ORIGINATION FORM

Proposed Revisions to a Standard Plans Index

(Please provide all information – Incomplete forms will be returned)

Contact Information:

Date: April 2, 2017

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Standard Plans:

Index Number: **715-002**

Sheet Number (s): 1-5 of 8

Index Title: Standard Aluminum Lighting

Summary of the changes: Sheet 1: Changed GENERAL NOTE 4.B
Sheet 2: Updated all details - deleted or revising pole dimensions.
Sheet 3: Added duel dimensions to the ARM CONNECTION DETAIL and SECTION A-A; Deleted the ARM TABLE and its notes; Changed the ARM TUBE EXTRUSIONS NOTES.
Sheet 4: Changed FOUNDATIONS Depth Requirement Depth; Added duel dimensions to the POLE BASE ELEVATION; Deleted All Tables and Added new tables; Updated the NOTES.
Sheet 5: Added duel dimensions to the BASE PLATE PLAN; Deleted the POLE TABLE; Updated NOTES.

Commentary / Background:

Other Affected Offices / Documents: (Provide name of responsible personnel)

Yes	No	
☐	☐	Other Standard Plans –
☐	☐	FDOT Design Manual –
☐	☐	Basis of Estimates Manual –
☐	☐	Standard Specifications –
☐	☐	Approved Product List –
☐	☐	Construction –
☐	☐	Maintenance –

Origination Package Includes: (Email or hand deliver package to Derwood Sheppard)

Yes	N/A	
☑	☐	Redline Mark-ups
☐	☐	Proposed Standard Plan Instructions (SPI)
☐	☐	Revised SPI
☐	☐	Other Support Documents

Implementation:

☐ Design Bulletin (Interim) ☐ DCE Memo ☐ Program Mgmt. Bulletin ☑ FY-Standard Plans (Next Release)

Contact the Roadway Design Office for assistance in completing this form

GENERAL NOTES:

1. Poles are designed to support the following:
   A. Luminaire Effective Projected Area (EPA): 1.55 SF
   B. Weight: 75 lb.

2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not included in the Plans.

3. Materials:
   A. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6 or Alloy 6061-T6
   B. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6
   C. Caps and Covers: ASTM B-26, Alloy 319-F
   D. Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36
   E. Aluminum Weld Material: ER 4043
   F. Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
   G. Bolts, Nuts and Washers:
      a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
      b. Nuts: ASTM A563 Grade DH Heavy-Hex
      c. Washer: ASTM F436 Type 1
   H. Anchor Bolts, Nuts, and Washers:
      a. Anchor Bolts: ASTM F1554 Grade 55
      b. Nuts: ASTM A563 Grade A Heavy-Hex
      c. Plate Washer: ASTM A36
   I. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
   J. Nut Covers: ASTM B26 (319-F)
   K. Concrete: Class 1
   L. Reinforcing Steel: Specification Section 415

4. Fabrication:
   A. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
   B. ~~Upright Splices: Not Allowed~~. Transverse welds are only allowed at the base.
   C. Roadway Light Pole Taper: Taper as required to provide a round top O.D. of 6" and a base O.D. of 10". Portions of the pole near the base shoe and at the arm connections may be held constant at 10" and 6" respectively to simplify fabrication.
   D. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" O.D. round top with an 11" x 7" O.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11"x 7" oblong and 6" round respectively to simplify fabrication.
   E. Provide 'J', 'S' or 'C' hook at top of pole for electrical wires.
   F. Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
   G. Perform all welding in accordance with AWS D1.2.
   H. Embedded Junction Box (EJB):
      a. Weld all seams continuously and grind smooth.
      b. Hot Dip Galvanize after Fabrication.
      c. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.
   I. For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce a crack free pole. The fabricator's Department-approved QC Plan must contain the following information prior to fabrication:
      a. Tests demonstrating a pole with a ¼" wall thickness achieves and ultimate moment capacity of 36 kip*ft in the strong axis and 30 kip*ft in the weak axis.
      b. Tests demonstrating a pole with a 5/16" wall thickness achieves an ultimate moment capacity of 44 kip*ft in the strong axis and 37 kip*ft in the weak axis.
      c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads.
      d. Complete details and calculations for the reinforced 4"x 6" (Min.) handhole located 1'-6" above the base plate.
   J. Identification Tag: (Submit details for approval.)
      a. 2" x 4" (Max.) aluminum identification tag.
      b. Locate on the inside of the transformer base and visible from the door opening.
      c. Secure to transformer base with ⅛" diameter stainless steel rivets or screws.
      d. Include the following information on the ID Tag:
         1. Financial Project ID
         2. Pole Height
         3. Manufacturer's Name

5. Coatings/Finish:
   A. Pole and Arm Finish: 50 grit satin rubbed.
   B. Galvanize Steel Bolts, Screws, Nuts and Washers: ASTM F2329
   C. Hot Dip Galvanize EJB and other steel items including poles: ASTM A123 and plant washers

   Construction:
   A. Foundation: Specification Section 455, except payment for the foundati pole.
   B. Frangible Base, Base Shoe, and Clamp:
      a. Certify that the Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the required capacity.
      b. Certify the Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
      c. Do not erect pole without Luminaire attached.

7. Embedded Junction Box (EJB): Install EJBs per Note 4 and in accordance with Specification Section 635, as shown on the following Sheets.

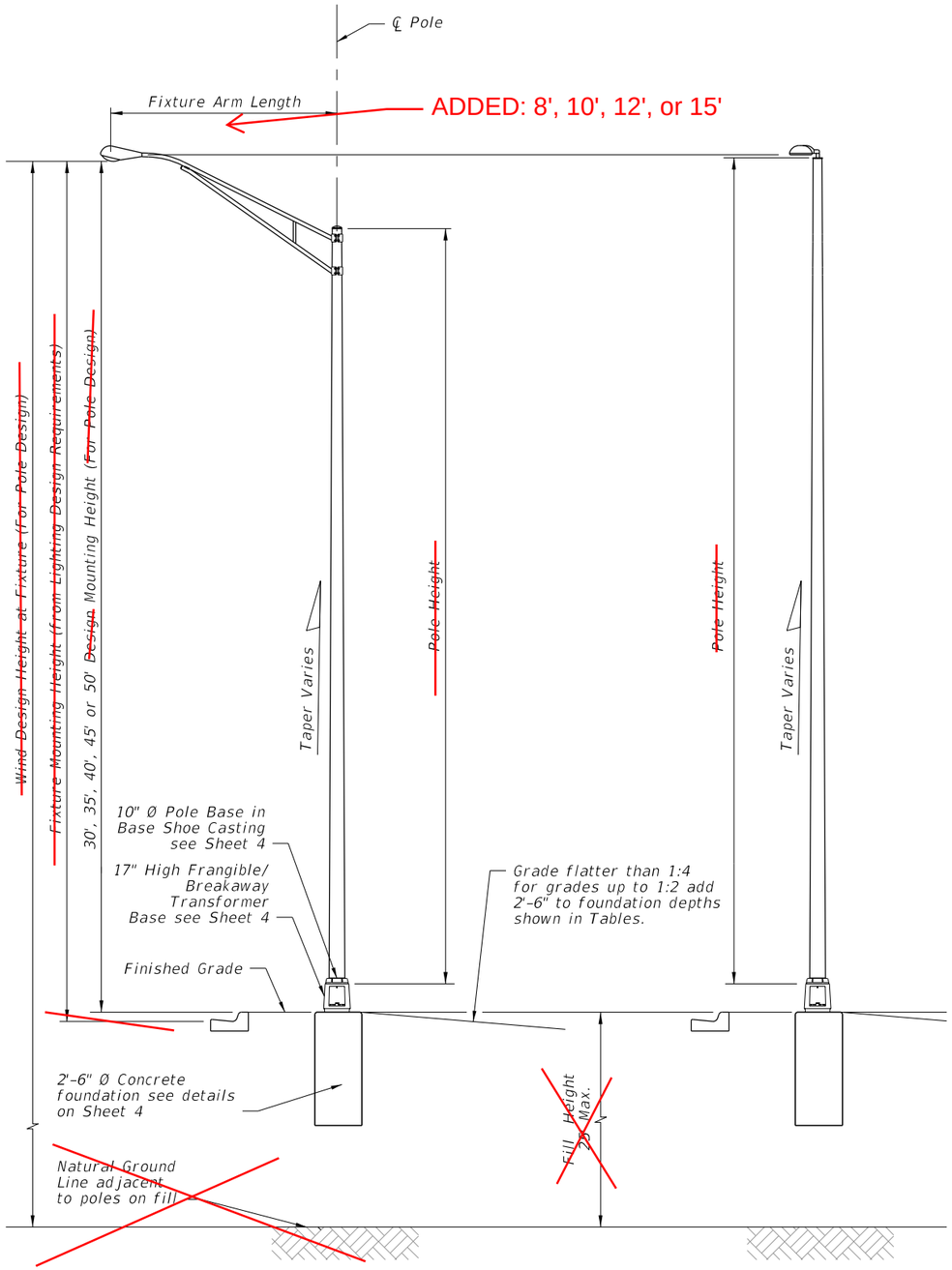
8. Wind Speed by County:

   120 MPH
   Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

   140 MPH
   Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

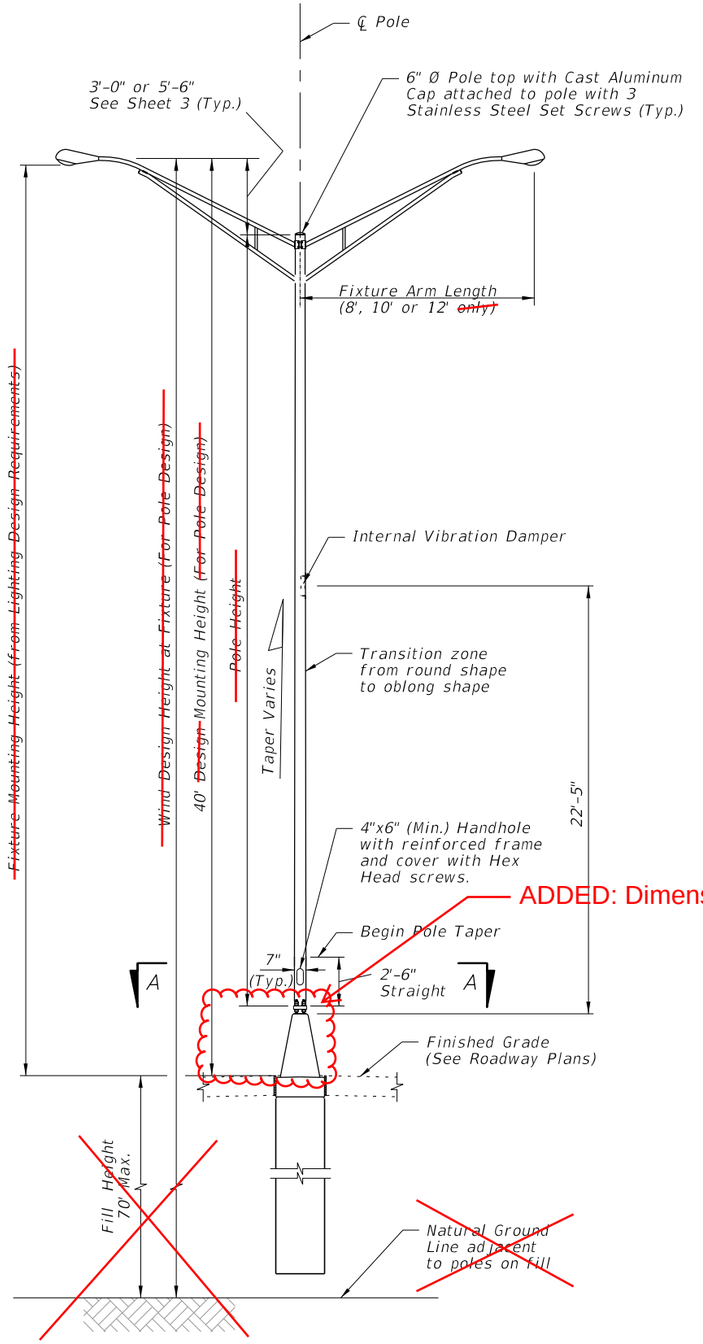
   160 MPH
   Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

EEC 4/2/18

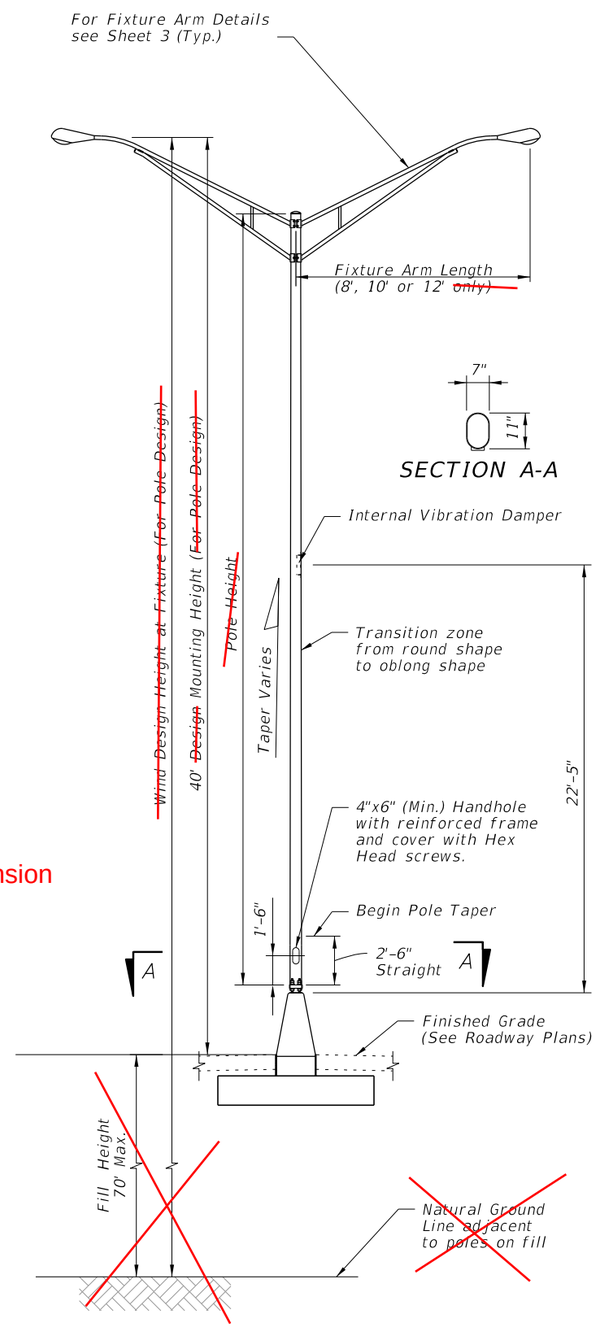


STANDARD ROADWAY ALUMINUM LIGHT POLE W/ARM

STANDARD ROADWAY ALUMINUM LIGHT POLE W/TOP MOUNT



MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE ON CYLINDRICAL FOUNDATION

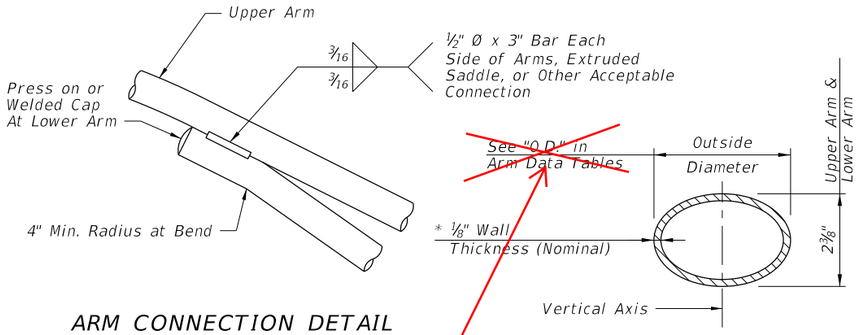


MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE ON SPREAD FOOTING FOUNDATION

ELEVATIONS

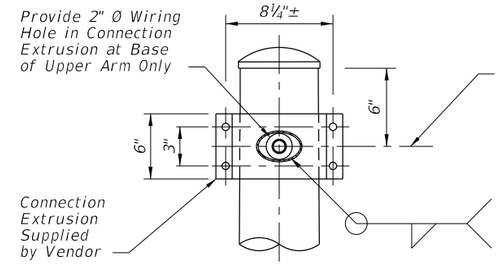
10/27/2017 10:07:42 AM

LAST REVISION	REVISION	DESCRIPTION:				
~~11/01/17~~		04/03/18	FDOT FY 2018-19 STANDARD PLANS	STANDARD ALUMINUM LIGHTING	INDEX 715-002	SHEET 2 of 8



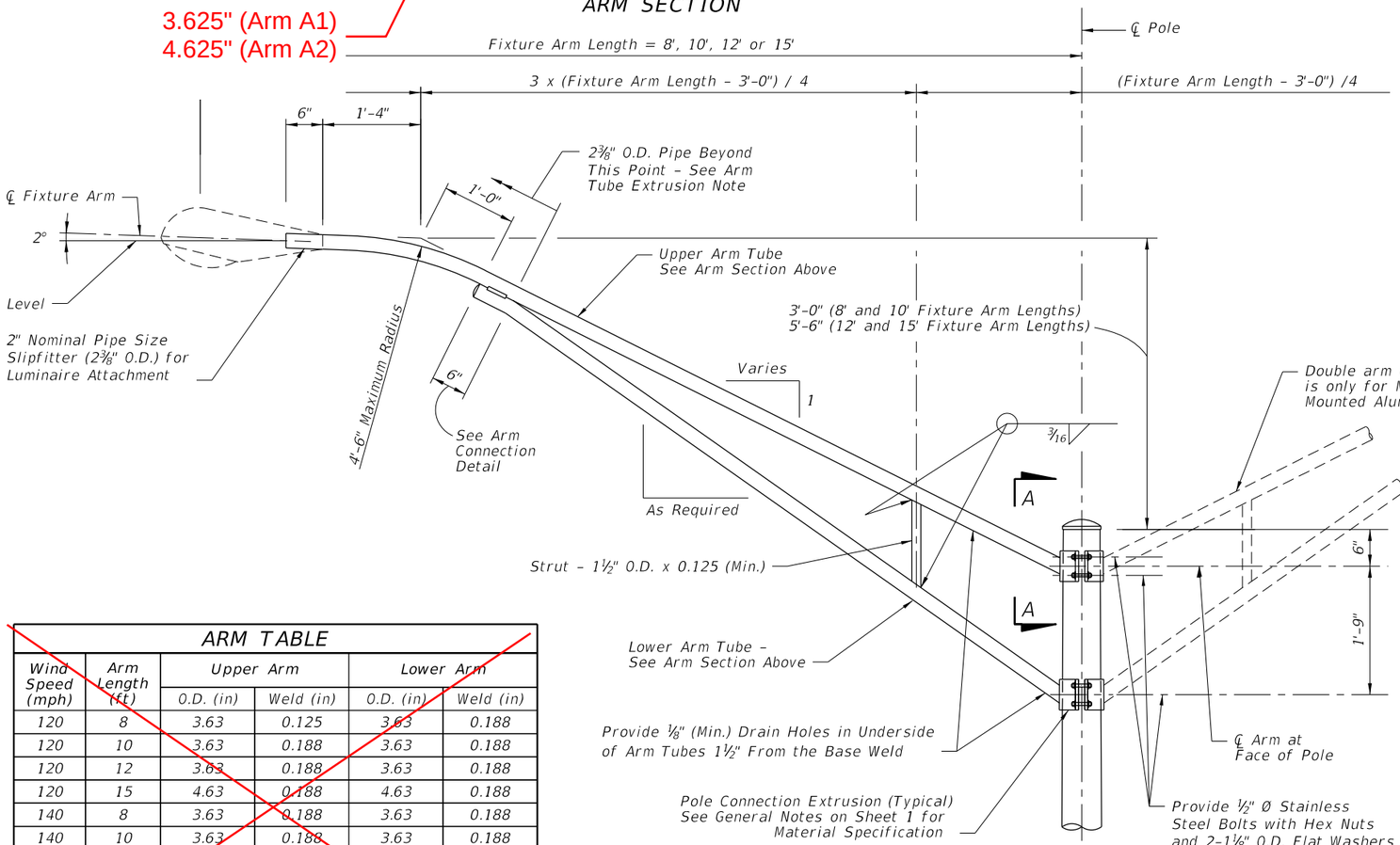
ARM CONNECTION DETAIL

ARM SECTION



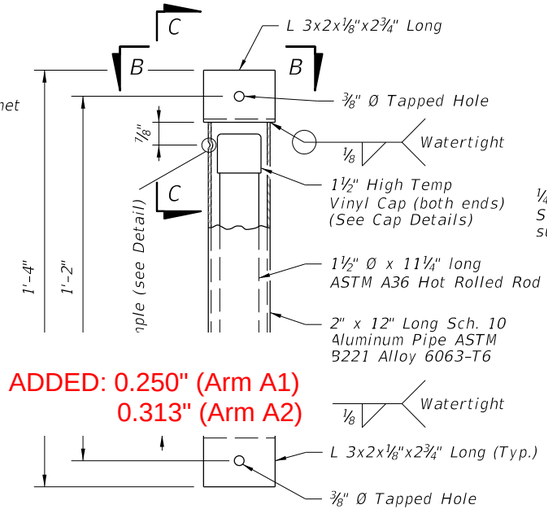
SECTION A-A
(Connection At Lower Arm Similar)

3.625" (Arm A1)
4.625" (Arm A2)



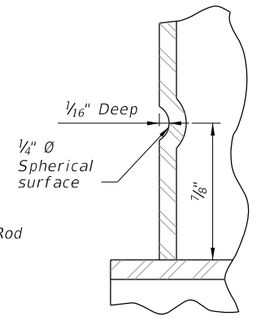
ARM ELEVATION

Double arm configuration is only for Median Barrier Mounted Aluminum Light Poles

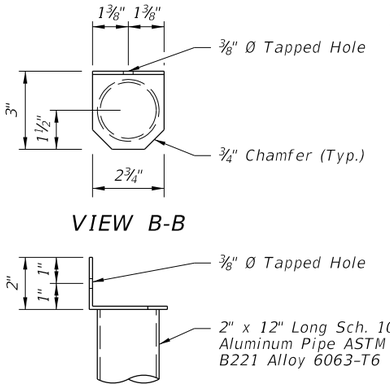


ADDED: 0.250" (Arm A1)
0.313" (Arm A2)

VIBRATION DAMPER ELEVATION

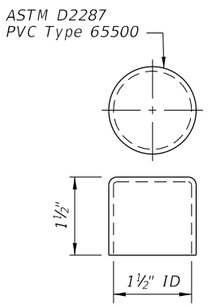


DIMPLE DETAIL



VIEW B-B

VIEW C-C



HIGH TEMP VINYL CAP DETAIL

ARM TABLE

Wind Speed (mph)	Arm Length (ft)	Upper Arm		Lower Arm	
		O.D. (in)	Weld (in)	O.D. (in)	Weld (in)
120	8	3.63	0.125	3.63	0.188
120	10	3.63	0.188	3.63	0.188
120	12	3.63	0.188	3.63	0.188
120	15	4.63	0.188	4.63	0.188
140	8	3.63	0.188	3.63	0.188
140	10	3.63	0.188	3.63	0.188
140	12	3.63	0.250	3.63	0.250
140	15	4.63	0.250	4.63	0.250
160	8	3.63	0.188	3.63	0.188
160	10	3.63	0.250	3.63	0.250
160	12	4.63	0.250	4.63	0.250
160	15	4.63	0.313	4.63	0.313

* Increase Member Wall Thickness as Necessary to Meet Minimum Requirements of the Welding Code for the Connection Weld Sizes Shown in the Arm and Pole Tables.

ARM TUBE EXTRUSIONS NOTES:

At the pole connections, provide arm tube extrusions with dimensions as shown in the ARM SECTION and as tabulated in the ARM DATA Tables. Uniformly transition elliptical section to a cylindrical section at the arm connection.

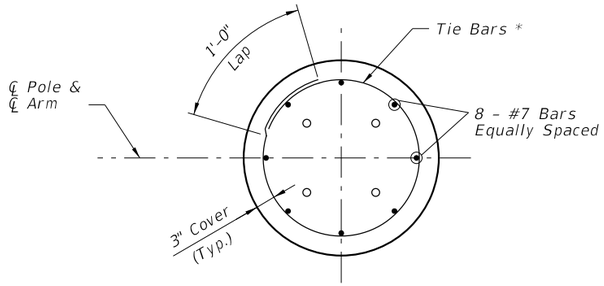
The fabricator may substitute elliptical cross sections other than those tabulated, provided the section properties about the vertical axis and the area of the section equal or exceed that of the required section, and provide minimum wall thickness of ⅛" nominal and within the Aluminum Association Tolerances.

The outside diameter about the minor axis should be held at 2⅜" at the upper and lower arms.

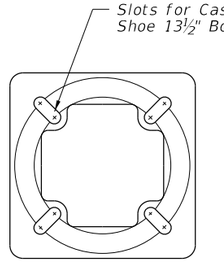
ARM & DAMPER DETAILS

10/27/2017 10:07:43 AM

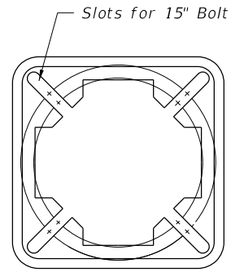
LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2018-19 STANDARD PLANS	STANDARD ALUMINUM LIGHTING	INDEX	SHEET
11/01/17		04/03/18				715-002	3 of 8



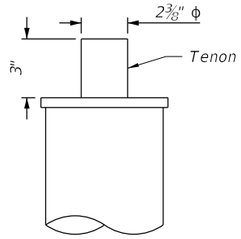
SECTION C-C



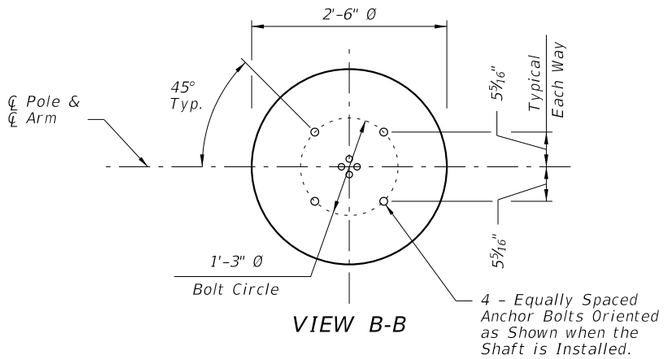
TOP VIEW
TRANSFORMER BASE



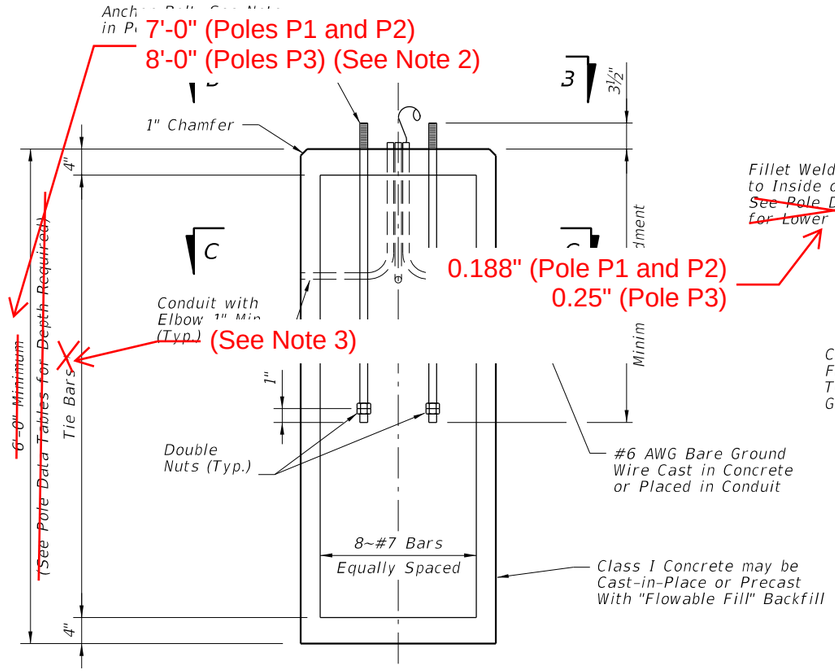
BOTTOM VIEW
TRANSFORMER BASE



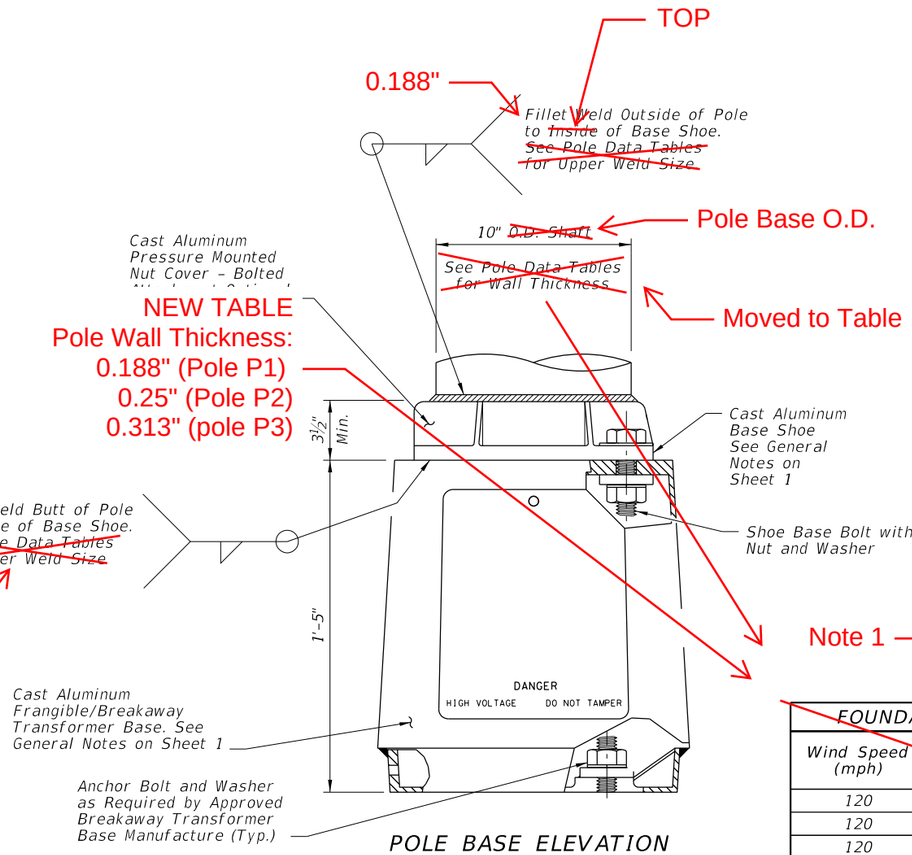
TOP MOUNT TENON



VIEW B-B



FOUNDATION



POLE BASE ELEVATION

POLE TABLE WITH ARM					
Wind Speed (mph)	Arm Length (ft)	Design Mounting Height (ft)	Pole wall (in)	Upper Weld (in)	Lower Weld (in)
120	8,10,12,15	30	0.125	0.125	0.125
120	8,10,12,15	35 & 40	0.188	0.125	0.188
120	8,10	45	0.250	0.125	0.25
120	12,15	45	0.250	0.188	0.250
120	8	50	0.313	0.125	0.250
120	10,12,15	50	0.313	0.188	0.250
140	8,10,12,15	30	0.188	0.125	0.188
140	8,10	35	0.188	0.125	0.188
140	12, 15	35	0.250	0.125	0.250
140	8,10,12,15	40	0.250	0.125	0.250
140	8,				0.250
140	12,				0.250
140	8,10				0.313
140	1				0.313
160	8,10,				0.188
160	8,10,				0.250
160	8,10,				0.250
160	8,10	45	0.375	0.188	0.313
160	12,15	45	0.375	0.250	0.313

ADDED NEW TABLES

With Note: For Median Barrier Mounted Pole, Use Arm A1.

POLE TABLE WITH TOP MOUNT				
Wind Speed (mph)	Design Mounting Height (ft)	Pole wall (in)	Upper Weld (in)	Lower Weld (in)
120	30 & 35	0.125	0.125	0.125
120	40	0.188	0.125	0.188
120	45	0.188	0.125	0.188
120	50	0.250	0.125	0.250
140	30	0.125	0.125	0.125
140	35 & 40	0.188	0.125	0.188
140	45	0.250	0.125	0.250
140	50	0.313	0.188	0.250
160	30	0.125	0.125	0.125
160	35	0.188	0.125	0.188
160	40	0.250	0.125	0.250
160	45	0.313	0.188	0.25^
160	50	0.375	0.250	0.31

in accordance with

Note 1

NOTE:
Pole wall thicknesses shown in the POLE TABLE are nominals and shall be within the Aluminum Association Tolerances. Thicker walls are permitted and tapered walls may be used provided the minimum Aluminum Association thicknesses are not violated.

FOUNDATION TABLE W/ARM		
Wind Speed (mph)	Design Mounting Height (ft)	Total Depth (FT)**
120	30 & 35	6
120	40 & 45	7
120	50	8
140	30, 35 & 40	7
140	45 & 50	8
160	30 & 35	7
160	40 & 45	8

FOUNDATION TABLE W/TOP MOUNT		
Wind Speed (mph)	Design Mounting Height (ft)	Total Depth (FT)**
120	30, 35 & 40	6
120	45 & 50	7
140	30 & 45	6
140	40 & 45	7
140	50	8
160	30	6
160	35 & 40	7
160	45 & 50	8

Note 3

#4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.

Note 3

** Depths shown in table are for grades flatter than 1:4, for grades up to 1:2 add 2'-6" to foundation depths shown in table.

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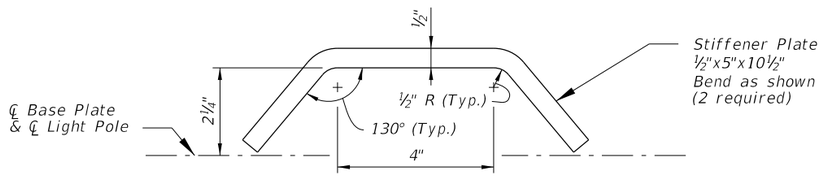
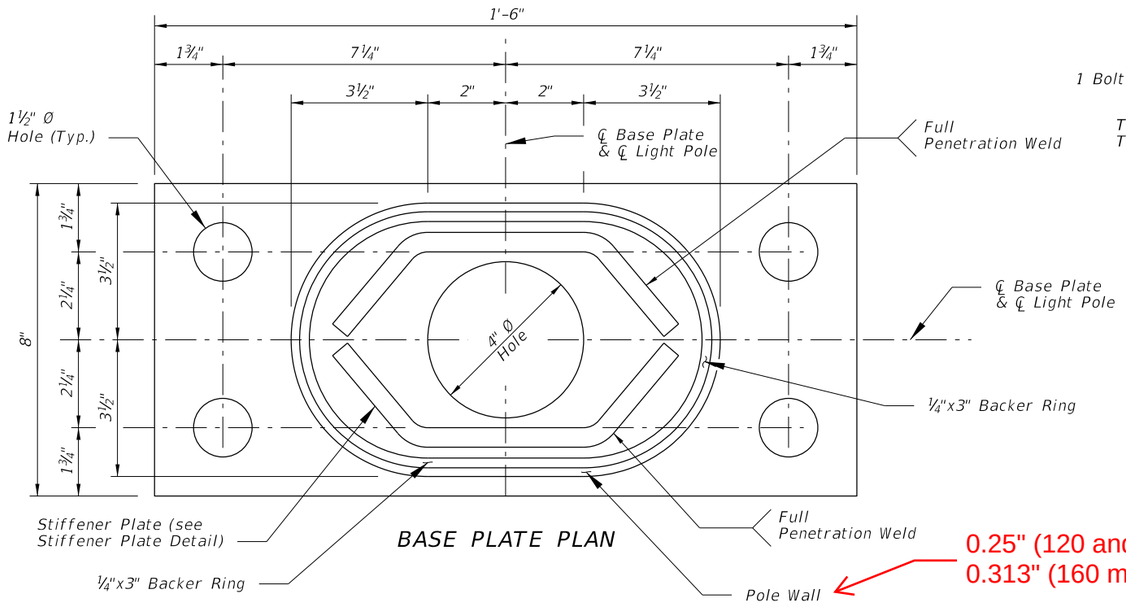
POLE AND BASE DETAILS FOR ROADWAY ALUMINUM LIGHT POLE

LAST REVISION	REVISION	DESCRIPTION:				
11/01/17		04/03/18	FDOT FY 2018-19 STANDARD PLANS	STANDARD ALUMINUM LIGHTING	INDEX 715-002	SHEET 4 of 8

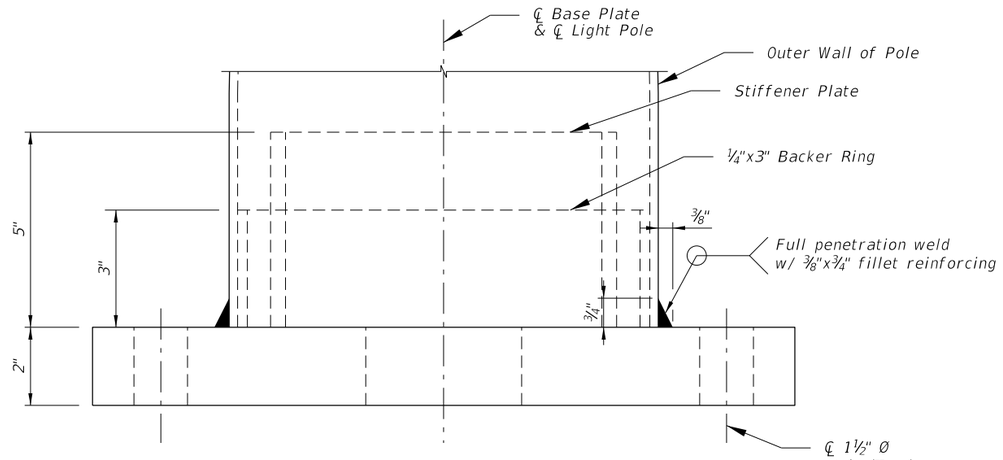


STIFFENER PLATE DETAIL

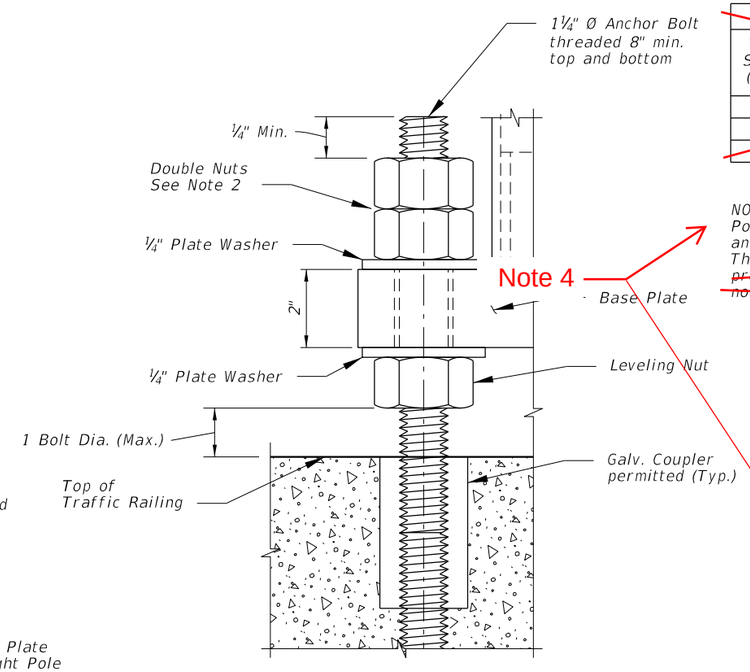


BASE PLATE PLAN

0.25" (120 and 140 mph)
0.313" (160 mph)



BASE PLATE ELEVATION



DETAIL 'A'

POLE TABLE				
WIND SPEED (MPH)	ARM LENGTH (FT)	DESIGN MOUNTING HEIGHT (FT)	POLE WALL (IN)	FILL HEIGHT (FT)
120	8, 10, 12	40	0.25	Up to 70'
140	8, 10, 12	40	0.25	Up to 70'
160	8, 10, 12	40	0.313	Up to 70'

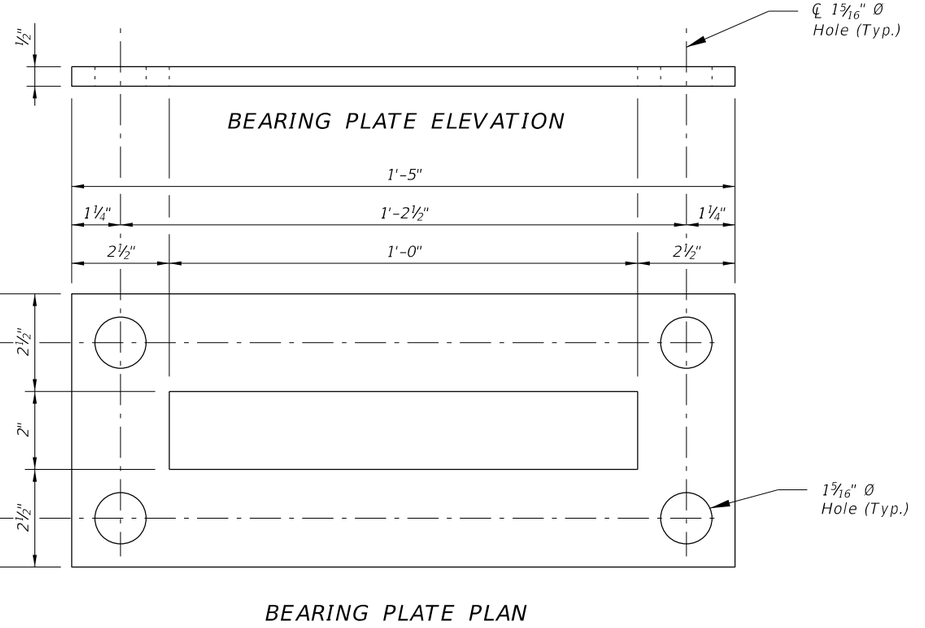
in accordance with

NOTE:
Pole wall thicknesses shown ~~in the POLE TABLE~~ are nominals and shall be within the Aluminum Association Tolerances. Thicker walls are permitted and tapered walls may be used ~~provided~~ the minimum Aluminum Association thicknesses ~~are not violated~~.

Note 4

NOTE:

1. For locations of Bearing Plates, Base Plates and Detail 'A' see Sheets 6 & 7.
2. Double Nuts: The bottom hex nut may be substituted by a half height 'Jam' nut.
3. Provide individual nut covers (not shown) for each bolt.



BEARING PLATE PLAN

10/27/2017 10:07:44 AM

BASE PLATE DETAILS FOR MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE

LAST REVISION	REVISION	DESCRIPTION:			INDEX	SHEET
~~11/01/17~~		04/03/18	FY 2018-19 STANDARD PLANS	STANDARD ALUMINUM LIGHTING	715-002	5 of 8

GENERAL NOTES:

1. Poles are designed to support the following:
   A. Luminaire Effective Projected Area (EPA): 1.55 SF
   B. Weight: 75 lb.

2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not included in the Plans.

3. Materials:
   A. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6 or Alloy 6061-T6
   B. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6
   C. Caps and Covers: ASTM B-26, Alloy 319-F
   D. Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36
   E. Aluminum Weld Material: ER 4043
   F. Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
   G. Bolts, Nuts and Washers:
      a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
      b. Nuts: ASTM A563 Grade DH Heavy-Hex
      c. Washer: ASTM F436 Type 1
   H. Anchor Bolts, Nuts, and Washers:
      a. Anchor Bolts: ASTM F1554 Grade 55
      b. Nuts: ASTM A563 Grade A Heavy-Hex
      c. Plate Washer: ASTM A36
   I. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
   J. Nut Covers: ASTM B26 (319-F)
   K. Concrete: Class 1
   L. Reinforcing Steel: Specification 415

4. Fabrication:
   A. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
   B. Transverse welds are only allowed at the base.
   C. Roadway Light Pole Taper: Taper as required to provide a round top O.D. of 6" and a base O.D. of 10". Portions of the pole near the base shoe and at the arm connections may be held constant at 10" and 6" respectively to simplify fabrication.
   D. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" O.D. round top with an 11" x 7" O.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11"x 7" oblong and 6" round respectively to simplify fabrication.
   E. Provide 'J', 'S' or 'C' hook at top of pole for electrical wires.
   F. Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
   G. Perform all welding in accordance with AWS D1.2.
   H. Embedded Junction Box (EJB):
      a. Weld all seams continuously and grind smooth.
      b. Hot Dip Galvanize after Fabrication.
      c. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.
   I. For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce a crack free pole. The fabricator's Department-approved QC Plan must contain the following information prior to fabrication:
      a. Tests demonstrating a pole with a ¼" wall thickness achieves and ultimate moment capacity of 36 kip*ft in the strong axis and 30 kip*ft in the weak axis.
      b. Tests demonstrating a pole with a 5/16" wall thickness achieves an ultimate moment capacity of 44 kip*ft in the strong axis and 37 kip*ft in the weak axis.
      c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads.
      d. Complete details and calculations for the reinforced 4"x 6" (Min.) handhole located 1'-6" above the base plate.
   J. Identification Tag: (Submit details for approval.)
      a. 2" x 4" (Max.) aluminum identification tag.
      b. Locate on the inside of the transformer base and visible from the door opening.
      c. Secure to transformer base with ⅛" diameter stainless steel rivets or screws.
      d. Include the following information on the ID Tag:
         1. Financial Project ID
         2. Pole Height
         3. Manufacturer's Name

5. Coatings/Finish:
   A. Pole and Arm Finish: 50 grit satin rubbed.
   B. Galvanize Steel Bolts, Screws, Nuts and Washers: ASTM F2329
   C. Hot Dip Galvanize EJB and other steel items including poles and plate washers: ASTM A123

6. Construction:
   A. Foundation: Specification 455, except payment for the foundation is included in the cost of the pole.
   B. Frangible Base, Base Shoe, and Clamp:
      a. Certify that the Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the required capacity.
      b. Certify the Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
      c. Do not erect pole without Luminaire attached.

7. Embedded Junction Box (EJB): Install EJBs per Note 4 and in accordance with Specification 635, as shown on the following Sheets.

8. Wind Speed by County:

   120 MPH
   Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

   140 MPH
   Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

   160 MPH
   Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

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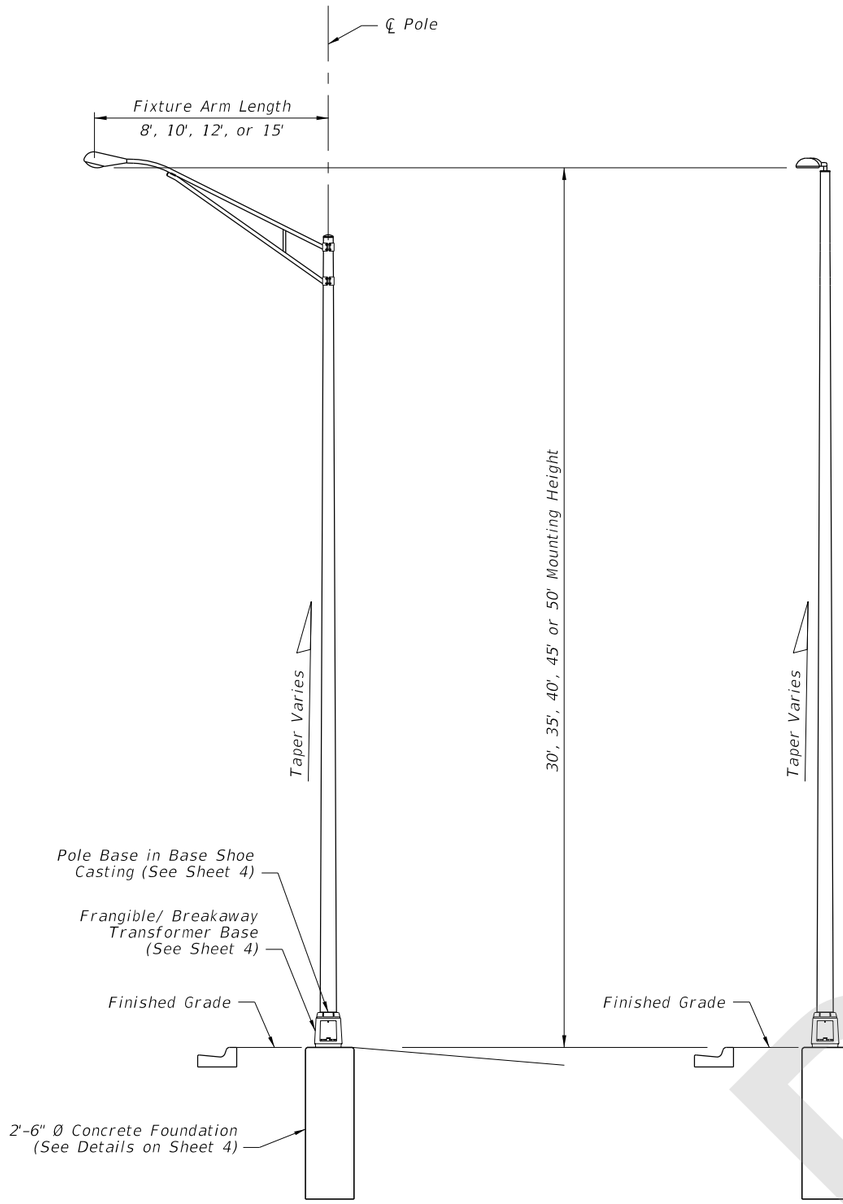
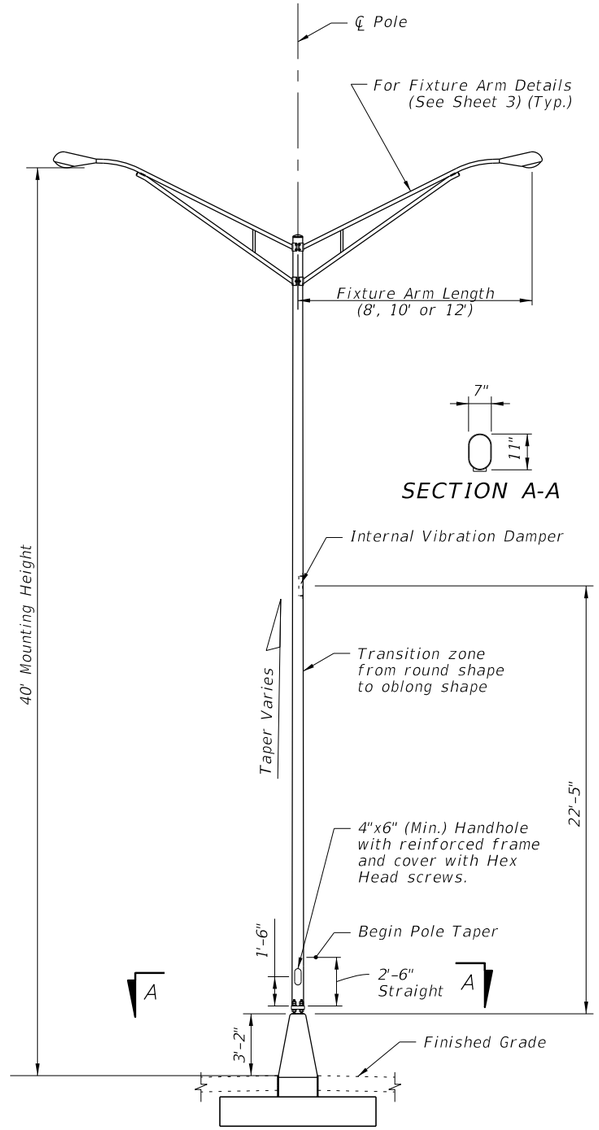


STANDARD ROADWAY ALUMINUM LIGHT POLE W/ARM

STANDARD ROADWAY ALUMINUM LIGHT POLE W/TOP MOUNT

MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE ON CYLINDRICAL FOUNDATION



MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE ON SPREAD FOOTING FOUNDATION

ELEVATIONS

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LAST REVISION	REVISION	DESCRIPTION:	FDOT FY 2018-19 STANDARD PLANS	STANDARD ALUMINUM LIGHTING	INDEX	SHEET
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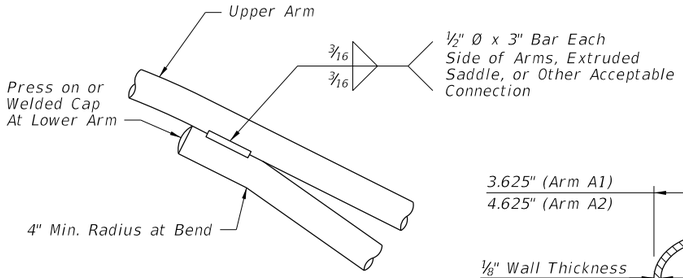
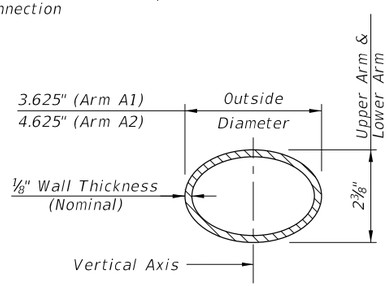
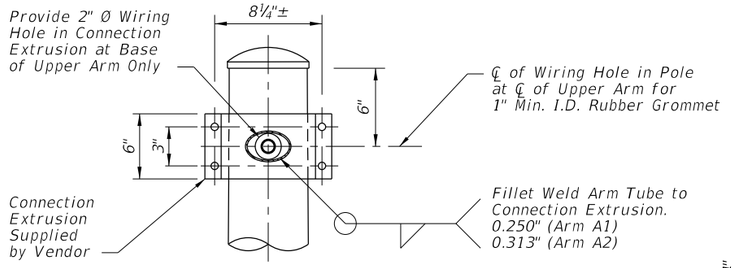


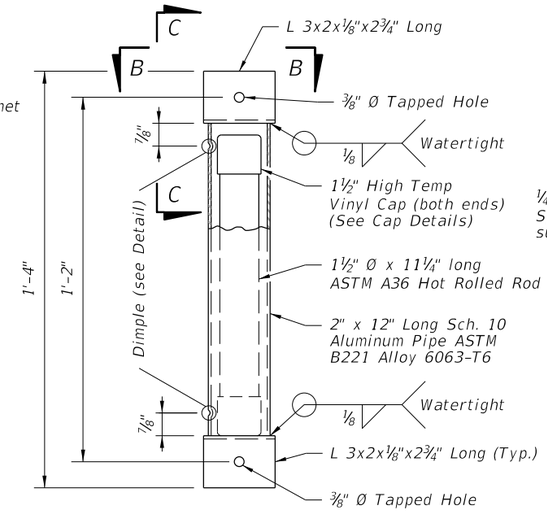
ARM CONNECTION DETAIL



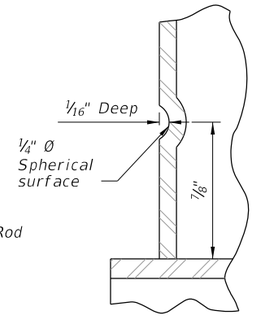
ARM SECTION



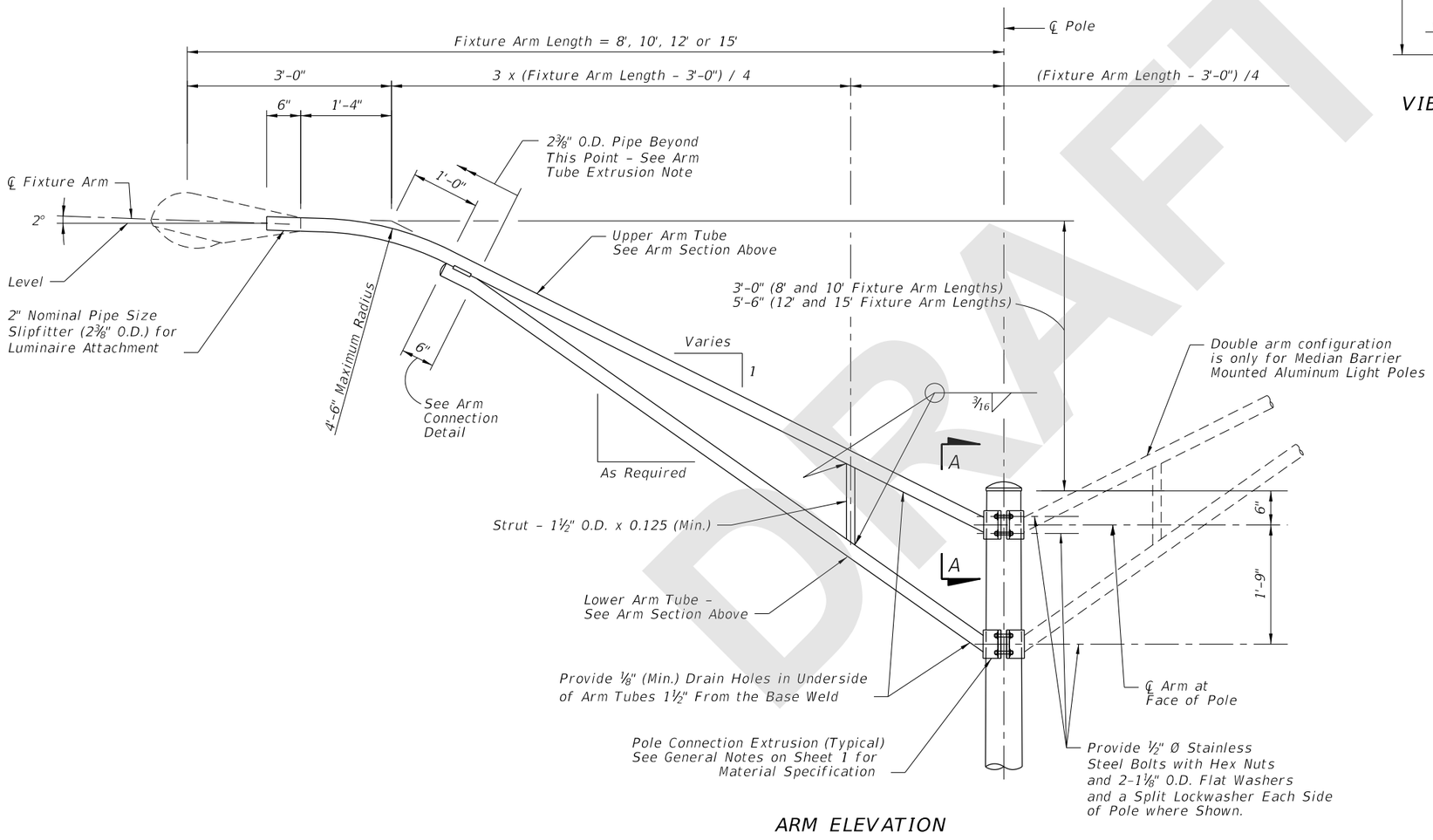
SECTION A-A
(Connection At Lower Arm Similar)



VIBRATION DAMPER ELEVATION

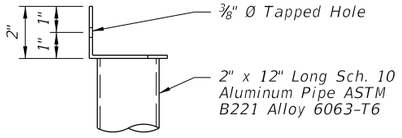


DIMPLE DETAIL



ARM ELEVATION

VIEW B-B



VIEW C-C

HIGH TEMP VINYL CAP DETAIL

ARM TUBE EXTRUSIONS NOTES:

At the pole connections, provide arm tube extrusions with dimensions as shown. Uniformly transition elliptical section to a cylindrical section at the arm connection.

The fabricator may substitute elliptical cross sections other than those tabulated, provided the section properties about the vertical axis and the area of the section equal or exceed that of the required section, and provide minimum wall thickness of ⅛" nominal and within the Aluminum Association Tolerances.

The outside diameter about the minor axis should be held at 2⅜" at the upper and lower arms.

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ARM & DAMPER DETAILS

LAST REVISION	REVISION	DESCRIPTION:	FDOT FY 2018-19 STANDARD PLANS	STANDARD ALUMINUM LIGHTING	INDEX	SHEET
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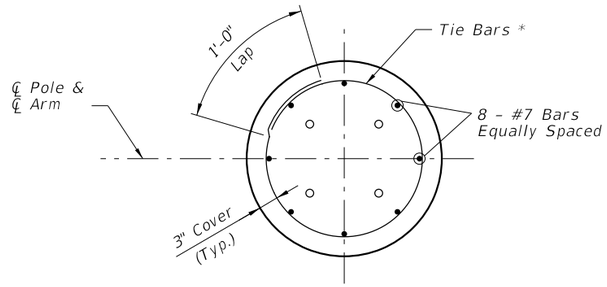
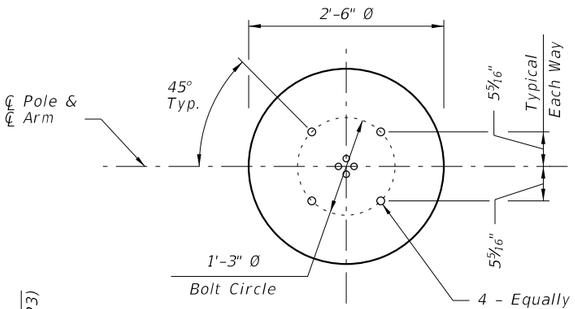
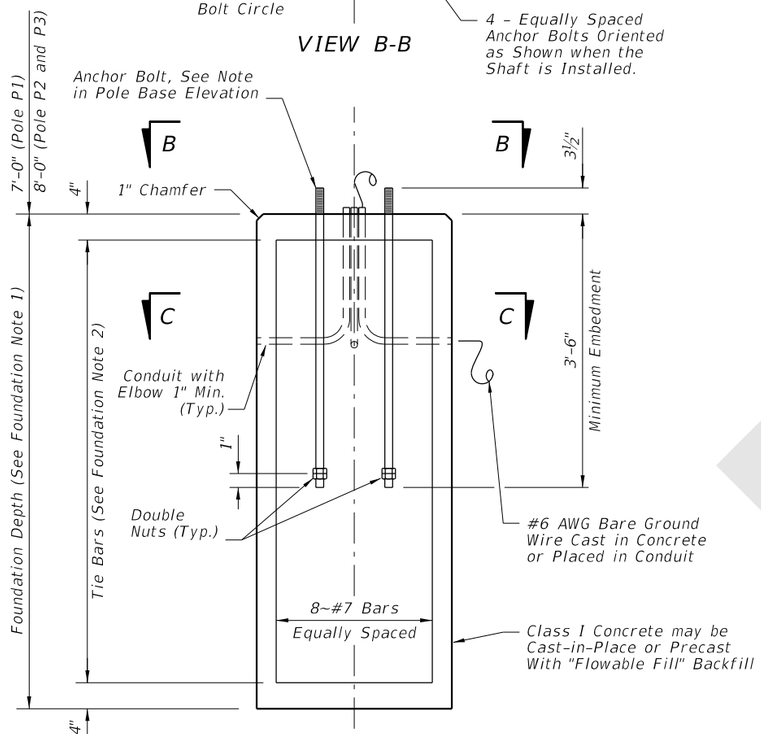


SECTION C-C



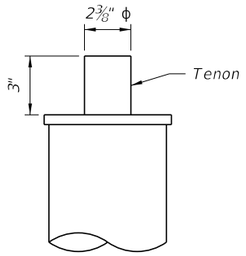
VIEW B-B



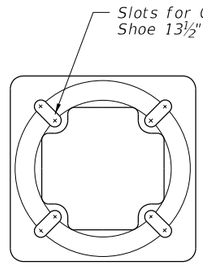
FOUNDATION NOTES:

1. Depths shown are for slopes flatter than 1:4, for slopes 1:2 or flatter, add 2'-6" to foundation depths shown.
2. Foundation Tie Bars: #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.

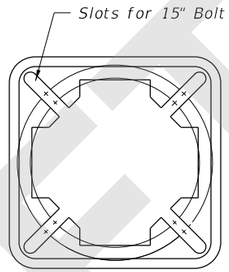
FOUNDATION



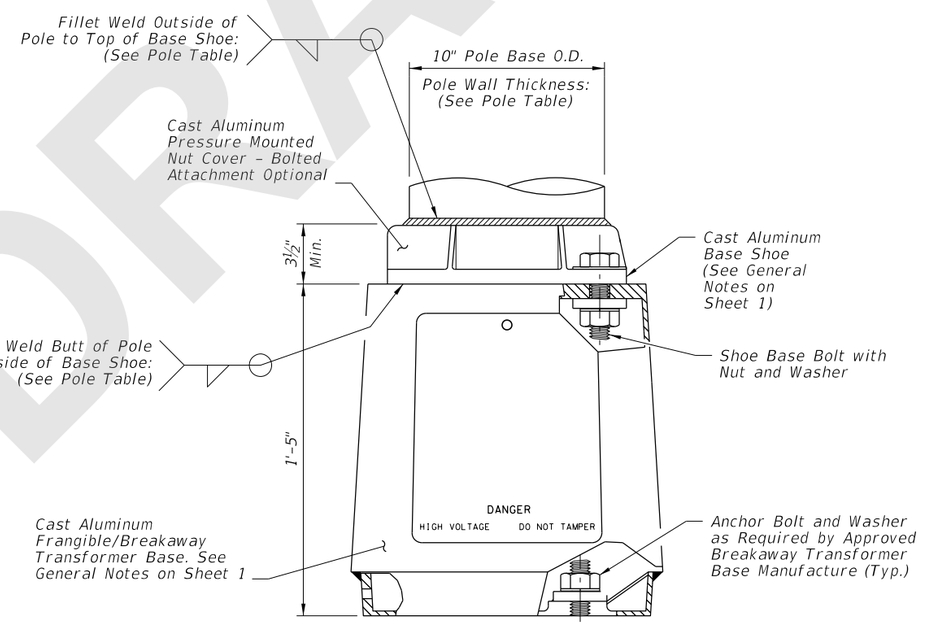
TOP MOUNT TENON



TOP VIEW TRANSFORMER BASE



BOTTOM VIEW TRANSFORMER BASE



POLE BASE ELEVATION

ARM-POLE TABLE

FOR STANDARD ALUMINUMN LIGHT POLES WITH ARM

Assembly Height (ft)	Wind Speed and Arm Lengths (ft)				
	120 mph	140 mph		160 mph	
	8, 10, 12, 15	8, 10, 12	15	8, 10	12, 15
30	A1-P1	A1-P1	A2-P1	A1-P1	A2-P1
35					
40				A1-P2	A2-P2
45		A1-P2	A2-P2		
50	A1-P2			A1-P3	A2-P3

ARM POLE NOTES:

1. See ARM SECTION detail on Sheet 3 for all A1 and A2 Values.
2. See Pole Table for all P1, P2, and P3 values.
3. For Median Barrier Mounted Pole, Use Arm A1.

POLE TABLE

Pole	Pole Wall Thickness	Top of Base Shoe Weld	Inside of Base Shoe Weld
P1	0.188	1/4"	3/16"
P2	0.250	5/16"	1/4"
P3	0.313	3/8"	5/16"

POLE NOTES:

1. Pole wall thicknesses shown are nominal and must be within the Aluminum Association tolerances.
2. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.

TOP MOUNT POLE TABLE

FOR STANDARD ALUMINUMN LIGHT POLES WITH TOP MOUNT

Assembly Height (ft)	Wind Speed and Arm Lengths (ft)		
	120 mph	140 mph	160 mph
30	Pole P1	Pole P1	Pole P1
35			
40			Pole P2
45		Pole P2	
50			

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POLE AND BASE DETAILS FOR ROADWAY ALUMINUM LIGHT POLE

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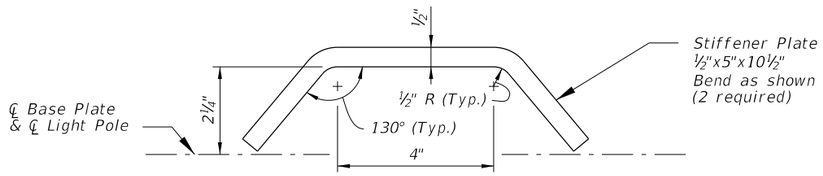
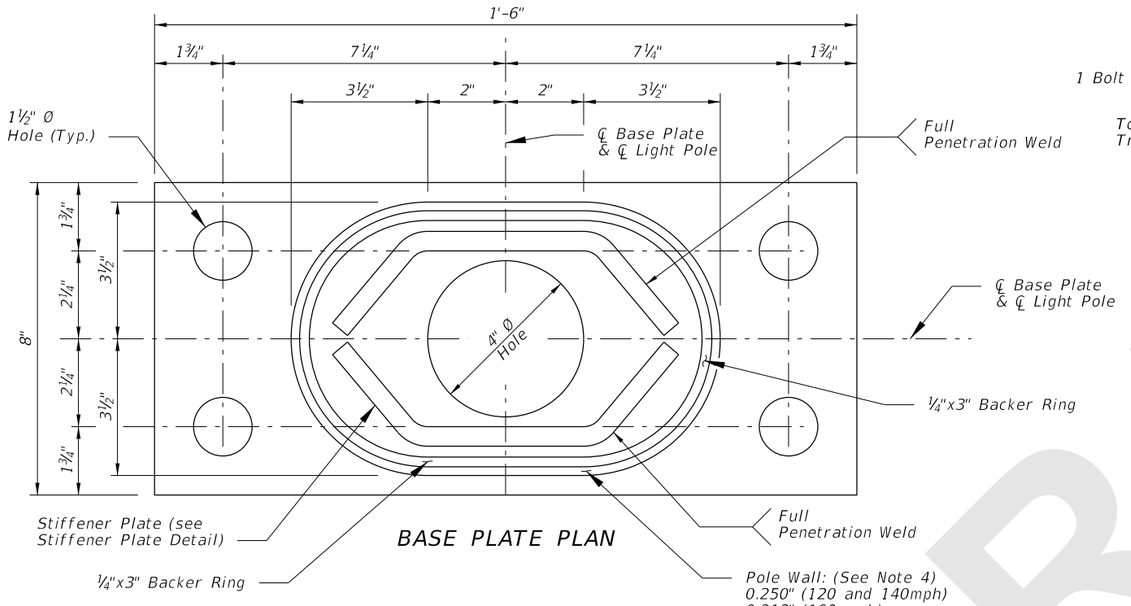
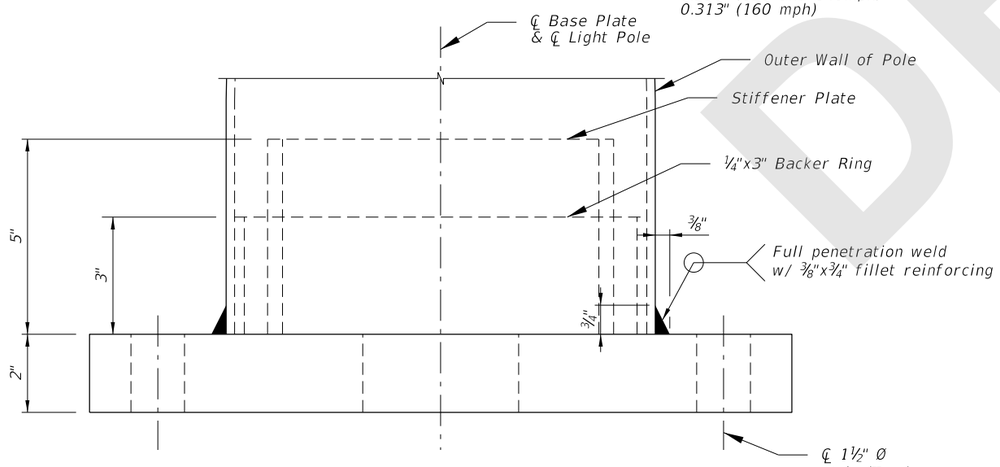


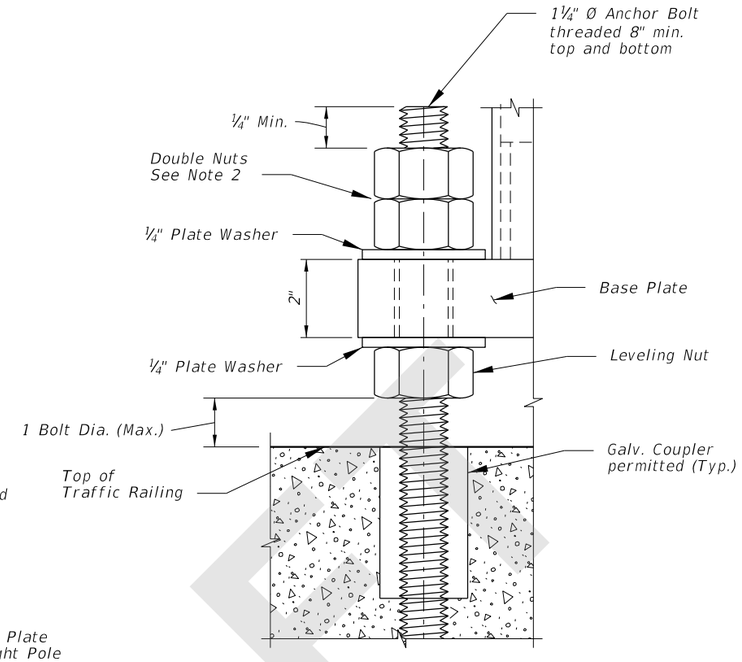
STIFFENER PLATE DETAIL



BASE PLATE PLAN



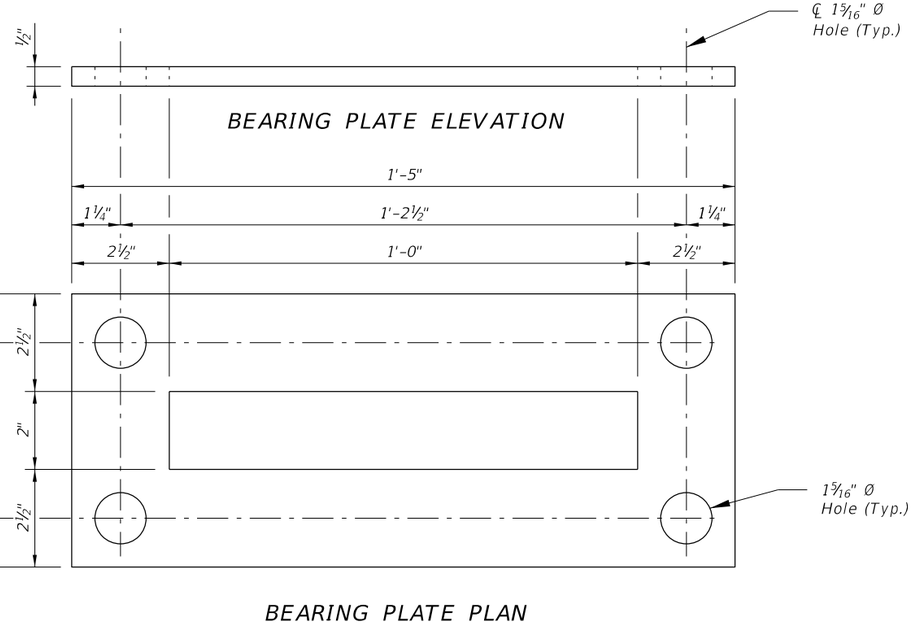
BASE PLATE ELEVATION



DETAIL 'A'

NOTE:

1. For locations of Bearing Plates, Base Plates and Detail 'A' see Sheets 6 & 7.
2. Double Nuts: The bottom hex nut may be substituted by a half height 'Jam' nut.
3. Provide individual nut covers (not shown) for each bolt.
4. Pole wall thicknesses shown are nominal and shall be within the Aluminum Association Tolerances. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.



BEARING PLATE PLAN

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BASE PLATE DETAILS FOR MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE

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