Proposed Revisions to a Standard Plans Index
(Please provide all information - Incomplete forms will be returned)

## Contact Information:

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## Standard Plans:

Index Number: 430-010
Sheet Number (s): 1 and 2 of 3
Index Title:
U-Type Concrete Endwalls 15 " to 30 " Pipes with Grates

Sheet 1: Changed GENERAL NOTE 1 from "Class I" to "Class II"
Sheet 2: Changed "Class I" to "Class II" in TABLE 2.

## Commentary / Background:

Changed to reflect Materials specification change that removes the designation for Class I Concrete..
Please see the attached Standard Specification Section 346 DRAFT for the Class I revisions proposed by the State Materials Office

Other Affected Offices / Documents: (Provide name of person contacted)

Maintenance -

## Origination Package Includes:

(Email or hand deliver package to Rick Jenkins)


Redline Mark-ups
Proposed Standard Plan Instruction (SPI)
Revised SPI
Other Support Documents

## Implementation:

```
Design Bulletin (Interim)
    \square \text { DCE Memo}
                                    \square \text { Program Mgmt. Bulletin}
                                    | FY-Standard Plans (Next Release)
```


## STRUCTURAL PORTLAND CEMENT CONCRETE.

(REV 7-14-21)

SUB ARTICLE 346-2.3 is deleted and the following substituted:

346-2.3 Supplementary Cementitious Materials: Supplementary cementitious materials are required to produce binary or ternary concrete mixes in all classes of concrete specified in Table 346-3, except for the following when used in slightly aggressive environments: Class I, Class I (Pavement), and Class II.

The quantity of portland cement replaced with supplementary cementitious materials must be on an equal weight replacement basis of the total cementitious materials in accordance with Table 346-2.

346-2.3.1 Highly Reactive Pozzolans: Materials that have a very high degree of pozzolanic reactivity due to their very fine particle sizes, including silica fume, metakaolin and ultrafine fly ash.

346-2.3.2 Binary Concrete Mixes: Concrete mixes containing portland cement and one supplementary cementitious material.

346-2.3.3 Ternary Concrete Mixes: Concrete mixes containing portland cement and any two of supplementary cementitious materials, either fly ash, slag, or highly reactive pozzolans.

ARTICLE 346-3.1 is deleted and the following substituted:
346-3.1 General: The classifications of concrete are designated as Class I, Class I (Pavement), Class II, Class II (Bridge Deck), Class III, Class III (Seal), Class IV, Class IV (Drilled Shaft), Class V, Class V (Special), Class VI, and Class VII. The 28-day specified minimum compressive strength, maximum water to cementitious materials ratio and target slump of each class are detailed in Table 346-3. The required air content for all classes of concrete is less than or equal to $6.0 \%$.

For purposes of this Specification the concrete is further classified as follows:

1. Conventional Concrete: The target slump is described in Table 346-3 with a tolerance of $\pm 1.5$ inches.
2. Increased Slump Concrete: The maximum target slump is 7 inches with a tolerance of $\pm 1.5$ inches when a Type F, G, I or II admixture is used.
3. Slip-form Concrete: The target slump is 1.5 inches with a tolerance of $\pm$
1.5 inches.
4. Flowing Concrete: Use flowing concrete only in the manufacturing of precast and prestressed products. Request Engineer's authorization to use flowing concrete for cast-in-place applications. The target slump is 9 inches with a tolerance of $\pm 1.5$ inches. Meet the requirements of Section 8.6 Volume II of the Materials Manual.
5. Self-Consolidating Concrete (SCC): Use SCC only in the manufacturing of precast and prestressed products. The minimum target slump flow is 22.5 inches with a tolerance of $\pm 2.5$ inches. Meet the requirements of Section 8.4 Volume II of the Materials Manual.

ARTICLE 346-3.3 is deleted and the following substituted:
346-3.3 Master Proportion Table: Proportion the materials to produce the classes of concrete in accordance with Table 346-3.

The calculation of the water to cementitious materials ratio $(\mathrm{w} / \mathrm{cm})$ is based on the total cementitious materials including portland cement and any supplementary cementitious materials used in the mix.

| $\|$Table 346-3 <br> Master Proportion Table    <br> Class of Concrete 28-day Specified <br> Minimum <br> Compressive Strength <br> (f'c) (psi) Maximum Water to <br> Cementitious <br> Materials Ratio <br> (pounds per pounds) Target Slump Value <br> (inches) <br> I(1) 3,000 0.53  |
| :--- |
| I (Pavement) |
| II ${ }^{(1)}$ |

## GENERAL NOTES:

GENERAL NOTES $\qquad$ CHANGED TO: Class II
2. Rentiontimstery. Atrydrs are size \#4. Spacing's shown are center to center. Laps to be $1^{\prime}$-5" minimum. Cover is $2^{\prime \prime}$ except as noted. Square welded wire fabric (two cages max.) having an equivalent cross sectional area ( 0.20 sq. in.) may be substituted for bar reinforcement.
3. Endwall may be cast in place or precast concrete. Construct precast units to dimensions shown, or as shown in approved shop dra
4. Quantities shown are for estimating purposes only

| TABLE OF CONTENTS: |  |
| :--- | :--- |
|  | et |
| Description |  |
|  | General Notes and Contents |
|  | Dimensional and Reinforcing Details |
|  | Type 1 and Type 2 Grate Details |


$\overline{\bar{Z}}$ U-TYPE CONCRETE ENDWALLS 15" TO 30" PIPES WITH GRATES (24" Pipe Shown)


|  | DESCRIPTION: | FDOT | $\begin{gathered} \text { FY 2021-22 } \\ \text { STANDARD PLANS } \end{gathered}$ | U-TYPE CONCRETE ENDWALLS $15^{\prime \prime}$ TO 30" PIPES WITH GRATES | INDEX $430-010$ | $\begin{aligned} & \text { SHEET } \\ & 1 \text { of } 3 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |


$\qquad$ REINFORCING DETAIL $\qquad$


11/01/21


## GENERAL NOTES:

1. Use Class II concrete.
2. Reinforcing steel: All bars are size \#4. Spacings shown are center to center. Laps to be $1^{1}$-5" minimum. Cover is $2^{\prime \prime}$ except
as noted. Square welded wire fabric (two cages max.) having as noted. Square welded wire cross sectional area ( 0.20 sq. in.) may be substituted for bar reinforcement
3. Endwall may be cast in place or precast concrete. Construct precast units to dimensions shown, or as shown in approved shop drawings. Use Index 425-001 for opening and grouting details.
4. Quantities shown are for estimating purposes only.

| TABLE OF CONTENTS: |  |
| :--- | :--- |
|  | et |
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|  | Type 1 and Type 2 Grate Details |




PLAN



PLAN

## LEGEND:

H Horizontal Bars
= Vertical Bar
$B=$ Bent Bars
D $=$ Dowels or Diagonal Bars


END VIEW


ELEVATION


END VIEW
$\qquad$

DESCRIPTION:

