

**Origination Form**  
Proposed Revisions to a Standard Plans Index

<b>Originator:</b>	Turley, Joshua	<b>Index Number:</b>	455-060
<b>Date:</b>	5/15/2025	<b>Sheet Number(s):</b>	Sheet 1
<b>E-mail:</b>	Joshua.Turley@dot.state.fl.us	<b>Index Title:</b>	60" PRESTRESSED CONCRETE CYLINDER PILE

**Summary of the changes:**

Sheet 1: Changed the pitch spacing of the stirrups in the ELEVATION.

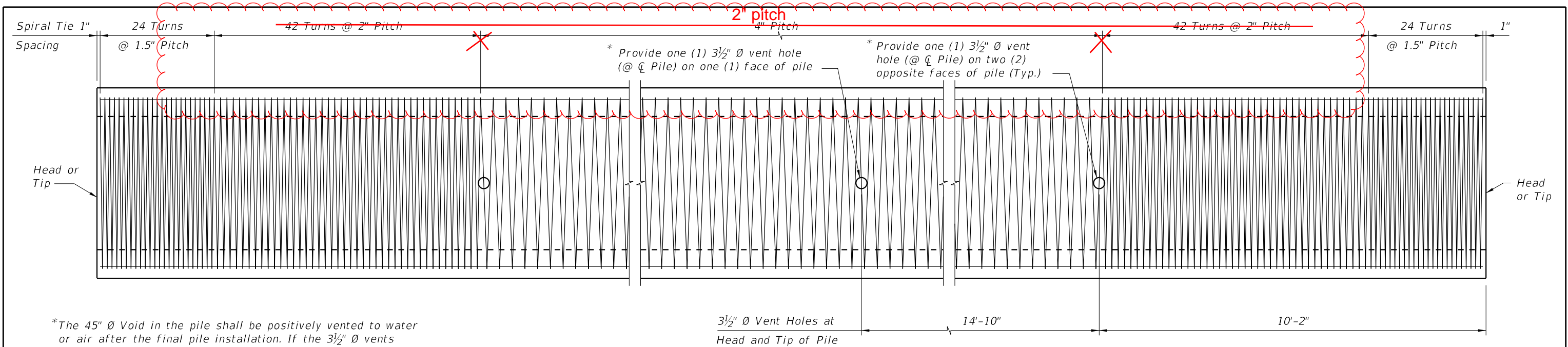
**Commentary/Background:**

Vertical cracking has been observed in hollow core prestressed concrete piles, including 30-in. voided square HMC and conventional piles, and 60-in. hollow cylindrical piles, during installation and service. To address cracks frequently occur within the 4" stirrup pitch zone, a reduction in stirrup pitch to 2" is proposed to help mitigate cracking in these areas.

Other Affected Documents/Offices	Person Contacted	Affected (Yes/No)
Other Standard Plans		No
FDOT Design Manual		No
Standard Specifications		No
Basis of Estimates Manual		No
Approved Product List		No
Construction Office		No
Maintenance Office		No

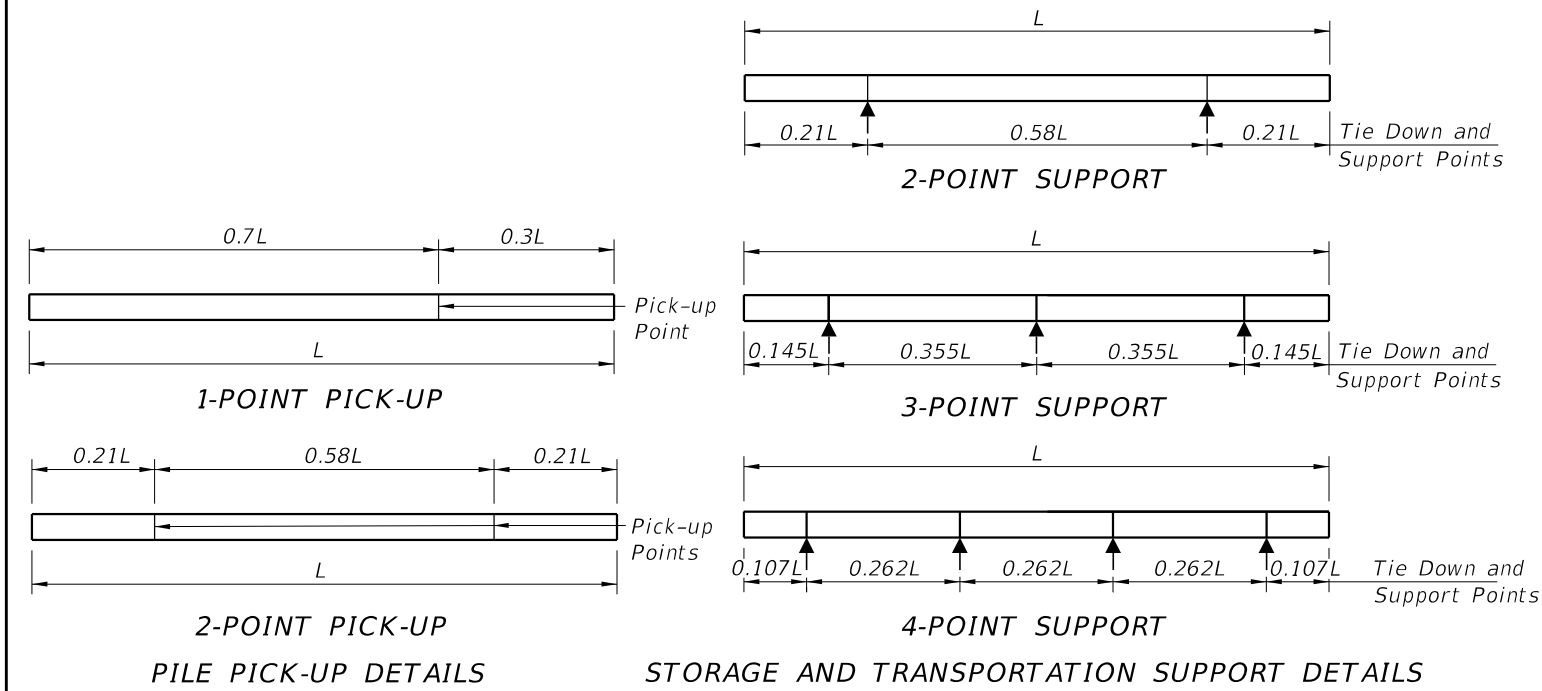
**Implementation**

["FY-Standard Plans (Next Release)"]



\*The 45" Ø Void in the pile shall be positively vented to water or air after the final pile installation. If the 3½" Ø vents are included in the pile cut-off section, then venting shall be provided by the use of a 1" Ø PVC conduit through the substructure cap or column.

ELEVATION



NOTES

- Work this Index with the Pile Data Table in the Structures Plans.
- Concrete:
  - Piles: Class V
  - Splice Collar: Class IV
  - See "GENERAL NOTES" in the Structures Plans for locations where the use of Highly Reactive Pozzolans is required.
- Concrete Strength at time of prestress transfer:
  - Piles: 4,000 psi minimum.
- Carbon-Steel Reinforcing:
  - Bars: Meet the requirements of Specification Section 415
  - Prestressing Strands: Use 0.6 dia. carbon-steel, Grade 270, low-relaxation strand stressed to 44.0 kips that meets the requirements of Specification Section 933.
  - Protect all carbon-steel strands permanently exposed to the environment and not embedded under final conditions in accordance with Specification Section 450.
- Spiral Ties:
  - One half turn is required for carbon-steel spiral splices
  - One full turn is required at the head and tip of each pile
- Pile Splices:
  - Epoxy: Type AB Epoxy Compound or Epoxy Mortar must meet the requirements of Specification Section 926.
    - Use a Type AB Epoxy Bonding Compound or Epoxy Mortar, as recommended by the Manufacturer, to form the joint between pile sections.
    - Use a Type AB Epoxy Bonding Compound as a bonding agent on internal pile surfaces.
  - Splices: Resume pile driving after the splice concrete reaches a minimum strength of 5,500 psi.
- Mark piles at the pick-up points to indicate the proper points for attaching handling lines.

TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS		
Maximum Pile Length (Feet)	Required Storage and Transportation Detail	Pick-Up Detail
122	2, 3, or 4 point	1 Point
174	2, 3, or 4 point	2 Point

