# Indexes 649-030 Standard Mast Arm Assemblies and

# 649-031 Mast Arm Assemblies

## **Design Criteria**

AASHTO LRFD Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals (LRFDLTS-1); Structures Manual (SM), Volume 3, FDOT Modifications to LRFDLTS-1; Structures Manual (SM) Introduction, I.6 References; FDOT Design Manual (FDM)

## **Design Assumptions and Limitations**

See *FDM 232*, *FDM 261*, and *Structures Manual (SM)*, Volume 3 for additional design criteria. FDOT Signal Support Programs website provides mast arm design programs to support both "Standard" and "Special" (Custom) designs

Design all mast arm assemblies with backplates in accordance with FDM 232.

Knowing galvanizing thickness may vary, mast arm assemblies are designed for a 3 foot splice. If actual galvanizing thicknesses are as specified, the splice length will be 3 feet and the arm length will be the design length. However, if actual galvanizing thicknesses are significantly larger than specified (not uncommon), the arm may be a foot or so longer than designed, while the splice length will still comply with AASHTO requirements.

### Standard Mast Arm Assemblies:

The maximum span length of Standard Mast Arm Assemblies is 78 feet. Mast arms with an arm length greater than 78 feet require a Variation in accordance with *FDM* 261. Standard Mast Arm Assemblies comply with the minimum requirements and details shown on *Index* 649-031.

Standard Mast Arm Assemblies may be single arm, single arm with luminaire, double arms, or double arms with luminaire. Standard double arms are limited to arm orientations of 90° or 270° only.

The mast arm design Excel program, located on the <u>Structures Design Programs</u> <u>Library</u> website, will provide design loads and arm, pole and foundation capacities which the designer can use to choose arm type(s), pole type and foundation type for Standard designs. Additionally, the mast arm Mathcad program is also provided for detailed design evaluations/validations of Standard Mast Arm Assemblies. Available arm(s) and pole combinations are shown on *Index 649-030*.

Dimension UB (height to the arm from the bottom of baseplate) must be between 18-22 feet.

Pole types P2 and larger require a minimum 4.5 foot diameter drilled shaft. Pole types P5 and larger require a minimum 5.0 foot diameter drilled shaft.

Standard foundation (Drilled Shaft) capacities are based on the following soil criteria:

Classification:	Cohesionless (Fine Sand)
Friction Angle:	30 Degrees
Unit Weight:	50 pcf (assumed submerged)
Average N-blow	count: >=15

When the designer considers soil types at the specific site location to be of lesser strength properties than shown above, an analysis is required. Auger borings, SPT borings, or CPT soundings may be used as needed to verify the assumed soil properties, and at sites confirmed to be uniform, a single boring or sounding may cover several foundations. Borings in the area that were performed for other purposes may be used to confirm the assumed soil properties. The Geotechnical Engineer must justify the differing soil criteria to the District Structures Design Engineer during the design phase of the project.

If Index 649-031 is used, shop drawings are not required.

#### Mast Arms with Luminaires

Mount luminaires on mast arms only where project constraints do not allow for placement of independent light poles. Prior to use, contact applicable construction and maintaining agencies, verify responsible parties, and include a written summary with the project documents.

### Special (Custom) Mast Arm Assemblies:

Special mast arms are those with unique loadings, soil conditions, and/or geometric constraints that contain any component (arm, pole, or drill shaft) that is outside the range of those available on *Index 649-030*.

The mast arm Mathcad program, located on the **Structures Design Programs Library** website, will provide the necessary variables to be shown in the "*Special Mast Arm Assemblies Data Table*" cell from the FDOT CADD Menu.

## **Plan Content Requirements**

The signal designer completes the "*Mast Arm Tabulation Sheets*", and the structures designer completes the "*Standard Mast Arm Assemblies Data Table*" or "*Special Mast Arm Assemblies Data Table*", as appropriate. See samples of these sheets below. These are the only plan sheets required for mast arm assemblies. The structures data table may be placed on a signal plan sheet, if space permits.

The following instructions are for use with the "Mast Arm Tabulation Sheets":

1. Each mast arm assembly is identified by a unique ID number.

- 2. Dimensions 1-5 are for signals and dimensions A-E are for signs. Record the horizontal distance from the face of arm baseplate to the center of the signal or sign (similar to arm length measurement, see Index 649-031).
- 3. Signals may be mounted vertically or horizontally. Indicate the mounting in the appropriate column in the table.
- 4. The entire line for arm #2 and the space for the angle between dual arms are left blank for single arm assemblies.
- 5. All arms and poles will be galvanized. If a color is required, indicate the color in the table, otherwise leave blank.
- 6. Starting at the pole, select the signals and/or signs that match the configuration you are tabulating. The spaces representing the signs or signals not used will be blank. Example 1: If no sign is located between the pole and signal 1, the spaces for Sign A would be blank. Example 2: A configuration for three signals and one sign between signal 1 and signal 2 Only the spaces for signals 1, 2, 3 and sign B would be completed; the others will be blank.
- 7. Record the number of sections in each signal head in the space following the distance to that head.
- 8. Record the height and width of each sign in the space following the distance to the sign.
- 9. When double arm poles are used for a skewed intersection, the standard design should be used whenever possible. The standard orientation for arm #2 is 90 or 270 degrees measured in a counter clockwise direction from arm #1. The normal orientation of the mast arm is perpendicular to the roadway. Adjustments in mounting hardware can compensate for a skew angle of approximately 15 degrees or more from the normal, depending upon the attachment method. The designer should verify the mounting hardware capability before specifying an arm with a skew greater than 15 degrees.
- 10. The arm mounting height should be calculated to provide a minimum vertical clearance of 17'-6" from the roadway crown elevation to the lowest sign or signal. A standard signal section is approximately 14" square. Therefore the length of a 3-section head is about 42" and a 5-section is about 70". The use of back plates will add about 6" to each side of the signal head. Additionally, approximately 3" should be added to the end of the signal head to compensate for the attachment hardware. This information may be used to determine the arm mounting height. The designer should coordinate with the maintaining agency to insure the signal assembly and all appropriate hardware has been considered in determining the vertical clearance. The maintaining agency can also provide guidance on the vertical or horizontal mounting of the signal assemblies.
- 11. The standard handhole location is 90 degrees from arm #1 facing away from traffic. Other handhole locations must be noted in the Special Instructions.

- 12. A free swinging internally illuminated street name sign may be attached to the pole by an independent bracket arm if the sign area does not exceed 18 square feet and weigh more than 144 pounds. The Structures Design Engineer must review other signs attached to the pole or any size sign of this type attached to the signal mast arm.
- 13. The "Special Instructions" Table is used to tabulate pedestrian buttons and pedestrian signal locations and handhole locations when the handholes are not in the standard location. Tabulate the ID No. and the orientation of the pedestrian buttons and signals in degrees measured counter clockwise from arm #1. The handhole location should be left blank if the handhole is in the standard location (see note 11).
- 14. Arm #1 is the arm for a single arm assembly or the longer arm for a double arm assembly. If the arms are equal length, arm #1 is over the project roadway.
- 15. Identify assemblies that require a terminal compartment with a "yes" in the correct column. For assemblies with a "no", only handholes will be provided.

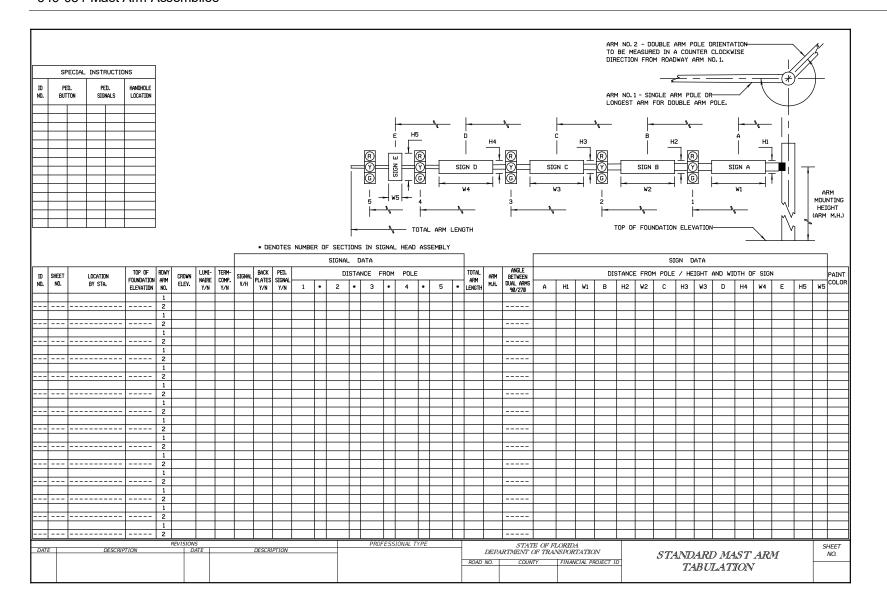
#### Standard Mast Arm Assemblies Data Table:

ID NUMBERS       DESIGNATION       ARM ID       FAA (ft.)       ARM (ft.)       FAA ID       ARM (ft.)       SAA (ft.)       (deg)       (deg)       POLE ID       UAA (ft.)       UB (ft.)       ShAP ID         III       III       III       III       III       IIII       IIII       IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	ID       DESIGNATION       ARM       FAA       ARM       SAA       (deg)       (deg)       POLE       UAA       UB       SHAFT         ID       (ft.)       ID       ID<	ID NUMBERS       DESIGNATION       ARM ID       FAA (ft.)       ARM (ft.)       FAA ID       ARM (ft.)       SAA (ft.)       (deg)       (deg)       POLE ID       UAA (ft.)       UB (ft.)       ShAP ID         III       III       III       III       III       IIII       IIII       IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	ID NUMBERS       DESIGNATION       ARM ID       FAA (ft.)       ARM (ft.)       FAA ID       ARM (ft.)       SAA (ft.)       (deg)       (deg)       POLE ID       UAA (ft.)       UB (ft.)       ShAP ID         III       III       III       III       III       IIII       IIII       IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	ID       DESIGNATION       ARM       FAA       ARM       SAA       (deg)       (deg)       POLE       UAA       UB       Shart         ID       (ft.)       ID       ID	STRUCTURE		FIRS	T ARM	SECON	ID ARM	UF	LL		POLE	DRILLED
<ol> <li>If an entry appears in column FAA, a shorter arm is required. This is obtained by removing length from the arm tip and the arm length shortened from FA to FAA. SAA Similar.</li> <li>If an entry appears in column UAA, a shorter pole is required. This is obtained by removing length from the pole tip and the pole height shortened from UA to UAA.</li> <li>Work this sheet with the Signal Designer's "Mast Arm Tabulation". See "Mast Arm Tabulation" for special instructions that include non-standard Handhole location, paint color, terminal compartment requirement, and pedestrian features.</li> </ol>	<ol> <li>If an entry appears in column FAA, a shorter arm is required. This is obtained by removing length from the arm tip and the arm length shortened from FA to FAA. SAA Similar.</li> <li>If an entry appears in column UAA, a shorter pole is required. This is obtained by removing length from the pole tip and the pole height shortened from UA to UAA.</li> <li>Work this sheet with the Signal Designer's "Mast Arm Tabulation". See "Mast Arm Tabulation" for special instructions that include non-standard Handhole location, paint color, terminal compartment requirement, and pedestrian features.</li> </ol>	<ol> <li>If an entry appears in column FAA, a shorter arm is required. This is obtained by removing length from the arm tip and the arm length shortened from FA to FAA. SAA Similar.</li> <li>If an entry appears in column UAA, a shorter pole is required. This is obtained by removing length from the pole tip and the pole height shortened from UA to UAA.</li> <li>Work this sheet with the Signal Designer's "Mast Arm Tabulation". See "Mast Arm Tabulation" for special instructions that include non-standard Handhole location, paint color, terminal compartment requirement, and pedestrian features.</li> </ol>	<ol> <li>If an entry appears in column FAA, a shorter arm is required. This is obtained by removing length from the arm tip and the arm length shortened from FA to FAA. SAA Similar.</li> <li>If an entry appears in column UAA, a shorter pole is required. This is obtained by removing length from the pole tip and the pole height shortened from UA to UAA.</li> <li>Work this sheet with the Signal Designer's "Mast Arm Tabulation". See "Mast Arm Tabulation" for special instructions that include non-standard Handhole location, paint color, terminal compartment requirement, and pedestrian features.</li> </ol>	<ol> <li>If an entry appears in column FAA, a shorter arm is required. This is obtained by removing length from the arm tip and the arm length shortened from FA to FAA. SAA Similar.</li> <li>If an entry appears in column UAA, a shorter pole is required. This is obtained by removing length from the pole tip and the pole height shortened from UA to UAA.</li> <li>Work this sheet with the Signal Designer's "Mast Arm Tabulation". See "Mast Arm Tabulation" for special instructions that include non-standard Handhole location, paint color, terminal compartment requirement, and pedestrian features.</li> </ol>		DESIGNATION									
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## Special Mast Arm Assemblies Datafjjk Table:

### Mast Arm Tabulation Sheet:

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							s	HAFT A	ND REIN	IF.												DN I			) NC 1. 2. FC 1.	Work with Design W DUNDATION N Design ba sealed by Assumptia Soil Type	n Index 649- ind Speed = DTES [Note: ised on Bor. ons and Valu	-031. mph 5 Date 01 ings taken ues used ir	
							s	HAFT A	ND REIN	IF.												DN I			) NC 1. 2. FC 1.	Work with Design W DUNDATION N Design ba sealed by Assumptic Soil Type Soil Laye Soil Frict	n Index 649- ind Speed = DTES [Note: ised on Bor. ons and Valo r Thickness ion Anale =	-031. mph s Date 01-d ings taken ues used ir. = ft. deg.	
							s	HAFT A	ND REIN	IF.												DN I			) NC 1. 2. FC 1.	Work with Design W Design ba sealed by Assumptic Soil Type Soil Frict Soil Weig	n Index 649 ind Speed = DTES [Note: ised on Bor. ons and Valu	-031. mph s Date 01-0 ings taken ues used ir. deg.	n design



# Payment

ltem number	Item Description	Unit Measure
649-2A-BB	Steel Mast Arm Assembly	EA
715-5-AB	Luminaire & Bracket Arm	EA

See the *BOE* and *Specification 649 & 715* for additional information on payment, pay item use and compensation.

*Note: Project Specific Pay Items are required for Special Mast Arm Assemblies with arm lengths greater than 78 feet.* 

## Examples

EXAMPLE 1

1. Select Arm and Pole Combination.

Select A40/S - P2/S from the Mast Arm Combinations Tables. Specify shorter arm, enter 36 under FAA. Leave Second Arm, UF and LL blank as there is no second arm or luminaire.

2. Determine Arm Mounting Height.

UB + 10' = 12.5' + 17.5'min. + 2' UB = 22' min. Use 22'

3. Select Drilled Shaft ID.

Select DS/12/4.5.

4. Use the **FDOT Signal Support Programs** to verify adequacy of the arm, pole, and foundation.

### EXAMPLE 2

1. Select Arms and Pole Combination.

Select A60/D - A40/D - P4/D from the Mast Arm Combinations Tables. Specify shorter arms, enter 27.5 under FAA for First Arm. FAA = FA - (60' - 52') = 35.5' - 8' = 27.5'

2. Enter angle between arms.

Angle UF is measured counter-clockwise from the First Arm and must be either 90° or 270°.

3. Specify shorter Pole.

Enter 23.5 under UAA.

4. Determine Arm Mounting Height.

UB + 10' = 9.5' + 17.5' min. + 2' UB = 19' min. Use 20'

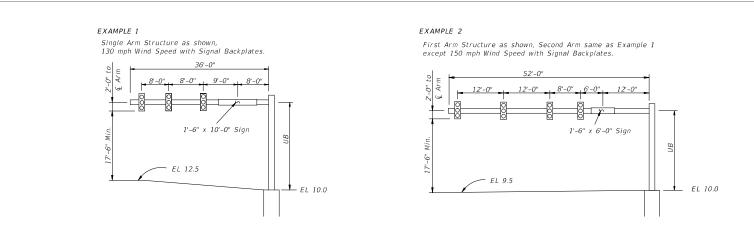
5. Select Drilled Shaft ID.

Select DS/16/4.5

6. Use the **FDOT Signal Support Programs** to verify adequacy of the arm, pole, and foundation.

#### Standard Plans Instructions Indexes 649-030 Standard Mast Arm Assemblies and 649-031 Mast Arm Assemblies

Table Date 11-01-16



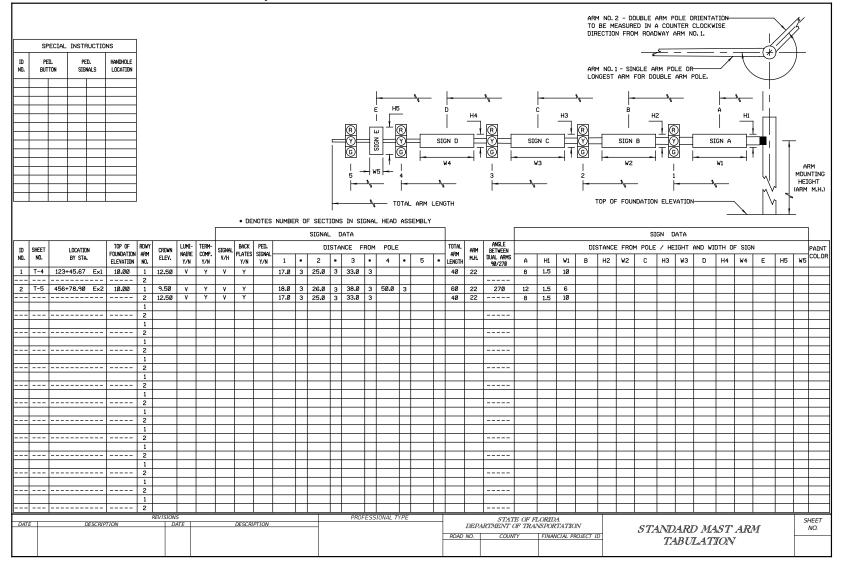
#### STANDARD MAST ARM ASSEMBLIES DATA TABLE

STRUCTURE		FIRST	ARM	SECON	D ARM				POLE		DRILLED
ID NUMBERS	DESIGNATION	ARM ID	FAA (ft.)	ARM ID	SAA (ft.)	UF (deg)	LL (deg)	POLE ID	UAA (ft.)	UB (ft.)	SHAFT ID
Example 1	A40/S - P2/S	A40/S	36					P2/S		22	DS/12/4.5
Example 2	A60/D - A40/D - P4/D	A60/D	27.5	A40/D	36	90		P4/D	23.5	20	DS/16/4.5

#### NOTES [Notes Date 11-01-16]:

- 1. If an entry appears in column FAA, a shorter arm is required. This is obtained by removing length from the arm tip and the arm length shortened from FA to FAA. SAA Similar.
- 2. If an entry appears in column UAA, a shorter pole is required. This is obtained by removing length from the pole tip and the pole height shortened from UA to UAA.
- 3. Work this sheet with the Signal Designer's "Mast Arm Tabulation". See "Mast Arm Tabulation" for special instructions that include non-standard Handhole location, paint color, terminal compartment requirement, and pedestrian features.
- 4. Work with Indexes 649-030 and 649-031.

#### Mast Arm Tabulation Sheet Example:



# **Design Aids**

		30 Foot N	last Arm Com	binations		
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?		Designatio	n
		Pog	No	A30/S		P1/S
	N/A	Reg	Yes	A30/S		P1/S/L
	IN/A	HD	No	A30/S/H		P1/S
			Yes	A30/S/H		P1/S/L
			No	A30/D	A30/D	P2/D
30'		Reg/Reg	Yes	A30/D	A30/D	P2/D/L
- 30			No	A30/D	A30/D/H	P2/D
	30'	Reg/HD	Yes	A30/D	A30/D/H	P2/D/L
	30		No	A30/D/H	A30/D	P2/D
		HD/Reg	Yes	A30/D/H	A30/D	P2/D/L
			No	A30/D/H	A30/D/H	P2/D
		HD/HD	Yes	A30/D/H	A30/D/H	P2/D/L
		30 foo	t Mast Arm Tot	al = 12		

		40 Foot N	last Arm Com	binations					
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?		Designation				
		Dea	No	A40/S		P2/S			
	N/A	Reg	Yes	A40/S		P2/S/L			
	IN/A	HD	No	A40/S/H		P2/S			
			Yes	A40/S/H		P2/S/L			
		Pog/Pog	No	A40/D	A30/D	P2/D			
		Reg/Reg	Yes	A40/D	A30/D	P2/D/L			
			No	A40/D	A30/D/H	P2/D			
	201	Reg/HD	Yes	A40/D	A30/D/H	P2/D/L			
	30'		No	A40/D/H	A30/D	P2/D			
40'		HD/Reg	Yes	A40/D/H	A30/D	P2/D/L			
40		HD/HD	No	A40/D/H	A30/D/H	P2/D			
		חח/חח	Yes	A40/D/H	A30/D/H	P2/D/L			
		Pog/Pog	No	A40/D	A40/D	P2/D			
		Reg/Reg	Yes	A40/D	A40/D	P2/D/L			
			No	A40/D	A40/D/H	P2/D			
	40'	Reg/HD	Yes	A40/D	A40/D/H	P2/D/L			
	40		No	A40/D/H	A40/D	P2/D			
		HD/Reg	Yes	A40/D/H	A40/D	P2/D/L			
		HD/HD	No	A40/D/H	A40/D/H	P2/D			
		יחט	Yes	A40/D/H	A40/D/H	P2/D/L			
		40 foo	t Mast Arm Tot	al = 20					

50 Foot Mast Arm Combinations										
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?		Designatio	n				
		Deg	No	A50/S		P3/S				
	N/A	Reg	Yes	A50/S		P3/S/L				
	IN/A	HD	No	A50/S/H		P3/S				
			Yes	A50/S/H		P3/S/L				
			No	A50/D	A30/D	P3/D				
		Reg/Reg	Yes	A50/D	A30/D	P3/D/L				
			No	A50/D	A30/D/H	P3/D				
	30'	Reg/HD	Yes	A50/D	A30/D/H	P3/D/L				
	30		No	A50/D/H	A30/D	P3/D				
		HD/Reg	Yes	A50/D/H	A30/D	P3/D/L				
		HD/HD	No	A50/D/H	A30/D/H	P3/D				
		טח/טח	Yes	A50/D/H	A30/D/H	P3/D/L				
		Pog/Pog	No	A50/D	A40/D	P3/D				
50'		Reg/Reg	Yes	A50/D	A40/D	P3/D/L				
50			No	A50/D	A40/D/H	P3/D				
	40'	Reg/HD	Yes	A50/D	A40/D/H	P3/D/L				
	40	HD/Reg	No	A50/D/H	A40/D	P3/D				
		nD/Reg	Yes	A50/D/H	A40/D	P3/D/L				
		HD/HD	No	A50/D/H	A40/D/H	P3/D				
		טח/טח	Yes	A50/D/H	A40/D/H	P3/D/L				
		Pog/Pog	No	A50/D	A50/D	P4/D				
		Reg/Reg	Yes	A50/D	A50/D	P4/D/L				
			No	A50/D	A50/D/H	P4/D				
	50'	Reg/HD	Yes	A50/D	A50/D/H	P4/D/L				
	50	HD/Reg	No	A50/D/H	A50/D	P4/D				
		Притед	Yes	A50/D/H	A50/D	P4/D/L				
		HD/HD	No	A50/D/H	A50/D/H	P4/D				
		חטוחט	Yes	A50/D/H	A50/D/H	P4/D/L				
		50 foo	t Mast Arm Tot	al = 28						

60 Foot Mast Arm Combinations											
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?	Designation							
		Reg	No	A60/S		P4/S					
	N/A	Reg	Yes	A60/S		P4/S/L					
	IN/A	HD	No	A60/S/H		P4/S					
		ПО	Yes	A60/S/H		P4/S/L					
		Pog/Pog	No	A60/D	A30/D	P4/D					
		Reg/Reg	Yes	A60/D	A30/D	P4/D/L					
			No	A60/D	A30/D/H	P4/D					
	30'	Reg/HD	Yes	A60/D	A30/D/H	P4/D/L					
	30	HD/Reg	No	A60/D/H	A30/D	P4/D					
		nD/Reg	Yes	A60/D/H	A30/D	P4/D/L					
		HD/HD	No	A60/D/H	A30/D/H	P4/D					
			Yes	A60/D/H	A30/D/H	P4/D/L					
		Reg/Reg	No	A60/D	A40/D	P4/D					
		Rey/Rey	Yes	A60/D	A40/D	P4/D/L					
			No	A60/D	A40/D/H	P4/D					
	40'	Reg/HD	Yes	A60/D	A40/D/H	P4/D/L					
	40		No	A60/D/H	A40/D	P4/D					
60'		HD/Reg	Yes	A60/D/H	A40/D	P4/D/L					
00		HD/HD	No	A60/D/H	A40/D/H	P4/D					
		טח/טח	Yes	A60/D/H	A40/D/H	P4/D/L					
		Pog/Pog	No	A60/D	A50/D	P4/D					
		Reg/Reg	Yes	A60/D	A50/D	P4/D/L					
			No	A60/D	A50/D/H	P4/D					
	50'	Reg/HD	Yes	A60/D	A50/D/H	P4/D/L					
	50		No	A60/D/H	A50/D	P4/D					
		HD/Reg	Yes	A60/D/H	A50/D	P4/D/L					
		םח/חם	No	A60/D/H	A50/D/H	P4/D					
		HD/HD	Yes	A60/D/H	A50/D/H	P4/D/L					
		Peg/Pag	No	A60/D	A60/D	P5/D					
		Reg/Reg	Yes	A60/D	A60/D	P5/D/L					
			No	A60/D	A60/D/H	P5/D					
	60'	Reg/HD	Yes	A60/D	A60/D/H	P5/D/L					
	00		No	A60/D/H	A60/D	P5/D					
		HD/Reg	Yes	A60/D/H	A60/D	P5/D/L					
		HD/HD	No	A60/D/H	A60/D/H	P5/D					
			Yes	A60/D/H	A60/D/H	P5/D/L					

Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?	Designation				
		Der	No	A70/S		P5/S		
		Reg	Yes	A70/S		P5/S/L		
	N/A	ЦБ	No	A70/S/H		P5/S		
		HD	Yes	A70/S/H		P5/S/L		
			No	A70/D	A30/D	P5/D		
		Reg/Reg	Yes	A70/D	A30/D	P5/D/L		
			No	A70/D	A30/D/H	P5/D		
	30'	Reg/HD	Yes	A70/D	A30/D/H	P5/D/L		
	30		No	A70/D/H	A30/D	P5/D		
		HD/Reg	Yes	A70/D/H	A30/D	P5/D/L		
		HD/HD	No	A70/D/H	A30/D/H	P5/D		
			Yes	A70/D/H	A30/D/H	P5/D/L		
			No	A70/D	A40/D	P5/D		
		Reg/Reg	Yes	A70/D	A40/D	P5/D/L		
			No	A70/D	A40/D/H	P5/D		
	40'	Reg/HD	Yes	A70/D	A40/D/H	P5/D/L		
			No	A70/D/H	A40/D	P5/D		
70'		HD/Reg	Yes	A70/D/H	A40/D	P5/D/L		
70		HD/HD	No	A70/D/H	A40/D/H	P5/D		
		חט/חט	Yes	A70/D/H	A40/D/H	P5/D/L		
		Pog/Pog	No	A70/D	A50/D	P5/D		
		Reg/Reg	Yes	A70/D	A50/D	P5/D/L		
			No	A70/D	A50/D/H	P5/D		
	50'	Reg/HD	Yes	A70/D	A50/D/H	P5/D/L		
	50	HD/Reg	No	A70/D/H	A50/D	P5/D		
		плед	Yes	A70/D/H	A50/D	P5/D/L		
		HD/HD	No	A70/D/H	A50/D/H	P5/D		
		טוועוו	Yes	A70/D/H	A50/D/H	P5/D/L		
		Reg/Reg	No	A70/D	A60/D	P6/D		
		Теултеу	Yes	A70/D	A60/D	P6/D/L		
		Reg/HD	No	A70/D	A60/D/H	P6/D		
	60'		Yes	A70/D	A60/D/H	P6/D/L		
	00		No	A70/D/H	A60/D	P6/D		
		HD/Reg	Yes	A70/D/H	A60/D	P6/D/L		
		HD/HD	No	A70/D/H	A60/D/H	P6/D		
			Yes	A70/D/H	A60/D/H	P6/D/L		

	70 Foot Mast Arm Combinations										
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?	Designation							
		Pog/Pog	No	A70/D	A70/D	P6/D					
		Reg/Reg	Yes	A70/D	A70/D	P6/D/L					
			No	A70/D	A70/D/H	P6/D					
70'	70'	Reg/HD	Yes	A70/D	A70/D/H	P6/D/L					
70	70'		No	A70/D/H	A70/D	P6/D					
		HD/Reg	Yes	A70/D/H	A70/D	P6/D/L					
		HD/HD	No	A70/D/H	A70/D/H	P6/D					
			Yes	A70/D/H	A70/D/H	P6/D/L					
		70 foo	t Mast Arm Tot	al = 44							

		78 Foot N	last Arm Com	binations				
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?		Designation			
		Dec	No	A78/S		P6/S		
	N/A	Reg	Yes	A78/S		P6/S/L		
	IN/A	HD	No	A78/S/H		P6/S		
			Yes	A78/S/H		P6/S/L		
		Pog/Pog	No	A78/D	A30/D	P6/D		
		Reg/Reg	Yes	A78/D	A30/D	P6/D/L		
			No	A78/D	A30/D/H	P6/D		
	30'	Reg/HD	Yes	A78/D	A30/D/H	P6/D/L		
	30		No	A78/D/H	A30/D	P6/D		
78'		HD/Reg	Yes	A78/D/H	A30/D	P6/D/L		
10		HD/HD	No	A78/D/H	A30/D/H	P6/D		
		חט/חט	Yes	A78/D/H	A30/D/H	P6/D/L		
		Pog/Pog	No	A78/D	A40/D	P6/D		
		Reg/Reg	Yes	A78/D	A40/D	P6/D/L		
			No	A78/D	A40/D/H	P6/D		
	40'	Reg/HD	Yes	A78/D	A40/D/H	P6/D/L		
	40		No	A78/D/H	A40/D	P6/D		
		HD/Reg	Yes	A78/D/H	A40/D	P6/D/L		
		HD/HD	No	A78/D/H	A40/D/H	P6/D		
i		חטוחט	Yes	A78/D/H	A40/D/H	P6/D/L		

78 Foot Mast Arm Combinations						
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?	Designation		
78'	50'	Reg/Reg	No	A78/D	A50/D	P6/D
			Yes	A78/D	A50/D	P6/D/L
		Reg/HD	No	A78/D	A50/D/H	P6/D
			Yes	A78/D	A50/D/H	P6/D/L
		HD/Reg	No	A78/D/H	A50/D	P6/D
			Yes	A78/D/H	A50/D	P6/D/L
		HD/HD	No	A78/D/H	A50/D/H	P6/D
			Yes	A78/D/H	A50/D/H	P6/D/L
	60'	Reg/Reg	No	A78/D	A60/D	P6/D
			Yes	A78/D	A60/D	P6/D/L
		Reg/HD	No	A78/D	A60/D/H	P6/D
			Yes	A78/D	A60/D/H	P6/D/L
		HD/Reg	No	A78/D/H	A60/D	P6/D
			Yes	A78/D/H	A60/D	P6/D/L
		HD/HD	No	A78/D/H	A60/D/H	P6/D
			Yes	A78/D/H	A60/D/H	P6/D/L
	70'	Reg/Reg	No	A78/D	A70/D	P7/D
			Yes	A78/D	A70/D	P7/D/L
		Reg/HD	No	A78/D	A70/D/H	P7/D
			Yes	A78/D	A70/D/H	P7/D/L
		HD/Reg	No	A78/D/H	A70/D	P7/D
			Yes	A78/D/H	A70/D	P7/D/L
		HD/HD	No	A78/D/H	A70/D/H	P7/D
			Yes	A78/D/H	A70/D/H	P7/D/L
	78'	Reg/Reg	No	A78/D	A78/D	P7/D
			Yes	A78/D	A78/D	P7/D/L
		Reg/HD	No	A78/D	A78/D/H	P7/D
			Yes	A78/D	A78/D/H	P7/D/L
		HD/Reg	No	A78/D/H	A78/D	P7/D
			Yes	A78/D/H	A78/D	P7/D/L
		HD/HD	No	A78/D/H	A78/D/H	P7/D
			Yes	A78/D/H	A78/D/H	P7/D/L
		78 foo	t Mast Arm Tot	al = 52		