# Index 550-013 Bridge Fencing on a Barrier (Over Railroad)

#### **ORIGINATION**

**Date:** March 22, 2023 **Name:** Josh Turley **Phone:** (850) 414-4475

Email: Joshua. Turley@dot.state.fl.us

## **COMMENTARY**

This per the FDM this index can be used in locations other than over a railroad. The title of the index implied a limitation. The title was changed to eliminate the implied limitation.

#### **COMMENTS AND RESPONSES**

**BLACK** = Industry Review Comments **BLUE** = Standard Plans Response **GREEN** = Change Made to Index

Name: Keith Krieger Date: 7/11/2023

**COMMENT:** Please reconsider the RENAMING of these Indexes.....to avoid confusion.

Index 550-010 (which is not being revised) shows vertical bridge fencing on Traffic Railing Barrier and on Concrete Parapet.

The revisions propose to RENAME:

Index 550-011 to "Bridge Fencing on Parapet" Index 550-103 to "Bridge Fencing on Barrier"

Such that it is confusing how these Indexes are different from 550-010...or are meant to supplement 550-010.

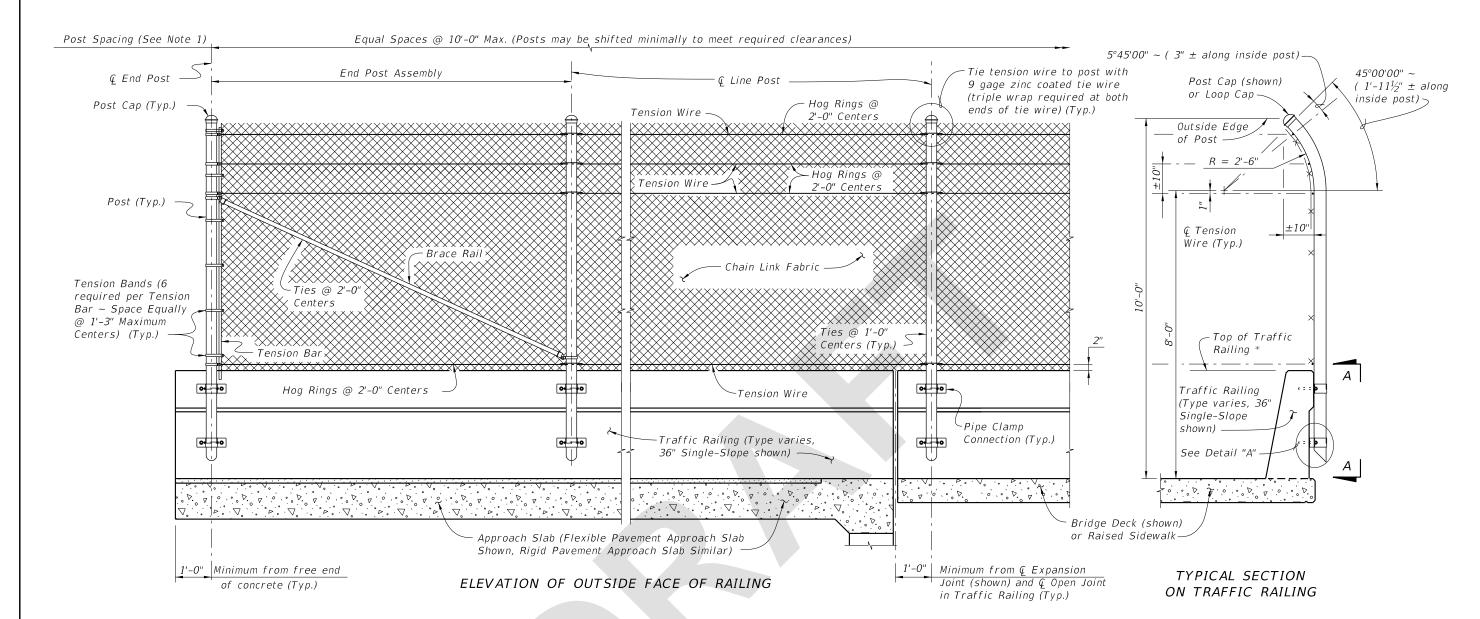
In addition, FDM Section 222.4.1 and Figures 222.4.2 thru 222.4.8 include similar details and "sidewalk" terminology.....that should be coordinated with these proposed revisions to the Standard Plans. Please let me know if any questions.

I will make DeWayne Carver aware of the possible need to revise FDM Chapter 222.

**RESPONSE:** Agreed. Will rename 550-011 to "Bridge Fencing on a Parapet (Curved Top)" and 550-013 "Bridge Fencing on a Barrier (Curved Top)" in order to distinguish them from the Vertical version. The term "pathway" was used as a more general term to encompass both sidewalks and shared use paths that may be used with this Standard. We did not want to limit to either a sidewalk or shared use path.

CHANGE MADE TO INDEX: Yes; 550-013 was renamed.

*Response Date: 7/11/2023* 



NOTES:

1. A Pull Post Assembly is required at maximum intervals of 500'-0". See Sheet 3.

\* Do not anchor Fencing to the top of Traffic Railings.

## FENCING NOTES

Install posts plumb (within a tolerance of  $\pm$  1½"). Use shim plates as required to achieve plumb. The required quantity and thickness of shim plates will be determined in the field. Install chain link fence in accordance with ASTM F567 as applicable. TRAFFIC RAILING DETAILS:

See Superstructure Sheets for Traffic Railing details.

LIMITS OF FENCING:

DESCRIPTION:

Limits of fencing are from begin of approach slab at Begin Bridge to end of approach slab at End Bridge, unless otherwise shown in the plans.

PAYMENT:

Payment will be made under Fencing, Type R. Payment includes all materials and labor required to complete installation of the fence.

#### CROSS REFERENCE:

For Table of Fence Components, Table of Post Attachment Components, View A-A and Detail "A" see Sheet 2.

For Pull Post Assembly Detail for Traffic Railing see Sheet 3.

LAST REVISION 11/01/23

FDOT

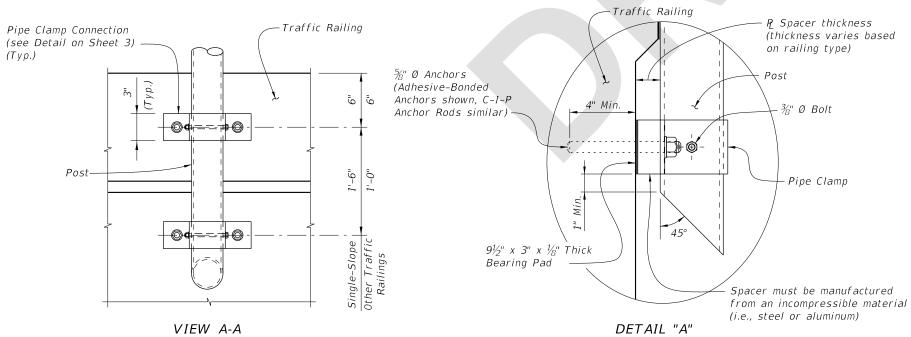
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TABLE OF CHAIN LINK FENCE COMPONENTS				
COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION		
Posts	F1083	Galvanized Steel Pipe - $3\frac{1}{2}$ " NPS, Schedule 40 Regular Grade		
Chain Link Fabric (2" mesh with twisted top and knuckled bottom selvage)	A392	Zinc Coated Steel - 9 gage (coated wire diameter), Class 2 Coating		
	A491	Aluminum Coated Steel - 9 gage (coated wire diameter)		
	F668	Polyvinyl Chloride (PVC) Coated Steel - 9 gage Class 2b		
Tie Wires	F626	Zinc Coated Steel Wire - 9 gage		
Brace Bands	F626	12 Gage (Min. thickness) x $\frac{3}{4}$ " (Min. width) Steel Bands (Beveled or Heavy)		
Tension Bars	F626	$\frac{3}{16}$ " (Min. thickness) x $\frac{3}{4}$ " (Min. width) x 6'-10" (Min. height) Steel Bars		
Tension Bands	F626	14 Gage (Min. thickness) $x \frac{3}{4}$ " (Min. width) Steel Bands		
Miscellaneous Fence Components	F626	Zinc Coated Steel ~ (includes post or loop caps, horizontal and brace rail ends, combination rail ends, boulevard clamps and all other miscellaneous fittings & hardware)		
Tension Wire	A824 & A817	Type II (Zinc Coated Steel Wire) - 7 gage, Class 4 Coating		
		Type I (Aluminum Coated Steel Wire) - 7 gage		
Hog Rings	F626	Zinc Coated Steel Wire - 12 gage		
Brace Rails	F1083	Galvanized Steel Pipe – $1\frac{1}{4}$ " NPS, Schedule 40 Regular Grade		

TABLE OF POST ATTACHMENT COMPONENTS					
COMPONENT		ASTM DESIGNATION	COMPONENT INFORMATION		
Pipe Clamps		A36 or A709 Grade 36	¼" Steel ዊ		
Base Plates		A36 or A709 Grade 36	¾" Steel P		
Shim Plates		A36 or A709 Grade 36 or B209 Alloy 6061-T6 or B221 Alloy 6063-T5	Plate thicknesses as required; Holes in shim plates will be $\frac{3}{4}$ " Ø		
Spacers		-	Plate thickness varies based on traffic railing type (See Detail "A")		
Pipe Clamp Connection	Adhesive Anchor Rods	F1554 Grade 36	Fully threaded Headless Anchor Rods $\sim \frac{5}{8}$ " Ø x 6" (no spacer) or $\frac{5}{8}$ " Ø x (6" + spacer thickness)		
Pipe ( Conne	C-I-P Anchor Rods	F1554 Grade 36	Hex Head Anchor Rods $\sim \frac{5}{8}$ " Ø x 6" (no spacer) or $\frac{5}{8}$ " Ø x (6" + spacer thickness)		
Bolts		A307	¾" Ø x 4¾" Hex Head Bolts for Pipe Clamp Connections to Posts		
Nuts		A563	Hex Nuts for Pipe Clamp Connections		
Washers		F436	Flat Washers for Pipe Clamp Connections		
Bearing Pads (Plain Neoprene)		-	In accordance with Specification Section 932 for Ancillary Structures		



#### POST ATTACHMENT NOTES

#### ANCHOR RODS, NUTS AND WASHERS:

After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 562. COATINGS:

Hot-dip galvanize all Nuts, Washers, Bolts, C-I-P Anchor Rods, Adhesive Anchors and Fence Framework (Posts, Internal Sleeves, Shim Plates, Base Plates, Pipe Clamps and Spacers) in accordance with Specification Section 962. Hot-dip galvanize Fence Framework after fabrication.

# ADHESIVE-BONDED ANCHORS AND DOWELS:

Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 416. Cutting of reinforcing steel is permitted for drilled hole installation.

#### WELDING:

All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required.

## CROSS REFERENCE:

For location of View A-A and Detail "A" see Sheet 1.

LAST REVISION 11/01/23

≥ DESCRIPTION:



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BRIDGE FENCING ON BARRIER (CURVED TOP)

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