ORIGINATION FORM

Proposed Revisions to a Standard Plans Index

(Please provide all information — Incomplete forms will be returned)

Contact Information:

Date: November 1, 2019

Originator: Rick Jenkins

Phone: (850) 414-4355

Email: Rick.Jenkins@dot.state.fl.us

Standard Plans:

Index Number: 425-001

Sheet Number (s): ALL

Index Title: Supplementary Details for Manholes and Inlets

Summary of the changes:

Reorganized Index, Added additional Sheets.
Sheet 1: General Notes and Overview
Sheet 2: Manhole Frames and Tops
Sheet 3: Inlet Locking Grates, Subgrade and Base Temporary Drains, and Pipe to Structure Filter Fabric Wrap
Sheet 4: Drainage Structure Inlet, Sump Bottom, Wall Reinforcement Splice Details, and Typical Slab to Wall Details
Sheet 5: Construction Joints and Minimum Box Riser Segment Dimensions
Sheet 6: Skewed Pipe in Rectangular Structures
Sheet 7: Miscellaneous Pipe Connection Details

Commentary / Background:

Changed Title. Reorganized Details and Sheets to declutter Index. Moved information from detail callouts to Notes in order to decrease clutter of the drawing. Design notes moved to SPI. Removed dimension "H" from SEGMENTS FOR SLAB TO WALL DOWEL CONSTRUCTION JOINTS OR MONOLITHIC CAST to clarify that the values in Table 3 are for RISER SEGMENTS OTHER THAN DOWEL. Slab to Wall details from 425-010 added to Index. (Continued)

Other Affected Offices / Documents: (Provide name of person contacted)

Yes	No	
☑	☐	Other Standard Plans – Index 425-010, Jennifer Green
☐	☐	FDOT Design Manual –
☐	☐	Basis of Estimates Manual –
☐	☐	Standard Specifications –
☐	☐	Approved Product List –
☐	☐	Construction –
☐	☐	Maintenance –

Origination Package Includes:

(Email or hand deliver package to Rick Jenkins)

Yes	N/A	
☑	☐	Redline Mark-ups
☑	☐	Proposed Standard Plan Instruction (SPI)
☐	☐	Revised SPI
☐	☐	Other Support Documents

Implementation:

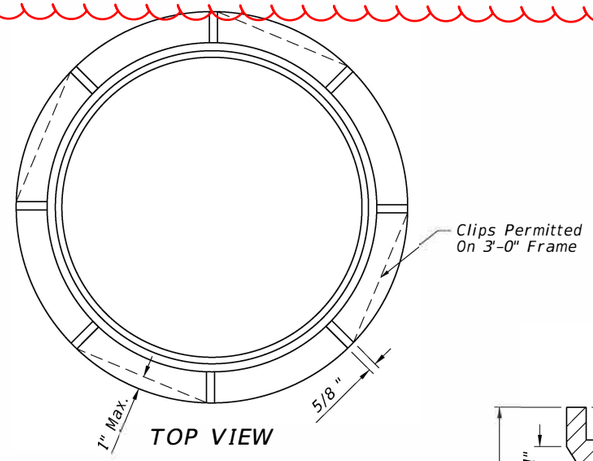
- ☐ Design Bulletin (Interim)
- ☐ DCE Memo
- ☐ Program Mgmt. Bulletin
- ☑ FY-Standard Plans (Next Release)

Contact the Roadway Design Office for assistance in completing this form

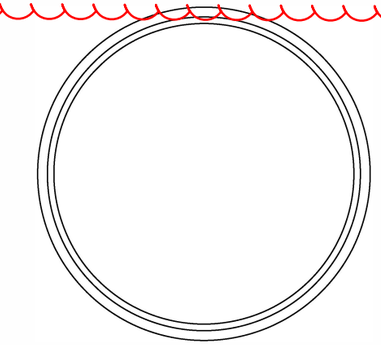
NEW SHEET

GENERAL NOTES AND OVERVIEW

Manhole Covers, Frames, Tops, and
Supplementary Inlet Details

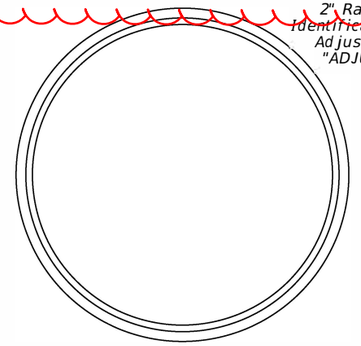


TOP VIEW

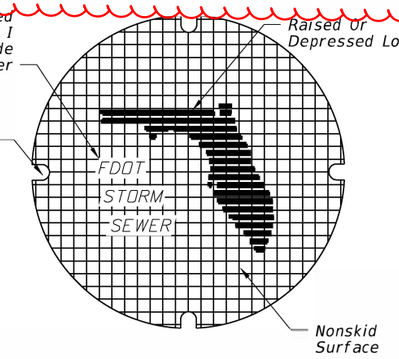


TOP VIEW

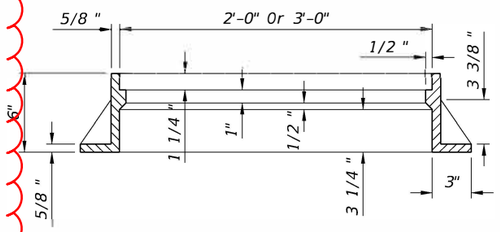
SHEET 2



TOP VIEW



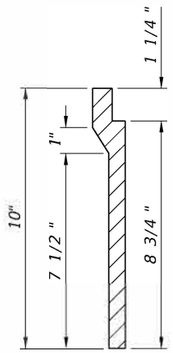
TOP VIEW



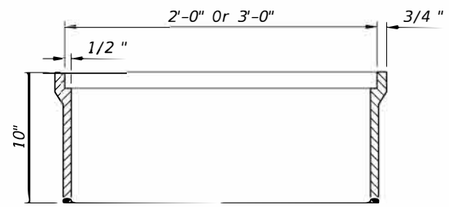
SECTION

For Manholes

TYPE I



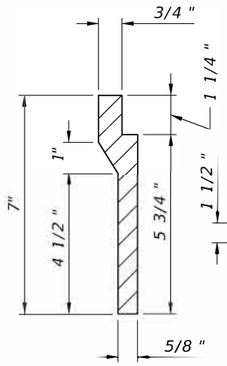
WALL SECTION



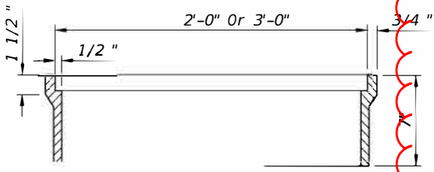
SECTION

For Curb Inlets Types 1, 2, 3, & 4

TYPE II



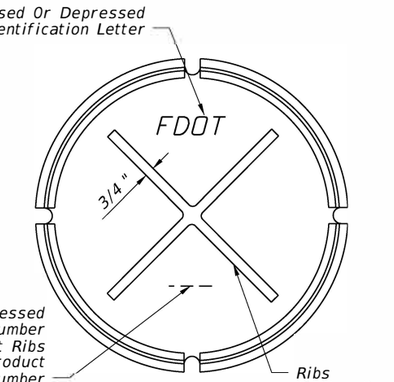
WALL SECTION



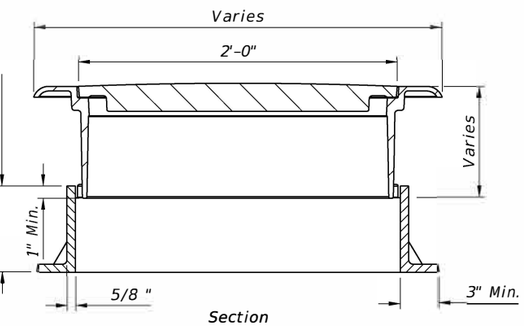
SECTION

For Curb Inlets Types 7 & 8

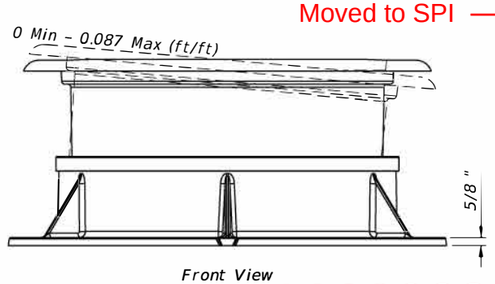
TYPE III



BOTTOM VIEW



Section



Front View

TYPE I ADJUSTABLE

WEIGHT OF CASTINGS (lb)						
Frame Type	2' OPENING		3' OPENING			
	Frame	Cover (Std.)	Frame	2-Piece Cover		
				Inside	Outside	Total
I *	155	190	220	190	220	410
II	145	190	255	190	220	410
III	90	190	180	190	220	410

* Includes Type I Adjustable

Moved to SPI

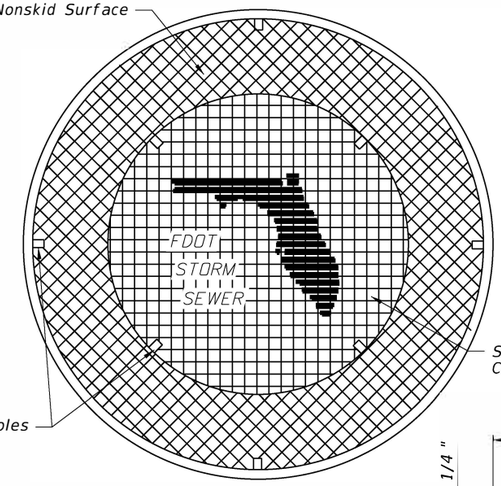
NOTES (FRAMES, AND COVER)

1. The standard cover is to be used for all frames Types I, II, III and the 2-piece cover, and is the replacement cover for all previous frames with 1½" deep seats (traffic type). The 185 lb. cover (nontraffic type), 1984 Roadway and Traffic Design Standards Index 201, is the replacement cover for existing frames with ½" deep seats. Installation of frame with ½" deep seats is not permitted.

2. Use the 2'-0" cover, unless the 2-piece cover is called for in the plans, except at inlets and manholes with sump bottoms use the 2-piece cover when the sump depth exceeds 2', unless otherwise noted.

DESIGNER NOTE:

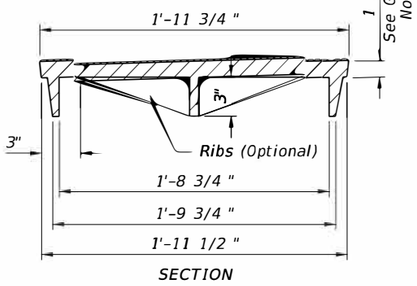
Consider using the 2-piece cover where depths exceed 5' and manual entry may be required for cleaning. Clearly note the requirement for a 2-piece cover, on the Drainage Structure sheets in the plans.



For Use With Types I, II And III Frames With 3'-0" Opening

2-PIECE COVER

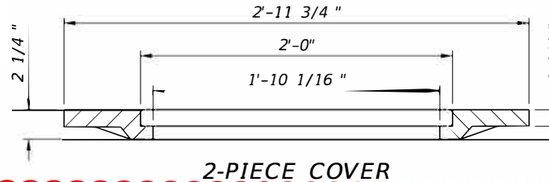
SHEET 1



SECTION

~~COVER FOR ALL FRAMES~~

1-PIECE COVER



2-PIECE COVER

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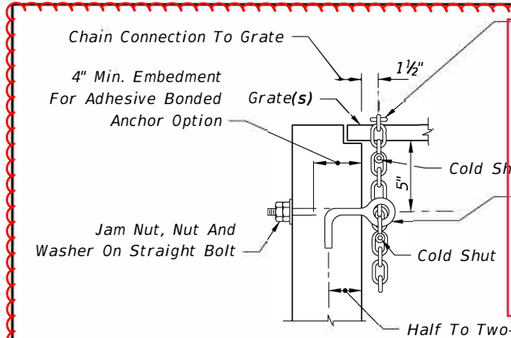
9/18/2018

LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2019-20 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR MANHOLES AND INLETS	INDEX	SHEET
~~11/01/17~~		11/01/20				425-001	~~1 of 5~~



5/16" Chain & 5/16" Cold Shuts. See Table For Lengths. When Chaining Two Grates Together Provide Adequate Loop For Easy Handling.

Notes

½" Ø x 1" Dia. J-Type Or Threaded Straight Eyebolt (Thru-Bolted Or Adhesive Bonded Anchor Installed Per Specification Section 416 Using Type HV Adhesive) Or Precaster QCP Approved Connector

NOTE: When Alternate "G" grate is specified, the chain, bolt, nuts, washer and cold shuts shall be galvanized in accordance with Section 425 of the Standard Specifications.

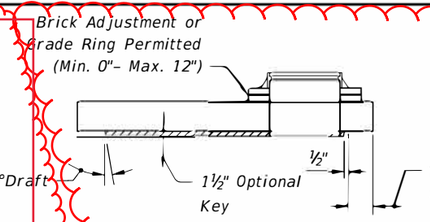
Cost of eyebolt and chain to be included in the contract unit price for inlets.

Specs

EYEBOLT AND CHAIN REQUIREMENTS

Index Number	Inlet Type	Eye-Bolts	Length Of Chain	Handling & Remarks
425-030	1	1	4'-0"	Slide & Spin
	2	1	4'-0"	Slide & Spin
	3	2	2 @ 4'-0"	Slide & Spin
	4	2	2 @ 4'-0"	Slide & Spin
	5	2	2 @ 4'-0"	Slide & Spin
425-031	N/A	1	3'-8"	Slide Or Slide & Spin
425-032	N/A	1	4'-0"	Slide & Spin
425-040	S	1	4'-0"	Slide & Spin
425-041	V	1	4'-0"	Slide & Spin
425-050	A	1	3'-0"	Slide
425-051	B	1	5'-0"	Slide & Spin
425-052	C	1	2'-6"	Slide & Spin
	D	1	2'-6"	Slide & Spin
	E	2	2 @ 2'-6"	Slide & Spin
	H	2	2 @ 2'-6"	Flip Ctr. Grate and Slide & Spin Single Free Grate
			1 or 2 @ 1'-6"	Center Grate(s) Chained To One End Grate
425-053	F	1	3'-6"	Flip Or Slide & Spin
	G	1	6'-0"	Slide
			2'-0"	Lifting Loop
425-054	J	1	4'-0"	Slide & Spin

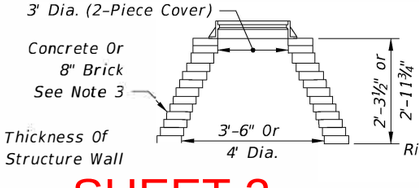
EYEBOLT AND CHAIN FOR LOCKING GRATES TO INLETS

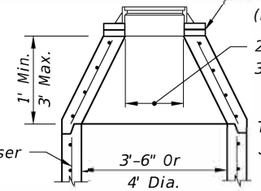


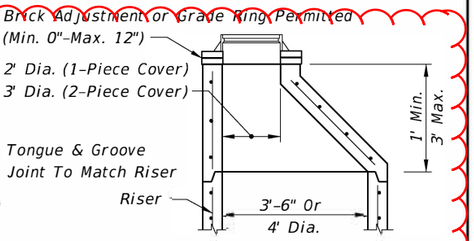
SECTION

Note: See Slab Designs Index 425-010.

TYPE 7







PRECAST ECCENTRIC CONE TYPE 8

BRICK OR CONCRETE PRECAST CONCENTRIC CONE

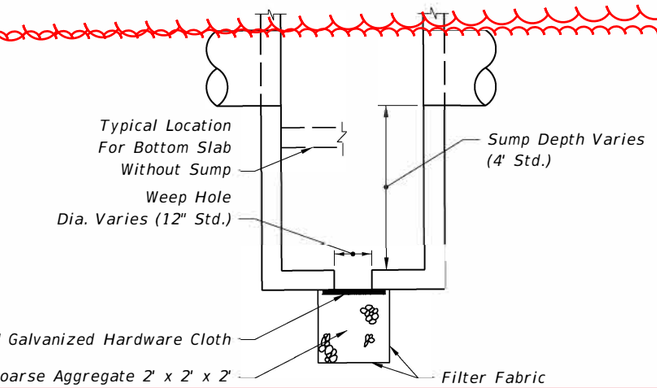
MANHOLE TOPS

NOTES (TOPS) UPDATED NOTES

1. Manhole top Type 7 slabs shall be of Class II concrete. Concrete as specified in ASTM C478 may be used for precast units; see General Note 3.
2. Manhole top Type 7 slabs may be of cast-in-place or precast construction. The optional key is for precast tops and in lieu of dowels. Frame and slab openings are to be omitted when top is used over a junction box.
3. Manhole top Type 8 may be of cast-in-place or precast concrete construction or brick construction. For concrete construction, the concrete and steel reinforcement shall be the same as the supporting wall unit. An eccentric cone may be used.
4. Manhole tops shall be secured to structures by optional construction joints as shown on Sheet 3.
5. Frames can be adjusted a maximum 12" height with brick or precast ASTM C478 grade rings.
6. Substitution of manhole top Type 8 for manhole top Type 7 is allowed provided that minimum dimensions shown above are not reduced.
7. Substitution of Manhole top Type 7 for Type 8 is allowed if the minimum thickness (h) above pipe opening cannot be maintained with manhole top Type 8.

DESIGN NOTES SPI

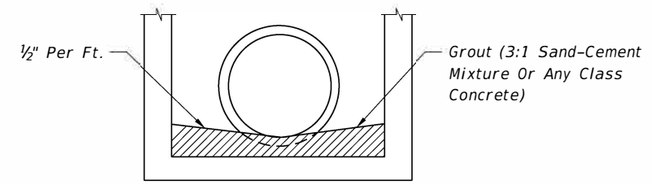
1. Manhole top Type 8 should be specified in the plans when depths shown above can be maintained.



NOTE: Sump bottom appropriate for all manhole and inlet types. Sumps are to be constructed in inlet and manholes connected to French Drains unless excluded in the plans. At other locations, sump is to be constructed only where called for in the plans. Weep holes to be constructed in sump bottom only where called for in the plans. Cost of sump bottom and weep hole to be included in the contract unit price for inlet or manhole.

SPI

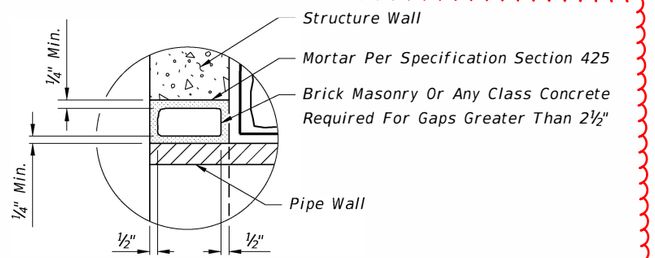
SUMP BOTTOM



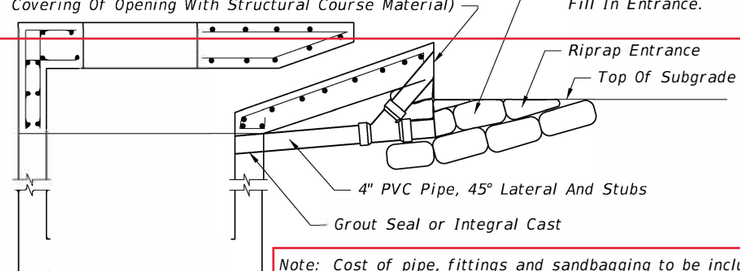
FOR ALL STRUCTURES UNLESS EXCLUDED BY SPECIAL DETAIL

ALL PIPE TYPES

DRAINAGE STRUCTURE INVERT



INSET A

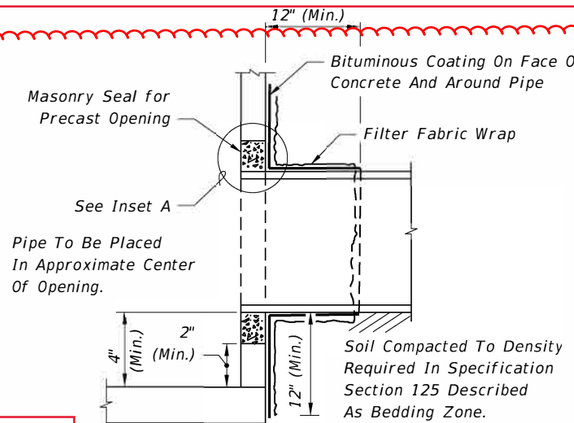


Notes

Note: Cost of pipe, fittings and sandbagging to be included in the contract unit price for inlets.

Spec

TEMPORARY DRAINS FOR SUBGRADE AND BASE



FILTER FABRIC WRAP ON GROUTED PIPE TO STRUCTURE JOINT

SHEET 2

SHEET 3

SHEET 4

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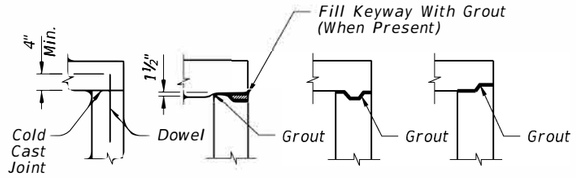
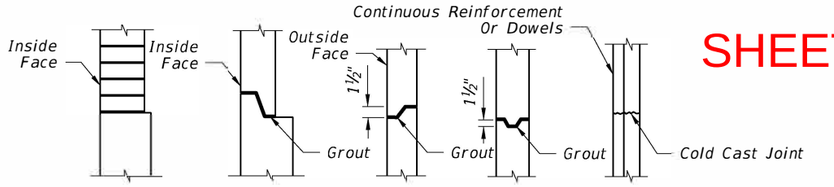
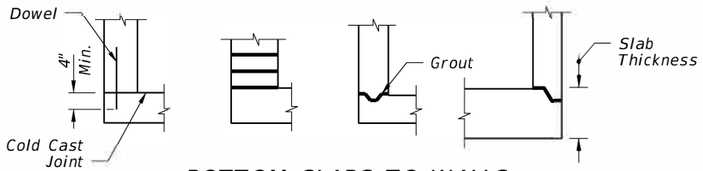
LAST REVISION	REVISION DESCRIPTION:	FDOT		INDEX	SHEET
~~11/01/17~~	11/01/20	FY 2019-20 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR MANHOLES AND INLETS	425-001	2 of ~~5~~



TOP SLABS TO WALLS



WALL JOINTS

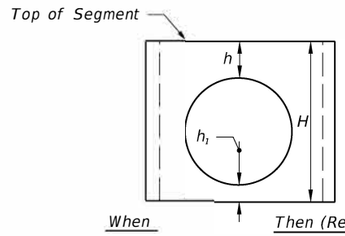


BOTTOM SLABS TO WALLS

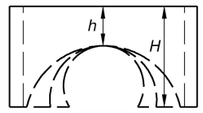
1. One or more types of joints may be used in a single structure, except brick wall structure. Brick wall construction is permitted on circular units only.
2. All grouted joints are to have a maximum thickness of 1".
3. Keyways are to be a minimum of 1½" deep.
4. Joint dowels are to be #4 bars, 12" long with a minimum of 6 bars per joint approximately evenly spaced for circular structures or at maximum 12" spacing for rectangular structures. Bars may be either Adhesive Bonded Dowels in accordance with Specification Section 416, or placed approximately 6" into fresh concrete leaving the remainder to extend into the secondary cast. Welded wire reinforcement may be substituted for the dowel bar in accordance with the equivalent steel area table on Sheet 4.
5. Minimum cover on dowel reinforcing bars is 2" to outside face of structure.
6. Joints between wall segments and between wall segments and top or bottom slabs may be sealed either by preformed plastic gasket material using the procedures given in Section 430 of the Specifications or by non-shrink grout, in accordance with Section 934 of the Specifications.
7. Insert products approved by the Engineer may be used in lieu of dowel embedment.

OPTIONAL CONSTRUCTION JOINTS

SHEET 6

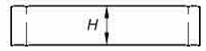


When: 6" ≤ h_1 < 0.75H (min.); h_1 ≥ 0.75H (min.)
Then (Reqd.): h ≥ 0.4H; h ≥ H (min.)



H (min.) ≤ h ≥ 0.4H

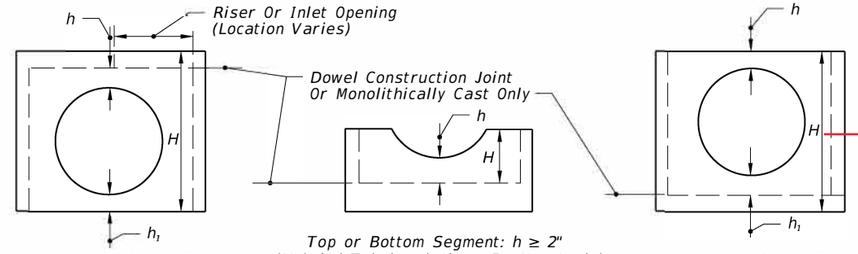
Segments may be inverted. Opening for pipe shall be the pipe OD plus 6" (± 2" tolerance). If h can not be attained, then a top or bottom slab must be attached to the segment as shown below.



H ≥ H (min.)

Minimum Value For H	
H (min.)	Box Or Riser Diameter
1'-0"	3'-6" & 4'-0"
1'-6"	5'-0" & 6'-0"
2'-0"	>6'-0"

SEPARATE RISER SEGMENTS WITH CONSTRUCTION JOINTS OTHER THAN DOWEL OPTION



h ≥ zero and h_1 ≥ 6" | Top or Bottom Segment: h ≥ 2" (H (min.) Tabulated Above Do Not Apply) | h_1 ≥ 2" and h ≥ 6"

SEGMENTS FOR SLAB TO WALL DOWEL CONSTRUCTION JOINTS OR MONOLITHICALLY CAST SEGMENTS

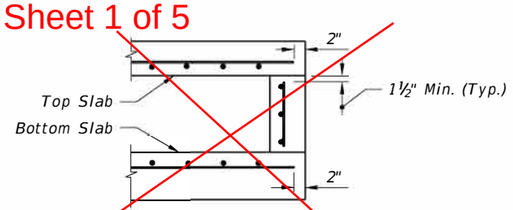
NOTE: h may be less than 6" when approved by the Engineer, but not for inlet segments at finish grade elevation.

COMPARATIVE SIDE VIEWS

MINIMUM DIMENSIONS FOR BOX AND RISER SEGMENTS

Deleted "H" from the bottom details for clarity.

Replace with "Typical Slab to Wall Detail" from Index 425-010, Sheet 1 of 5

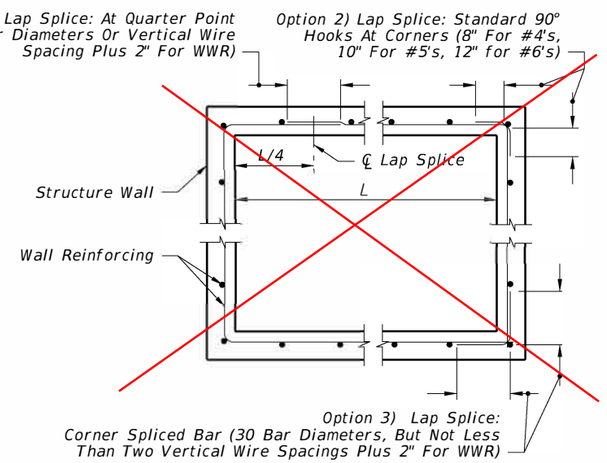


(NOTE: NOT APPLICABLE AROUND MANHOLE AND RISER OPENINGS)

REBAR STRAIGHT END EMBEDMENT FOR TOP AND BOTTOM SLABS

SHEET 4

Replace with Detail from Index 425-010, Sheet 5 of 5



WALL REINFORCING SPLICE DETAILS

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LAST REVISION	REVISION	DESCRIPTION:	FDOT			
~~11/01/17~~		11/01/20	FY 2019-20 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR MANHOLES AND INLETS	INDEX 425-001	SHEET ~~3~~ of ~~5~~

EXAMPLE TABLE OF EQUIVALENT STEEL AREA

SCHEDULE	GRADE 60 REINFORCING BAR		EQUIVALENT GRADE 40 REINFORCING BAR		EQUIVALENT 65 KSI SMOOTH WELDED WIRE REINFORCEMENT		EQUIVALENT 70 KSI DEFORMED WELDED WIRE REINFORCEMENT	
	Bar Size & Spacing	Steel Area (in²/ft)	Bar Size & Spacing	Min. Steel Area (in²/ft)	Style Designation	Min. Steel Area (in²/ft)	Style Designation	Min. Steel Area (in²/ft)
A	#3 @ 6½" Ctrs. #4 @ 12" Ctrs.	0.20	#3 @ 4½" Ctrs. #4 @ 8" Ctrs. #5 @ 12" Ctrs.	0.30	3"x3"–W4.6xW4.6 4"x4"–W6.2xW6.2 6"x6"–W9.2xW9.2	0.1846	3"x3"–D4.3xD4.3 4"x4"–D5.7xD5.7 6"x6"–D8.6xD8.6	0.1714
B	#3 @ 5½" Ctrs. #4 @ 10" Ctrs.	0.24	#3 @ 3½" Ctrs. #4 @ 6½" Ctrs. #5 @ 10" Ctrs.	0.36	3"x3"–W5.5xW5.5 4"x4"–W7.4xW7.4 6"x6"–W11.1xW11.1	0.2215	3"x3"–D5.1xD5.1 4"x4"–D6.9xD6.9 6"x6"–D10.3xD10.3	0.2057
Special 1	#3 @ 5" Ctrs.. #4 @ 9" Ctrs.	0.267	#3 @ 3" Ctrs. #4 @ 6" Ctrs. #5 @ 9" Ctrs.	0.40	3"x3"–W6.2xW6.2 4"x4"–W8.2xW8.2 6"x6"–W12.3xW12.3	0.2465	3"x3"–D5.7xD5.7 4"x4"–D7.6xD7.6 6"x6"–D11.4xD11.4	0.2289
C	#3 @ 3½" Ctrs. #4 @ 6½" Ctrs. #5 @ 10" Ctrs.	0.37	#4 @ 4" Ctrs. #5 @ 6½" Ctrs. #6 @ 9½" Ctrs.	0.555	3"x3"–W8.5xW8.5 4"x4"–W11.4xW11.4 6"x6"–W17.1xW17.1	0.3415	3"x3"–D7.9xD7.9 4"x4"–D10.6xD10.6 6"x6"–D15.9xD15.9	0.3171
D	#4 @ 4½" Ctrs. #5 @ 7" Ctrs. #6 @ 10" Ctrs.	0.53	#4 @ 3" Ctrs. #5 @ 4½" Ctrs. #6 @ 6½" Ctrs.	0.795	3"x3"–W12.2xW12.2 4"x4"–W16.3xW16.3 6"x6"–W24.5xW24.5	0.4892	3"x3"–D11.4xD11.4 4"x4"–D15.1xD15.1 6"x6"–D22.7xD22.7	0.4543
E	#4 @ 3" Ctrs. #5 @ 5" Ctrs. #6 @ 7" Ctrs.	0.73	#5 @ 3½" Ctrs. #6 @ 4½" Ctrs. #7 @ 6½" Ctrs.	1.095	3"x3"–W16.8xW16.8 4"x4"–W22.5xW22.5 6"x6"–W33.7xW33.7	0.6738	3"x3"–D15.6xD15.6 4"x4"–D20.9xD20.9 6"x6"–D31.3xD31.3	0.6257
F	#5 @ 3½" Ctrs. #6 @ 5" Ctrs. #7 @ 7" Ctrs.	1.06	#6 @ 3" Ctrs. #7 @ 4½" Ctrs. #8 @ 6" Ctrs.	1.59	3"x3"–W24.5xW24.5 4"x4"–W32.6xW32.6 6"x6"–W48.9xW48.9	0.9785	3"x3"–D22.7xD22.7 4"x4"–D30.3xD30.3 6"x6"–D45.4xD45.4	0.9086
Special 2	#5 @ 3" Ctrs. #6 @ 4" Ctrs. #7 @ 5½" Ctrs.	1.24	#7 @ 4" Ctrs. #8 @ 5" Ctrs.	1.86	3"x3"–W28.6xW28.6 4"x4"–W38.2xW38.2 6"x6"–W57.2xW57.2	1.1446	3"x3"–D26.6xD26.6 4"x4"–D35.4xD35.4 6"x6"–D53.1xD53.1	1.0629
G	#6 @ 3½" Ctrs. #7 @ 5" Ctrs.	1.46	#7 @ 3" Ctrs. #8 @ 4" Ctrs.	2.19	3"x3"–W33.7xW33.7 4"x4"–W44.9xW44.9	1.3477	3"x3"–D31.3xD31.3 4"x4"–D41.7xD41.7	1.2514

GENERAL NOTES

1. For square or rectangular precast drainage structures, using either deformed or smooth WWR meeting the requirements of Specification Section 931, WWR shall be continuous around the box and lapped in accordance with Option 1 or 3 as shown in the Wall Reinforcing Splice Details.

MOVE TO SHEET 1

2. Horizontal steel in the walls of rectangular structures shall be lap spliced in accordance with Option 1, 2 or 3 as shown in the Wall Reinforcing Splice Details.

3. Welding of splices and laps is permitted. The requirements and restrictions placed on welding in AASHTO M259 shall apply.

4. Rebar straight end embedment of peripheral reinforcement may be used in lieu of ACI standard hooks for top and bottom slabs except when hooks are specifically called for in the plans or standard drawings.

5. Concrete as specified in ASTM C478, (4000 psi) may be used in lieu of Class II concrete in precast items manufactured in plants which meet the requirements in accordance with Specification Section 449.

6. Precast opening for pipe shall be the pipe OD plus 6" (± 2" tolerance). Mortar used to seal the pipe into the opening will be of such a mix that shrinkage will not cause leakage into or out of the structure. Dry-pack mortar may be used in lieu of brick and mortar construction to seal openings less than 2½" wide.

7. For pay item purposes, the height used to determine if a drainage structure is greater than 10 feet shall be computed using:
   A. the elevation of the top of the manhole lid,
   B. the grate elevation or the theoretical gutter grade elevation of an inlet, or
   C. the outside top elevation of a junction box less the flow line elevation of the lowest pipe or to top of sump floor.

NOTES FOR PRECAST OPTIONS AND EQUIVALENT REINFORCEMENT SUBSTITUTION

1. Details for optional precast inlet construction up to depths of 15' are shown on the inlet indexes.

2. When precast units are used in conjunction with Alt. "B" Structure Bottoms, Index 425-010, the interior dimensions of an Alt. "B" Bottom can be adjusted to reflect these inlet interior dimensions.

3. Concrete which meets the requirements of ASTM C478 or Class IV must be used for precast structures constructed with 6" wall or slab thickness.

4. Reinforcement can be either deformed bar reinforcement or welded wire reinforcement. Bar reinforcement other than 60 ksi may be used, however only two grades are recognized; Grade 40 and Grade 60. Smooth welded wire reinforcement, will be recognized as having a design strength of 65 ksi and deformed welded wire reinforcement will be recognized as having a design strength of 70 ksi. The area of reinforcement required may be adjusted in accordance with the Equivalent Steel Area Table provided. For bars and spacings not given, the steel area required can be determined by the following equations:

$$\text{Grade 40 Steel Area} = A_s40 = \frac{60}{40} \times A_s60$$

$$\text{Smooth Welded Wire Reinforcement Steel Area} = A_s65 = \frac{60}{65} \times A_s60$$

$$\text{Deformed Welded Wire Reinforcement Steel Area} = A_s70 = \frac{60}{70} \times A_s60$$

When a reduced area of reinforcement is provided, any maximum bar spacing shown must also be reduced as determined by the following equations, unless otherwise shown:

Max. Grade 40 Bar Spacing = Grade 60 Bar Spacing
Max. Smooth Welded Wire Spacing = Grade 60 Bar Spacing x 0.86
Max. Deformed Welded Wire Spacing = Grade 60 Bar Spacing x 0.74

When an increased area of reinforcing is provided, then the maximum bar spacing may be increased by the squared ratio of increased steel area, but not to exceed 12":

$$\text{Max. Bar Spacing Provided} \le \text{Max. Bar Spacing Required} \times \left(\frac{\text{Steel Area Provided}}{\text{Min. Steel Area Required}}\right)^2$$

In no case will reinforcement with wires smaller than W3.1 or D4.0, or spacings greater than 8" be permitted. Bar reinforcement shall show the minimum yield designation grade mark or either the number 60 or one (1) grade mark line to be acceptable at the higher value. Maximum bar spacing shall not be greater than two (2) times the slab thickness with a maximum spacing of 12" or three (3) times the wall thickness, with a maximum spacing of 18" for vertical bars and 12" for horizontal bars. Wires smaller than W3.1 or D4.0 are permitted in the walls of ASTM C 478 round structure bottoms and round risers.

5. Fiber-reinforced concrete may be substituted for conventional steel reinforcement in accordance with the Structures Design Guidelines. Shop drawings corresponding to an approved fiber-reinforced concrete mix design must be submitted for approval to the State Drainage Engineer.

UPDATED NOTES

SHEET 5

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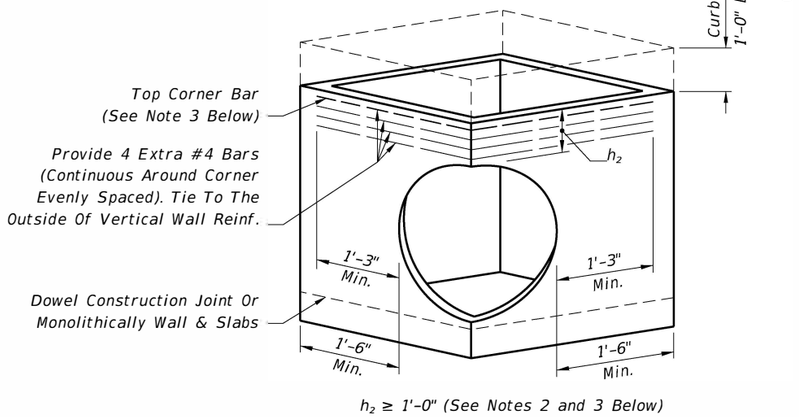
LAST REVISION	REVISION	DESCRIPTION:	FDOT		INDEX	SHEET
~~11/01/17~~		11/01/20	FY 2019-20 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR MANHOLES AND INLETS	425-001	~~4 of 5~~

Corrected Reference to Skew



DESIGNER NOTE: Use only when round structures are not practical, engineer of record approval required.

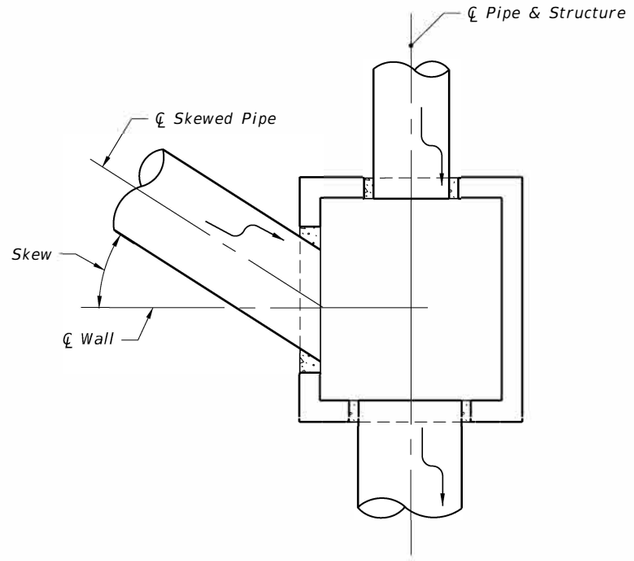
PICTORIAL VIEW

NOTE: 1. Submit Shop Drawings of corner openings for approval by the Engineer of Record.

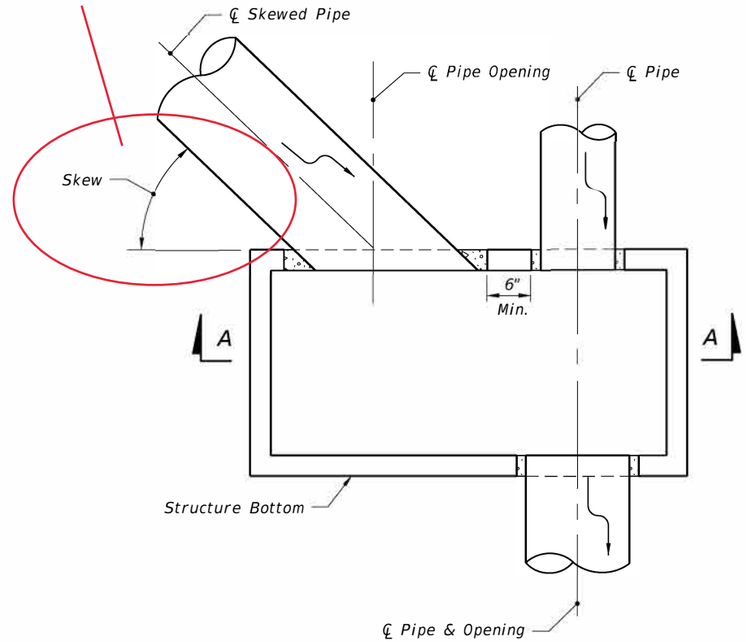
2. h_2 may be less than 1'-0" when a minimum 1'-0" deep segment, 8" slab or curb inlet is provided above the corner opening.

3. For inlet segments at finish grade elevation substitute a #8 Bar for the top corner bar when 1'-0" $\leq h_2 <$ 2'-0".

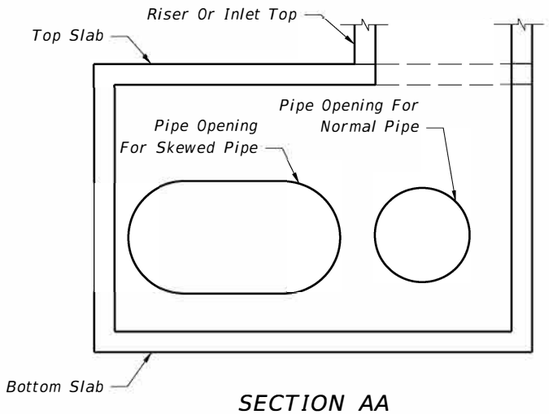
RECTANGULAR SEGMENT WITH
PIPE OPENING AT CORNER



PLAN VIEW FOR SKEWS ≤ 45°
(Not Centered)



PLAN VIEW FOR SKEWS > 45°
(Not Centered)



SECTION AA

(Pipes Not Shown For Clarity)

DETAILS FOR SKEWED PIPES IN
RECTANGULAR STRUCTURES

NEW SHEET 7 of 8

9/18/2018 2:31:19 PM

LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2019-20 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR MANHOLES AND INLETS	INDEX	SHEET
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Table 6-4.2 in the Drainage Design Guide.

TABLE 3-MINIMUM STRUCTURE SIZES FOR SINGLE PIPE CONNECTION PER SIDE

PIPE SIZE	RECTANGULAR Side Dimension (L)		ROUND Diameter (D)	
	Single Pipe Per Side	Note Number	Single Pipe or θ=180°	2 to 4 Pipes θ=90°
18"	3'-6"		3'-6"	4'-0"
24"	3'-6"		3'-6"	5'-0"
30"	3'-6"/4'-0"	2	4'-0"	6'-0"
36"	4'-0"/5'-0"	3	5'-0"	7'-0"
42"	5'-0"		6'-0"	7'-0"
48"	6'-0"		6'-0"	8'-0"
54"	6'-0"		7'-0"	10'-0"
60"	7'-0"		7'-0"	10'-0"
66"	7'-0"/8'-0"	4	8'-0"	12'-0"
72"	8'-0"		8'-0"	12'-0"
78"	9'-0"		10'-0"	12'-0"
84"	9'-0"		12'-0"	N/A

TABLE 3 NOTES:

1. For Round Structures sizes with variable angles between pipes and variable pipe sizes, refer to the FDOT Storm Drain Handbook.
2. For 3'-6" Precast Square Structure Bottoms, 30" Pipes with similar invert elevations are not permitted in adjacent walls. Use 4'-0" Side Dimensions when 30" pipe openings are required on adjacent walls and the difference in flow lines is less than 3'-0".
3. For 4'-0" Precast Square Structure Bottoms, 36" Pipes with similar invert elevations are not permitted in adjacent walls. Use 5'-0" Side Dimensions when 36" pipe openings are required on adjacent walls and the difference in flow lines is less than 3'-0".
4. For 7'-0" Precast Square Structure Bottoms, 66" Pipes with similar invert elevations are not permitted in adjacent walls. Use 8'-0" Side Dimensions when 66" pipe openings are required on adjacent walls and the difference in flow lines is less than 4'-0".

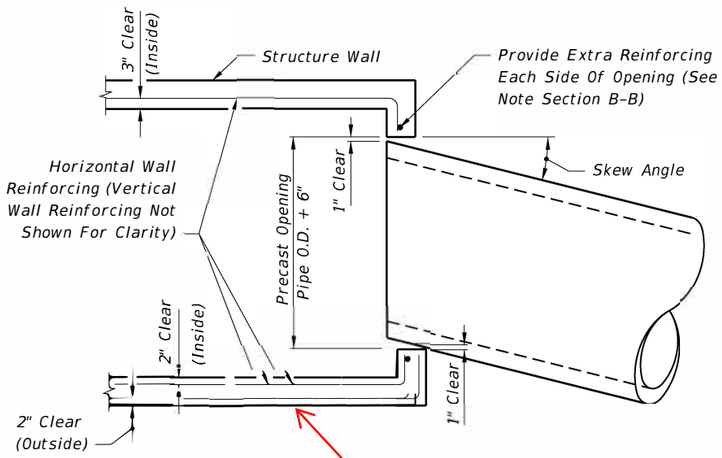
NEW TABLE 5

TABLE 4-MINIMUM SIZES FOR MULTIPLE PIPE CONNECTIONS FOR RECTANGULAR STRUCTURE BOTTOMS

PIPE SIZE	PIPE SPACING (S)	MINIMUM WALL LENGTH (L) FOR NUMBER OF PARALLEL PIPES		
		2	3	4
18"	2'-10"	6'-0"	8'-6"	11'-0"
24"	3'-5"	6'-6"	10'-0"	13'-6"
30"	4'-3"	8'-0"	12'-6"	16'-6"
36"	5'-1'	9'-6"	14'-6"	19'-6"
42"	6'-0"	11'-0"	17'-0"	–
48"	6'-9"	12'-6"	19'-0"	–
54"	7'-8"	14'-0"	–	–
60"	8'-6"	15'-0"	–	–
66"	9'-0"	16'-6"	–	–
72"	10'-0"	18'-0"	–	–
78"	10'-9"	19'-0"	–	–
84"	11'-8"	20'-6"	–	–

TABLE 4 NOTES:

1. Minimum wall lengths based on precast structures, using concrete pipe with maximum skew angles per Table 5.
2. Wall lengths exceeding 20'-0" require special designs.



MAXIMUM PIPE SKEW FOR PRECAST ROUND OPENINGS
PLAN VIEW

4

TABLE 5 - MAXIMUM PIPE SKEW FOR PRECAST ROUND OPENINGS

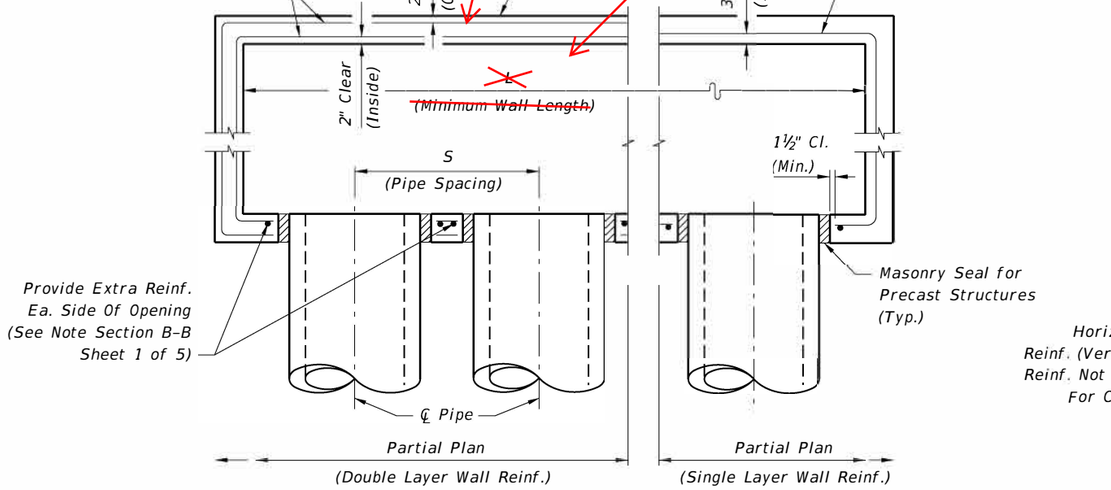
	WALL THICKNESS	PIPE SIZE											
		18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	78"	84"
MAXIMUM SKEW ANGLE	8"	19°	17°	16°	16°	15°	14°	14°	13°	13°	13°	12°	12°
	6"	21°	20°	18°	17°	17°	16°	15°	15°	14°	14°	13°	13°

TABLE 5 NOTES:
These values are based on 2" clearance for precast structures. Larger skews are possible for Cast-In-Place Structures or elliptical pipe openings when approved by the Engineer.

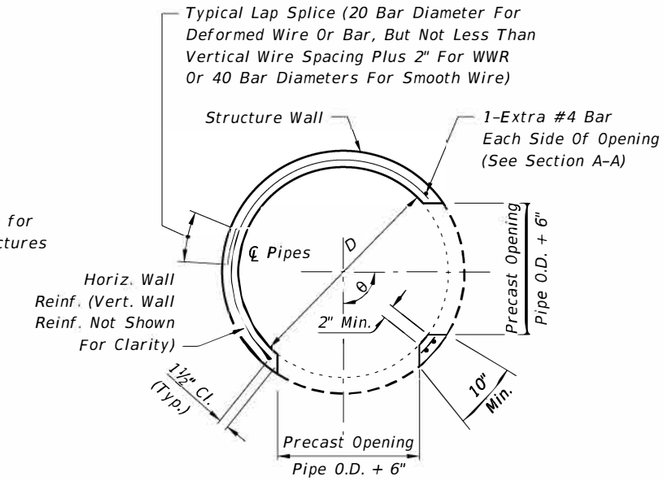
DELETED REINFORCEMENT

SHEET 8

See Plans for Wall Length



MULTIPLE PARALLEL PIPE CONNECTIONS DETAIL
PLAN VIEW



PRECAST ROUND STRUCTURES WITH
MULTIPLE PIPE CONNECTIONS

~~STRUCTURE SIZES FOR PIPE CONNECTIONS~~

MISCELLANEOUS PIPE CONNECTION DETAILS

LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2019-20 STANDARD PLANS	~~STRUCTURE BOTTOMS TYPE J AND P~~ UPDATED TITLE, INDEX AND SHEET	INDEX	SHEET
~~11/01/17~~		11/01/20				425-010	~~3 of 5~~

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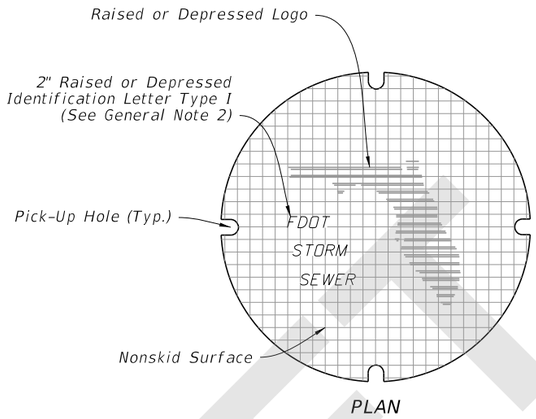
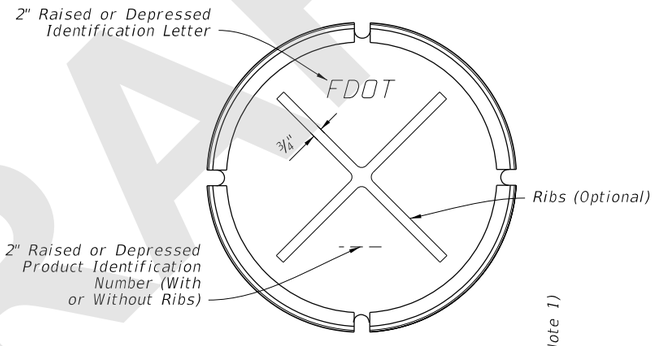
GENERAL NOTES:

1. Use a 1-piece cover, unless the 2-piece cover is called for in the Plans, except at inlets and manholes with sump bottoms. Use the 2-piece cover when the sump depth exceeds 2', unless otherwise noted.
2. Include "Adjustable" on the cover for Type 1 manhole adjustable frames.
3. For square or rectangular precast drainage structures, use either deformed or smooth WWR meeting the requirements of Specification 931. WWR must be continuous around the box and lapped in accordance with Option 1 or 3 as shown in the Wall Reinforcing Splice Details.
4. Lap splice horizontal steel in the walls of rectangular structures in accordance with Option 1, 2 or 3 as shown in the Wall Reinforcing Splice Details.
5. Welding of splices and laps is permitted. Use AASHTO M259 requirements and restrictions on welds.
6. Rebar straight end embedment of peripheral reinforcement may be used in lieu of ACI standard hooks for top and bottom slabs, except when hooks are specifically called for in the Plans.
7. Precast opening for pipe must be the pipe OD plus 6" (± 2" tolerance). Use mortar to seal the pipe into the opening of such a mix that shrinkage will not cause leakage into or out of the structure. Dry-pack mortar may be used to seal openings less than 2½" wide.

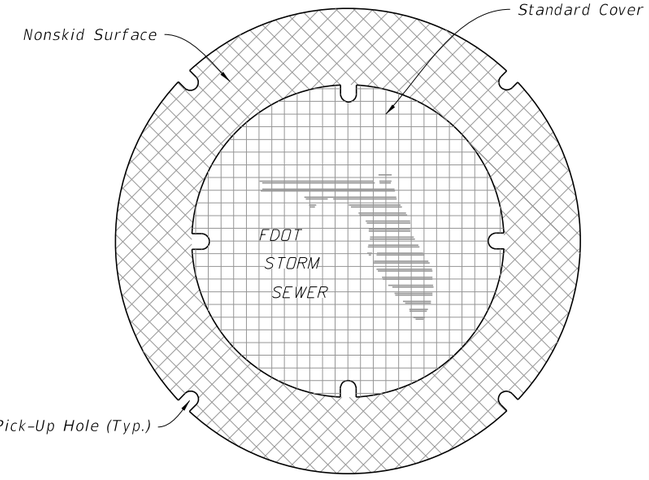
TABLE OF CONTENTS:



PLAN



BOTTOM



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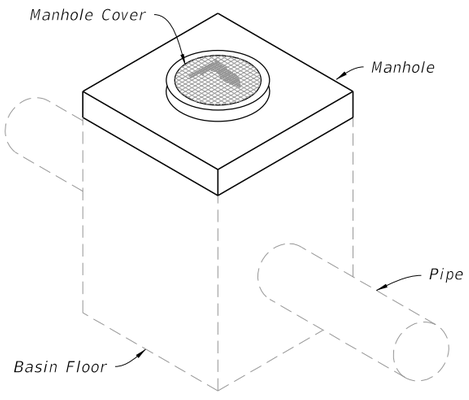
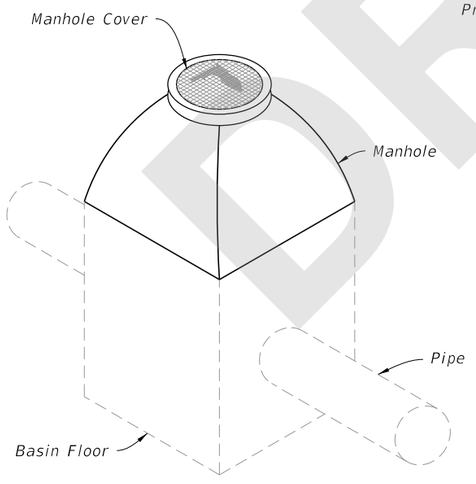
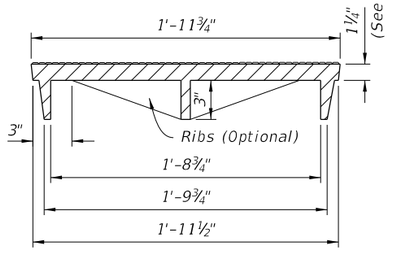


TYPE 7

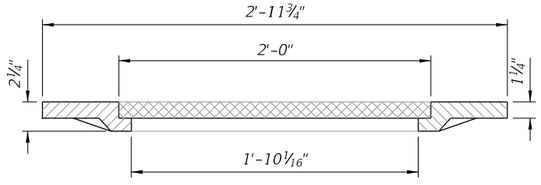


TYPE 8



ELEVATION

1-PIECE COVER



ELEVATION

2-PIECE COVER

MANHOLE TOPS

MANHOLE COVERS

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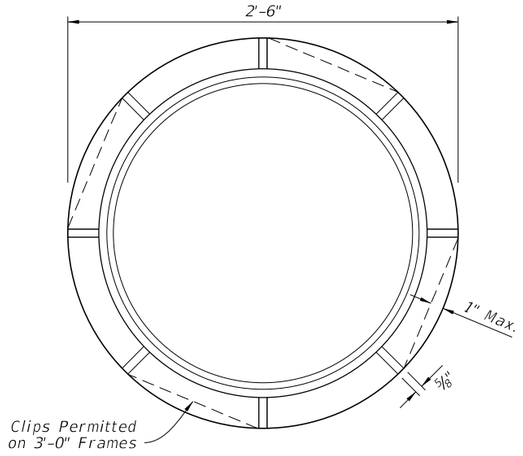
9/18/2020

LAST REVISION	REVISION	DESCRIPTION:				
11/01/20			FDOT FY 2021-22 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR DRAINAGE STRUCTURES	INDEX 425-001	SHEET 1 of 8

TABLE 1 WEIGHT OF CASTINGS (lb)						
Frame Type	2'-0" OPENING		3'-0" OPENING			
	Frame	Cover (Std.)	Frame	2-Piece Cover		
				Inside	Outside	Total
I	155	190	220	190	220	410
II	145	190	255	190	220	410
III	90	190	180	190	220	410

NOTE:
Frame Type I in Table 1, includes Adjustable frames.



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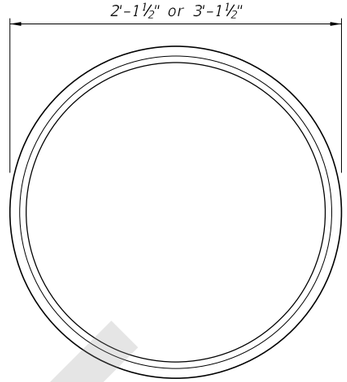

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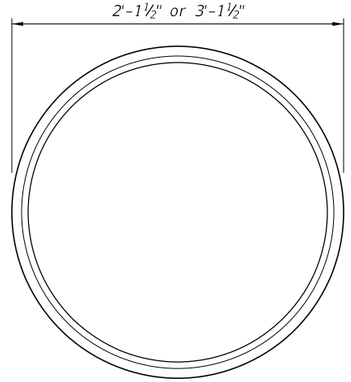

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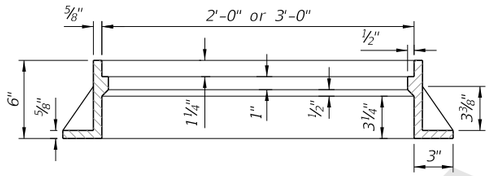
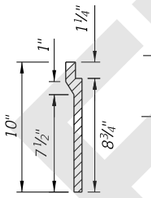
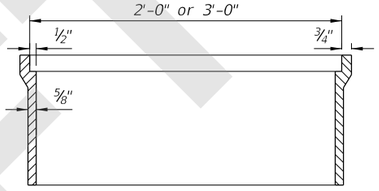


ELEVATION

TYPE I
(For Manholes)

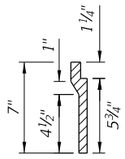


WALL SECTION

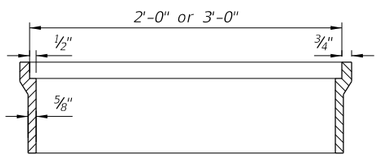


ELEVATION

TYPE II
(For Curb Inlets Types 1, 2, 3, & 4)



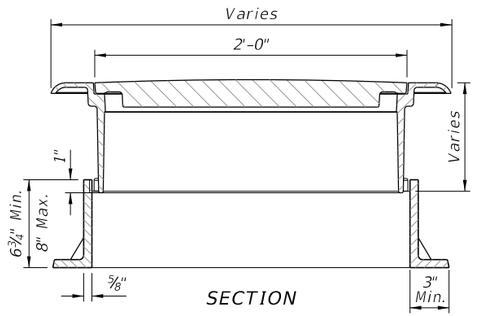
WALL SECTION



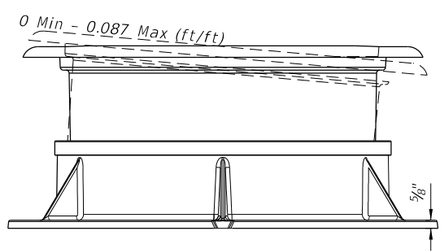
ELEVATION

TYPE III
(For Curb Inlets Types 7 & 8)

MANHOLE FRAMES

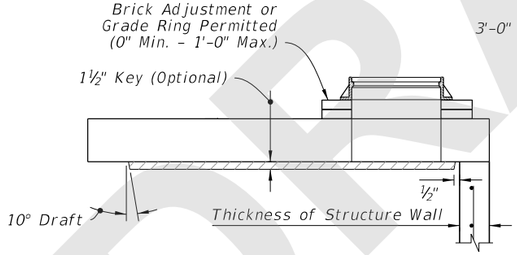


SECTION

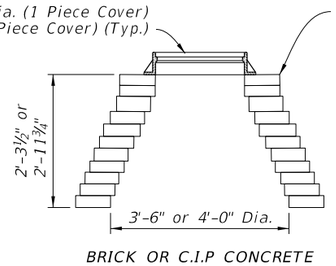


ELEVATION

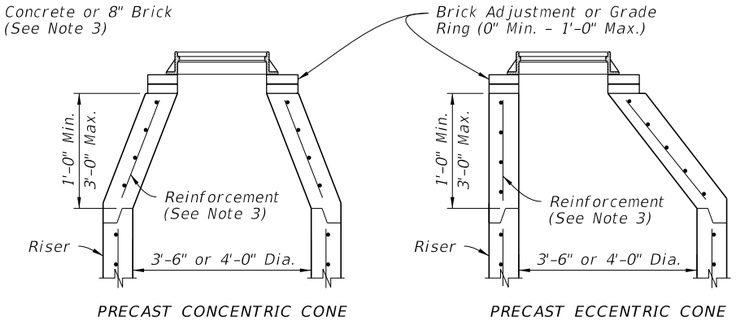
TYPE I ADJUSTABLE FRAME



TYPE 7



BRICK OR C.I.P CONCRETE
(Brick Shown)



PRECAST CONCENTRIC CONE

PRECAST ECCENTRIC CONE

TYPE 8

MANHOLE TOPS

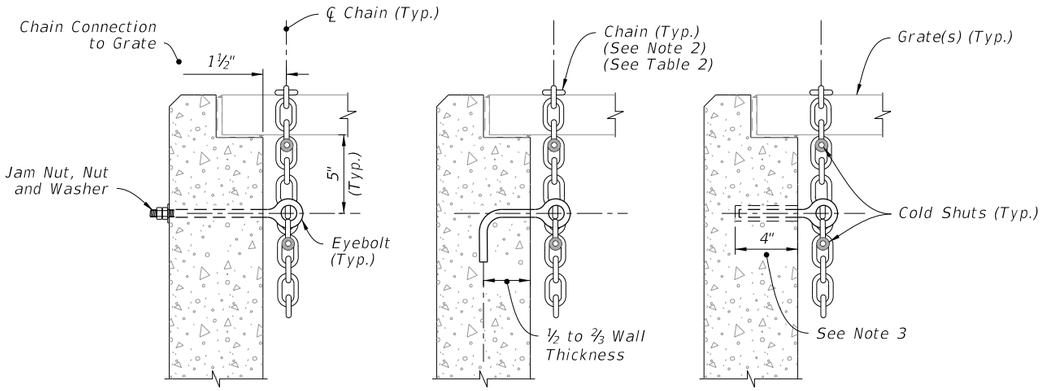
NOTES:

1. Use Class II concrete for Manhole top Type 7 slabs.
2. Manhole top Type 7 slabs may be of cast-in-place or precast construction. The optional key is for precast tops and in lieu of dowels. Omit frame and slab openings when top is used over a junction box.
3. Manhole top Type 8 may be of cast-in-place, precast concrete construction, or brick construction. For concrete construction, use the same concrete and steel reinforcement as the supporting wall unit. An eccentric cone may be used.
4. Use construction joint options, as shown on Sheet 6 to secure manhole tops to structures.
5. Frames may be adjusted to a maximum 12" height with brick or precast ASTM C478 grade rings.
6. Manhole top Type 8 may be substituted for a Type 7, if the minimum dimensions are not reduced.
7. Manhole top Type 7 may be substituted for Type 8, if the minimum thickness (h) above pipe opening cannot be maintained with Type 8.

MANHOLE FRAMES AND MANHOLE TOPS

9/18/2020 9:23:58 AM

LAST REVISION	REVISION	DESCRIPTION:				
11/01/20			FY 2021-22 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR DRAINAGE STRUCTURES	INDEX 425-001	SHEET 2 of 8



THRU-BOLT J-TYPE ADHESIVE BONDED ANCHOR

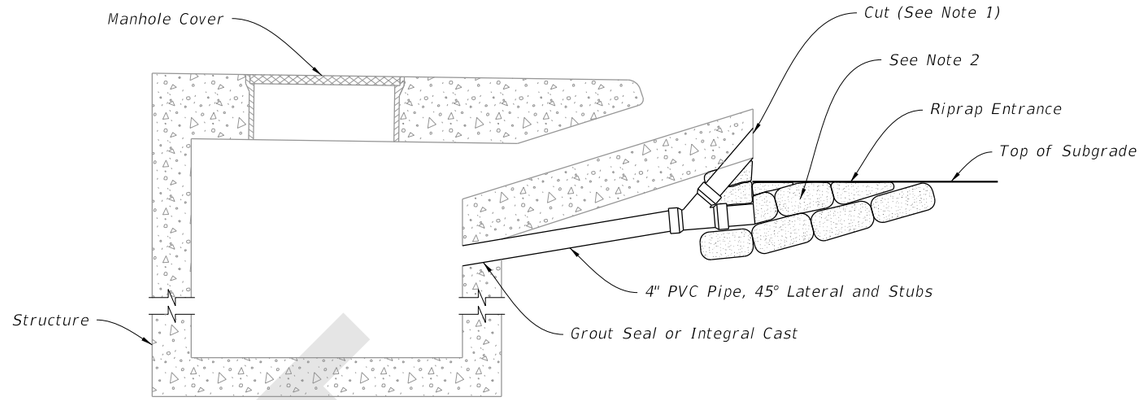
NOTES:

1. Install either a ½" Ø x 1" Diameter Threaded Straight (Thru-Bolt), a J-Type, or an adhesive Bonded Anchor Eyebolt.
2. Install a 5/16" Chain and 3/16" Cold Shuts. When chaining two grates together provide adequate loop for easy handling.
3. Install adhesive bonded anchor option with a minimum of 4" embedment, and in accordance with Specification 416.

TABLE 2
EYEBOLT AND CHAIN REQUIREMENTS

Index Number	Inlet Type	Eye-Bolts	Length of Chain	Handling & Remarks
425-030	1	1	4'-0"	Slide & Spin
	2	2	2 @ 4'-0"	Slide & Spin
425-031	N/A	1	3'-8"	Slide or Slide & Spin
425-032	N/A	1	4'-0"	Slide & Spin
425-040	S	1	4'-0"	Slide & Spin
425-041	V	1	4'-0"	Slide & Spin
425-050	A	1	3'-0"	Slide
425-051	B	1	5'-0"	Slide & Spin
425-052	C	1	2'-6"	Slide & Spin
	D	1	2'-6"	Slide & Spin
	E	2	2 @ 2'-6"	Slide & Spin
	H	2	2 @ 2'-6"	Flip Ctr. Grate and Slide & Spin Single Free Grate
			1 or 2 @ 1'-6"	Center Grate(s) Chained to One End Grate
425-053	F	1	3'-6"	Flip or Slide & Spin
	G	1	6'-0"	Slide
			2'-0"	Lifting Loop
425-054	J	1	4'-0"	Slide & Spin

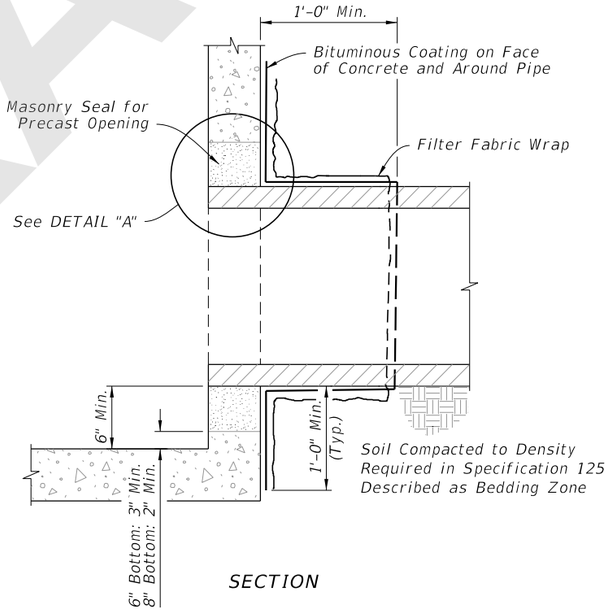
LOCKING GRATES TO INLETS



NOTES:

1. Bevel cut upper stub to match forming for apron face. Capping or plugging of upper stub is not required. Remove friable base material at stub opening to permit covering of opening with structural course material.
2. Remove riprap, cement PVC cap on lower stub, and place compacted fill in entrance prior to placing base material.

SUBGRADE AND BASE TEMPORARY DRAINS



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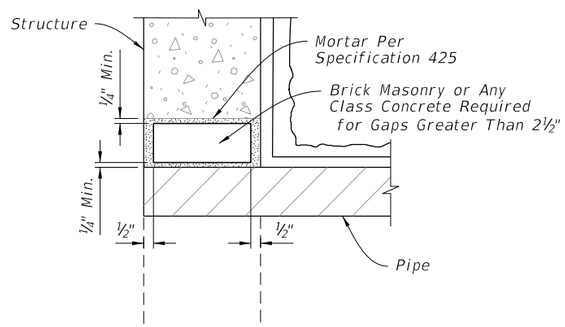

DETAIL "A"

PIPE TO STRUCTURE FILTER FABRIC WRAP

LOCKING GRATES, SUBGRADE AND BASE TEMPORARY DRAINS, AND PIPE TO STRUCTURE FILTER FABRIC WRAP

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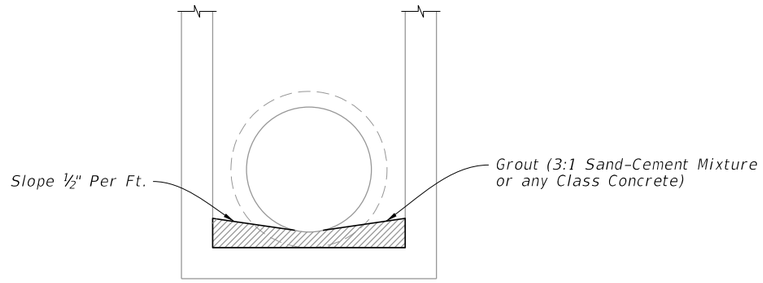
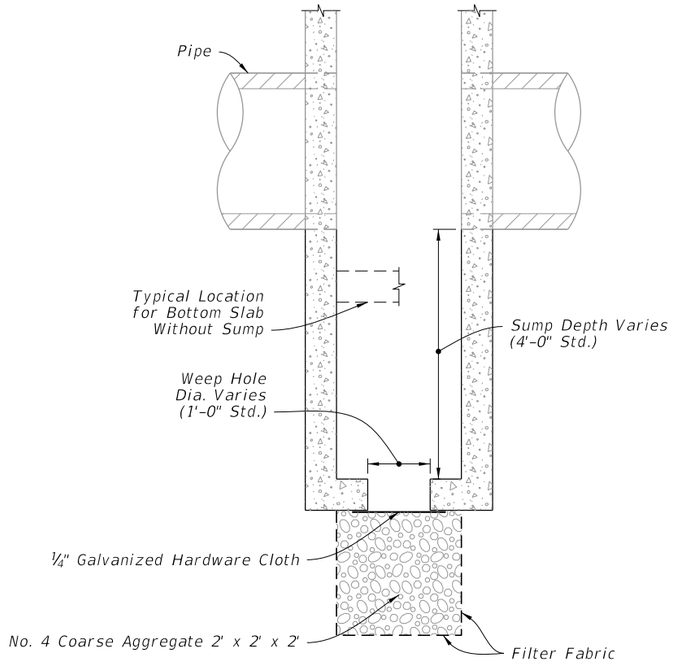
9/18/2020

LAST REVISION	REVISION	DESCRIPTION:				
11/01/20			FDOT FY 2021-22 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR DRAINAGE STRUCTURES	INDEX 425-001	SHEET 3 of 8



NOTE: For all structures unless excluded by special detail.

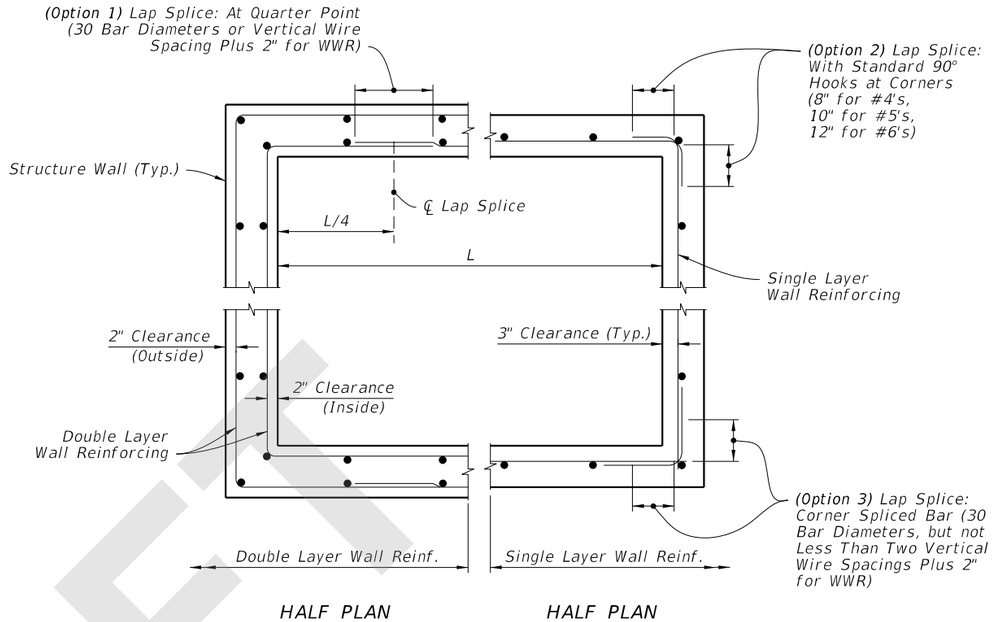
DRAINAGE STRUCTURE INVERT



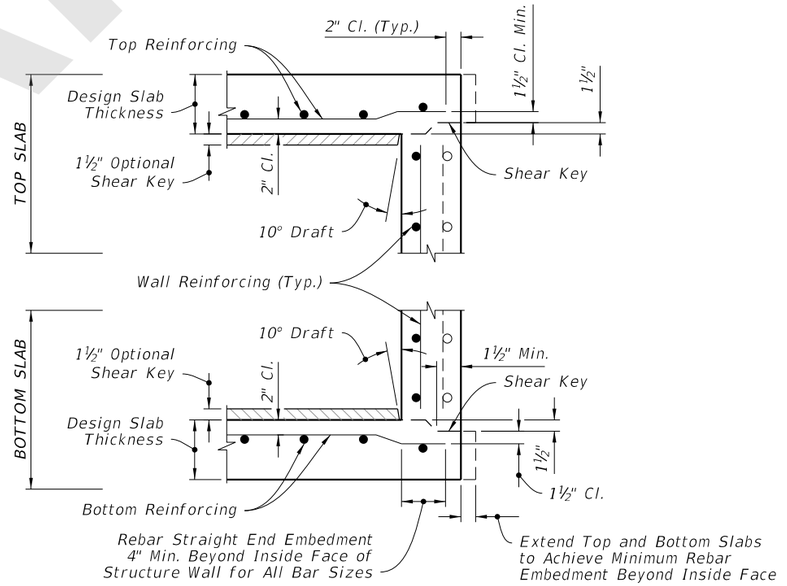
NOTES:

1. Construct sumps in inlets and manholes connecting to French Drains unless excluded in the Plans.
2. Construct sumps only where called for in the Plans at all other locations.
3. Construct weep holes in sump bottom only where called for in the Plans.

SUMP BOTTOM



WALL REINFORCING SPLICE DETAILS



NOTES:

1. See Sheet 6 for optional construction joints.
2. Bend bars as required to maintain cover.

TYPICAL SLAB TO WALL DETAILS
(PRECAST STRUCTURE SHOWN)

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9/18/2020

DRAINAGE STRUCTURE INVERT, SUMP BOTTOM, WALL REINFORCING SPLICE DETAILS, AND TYPICAL SLAB TO WALL DETAILS

LAST REVISION	REVISION	DESCRIPTION:				
11/01/20			FDOT FY 2021-22 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR DRAINAGE STRUCTURES	INDEX 425-001	SHEET 4 of 8

EXAMPLE TABLE OF EQUIVALENT STEEL AREA

SCHEDULE	GRADE 60 REINFORCING BAR		EQUIVALENT GRADE 40 REINFORCING BAR		EQUIVALENT 65 KSI SMOOTH WELDED WIRE REINFORCEMENT		EQUIVALENT 70 KSI DEFORMED WELDED WIRE REINFORCEMENT	
	Bar Size & Spacing	Steel Area (in^2/ft)	Bar Size & Spacing	Steel Area (in^2/ft)	Style Designation	Steel Area (in^2/ft)	Style Designation	Steel Area (in^2/ft)
A	#3 @ 6½" Ctrs. #4 @ 12" Ctrs.	0.20	#3 @ 4½" Ctrs. #4 @ 8" Ctrs. #5 @ 12" Ctrs.	0.30	3"x3"–W4.6xW4.6 4"x4"–W6.2xW6.2 6"x6"–W9.2xW9.2	0.1846	3"x3"–D4.3xD4.3 4"x4"–D5.7xD5.7 6"x6"–D8.6xD8.6	0.1714
B	#3 @ 5½" Ctrs. #4 @ 10" Ctrs.	0.24	#3 @ 3½" Ctrs. #4 @ 6½" Ctrs. #5 @ 10" Ctrs.	0.36	3"x3"–W5.5xW5.5 4"x4"–W7.4xW7.4 6"x6"–W11.1xW11.1	0.2215	3"x3"–D5.1xD5.1 4"x4"–D6.9xD6.9 6"x6"–D10.3xD10.3	0.2057
Special 1	#3 @ 5" Ctrs.. #4 @ 9" Ctrs.	0.267	#3 @ 3" Ctrs. #4 @ 6" Ctrs. #5 @ 9" Ctrs.	0.40	3"x3"–W6.2xW6.2 4"x4"–W8.2xW8.2 6"x6"–W12.3xW12.3	0.2465	3"x3"–D5.7xD5.7 4"x4"–D7.6xD7.6 6"x6"–D11.4xD11.4	0.2289
C	#3 @ 3½" Ctrs. #4 @ 6½" Ctrs. #5 @ 10" Ctrs.	0.37	#4 @ 4" Ctrs. #5 @ 6½" Ctrs. #6 @ 9½" Ctrs.	0.555	3"x3"–W8.5xW8.5 4"x4"–W11.4xW11.4 6"x6"–W17.1xW17.1	0.3415	3"x3"–D7.9xD7.9 4"x4"–D10.6xD10.6 6"x6"–D15.9xD15.9	0.3171
D	#4 @ 4½" Ctrs. #5 @ 7" Ctrs. #6 @ 10" Ctrs.	0.53	#4 @ 3" Ctrs. #5 @ 4½" Ctrs. #6 @ 6½" Ctrs.	0.795	3"x3"–W12.2xW12.2 4"x4"–W16.3xW16.3 6"x6"–W24.5xW24.5	0.4892	3"x3"–D11.4xD11.4 4"x4"–D15.1xD15.1 6"x6"–D22.7xD22.7	0.4543
E	#4 @ 3" Ctrs. #5 @ 5" Ctrs. #6 @ 7" Ctrs.	0.73	#5 @ 3½" Ctrs. #6 @ 4½" Ctrs. #7 @ 6½" Ctrs.	1.095	3"x3"–W16.8xW16.8 4"x4"–W22.5xW22.5 6"x6"–W33.7xW33.7	0.6738	3"x3"–D15.6xD15.6 4"x4"–D20.9xD20.9 6"x6"–D31.3xD31.3	0.6257
F	#5 @ 3½" Ctrs. #6 @ 5" Ctrs. #7 @ 7" Ctrs.	1.06	#6 @ 3" Ctrs. #7 @ 4½" Ctrs. #8 @ 6" Ctrs.	1.59	3"x3"–W24.5xW24.5 4"x4"–W32.6xW32.6 6"x6"–W48.9xW48.9	0.9785	3"x3"–D22.7xD22.7 4"x4"–D30.3xD30.3 6"x6"–D45.4xD45.4	0.9086
Special 2	#5 @ 3" Ctrs. #6 @ 4" Ctrs. #7 @ 5½" Ctrs.	1.24	#7 @ 4" Ctrs. #8 @ 5" Ctrs.	1.86	3"x3"–W28.6xW28.6 4"x4"–W38.2xW38.2 6"x6"–W57.2xW57.2	1.1446	3"x3"–D26.6xD26.6 4"x4"–D35.4xD35.4 6"x6"–D53.1xD53.1	1.0629
G	#6 @ 3½" Ctrs. #7 @ 5" Ctrs.	1.46	#7 @ 3" Ctrs. #8 @ 4" Ctrs.	2.19	3"x3"–W33.7xW33.7 4"x4"–W44.9xW44.9	1.3477	3"x3"–D31.3xD31.3 4"x4"–D41.7xD41.7	1.2514

NOTES:

1. See inlet indexes for optional precast inlet construction details up to depths of 15'.

2. Interior dimensions of an Alt. "B" Bottom may be adjusted to reflect these inlet interior dimensions when precast units are used in conjunction with Alt. "B" Structure Bottoms, Index 425-010.

3. Use concrete meeting the requirements of ASTM C478 or Class IV for precast structures with 6" wall or slab thickness.

4. Reinforcement may be deformed bar reinforcement or welded wire reinforcement. Bar reinforcement other than 60 ksi may be used, however only two grades are recognized: Grade 40 and Grade 60. Smooth welded wire reinforcement will be recognized as having a design strength of 65 ksi and deformed welded wire reinforcement will be recognized as having a design strength of 70 ksi. The area of reinforcement required may be adjusted in accordance with the Equivalent Steel Area Table provided. Use the following equations to determine the steel area and spacing for bars not otherwise specified:

   Grade 40 Steel Area = As40= 60/40 x As60

   Smooth Welded Wire Reinforcement Steel Area = As65= 60/65 x As60

   Deformed Welded Wire Reinforcement Steel Area = As70= 60/70 x As60

   When a reduced area of reinforcement is provided, any maximum bar spacing shown must also be reduced as determined by the following equations, unless otherwise shown:

   Max. Grade 40 Bar Spacing = Grade 60 Bar Spacing

   Max. Smooth Welded Wire Spacing = Grade 60 Bar Spacing x 0.86

   Max. Deformed Welded Wire Spacing = Grade 60 Bar Spacing x 0.74

   When an increased area of reinforcing is provided, the maximum bar spacing may be increased by the squared ration of increased steel area, but not to exceed 12":

   $$\text{Max. Bar Spacing Provided} \leq = \text{Max. Bar Spacing Required} \times \left(\frac{\text{Steel Area Provided}}{\text{Min. Steel Area Required}} \right)^2$$

   Use wire no smaller than than W3.1 or D4.0, or larger and with spacing 8" or less. Use bar reinforcement displaying the minimum yield designation grade mark, or either the number 60 or one (1) grade mark line to be acceptable at the higher value. Use maximum bar spacing no greater than two (2) times the slab thickness with a maximum spacing of 12" or three (3) times the wall thickness, with a maximum spacing of 18" for vertical bars and 12" for horizontal bars. Wires smaller than W3.1 or D4.0 may be used in the walls of ASTM C 478 round structure bottoms and round risers.

5. Fiber-reinforced concrete may be substituted for conventional steel reinforcement in accordance with the Structures Design Guidelines. Submit shop drawings corresponding to an approved fiber-reinforced concrete mix design for approval to the State Drainage Engineer.

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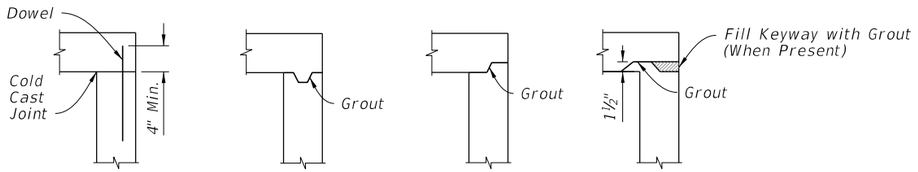
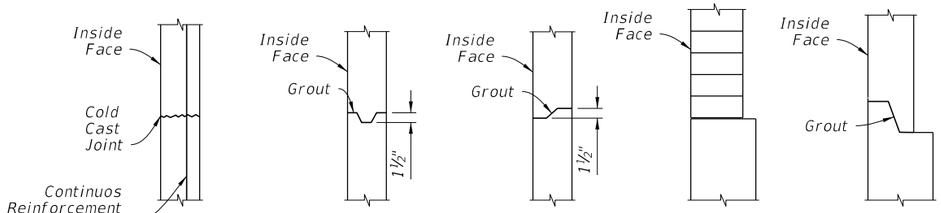
9/18/2020

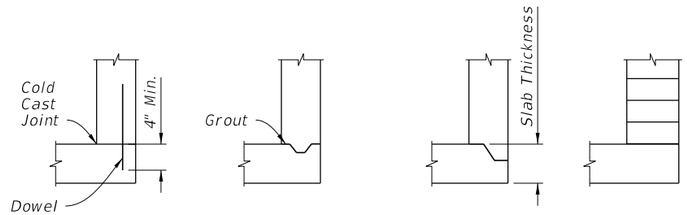
PRECAST OPTION AND EQUIVALENT REINFORCEMENT SUBSTITUTION



TOP SLABS TO WALL JOINTS



WALL JOINTS



BOTTOM SLAB TO WALL JOINTS

NOTES:

1. One or more types of joints may be used in a single structure, except brick wall structure. Brick wall construction is permitted on circular units only.

2. All grouted joints are to have a maximum thickness of 1".

3. Keyways are to be a minimum of 1½" deep.

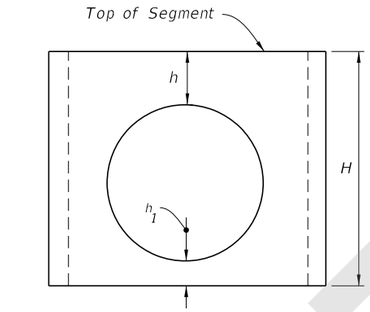
4. Joint dowels are to be #4 bars, 12" long with a minimum of 6 bars per joint approximately evenly spaced for circular structures or at maximum 12" spacing for rectangular structures. Bars may be either Adhesive Bonded Dowels in accordance with Specification 416, or placed approximately 6" into fresh concrete leaving the remainder to extend into the secondary cast. Welded wire reinforcement may be substituted for the dowel bar in accordance with the equivalent steel area table on Sheet 5.

5. Minimum cover on dowel reinforcing bars is 2" to outside face of structure.

6. Seal joints between wall segments and between wall segments and top or bottom slabs with preformed plastic gasket material inaccordance with Specification 430 or non-shrink grout in accordance with Specification 934.

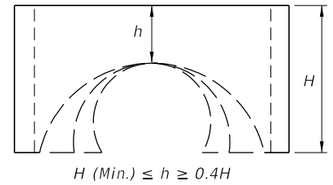
7. Insert products approved by the Engineer may be used in lieu of dowel embedment.

CONSTRUCTION JOINT OPTIONS

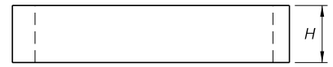


When
$6" \le h_1 < 0.75H$ (Min.)
$h_1 \ge 0.75H$ (Min.)

Then (Reqd.)
$h \ge 0.4H$
$h \ge H$ (Min.)



H (Min.) ≤ h ≥ 0.4H



H ≥ H Min.

NOTES:

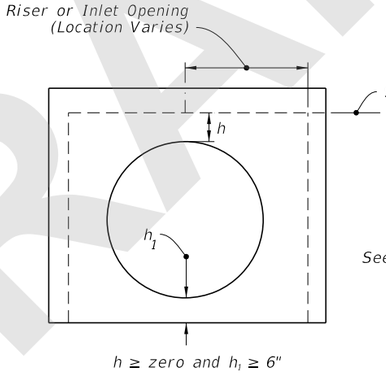
1. Segments may be inverted. Opening for pipe is the pipe OD plus 6" (± 2" tolerance).

2. If h can not be attained, then a top or bottom slab must be attached to the segment as shown below.

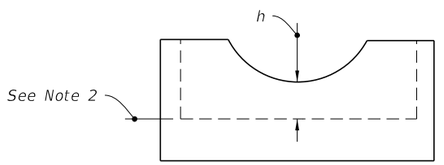
TABLE 3
Minimum Value for H

H (min.)	Box or Riser Diameter
1'-0"	3'-6" & 4'-0"
1'-6"	5'-0" & 6'-0"
2'-0"	>6'-0"

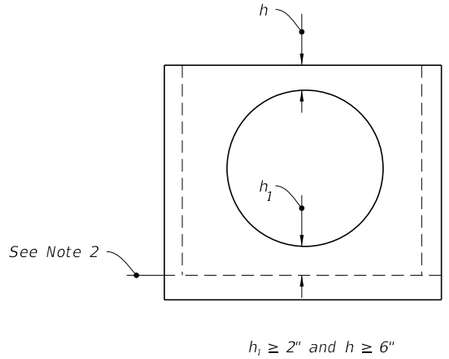
RISER SEGMENTS OTHER THAN DOWEL



h ≥ zero and $h_1 \ge 6"$



Top or Bottom Segment:
h ≥ 2"



$h_1 \ge 2"$ and $h \ge 6"$

NOTES:

1. h may be less than 6" when approved by the Engineer, but not for inlet segments at finish grade elevation.

2. Dowel construction joint or monolithic cast only.

SEGMENTS FOR SLAB TO WALL DOWEL CONSTRUCTION JOINTS OR MONOLITHIC CAST

MINIMUM BOX AND RISER SEGMENT DIMENSIONS

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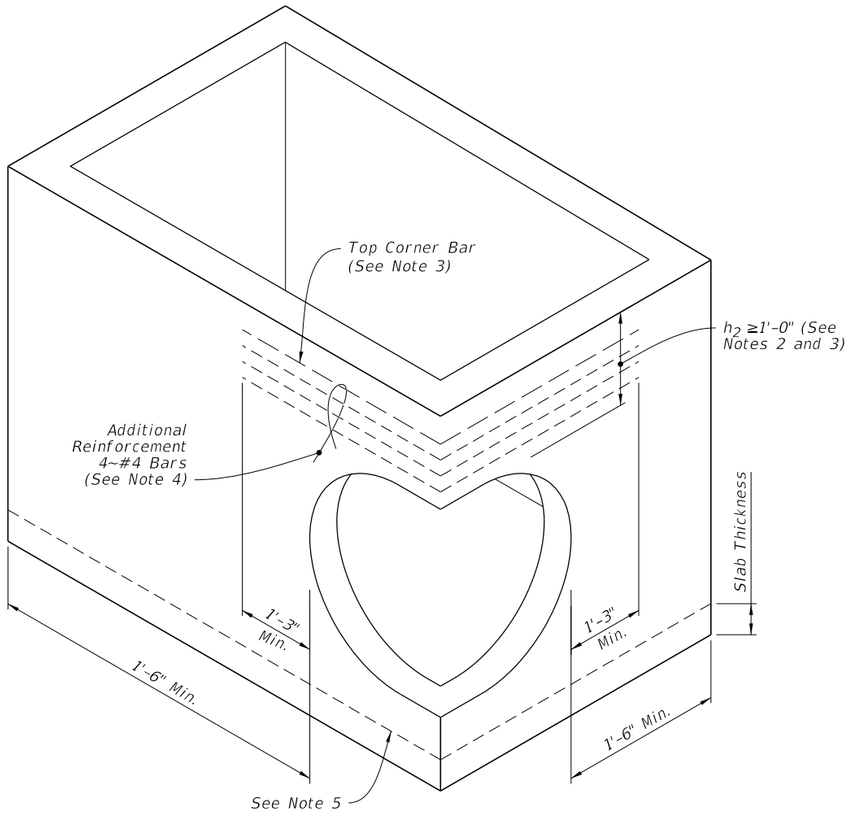
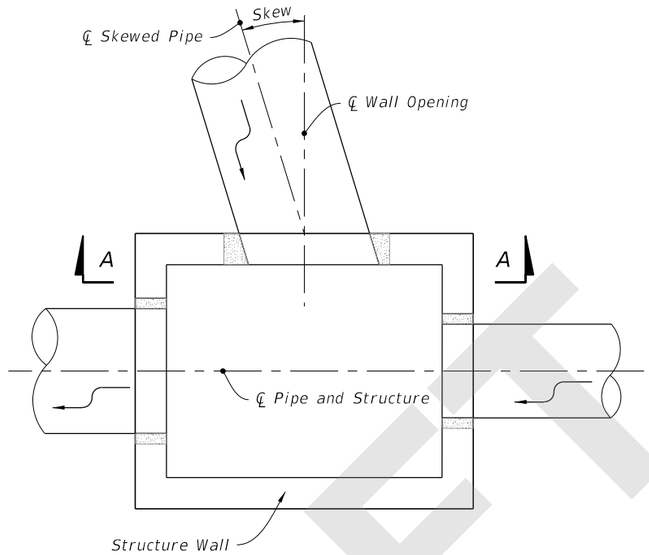
9/18/2020

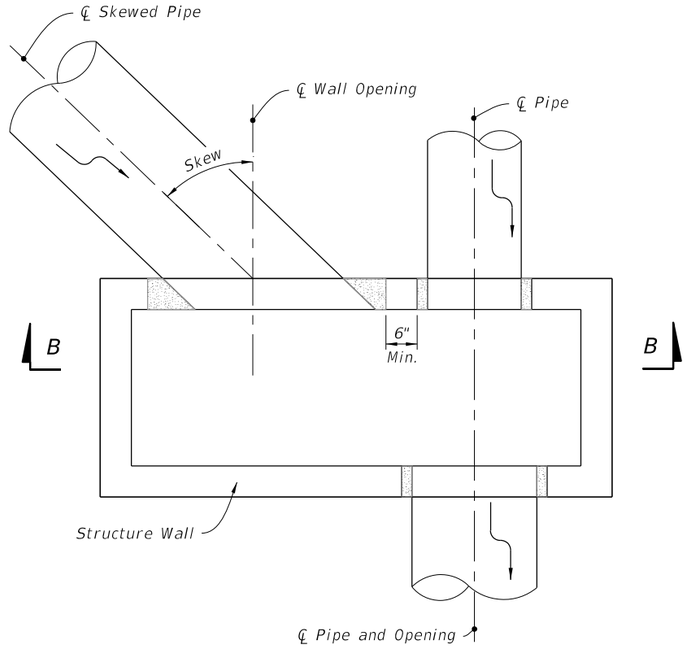
CONSTRUCTION JOINT OPTIONS AND MINIMUM BOX AND RISER SEGMENT DIMENSIONS

LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2021-22 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR DRAINAGE STRUCTURES	INDEX	SHEET
11/01/20						425-001	6 of 8

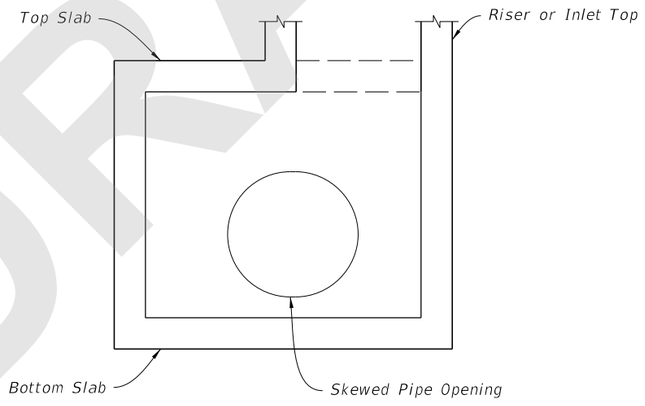




PLAN

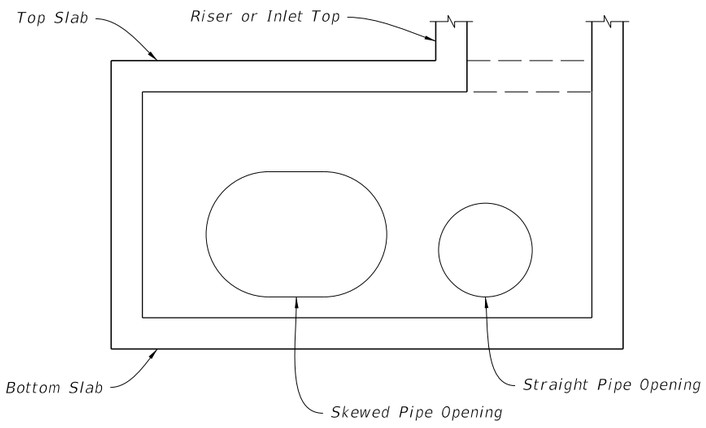


PLAN



SECTION A-A

SKEWS ≤ 45°
(Not Centered)



SECTION B-B

SKEWS > 45°
(Not Centered)

NOTES:

1. Submit Shop Drawings of corner openings for approval by the Engineer.
2. h_2 may be less than 1'-0" when a minimum 1'-0" deep segment, 8" slab or curb inlet is provided above the corner opening.
3. For inlet segments at finish grade elevation, substitute a #8 Bar for the top corner bar when $1'\text{-}0'' \leq h_2 < 2'\text{-}0''$.
4. Install bars continuously around corner and evenly spaced. Tie additional reinforcement to the outside of vertical wall reinforcement.
5. Dowel construction joint or monolithically cast wall and slabs.

PIPE OPENING AT CORNER

SKEWED PIPE IN RECTANGULAR STRUCTURES
(See Table 4 on Sheet 8)

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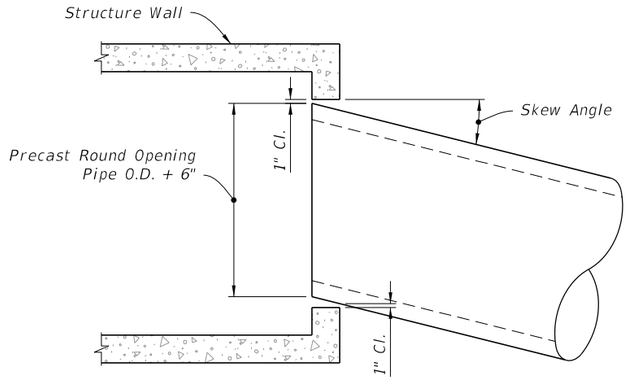
SKEWED PIPE IN RECTANGULAR STRUCTURES

LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2021-22 STANDARD PLANS	SUPPLEMENTARY DETAILS FOR DRAINAGE STRUCTURES	INDEX	SHEET
11/01/20						425-001	7 of 8

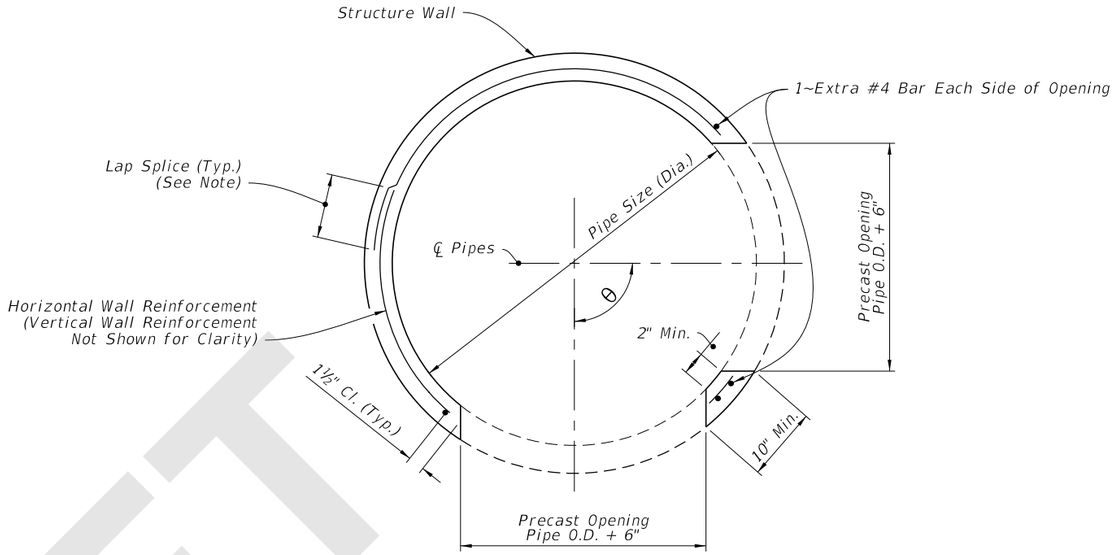


PLAN VIEW

TABLE 4 - MAXIMUM PIPE SKEW FOR PRECAST ROUND OPENINGS													
	WALL THICKNESS	PIPE SIZE											
		18"	24"	30"	36"	42"	48"	54"	60"	66"	72"	78"	84"
MAXIMUM SKEW ANGLE	8"	19°	17°	16°	16°	15°	14°	14°	13°	13°	13°	12°	12°
	6"	21°	20°	18°	17°	17°	16°	15°	15°	14°	14°	13°	13°

NOTE:
These values are based on 2" clearance for precast structures. Larger skews are possible for Cast-In-Place Structures or elliptical pipe openings when approved by the Engineer.

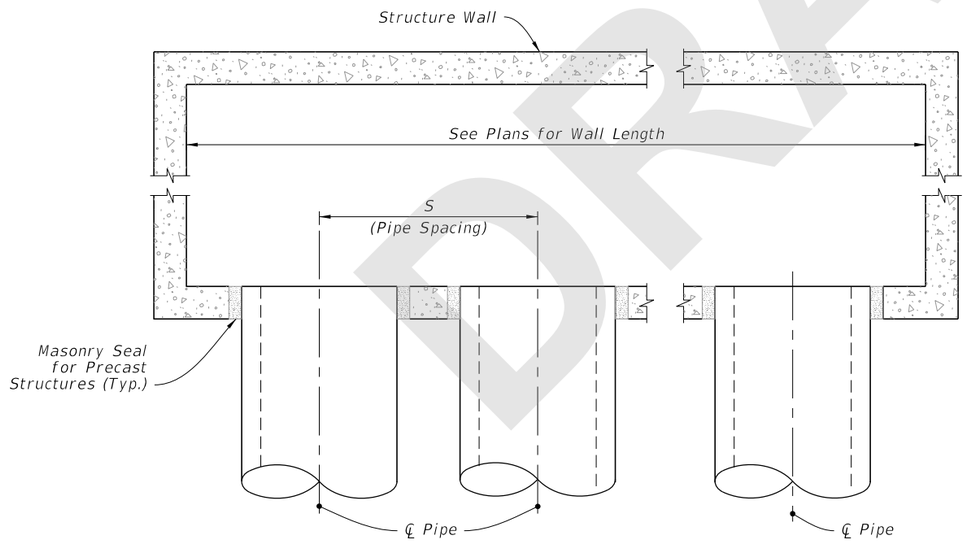
MAXIMUM PIPE SKEW FOR PRECAST ROUND OPENINGS



PLAN VIEW

NOTE:
Lap splice: 20 bar diameter for deformed wire or bar, but not less than vertical wire spacing plus 2" for WWR or 40 bar diameters for smooth wire.

MULTIPLE PIPE CONNECTIONS - PRECAST ROUND STRUCTURES



PLAN VIEW

TABLE 5 - MINIMUM SIZES FOR MULTIPLE PARALLEL PIPE CONNECTIONS	
PIPE SIZE	PIPE SPACING (S)
18"	2'-10"
24"	3'-5"
30"	4'-3"
36"	5'-1"
42"	6'-0"
48"	6'-9"
54"	7'-8"
60"	8'-6"
66"	9'-0"
72"	10'-0"
78"	10'-9"
84"	11'-8"

MULTIPLE PARALLEL PIPE CONNECTIONS - RECTANGULAR STRUCTURES

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MISCELLANEOUS PIPE CONNECTION DETAILS