ORIGINATION FORM -

Proposed Revisions to a Standard Plans Index

(Please provide all information — Incomplete forms will be returned)

Contact In	formation:	Standard Plans:
Date: Febru	uary 12, 2020	Index Number: 455-101
Originator:	Cheryl Hudson	Sheet Number (s): 1
Phone: 414	1-5332	Index Title: Square CFRP & SS Prestressed Concrete Piles -
Email: cher	ryl.hudson@dot.state.fl.us	Typical Details & Notes
	of the changes: lica Fume, metakaolin or ultra-fine flyash to	Highly Reactive Pozzolans ; Changed Note 4B
Specificat	ary / Background: ion changed to fit silica fume, metakaolin a cation so only need Grade called out.	± nd ultra-fine flyash under Highly Reactive Pozzolans. SS strand now covered
	ected Offices / Documents: (Providented Offices / Documents)	de name of person contacted)
Yes No	Other Standard Plans –	
	FDOT Design Manual –	
	Basis of Estimates Manual –	
	Standard Specifications –	
	Approved Product List –	
	Construction –	
	Maintenance –	
	on Package Includes: and deliver package to Rick Jenkins)	Implementation: ☐ Design Bulletin (Interim) ☐ DCE Memo
	Redline Mark-ups	Program Mgmt. Bulletin
	Proposed Standard Plan Instruction (SPI)
	Revised SPI	
	Other Support Documents	

PRESTRESSED CONCRETE PILE NOTES:

1. Work this Index with the Square Prestressed Concrete Pile Splices (Index 455-102), the Prestressed Concrete Pile Standards (Index 455-112, 455-114, 455-118, 455-124, 455-130, and the Pile Data Table in the Structures Plans.

highly reactive?

Piles: Class V (Special)

Silica Fume: See "GENERAL NOTES" in the Structures Plans for locations where the use of silica fume, metakaolin or ultra-fine flyash is required for options using stainless steel strand and reinforcing.

Concrete strength at time of prestress transfer

a. Stainless Steel: Meet the requirements of Specification Section 931 for Type 304, Grade 75.

b. Carbon FRP: Meet the requirements of Specification Section 932.

Prestressing Strands: Grade 240

a. Stainless Steel: Seven-wire HSSS, UNS 532205 strand, meeting the requirements of Specification Section 933.

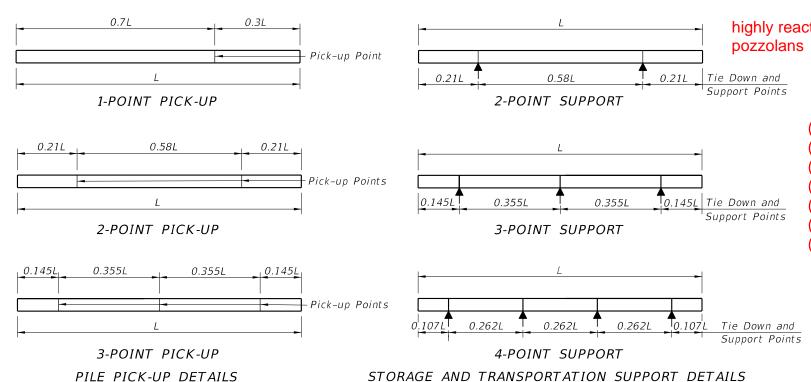
b. Carbon FRP: Meet the requirements of Specification Section 933.

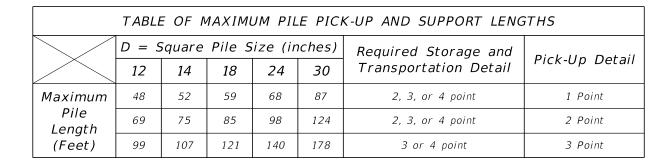
5. Spiral Ties:

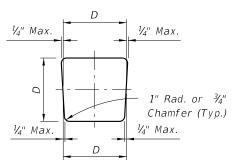
A. Tie each wrap of the spiral strand to a minimum of two corner strands.

By One full turn required for spirel splices.

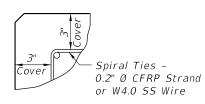
Pile Splices: Fill dowel holes and form the joint between pile sections with a Type AB Epox Compound in accordance with Specification Section 926. Use an Epoxy Bonding Compound or an Epoxy Mortar as recommended by the Manufacturer.







TYPICAL PILE SHAPE FOR MOLD FORMS



DETAIL SHOWING TYPICAL COVER

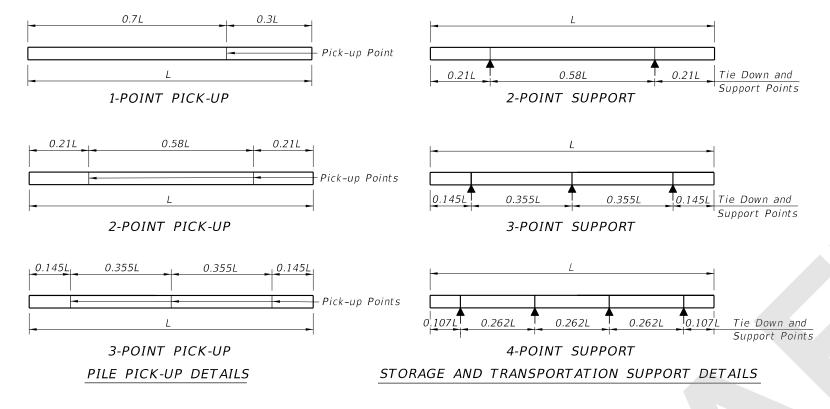
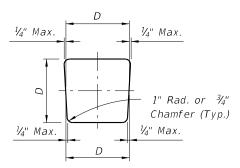
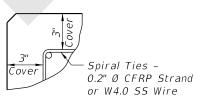


TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS										
	D = Square Pile Size (inches)				iches)	Required Storage and	Dick Up Dotail			
	12	14	18	24	30	Transportation Detail	Pick-Up Detail			
Maximum	48	52	59	68	87	2, 3, or 4 point	1 Point			
Pile Length	69	75	85	98	124	2, 3, or 4 point	2 Point			
(Feet)	99	107	121	140	178	3 or 4 point	3 Point			



TYPICAL PILE SHAPE FOR MOLD FORMS



DETAIL SHOWING TYPICAL COVER

PRESTRESSED CONCRETE PILE NOTES:

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- 2. Concrete:
 - A. Piles: Class V (Special)
 - See "GENERAL NOTES" in the Structures Plans for locations where the use of Highly Reactive Pozzolans is required for options using stainless steel strand and reinforcing.
- 3. Concrete strength at time of prestress transfer:
 - A. Piles: 4,000 psi minimum.
- 4. Reinforcing:
 - A. Bars:
 - a. Stainless Steel: Meet the requirements of Specification Section 931 for Type 304, Grade 75.
 - b. Carbon FRP: Meet the requirements of Specification Section 932.
 - B. Prestressing Strands:
 - a. Stainless Steel: Seven-wire HSSS, Grade 240 strand, meeting the requirements of Specification Section 933.
 - b. Carbon FRP: Meet the requirements of Specification Section 933.
- 5. Spiral Ties:
 - A. Tie each wrap of the spiral strand to a minimum of two corner strands.
 - B. One full turn required for spiral splices.
- 6. Pile Splices: Fill dowel holes and form the joint between pile sections with a Type AB Epoxy Compound in accordance with Specification Section 926. Use an Epoxy Bonding Compound or an Epoxy Mortar as recommended by the Manufacturer.

DESCRIPTION: