

FDOT Structures Lab





- Outdoor facility: a 2.5-acre yard for outdoor testing, storing specimens, Impact pendulum, and two semi-trucks with steel blocks for bridge testing.
- Indoor facility: 50' x 100' strong floor, 2 movable load frames, static (1000 kips)/dynamic (460 kips), 7 DAQ systems (2 with remote capabilities), 4 high-speed cameras for NDI.
- Staff: 10 full-time and 3 part-time contract employees.
- Projects: 2 in-house, 16 contracted.

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Ready to Use Topics

Project Title	End Date
Repair of Impact Damaged Utility Poles with FRP	2015
Confinement Effect of Narrow Baseplates or Reaction Area on Anchor Breakout	2024
Aluminum Lightweight Orthotropic Deck Evaluation Project	2017
Half-Round Bearing Stiffeners for Skewed Steel I-Girders	2024
Large Reinforcing Bars Spliced In Ultra-High-Performance Concrete	2023

Source: https://www.fdot.gov/structures/structuresresearchcenter/activeresearch.shtm

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New and Emerging Topics

Project Title	End Date
Evaluation of GFRP Spirals in Corrosion Resistant Concrete Piles	2023
Evaluation of Concrete Pile to Footing or Cap Connections	2024
Bond Performance of Post-Tensioning Tendons with Corrosion Inhibitor	12/2025
UHPC Piles	

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Repair of Impact Damaged Utility Poles with FRP



This utility pole (left) was damaged in a collision, but it was successfully repaired (right).

Objectives: Damaged utility poles can be repaired with fiber-reinforced polymers (FRP) without removing or replacing the them.

The objective was to develop repair guidelines for economically and effectively restoring an impact-damaged utility pole.

Variables: FRP repair system, Impact energy, pole and dent geometry, Material of Spiral Reinforcement.

Methods: FEM, Pendulum Impact, Test, Four-point Flexure Test, Full-scale Cantilever Flexure Test, Cyclic Load Fatigue Test

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Repair of Impact Damaged Utility Poles with FRP

Extremely

Restore the

round shape

of the pole

viscous

SURFACE PREP - Sand blast or paper - Remove top galvanizing layer - Clean the surface

FIBER REINFORCED POLYMER (FRP) REPAIR SYSTEM

ADHESIVE LAYER

FRP LAMINATION

ADHESIVE LAYER

• No-sag epoxy

Applied 30

mils thick

FRP LAMINATE

• Glass or

Glass or
basalt
Bi-directional
24 oz/yd^2
density

FINAL COATING

sanding
• Approved protective coating



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Repair of Impact Damaged Utility Poles with FRP

PENDULUM IMPACT TEST



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Repair of Impact Damaged Utility Poles with FRP

CONCLUSIONS:

- 1. The results of this study indicate that the FRP composite repair systems considered in this study were effective in restoring both field-damaged and laboratory-damaged tapered utility poles to acceptable capacities.
- 2. Dented poles (with dent of less than 30% diameter) tested in a four-point bending setup could be returned to the original plastic capacity many times with a single layer of FRP.
- 3. All the damaged and repaired large-scale specimens achieved more than 90% of the estimated undamaged yield capacity.
- 4. The design of the repair was complicated by the location and extents of the dent, potentially with the cross-sectional geometry of the pole being different than the original tapered geometry (at the center of the dent location usually).
- 5. Majority of poles considered contained an integral access port (hand hole) or series of pedestrian buttons that required placement of a vertical layup of the laminates.

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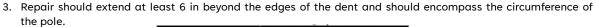
Applicability of Repair to Impact Damaged Utility Poles with FRP

INITIAL INSPECTION:

- 1. Perform a close investigation for cracks due to the impact.
- 2. Brittle cracks can lead to premature failure even with FRP repair.

MEASURE GEOMETRY:

- 1. Geometry of FRP wrap depends on pole features.
- 2. Access ports and crosswalk signal buttons in should remain accessible.



	Dent Depth (% of Pole Diameter)		
Action	Aluminum	Steel	
No Repair	≤5%	≤5%	
Single-Layer Repair	5% to 25%	5% to 20%	
Two-Layer Repair	25% to 35%	20% to 35%	
Replace Pole	≥35%	≥35%	

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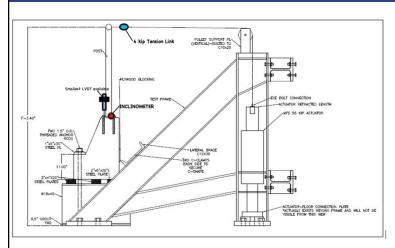
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Confinement Effect of Narrow Baseplates or Reaction Area on Anchor Breakout



Objectives: Review and identify the effect of confinement baseplates on screw anchors breakout resistance.

Determine the failure mechanism and appropriate confinement modification factor of screw and adhesive anchors used in various applications.

Variables: anchor type (adhesive and screw), anchor dimensions, base plate geometry, railing type

Methods: static and cyclic loading

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Confinement Effect of Narrow Baseplates or Reaction Area on Anchor Breakout



TEST SETUP

- The load was applied to the specimens using a 55-kip hydraulic jack using a cable and frame with a pulley.
- The specimens were anchored to the strong floor.
- Concrete portion of specimen mimicked slab, gravity wall, or parapet.
- · Steel railing mimicked pipe guardrail or picket railing.
- For monotonic tests, load was applied at a fixed load rate until failure.
- For cyclic tests, tensile load varied sinusoidally between 150 lbs and 300 lbs for pipe guardrail or 550 lbs for picket railings. 1000 cycles were completed, followed by monotonic load test until failure.

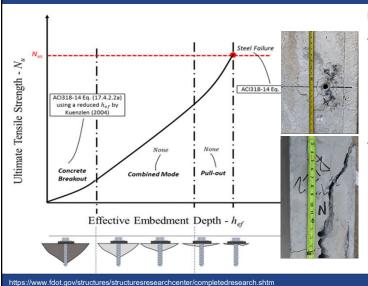
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Confinement Effect of Narrow Baseplates or Reaction Area on Anchor Breakout



RESULTS

- Pull-Out failure mode was typically found in slab specimens.
 - Small conical failure near drilled hole on some specimens.
 - Multiple cracks near the drilled holes.
- Combined failure mode was typically found in gravity wall and parapet specimens.
 - Concrete breakout with prying action
 - Combined concrete crushing on the compression face and shear failure.

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Confinement Effect of Narrow Baseplates or Reaction Area on Anchor Breakout



CONCLUSIONS:

- FDOT Structures Design Guidelines (2025) section 1.6.1 was updated to revised the confinement modification factor and recognize screw anchors as a viable post-installed mechanical concrete anchor option.
- Implementation is by District Request and Developmental Specification (Dev416 and Dev937).
- Modification factor for breakout compression field effect, has been update based on research projects. See Eq. 1-6a in FDOT Structures Design Guidelines (2025).
- FDOT Structures Design Guidelines (2025) section 1.6.3 now includes screw anchors in the list of mechanical anchors (previously only undercut anchors permitted).
 Implementation is still via a Developmental Standard Specification.

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Aluminum Lightweight Orthotropic Deck Evaluation Project



Objectives: Identify/Develop a Viable Lightweight Deck System with Solid Surface to Replace Steel Open Grid Deck on Typical Florida Bascule Bridges.

Methods: Visual and NDE inspection, Full-scale static and cyclic testing, Heavy vehicle simulation, Wearing surface testing

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Aluminum Lightweight Orthotropic Deck Evaluation Project

TEST SETUP:



- Nine static tests, one cyclic test, and heavy vehicle simulation
- Varied loading points and support conditions. The support conditions for the steel stringers varied.
- Loads were applied corresponding to the factored Service II, Strength I and Strength II limit states.



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Aluminum Lightweight Orthotropic Deck Evaluation Project

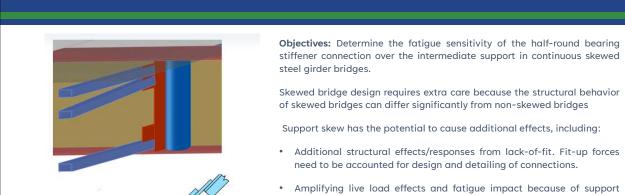
CONCLUSIONS:

- Structurally, the test specimen performed well. The maximum demand-to-capacity ratio for strain measurements was 0.7.
- Deflection measurements were very close to the design limit, exceeding the Span/800 limit by less than 1/32".
- Fatigue is a potential design concern for the panel, as the stress range is predicted to be approximately equal to the constant amplitude fatigue threshold.
- The wearing surface proved to be an effective friction surface after rigorous testing. It is expected to perform well
 in-service, although frequent inspections during the trial period are appropriate since this deck system is a new
 technology.
- One key difference between the aluminum lightweight deck and open grid steel deck systems is the aluminum lightweight deck provides a solid driving surface, which is preferred.

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Half-Round Bearing Stiffeners for Skewed Steel I-Girders

skew and differential deflection.

Two bridges have already been built in Florida with this detail and are in

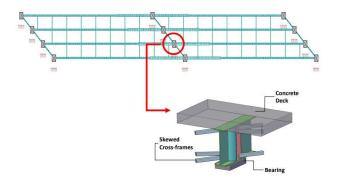
Methods: 2D Grid Analysis, 3D FEM Analysis

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Half-Round Bearing Stiffeners for Skewed Steel I-Girders

ANALYTICAL STUDY:



26 bridges representative of FDOT skewed continuous steel girder bridges were analyzed.

Midas Civil and Midas FEA NX programs were utilized to create 2-D and 3-D finite element (FE) models.

Tensile stress variation in the girder top flange over the intermediate pier for fatigue test planning, and end cross-frame member forces for:

- · Sizing and detailing of the HRBS connection
- Stress concentration considerations for the connection
- Fatigue categorization

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Half-Round Bearing Stiffeners for Skewed Steel I-Girders

CONCLUSIONS:

Refined analysis models considered the following geometry:

- The diameter of the HRBS was selected so that the flange extends at least 2-in. beyond the HRBS. A variation of thickness for the HRBS ranging from 3/8 to 3/4 in. was used to determine the appropriate thickness.
- Clipped and non-clipped conditions were considered for the HRBS. In addition, two stiffener connection plate details were modelled consisting of both welded and non-welded conditions with the girder flanges where applicable.

For the bridges studied, the top flange fatigue stress range from Fatigue I factored loading showed a range between 1.24 to 3.57 ksi with an average of 2.34 ksi.

A category C' fatigue stress range is appropriate, based on previously completed physical testing.

It is anticipated that HRBS would be allowed on any steel I-girder bridge that has a skew complying with the limits in the FDOT Structures Design Guidelines.

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Large Reinforcing Bars Spliced In Ultra-High-Performance Concrete



Objectives: Although UHPC has been researched extensively, previous research for reinforcing bar splice and development lengths have focused on #9 and smaller diameter bars. Typically, larger diameter bars are used for substructures.

The objective was to determine the reinforcing bar splice and development length for rebar diameters larger than #8.

Potential Applications: Prefabricated bridge substructure elements can be used to accelerate construction. UHPC is an ideal material for joining precast components, such as:

- Drilled Shaft to Precast Bent Cap Connection
- Footing to Precast Column Connection
- Precast Beam Connections

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Large Reinforcing Bars Spliced In Ultra-High-Performance Concrete



MATRIX OF PARAMETERS:

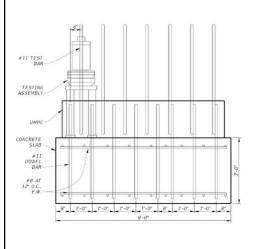
- The required splice length was determined for steel deformed reinforcing bars embedded in UHPC, considering three primary variables:
 - Bar size (#8, #9, #10 and #11 bars)
 - Bar spacing (contact, 6 in. (152.4 mm), and 8.5 in. (215.9 mm)), and
 - Concrete cover (1.75 in. (44.5 mm), 2.75 in. (69.9 mm), and 3.75 in. (95.3 mm))
- 128 Individual reinforcing bar tests were completed.
- A single readily available propriety UHPC mix with 2% steel fiber by volume was used.

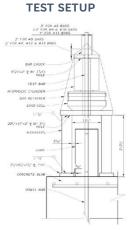
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Large Reinforcing Bars Spliced In Ultra-High-Performance Concrete





- The testing equipment, shown in consisted of a hollow core load cell and hollow core cylinder in sequence.
- Splice was placed in direct tension, without any confining compressive stresses.

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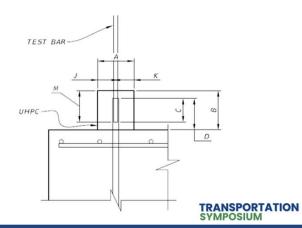
Large Reinforcing Bars Spliced In Ultra-High-Performance Concrete

CONCLUSIONS:

Additional splice or embedment length needs to be specified by designers to account for reinforcing bar length and placement construction tolerances.

Required Embedment Length (M, D) in Terms of Bar Diameters					
		Bar Size			
		#8	#9	#10	#11
	1.75 in. (44.5 mm)	8	9.8	11.7	12.9
over	2.75 in. (69.9 mm)	-	-	-	11.3
ဝိ	3.75 in. (95.3 mm)	8	6.9	8.4	9.3

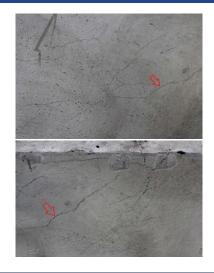
Re	Required Splice Length (C) in Terms of Bar Diameters					
		Bar Size				
		#8	#9	#10	#11	
	1.75 in. (44.5 mm)	6	7.3	9.7	11.1	
over	2.75 in. (69.9 mm)	-	-	-	9.7	
ဝိ	3.75 in. (95.3 mm)	6	5	6.6	7.3	



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Large Reinforcing Bars Spliced In Ultra-High-Performance Concrete



OBSERVATIONS:

For one set of the tests, shrinkage cracking was apparent in the UHPC prior to testing and the results of those tests showed lower than expected bond strength. However, the results of tensile material testing did not indicate reduced capacity. Tensile sample testing is not sufficient to evaluate UHPC with shrinkage cracks.



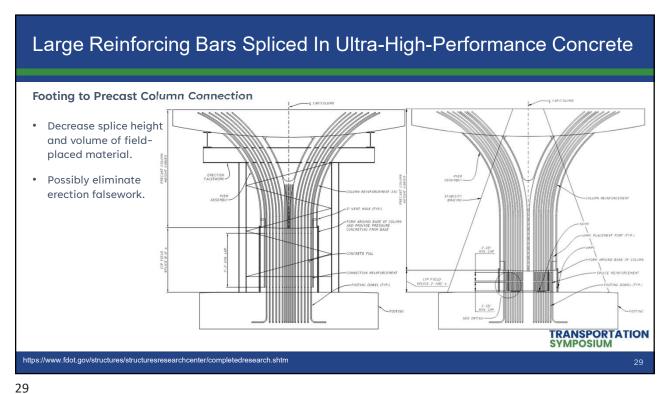
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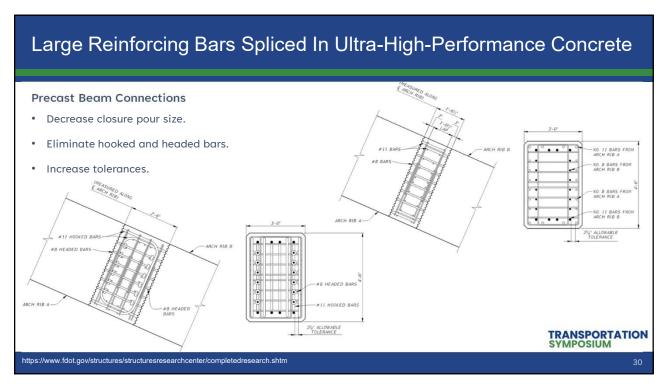
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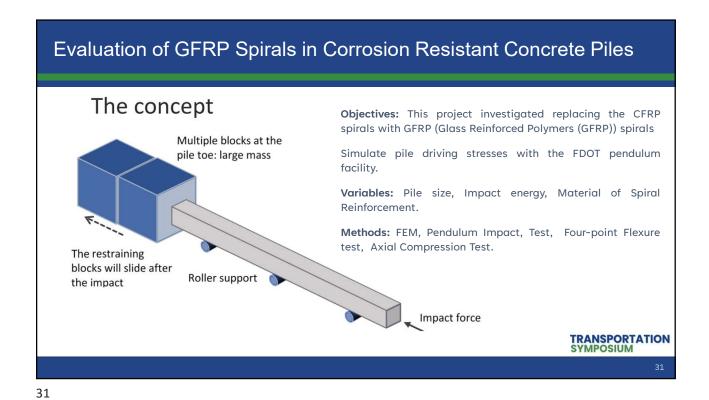
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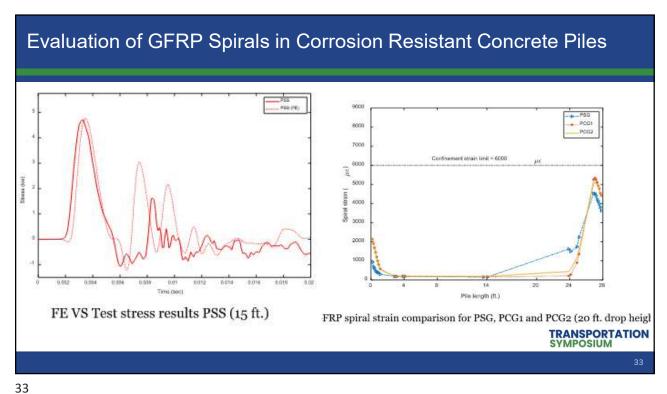
Large Reinforcing Bars Spliced In Ultra-High-Performance Concrete Drilled Shaft to Precast Bent Cap Connection • Increase horizontal and vertical tolerances. **Steel Ducts** **Steel Ducts** **Done! Bars** **Done! Bars** **Done! Bars** **Done! Bars** **Done! Bars** **Drilled Shaft (\$7.35 Max.) (\$7.35 Max.)





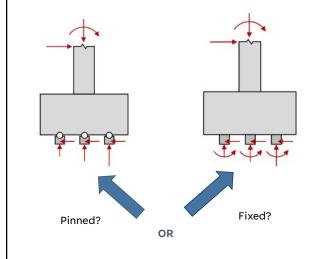






Evaluation of GFRP Spirals in Corrosion Resistant Concrete Piles 7 Turns @ 1½" Pitch 1½"Spiral Spacing 6" Spiral Pitch 12" #3 GRRP Spiral Ties B -#3 GRFP Spiral Ties **Elevation** Section A-A / B-B Summary: PCG1 (7 turns) and PCG2 (11 turns) showed similar compression and tension stress measurements. Therefore, the extra end-spiral turns for PSG2 provided no significant advantage under the reported test conditions. Consequently, the spiral pattern for PCG1 proved to be sufficient and recommended for standard pile design. TRANSPORTATION SYMPOSIUM

Evaluation of Concrete Pile to Footing or Cap Connections



Objective: To better understand the pile to cap or footing connection allowing FDOT to provide better design guidance along with more informed design reviews.

Background: FDOT Standard Design Guide (SDG 3.5.1.C) requires a pile embedment of 48" into a reinforced concrete footing for adequate development of the full bending capacity of the pile. 12" embedment is considered for pinned head condition (SDG 3.5.1.B).

Variables: Pile size, embedment depth, axial load, and interface reinforcement.

Methods: FEM, Full-scale Lab Test

Instrumentation: Load cells at hydraulic jack, LVDTs, Surface Strain Transducers, Vibrating wire gauge, and Digital Image Correlation (DIC).

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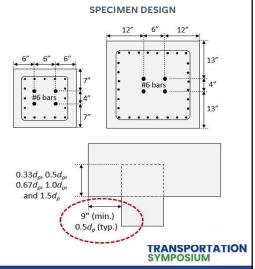
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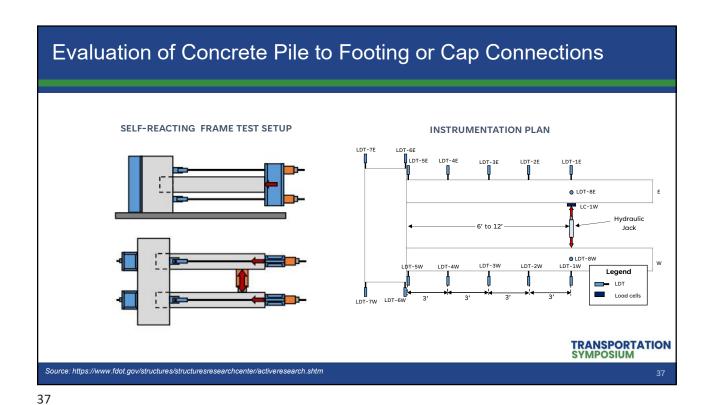
Evaluation of Concrete Pile to Footing or Cap Connections

TEST MATRIX Embedment Specimen Pile Axial Interface Reinforcement Pile Cap f', No. Length Load 18" 0.33d_{pile} w/o interface reinforcement $0A_g f'_c$ Class IV 0.33d_{pile} 6" 2 18' w/o interface reinforcement $0.1A_{a}f'_{c}$ Class IV 3 18" $0.33d_{pile}$ w/interface reinforcement $0A_g f'_c$ Class IV 4 18" $0.5d_{pile}$ w/o interface reinforcement $0A_{a}f'_{c}$ Class IV 18" $0.5d_{pile}$ 9" w/o interface reinforcement $0.1A_g f'_c$ Class IV 0.67d_{pile} 6 18" 12" w/o interface reinforcement $0A_g f'_c$ Class IV 7 18" 1.0d_{pile} 18" w/o interface reinforcement $0A_af'_c$ Class IV 27" w/o interface reinforcement Class IV 18" 1.5d_{pile} $0A_{a}f'_{c}$ 9 30' $0.4d_{pile}$ 12" w/o interface reinforcement $0A_gf'_c$ Class IV 1.0d_{pile} w/o interface reinforcement Class IV



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Evaluation of Concrete Pile to Footing or Cap Connections

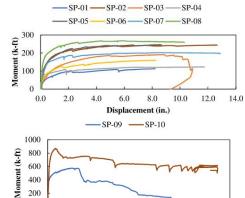


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Evaluation of Concrete Pile to Footing or Cap Connections





specimen	The Size	Embedment	Moment (k-ft)	Pile Capacity	ranure Mechanism
SP-01	18"	6" $(0.33d_p)$	114.1	34%	Strand Development
SP-04	18"	9" $(0.50d_p)$	122.8	37%	Strand Development
SP-06	18"	$12"(0.67d_p)$	159.4	48%	Strand Development
SP-07	18"	$18" (1.00d_p)$	201.4	61%	Strand Development
SP-08	18"	27" (1.50d _p)	267.6	81%	Strand Development
SP-09	30"	$12"(0.40d_p)$	574.5	48%	Strand Development
SP-10	30"	30" (1.00dp)	868.1	73%	Punching Shear

Specimen Pile Size Embedment Failure Percentage of Failure Mechanism

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10.0

Displacement (in.)

15.0

20.0

39

600 400 200

0.0

Evaluation of Concrete Pile to Footing or Cap Connections

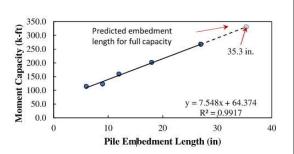
Linear variation between embedment length and moment capacity of the connection:

- Estimated 32.5-inch embedment for full moment capacity of 18-inch pile
- · Estimate development length:
- Application of axial load increased the capacity by an average of 107%

AASHTO LRFD BDS → 57.7-inch ElBatanouny and Ziehl (2012) → 33.4-inch

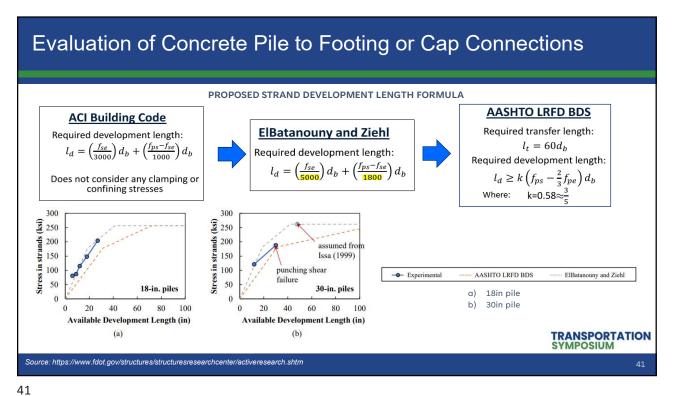
$$l_d = \left(\frac{f_{se}}{5000}\right)d_b + \left(\frac{f_{ps} - f_{se}}{1800}\right)d_b$$

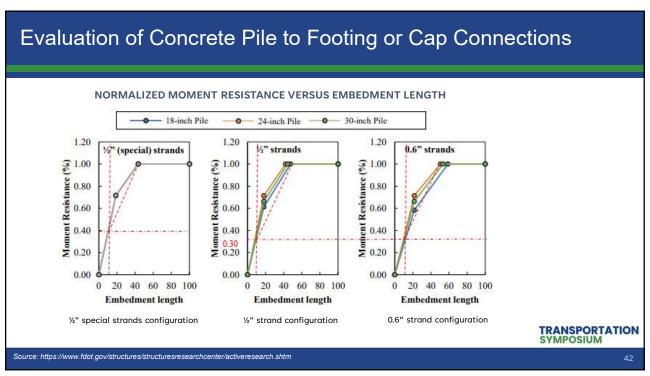
PREDICTED EMBEDMENT LENGTH FOR FULL PILE CAPACITY



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Bond Performance of Post-Tensioning Tendons with Corrosion Inhibitor

Objectives: Determine whether injection of a corrosion-inhibiting liquid into grouted internal post-tensioned (PT) tendons has a detrimental effect on bond performance & and flexural capacity of girders.

Develop recommendations to include the quantifiable effect of corrosion inhibitor into the AASHTO LRFD code equation for the flexural capacity of PT girders.

Variables: Tendon size, number of strands, tendon profile, type of grout, ductal type.

Methods: Four-point flexure test

Instrumentation: Load Cells at hydraulic jack, LVDTs, Surface Strain Transducers, Vibrating wire gauges, and Digital Image Correlation (DIC).





(Source: FDOT SMO 2021)

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Bond Performance of Post-Tensioning Tendons with Corrosion Inhibitor Nominal flexural strength (M_n) Fully unbonded tendon Partially bonded tendon Fully bonded tendon No grout, strands not bonded Tendon grouted and Inhibitor Tendon grouted injected Strain in strands & adjacent Bond between strands and Expected bond degradation concrete develop independently grout Nominal flexural strength Nominal flexure strength: Nominal flexure strength AASHTO models to estimate Strain compatibility M_n TRANSPORTATION SYMPOSIUM Source: UF

Bond Performance of Post-Tensioning Tendons with Corrosion Inhibitor

TEST MATRIX

Test Specimen Identifier	Group Number	Grouting Type	Cracked Before Injection	Injected with Corrosion Inhibitor
S06-M-U			-	-
S06-M-T	1	Pre-packaged	-	Yes
S06-M-CT			Yes	Yes
S12-P-U		Pre-packaged	-	-
S12-P-T	1		-	Yes
S19-M-U	_	1 Plain	-	-
S12-M-T	1		-	Yes
D19-P-U	2		-	-
D19-P-T	2	Non-Proprietary	-	Yes
D19-M-U	2	Non-Proprietary	-	-
D19-M-T	2		-	Yes

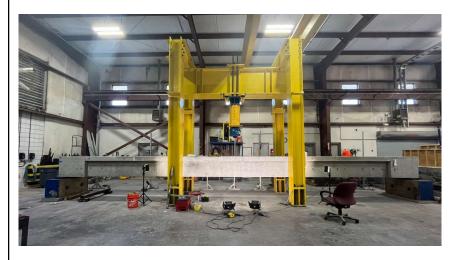
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Bond Performance of Post-Tensioning Tendons with Corrosion Inhibitor



TEST SETUP

- 4-point bending test
- I beam pre-cracked
- Treated/untreated specimen couples

INSTRUMENTATION

- Foil strain Gauge (FSG)
- Fiber Optic Sensor (FOS)
- Laser Displacement Transducer (LDT)
- Digital Image Correlation(DIC)

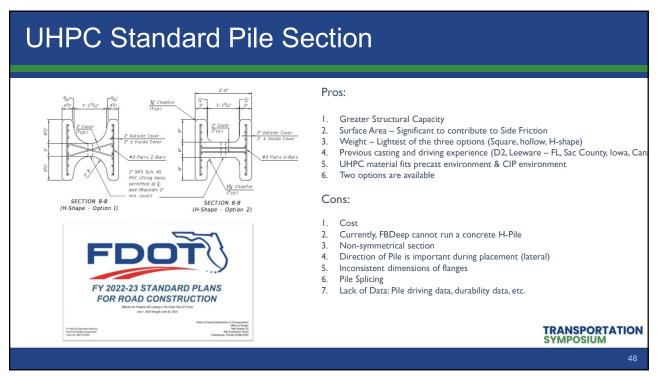
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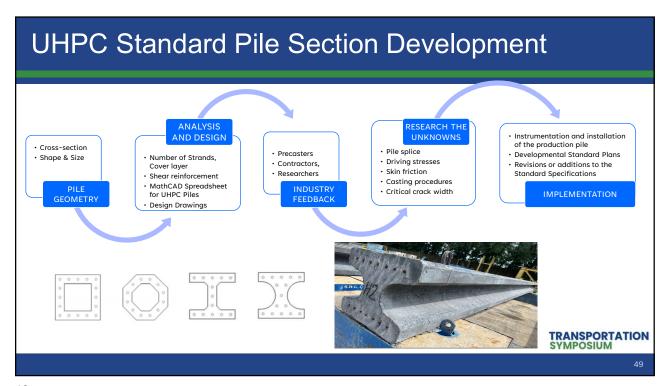
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Bond Performance of Post-Tensioning Tendons with Corrosion Inhibitor S12 FLEXURE TEST DIGITAL IMAGE CORRELATION - STRAIN MAPPING S12-1 (CONTROL) - CRACK MAPPING S12-2 (IMPREGNATED) - CRACK MAPPING TRANSPORTATION SYMPOSIUM

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UHPC Research in Progress Research supports the development of a standard UHPC H-Pile Section by the FDOT Structures Design Office **Project Title** Objective Assessment and Optimization of the Casting This project will deliver recommendations for casting UHPC members with defined/certain Procedure for Precast UHPC confidence level on the impact of fiber dispersion and orientation. **UHPC Skin Friction Evaluation** Provide a numerical measure of UHPC skin friction capacity applicable to the UHPC pile design. Acceptable Crack Width Limit for UHPC This research will determine the durability and corrosion resistance of UHPC under realistic Structural Members Under Coastal and cracking conditions and identify crack width limits for structural design. Marine Environment Evaluation of Ultra-High-Performance This project will evaluate the performance of alternate UHPC pile splice details and develop Concrete (UHPC) Pile Splices proposed details for UHPC pile splices. This project will determine allowable driving stresses and driving energy for UHPC piles for use in Driving Assessment of UHPC Piles construction specifications. Combined Flexure and Axial Load This project will validate axial-flexural interaction analyses through experimental testing. Performance of UHPC Piles TRANSPORTATION SYMPOSIUM

Projects in Progress

Project Title	Anticipated End Date
Strengthening Piers to Resist Vehicular Collision	04/30/2027
Bond Performance Between Precast UHPC Substrates and Field Cast UHPC Connections	07/31/2025
FSBs With Stainless Steel Strands and GFRP Shear Reinforcement	12/31/2025
Fiber-Reinforced Concrete Traffic Railings for Impact Loading - Phase II	10/31/2026
Design and Detailing of Anchorages for Externally Bonded CFRP - Phase II	03/17/2027

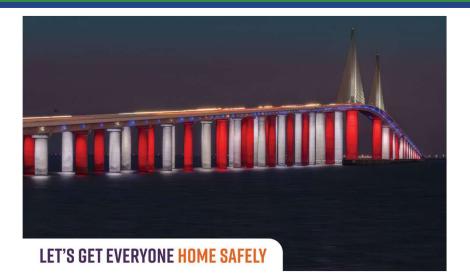
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Source: https://www.fdot.gov/structures/structuresresearchcenter/activeresearch.shtm

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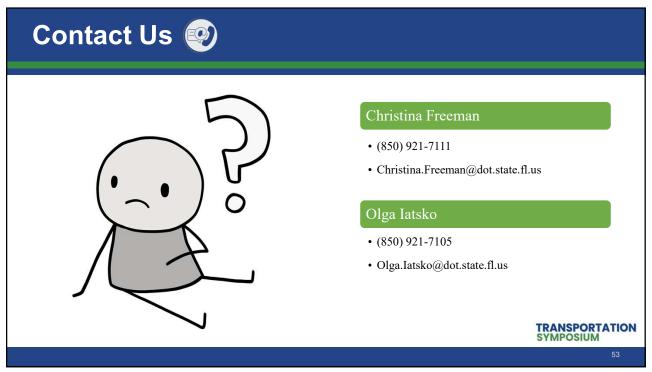
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Safety Message



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Please be sure to certify your attendance before leaving this event or no later than Monday, June 30, in order to receive PDH/CEC.

Detailed instructions are available on the Transportation Symposium website.

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