

Origination Form

Proposed Revisions to a Standard Plans Index

Originator:	Turley, Joshua	Index Number:	455-101
Date:	8/21/2024	Sheet Number(s):	1
E-mail:	Joshua.Turley@dot.state.fl.us	Index Title:	SQUARE CFRP & SS PRESTRESSED CONCRETE PILES - TYPICAL DETAILS & NOTES

Summary of the changes:

Sheet 1: Added a note to General Note 4 indicating that all the strand diameters are nominal

Commentary/Background:

This adds clarification to distinguish between nominal and actual diameters driven by the fact that the strands are fabricated in millimeters not inches.

Other Affected Documents/Offices	Person Contacted	Affected (Yes/No)
Other Standard Plans	Joshua Turley	Yes
FDOT Design Manual		No
Standard Specifications		No
Basis of Estimates Manual		No
Approved Product List		No
Construction Office		No
Maintenance Office		No

Implementation

["FY-Standard Plans (Next Release)"]

PRESTRESSED CONCRETE PILE NOTES:

1. Work this Index with the Square Prestressed Concrete Pile Splices (Index 455-102), the Prestressed Concrete Pile Standards (Index 455-112, 455-114, 455-118, 455-124, 455-130, and the Pile Data Table in the Structures Plans.

2. Concrete:

A. Piles: Class V

B. See "GENERAL NOTES" in the Structures Plans for locations where the use of Highly Reactive Pozzolans is required for options using stainless steel strand and reinforcing.

3. Concrete strength at time of prestress transfer:

A. Piles: 4,000 psi minimum.

4. Reinforcing:

A. Bars:

a. Stainless Steel: Meet the requirements of Specification Section 931 for Type 304, Grade 75.

b. Carbon FRP: Meet the requirements of Specification Section 932.

B. Prestressing Strands:

a. Stainless Steel: Seven-wire HSSS, Grade 240 strand, meeting the requirements of Specification Section 933.

b. Carbon FRP: Meet the requirements of Specification Section 933.

5. Spiral Ties:

A. Tie each wrap of the spiral strand to a minimum of two corner strands.

B. One full turn required for spiral splices.

6. Pile Splices: Fill dowel holes and form the joint between pile sections with a Type AB Epoxy Compound in accordance with Specification Section 926. Use an Epoxy Bonding Compound or an Epoxy Mortar as recommended by the Manufacturer.
- ADDED NOTE: c. All Strand diameters are nominal
- 1-POINT PICK-UP
- 2-POINT PICK-UP
- 3-POINT PICK-UP

PILE PICK-UP DETAILS
- 2-POINT SUPPORT
- 3-POINT SUPPORT
- 4-POINT SUPPORT

STORAGE AND TRANSPORTATION SUPPORT DETAILS
- TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS
- | | D = Square Pile Size (inches) | | | | | Required Storage and Transportation Detail | Pick-Up Detail |
|----------------------------|-------------------------------|-----|-----|-----|-----|--|----------------|
| | 12 | 14 | 18 | 24 | 30 | | |
| Maximum Pile Length (Feet) | 48 | 52 | 59 | 68 | 87 | 2, 3, or 4 point | 1 Point |
| | 69 | 75 | 85 | 98 | 124 | 2, 3, or 4 point | 2 Point |
| | 99 | 107 | 121 | 140 | 178 | 3 or 4 point | 3 Point |
- TYPICAL PILE SHAPE FOR MOLD FORMS
- DETAIL SHOWING TYPICAL COVER
- 10/15/2023 11:52:48 AM
- | LAST REVISION | DESCRIPTION: |
|---------------|--------------|
| 11/01/22 | |
| 11/01/24 | |
-
- FY 2024-25
STANDARD PLANS
- SQUARE CFRP & SS PRESTRESSED CONCRETE PILES
- TYPICAL DETAILS & NOTES
- INDEX
455-101
- SHEET
1 of 1

PRESTRESSED CONCRETE PILE NOTES:

1. *Work this Index with the Square Prestressed Concrete Pile Splices (Index 455-102), the Prestressed Concrete Pile Standards (Index 455-112, 455-114, 455-118, 455-124, 455-130, and the Pile Data Table in the Structures Plans.*
2. *Concrete:*
 - A. *Piles: Class V*
 - B. *See "GENERAL NOTES" in the Structures Plans for locations where the use of Highly Reactive Pozzolans is required for options using stainless steel strand and reinforcing.*
3. *Concrete strength at time of prestress transfer:*
 - A. *Piles: 4,000 psi minimum.*
4. *Reinforcing:*
 - A. *Bars:*
 - a. *Stainless Steel: Meet the requirements of Specification Section 931 for Type 304, Grade 75.*
 - b. *Carbon FRP: Meet the requirements of Specification Section 932.*
 - B. *Prestressing Strands:*
 - a. *Stainless Steel: Seven-wire HSSS, Grade 240 strand, meeting the requirements of Specification Section 933.*
 - b. *Carbon FRP: Meet the requirements of Specification Section 933.*
 - c. *All Strand diameters are nominal.*
5. *Spiral Ties:*
 - A. *Tie each wrap of the spiral strand to a minimum of two corner strands.*
 - B. *One full turn required for spiral splices.*
6. *Pile Splices: Fill dowel holes and form the joint between pile sections with a Type AB Epoxy Compound in accordance with Specification Section 926. Use an Epoxy Bonding Compound or an Epoxy Mortar as recommended by the Manufacturer.*

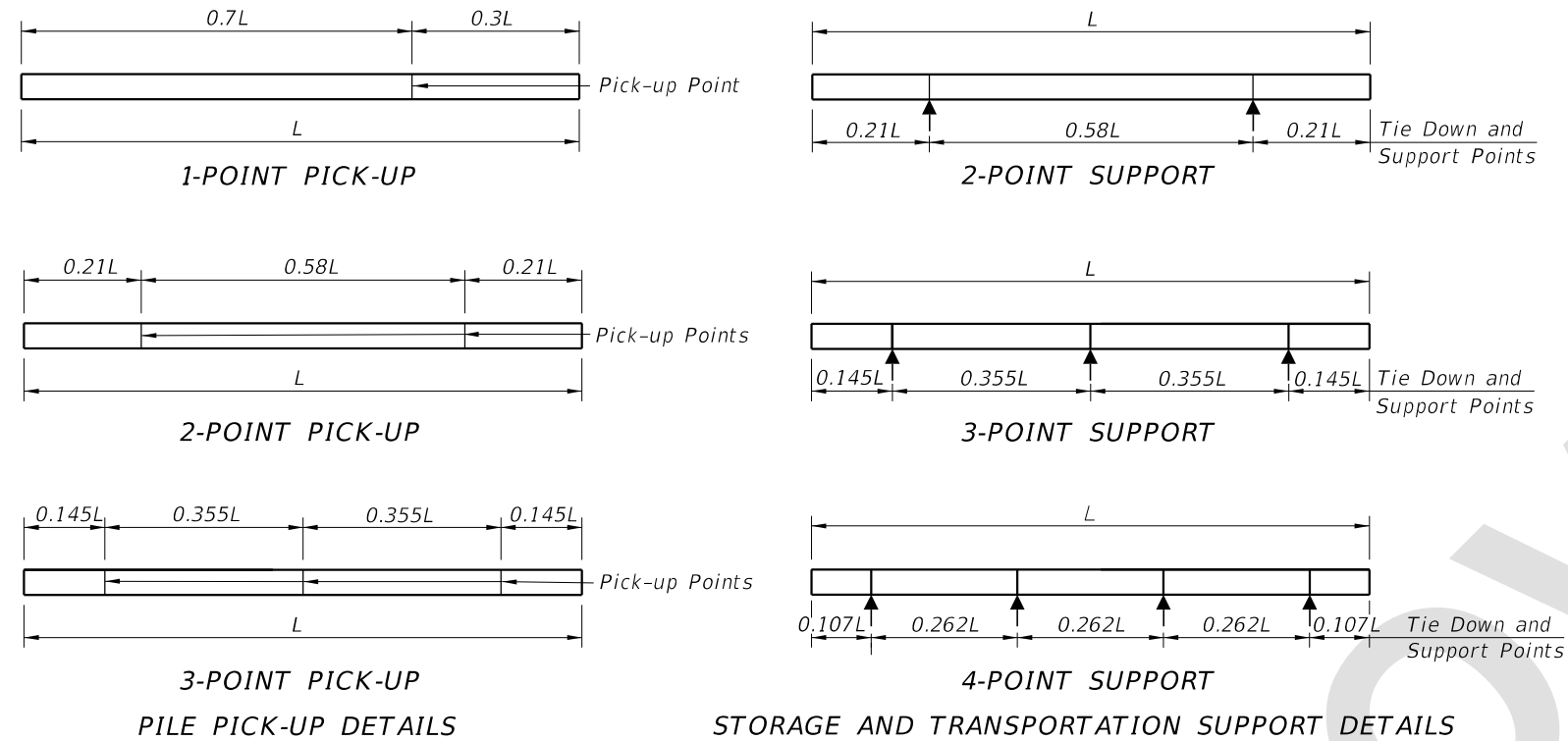


TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS

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	D = Square Pile Size (inches)					Required Storage and Transportation Detail	Pick-Up Detail
	12	14	18	24	30		
Maximum Pile Length (Feet)	48	52	59	68	87	2, 3, or 4 point	1 Point
	69	75	85	98	124	2, 3, or 4 point	2 Point
	99	107	121	140	178	3 or 4 point	3 Point

