

FLEXIBLE-PAVEMENT MATERIALS  
(INCLUDING MATERIALS FOR STABILIZING)

**SECTION 911**  
**LIMEROCK MATERIAL FOR BASE AND STABILIZED BASE**

**911-1 General.**

This Section governs materials to be used on construction of limerock base and limerock stabilized base.

**911-2 Furnishing of Material.**

Except as might be specifically shown otherwise, all limerock material and the sources thereof shall be furnished by the Contractor. Approval of mineral aggregate sources shall be in accordance with 6-3.3. Any limerock material occurring in State-furnished borrow areas shall not be used by the Contractor in constructing the base, unless permitted by the plans or other Contract Documents.

**911-3 Composition.**

The minimum of carbonates of calcium and magnesium in the limerock material shall be 70%. The maximum percentage of water-sensitive clay mineral shall be 3. Determination shall be at the option of the Engineer.

**911-4 Liquid Limit and Plasticity Requirements.**

**911-4.1 Material for Limerock Base:** The liquid limit shall not exceed 35 and the material shall be non-plastic.

**911-4.2 Material Used in Limerock Stabilized Base:** The liquid limit shall not exceed 35 and the plastic index shall not exceed ten.

**911-5 Mechanical Requirements.**

**911-5.1 Deleterious Material:** Limerock material shall not contain cherty or other extremely hard pieces, or lumps, balls or pockets of sand or clay size material in sufficient quantity as to be detrimental to the proper bonding, finishing, or strength of the limerock base.

**911-5.2 Gradation and Size Requirements:**

**911-5.2.1 For Limerock Base:** At least 97% (by weight) of the material shall pass a 3 1/2 inch [90 mm] sieve and the material shall be graded uniformly down to dust. The fine material shall consist entirely of dust of fracture. All crushing or breaking-up which might be necessary in order to meet such size requirements shall be done before the material is placed on the road.

**911-5.2.2 For Limerock Stabilized Base:** For this use the limerock material shall meet the requirements of 911-5.2.1 except that 97% shall pass the 1 1/2 inch [37.5 mm] sieve.

**911-6 Limerock Bearing Ratio Requirements.**

Limerock material used in construction of limerock base shall have an average LBR value of not less than 100. The average LBR value of material produced at a particular source shall be determined in accordance with an approved quality control procedure.