1. Color and reflectivity requirements do not apply. Surfaces shall not be made retroreflective.
2. Requirements for minimum set to bear traffic time, do not apply. Do not open to traffic until the coating material has sufficiently dried or cured and is ready to withstand traffic.
3. For thermoplastic materials, the requirements for alkyd based materials only in 971-5.1 and minimum binder content of 971-5.2, do not apply.
4. For thermoplastic materials, the indentation resistance requirements and minimum flashpoint requirements of 971-5.5, do not apply.

Manufacturers seeking approval of their product for inclusion on the QPL must submit an application in accordance with Section 6 along with the following documentation:

1. Manufacturer's specifications and procedures for materials and installation.
2. Manufacturer's Laboratory test data from an independent laboratory verifying the material meets the requirements of this Section.

3. Test data from an independent source verifying that the patterned/textured pavement installed in accordance with the manufacturer's specifications and procedures has been tested in accordance with the ASTM E-274, Skid Resistance of Paved Surfaces using a standard ribbed full Scale Tire at a speed of 40 mph (FN40R), and has a minimum FN40R value of 35.

**523-2.2 Performance Requirements:** QPL approval will be contingent on a field service test demonstrating that the imprinted texture and coating materials meet the following performance measures at the end of three years from opening to traffic:

1. The imprint must maintain a depth of 50% of the original installed depth and width.

2. Wearing of the material coating shall not expose more than 15% of the underlying surface area.

3. Friction performance of patterned/textured pavement materials must meet or exceed an FN40R value of 35 in accordance with ASTM E-274.

The field service test installation shall be within a marked crosswalk on a roadway with an ADT of 8,000 to 12,000 vehicles per day per lane, approved by the State Materials Office. The test installation shall be a minimum six feet wide and extend from pavement edge to pavement edge across all traffic lanes and shoulder pavement at the crosswalk location. The test installation will be tested for skid resistance and wear in accordance with the specifications.

### **523-3 Construction.**

**523-3.1 Surface Protection:** Protect treated surfaces from traffic and environmental effects until the area is completely coated/imprinted, and any coatings have dried or cured according to the manufacturer's instructions.

**523-3.2 Pavement Cuts:** Complete all utility, traffic loop detector, and other items requiring a cut and installation under the finished surface, prior to pattern installation.

**523-3.3 Installation Acceptance:** For asphalt roadways, apply patterned/textured pavement a minimum of 14 days after placement of the adjacent pavement. Upon completion of the installation, the Engineer will check the area at random locations for geometric accuracy, as specified in the plans. If any of the chosen areas have an imprint width and depth that is less than the manufacturer's specifications, correct the entire textured area, at no additional cost to the Department.

Supply the specified pattern and color samples for the Engineer's use to visually determine that the material matches the color specified in the plans. For any continuous or abutting areas, i.e. all treated areas of an intersection, color materials must be from the same lot/batch.

Provide certification that the textured pavement was installed in accordance with the manufacturer's requirements.

### **523-4 Method of Measurement.**

The quantity to be paid will be the plan quantity in square yards of patterned/textured pavement, completed and accepted. No deduction will be made for the area(s) occupied by ornamental trees within the asphalt area, or any other areas occupied by manholes, inlets, drainage structures, or by any public utility appurtenances within the area. Asphalt or concrete materials placed prior to treatment will be paid separately under the appropriate pay items.

Milling required for the placement of patterned/textured pavement will be included in the cost of the patterned/textured pavement.

**523-5 Basis of Payment.**

Price and payment will be full compensation for all work specified in this Section. Surface materials, including colors, sealers, and/or resins, shall be included for payment under this Section.

Payment will be made under:

Item No. 523- 1-      Patterned/Textured Pavement - per square yard.