ORIGINATION FORM -

Proposed Revisions to a Standard Plans Index

(Please provide all information — Incomplete forms will be returned) **Contact Information: Standard Plans:**

Date: June 3, 2021 Originator: Tim Holley Phone: (850) 414-4117

Email: tim.holley@dot.state.fl.us

Summary of the changes:

Index Number: 430-010 Sheet Number (s): 1 and 2 of 3

Index Title:

U-Type Concrete Endwalls 15" to 30" Pipes with

+

Grates

Sheet 1: Changed GENERAL NOTE 1 from "Class I" to "Class II"

Sheet 2: Changed "Class I" to "Class II" in TABLE 2.

Commentary / Background:

Changed to reflect Materials specification change that removes the designation for Class I Concrete.. Please see the attached Standard Specification Section 346 DRAFT for the Class I revisions proposed by the State Materials Office

Other Affected Offices / Documents	(Provide name of person contacted)
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Yes	No	
	/	Other Standard Plans –
		FDOT Design Manual –
		Basis of Estimates Manual –
\checkmark		Standard Specifications – Daniel Strickland
		Approved Product List –
	/	Construction –
		Maintenance –

Origination Package Includes:

(Email or hand deliver package to Rick Jenkins)

Yes N/A

Redline Mark-ups

Proposed Standard Plan Instruction (SPI)

Revised SPI

Other Support Documents

Implementation:

Design Bulletin (Interim)

☐ DCE Memo

☐ Program Mgmt. Bulletin

✓ FY-Standard Plans (Next Release)

Contact the Roadway Design Office for assistance in completing this form

Email to: Rick Jenkins rick.jenkins@dot.state.fl.us and Darren Martin darren.martin@dot.state.fl.us

STRUCTURAL PORTLAND CEMENT CONCRETE. (REV 7-14-21)

SUB ARTICLE 346-2.3 is deleted and the following substituted:

346-2.3 Supplementary Cementitious Materials: Supplementary cementitious materials are required to produce binary or ternary concrete mixes in all classes of concrete specified in Table 346-3, except for the following when used in slightly aggressive environments: Class I, Class I (Pavement), and Class II.

The quantity of portland cement replaced with supplementary cementitious materials must be on an equal weight replacement basis of the total cementitious materials in accordance with Table 346-2.

- 346-2.3.1 Highly Reactive Pozzolans: Materials that have a very high degree of pozzolanic reactivity due to their very fine particle sizes, including silica fume, metakaolin and ultrafine fly ash.
- **346-2.3.2 Binary Concrete Mixes:** Concrete mixes containing portland cement and one supplementary cementitious material.
- 346-2.3.3 Ternary Concrete Mixes: Concrete mixes containing portland cement and any two of supplementary cementitious materials, either fly ash, slag, or highly reactive pozzolans.

ARTICLE 346-3.1 is deleted and the following substituted:

346-3.1 General: The classifications of concrete are designated as Class I. Class I (Pavement), Class II, Class II (Bridge Deck), Class III, Class III (Seal), Class IV, Class IV (Drilled Shaft), Class V, Class V (Special), Class VI, and Class VII. The 28-day specified minimum compressive strength, maximum water to cementitious materials ratio and target slump of each class are detailed in Table 346-3. The required air content for all classes of concrete is less than or equal to 6.0%.

For purposes of this Specification the concrete is further classified as follows:

- 1. Conventional Concrete: The target slump is described in Table 346-3 with a tolerance of \pm 1.5 inches.
- 2. Increased Slump Concrete: The maximum target slump is 7 inches with a tolerance of \pm 1.5 inches when a Type F, G, I or II admixture is used.
- 3. Slip-form Concrete: The target slump is 1.5 inches with a tolerance of \pm 1.5 inches.
- 4. Flowing Concrete: Use flowing concrete only in the manufacturing of precast and prestressed products. Request Engineer's authorization to use flowing concrete for cast-in-place applications. The target slump is 9 inches with a tolerance of \pm 1.5 inches. Meet the requirements of Section 8.6 Volume II of the Materials Manual.

5. Self-Consolidating Concrete (SCC): Use SCC only in the manufacturing of precast and prestressed products. The minimum target slump flow is 22.5 inches with a tolerance of \pm 2.5 inches. Meet the requirements of Section 8.4 Volume II of the Materials Manual.

ARTICLE 346-3.3 is deleted and the following substituted:

346-3.3 Master Proportion Table: Proportion the materials to produce the classes of concrete in accordance with Table 346-3.

The calculation of the water to cementitious materials ratio (w/cm) is based on the total cementitious materials including portland cement and any supplementary cementitious materials used in the mix.

Table 346-3			
Master Proportion Table			
	28-day Specified	Maximum Water to	
Class of Concrete	Minimum	Cementitious	Target Slump Value
Class of Colletete	Compressive Strength	Materials Ratio	(inches)
	(f'c) (psi)	(pounds per pounds)	
<u>I</u> (1)	3,000	0.53	3 (2)
I (Pavement)	3,000	0.50	1.5 or 3 ⁽³⁾
II ⁽¹⁾	3,400	0.53	3 (2)
II (Bridge Deck)	4,500	0.44	3 (2)
III ⁽⁴⁾	5,000	0.44	3 (2)
III (Seal)	3,000 0.53		8
IV	5,500	$0.41^{(4)}$	3 (2)
IV (Drilled Shaft)	4,000	0.41	8.5
V (Special)	6,000	$0.37^{(4)}$	3 (2)
V	6,500	$0.37^{(4)}$	3 (2
VI	8,500	0.37 ⁽⁴⁾	3 (2)
VII	10,000	$0.37^{(4)}$	3 (2)

Notes:

⁽¹⁾ For precast three-sided culverts, box culverts, endwalls, inlets, manholes and junction boxes, the target slump value and air content will not apply. The maximum allowable slump is 6 inches, except as noted in (2). The Contractor is permitted to use concrete meeting the requirements of ASTM C478 (4,000 psi) in lieu of the specified Class I or Class II concrete for precast endwalls, inlets, manholes and junction boxes.

⁽²⁾ Increased slump and slip form concrete as defined in 346-3.1

⁽³⁾ Meet the requirements of Section 350.

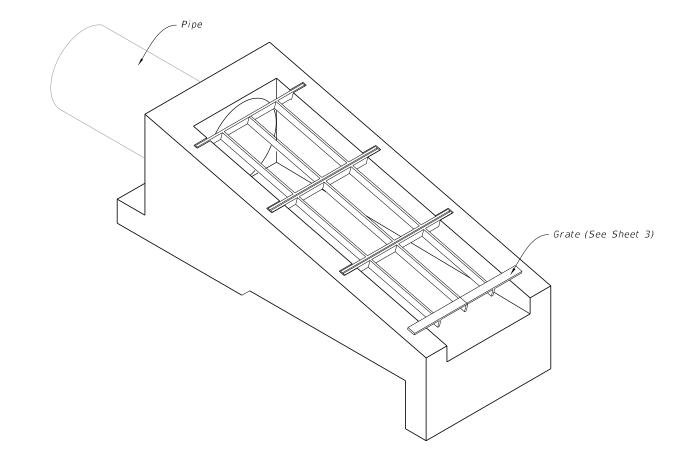
⁽⁴⁾ When silica fume or metakaolin is required, the maximum water to cementitious material ratio will be 0.35. When ultrafine fly ash is used, the maximum water to cementitious material ratio will be 0.30.

GENERAL NOTES:

CHANGED TO: Class II

- 1. Use Class I concrete.
- 2. Relimbility steer. All bars are size #4. Spacing's shown are center to center. Laps to be 1'-5" minimum. Cover is 2" except as noted. Square welded wire fabric (two cages max.) having an equivalent cross sectional area (0.20 sq. in.) may be substituted for bar reinforcement.
- 3. Endwall may be cast in place or precast concrete. Construct precast units to dimensions shown, or as shown in approved shop drawings. Use Index 425-001 for opening and grouting details.
- 4. Quantities shown are for estimating purposes only.

TABLE OF CONTENTS:		
Sheet	Description	
1	General Notes and Contents	
2	Dimensional and Reinforcing Details	
3	Type 1 and Type 2 Grate Details	



= U-TYPE CONCRETE ENDWALLS 15" TO 30" PIPES WITH GRATES =(24" Pipe Shown)

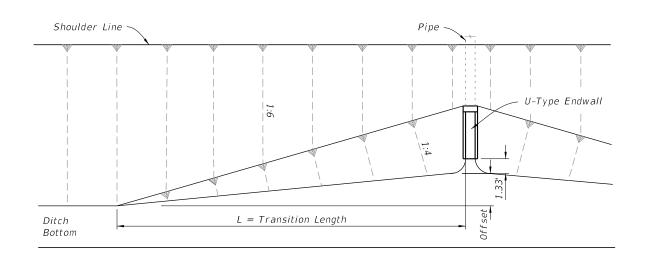


	TABLE 1			
	SLOPE TRANSITIONS			
	Pipe Dia.	Offset (Ft.)	L (Ft.)	
Slope 1:4	15"	4.2	42	
1:4	18"	4.8	48	
	24"	5.8	58	
	30"	6.9	69	

11/01/21

DESCRIPTION:

FDOT

FY 2021-22 STANDARD PLANS U-TYPE CONCRETE ENDWALLS

= FRONT SLOPE TRANSITION AT ENDWALL =

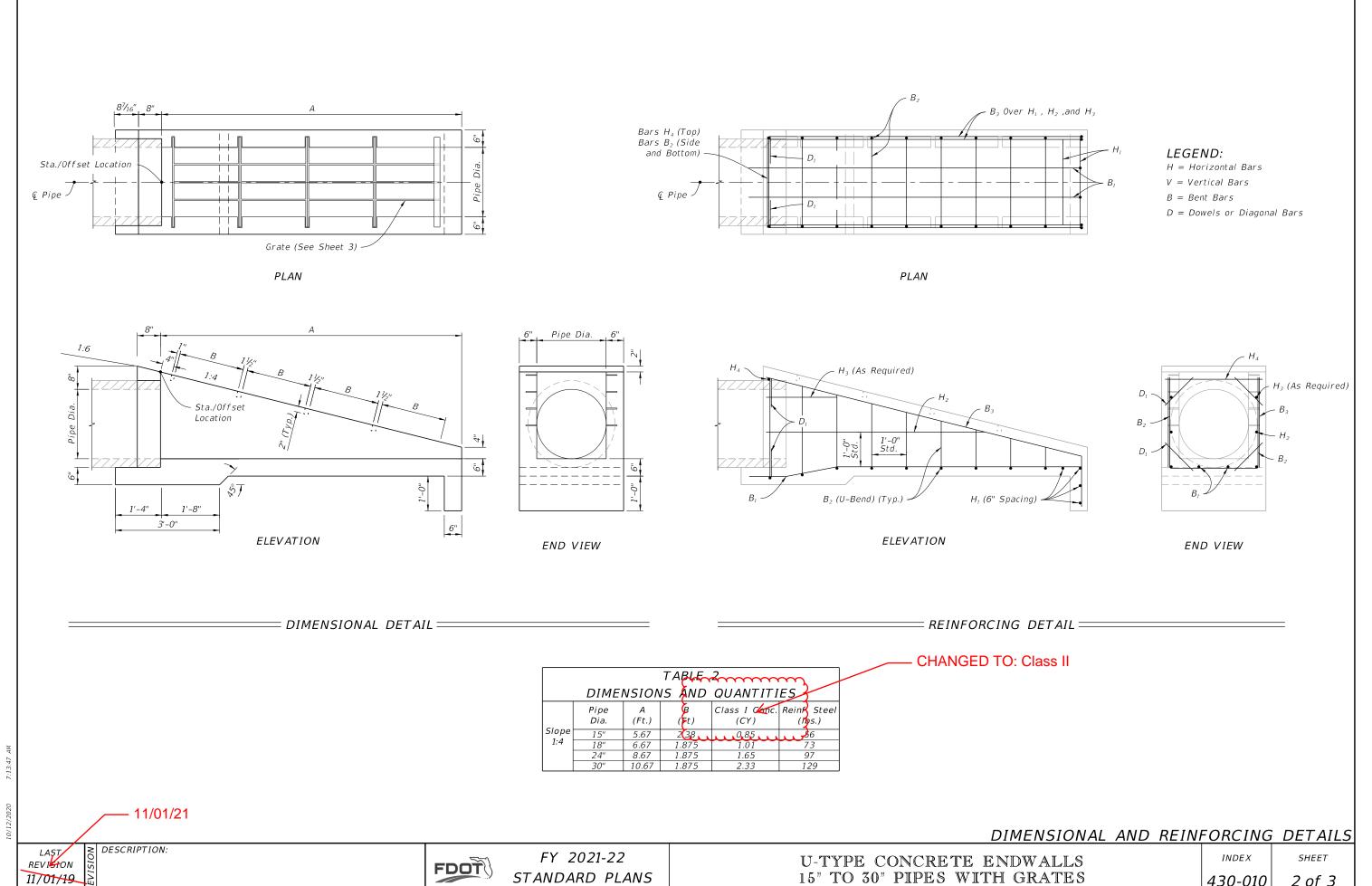
INDEX 430-010

SHEET

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11/01/19

15" TO 30" PIPES WITH GRATES



STANDARD PLANS

15" TO 30" PIPES WITH GRATES

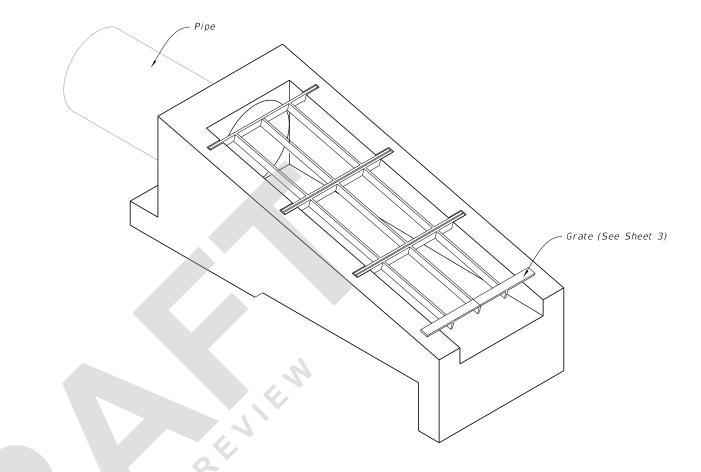
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GENERAL NOTES:

- 1. Use Class II concrete.
- 2. Reinforcing steel: All bars are size #4. Spacings shown are center to center. Laps to be 1'-5" minimum. Cover is 2" except as noted. Square welded wire fabric (two cages max.) having an equivalent cross sectional area (0.20 sq. in.) may be substituted for bar reinforcement.
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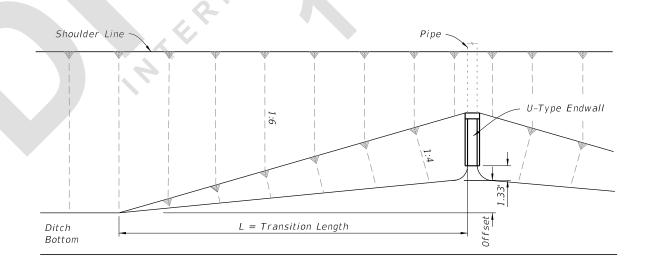


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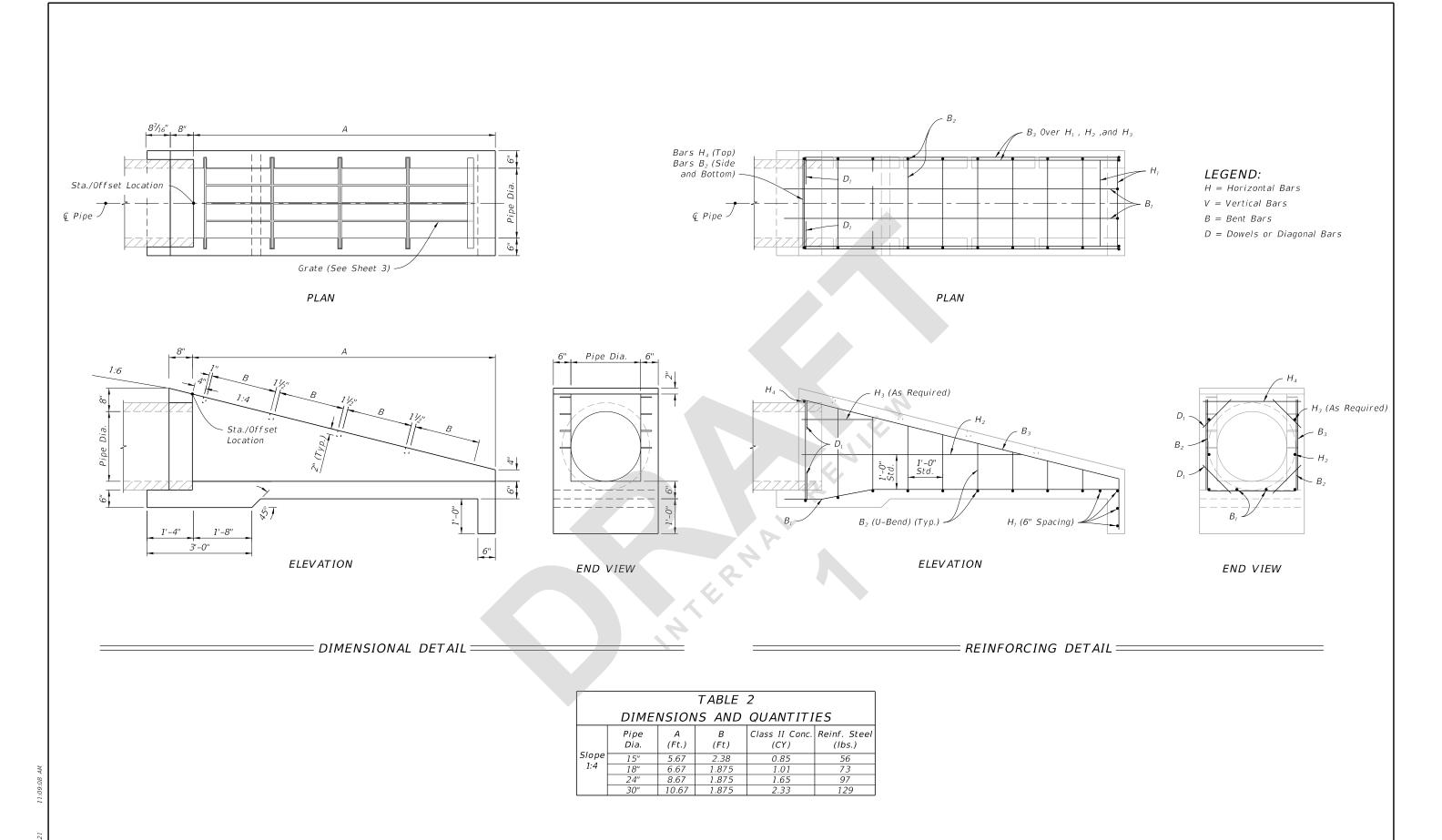
REVISION 11/01/21

DESCRIPTION:

FY 2022-23 STANDARD PLANS U-TYPE CONCRETE ENDWALLS

INDEX 430-010 SHEET

FDOT



REVISION 11/01/21

DESCRIPTION:

FDOT

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DIMENSIONAL AND REINFORCING DETAILS

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