

SECTION 947 CLAY PIPE

947-1 Clay Pipe Other than for Underdrain.

Clay pipe for use other than as underdrain shall meet the requirements of AASHTO M 65.

947-2 Clay Pipe for Underdrains.

Clay pipe for underdrains shall be perforated and shall be of first quality, hub and spigot style, vitrified clay. It shall be sound, and without warps, cracks or other imperfections. The pipe shall be thoroughly and perfectly burned and shall be fully and smooth salt-glazed. The pipe shall be sufficiently tough that it may be cut with a chisel and hammer to a reasonably uniform cleavage.

This pipe shall be furnished in uniform lengths for any order of pipe or for any particular installation operation, with a minimum length of 2 feet [600 mm].

The perforations shall meet the requirements for dimensions, size, location, etc. as specified in AASHTO M 65.