

1. Materials:
  - A. Sign panels, wind beams and associated hardware: See Index 700-020
  - B. Sign adjustable hangers, wire rope clamps and associated hardware: See APL
  - C. Wire and additional hardware requirements: See Specification 634
2. Type B and C Attachments:
  - A. Extend wind beams to within 6" of the sign edge.
  - B. Number of sign hangers required based on sign width:
    - a. Sign width < 4'-0": One
    - b.  $4'-0" \leq \text{sign width} \leq 8'-0"$  : Two
  - C. Number of wind beams required based on sign depth:
    - a. Sign depth < 3'-6": One
    - b.  $3'-6" \leq \text{Sign depth} \leq 7'-0"$ : Two
3. Type D Attachments:

Maximum sign width = 3'-0"
4. Align the bottom edges of signs to approximately the same elevation.
5. Use a minimum of 2 bolts with a minimum spacing of 2" for overlapped connection of the adjustable hangers.

