ORIGINATION FORM

Proposed Revisions to a Standard Plans Index

(Please provide all information — Incomplete forms will be returned)

Contact Information:

Date: February 12, 2020

Originator: Cheryl Hudson

Phone: 414-5332

Email: cheryl.hudson@dot.state.fl.us

Standard Plans:

Index Number: 455-154

Sheet Number (s): 1

Index Title: 60" Prestressed CFRP & SS Concrete Cylinder Pile

Summary of the changes:

Change Silica Fume, metakaolin or ultra-fine flyash to Highly Reactive Pozzolans

Commentary / Background:

Specification changed to fit silica fume, metakaolin and ultra-fine flyash under Highly Reactive Pozzolans

Other Affected Offices / Documents: (Provide name of person contacted)

Yes	No	
☐	☑	Other Standard Plans –
☐	☑	FDOT Design Manual –
☐	☑	Basis of Estimates Manual –
☐	☑	Standard Specifications –
☐	☑	Approved Product List –
☐	☑	Construction –
☐	☑	Maintenance –

Origination Package Includes:

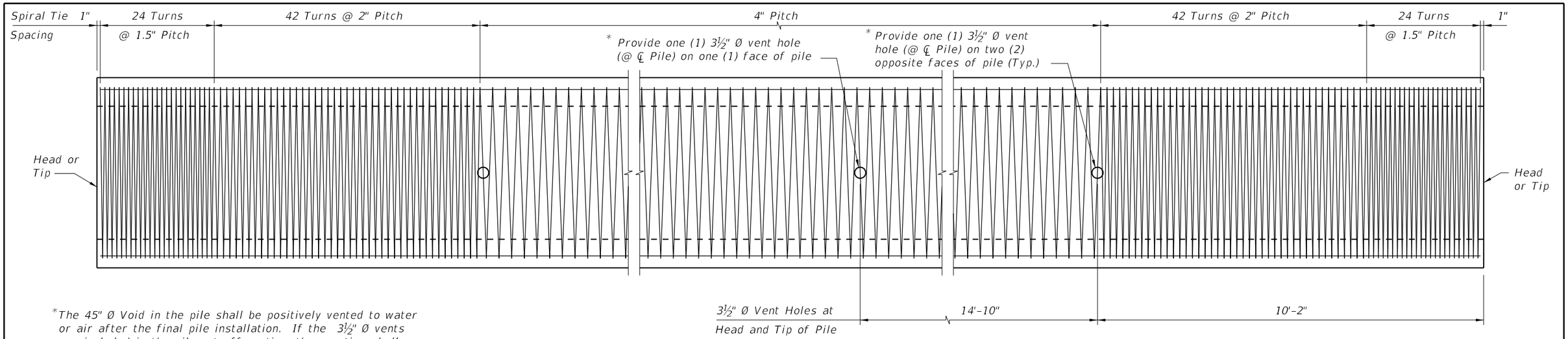
(Email or hand deliver package to Rick Jenkins)

Yes	N/A	
☑	☐	Redline Mark-ups
☐	☑	Proposed Standard Plan Instruction (SPI)
☐	☑	Revised SPI
☐	☑	Other Support Documents

Implementation:

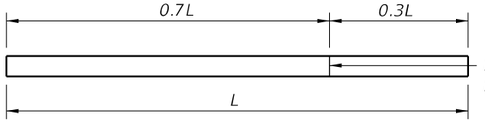
- ☐ Design Bulletin (Interim)
- ☐ DCE Memo
- ☐ Program Mgmt. Bulletin
- ☑ FY-Standard Plans (Next Release)

Contact the Roadway Design Office for assistance in completing this form

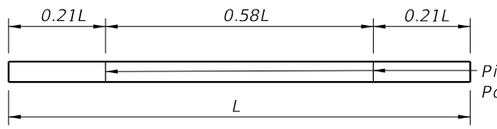


*The 45" Ø Void in the pile shall be positively vented to water or air after the final pile installation. If the 3½" Ø vents are included in the pile cut-off section, then venting shall be provided by the use of a 1" Ø PVC conduit through the substructure cap or column.

ELEVATION

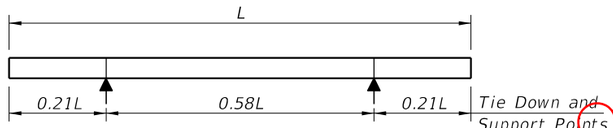


1-POINT PICK-UP

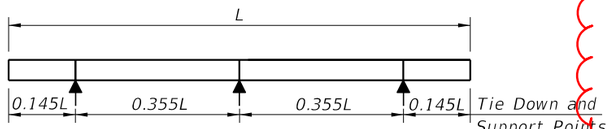


2-POINT PICK-UP

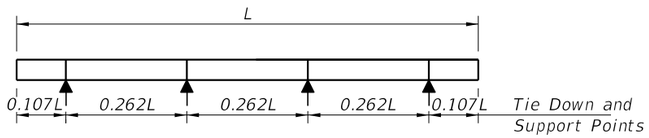
PILE PICK-UP DETAILS



2-POINT SUPPORT



3-POINT SUPPORT



4-POINT SUPPORT

STORAGE AND TRANSPORTATION SUPPORT DETAILS

TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS		
Maximum Pile Length (Feet)	Required Storage and Transportation Detail	Pick-Up Detail
122	2, 3, or 4 point	1 Point
174	2, 3, or 4 point	2 Point

NOTES

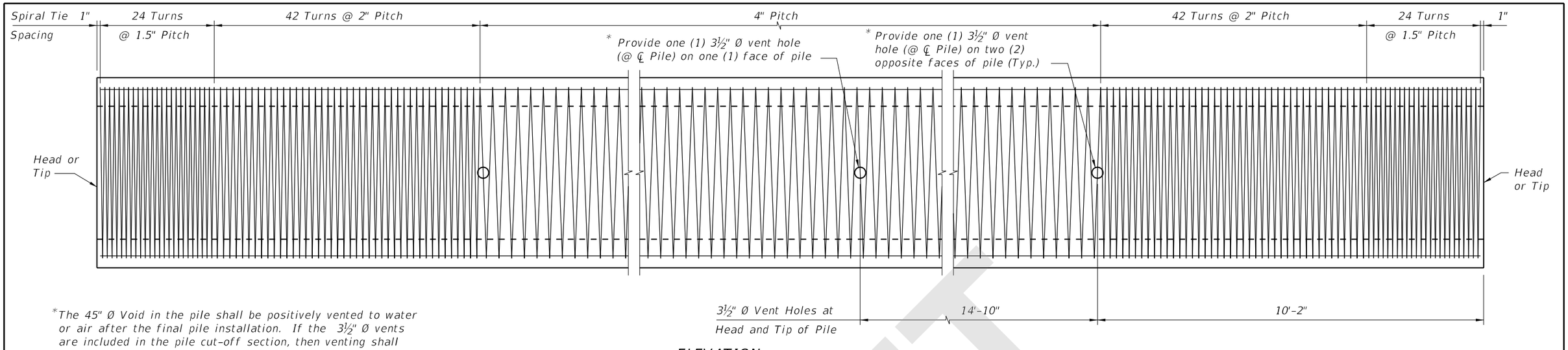
1. Work this Index with the Pile Data Table in the Structures Plans.
2. Concrete:
   - A. Piles: Class V (Special)
   - B. Splice Collar: Class IV
   - C. ~~Silica Fume:~~ See "GENERAL NOTES" in the Structures Plans for locations where the use of ~~silica fume, metakaolin or ultra-fine flyash~~ is required.
3. Concrete Strength at time of prestress transfer:
   - A. Piles: 4,000 psi minimum.
4. Reinforcing:
   - A. Bars:
     - a. Stainless Steel: Meet the requirements of Specification Section 931 for Type 304, Grade 75.
     - b. Carbon FRP: Meet the requirements of Specification Section 932.
   - B. Prestressing Strands:
     - a. Stainless Steel: Seven-wire HSSS, UNS S32205 (Type 2205) or UNS S31803 strand, meeting the requirements of Specification Section 933.
     - b. Carbon FRP: Meet the requirements of Specification Section 933.
   - C. Spiral Ties:
     - a. One half turn is required for carbon steel spiral splice.
     - b. One full turn is required at the pile head and tip.
5. Pile Splices:
   - A. Epoxy: Type AB Epoxy Compound or Epoxy Mortar must meet the requirements of Specification Section 926.
     - a. Use a Type AB Epoxy Bonding Compound or Epoxy Mortar, as recommended by the Manufacturer, to form the joint between pile sections
     - b. Use a Type AB Epoxy Bonding Compound as a bonding agent on internal pile surfaces.
   - B. Splices: Resume pile driving after the splice concrete reaches a minimum strength of 5,500 psi.
6. Mark piles at the pick-up points to indicate the proper points for attaching handling lines.

Highly Reactive Pozzolans

10/29/2019 2:59:05 PM

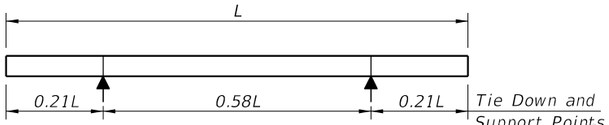
20

LAST REVISION 11/01/16	REVISION	DESCRIPTION:	FY 2020-21 STANDARD PLANS	60" PRESTRESSED CFRP & SS CONCRETE CYLINDER PILE	INDEX 455-160	SHEET 1 of 3

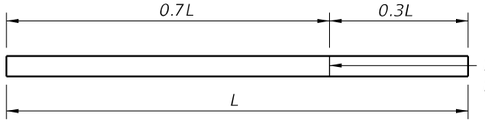


*The 45" Ø Void in the pile shall be positively vented to water or air after the final pile installation. If the 3½" Ø vents are included in the pile cut-off section, then venting shall be provided by the use of a 1" Ø PVC conduit through the substructure cap or column.

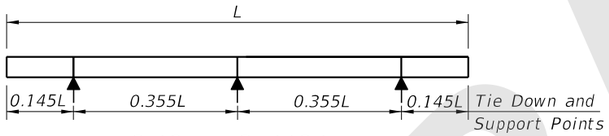
ELEVATION



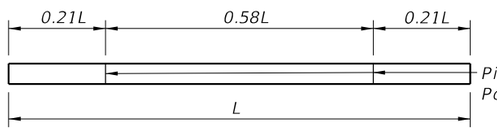
2-POINT SUPPORT



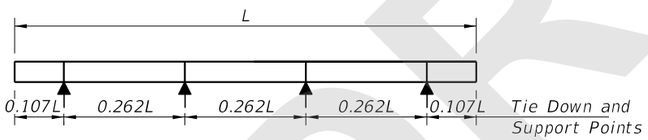
1-POINT PICK-UP



3-POINT SUPPORT



2-POINT PICK-UP



4-POINT SUPPORT

PILE PICK-UP DETAILS

STORAGE AND TRANSPORTATION SUPPORT DETAILS

TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS		
Maximum Pile Length (Feet)	Required Storage and Transportation Detail	Pick-Up Detail
122	2, 3, or 4 point	1 Point
174	2, 3, or 4 point	2 Point

NOTES

1. Work this Index with the Pile Data Table in the Structures Plans.
2. Concrete:
   - A. Piles: Class V (Special)
   - B. Splice Collar: Class IV
   - C. See "GENERAL NOTES" in the Structures Plans for locations where the use of Highly Reactive Pozzolans is required.
3. Concrete Strength at time of prestress transfer:
   - A. Piles: 4,000 psi minimum.
4. Reinforcing:
   - A. Bars:
     - a. Stainless Steel: Meet the requirements of Specification Section 931 for Type 304, Grade 75.
     - b. Carbon FRP: Meet the requirements of Specification Section 932.
   - B. Prestressing Strands:
     - a. Stainless Steel: Seven-wire HSSS, UNS S32205 (Type 2205) or UNS S31803 strand, meeting the requirements of Specification Section 933.
     - b. Carbon FRP: Meet the requirements of Specification Section 933.
   - C. Spiral Ties:
     - a. One half turn is required for carbon steel spiral splice.
     - b. One full turn is required at the pile head and tip.
5. Pile Splices:
   - A. Epoxy: Type AB Epoxy Compound or Epoxy Mortar must meet the requirements of Specification Section 926.
     - a. Use a Type AB Epoxy Bonding Compound or Epoxy Mortar, as recommended by the Manufacturer, to form the joint between pile sections
     - b. Use a Type AB Epoxy Bonding Compound as a bonding agent on internal pile surfaces.
   - B. Splices: Resume pile driving after the splice concrete reaches a minimum strength of 5,500 psi.
6. Mark piles at the pick-up points to indicate the proper points for attaching handling lines.

7/27/2020 3:53:24 PM

LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2020-21 STANDARD PLANS	60" PRESTRESSED CFRP & SS CONCRETE CYLINDER PILE	INDEX	SHEET
11/01/16						455-160	1 of 3