

NOTES:

1. Shop Drawings are required, refer to Specification 515.
2. Materials:

A. Pan Head Set Screws: Stainless Steel (SS) Type 316 or 18-8 Alloy.
B. Base Plates and Cap Plates: ASTM A36 or ASTM A709 Grade 36
C. Pipe Rails and Posts: ASTM A53 Grade B for standard weight pipe and ASTM A500 Grade B, C or D or ASTM A501 for Structural Tube.

Handrail Support Bars: ASTM A36

RAILING MEMBER DIMENSIONS TABLE			
MEMBER	DESIGNATION	OUTSIDE DIMENSION	WALL THICKNESS
Posts	2" NPS (Sch. 40)	2.375"	0.154"
Rails	2" NPS (Sch. 40)	2.375"	0.154"
Rail Joint/Splice Sleeves	1½" NPS (Sch. 40)	1.900"	0.145"
Handrails Joint/Splice Sleeves	1" NPS (Sch. 40)	1.315"	0.133"
	HSS1.500x0.125	1.500"	0.125"
Handrails	1½" NPS (Sch. 40)	1.900"	0.145"
Handrail Support Bar	1" Ø Round Bar	1.000"	N/A

- D. Galvanized Steel Fasteners:

a. Hex Head Bolts: ASTM A307 Type 1 or ASTM F1554 Grade 36
b. Adhesive Anchors: ASTM F1554 Grade 36 fully threaded rods
c. Hex Nuts: ASTM A563
d. Flat Washers: ASTM F436
- E. Aluminum Shims: ASTM B209, Alloy 6061
- F. Bearing Pads: Plain, Fabric Reinforced, or Fabric Laminated meeting requirements of Specifications 515 and 932.

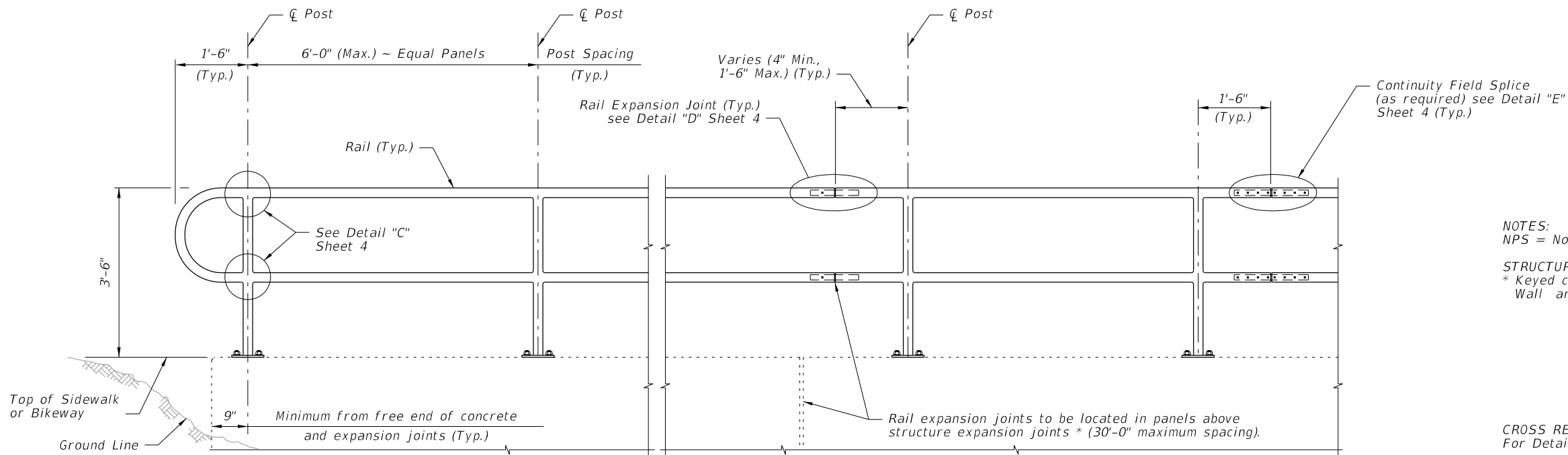
3. Fabrication:

A. Place expansion joints at a maximum of 30'-0"spacing.
B. Field splices are similar to the expansion joint detail and may be approved by the Engineer to facilitate handling; but top rail must be continuous across a minimum of two posts.
C. Continuity field splice (Detail "E") only use to make the railing continuous for unforeseen field adjustments
D. Corners and changes in tangential longitudinal alignment may be made continuous with a 9"bend radius or terminated at adjoining sections with a standard end hoop when handrails are not required.
E. For curved longitudinal alignments, shop bend the top and bottom rails and handrails to match the alignment radius.
F. For changes in tangential longitudinal alignment greater than 45°, positioned posts a maximum of 2'-0" each side of the corner, not at the corner apex.

4.Handrails are required and must be continuous at landings for:

- A. Grades Steeper than 5%,
B. Three or more steps

5. Cutting of reinforcing steel is permitted for adhesive anchor bolt installations.



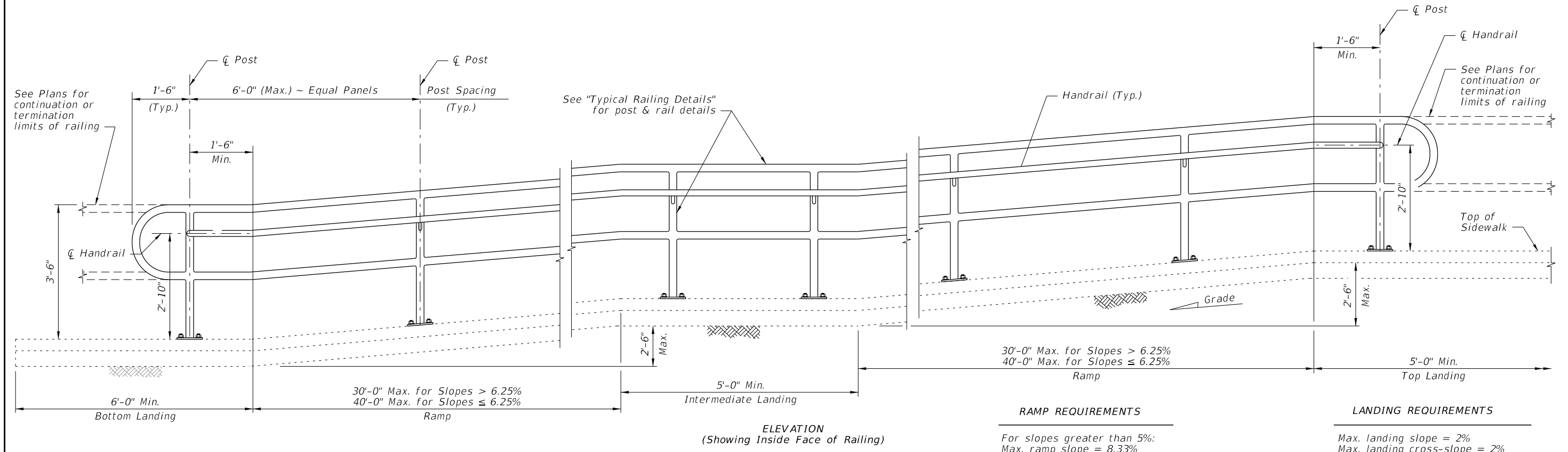
NOTES:
NPS = Nominal Pipe Size

STRUCTURES EXPANSION JOINTS NOTE:
* Keyed construction joints in Index 400-011 Gravity Wall are not considered to be expansion joints.

CROSS REFERENCE:
For Details "C", "D" and "E", see Sheet 4.

ELEVATION

TYPICAL RAILING DETAILS & RAILINGS ON GRADES 0% TO 5%

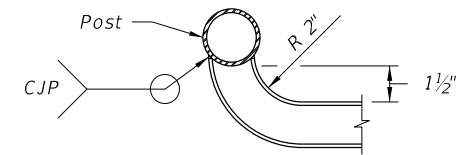


ELEVATION
(Showing Inside Face of Railing)

RAILINGS ON GRADES STEEPER THAN 5% TO 8.33%

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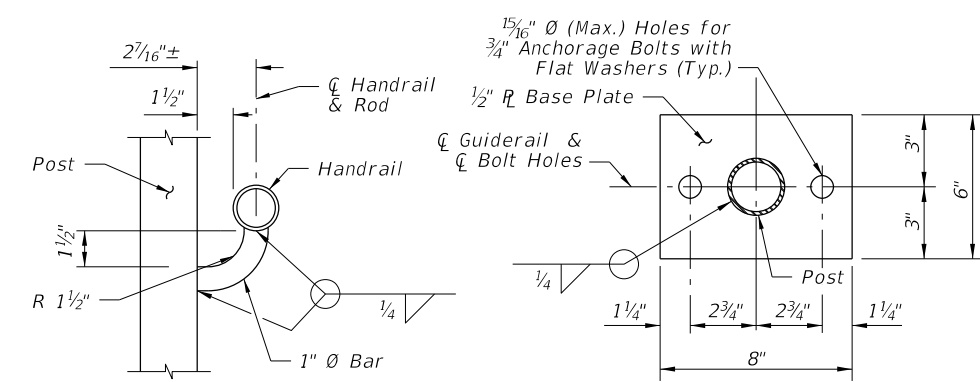
LAST REVISION 11/01/17	DESCRIPTION:	FDOT FY 2027-28 STANDARD PLANS	PIPE GUIDERAIL (STEEL)	INDEX 515-080	SHEET 2 of 5
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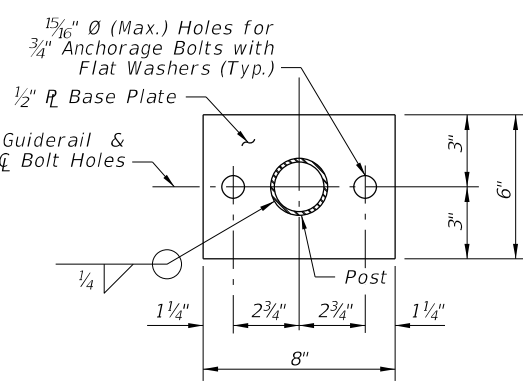
RAILING CONTINUATION BEYOND STEPS
(Bottom shown, Top similar)



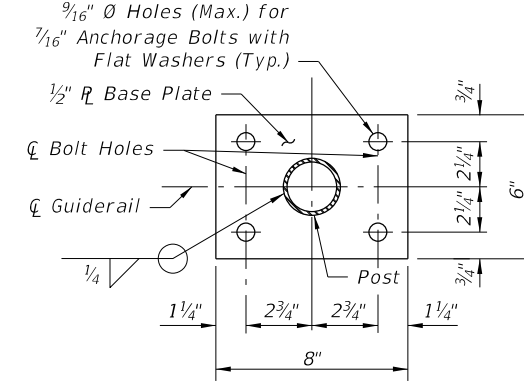
PIPE GUIDERAIL (STEEL)



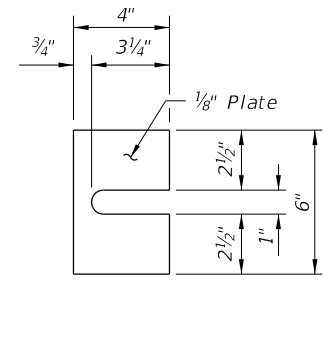
SECTION B-B
(Handrail Connection)



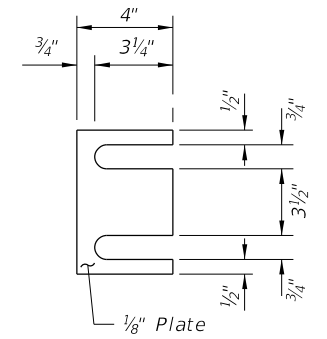
SECTION C-C
BASE PLATE DETAIL
(2~Bolt Anchorage)



SECTION C-C
BASE PLATE DETAIL
(4~Bolt Anchorage)



SHIM PLATE DETAIL
(2~Bolt Anchorage)



SHIM PLATE DETAIL
(4~Bolt Anchorage)

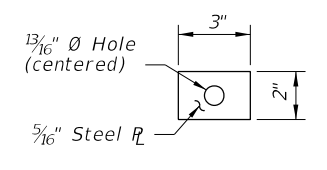
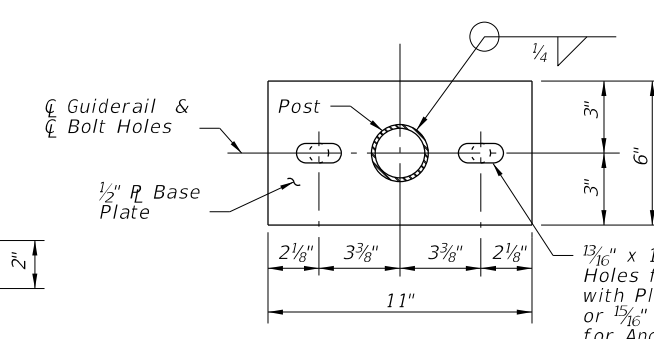
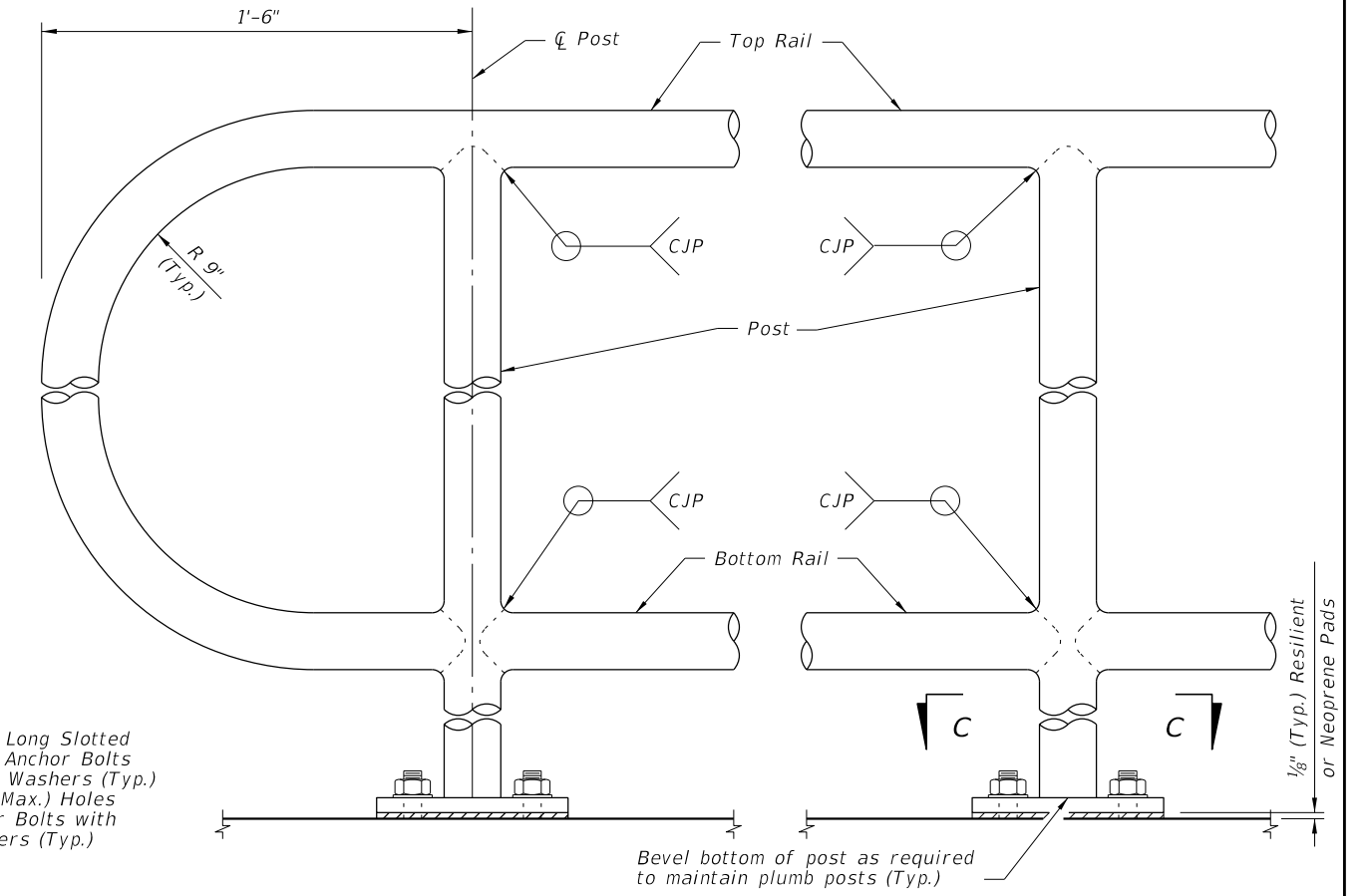


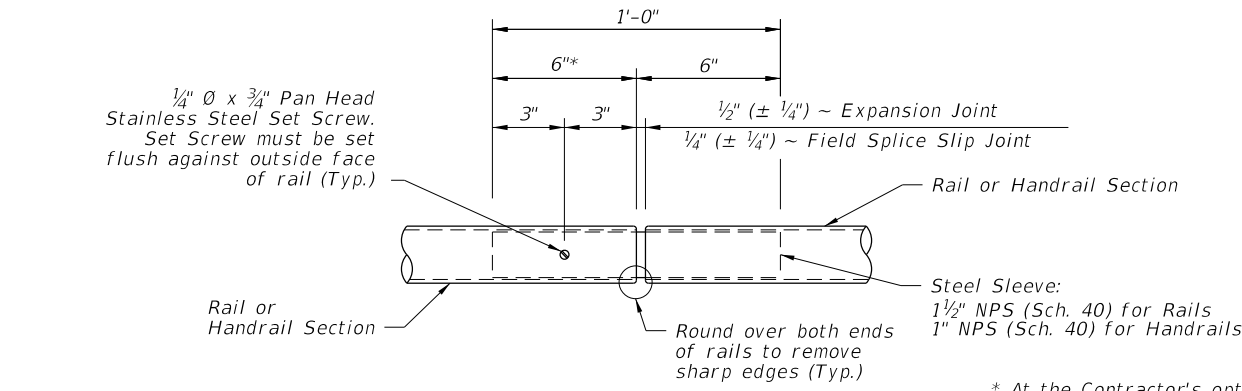
PLATE WASHER
DETAIL



ALTERNATE BASE
PLATE DETAIL
(Recommended for Steep Slopes)

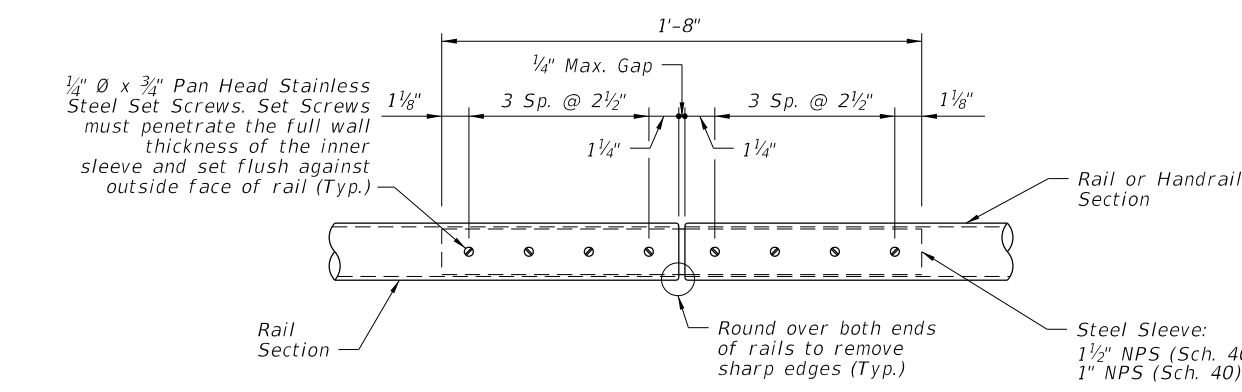


DETAIL "C" - RAIL CONNECTIONS
(Handrail and 4~Bolt Anchorage Not Shown)

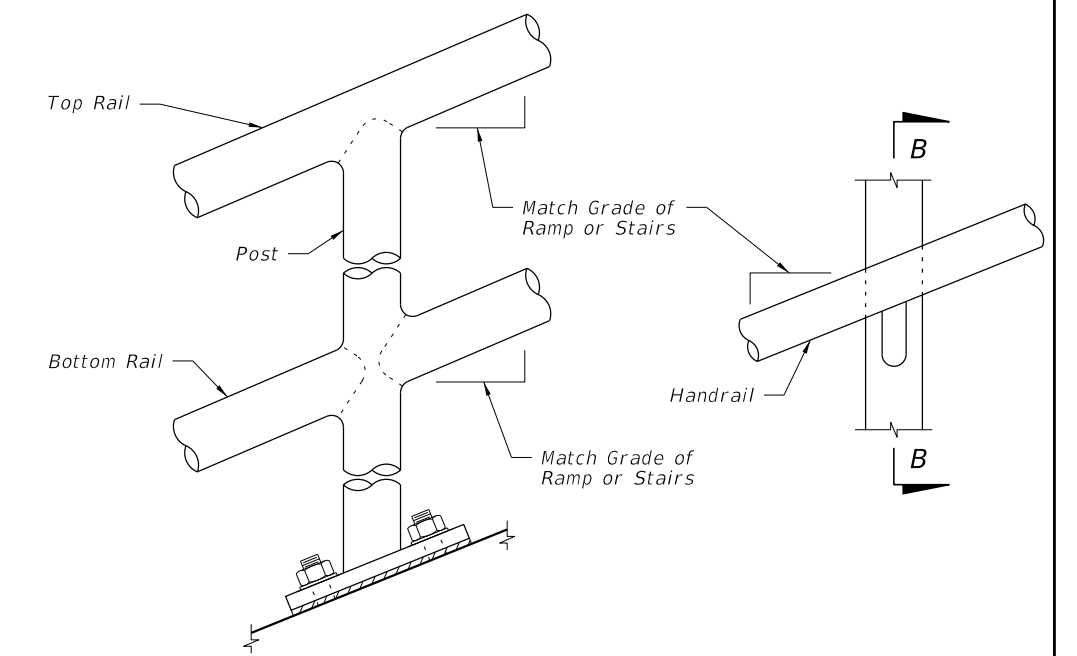


DETAIL "D" - EXPANSION JOINT
(FIELD SPLICE SLIP JOINT SIMILAR)

* At the Contractor's option, embedded length may be 4" when a 3/4" Ø plug weld is substituted for the 1/4" Ø set screw.



DETAIL "E" - CONTINUITY
FIELD SPLICE

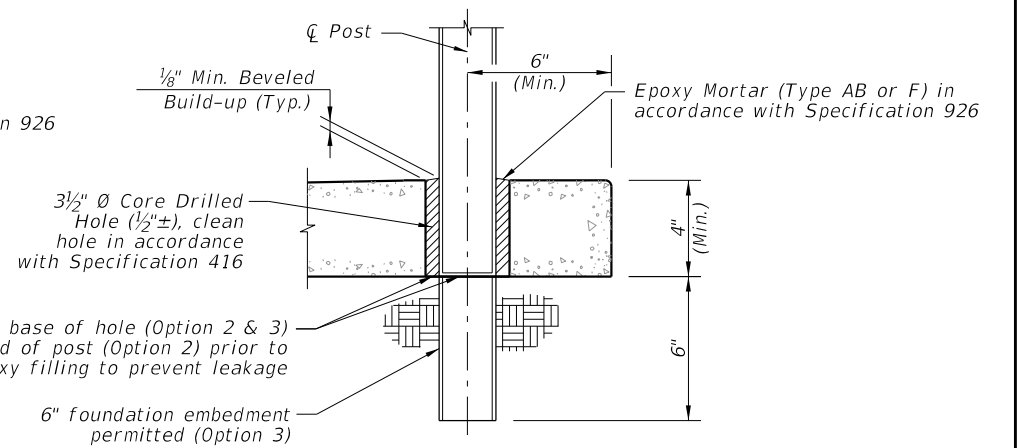
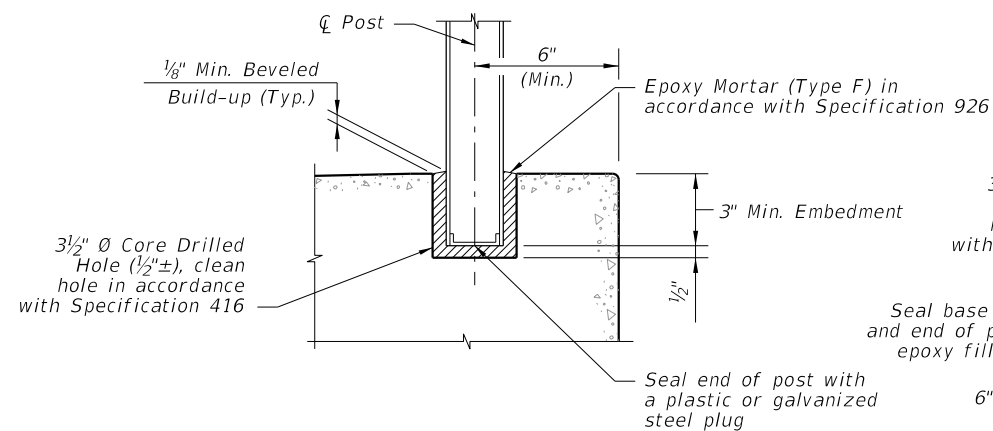
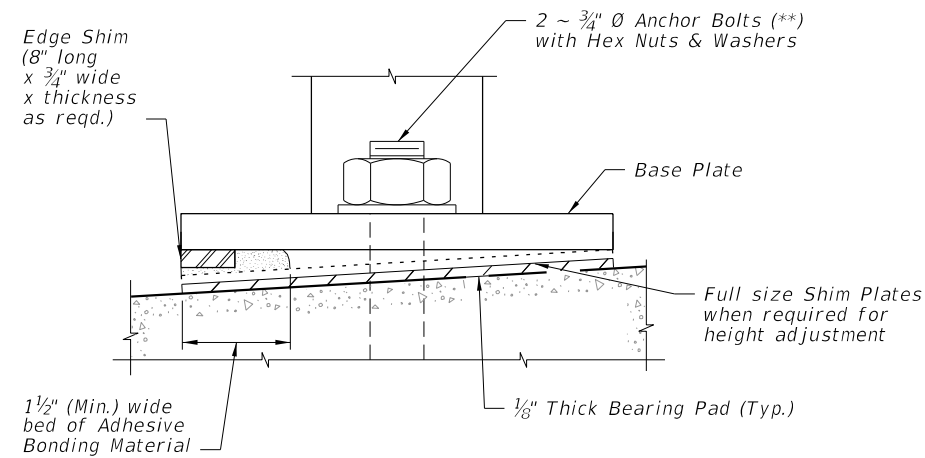
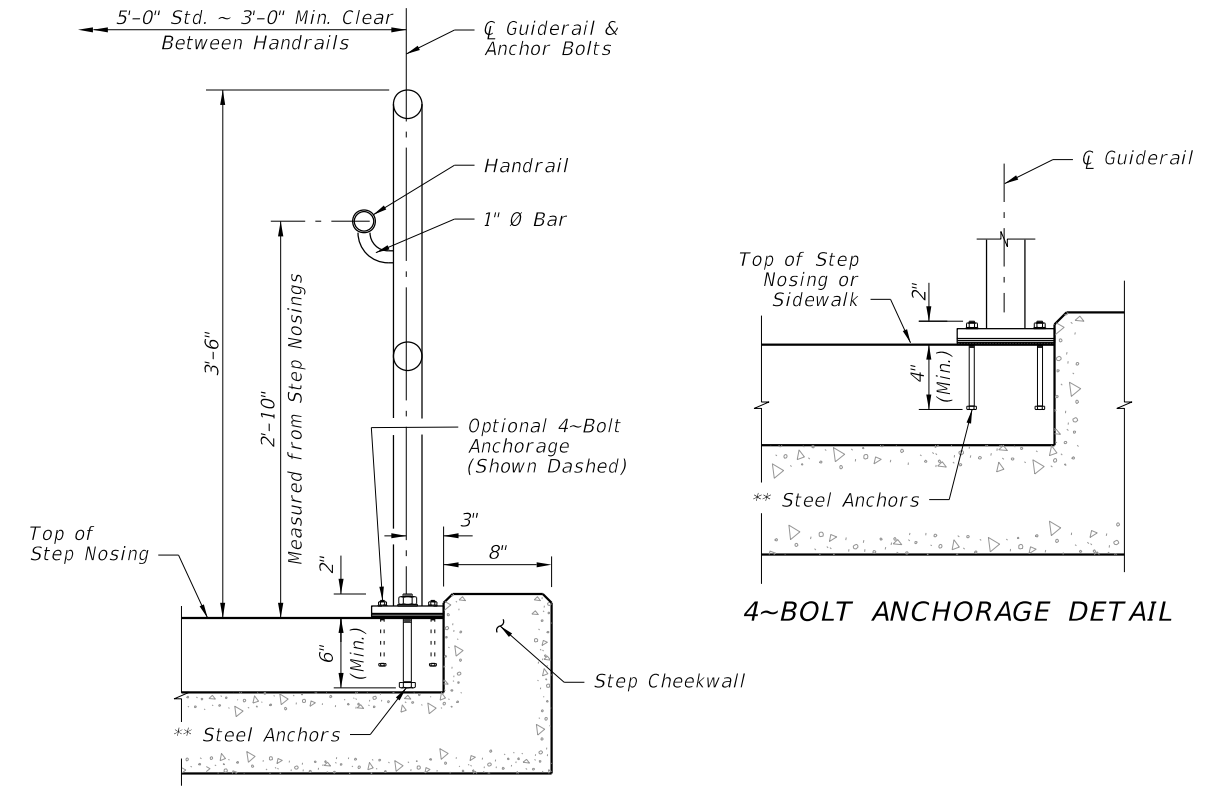
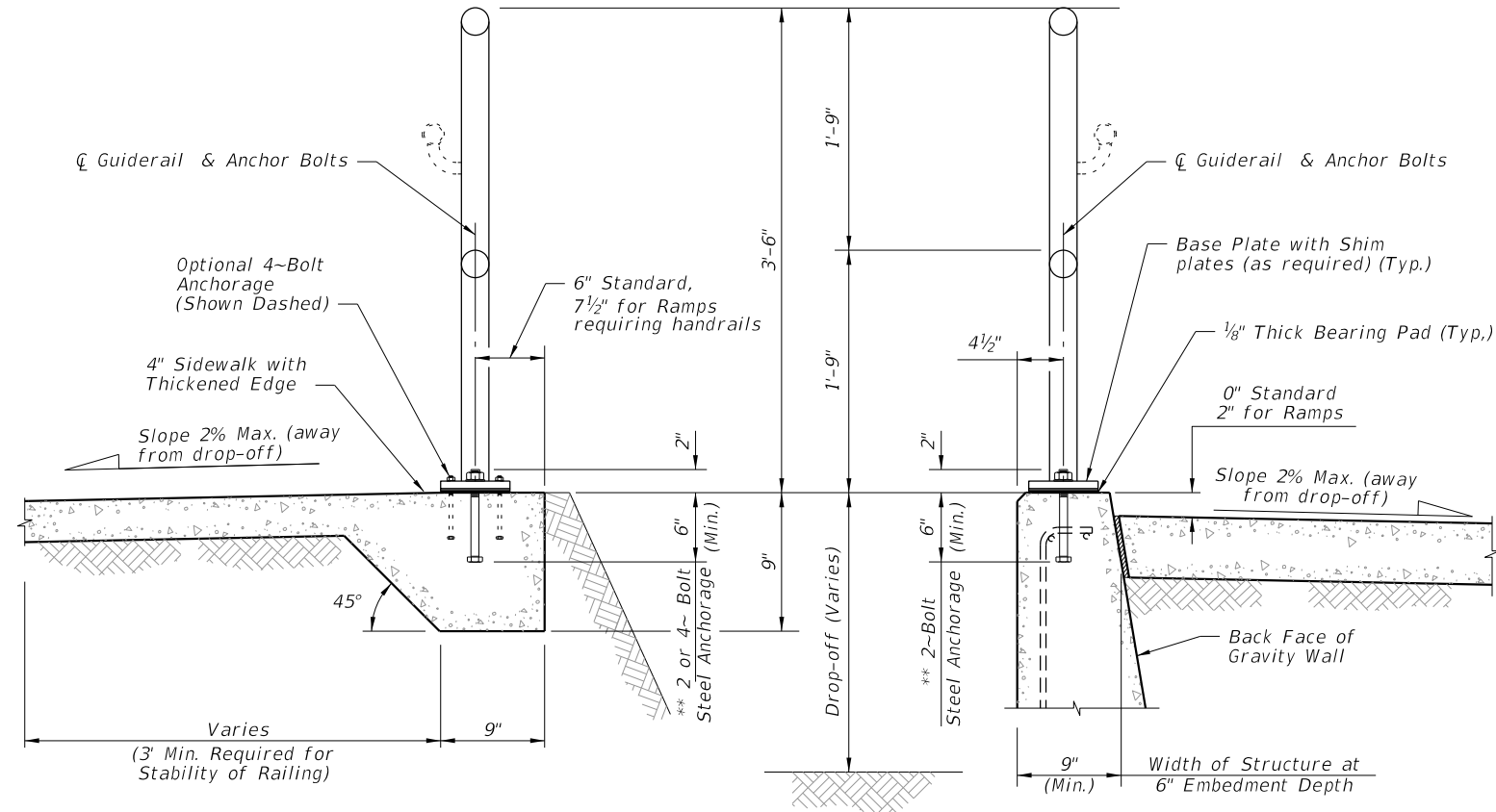


DETAIL "B" - RAIL AND HANDRAIL
(Showing Sloped Condition for Ramps with 2~Bolt Anchorage)

CROSS REFERENCE:
For locations of Details "C", "D" and "E", see Sheet 2.

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NOTES:
 **2 ~ 3/4" Ø x 8" or 4 ~ 7/16" Ø x 6" Steel Anchors:
 Galvanized Steel Bolts (As Shown) (C-I-P); Galvanized U-Bolts Permitted (C-I-P); Galvanized Adhesive Anchors Permitted (**); Expansion Anchors Not Permitted.

*** The minimum embedment for adhesive anchors is 6" for 2-Bolt Anchorage or 4" for 4-Bolt Anchorage.

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