
ORIGINATION FORM

Proposed Revisions to a Standard Plans Index
(Please provide all information — Incomplete forms will be returned)

Contact Information:

Date: August 1, 2021
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Standard Plans:

Index Number: 715-002
Sheet Number (s): 1, 2, 4, & 7
Index Title: Standard Aluminum Lighting

Summary of the changes:

Sheets 1, 4, & 7: Changed general concrete requirement from Class I to Class II.

Sheet 2: Added clarification to callout. Wildlife-Sensitive lighting may also be used with standard mounting heights 30 feet through 50 feet (original intent).

Commentary / Background:

Concrete: Specification 346 is being revised to better reflect concrete type availability in the industry, so proposed changes from concrete class I to class II accommodate that.

Wildlife-Sensitive: Added clarification for allowable luminaire mounting height based on District comment

Other Affected Offices / Documents: (Provide name of person contacted)

Yes	No	
☒	☐	Other Standard Plans –
☐	☐	FDOT Design Manual –
☐	☐	Basis of Estimates Manual –
☐	☐	Standard Specifications –
☐	☐	Approved Product List –
☐	☐	Construction –
☐	☐	Maintenance –

Origination Package Includes:

(Email or hand deliver package to Rick Jenkins)

Yes	N/A	
☒	☐	Redline Mark-ups
☐	☐	Proposed Standard Plan Instruction (SPI)
☐	☐	Revised SPI
☒	☐	Other Support Documents

Implementation:

☐	Design Bulletin (Interim)
☐	DCE Memo
☐	Program Mgmt. Bulletin
☒	FY-Standard Plans (Next Release)

Contact the Roadway Design Office for assistance in completing this form

Email to: Rick Jenkins rick.jenkins@dot.state.fl.us and Darren Martin darren.martin@dot.state.fl.us

STRUCTURAL PORTLAND CEMENT CONCRETE.**(REV 7-14-21)**

SUB ARTICLE 346-2.3 is deleted and the following substituted:

346-2.3 Supplementary Cementitious Materials: Supplementary cementitious materials are required to produce binary or ternary concrete mixes in all classes of concrete specified in Table 346-3, except for the following when used in slightly aggressive environments: **Class I**, Class I (Pavement), and Class II.

The quantity of portland cement replaced with supplementary cementitious materials must be on an equal weight replacement basis of the total cementitious materials in accordance with Table 346-2.

346-2.3.1 Highly Reactive Pozzolans: Materials that have a very high degree of pozzolanic reactivity due to their very fine particle sizes, including silica fume, metakaolin and ultrafine fly ash.

346-2.3.2 Binary Concrete Mixes: Concrete mixes containing portland cement and one supplementary cementitious material.

346-2.3.3 Ternary Concrete Mixes: Concrete mixes containing portland cement and any two of supplementary cementitious materials, either fly ash, slag, or highly reactive pozzolans.

ARTICLE 346-3.1 is deleted and the following substituted:

346-3.1 General: The classifications of concrete are designated as **Class I**, Class I (Pavement), Class II, Class II (Bridge Deck), Class III, Class III (Seal), Class IV, Class IV (Drilled Shaft), Class V, Class V (Special), Class VI, and Class VII. The 28-day specified minimum compressive strength, maximum water to cementitious materials ratio and target slump of each class are detailed in Table 346-3. The required air content for all classes of concrete is less than or equal to 6.0%.

For purposes of this Specification the concrete is further classified as follows:

1. Conventional Concrete: The target slump is described in Table 346-3 with a tolerance of ± 1.5 inches.
2. Increased Slump Concrete: The maximum target slump is 7 inches with a tolerance of ± 1.5 inches when a Type F, G, I or II admixture is used.
3. Slip-form Concrete: The target slump is 1.5 inches with a tolerance of ± 1.5 inches.
4. Flowing Concrete: Use flowing concrete only in the manufacturing of precast and prestressed products. Request Engineer's authorization to use flowing concrete for cast-in-place applications. The target slump is 9 inches with a tolerance of ± 1.5 inches. Meet the requirements of Section 8.6 Volume II of the Materials Manual.

5. Self-Consolidating Concrete (SCC): Use SCC only in the manufacturing of precast and prestressed products. The minimum target slump flow is 22.5 inches with a tolerance of ± 2.5 inches. Meet the requirements of Section 8.4 Volume II of the Materials Manual.

ARTICLE 346-3.3 is deleted and the following substituted:

346-3.3 Master Proportion Table: Proportion the materials to produce the classes of concrete in accordance with Table 346-3.

The calculation of the water to cementitious materials ratio (w/cm) is based on the total cementitious materials including portland cement and any supplementary cementitious materials used in the mix.

Class of Concrete	28-day Specified Minimum Compressive Strength (f'c) (psi)	Maximum Water to Cementitious Materials Ratio (pounds per pounds)	Target Slump Value (inches)
I ⁽¹⁾	3,000	0.53	3 ⁽²⁾
I (Pavement)	3,000	0.50	1.5 or 3 ⁽³⁾
II ⁽¹⁾	3,400	0.53	3 ⁽²⁾
II (Bridge Deck)	4,500	0.44	3 ⁽²⁾
III ⁽⁴⁾	5,000	0.44	3 ⁽²⁾
III (Seal)	3,000	0.53	8
IV	5,500	0.41 ⁽⁴⁾	3 ⁽²⁾
IV (Drilled Shaft)	4,000	0.41	8.5
V (Special)	6,000	0.37 ⁽⁴⁾	3 ⁽²⁾
V	6,500	0.37 ⁽⁴⁾	3 ⁽²⁾
VI	8,500	0.37 ⁽⁴⁾	3 ⁽²⁾
VII	10,000	0.37 ⁽⁴⁾	3 ⁽²⁾

Notes:

(1) For precast three-sided culverts, box culverts, endwalls, inlets, manholes and junction boxes, the target slump value and air content will not apply. The maximum allowable slump is 6 inches, except as noted in (2). The Contractor is permitted to use concrete meeting the requirements of ASTM C478 (4,000 psi) in lieu of the specified ~~Class I~~ Class II concrete for precast endwalls, inlets, manholes and junction boxes.

(2) Increased slump and slip form concrete as defined in 346-3.1

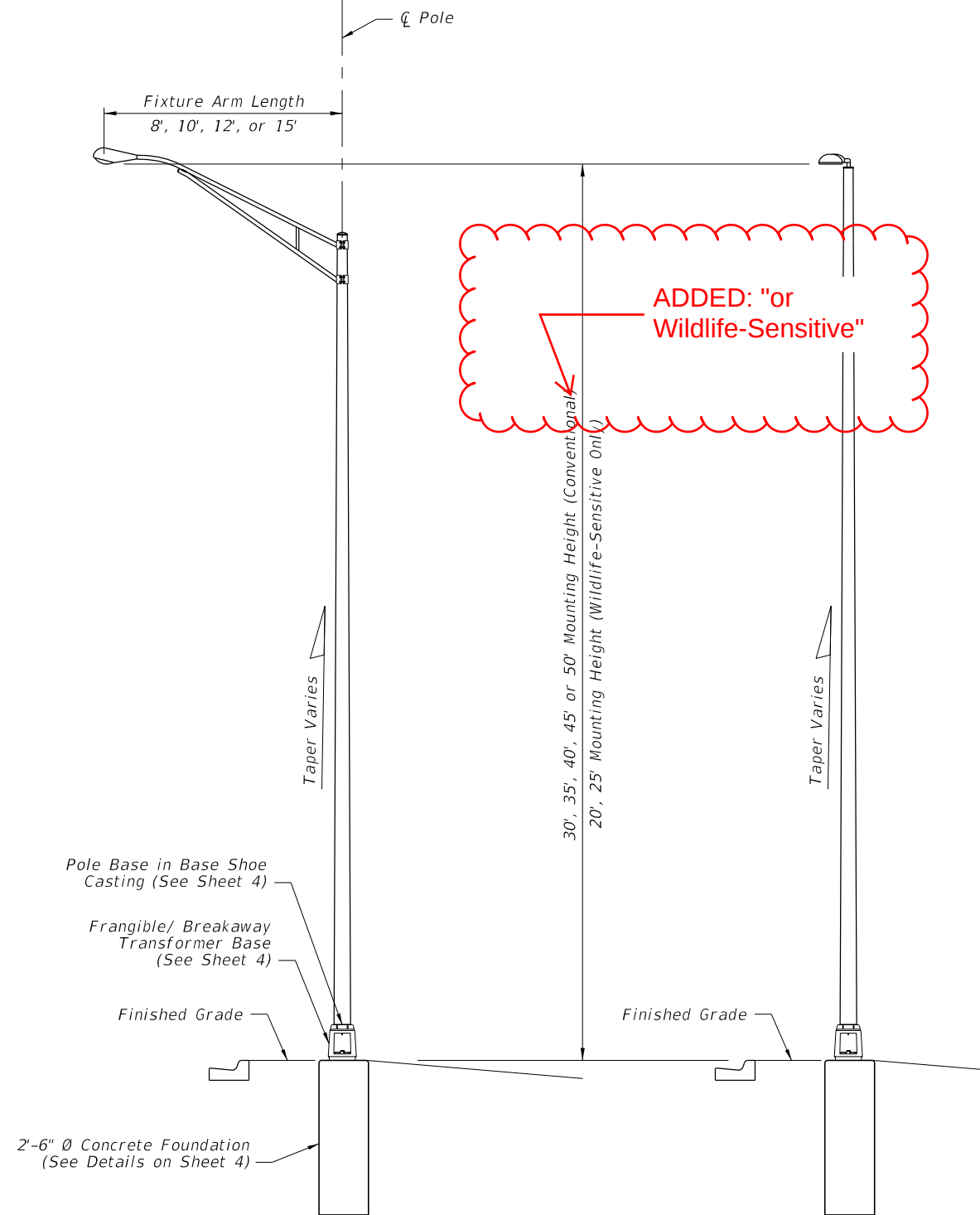
(3) Meet the requirements of Section 350.

(4) When silica fume or metakaolin is required, the maximum water to cementitious material ratio will be 0.35. When ultrafine fly ash is used, the maximum water to cementitious material ratio will be 0.30.

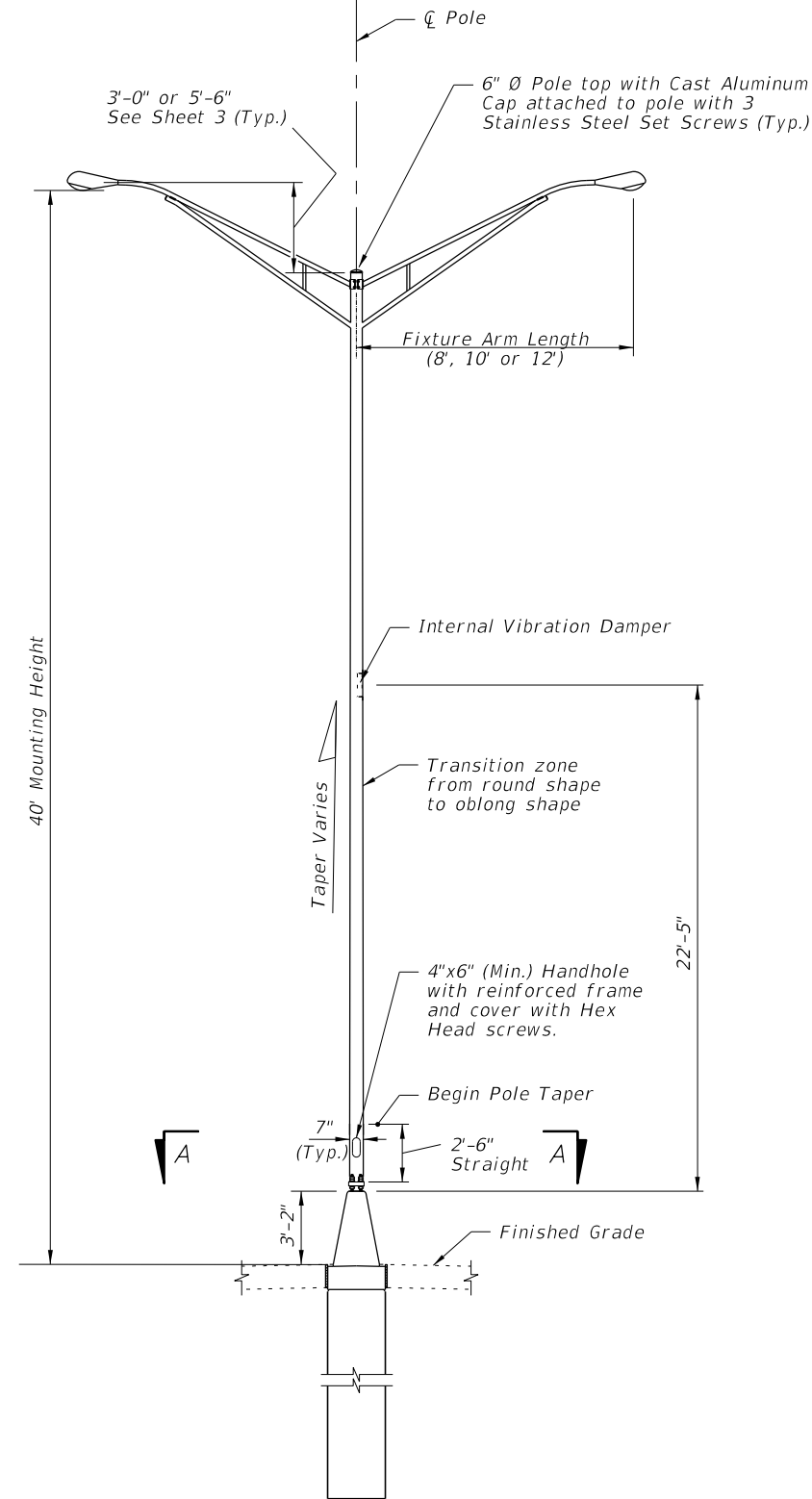
1. Poles are designed to support the following:
 - A. Luminaire Effective Projected Area (EPA): 1.55 SF
 - B. Weight: 75 lb.
2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not included in the Plans.
3. Materials:
 - A. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6 or Alloy 6061-T6
 - B. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6
 - C. Caps and Covers: ASTM B-26, Alloy 319-F
 - D. Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36
 - E. Aluminum Weld Material: ER 4043
 - F. Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
 - G. Bolts, Nuts and Washers:
 - a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
 - b. Nuts: ASTM A563 Grade DH Heavy-Hex
 - c. Washer: ASTM F436 Type 1
 - H. Anchor Bolts, Nuts, and Washers:
 - a. Anchor Bolts: ASTM F1554 Grade 55
 - b. Nuts: ASTM A563 Grade A Heavy-Hex
 - c. Plate Washer: ASTM A36
 - I. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
 - J. Nut Covers: ASTM B26 (319-F)
 - K. Concrete: Class 1
 - L. Reinforcing Steel: Specification 41" **CHANGED TO: Class II**
4. Fabrication:
 - A. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
 - B. Transverse welds are only allowed at the base.
 - C. Roadway Light Pole Taper: Taper as required to provide a round top O.D. of 6" and a base O.D. of 8" for 20' and 25' mounting heights and 10" O.D. for poles with 30' to 50' mounting heights. Portions of the pole near the base shoe and at the arm connections may be held constant to simplify fabrication.
 - D. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" O.D. round top with an 11" x 7" O.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11"x 7" oblong and 6" round respectively to simplify fabrication.
 - E. Provide 'J', 'S' or 'C' hook at top of pole for electrical wires.
 - F. Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
 - G. Perform all welding in accordance with AWS D1.2.
 - H. Embedded Junction Box (EJB):
 - a. Weld all seams continuously and grind smooth.
 - b. Hot Dip Galvanize after Fabrication.
 - c. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.
 - I. For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce a crack free pole. The fabricator's Department-approved QC Plan must contain the following information prior to fabrication:
 - a. Tests demonstrating a pole with a 1/4" wall thickness achieves and ultimate moment capacity of 36 kip*ft in the strong axis and 30 kip*ft in the weak axis.
 - b. Tests demonstrating a pole with a 5#16" wall thickness achieves an ultimate moment capacity of 44 kip*ft in the strong axis and 37 kip*ft in the weak axis.
 - c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads.
 - d. Complete details and calculations for the reinforced 4"x 6" (Min.) handhole located 1'-6" above the base plate.
 - J. Identification Tag: (Submit details for approval.)
 - a. 2" x 4" (Max.) aluminum identification tag.
 - b. Locate on the inside of the transformer base and visible from the door opening.
 - c. Secure to transformer base with 1/8" diameter stainless steel rivets or screws.
 - d. Include the following information on the ID Tag:
 1. Financial Project ID
 2. Pole Height
 3. Manufacturer's Name

- CHANGED TO: Class II

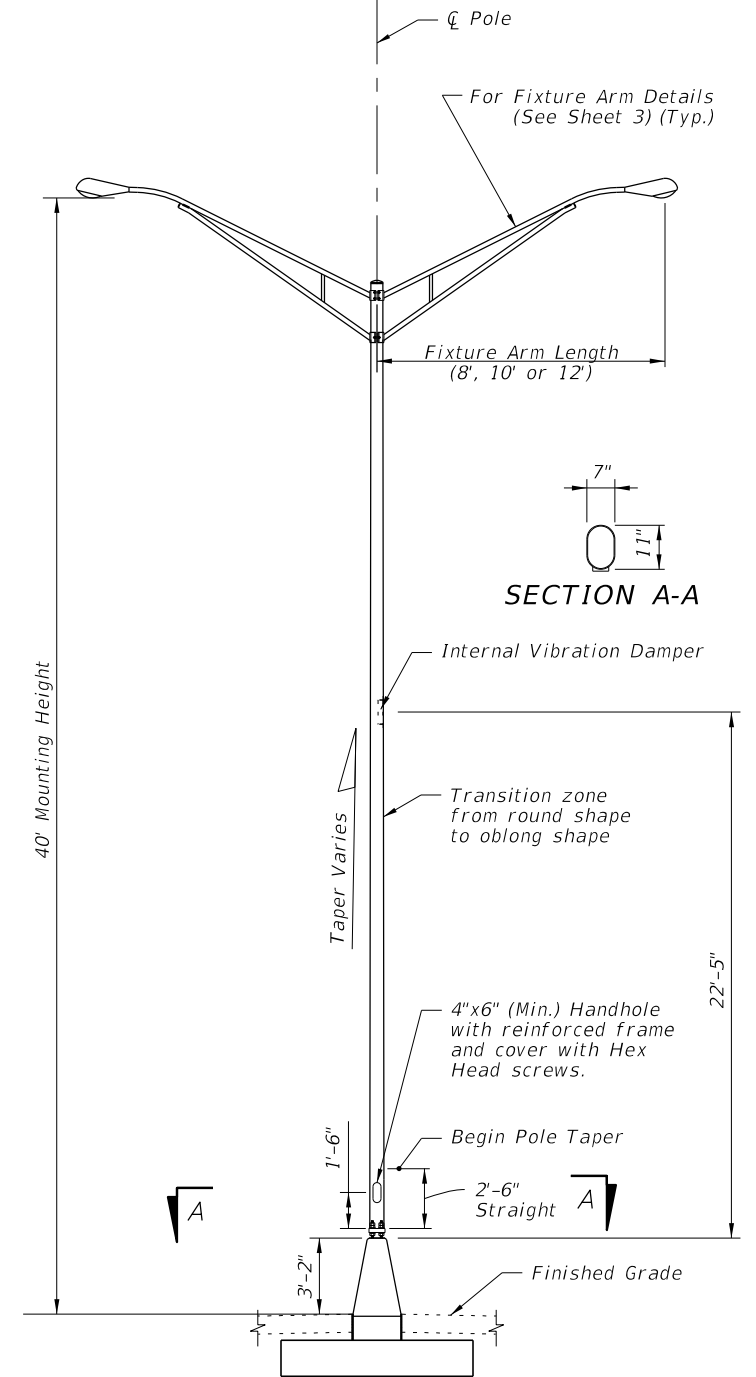
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STANDARD ROADWAY
ALUMINUM LIGHT POLE
W/ARM



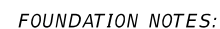
MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE
ON CYLINDRICAL FOUNDATION



MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE
ON SPREAD FOOTING FOUNDATION

ELEVATIONS

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1. Depths shown are for slopes equal to or flatter than 1:4. For slopes steeper than 1:4 and equal to or flatter than 1:2 add 2'-6" to foundation depths shown.
2. Foundation Tie Bars: #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.



ARM POLE NOTES:

1. See ARM SECTION detail on Sheet 3 for all A1 and A2 Values.
2. See Pole Table for all P1, P2, and P3 values.
3. For Median Barrier Mounted Pole, Use Arm A1.
4. For 20' and 25' assembly heights use only 8' or 10' arm A1 with P0.

POLE NOTES:

1. Pole wall thicknesses shown are nominal and must be within the Aluminum Association tolerances.
2. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.

<i>FOUNDATION TABLE</i>				
<i>Pole</i>	<i>P0</i>	<i>P1</i>	<i>P2</i>	<i>P3</i>
<i>Depth</i>	<i>6'-0"</i>	<i>7'-0"</i>	<i>8'-0"</i>	<i>8'-0"</i>
<i>Bolt Min. Embedment</i>	<i>2'-6"</i>	<i>3'-6"</i>	<i>3'-6"</i>	<i>3'-6"</i>

GENERAL NOTES:

1. Poles are designed to support the following:
A. Luminaire Effective Projected Area (EPA): 1.55 SF
B. Weight: 75 lb.
2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not included in the Plans.
3. Materials:
A. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6 or Alloy 6061-T6
B. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6
C. Caps and Covers: ASTM B-26, Alloy 319-F
D. Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36
E. Aluminum Weld Material: ER 4043
F. Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
G. Bolts, Nuts and Washers:
a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
b. Nuts: ASTM A563 Grade DH Heavy-Hex
c. Washer: ASTM F436 Type 1
H. Anchor Bolts, Nuts, and Washers:
a. Anchor Bolts: ASTM F1554 Grade 55
b. Nuts: ASTM A563 Grade A Heavy-Hex
c. Plate Washer: ASTM A36
I. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
J. Nut Covers: ASTM B26 (319-F)
K. Concrete: Class II
L. Reinforcing Steel: Specification 415
4. Fabrication:
A. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
B. Transverse welds are only allowed at the base.
C. Roadway Light Pole Taper: Taper as required to provide a round top O.D. of 6" and a base O.D. of 8" for 20' and 25' mounting heights and 10" O.D. for poles with 30' to 50' mounting heights. Portions of the pole near the base shoe and at the arm connections may be held constant to simplify fabrication.
D. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" O.D. round top with an 11" x 7" O.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11"x 7" oblong and 6" round respectively to simplify fabrication.
E. Provide 'J', 'S' or 'C' hook at top of pole for electrical wires.
F. Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
G. Perform all welding in accordance with AWS D1.2.
H. Embedded Junction Box (EJB):
a. Weld all seams continuously and grind smooth.
b. Hot Dip Galvanize after Fabrication.
c. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.
I. For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce a crack free pole. The fabricator's Department-approved QC Plan must contain the following information prior to fabrication:
a. Tests demonstrating a pole with a ¼" wall thickness achieves and ultimate moment capacity of 36 kip*ft in the strong axis and 30 kip*ft in the weak axis.
b. Tests demonstrating a pole with a 5#16" wall thickness achieves an ultimate moment capacity of 44 kip*ft in the strong axis and 37 kip*ft in the weak axis.
c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads.
d. Complete details and calculations for the reinforced 4"x 6" (Min.) handhole located 1'-6" above the base plate.
J. Identification Tag: (Submit details for approval.)
a. 2" x 4" (Max.) aluminum identification tag.
b. Locate on the inside of the transformer base and visible from the door opening.
c. Secure to transformer base with ⅛" diameter stainless steel rivets or screws.
d. Include the following information on the ID Tag:
1. Financial Project ID
2. Pole Height
3. Manufacturer's Name

5. Coatings/Finish:
A. Pole and Arm Finish: 50 grit satin rubbed.
B. Galvanize Steel Bolts, Screws, Nuts and Washers: ASTM F2329
C. Hot Dip Galvanize EJB and other steel items including poles and plate washers: ASTM A123
6. Construction:
A. Foundation: Specification 455, except payment for the foundation is included in the cost of the pole.
B. Frangible Base, Base Shoe, and Clamp:
a. Certify that the Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the required capacity.
b. Certify the Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
c. Do not erect pole without Luminaire attached.

7. Embedded Junction Box (EJB): Install EJBs per Note 4 and in accordance with Specification 635, as shown on the following Sheets.

8. Wind Speed by County:

120 MPH
Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

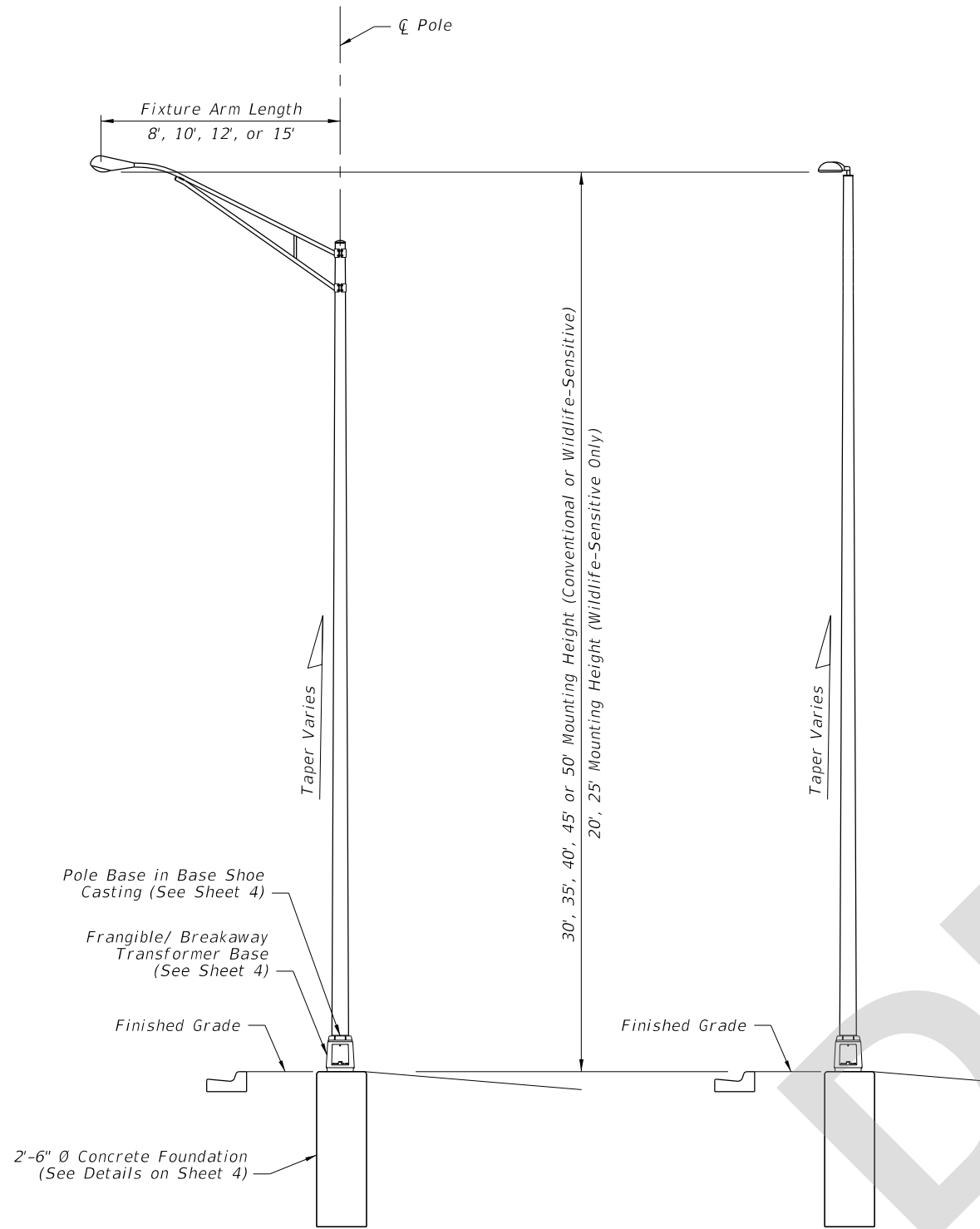
140 MPH
Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

160 MPH
Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

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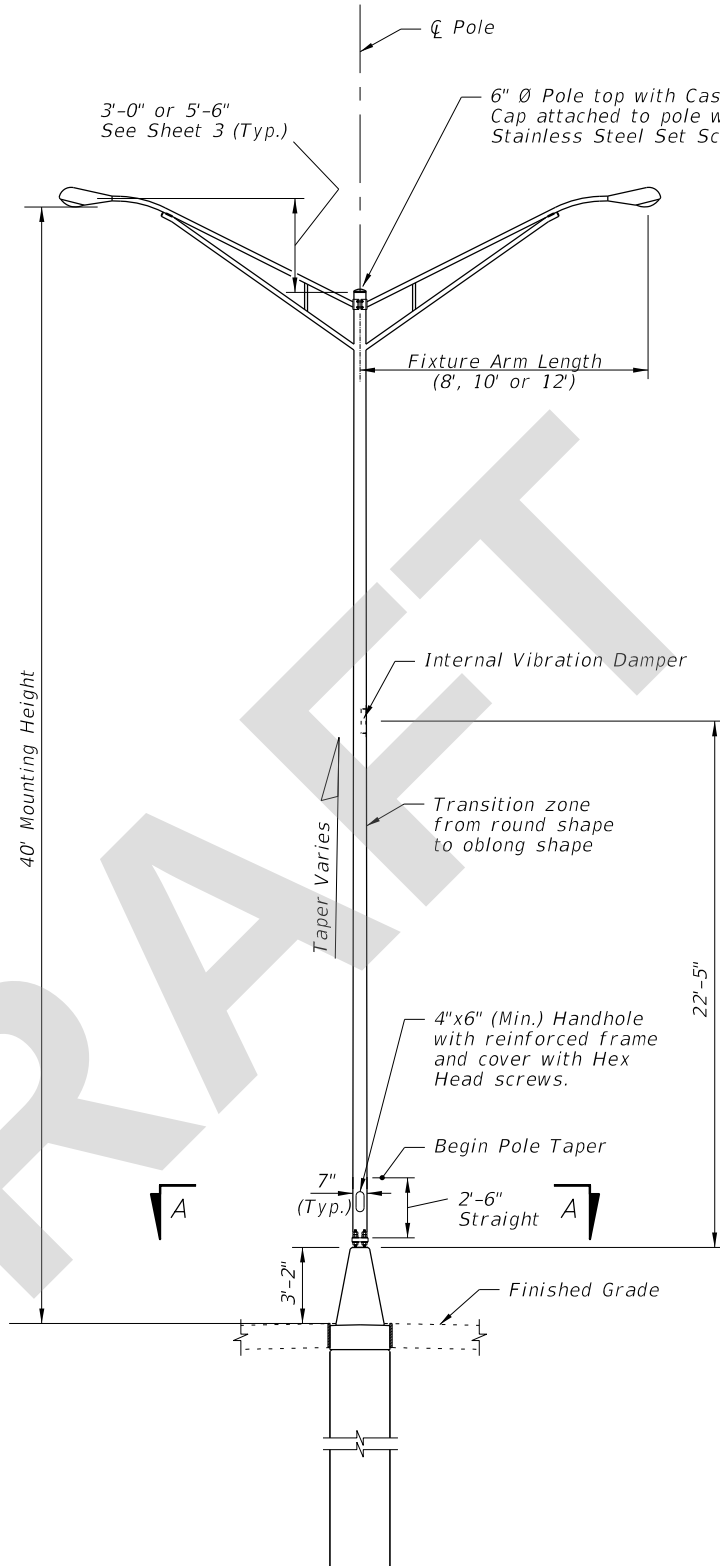
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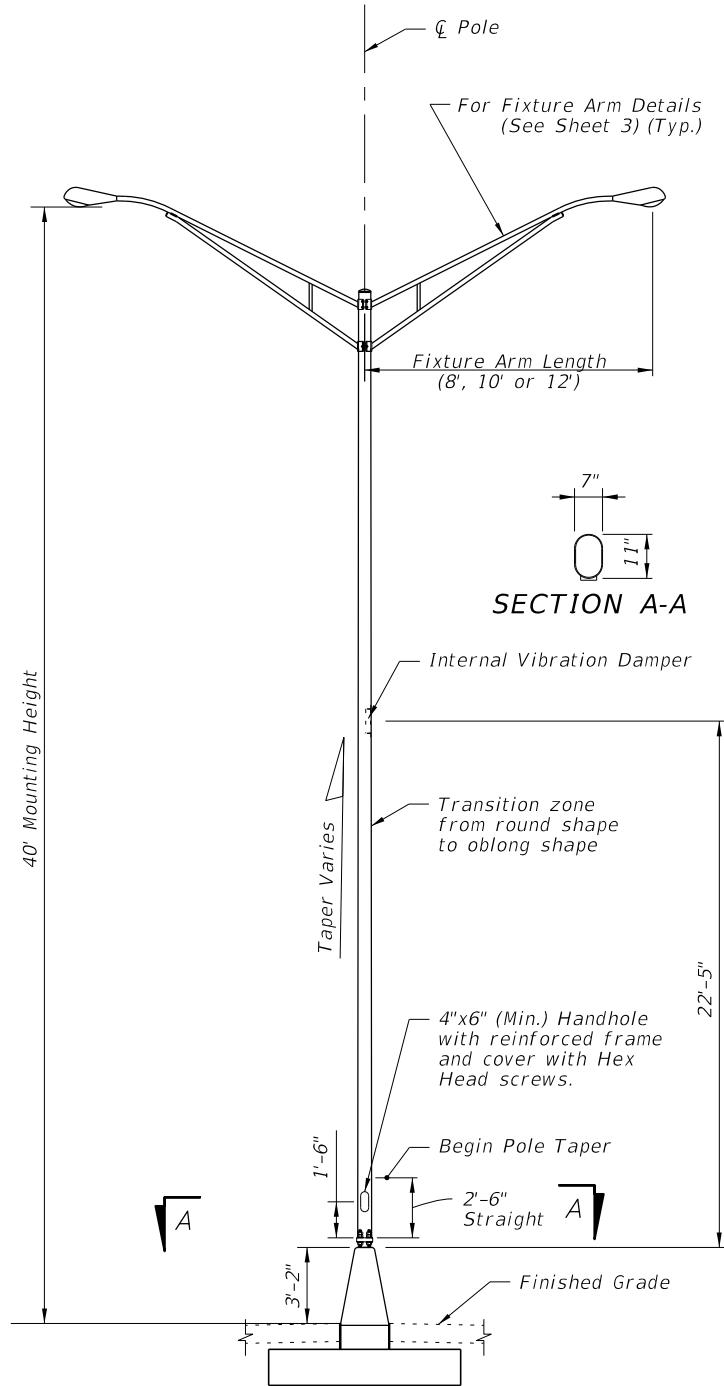


STANDARD ROADWAY
ALUMINUM LIGHT POLE
W/ARM

STANDARD ROADWAY
ALUMINUM LIGHT POLE
W/TOP MOUNT



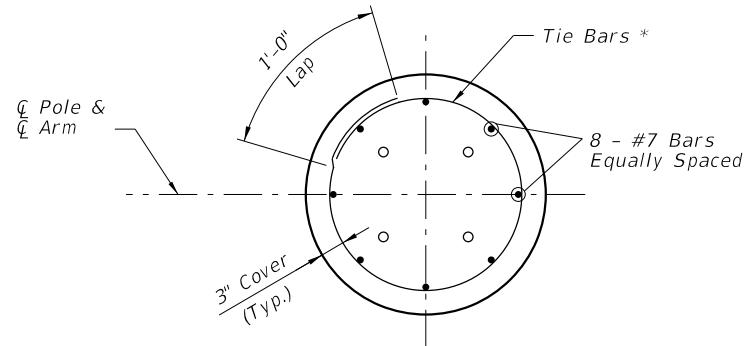
MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE
ON CYLINDRICAL FOUNDATION



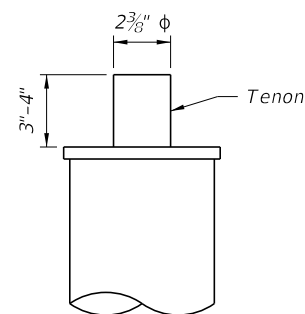
MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE
ON SPREAD FOOTING FOUNDATION

ELEVATIONS

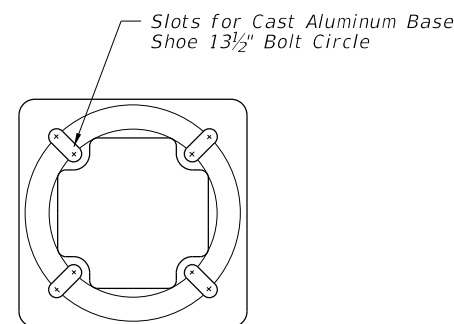
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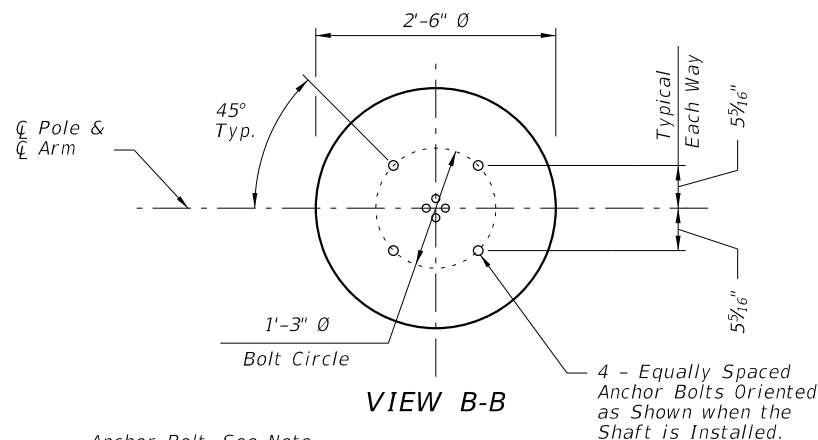
SECTION C-C



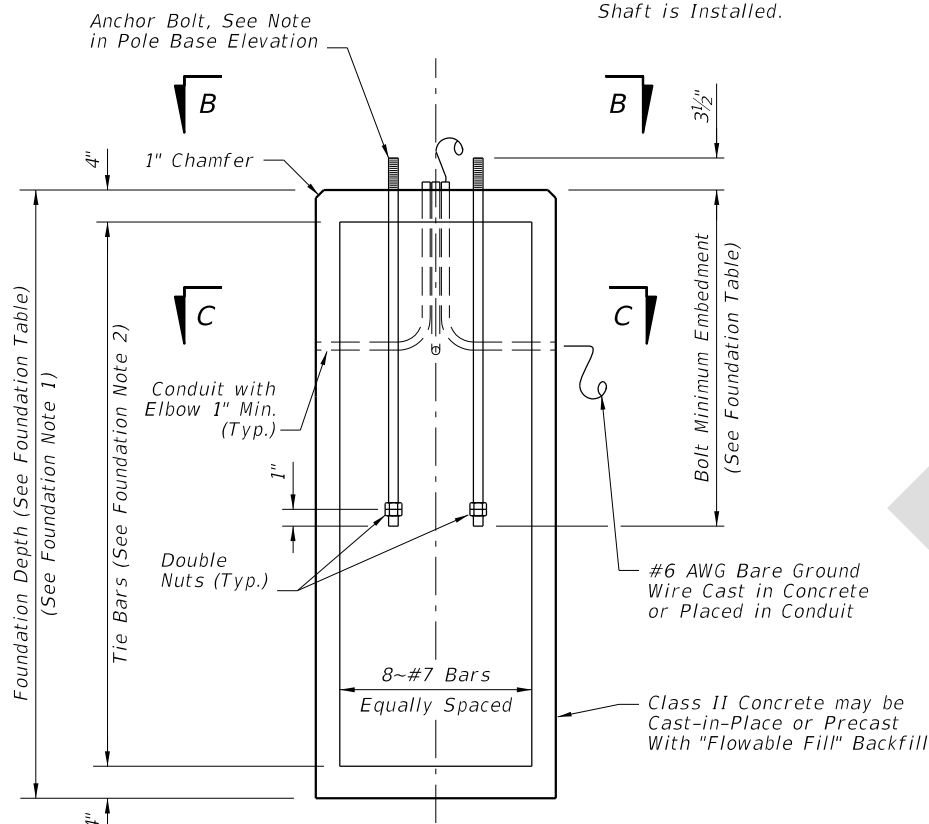
TOP MOUNT TENON



TOP VIEW TRANSFORMER BASE



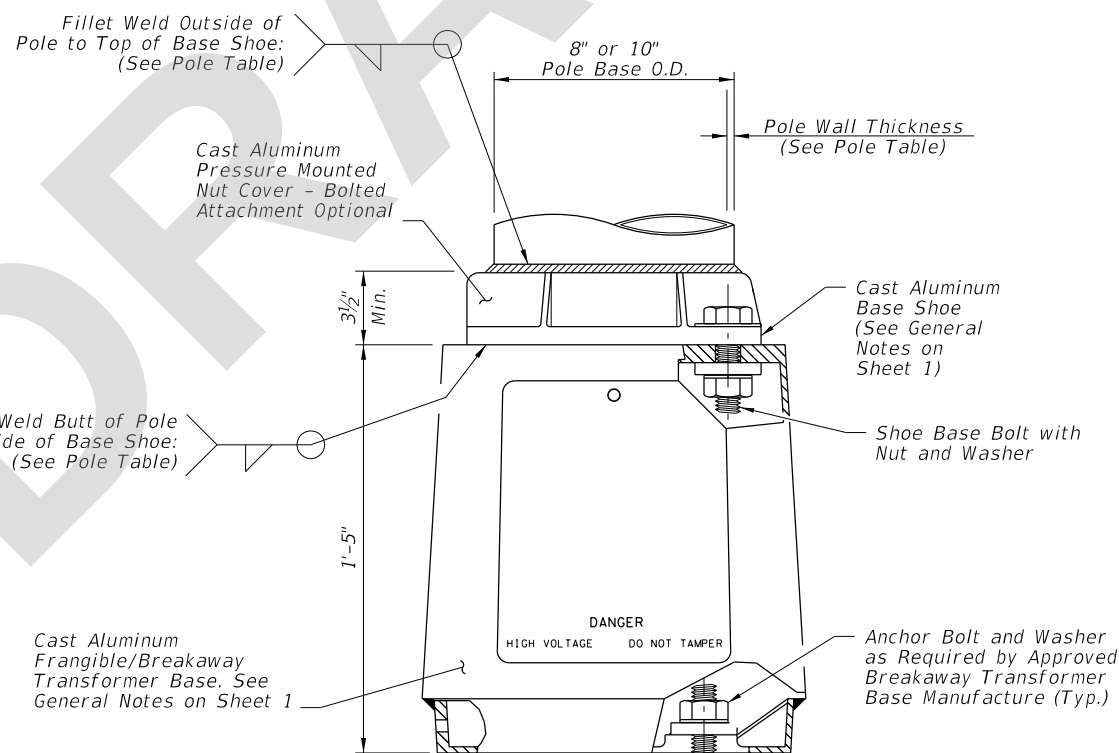
VIEW B-B



FOUNDATION NOTES:

1. Depths shown are for slopes equal to or flatter than 1:4. For slopes steeper than 1:4 and equal to or flatter than 1:2 add 2'-6" to foundation depths shown.
2. Foundation Tie Bars: #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.

FOUNDATION



POLE BASE ELEVATION

ARM-POLE TABLE					
FOR STANDARD ALUMINUM LIGHT POLES WITH ARM					
Assembly Height (ft)	Wind Speed and Arm Lengths (ft)				
	120 mph	140 mph	160 mph		
30	8, 10, 12, 15	8, 10, 12, 15	8, 10, 12, 15		
35	A1-P1	A1-P1	A2-P1	A1-P1	A2-P1
40				A1-P2	A2-P2
45	A1-P2	A1-P2	A2-P2	A1-P3	A2-P3
50					

ARM POLE NOTES:

1. See ARM SECTION detail on Sheet 3 for all A1 and A2 Values.
2. See Pole Table for all P1, P2, and P3 values.
3. For Median Barrier Mounted Pole, Use Arm A1.
4. For 20' and 25' assembly heights use only 8' or 10' arm A1 with P0.

POLE TABLE			
Pole	Pole Wall Thickness	Top of Base Shoe Weld	Inside of Base Shoe Weld
P0	0.156	3/16"	5/32"
P1	0.156	3/16"	5/32"
P2	0.250	1/4"	1/4"
P3	0.313	5/16"	5/16"

POLE NOTES:

1. Pole wall thicknesses shown are nominal and must be within the Aluminum Association tolerances.
2. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.

TOP MOUNT POLE TABLE			
FOR STANDARD ALUMINUM LIGHT POLES WITH TOP MOUNT			
Assembly Height (ft)	Wind Speed and Arm Lengths (ft)		
	120 mph	140 mph	160 mph
20	Pole P0	Pole P0	Pole P0
25			
30	Pole P1	Pole P1	Pole P1
35			
40	Pole P2	Pole P2	Pole P2
45			
50			

FOUNDATION TABLE				
Pole	P0	P1	P2	P3
Depth	6'-0"	7'-0"	8'-0"	8'-0"
Bolt Min. Embedment	2'-6"	3'-6"	3'-6"	3'-6"

POLE AND BASE DETAILS FOR ROADWAY ALUMINUM LIGHT POLE

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NOTE:
Deviate 2" Ø Conduit to
avoid cylindrical foundation.

* #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.



CYLINDRICAL FOUNDATION DETAILS FOR MEDIAN
BARRIER MOUNTED ALUMINUM LIGHT POLE



1. For Bearing Plate and Base Plate Details, see Sheet 5.
2. For connections to adjacent Median Barrier, use the Doweled Joint detail per Index 521-001. Alternatively, a continuous concrete pour or a construction joint may be substituted; these alternatives require the Median Barrier's longitudinal steel to lap a minimum of 2'-0" with the longitudinal steel shown herein.