

ORIGINATION FORM

Proposed Revisions to a Standard Plans Index
(Please provide all information – Incomplete forms will be returned)

Contact Information:

Date: July 12, 2018
Originator: **Cheryl Hudson**
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Email: cheryl.hudson@dot.state.fl.us

Standard Plans:

Index Number: **649-031**
Sheet Number (s): 1 of 6
Index Title: Mast Arm Assemblies

Summary of the changes:

Sheet 1: Note 4 -Deleted Self-locking nuts; Changed Node D-a...High Strength "Hex Head" Bolts; Changed Note 5; Changed Note 6B add "including plate washers"

Sheet 3: Clarify Arm Splice length; Section D-D Clarified Inside Bend Radius.

Commentary / Background:

As part of consistency and clarity. Washers for standard bolts with nuts and plate washers require different galvanizing.

Other Affected Offices / Documents: (Provide name of responsible personnel)

- | Yes | No | |
|--------------------------|-------------------------------------|-----------------------------|
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Other Standard Plans – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | FDOT Design Manual – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Basis of Estimates Manual – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Standard Specifications – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Approved Product List – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Construction – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Maintenance – |

Origination Package Includes: (Email or hand deliver package to Derwood Sheppard)

- | Yes | N/A | |
|-------------------------------------|-------------------------------------|---|
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Redline Mark-ups |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Proposed Standard Plan Instructions (SPI) |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Revised SPI |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Other Support Documents |

Implementation:

- Design Bulletin (Interim) DCE Memo Program Mgmt. Bulletin FY-Standard Plans (Next Release)

Contact the Roadway Design Office for assistance in completing this form

GENERAL NOTES

1. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not detailed in the Plans.
2. Prior to Fabrication: Verify the installed foundation elevation will result in the required signal elevation and adjust the Pole height as needed.
3. Details for Signal and Sign locations, Signal Head attachment, Sign attachment, Pedestrian Head attachment, and Foundation Conduit are not shown for simplicity.

4. Materials:

- A. Poles, Mast Arms and Backing Rings:
 - a. Less than 3/16": ASTM A1011 Grade 50, 55, 60 or 65
 - b. Greater than or equal to 3/16": ASTM A572 Grade 50, 55, 60 or 65
 - c. ASTM A595 Grade A (55 ksi yield) or Grade B (60 ksi yield)
- B. Steel Plates: ASTM A36
- C. Weld Metal: E70XX
- D. Bolts, Nuts and Washers:
 - a. High Strength Bolts: ASTM F3125, Grade A325, Type 1
 - b. Nuts: ASTM A563 OH Heavy-Hex
 - c. Washers: ASTM F436 Type 1, one under turned element
- E. Anchor Bolts, Nuts and Washers:
 - a. Anchor Bolts: ASTM F1554 Grade 55
 - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per anchor bolt)
 - c. Plate Washers: ASTM A36 (2 per bolt)
- F. Threaded Bars/Studs: ASTM A36 or ASTM A307

- G. Handhole Frame: ASTM A709 or ASTM A36, Grade 36
- H. Handhole Cover: ASTM A1011 Grade 50, 55, 60 or 65
- I. Aluminum Pole Caps and Nut Covers: ASTM B26 (319-F)
- J. Stainless Steel Screws: AISI Type 316
- K. Concrete: Class IV (Drilled Shaft) for all environmental classifications.
- L. Reinforcing Steel: Specification 415

5. Fabrication:

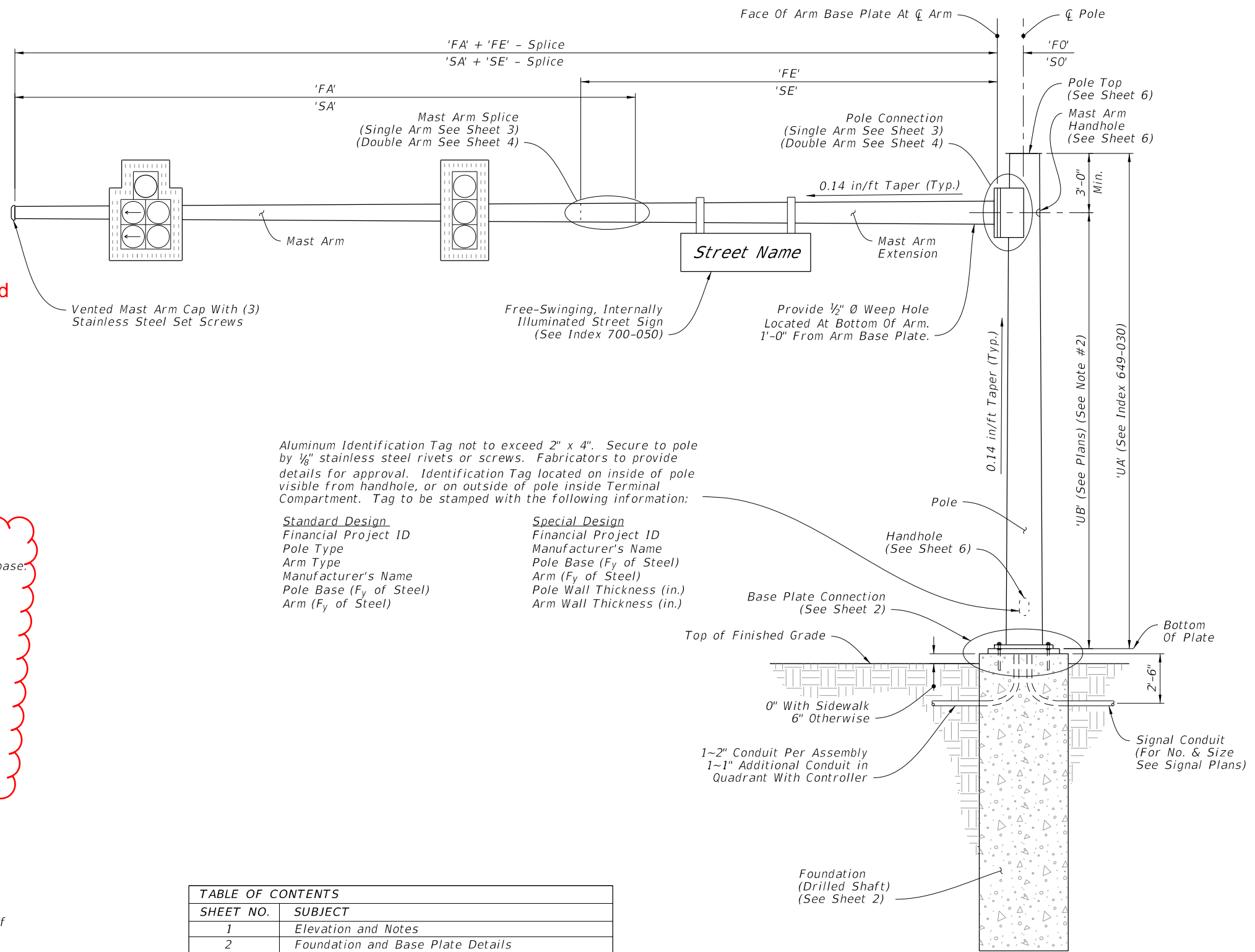
- A. Pole and Mast Arm Taper: Change diameter at a rate of 0.14 inches per foot.
- B. Upright splices are not allowed. Transverse welds are only permitted at the base.
- C. First and Second arm camber angle = 2°
- D. Provide bolt hole diameters as follows:
 - a. Bolts (except Anchor Bolts): Bolt diameter plus 1/16", prior to galvanizing.
 - b. Anchor Bolts: Bolt diameter plus 1/2" (Max.)
- E. Face handhole perpendicular from arm on single arm poles, perpendicular from first arm of double arm poles facing away from traffic or see special instructions on the Mast Arm Tabulation Sheet.
- F. Seam weld on bottom side of arm. Seam weld under Arm 1 side of pole.
- G. Provide a 'J' or 'C' hook at the top of the pole for signal wiring support (See Sheet 6).
- H. Perform all welding in accordance with Specification 460-6.4.
- I. Hot Dip Galvanize after fabrication.

6. Coatings:

- A. All Nuts, Bolts, Washers and Threaded Bars/Studs: ASTM F2329
- B. All other steel items ASTM A123

7. Construction:

- A. Foundation: Specification 455 Drilled Shaft, except that payment is included in the cost of the Mast Arm.
- B. Install Pole vertically.
- C. Place structural grout pad with drain between top of foundation and bottom of baseplate in accordance with Specification 649-7.
- D. Attach Sign Panels and Signals centered on the elevation of the Mast Arm.
- E. Wire Access holes are 1 1/2" or less in diameter.



Aluminum Identification Tag not to exceed 2" x 4". Secure to pole by 1/8" stainless steel rivets or screws. Fabricators to provide details for approval. Identification Tag located on inside of pole visible from handhole, or on outside of pole inside Terminal Compartment. Tag to be stamped with the following information:

Standard Design	Special Design
Financial Project ID	Financial Project ID
Pole Type	Manufacturer's Name
Arm Type	Pole Base (F _y of Steel)
Manufacturer's Name	Arm (F _y of Steel)
Pole Base (F _y of Steel)	Pole Wall Thickness (in.)
Arm (F _y of Steel)	Arm Wall Thickness (in.)

SHEET NO.	SUBJECT
1	Elevation and Notes
2	Foundation and Base Plate Details
3	Single Arm Connection and Splice Details
4	Double Arm Connection and Splice Details
5	Luminaire Arm and Connection Details
6	Handhole and Pole Top Details

Single Arm Shown, Double Arm Similar (Luminaire Arm Not Shown)

MAST ARM ASSEMBLY

ELEVATION AND NOTES

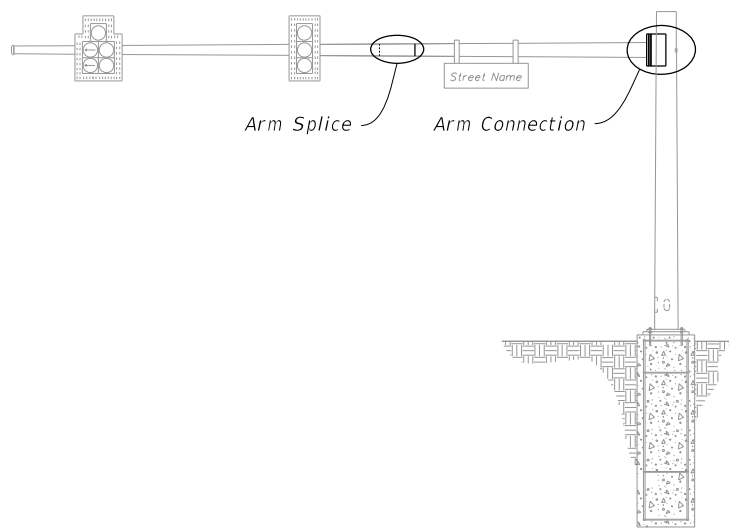
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11/01/18	

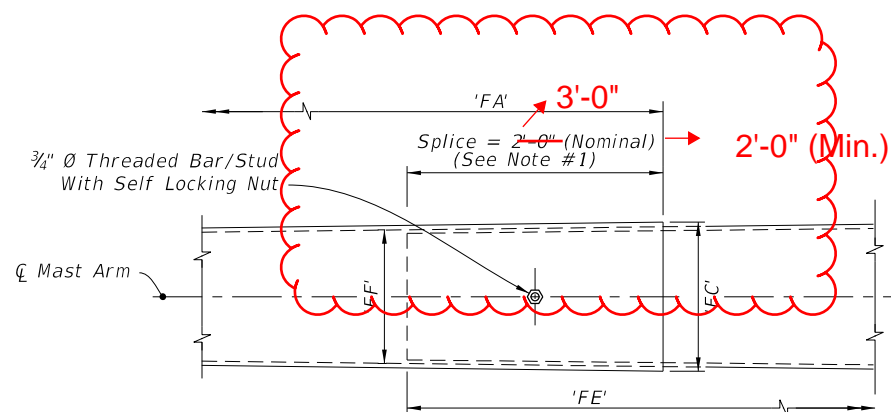
**FY 2018-19
STANDARD PLANS**

MAST ARM ASSEMBLIES

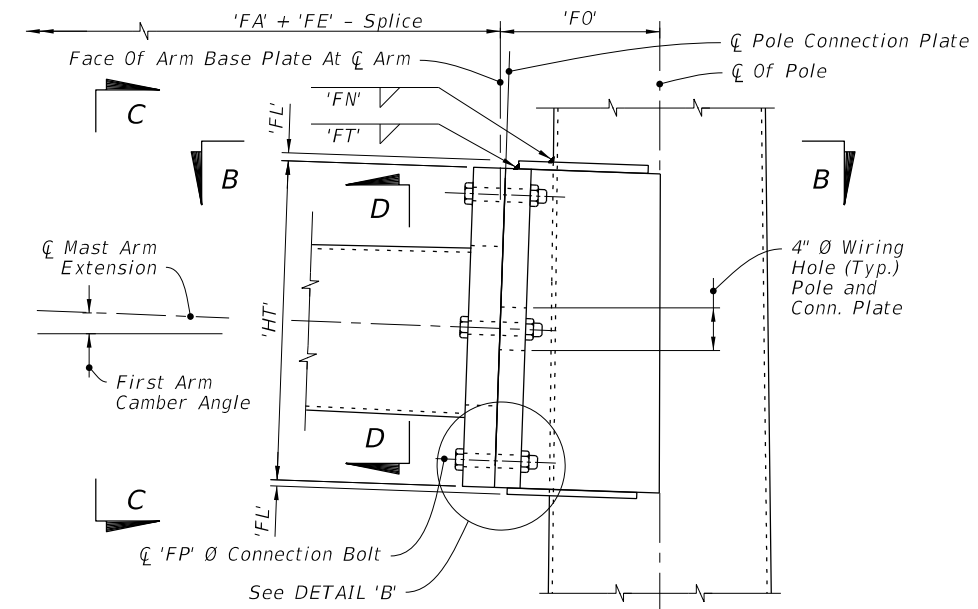
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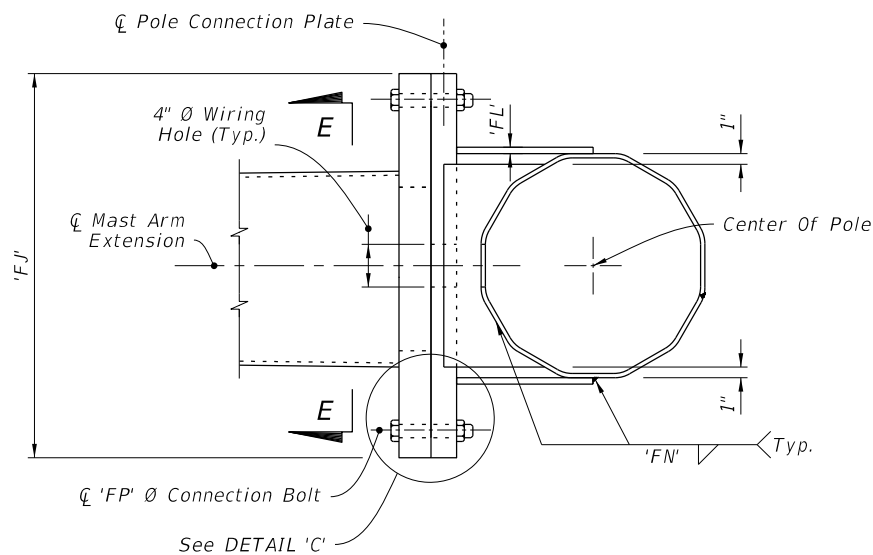
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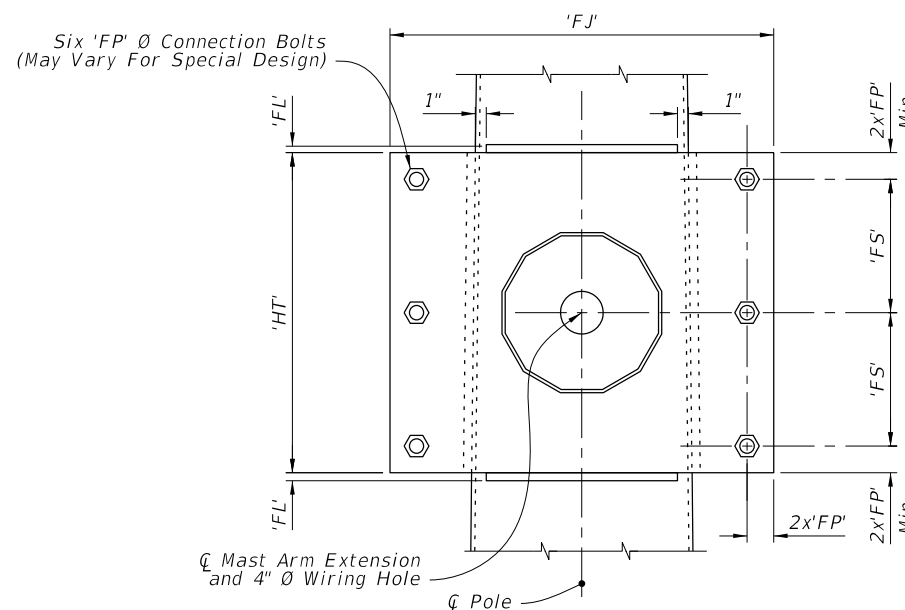
ARM SPLICE



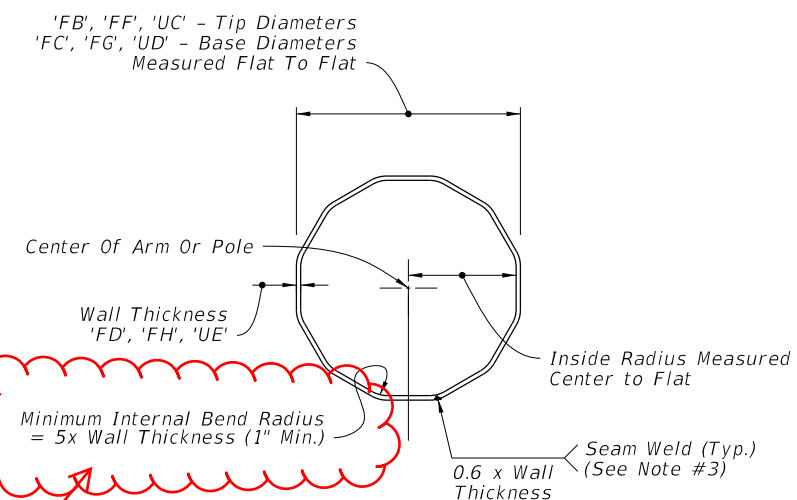
SINGLE ARM CONNECTION



SECTION B-B

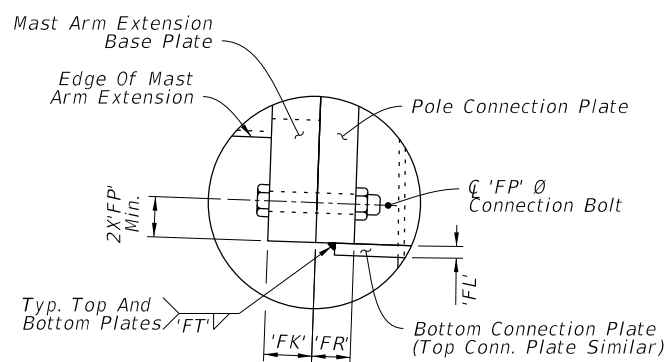


SECTION C-C

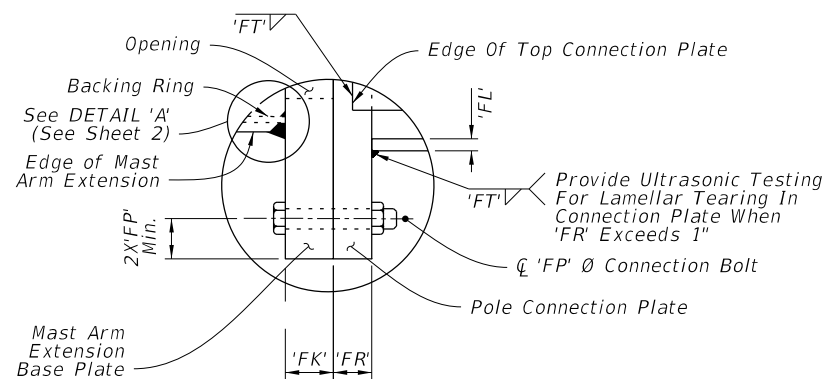


SECTION D-D

Changed



DETAIL 'B'



DETAIL 'C'

NOTE:

1. Install the 'Slip Joint' splice with a tight fit and no change in the Mast Arm taper due to the splice.
2. Details shown on this sheet are for 12 sided pole sections. However, sections with more than 12 sides and round sections are permitted provided outside diameter and wall thickness are not reduced.
3. Match mark the Arm and Connection Plates to ensure proper assembly and the seam weld is in the proper location (seam located at the bottom side of the Arm).

SINGLE ARM CONNECTIONS & SPLICE DETAILS

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LAST REVISION	REVISION	DESCRIPTION:
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FY 2018-19
STANDARD PLANS

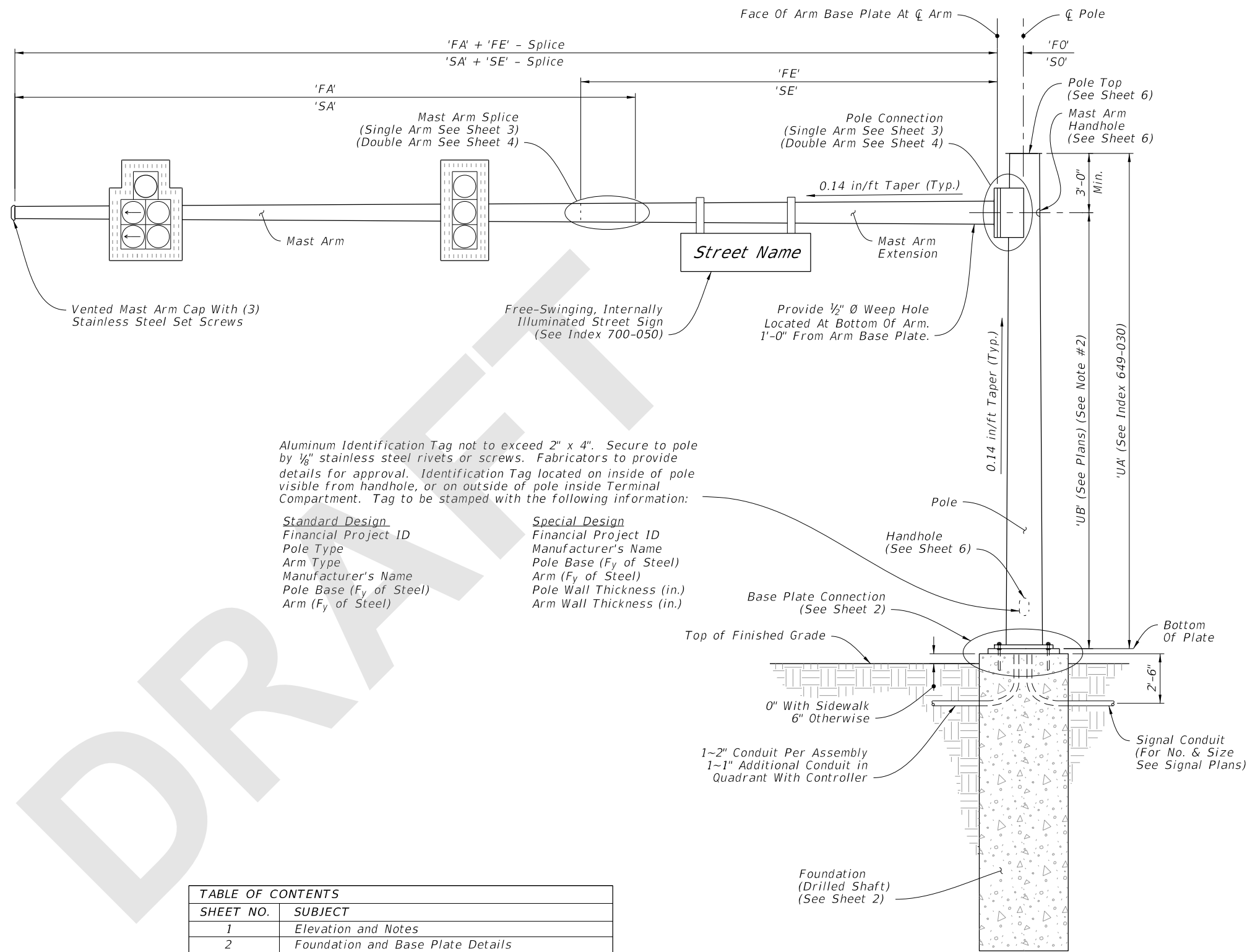
MAST ARM ASSEMBLIES

INDEX
649-031

SHEET
3 of 6

GENERAL NOTES:

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 - Weld Metal: E70XX
 - Bolts, Nuts and Washers:
 - High Strength Hex Head Bolts: ASTM F3125, Grade A325, Type 1
 - Nuts: ASTM A563 DH Heavy-Hex
 - Washers: ASTM F436 Type 1, one under turned element
 - Anchor Bolts, Nuts and Washers:
 - Anchor Bolts: ASTM F1554 Grade 55
 - Nuts: ASTM A563 Grade A Heavy-Hex (5 per anchor bolt)
 - Plate Washers: ASTM A36 (2 per bolt)
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 - Stainless Steel Screws: AISI Type 316
 - Concrete: Class IV (Drilled Shaft) for all environmental classifications.
 - Reinforcing Steel: Specification 415
- Fabrication:
 - Welding:
 - Specification Section 460-6.4 and
 - AASHTO LRFD Specification for Structural Supports for Highway Signs, Luminaires, and Traffic Signals Section 14.4.4
 - Poles and Mast Arms:
 - Round or 12-sided (Min.)
 - Taper pole diameter at 0.14 inches per foot
 - Upright poles must be a single section. For arms and upright poles, circumferential welds and laminated sections are not permitted.
 - Arms may be either one or two sections. See Sheet 4 for telescopic splice detail
 - Fabricate longitudinal seam welds with 60 percent minimum penetration or fusion welds except:
 - Use a full-penetration groove weld within 6 inches of the circumferential tube-to-plate connection.
 - Use full-penetration groove welds on the female end section of telescopic (i.e., slip type) field splices for a minimum length of one and one-half times the inside diameter of the female section plus 6 inches.
 - Locate longitudinal seams weld along the:
 - Lower quadrant of the arms.
 - Same side of the pole as the arm connections
 - Face handhole perpendicular from arm on single arm poles, perpendicular from the first arm of double arms poles facing away from traffic or see special instructions on the Mast Arm Tabulation Sheet.
 - Provide a 'J' or 'C' hook at the top of the pole for signal wiring support (See Sheet 6)
 - First and Second arm camber angle = 2'
 - Bolt holes diameters as follows:
 - Bolts (except Anchor bolts): Bolt diameter plus 1/16" prior to galvanizing.
 - Anchor Bolts: Bolt diameter plus 1/2" (Max.).
 - Coatings:
 - All Nuts, Bolts, Washers and Threaded Bars/Studs: ASTM F2329
 - All other steel items including plate washers ASTM A123
 - Construction:
 - Foundation: Specification 455 Drilled Shaft, except that payment is included in the cost of the Mast Arm.
 - Install Pole vertically.
 - Place structural grout pad with drain between top of foundation and bottom of baseplate in accordance with Specification 649-7.
 - Attach Sign Panels and Signals centered on the elevation of the Mast Arm.
 - Wire Access holes are 1 1/2" or less in diameter.



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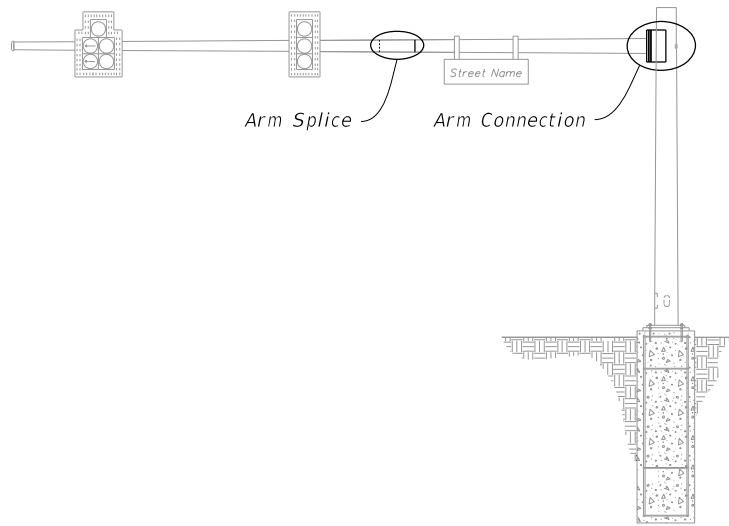
Single Arm Shown, Double Arm Similar (Luminaire Arm Not Shown)

MAST ARM ASSEMBLY

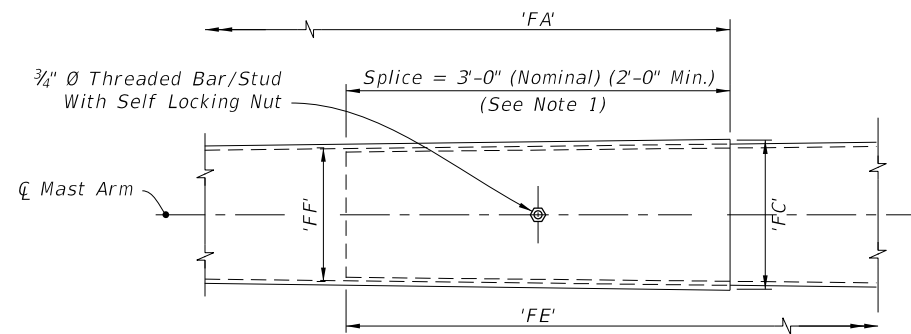
ELEVATION AND NOTES

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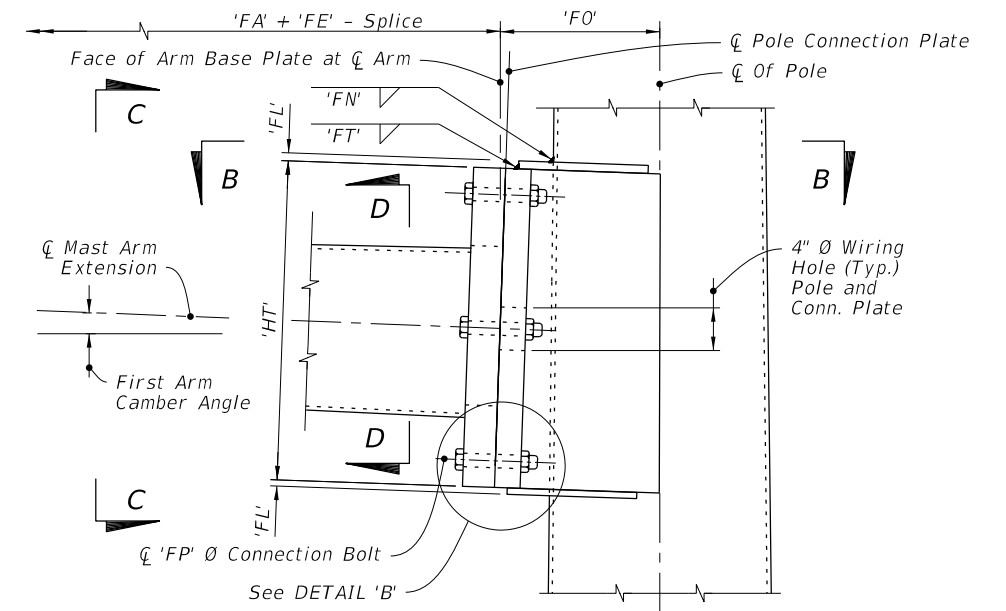
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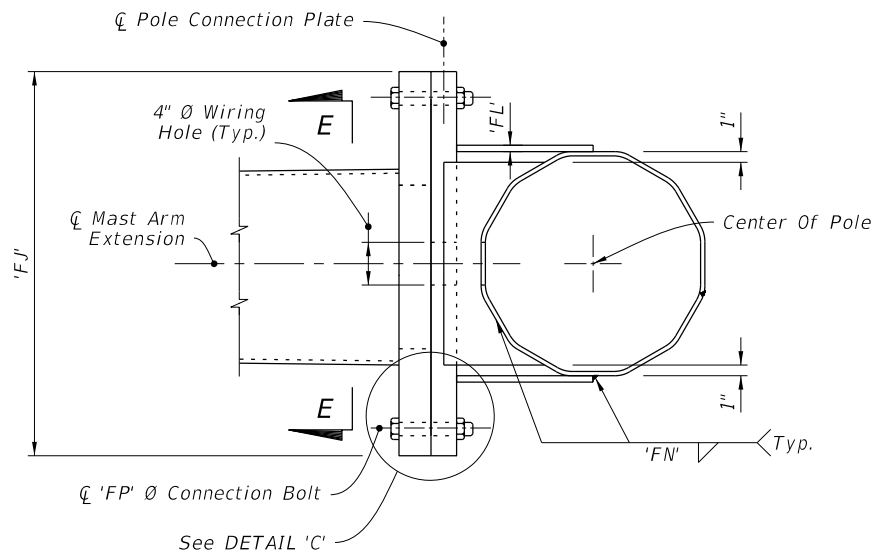
MAST ARM ASSEMBLY



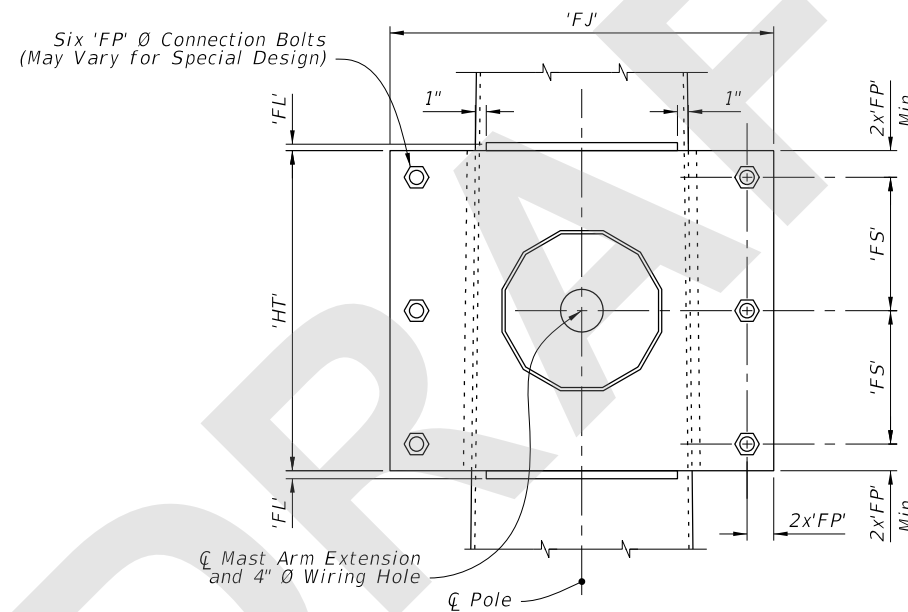
ARM SPLICE



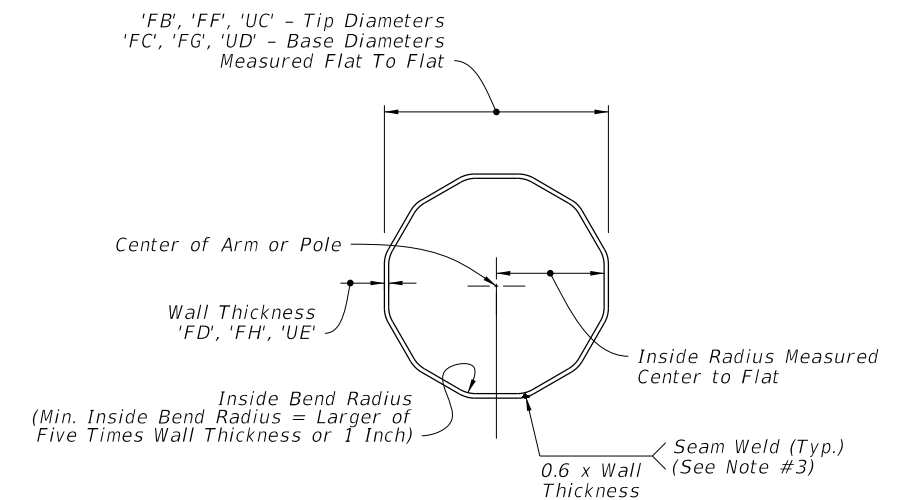
SINGLE ARM CONNECTION



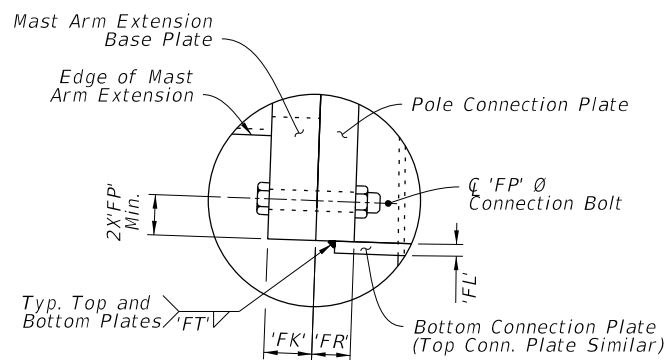
SECTION B-B



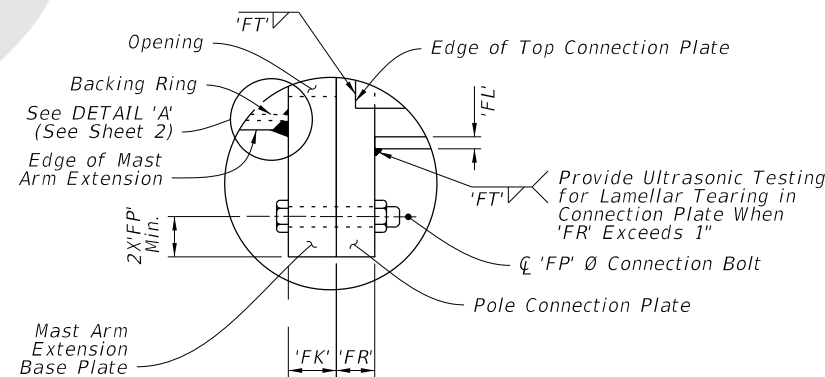
SECTION C-C



SECTION D-D



DETAIL 'B'



DETAIL 'C'

NOTE:

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SINGLE ARM CONNECTIONS & SPLICE DETAILS

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LAST REVISION 11/01/18	REVISION	DESCRIPTION:
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FY 2019-20
STANDARD PLANS

MAST ARM ASSEMBLIES

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