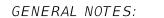
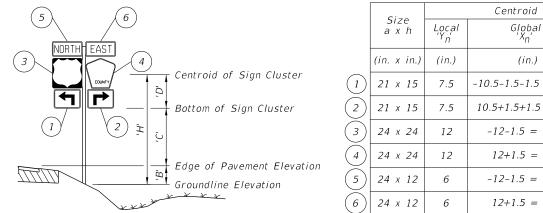
STEP 1: Calculate the area and the centroid for an individual sign or a sign cluster. Note that the for frequently used sign clusters. These are shown on Sheets 7, 8, and 9.



1. Meet the requirements of Specification 700.

- 2. Shop Drawings: This Index is considered fully detailed. Submit Shop Drawings only for
- minor modifications not detailed in the Plans.
- 3. BREAKAWAY SUPPORTS REQUIREMENTS: Install non-frangible aluminum column (post) (larger than  $3\frac{1}{2}$ ") with breakaway supports as shown on Sheet 4. Signs shielded by barrier wall or guardrail do not require breakaway support.
- 4. Aluminum Sign, Wind Beams and Column (Post) Materials:
- A. Aluminum Plates: ASTM B209, Alloy 6061-T6
- B. Aluminum Bars and Extruded Shapes: ASTM B221, Alloy 6061-T6
- C. Aluminum Structural Shapes: ASTM B221 Alloy 6061-T6
- D. Cast Aluminum: ASTM B26 Alloy A356-T6
- 5. Galvanized Steel Slip Base Stub Materials: A. Steel Plate and Structural Shapes: ASTM A36 or ASTM A709, Grade 36
- 6. Sign Mounting Bolts, Nuts and Washers:
- A. Aluminum Button Head and Flat Head Bolts: ASTM F468 Alloy 2024-T4
- B. Aluminum Hex Nuts: ASTM F467 Alloy 6061-T6 or 6262-T9
- C. Aluminum Washers: ASTM B221, Alloy 7075-T6
- 7. Stainless Steel Bolts, Nuts and Washers may be used in lieu of the Aluminum button head and flat head bolts as follows:
- A. Stainless Steel Bolts: ASTM Ft 593 Alloy Group 2, Condition A, CW1 or SH1 B. Stainless Steel Nuts: ASTM F594
- 8. Sign Column (Post) Bolts, Nuts and Washers:
  - A. Galvanized U-Bolt (Column): ASTM A449 or ASTM A193 B7 according to ASTM F2329 with double nuts (nut and lock washer optional).
- B .Aluminum Bolts (Sleeve): ASTM F468, Alloy 6061-T6 or 2024-T4 with Hex Nuts F467 6061-T6 or 6262-T9 and Washers B221, Al clad 2024-T4
- C. Galvanized High Strength Hex Head Bolts (BaseBolts): ASTM F3125,
- Grade A325, Type 1
- D. Galvanized Hex Nuts: ASTM A563 Grade D
- E. Galvanized Washers: ASTM F436
- F. Galvanized Bolts (Sleeve): ASTM A307 with Galvanized Hex Nuts and Washers

SHEET	CONTENTS					
1	General Notes and Design Example					
2	Design Example - Centroid					
3	Column and Foundation Tables					
4	Slip Base and Foundation Details					
5	Driven Post, Concrete Stub, and Soil Plate Details					
6	Wind Beam Connection					
7	Wind Beam Connection for ESU Flip Signs					
8	Slam-Latch Detail					
9, 10, & 11	Frequently Used Sign Clusters					



$$\begin{split} \Sigma ('A_{n}') &= 2,218 \text{ in.}^{2} = 15.4 \text{ ft.}^{2} \\ Y_{c}' &= \frac{\Sigma ('X_{n}' \times 'A_{n}')}{\Sigma 'A_{n}'} &= -0.1 \text{ ft.} \\ \end{split}$$

STEP 2: Determine the height 'H' from groundline to the centroid of the individual sign or sign cluster.

Assume:  $'B' = 1 \ ft., \ 'C' = 7 \ ft.$ Calculated:  $X'_{c} = -0.1 \text{ ft.}, Y'_{c} = D' 2.26 \text{ ft.}$ 

$$H' = 'B' + 'C' + 'D' = 10.26 \text{ ft.} = > USE 11 \text{ ft.}$$
  $\Sigma ('A_n') = 15.4 \text{ ft.}^2 = > USE 16 \text{ ft.}^2$ 

STEP 3: Refer to the Aluminum Column (Post) Selection Tables and find the intersection point. See Sheet 3.

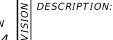
	ALU	MIN	IUM	СС	LUN				SEL	ECT	ΓΙΟΙ	VΤ,	ABLI	E	
							<u>H' (F</u>								For 'H
		8 ft	9 ft	10 ft	11 ft	12 ft	13 ft	14 ft	15 ft	16 ft	17 ft	18 ft	19 ft	20 ft	
	3 sf	2	2.5	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	– Refe
	4 sf	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	Tabl
	5 sf	2.5	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	
	6 sf	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	– <i>To</i> a
	7 sf	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	inter
	8 sf	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	colu.
	9 sf	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4	inter
	10 sf	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5	
(SF	11 sf	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5	– In ti
	12 sf	3.5	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	"4" 5
A	13 sf	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5	1⁄4" t
AREA	14 sf	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5	and
	15 sf	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5	5	
PANEL	16 sf	3.5	4	4	4	4	4	4	4.5	4.5	5	5	5	6	
₹	17 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	
d d	18 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	
H	19 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	6	
TOTAL	20 sf	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	6	
15	21 sf	4	4	4	4	4.5	4.5	5	5	5	6	6	6	6	
	22 sf	4	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	
	23 sf	4	4	4	4.5	4.5	5	5	5	6	6	6	6	6	
	24 sf	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6	
	25 sf	4	4	4.5	4.5	5	5	5	6	6	6	6	6	8	
	26 sf	4	4.5	4.5	4.5	5	5	5	6	6	6	6	8	8	
	27 sf	4	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8	
	28 sf	4	4.5	4.5	5	5	5	6	6	6	6	6	8	8	
	29 sf	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8	8	
	30 sf	4.5	4.5	5	5	5	6	6	6	6	6	8	8	8	

STEP 4: For sign assemblies with signs oriented in two directions, only the sign with the largest area should be analyzed to determine the Column (Post) requirements.

GUIDE TO USE THIS INDEX =

GE

LAST REVISION 11/01/24





FY 2025-26 STANDARD PLANS

# SINGLE COLUMN GROUND

9	centroid	and	areas	have	been	calculated

	Global Yn	'A'n	'X'n x 'A'n	'Y' <sub>n</sub> x 'A' <sub>n</sub>
		(in.²)	(in.³)	(in.³)
= -13.5	7.5	315	-4,252.5	2,362.5
= 13.5	7.5	315	+4,252.5	2,362.5
-13.5	15+1+12 = 28	576	-7,776	16,128
13.5	15+1+12 = 28	436	5,886	12,208
-13.5	15+1+24+1+6 = 47	288	-3,888	13,536
13.5	15+1+24+1+6 = 47	288	3,888	13,536
	TOTALS	2,218	-1,890	60,133

 $\Sigma (Y_{n'} \times A_{n'}) = 60,133 \text{ in.}^{3} = 34.8 \text{ ft.}^{3}$ 

.2

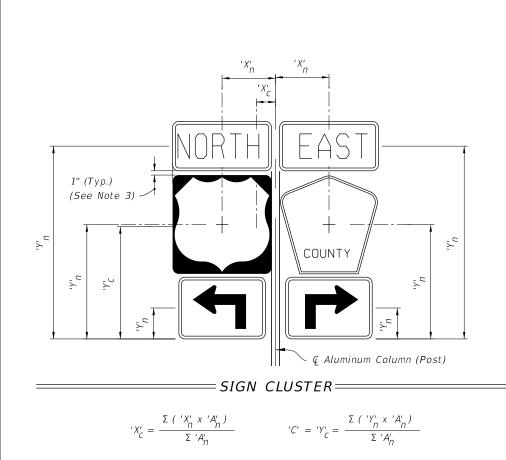
### $= 11 \, ft., Area = 16 \, ft.^2$

to the Aluminum Column (Post) Selection from Sheet 3 and shown here for reference.

termine the required post size, find the section of the row labeled "16 SF" and the n labeled "11 FT". For the example the section value is "4" (4" OD).

Column (Post) and Foundation Table, the value ows the design requires a 4.0" diameter and ick Aluminum Column (Post) and a 2.0' diameter .5' deep Concrete Foundation and 3.0' Stub.

ENERAL NOTES AND L	DESIGN E	EXAMPLE
N C T C NIC	INDEX	SHEET
) SIGNS	700-010	1 of 11



'A'<sub>n</sub> = Area of individual sign

'B' = Height of the edge of pavement from the mounting elevation

C' = Height of the bottom of the sign or cluster from the edge of pavement elevation

'D' = Height of the centroid of the sign or cluster from the bottom of the sign or cluster

h = Individual sign height

'H' = Height of sign or cluster centroid from groundline

a = Individual sign width

 $'X'_{c}$  = Centroid horizontal location of sign or cluster from Q Aluminum Column (Post)

 $'Y'_{C}$  = Centroid height of sign or cluster from bottom of sign cluster

 $X'_{n}$  = Individual sign centroid horizontal location from Q Aluminum Column (Post)

 $'Y'_n =$  Individual Sign centroid height from bottom of sign cluster

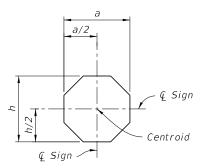
## NOTES:

1. For 'B' & 'C' see Index 700–101 and Roadway Plans.

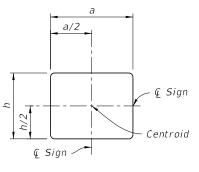
2. Do not exceed an area of 30 SF or a width of 60 inches for a sign or a sign cluster, including rotated sign panels.

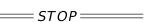
3. Vertical sign spacing (1" shown on Sign Cluster detail) also applies to rotated signs.

CALCULATION OF SIGN CLUSTER CENTROID



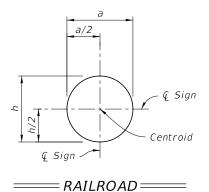
a/2 Ç Sign Centroid

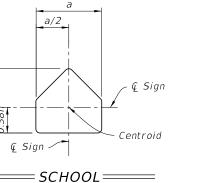


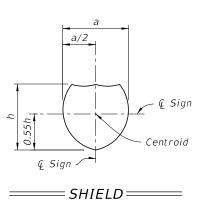




=TYPICAL SECTION=







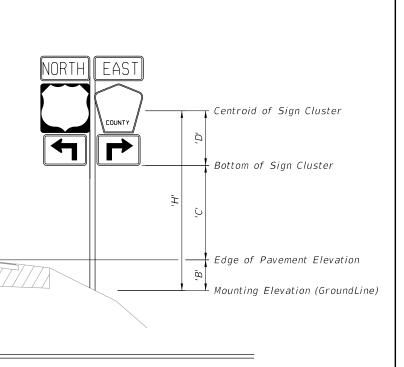
LAST REVISION **11/01/22** 

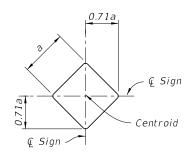
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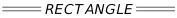


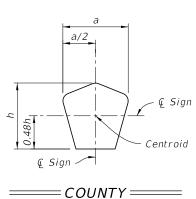
FY 2025-26 STANDARD PLANS

# SINGLE COLUMN GROUND









\_\_\_\_\_ DIAMOND \_\_\_\_\_

DESIGN EXAMPLE - CENTROID

L CICNIC	INDEX	SHEET
) SIGNS	700-010	2 of 11

													im )	
			ALUMINUM COLUMN (POST) SELECTION TABLE (O.D. in.) 'H' (FT)											
		8 ft	9 ft	10 ft	11 ft	12 ft	13 ft	14 ft	15 ft	16 ft	17 ft	18 ft	19 ft	20 ft
	3 sf	2	2.5	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5
	4 sf	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5
	5 sf	2.5	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4
	6 sf	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4
	7 sf	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4
	8 sf	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4
	9 sf	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4
	10 sf	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5
	11 sf	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5
F)	12 sf	3.5	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5
AREA (SF)	13 sf	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5
REA	14 sf	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5
	15 sf	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5	5
PANEL	16 sf	3.5	4	4	4	4	4	4	4.5	4.5	5	5	5	6
AA	17 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6
L F	18 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6
TOTAL	19 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	6
10	20 sf	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	6
	21 sf	4	4	4	4	4.5	4.5	5	5	5	6	6	6	6
	22 sf	4	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6
	23 sf	4	4	4	4.5	4.5	5	5	5	6	6	6	6	6
	24 sf	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6
	25 sf	4	4	4.5	4.5	5	5	5	6	6	6	6	6	8
	26 sf	4	4.5	4.5	4.5	5	5	5	6	6	6	6	8	8
	27 sf	4	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8
	28 sf	4	4.5	4.5	5	5	5	6	6	6	6	6	8	8
	29 sf	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8	8
	30 sf	4.5	4.5	5	5	5	6	6	6	6	6	8	8	8

		FC	UNDATION	TABLE				
Column (Post) Foundation Alternatives								
Size		Driven	Post *	Cond	crete (Class	II)		
Outside	Wall	Embedment	Depth (ft)	Diameter	Embedment	Stub		
Diameter (in)	Thk. (in)	without Soil Plate	with Soil Plate	(ft)	Depth (ft)	Length (ft)		
2.0	1/8	4.5	2.5					
2.5	1/8	5.0	3.0					
3.0	1/8	5.0	3.5					
3.5	<i>³∕</i> 16	6.0	4.5					
4.0	1/4			2.0	3.5	3.0		
4.5	1/4			2.0	4.0	3.0		
5.0	1/4			2.0	4.5	3.0		
6.0	1/4			2.0	5.0	3.0		
8.0	1/4			2.0	5.5	3.0		

\* INSTALLING FRANGIBLE COLUMN SUPPORTS: compaction) or filled with flowable fill or bagged concrete.



€ Sign

€ Aluminum Column (Post) -

## NOTES:

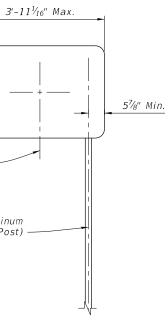
- 1. For offset sign placement see Index 700-101.
- 2. For signs with widths greater than 4' see Index 700-011.
- 3. Offset signs with driven posts require a soil plate.

LAST REVISION 11/01/22



SINGLE COLUMN GROUND

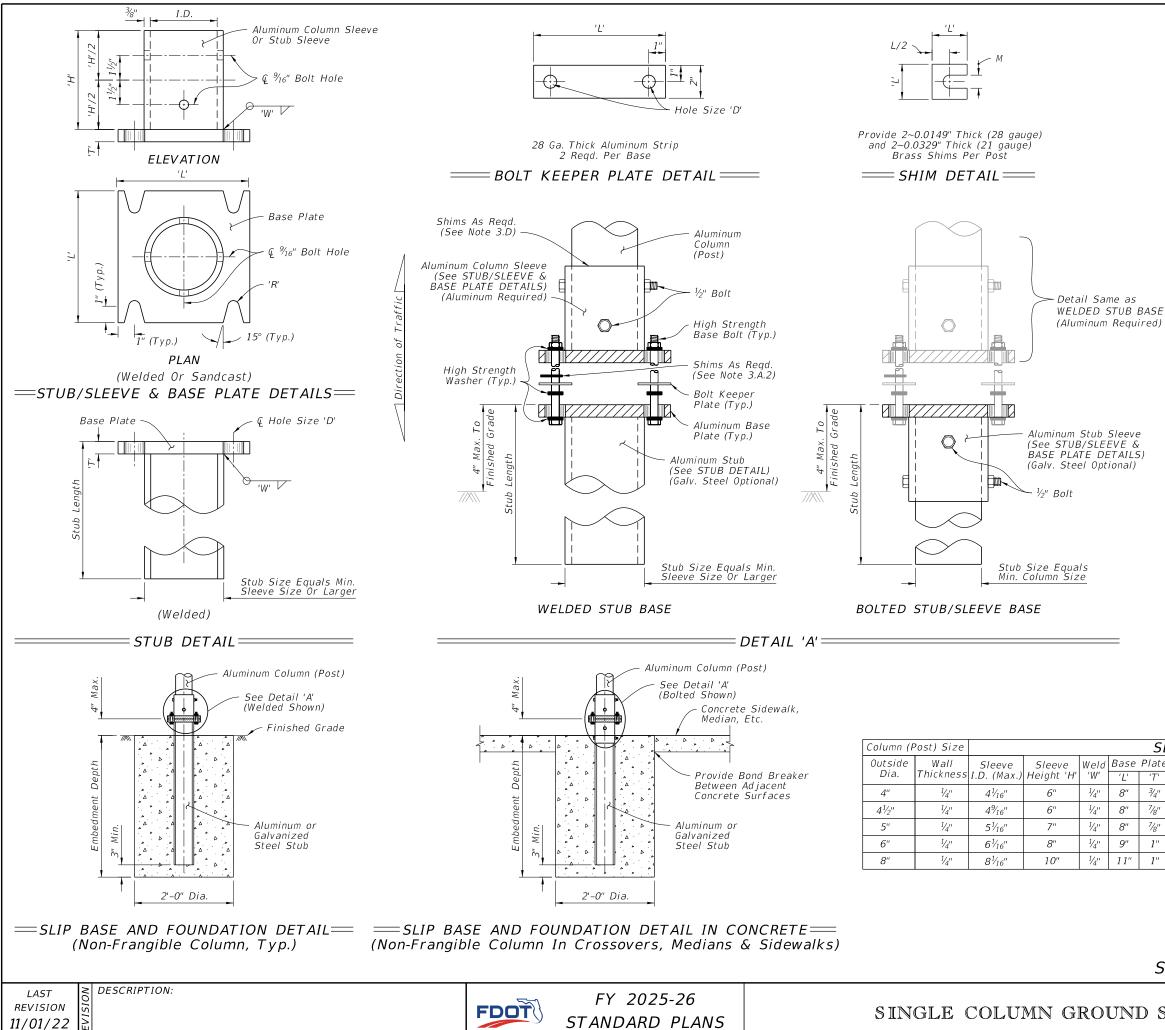
Columns (posts)  $3^{1}\!/_{2}$ " O.D. and less are considered frangible and may be installed either by driving the post or setting the posts in preformed holes. Backfill preformed holes with suitable material tamped in layers not thicker than 6" (to provide adequate



\_\_\_\_\_\_ OFFSET\_SIGN \_\_\_\_\_\_

COLUMN AND I	FOUNDATION	TABLES
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	INDEX	SHEET
) SIGNS	700-010	3 of 11



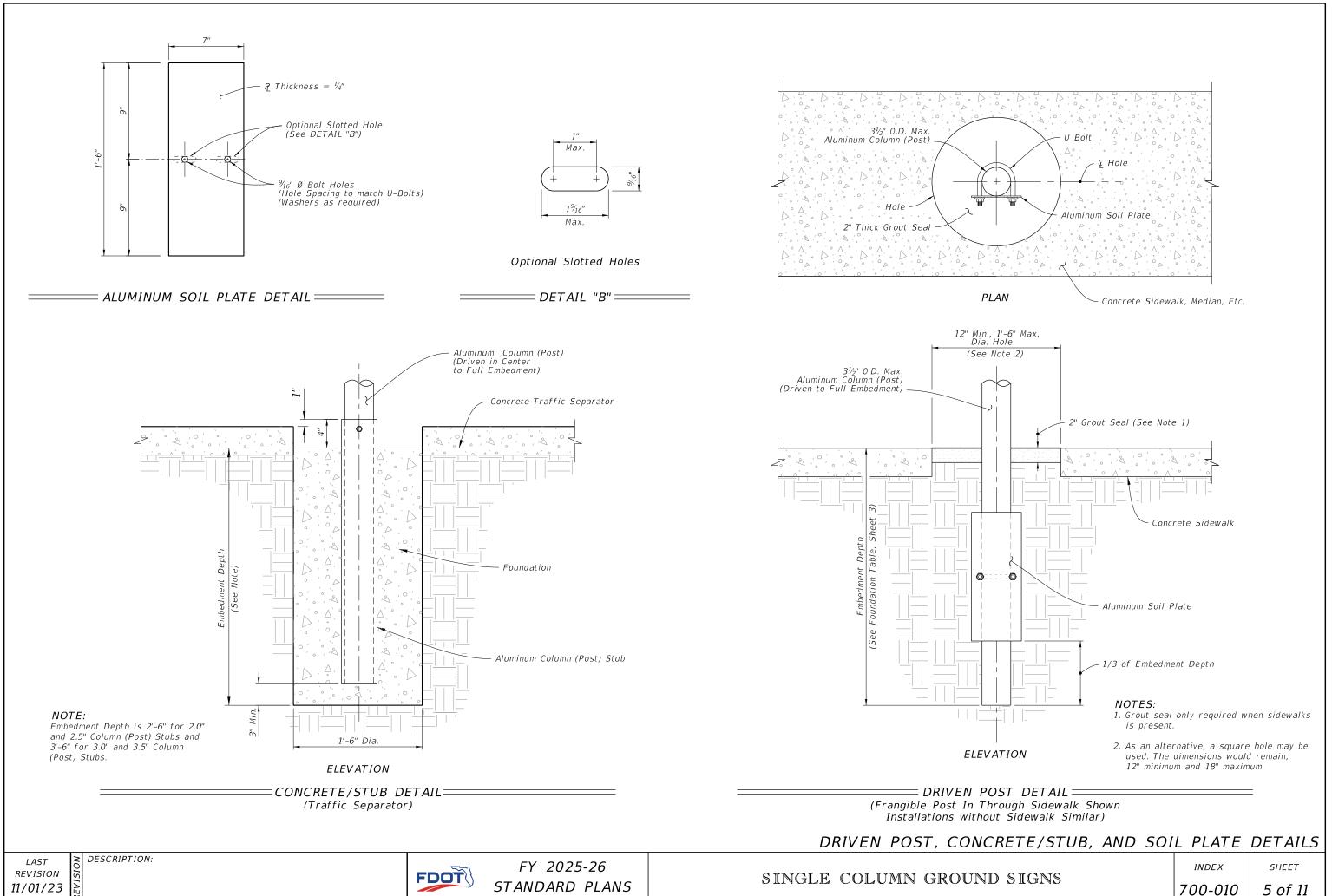
## NOTES:

- 1. Foundation Notes for Slip Base:
- A. See FOUNDATION TABLE on Sheet 3 for foundation embedment depth and stub length
- 2. Slip Base Fabrication Notes:
- A. The difference between the O.D. of the post and I.D. of the Sleeve must be  $\frac{1}{16}$  or less.
- B. The WELDED STUB BASE and lower STUB/SLEEVE BASE PLATE may be fabricated using galvanized steel as an option to aluminum. The upper portion of the SLIP BASE must be aluminum.
- C. Either a Welded Stub Base or Bolted Stub/Sleeve Base may be used in Slip Base.
- D. For cast base plates bolted to foundation stubs, use a foundation stub the same size as the sign column (Post).
- 3. Slip-Base Assembly Instructions:
- WELDED STUB BASE A. Assemble the Slip Base as follows:
  - 1. Insert Post into Sleeve and connect using  $2 \sim \frac{1}{2}$ " diameter Sleeve Bolts
    - 2. Assemble top base plate to bottom Base Plate using Base Bolts (High strength) with 3 washers per bolt. (See Detail 'A'):
      - a. Place one washer on each Base Bolt between the bottom Base Plate and the Base Bolt head. b. Place the next washer between the Bottom Base
      - Plate and the Bolt Keeper Plate.
      - c. Use brass or galvanized steel shims to plumb the post
      - d. Add the top base plate section. e. Place the third washer between the Top Base
      - Plate and the Nut.
  - B. Orient the Bolt Keeper Plates in the Direction of Traffic.
  - C. Tighten Base Bolts as follows:
    - 1. Tighten Base Bolts to the maximum possible with a 12" to 15" wrench (this will bed the washers and shims and clear the bolt threads).
    - 2. Loosen each Base Bolt one turn.
    - 3. Under the supervision of the Engineer, use a calibrated wrench to tighten bolts to the torque prescribed in the SLIP BASE DETAILS Table. Over tightened Base Bolts are not permitted.
    - 4. Distort bolt threads at the junction with nuts to prevent loosening. Repair damaged galvanizing.
  - D. Obtain a tight sleeve connection by placing 4 galvanized steel shims between the column (post) and sleeve. Space the shims evenly around the perimeter of the column (1 between each bolt hole, 4 total). Use shims that are 1" shorter than the height of the sleeve.

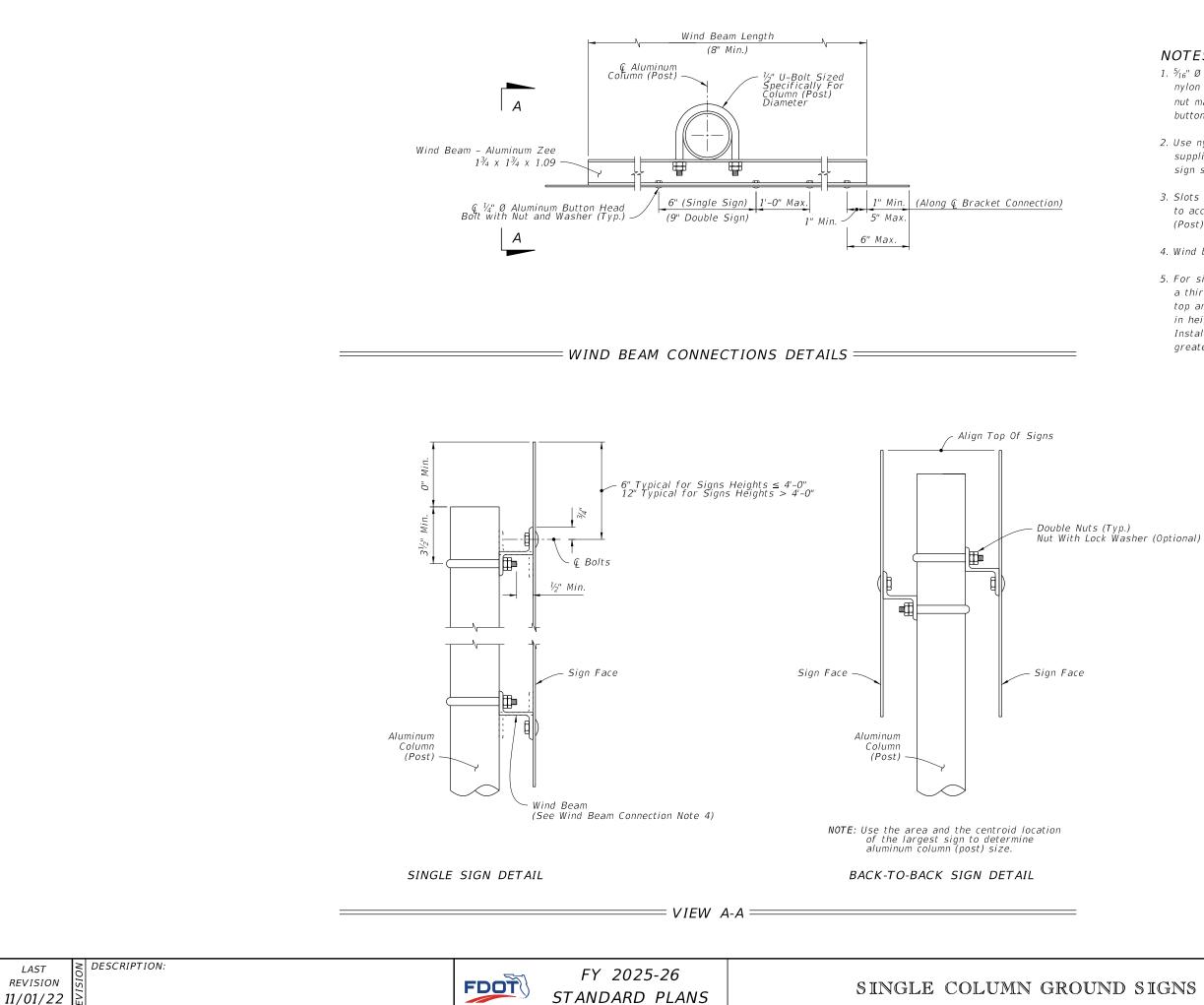
<u> </u>	10 04	<u> </u>	DET	11.0				
SL	IP BA	SE	DETA	ILS				
Plate	Radius	Bas	e Bolt	Base Plat	e Torque	Hole	SH	IM
'T'	' <i>R</i> '	Size	Length	ft-lbs	inIbs	Size 'D'	L	М
<i>3</i> / <sub>4</sub> ''	11/ <sub>32</sub> "	<sup>5</sup> ⁄8"	3"	29	345	<sup>11</sup> ⁄ <sub>16</sub> "	1¾"	<sup>1</sup> 1⁄ <sub>16</sub> "
<sup>7</sup> /8"	11/ <sub>32</sub> "	5⁄8"	3¼"	29	345	<sup>11</sup> / <sub>16</sub> "	1¾"	<sup>11</sup> / <sub>16</sub> "
<sup>7</sup> ⁄8″	<sup>1</sup> <sup>1</sup> / <sub>32</sub> "	5⁄8"	3 <sup>1</sup> ⁄4"	29	345	<sup>1</sup> ¼ <sub>16</sub> "	1¾"	<sup>1</sup> 1⁄ <sub>16</sub> "
1"	<sup>13</sup> / <sub>32</sub> "	3⁄4″	3 <sup>1</sup> /2"	46	554	<sup>13</sup> ⁄16"	1¾"	<sup>13</sup> ⁄16″
1"	<sup>15</sup> / <sub>32</sub> "	7⁄8″	3¾"	53	640	<sup>15</sup> ⁄16''	2¾"	$1^{1}/_{16}''$

SLIP BASE AND FOUNDATION DETAILS

SIGNS	INDEX	SHEET
0.210102	700-010	4 of 11



024 9:02:01 A

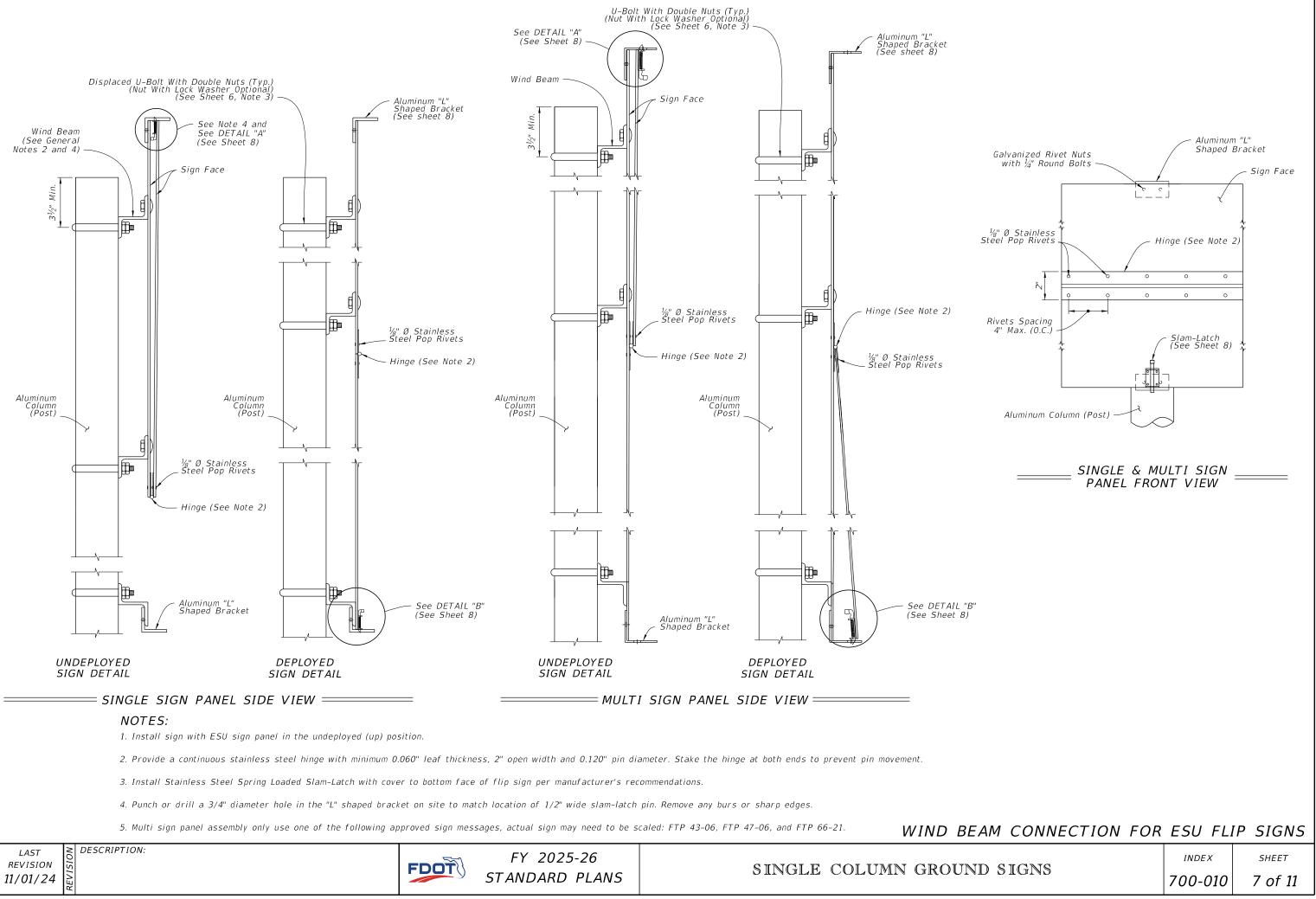


## NOTES:

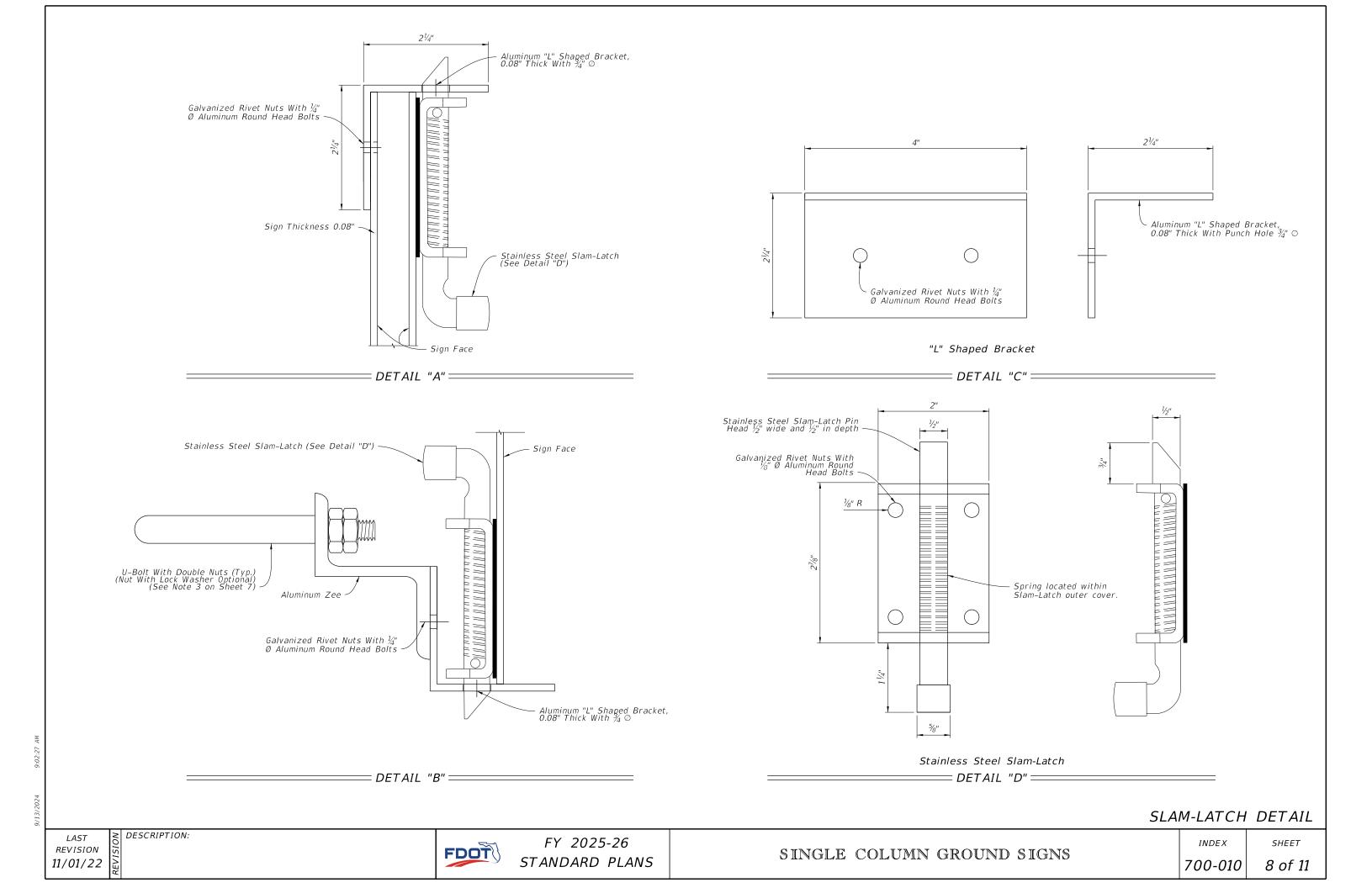
- 1.  $\frac{5}{16}$ " Ø stainless steel hex head bolts with nylon washer under head and washer under nut may be used in lieu of  $\frac{1}{4}$ " Ø aluminum button or flat head bolts.
- 2. Use nylon washers (provided by the sheeting supplier) under the bolt heads to protect sign sheeting.
- 3. Slots up to 2" long are allowed in wind beams to accommodate U-Bolts for varying Column (Post) diameters.
- 4. Wind beams may be oriented in either direction.
- 5. For signs greater than 66" in height, install a third wind beam evenly spaced between the top and bottom wind beams. For signs up to 12" in height, use only one wind beam at Q Sign. Install two wind beams on signs with heights greater than 12" and less than or equal to 66".

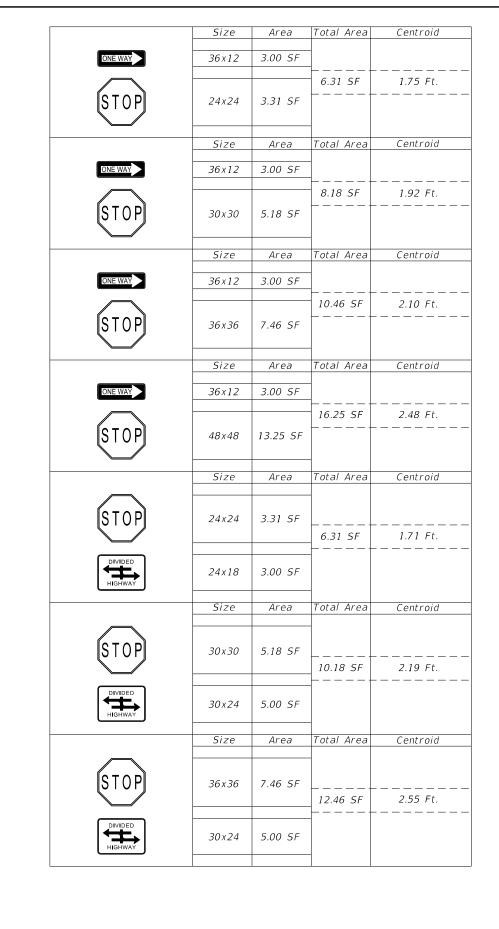
# WIND BEAM CONNECTION

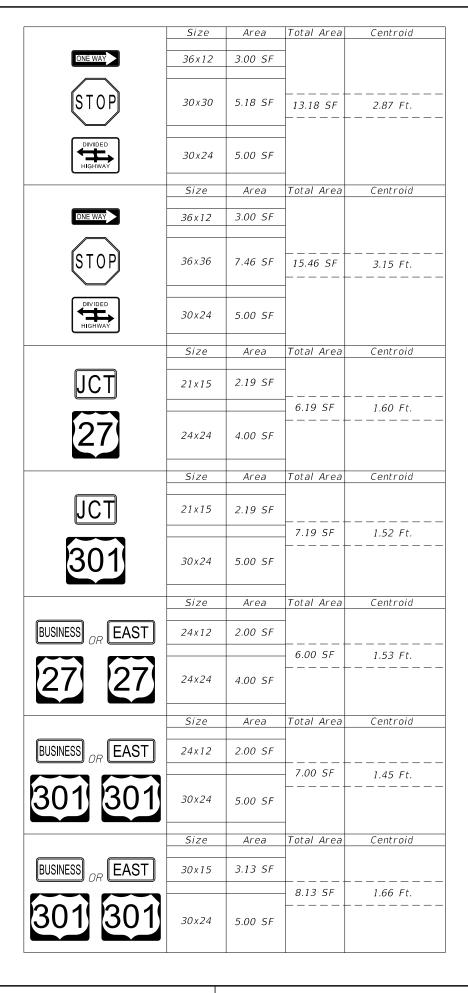
) SIGNS	INDEX	SHEET
J 510195	700-010	6 of 11



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27  $\longleftrightarrow$ 











9:02:36

LAST REVISION 11/01/23

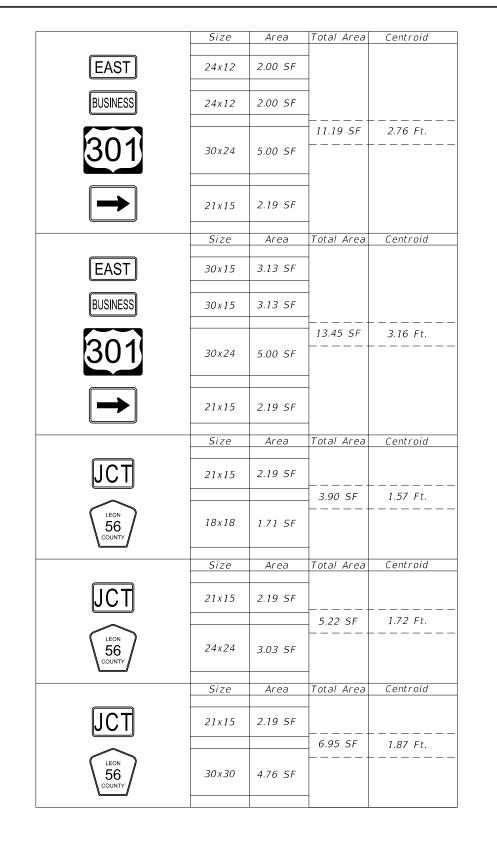


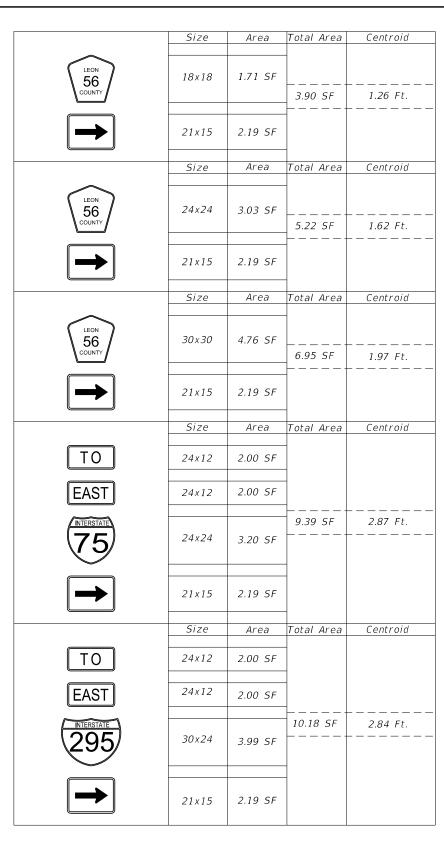


FY 2025-26 STANDARD PLANS

# SINGLE COLUMN GROUND

	Size	Area	Total Area	Centroid	<u>d</u>
	24x24	4.00 SF	6.19 SF	1.73 Ft	 
	21×15	2.19 SF			
	Size	Area	Total Area	Centroid	<u>d</u>
	30x24	5.00 SF	7.19 SF	 1.81 Ft	 
	21x15	2.19 SF			
	Size	Area	Total Area	Centroid	<u>d</u>
EAST	24x12	2.00 SF	-		
27	24x24	4.00 SF	8.19 SF	2.26 Ft	 
	21x15	2.19 SF			
	Size	Area	Total Area	Centroid	<u>d</u>
EAST	24x12	2.00 SF	-		
801	30x24	5.00 SF	9.19 SF	2.27 Ft	 ·
	21x15	2.19 SF	_		
	Size	Area	Total Area	Centroid	<u>d</u>
EAST	30x15	3.13 SF	-		
801	30x24	5.00 SF	10.32 SF	2.49 Ft	 
	21x15	2.19 SF	_		
	Size	Area	Total Area	Centroid	<u>d</u>
	24x12	2.00 SF	-		
	24x12	2.00 SF			
	24x24	4.00 SF	10.19 SF	2.80 Ft	
	21x15	2.19 SF			
) SIG	NS		7	index 00-010	<sub>sнеет</sub> 9 of 11

















EAST OR 75

24 9·02







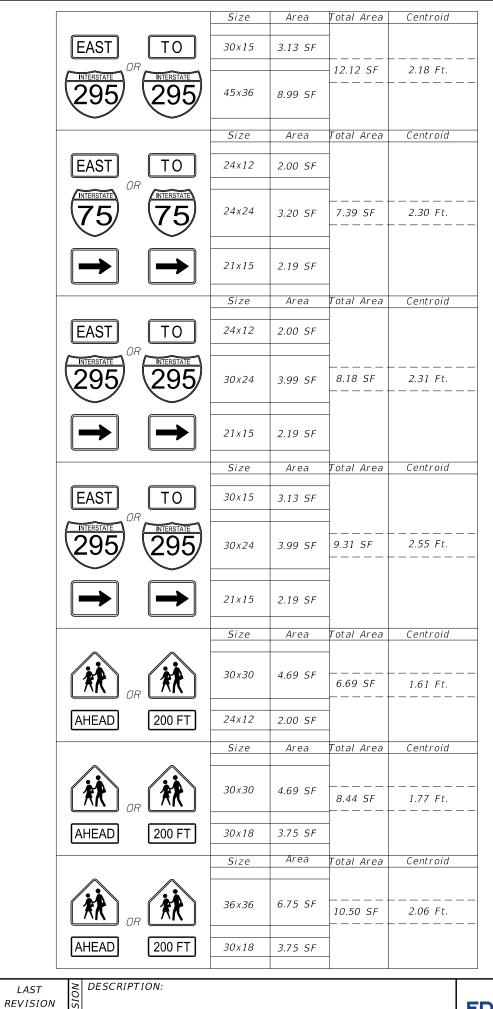


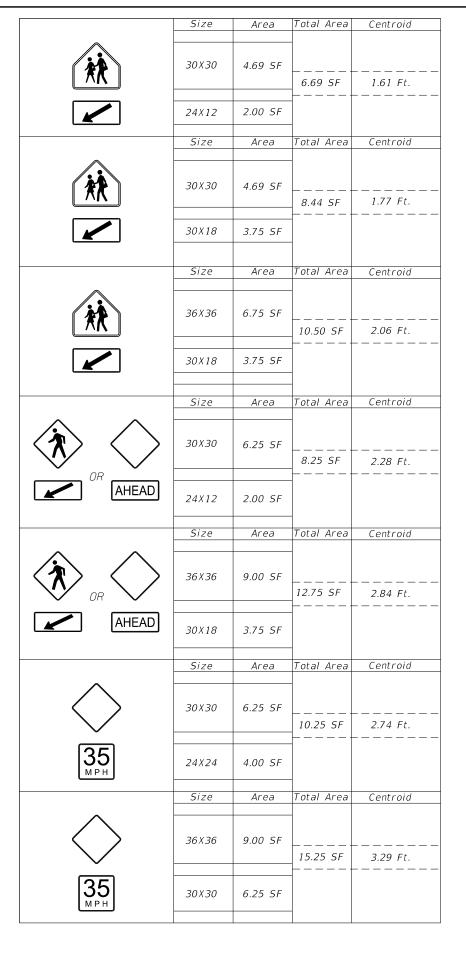
FY 2025-26 STANDARD PLANS

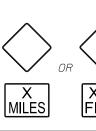
SINGLE COLUMN GROUND SIGNS

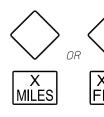
	Size	Area	Total Area	Centroid
	30x15	3.13 SF	-	
	30x15	3.13 SF		
)	30x24	3.99 SF	12.44 SF	
	21x15	2.19 SF		
	Size	Area	Total Area	Centroid
	21x15	2.19 SF		
			5.39 SF	1.75 Ft.
	24x24	3.20 SF		
	Size	Area	Total Area	Centroid
	21x15	2.19 SF		
١			6.18 SF	1.67 Ft.
)	30x24	3.99 SF		
	Size	Area	Total Area	Centroid
ТО	24x12	2.00 SF	<b>1</b>	
T5	24x24	3.20 SF	_ 5.20 SF	1.67 Ft. 
	Size	Area	Total Area	Centroid
ТО	24x12	2.00 SF		
VTERSTATE	30x24	3.99 SF	5.99 SF	1.60 Ft
	Size	Area	Total Area	Centroid
ТО	30x15	3.13 SF	+ ++	
195	30x24	3.99 SF	- 7.12 SF	1.81 Ft.
	Size	Area	Total Area	Centroid
ТО	30x15	3.13 SF	1	
75	36x36	7.20 SF	– 10.33 SF	2.27 Ft.

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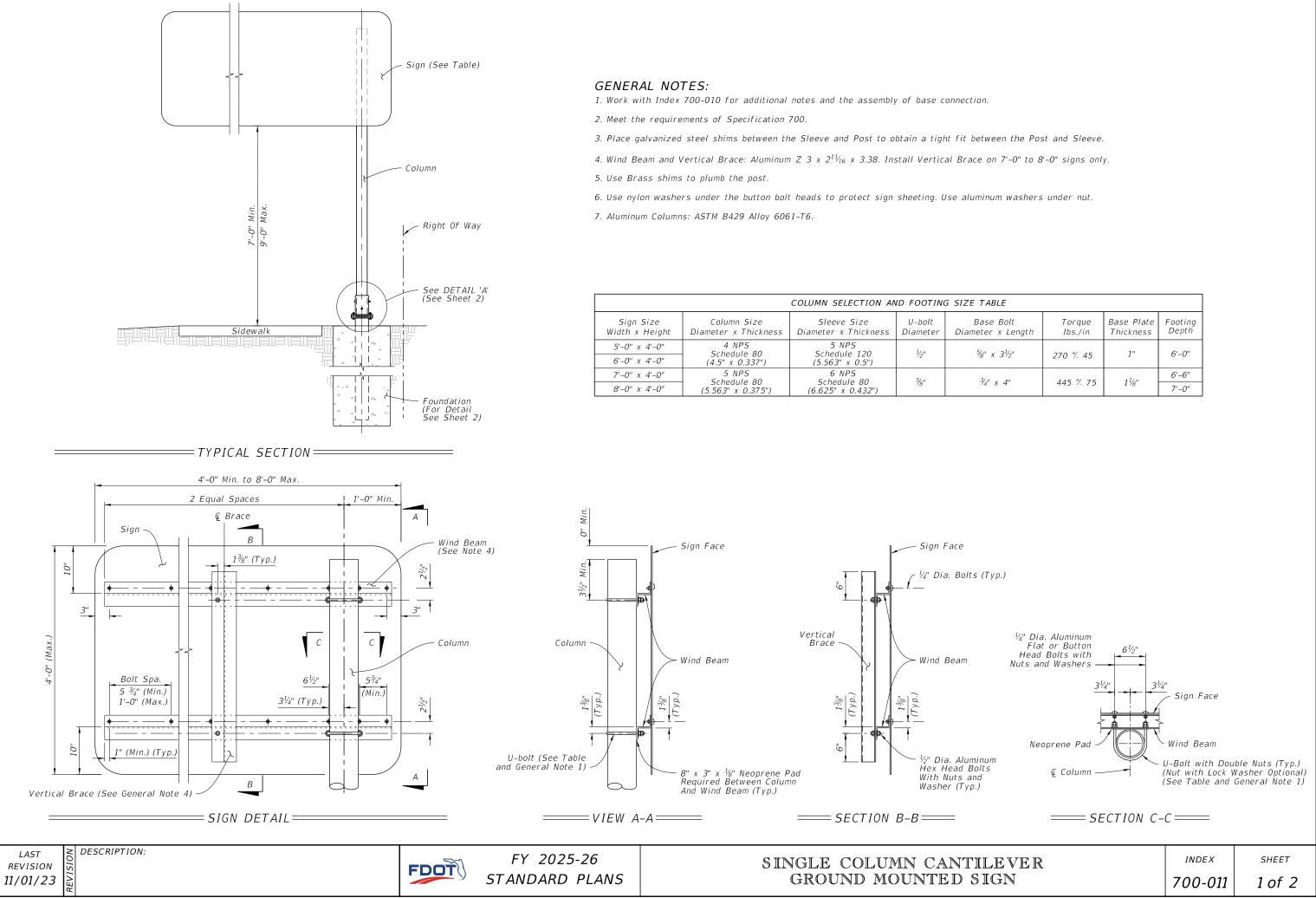


FY 2025-26 STANDARD PLANS

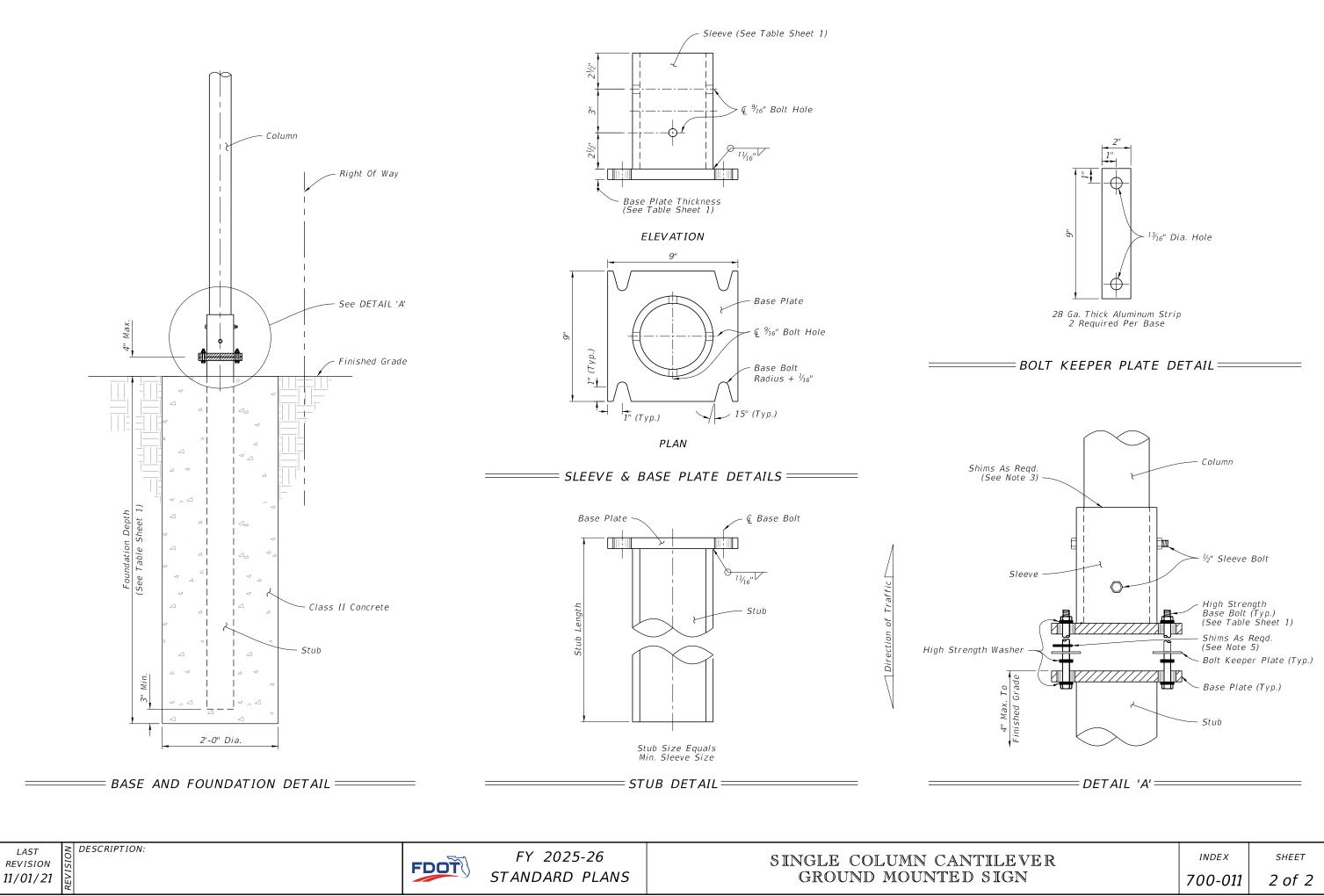
# SINGLE COLUMN GROUND

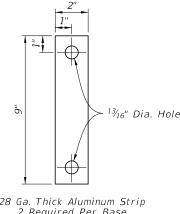
	Size	Area	Total Area	Centroid
~				
	30X30	6.25 SF	+	
$\bigvee$			9.25 SF	2.51 Ft.
000			+	
XXX EET	24X18	3.00 SF		
	Size	Area	Total Area	Centroid
•			_	
$\frown$				
	36X36	9.00 SF		
$\checkmark$			14.00 SF	3.06 Ft.
			<u>├</u>	
XXX	30X24	5.00 SF		
EET				

	INDEX	SHEET
D SIGNS	700-010	11 of 11



ABLE			
se Bolt er x Length	Torque Ibs./in	Base Plate Thickness	Footing Depth
x 3½"	270 ½ 45	1"	6'-0''
" x 4"	445 ½ 75	11/8"	6'-6"
~ ~ ~		170	7'-0''





### GENERAL NOTES:

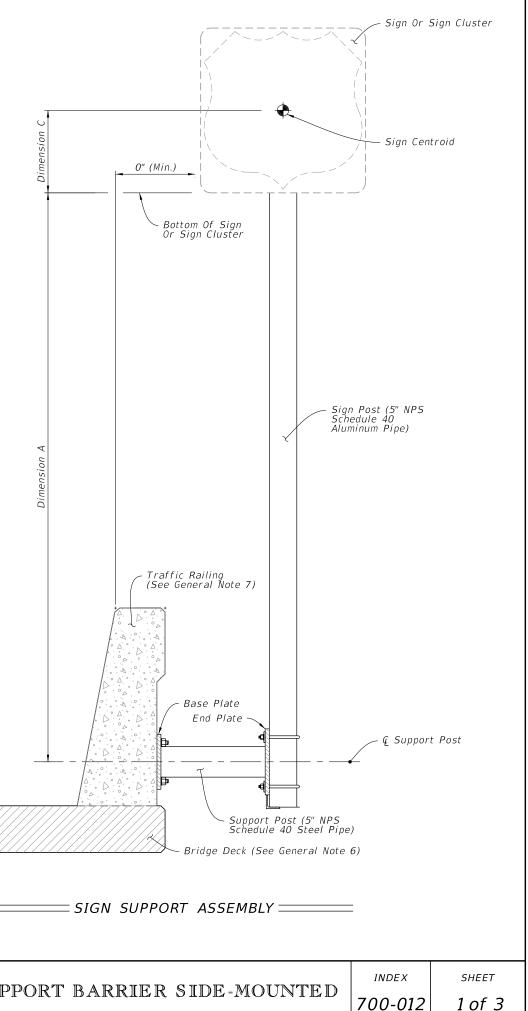
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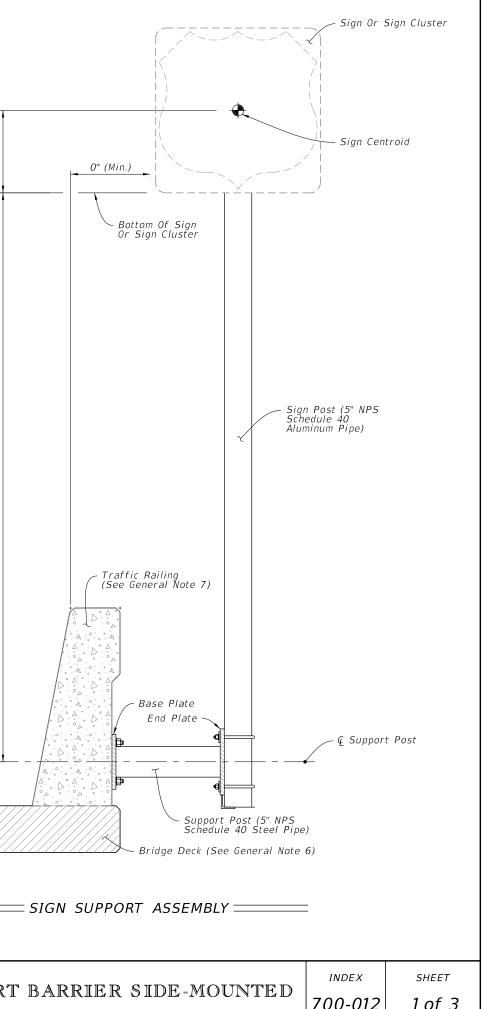
- 2. Work with Index 700-010.
- 3. Shop Drawings: Not required.
- 4. Construction:
- A. Locate Sign Support a minimum of 5 feet from an open joint or transition (sign stationing may be adjusted to accommodate this requirement.
- B. Base plate must be flush with back of Traffic Railing
- C. Anchors in Traffic Railings:
- a. Install Adhesive Anchors in accordance with Specification 416 except perform field test on one anchor per sign support location.
- b. Use templates and tie anchors as necessary to maintain correct placement of C-I-P Embedded Anchors
- c. Do not drill into existing conduit
- D. Temporary Signs on Permanent Traffic Railings: Same as Permanent except Field testing of anchors is not required
- 5. Removal of Temporary Signs on Permanent Traffic Railings:
- A. Cut anchor rods flush with the top of the traffic railing
- B. Coat anchors with Type F-1 epoxy to prevent corrosion
- a. Extend coating 2 inches beyond edge of cut anchor rods b. Epoxy coating 1/16" thick minimum
- 6. Bridge deck shown. Approach slabs, junction slabs, and miscellaneous structures are similar.
- 7. Traffic railings are shown. Concrete barriers and parapets are similar.
- 8. Materials:
- A. Steel Plate: ASTM A36 or ASTM A709 Grade 36
- B. Steel Pipe (Support Post): ASTM A501 Schedule 40
- C. Aluminum Pipe: ASTM B429 Alloy 6061-T6
- D. Galvanized U-Bolts, Nuts and Plate Washer
- a. U-Bolts: ASTM A449 b. Hex Nuts: ASTM A 563 Lock Nuts
- c. Plate Washer: ASTM A 36 or ASTM A709 Grade 36 or 50
- E. Galvanized Anchor bolts, Nuts and Washers:
- a. Anchor Rod: ASTM F1554 Grade 55 fully threaded (for Adhesive Anchors)
- b. Anchor Bolts: ASTM F1554 Grade 55 Grade A Hex
- c. Nuts: ASTM A563 Heavy Hex Locking
- d. Washers: ASTM F436

SIGN LIN	MITATIONS TABLE
MAX. SIGN AREA (SF)	MAX. SIGN CENTROID HEIGHT (DIM. A + DIM. C)
25	9'-7"

Dimension A = Distance from centerline of the Support Post to the bottom of the sign or sign cluster.

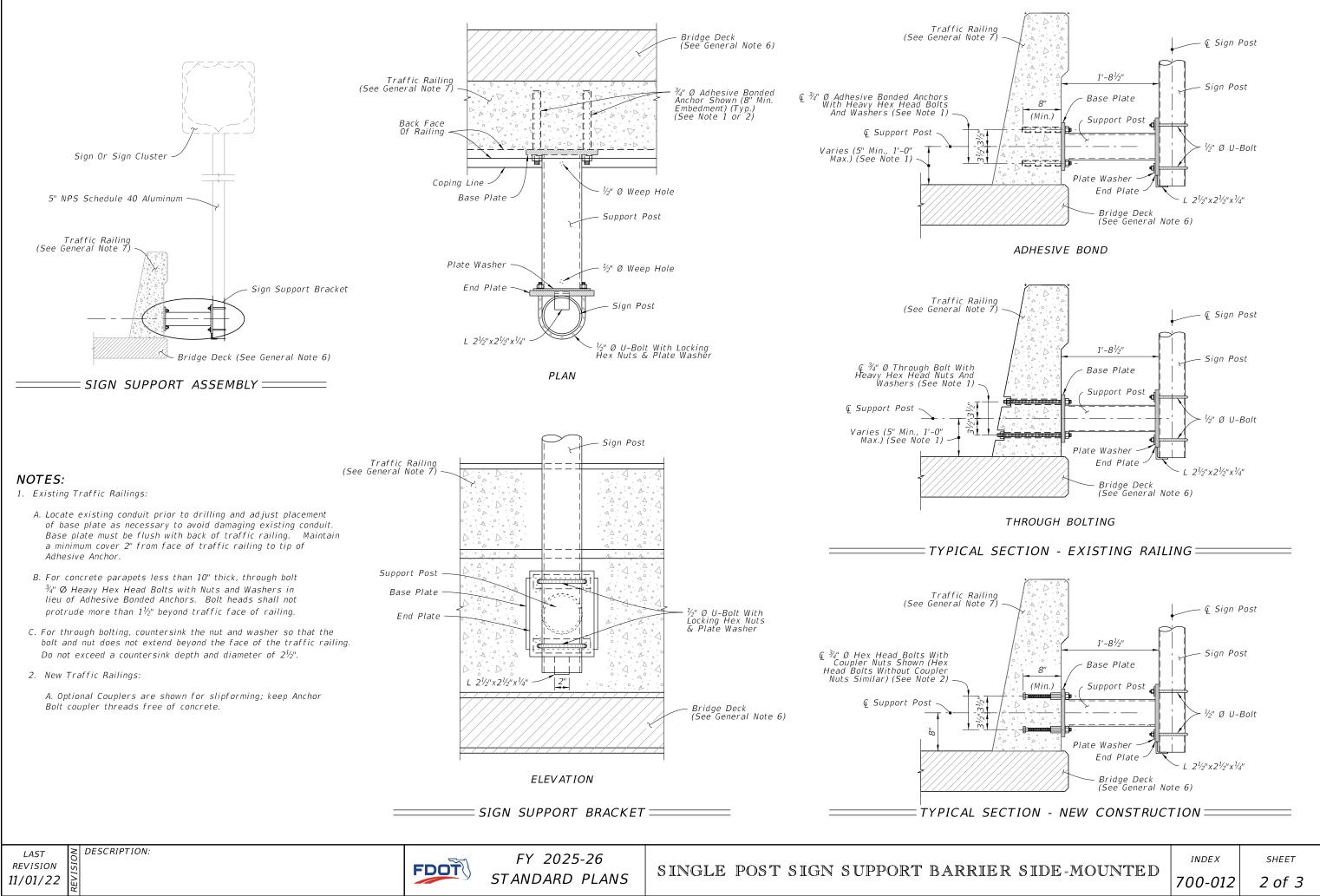
Dimension C = Vertical distance from the bottom of the sign or sign cluster to the Centroid of the sign or sign cluster.

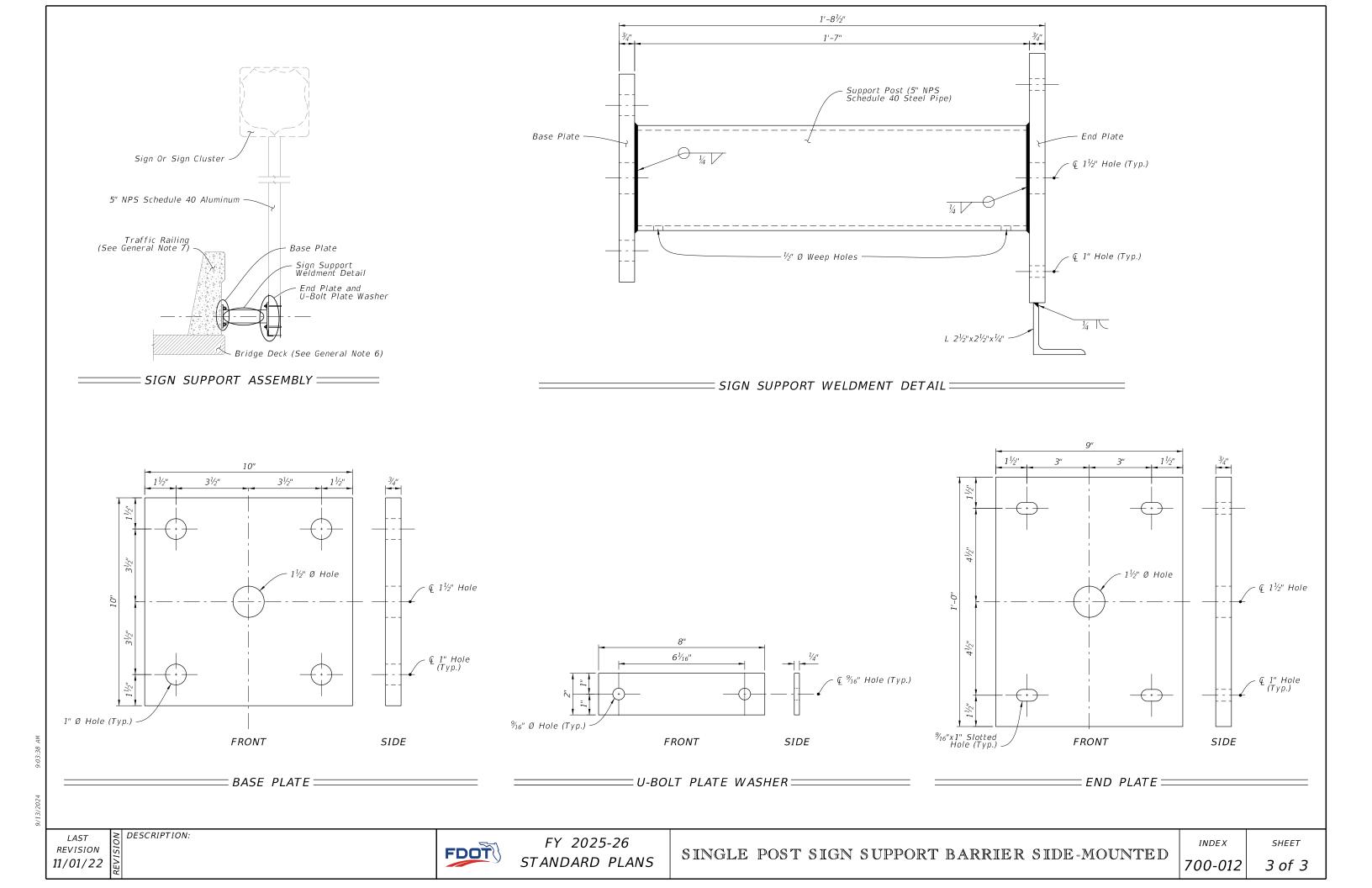


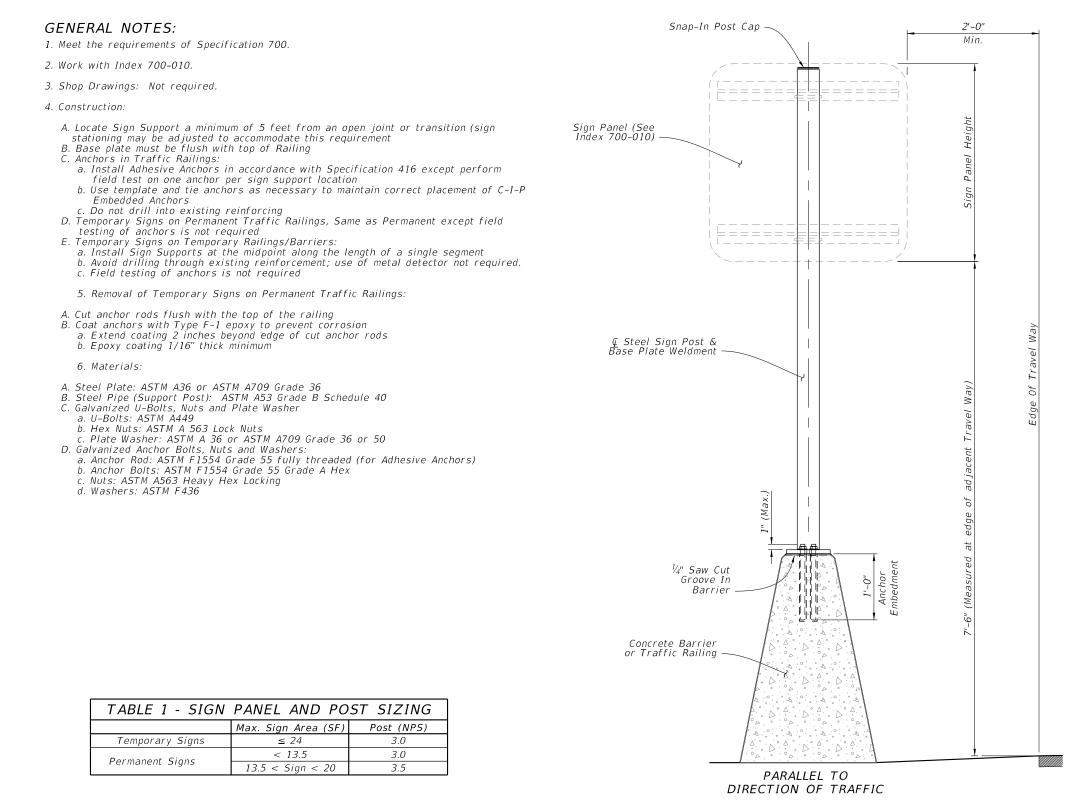












DESCRIPTION:

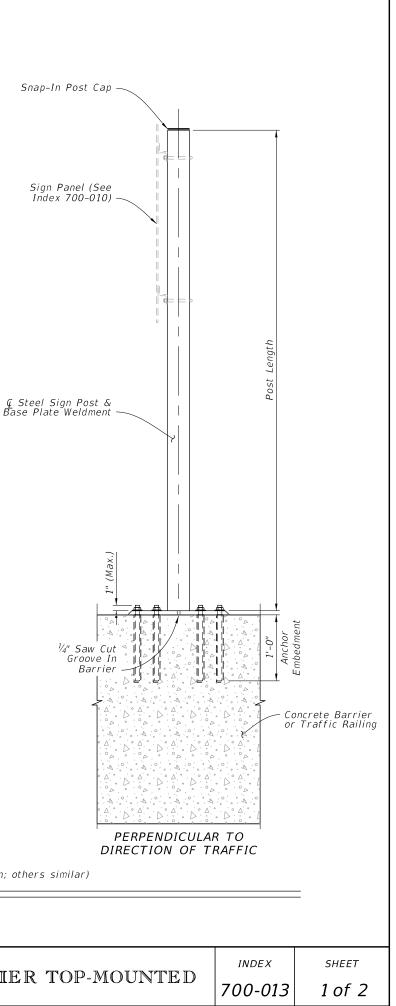


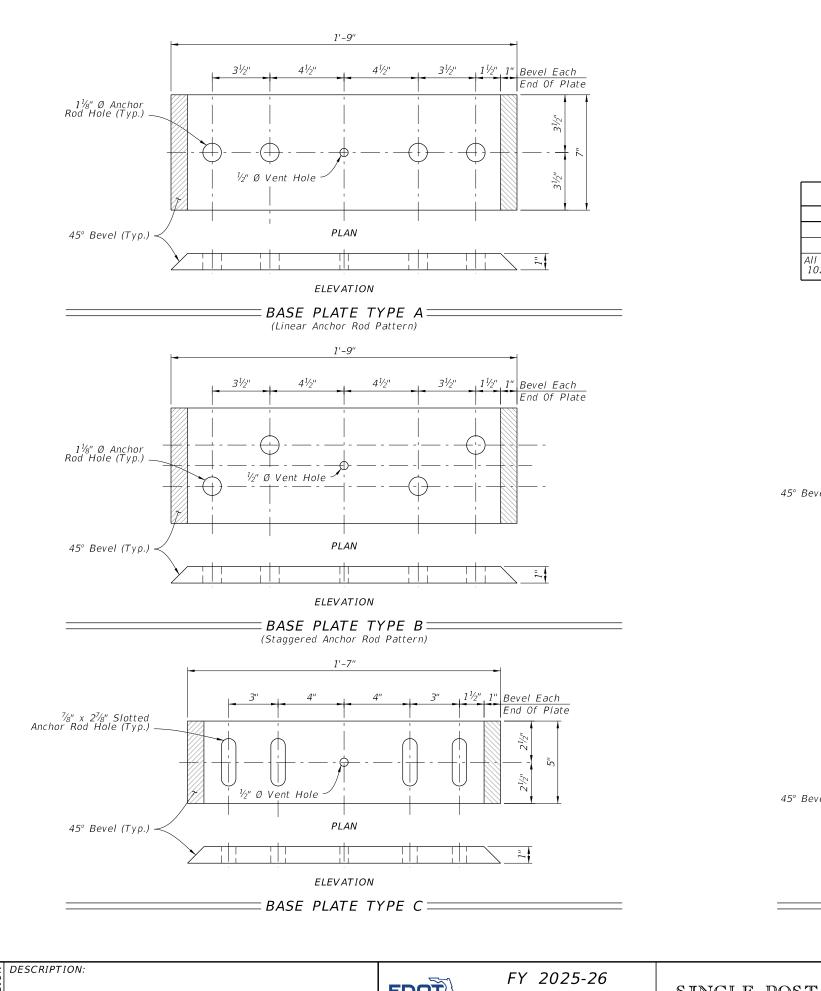




FY 2025-26 STANDARD PLANS

SINGLE POST SIGN SUPPORT BARRIER TOP-MOUNTED

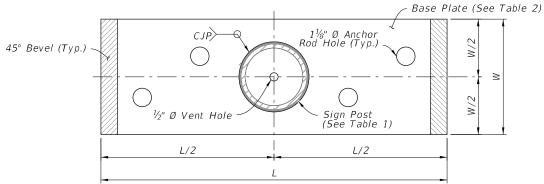




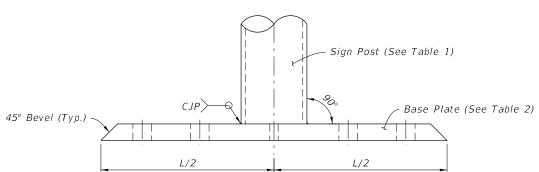
## NOTES:

1. Place anchor rods in a staggered or linear pattern as necessary to avoid reinforcing. 2. Use a staggered pattern for all temporary barriers.

TABLE 2 -	BASE PLATE TYPE AND A	NCHOR ROD	SIZING
Index	Type/Application	Base Plate Type	Anchor Rod Ø
521-001	Full Wall	В	1"
521-001	Cantilever or L-Wall	А	1
All listed above Plus 102-110 & 102-100	Temporary Signs	С	3⁄4"







ELEVATION

=SIGN SUPPORT WELDMENT DETAIL  $\equiv$ (Staggered Anchor Rod Pattern shown)

LAST REVISION 11/01/22

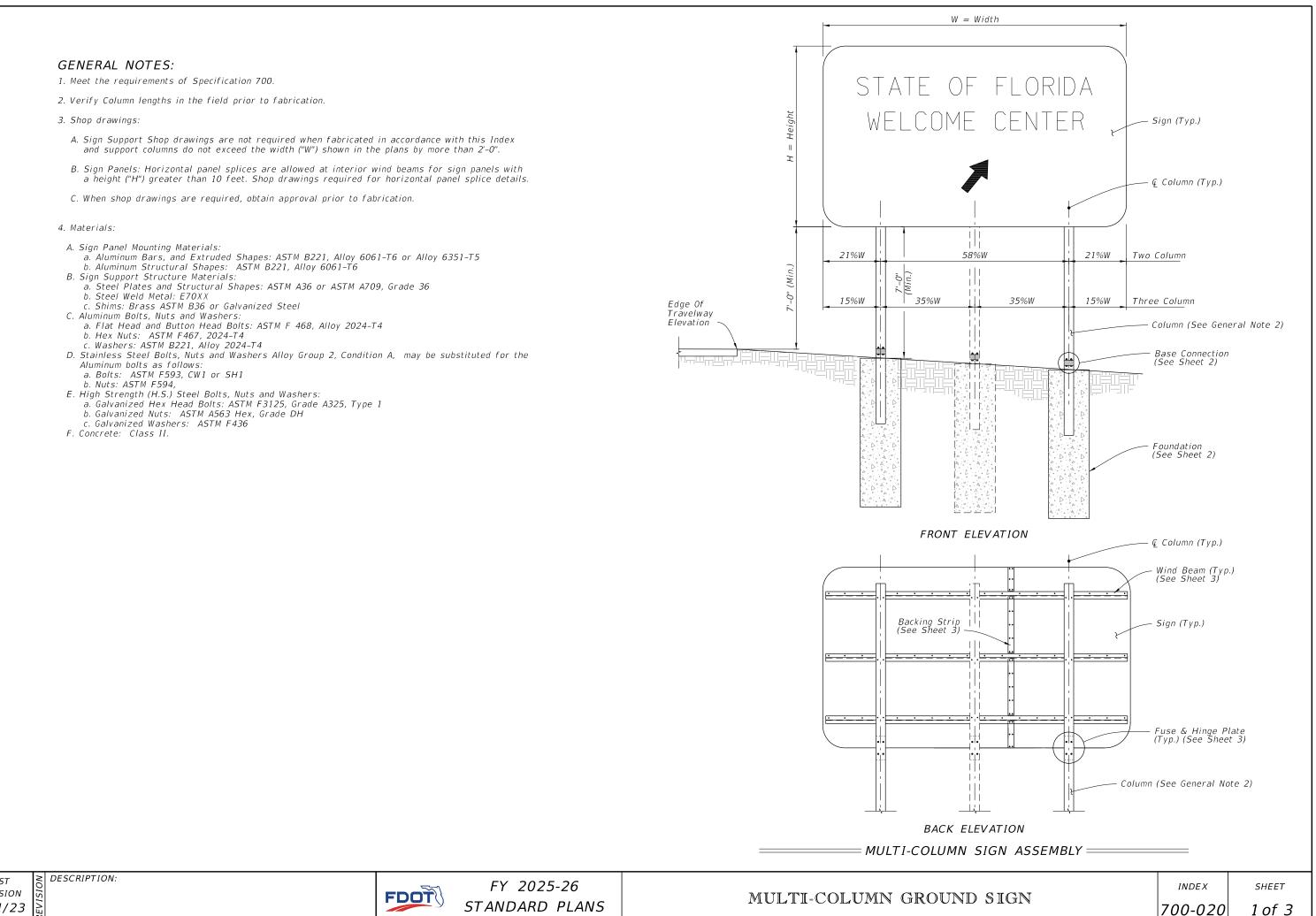


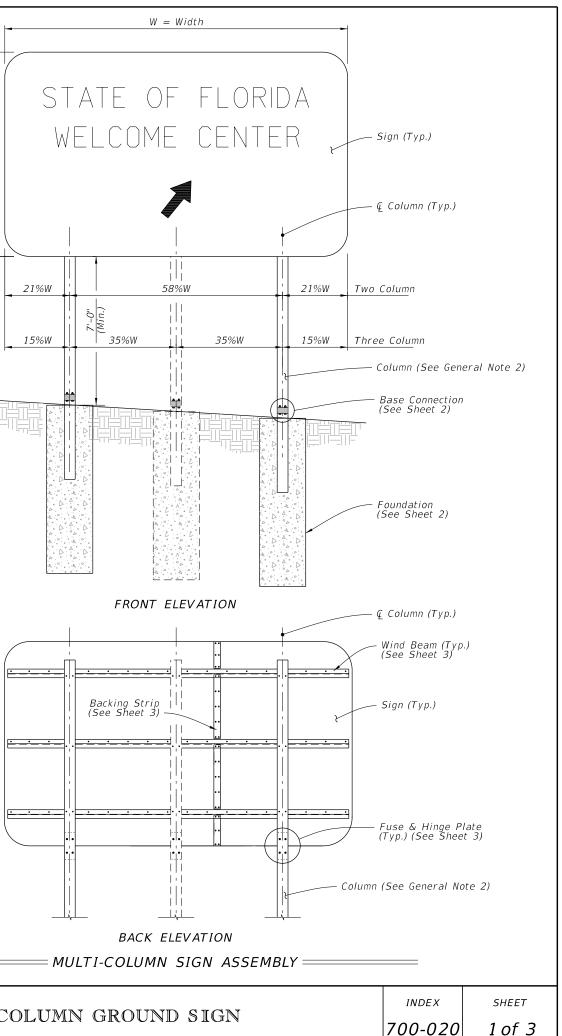
STANDARD PLANS

## SINGLE POST SIGN SUPPORT BARRI

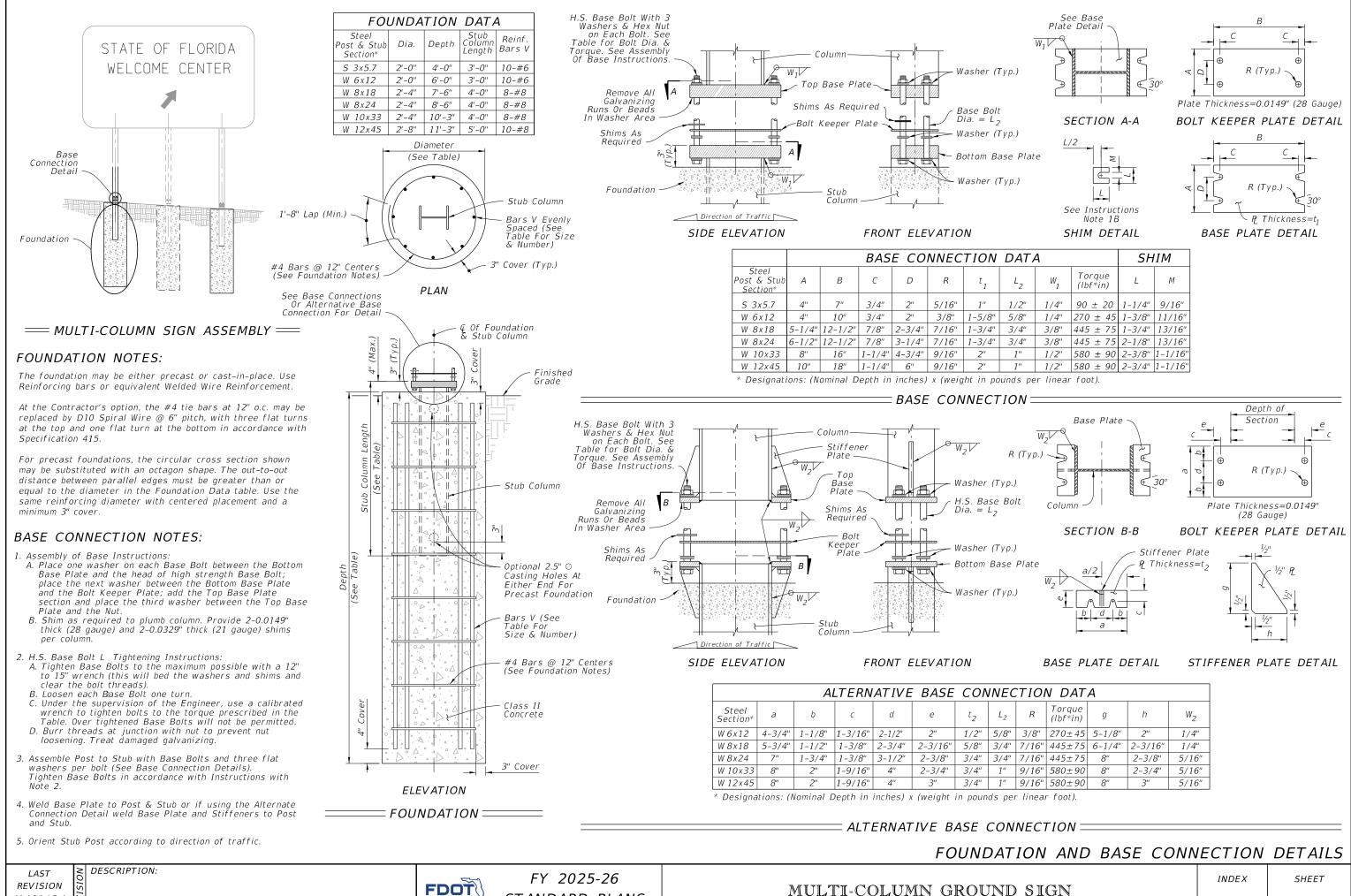


	INDEX	SHEET
ER TOP-MOUNTED	700-013	2 of 2





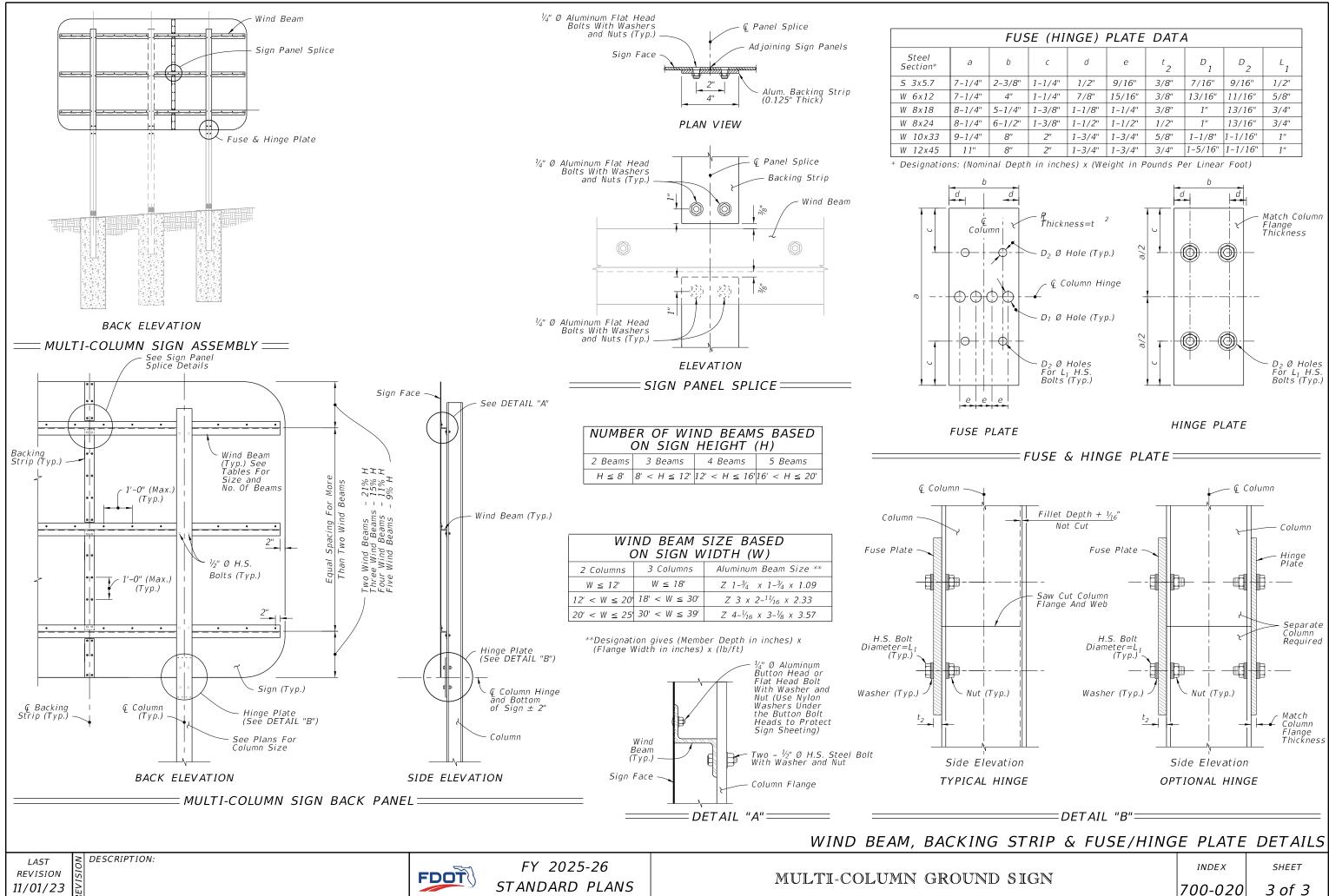


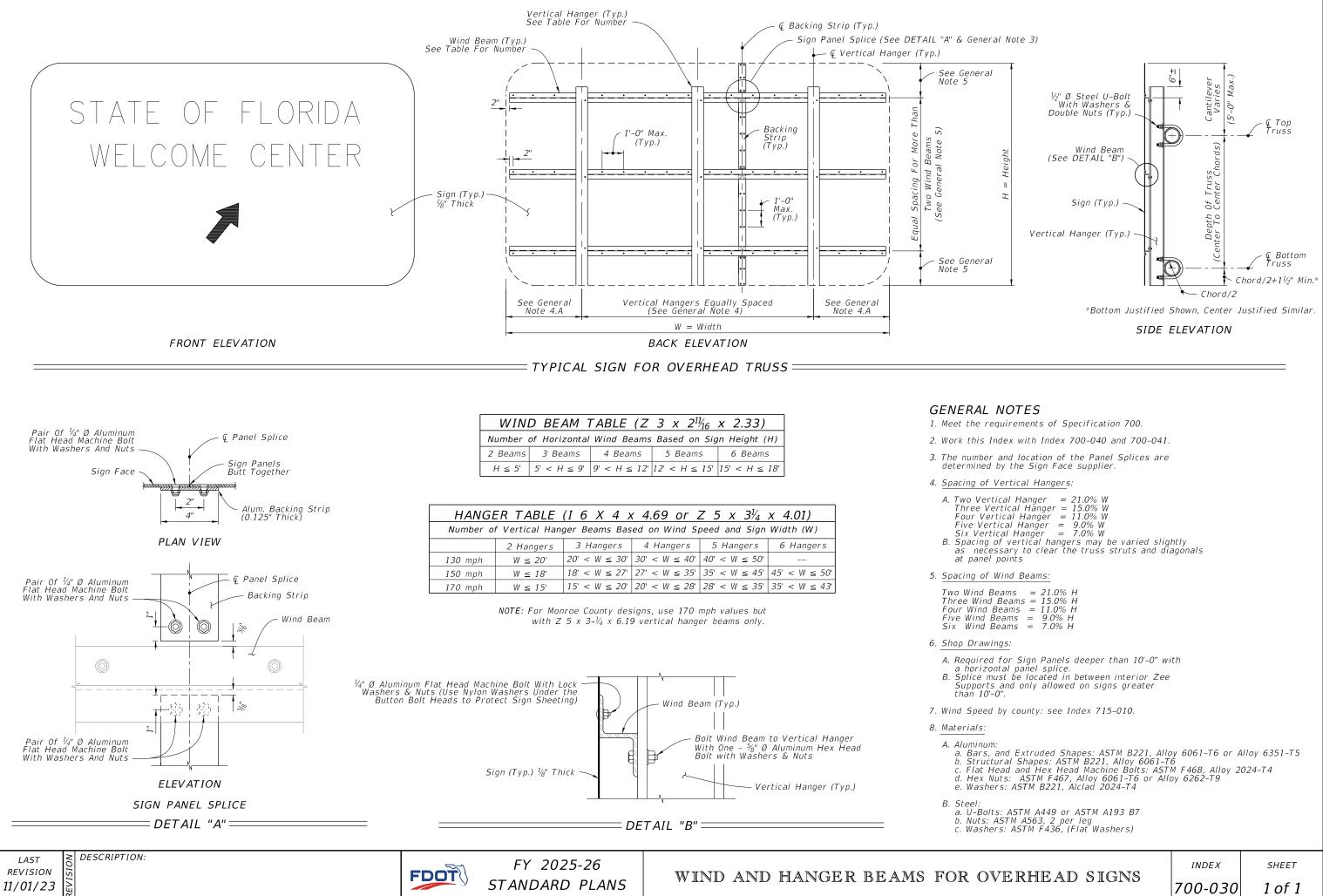


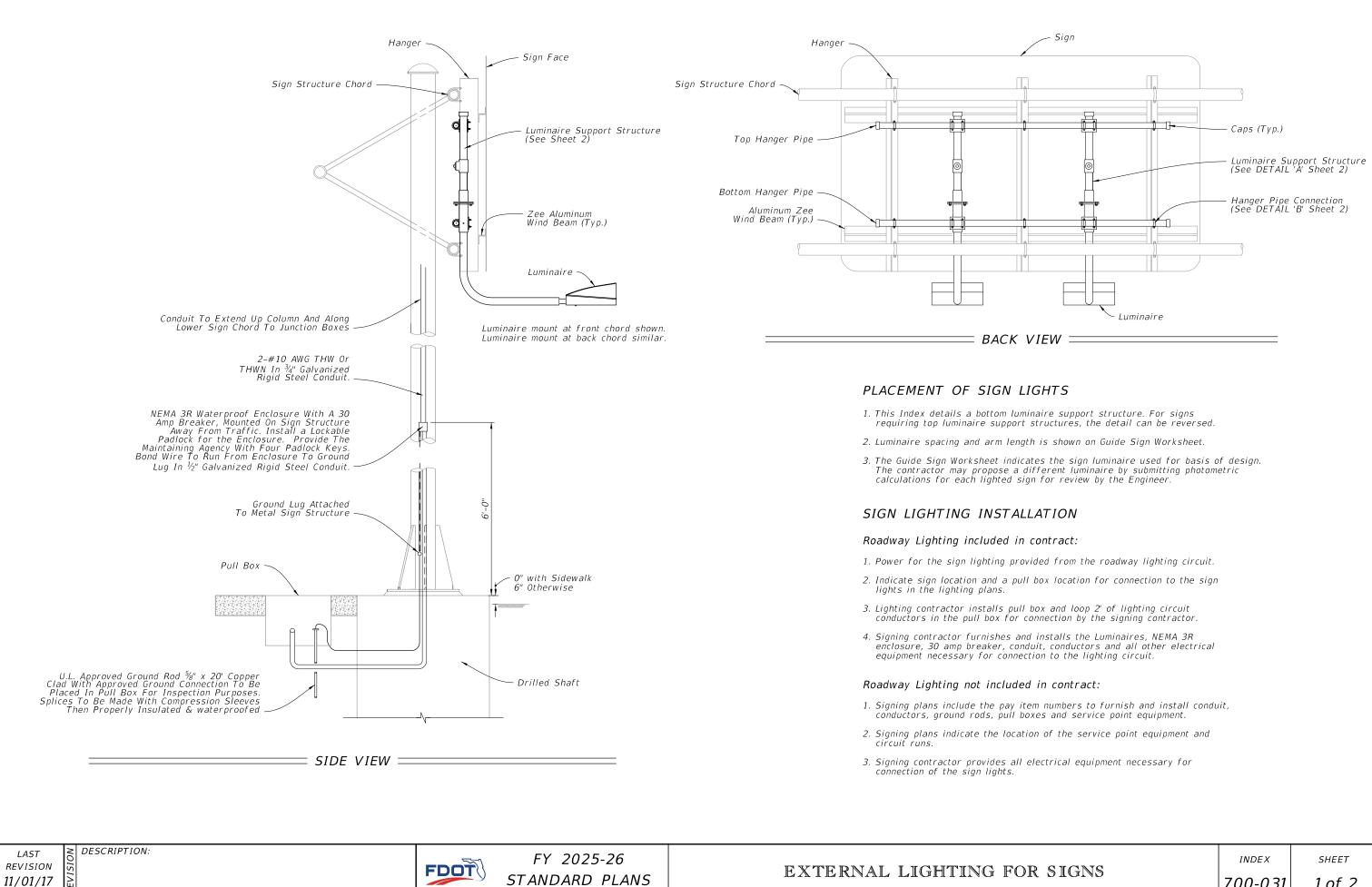
STANDARD PLANS

11/01/24

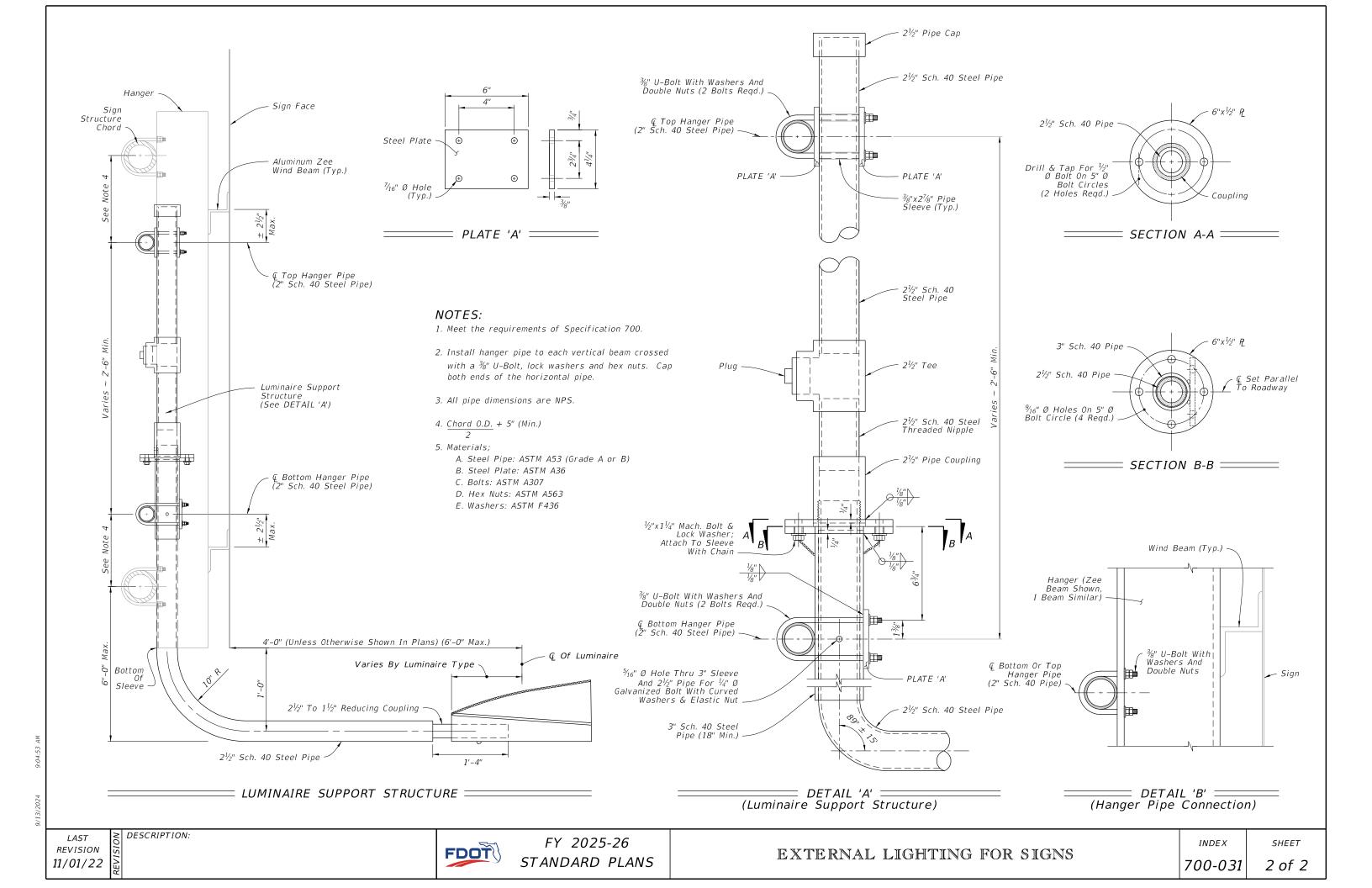
	AND	DAJL	CONN	LCTION	DLIAILS
C T	7 1 1			INDEX	SHEET
SIC				700-020	2 of 3







	INDEX	SHEET
RSIGNS	700-031	1 of 2



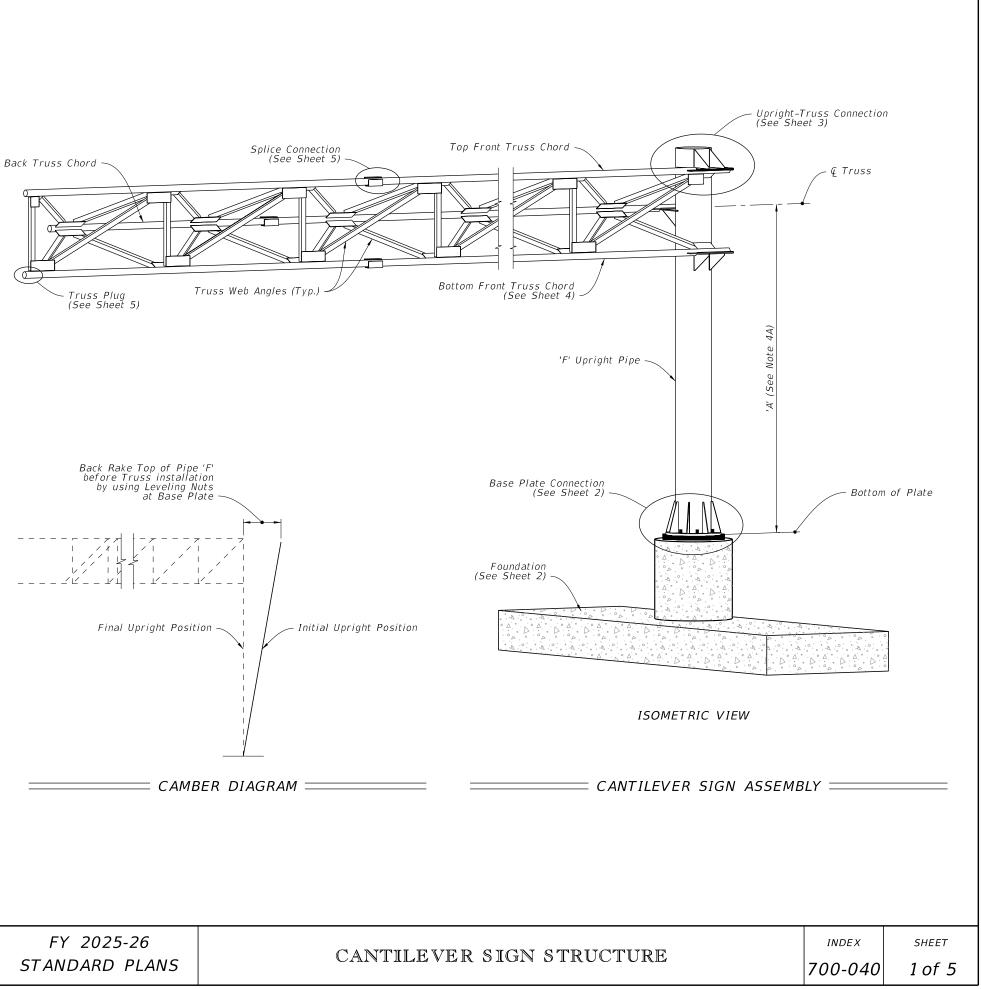
## GENERAL NOTES:

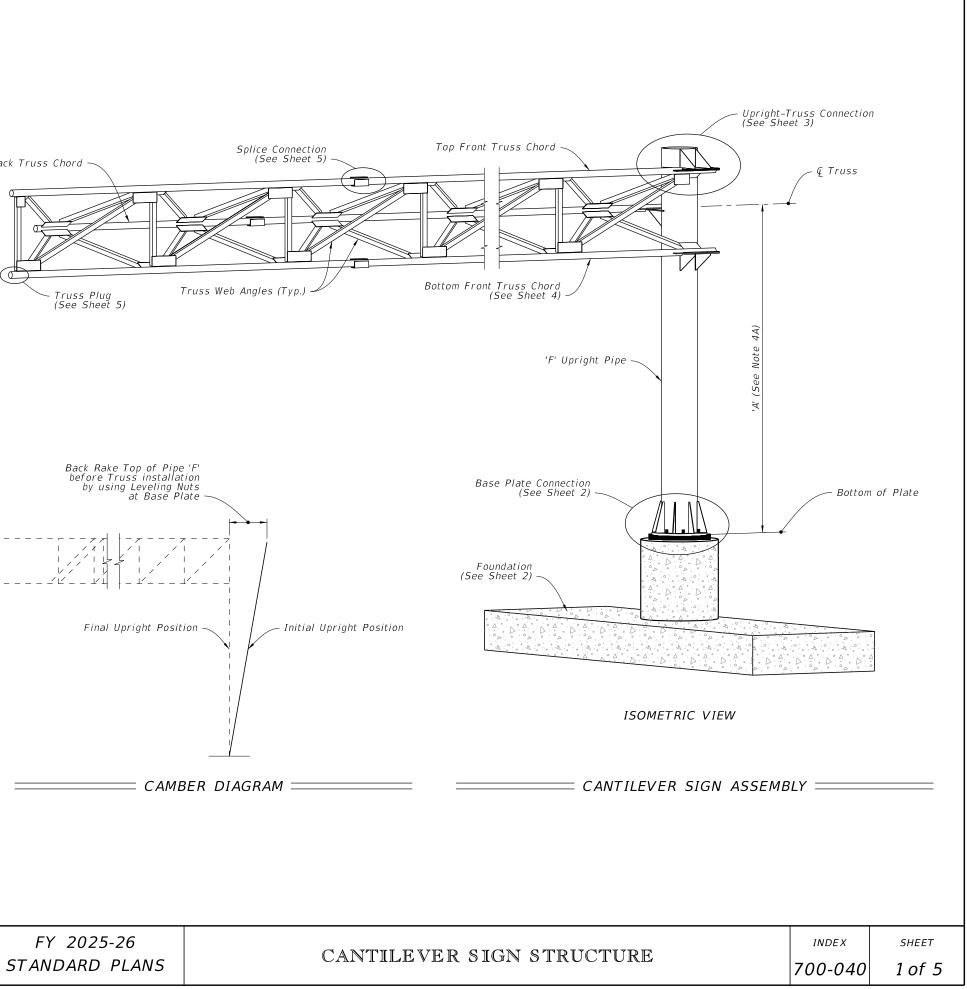
- 1. Meet the requirements of Specification 700.
- 2. Work this Index in conjunction with CANTILEVER SIGN STRUCTURE DATA TABLES in the Plans and Index 700-030.
- 3. Handholes are required at pole base for DMS Structures. Refer to Index 700–090 for Handhole Details.
- 4. Shop Drawings are required.
- Obtain Shop Drawing approval prior to fabrication. Include the following:
- A. Upright Pipe height ('A') and Foundation elevations: Verify dimension in the field prior to submittal to ensure minimum vertical clearances of the sign panel over the roadway.
- B. Height of the foundation above adjacent ground.
- C. Anchor bolt orientation with respect to centerline of truss and the direction of traffic.
- D. Chord Splices
- E. Handholes at pole base (when required).

### 5. Materials:

### A. Sign Structure:

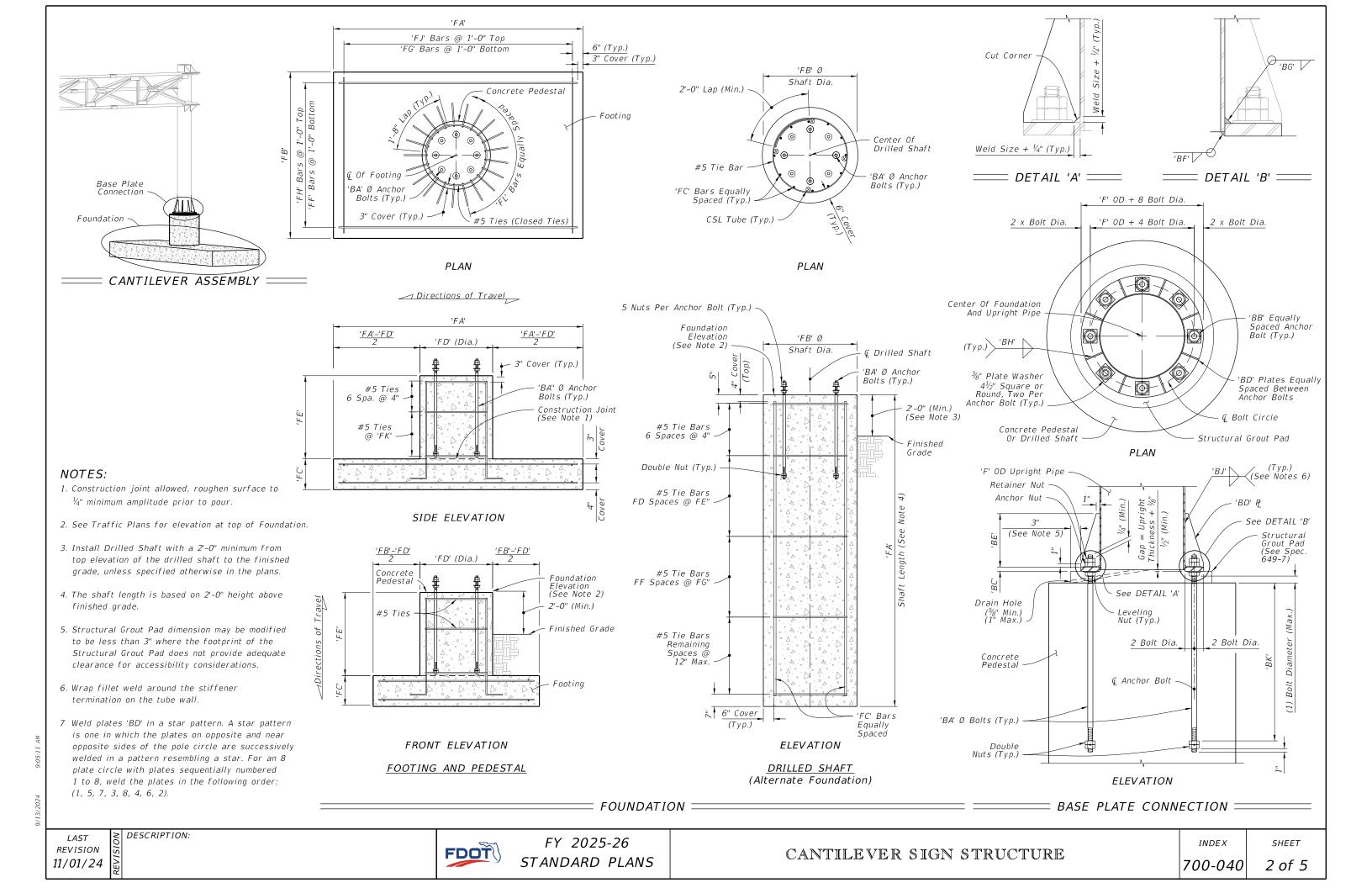
- a. Upright and Chords (Steel Pipe): API 5L X42 PSL2, 42 ksi yield or ASTM A500, Grade B (Min.)
- b. Steel Angles and Structural Plates and Bars: ASTM A709 Grade 36
- B. Bolts, Nuts and Washers:
- a. High Strength Bolts: ASTM F3125, Grade A325 Type 1
- b. Nuts: ASTM A563 Grade DH Heavy-Hex
- c. Washers: ASTM F436 Type 1, one under turned element
- C. Anchor Bolts, Nuts and Washers
- a. Anchor Bolts: ASTM F1554 Grade 55
- b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per bolt)
- c. Plate Washers: ASTM A36 (2 per bolt)

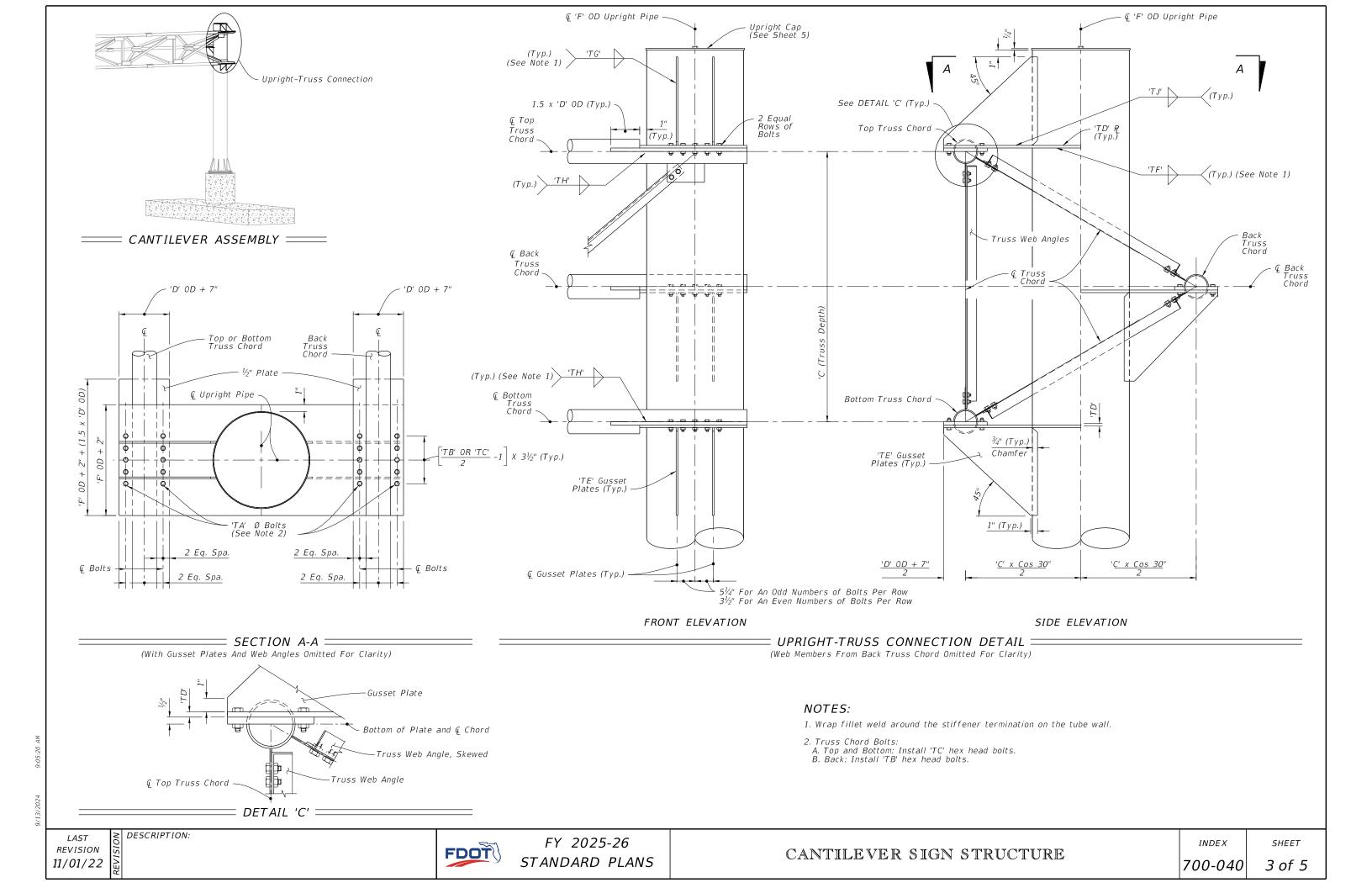


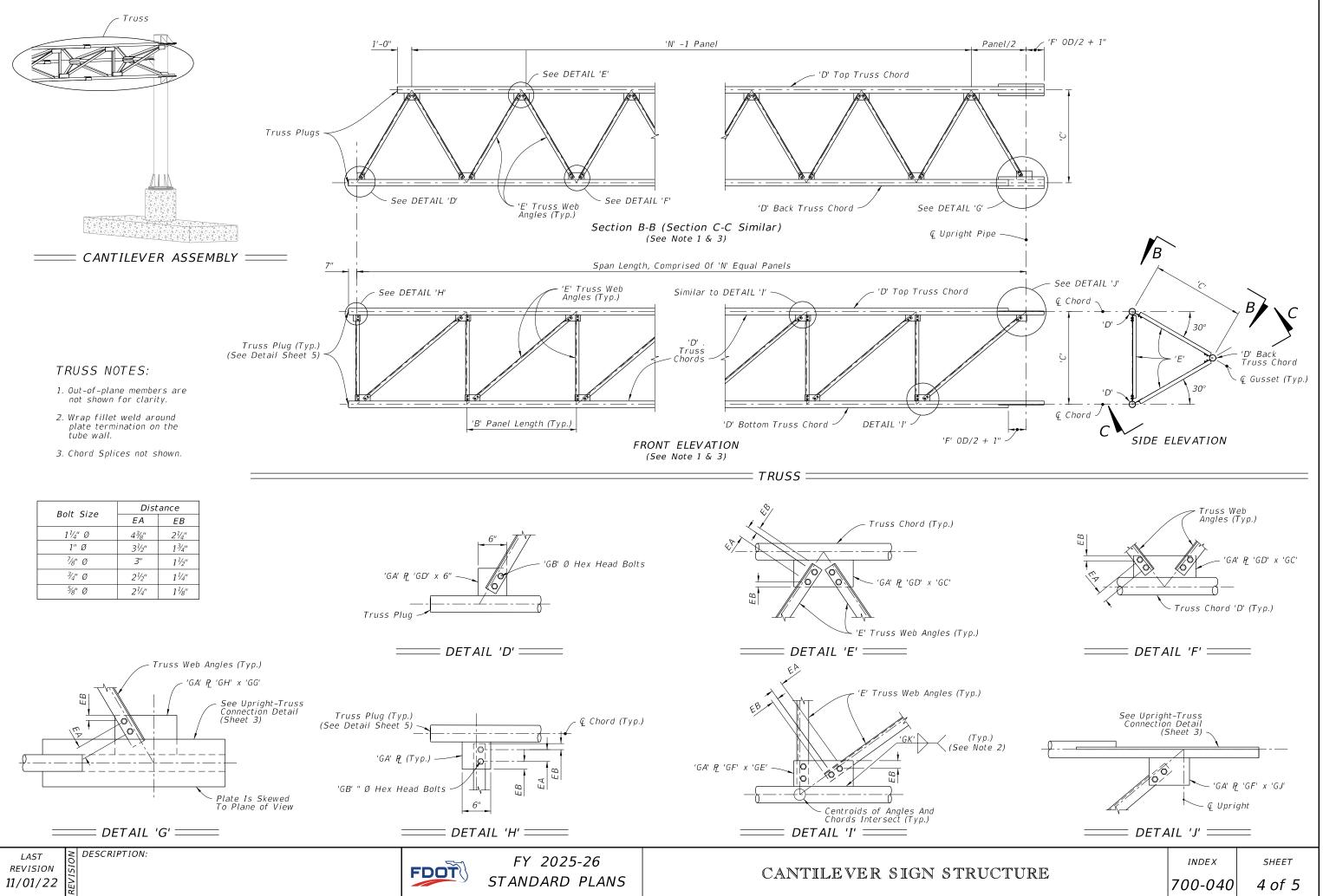


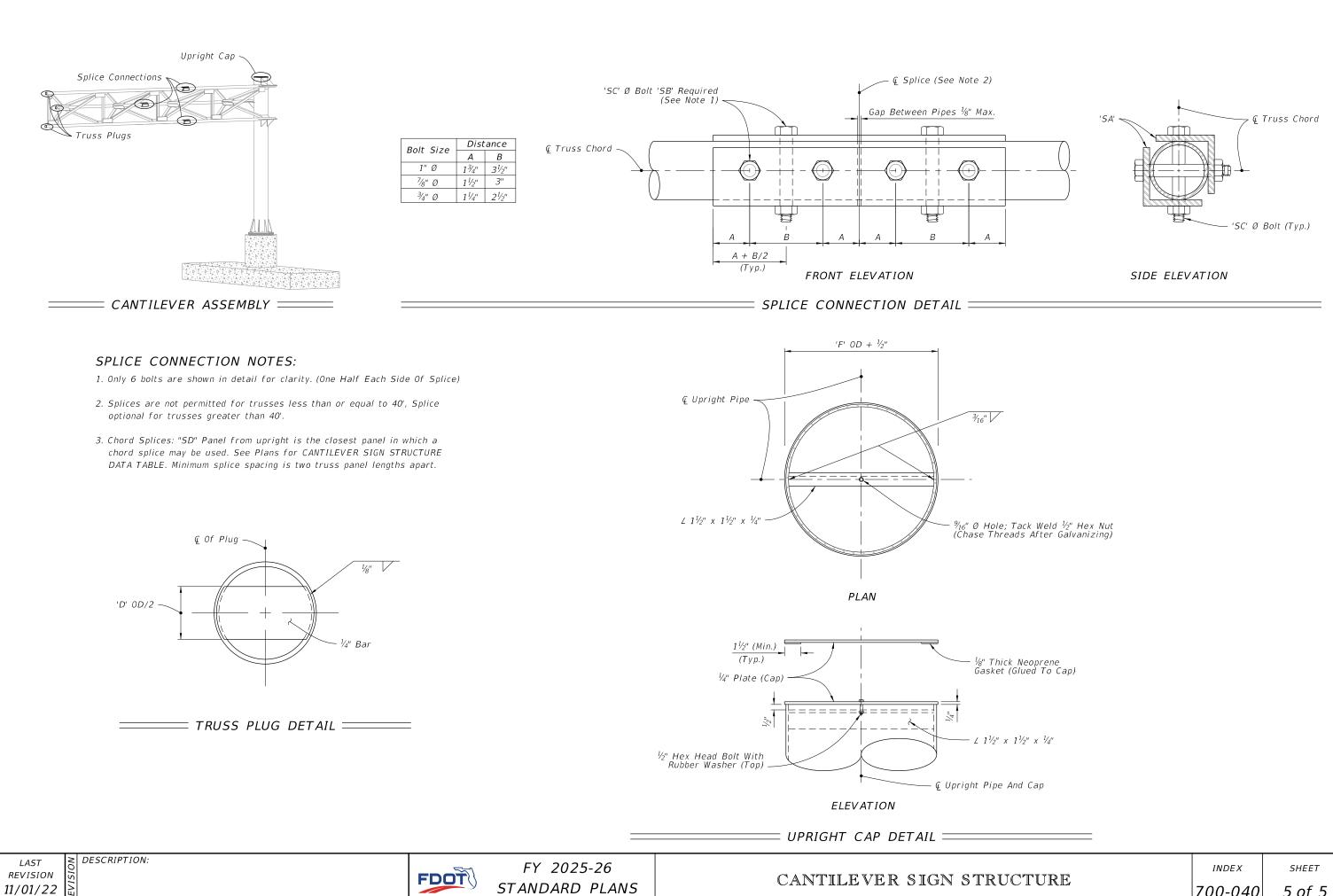
	Ν	DESCRIPTION:
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N	S	



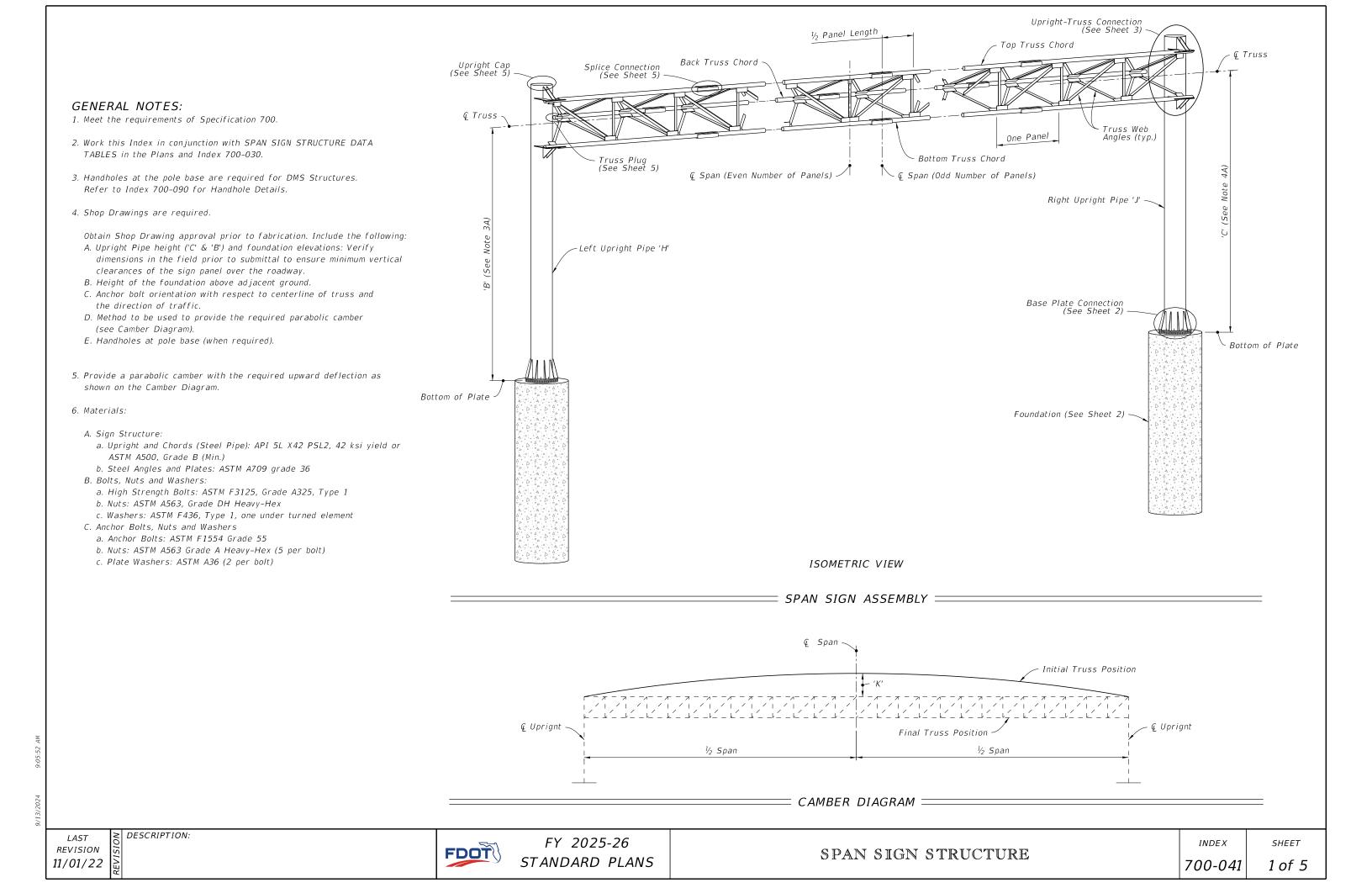


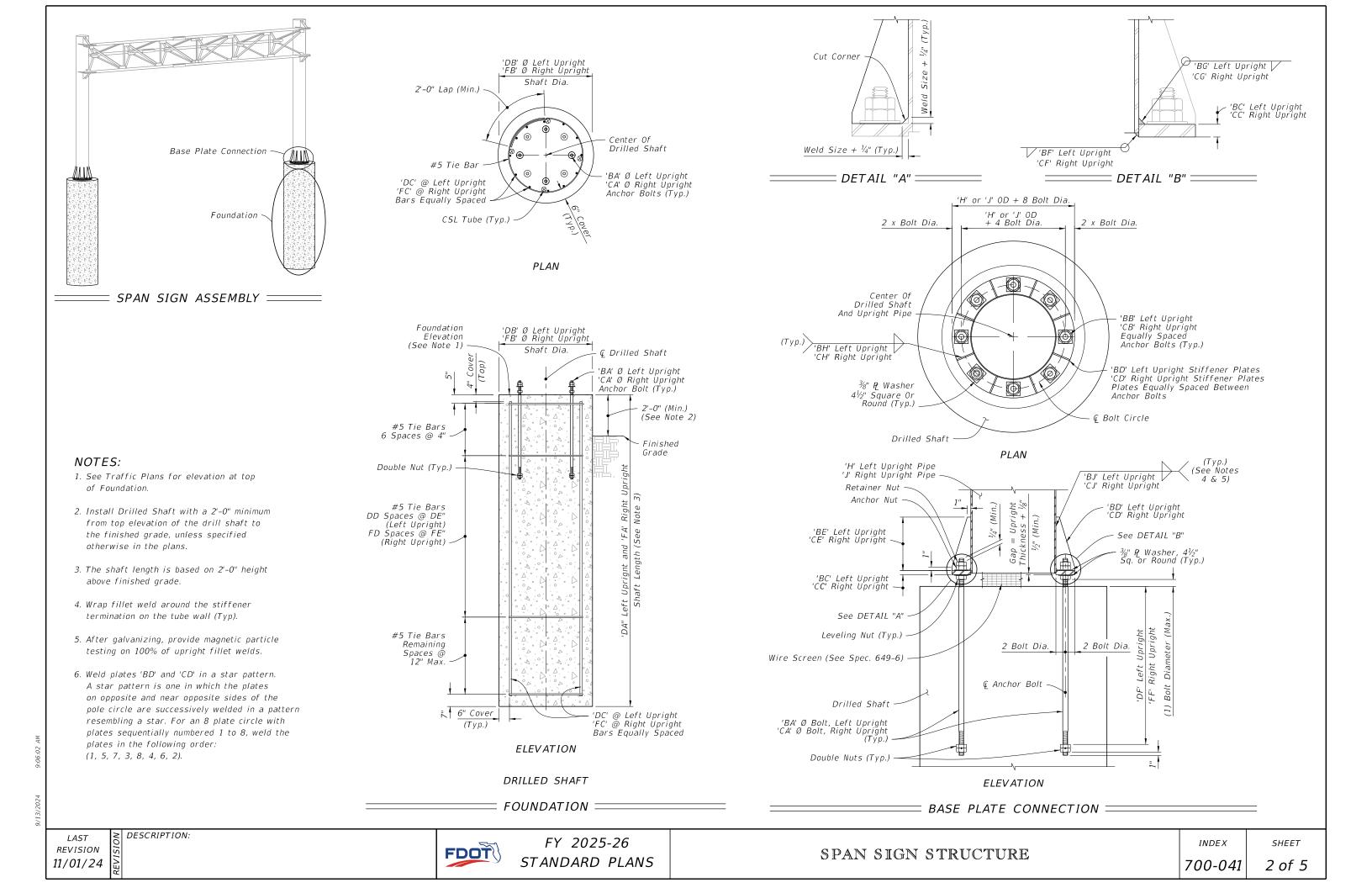


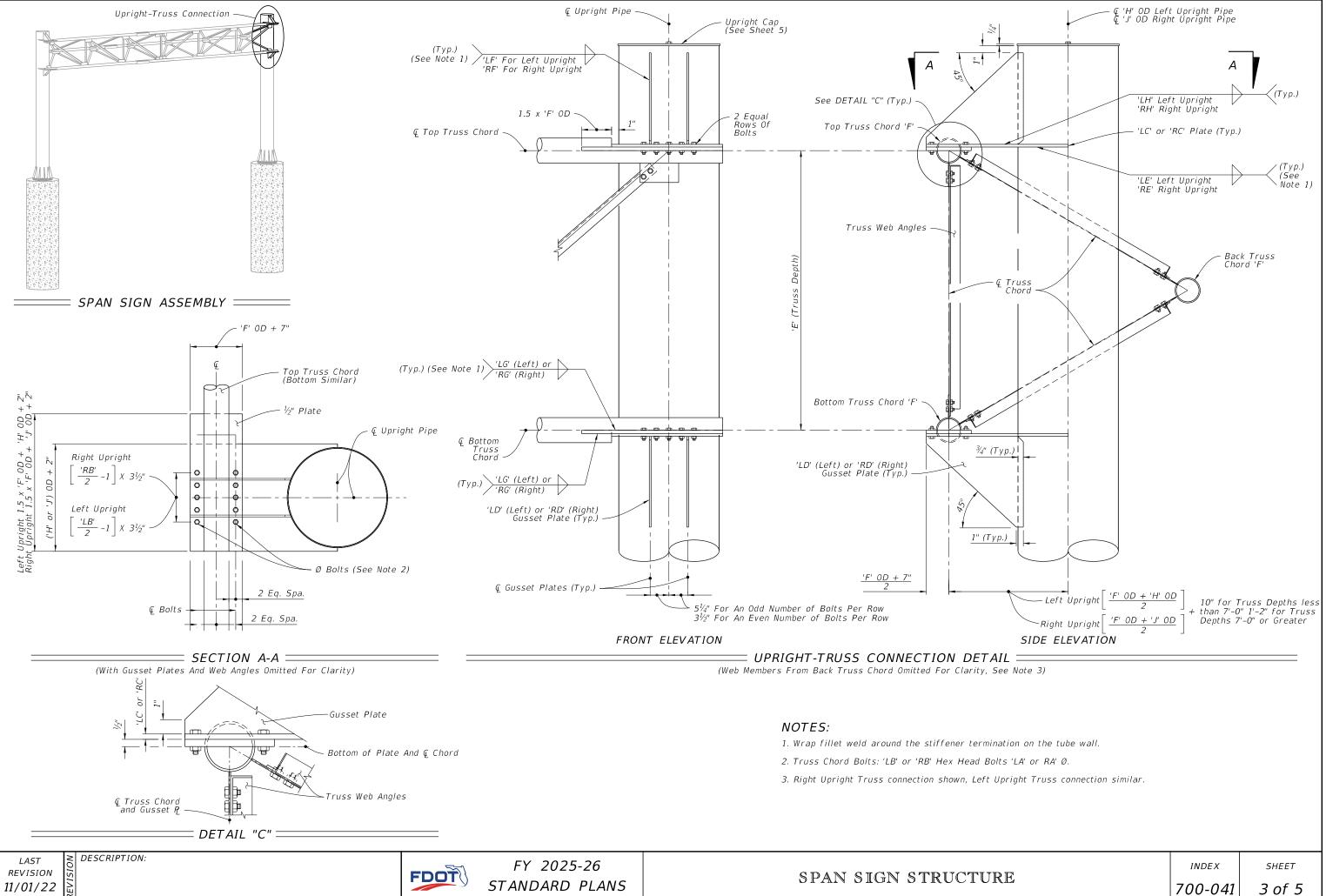


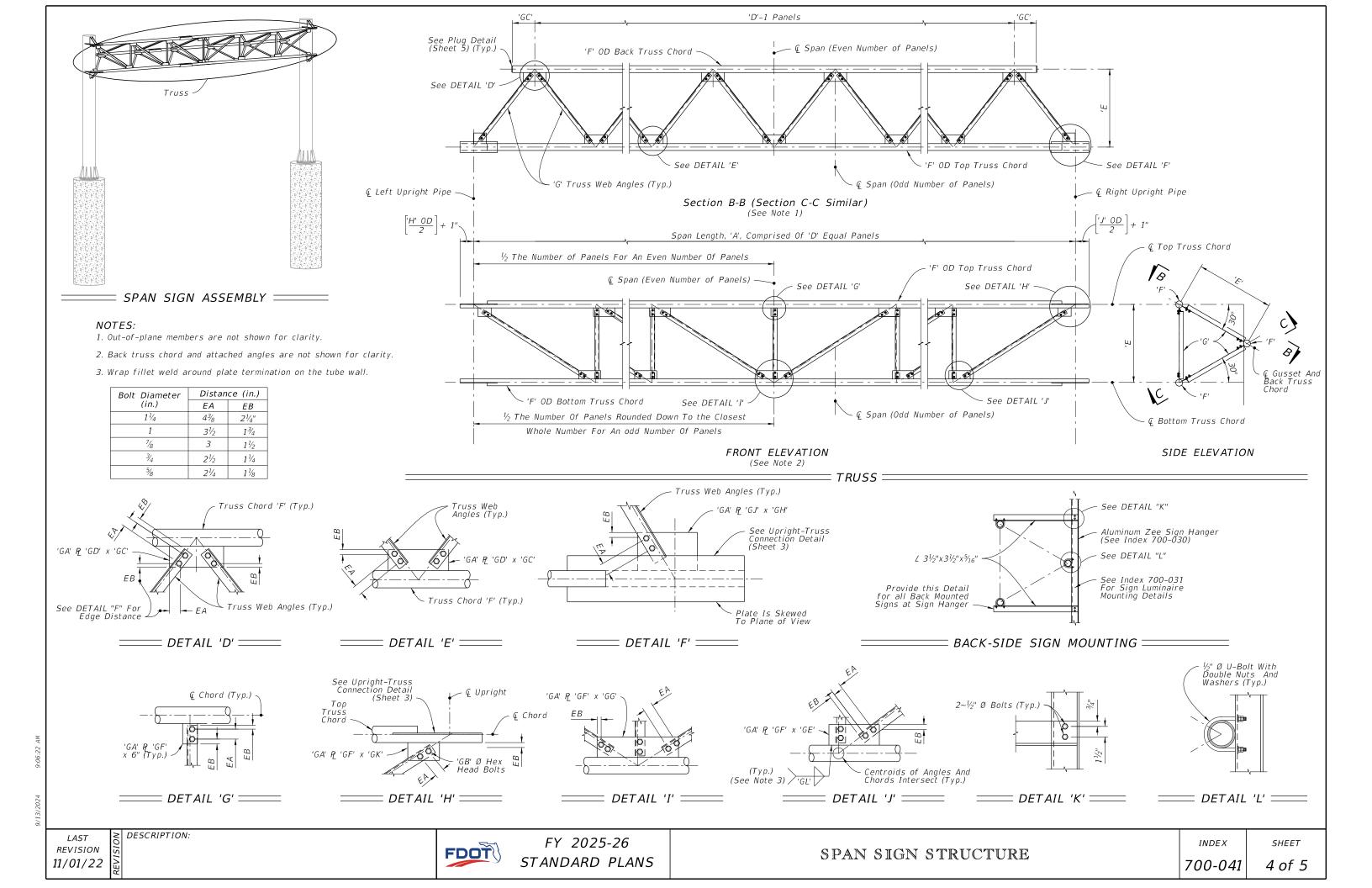


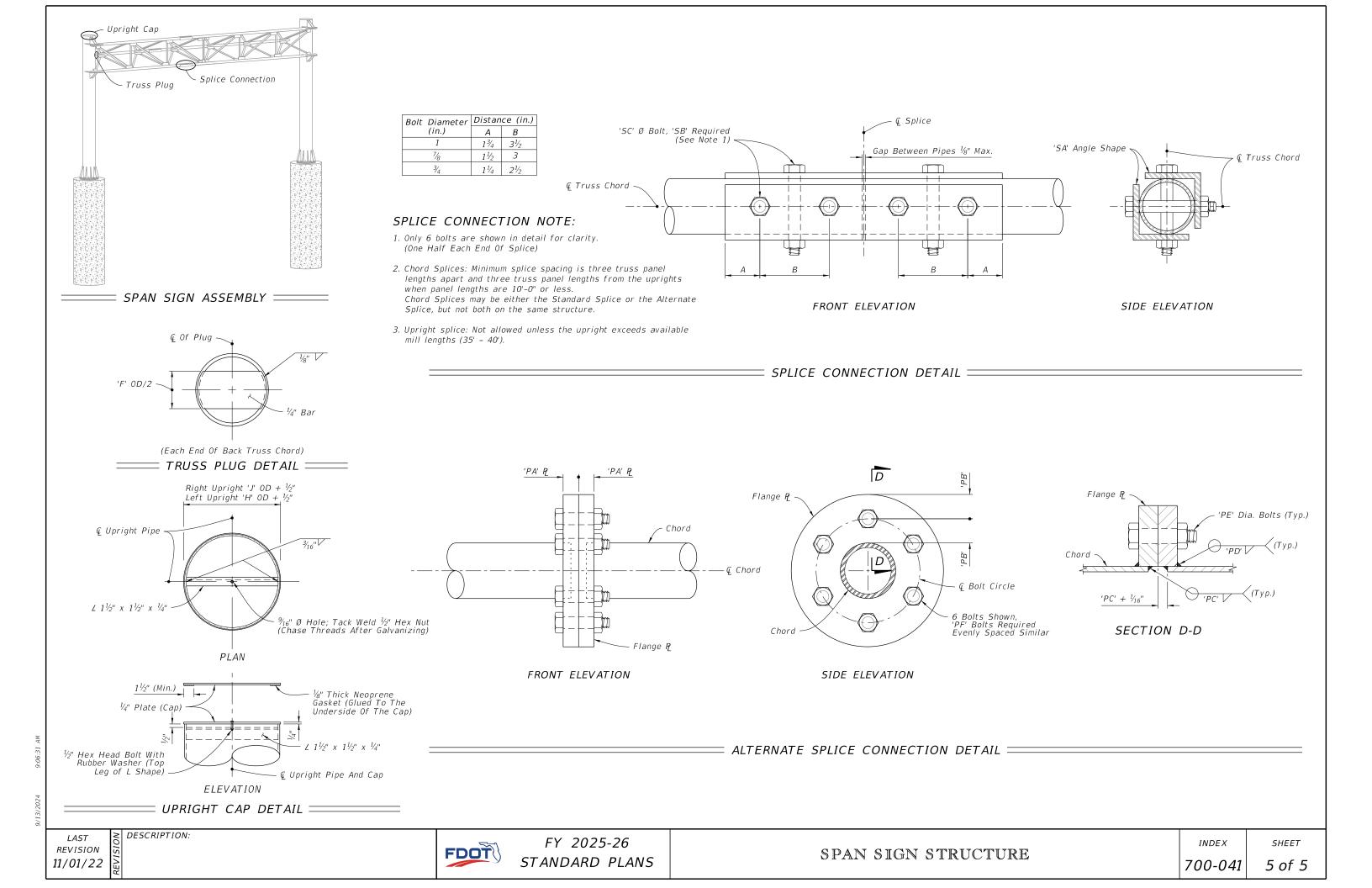
700-040 5 of 5

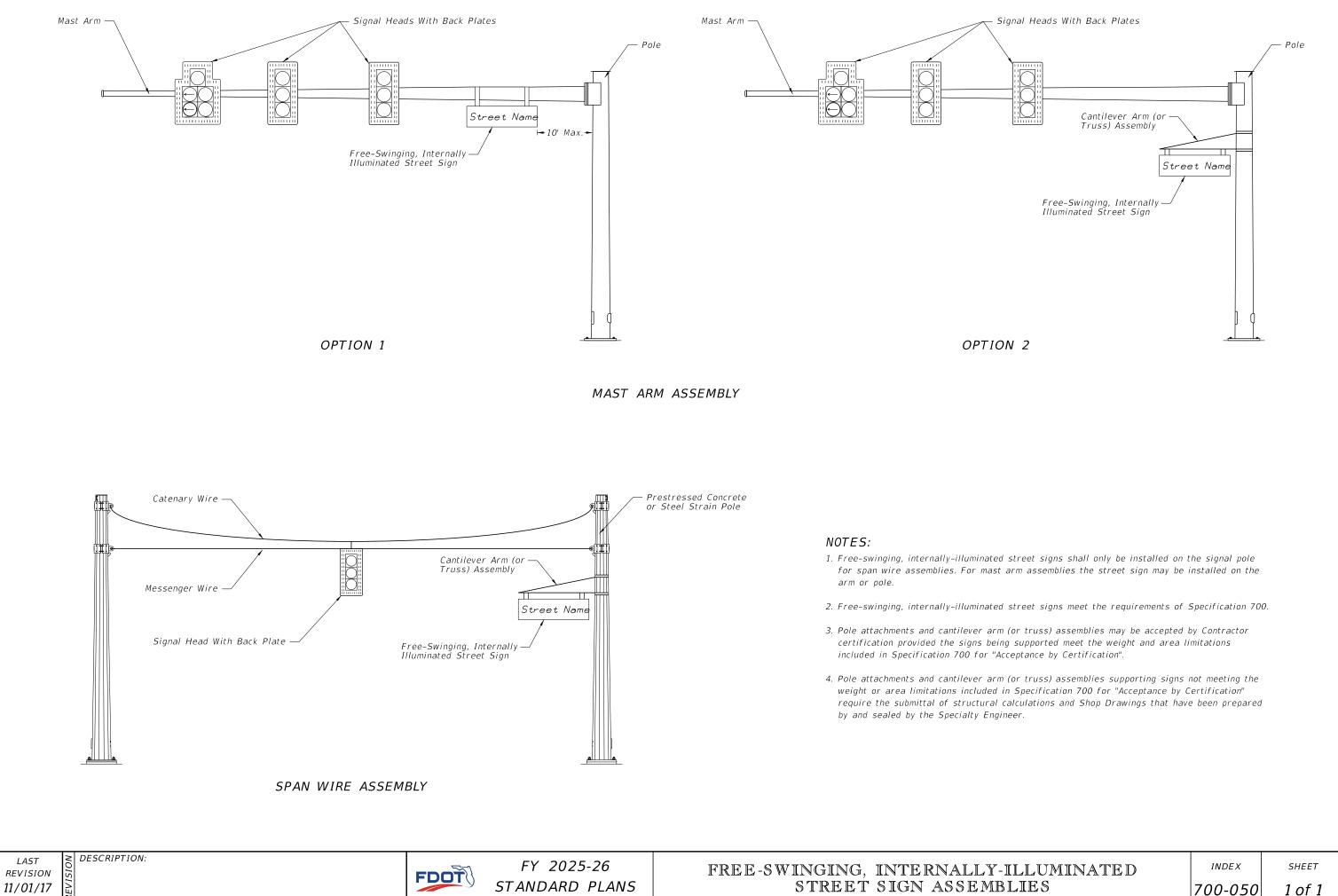












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### GENERAL NOTES:

1. Meet the requirements of Specification 700.

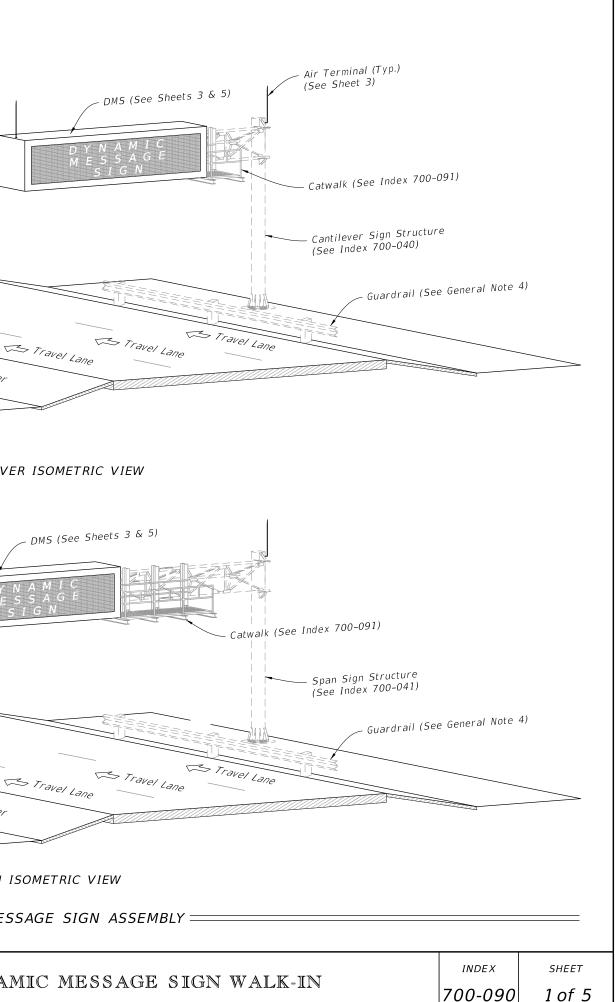
- 2. Furnish and install the Dynamic Message Sign (DMS), sign structure in accordance with Index 700-040 or 700-041. Locate foundations at locations shown in the Plans.
- 3. Shop Drawings are required:
- A. Include the DMS connection
- B. Do not start fabrication until the shop drawings are approved
- 4. If required, install guardrail at location show in the Plans and in accordance with Index 536-001.

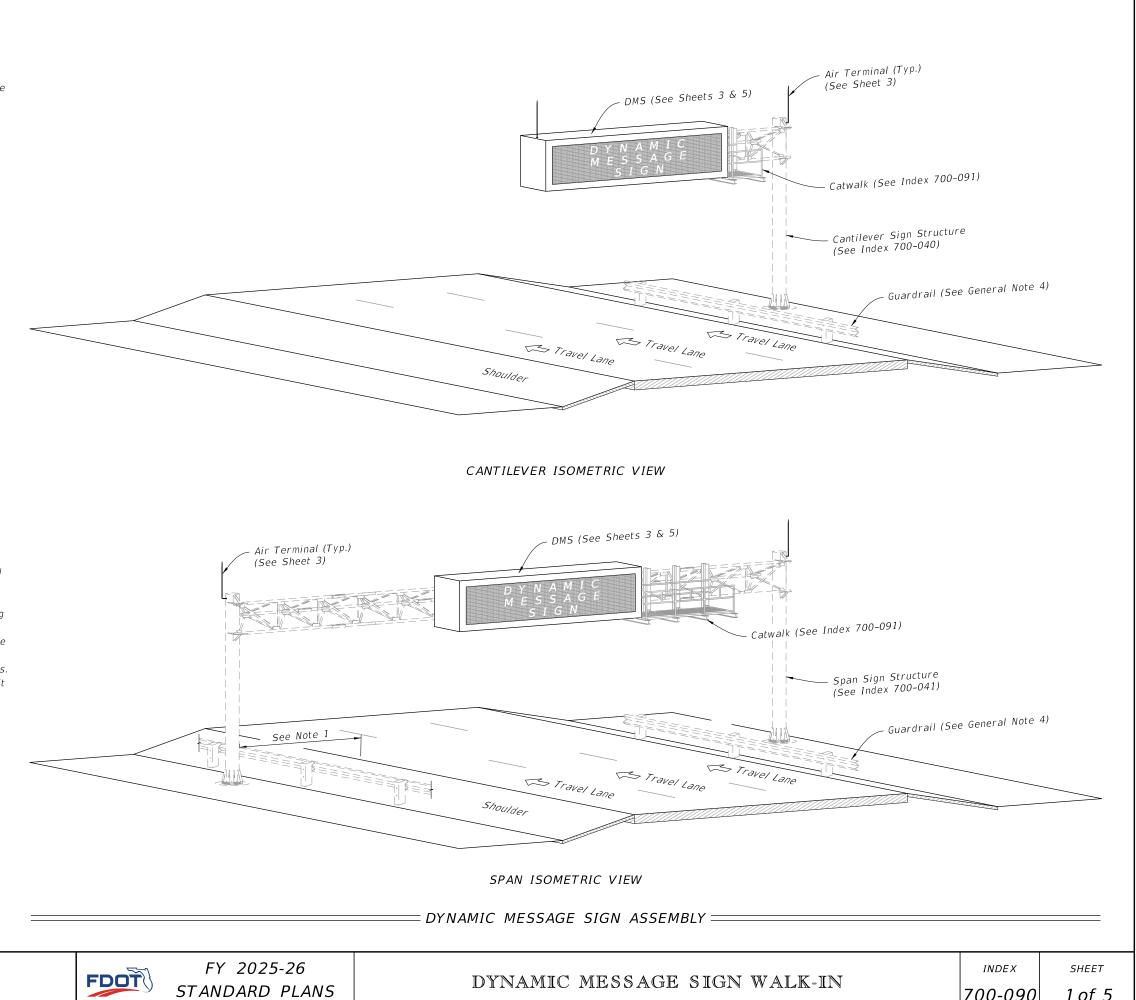
### 5. Installation:

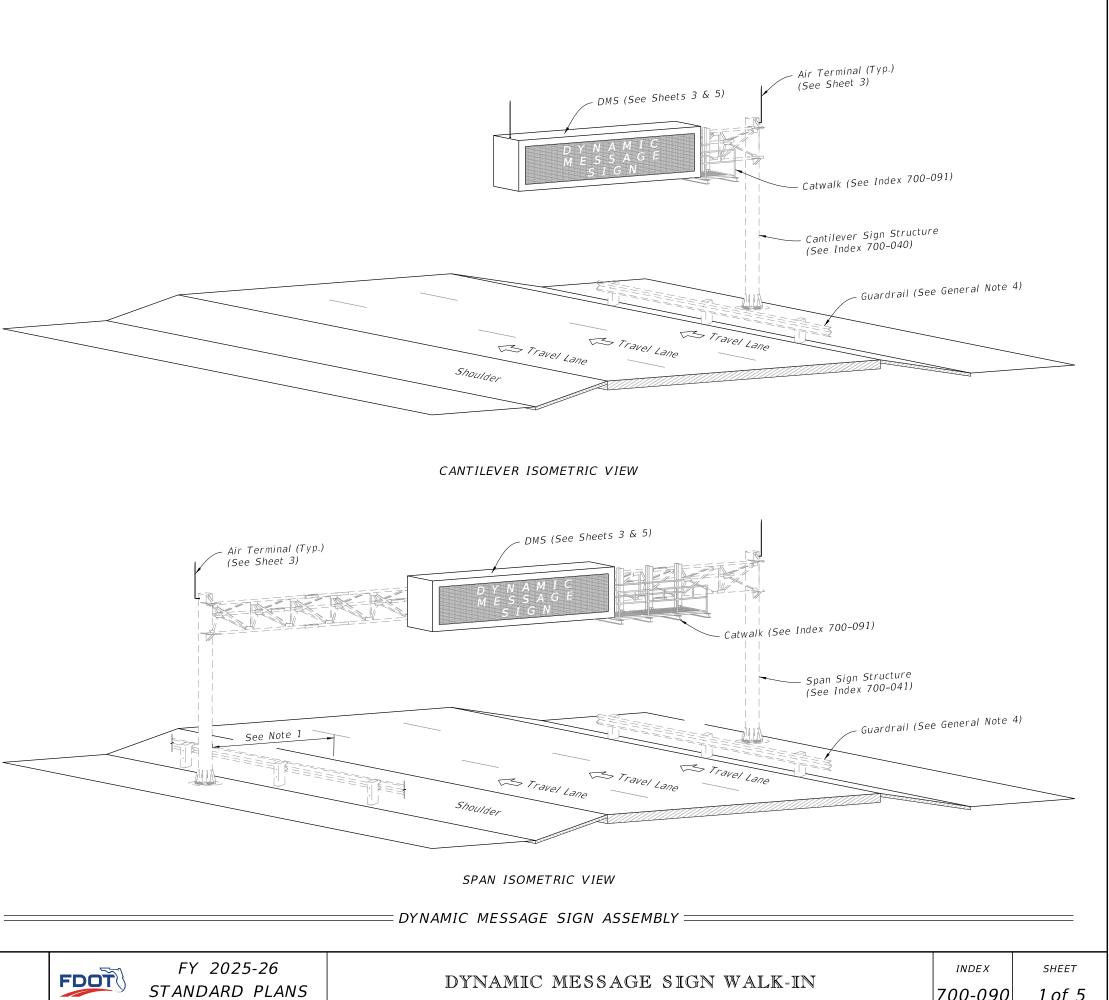
- A. See project requirements for location of DMS Cabinet.
- B. Field Adjust pole-mounted DMS cabinet height to achieve best access for maintenance personnel given site condition as directed by the Engineer. Avoid conflicts with stiffeners, handhole and maintenance of anchor bolts.
- C. Locate the sign horizontal on the structure as shown in the Plans. Vertically center the sign enclosure with the centerline of the truss.
- D. Before erection, field drill the bolt holes in the vertical hangers and horizontal mounting member attached to the sign enclosure. Field locate holes to allow vertical hanger placement as shown on the Plans with no conflicts with gusset or splice plates.
- E. Locate threaded couplings on sign side of upright above the sign truss
- F. Connect grounding conductors to the steel framework that has been cleaned to base metal by use of bonding plates having contact area of not less than 8 square inches or by welding or brazing. Drilling and tapping the steel structure to accept a threaded connector is also an acceptable method
- G. If steel framework is to be drilled and tapped to accept threaded connector, the threaded connector shall be galvanized and have at least 5 threads fully engaged and secured with
- a jam nut to the steel framework. H. Bends in the conduit must be greater than the minimum bending radius for the cable contained in the conduit.
- I. Completely encase all data, fiber optic and power cables for the DMS within the sign structure or in conduit.
- J. Permanently stamp/mark foundation to indicate conduit locations.
- K. Transition conduit in foundation to indicate underground conduit with appropriate reducer outside the limits of the foundation.

### 6. Materials (Sign Mounting Components):

- A. Aluminum Structural Shapes: ASTM B221, Alloy 6061-T6
- B. Vertical Hangers: ASTM A709, Grade 36
- C. U-Bolts: ASTM A449 or A193 B7
- D. Steel Bolts, Nuts, and Washers:
- 1. High Strength Bolts: ASTM F3125, Grade A325, Type 1 2. Nuts: ASTM F563
- 3. Washers: ASTM F463 (Flat Washer)



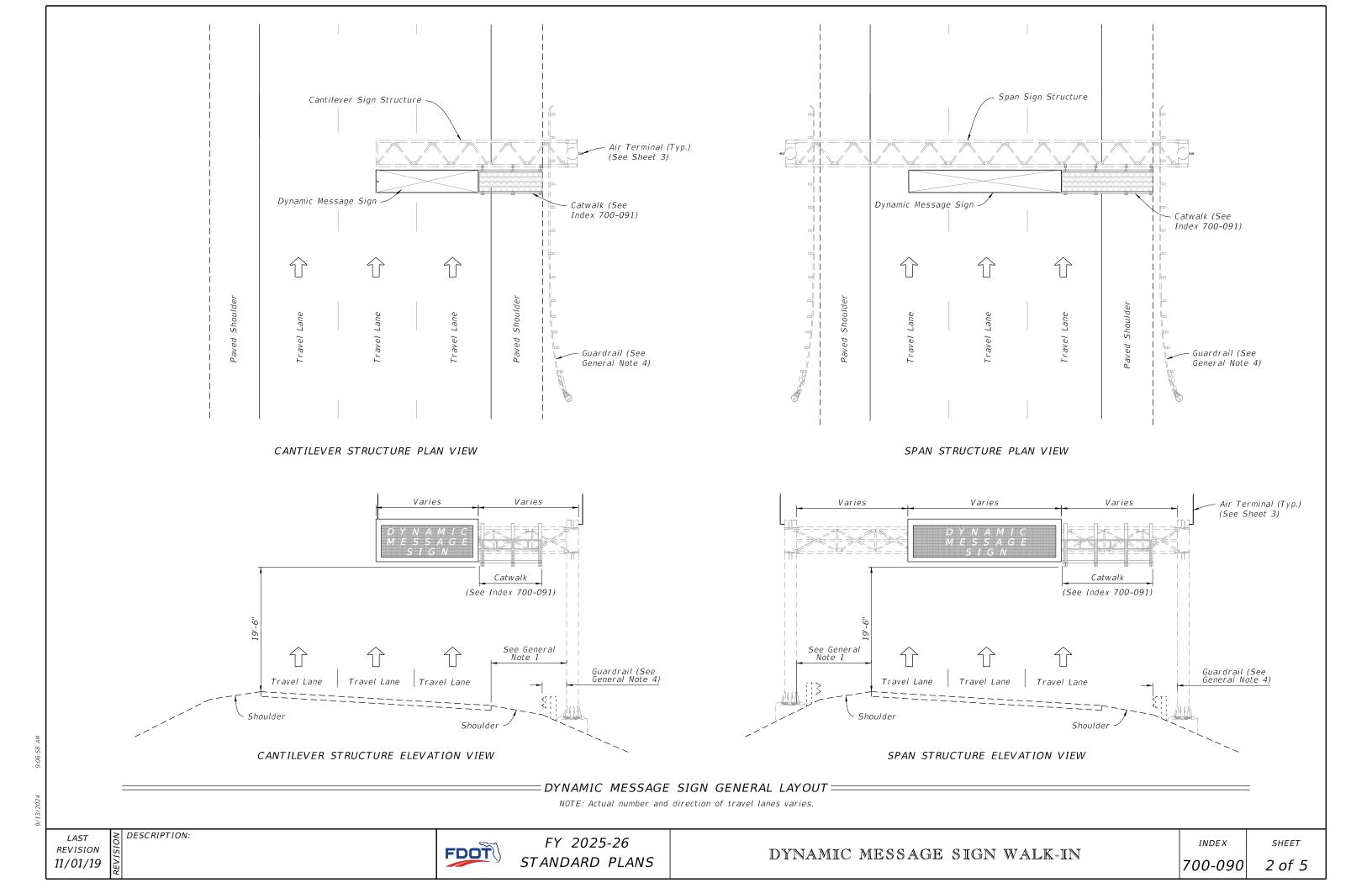


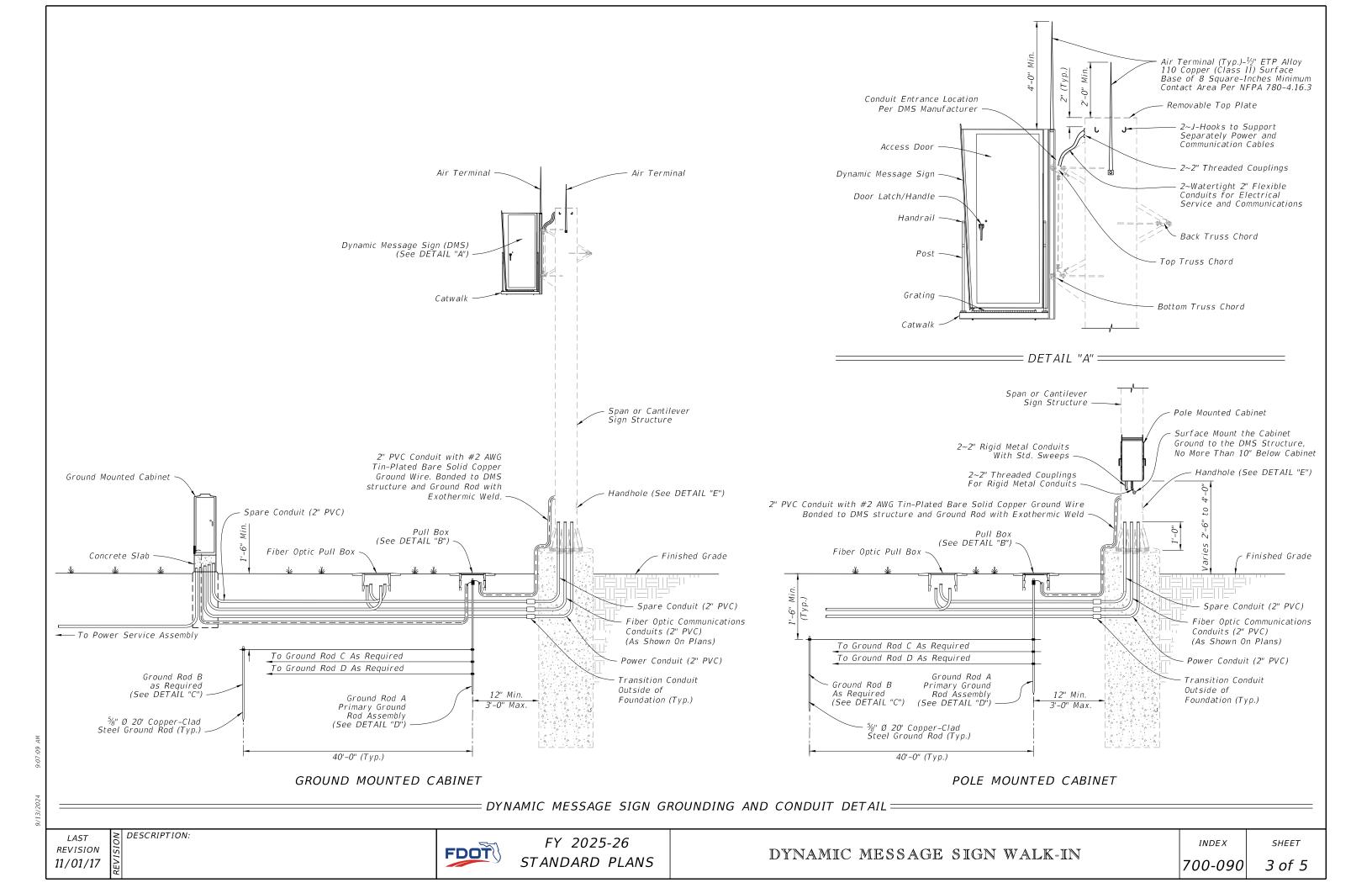


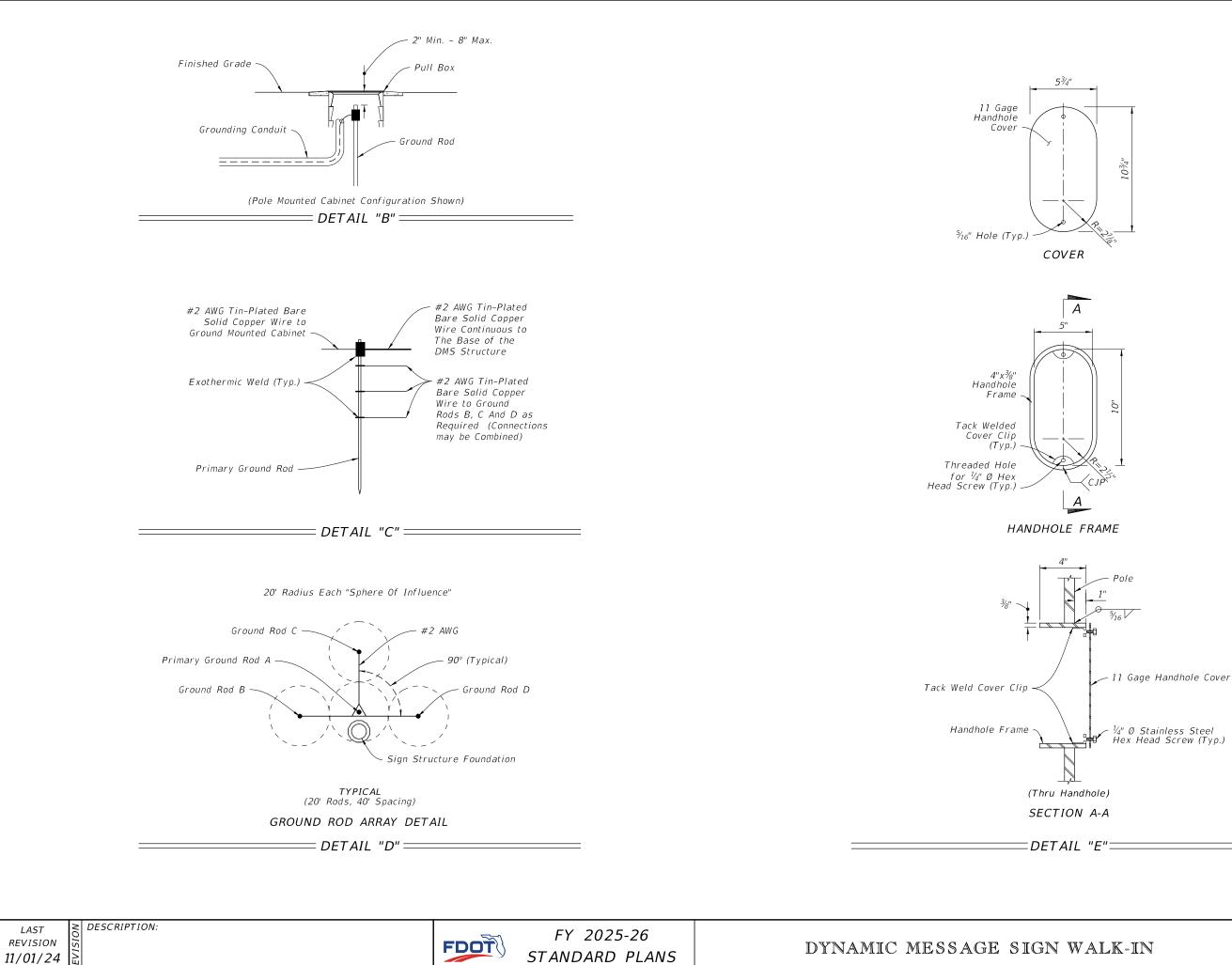
LAST REVISION 11/01/22



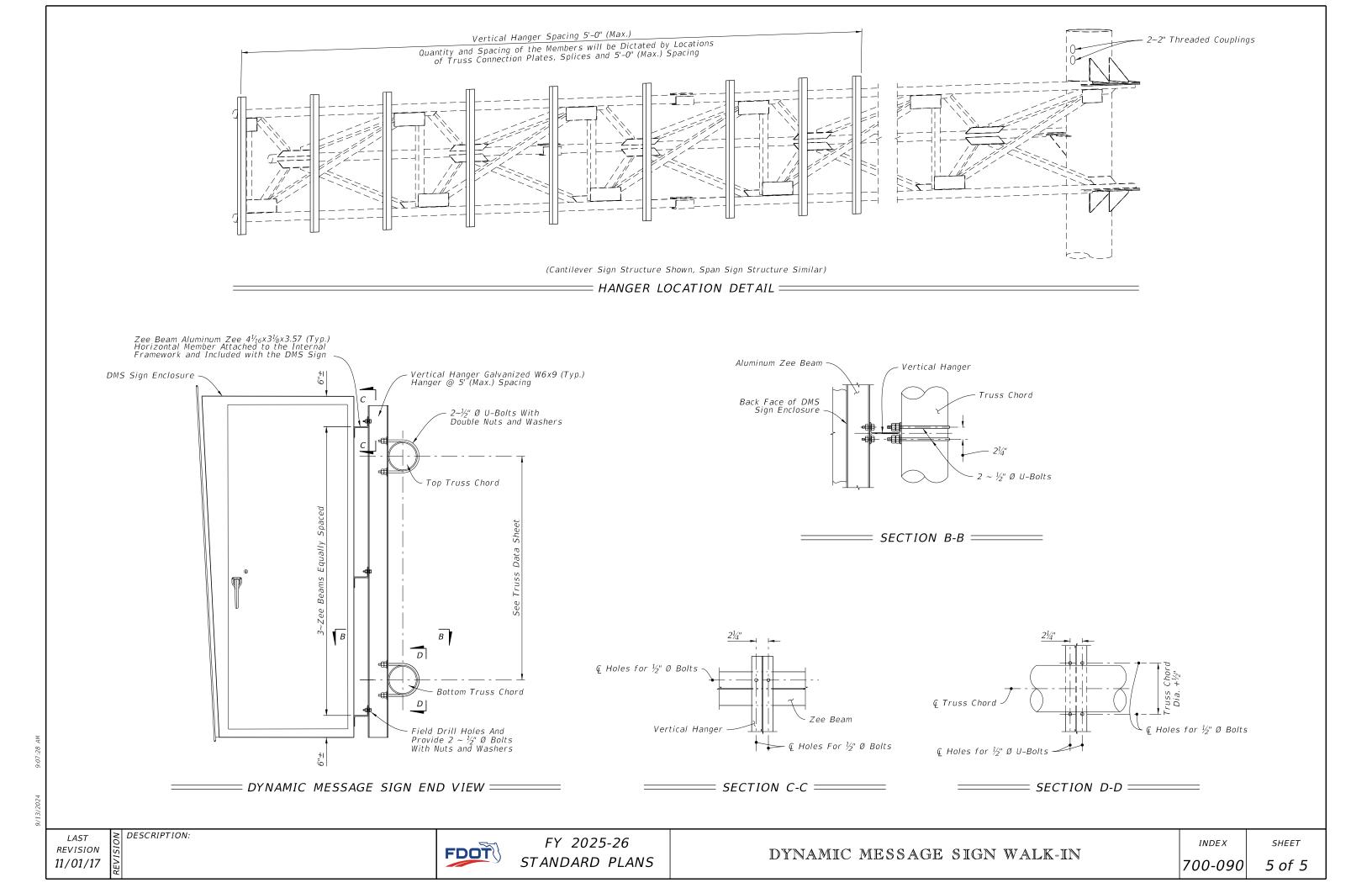








WALK-IN	INDEX	SHEET	
	700-090	4 of 5	



## GENERAL NOTES:

1. Meet the requirements of Specification 700.

- 2. Shop Drawings are required:
- A. Provide length as shown in the Plans
- B. Design in accordance with AISC, AASHTO, and OSHA requirements
- B. Do not start fabrication until the shop drawings are approved
- 3. Catwalk hangers must be positioned to avoid conflicts with the sign structure truss and gusset plates. Place walkway close to the sign with a maximum open distance from walkway grate to DMS sign of  $\frac{1}{2}$ ".
- 4. Maximum spacing of Catwalk hanger supports is 5'-0". Cantilever ends of grating is 8".
- 5. Galvanized steel catwalk grating meeting the requirements of Specification 504-2.3. Must Support a 90 psf load and have a  $3\frac{1}{2}$ " minimum toe kick. Attach grating in accordance with the manufacturer's instructions using stainless steel or galvanized fasteners.
- 6. Supply and install an OSHA 1910 compliant, self closing, hot dip galvanized safety gate. Install per manufactures instructions.
- 7. Chain link fabric options (2" mesh with knuckled selvage top and bottom for all options):
  - A. AASHTO M181 Type I Zinc Coated Steel, No. 9 gage (coated wire diameter), coated at the rate of 1.8 oz/ft<sup>2</sup>. (M181 Class D 2.0 oz./ft<sup>2</sup>. modified to 1.8 oz./ft<sup>2</sup>.). B. AASHTO M181 Type II - Aluminum Coated Steel, No. 9 gage (coated wire diameter), coated at the rate of 0.40  $oz./ft^2$ .
- 8. Install 2" NPS (Sch. 40) guiderail and posts: ASTM A53 Grade B for standard weight pipe.

### 9. Materials:

A. Steel plates ASTM A 36 or A709 Grade 36. B. W-Sections: ASTM A572 Grade 36 or 50.

DMS (See Index 700-090)	
MARINE CONTRACTOR	
	Catwalk

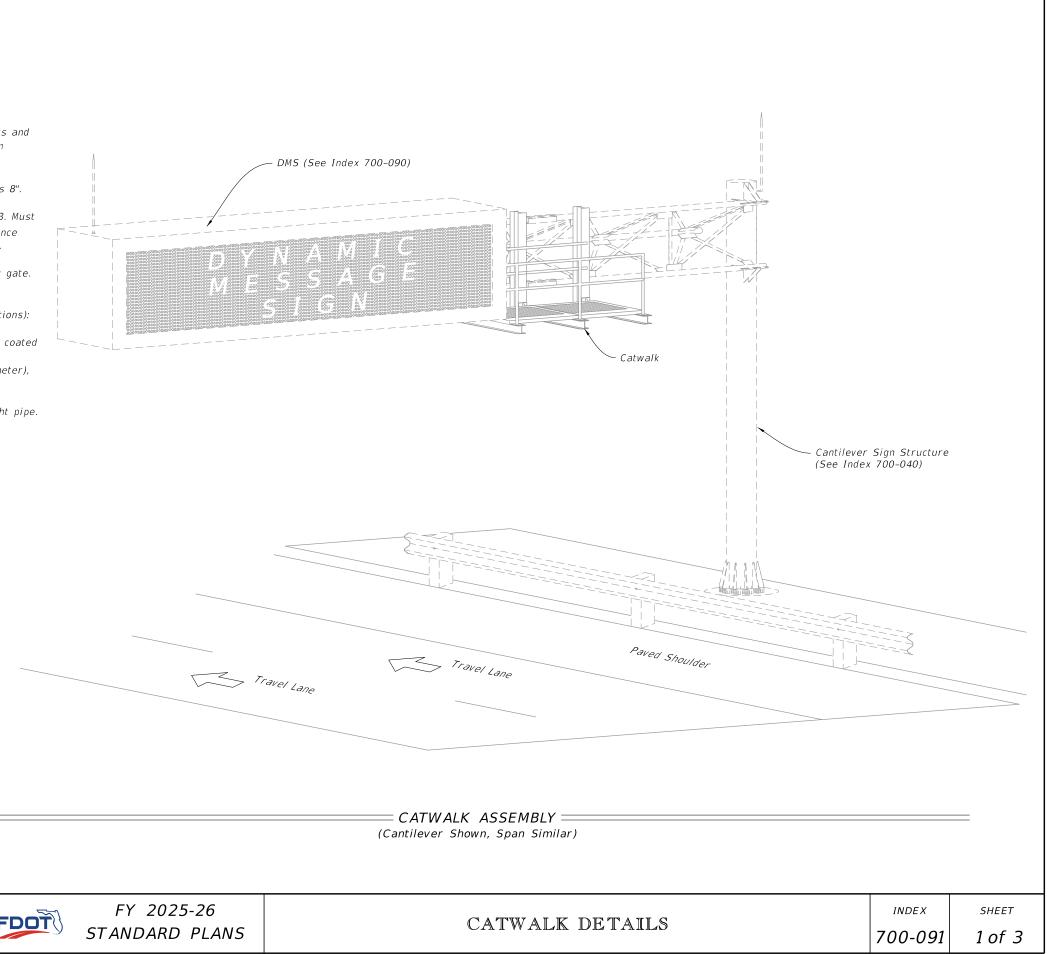
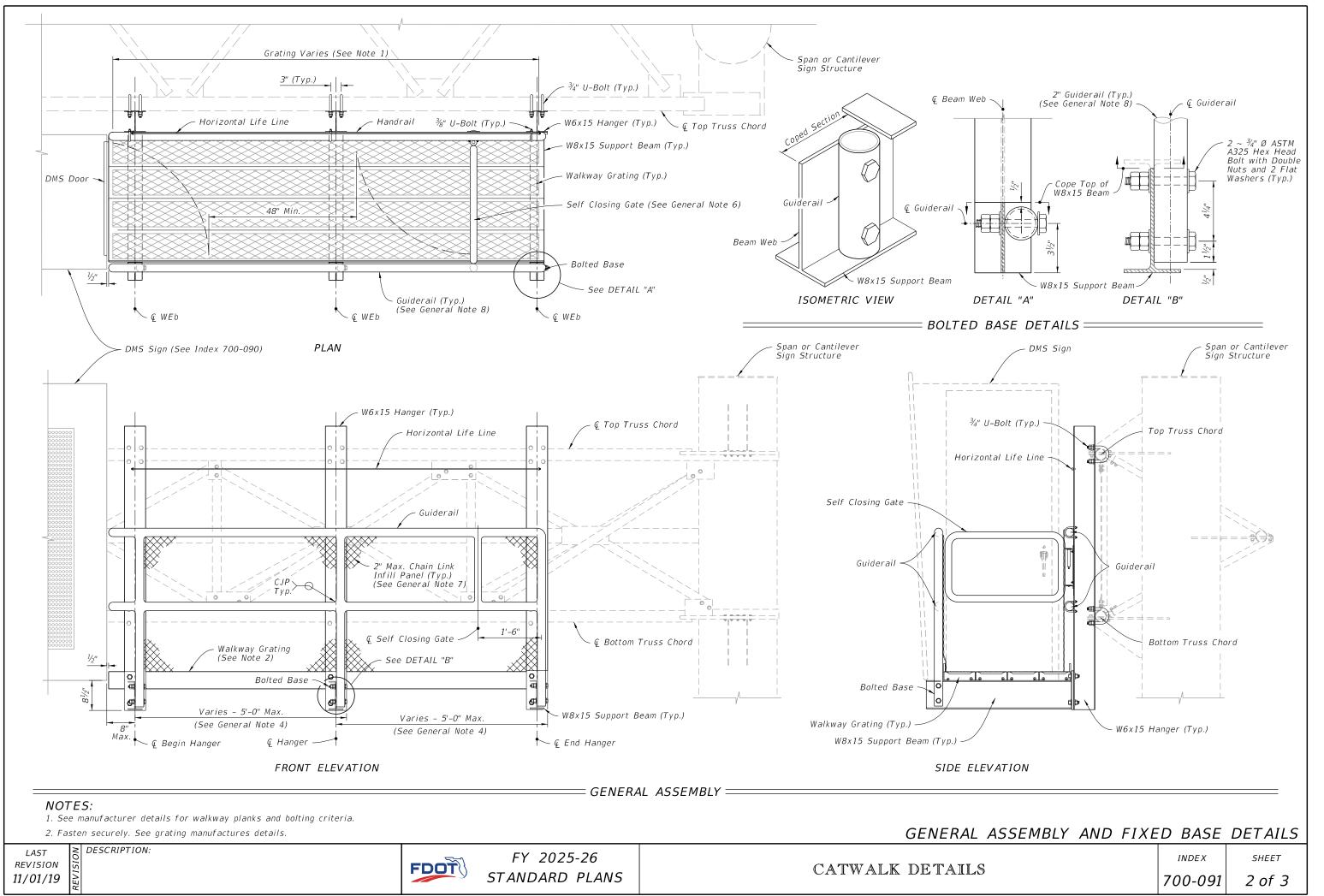
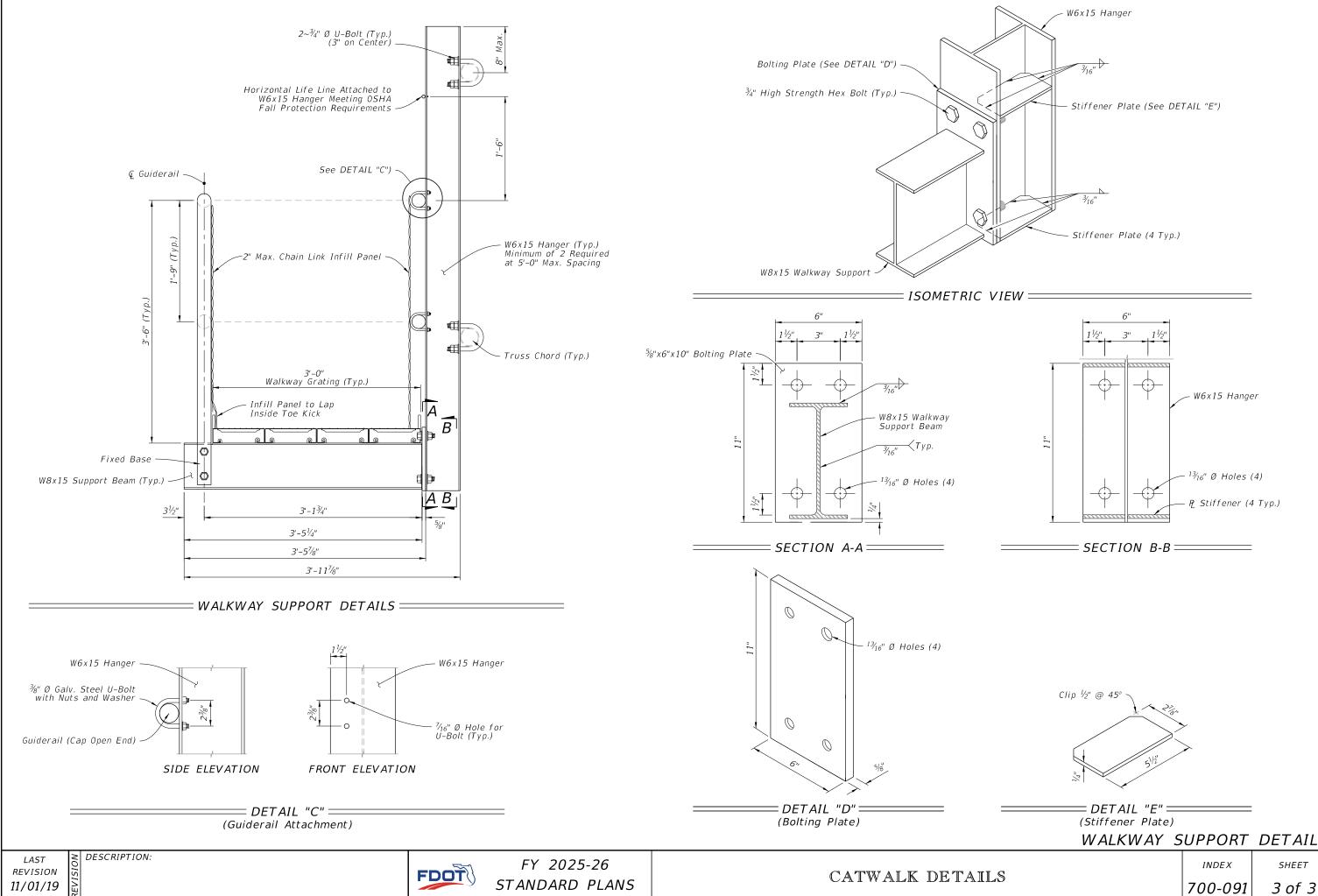


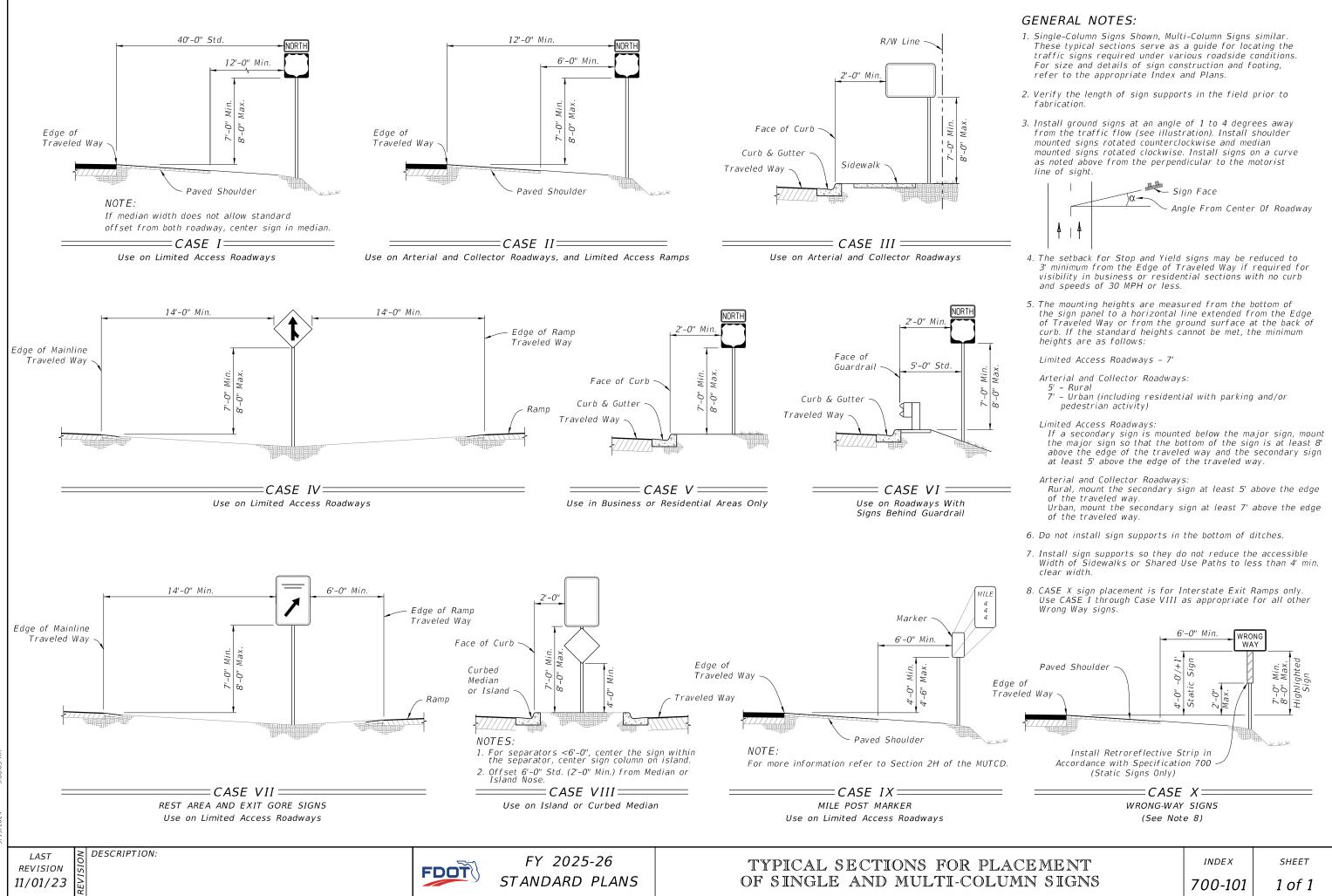
	TABLE OF CONTENTS:
Sheet	Description
1	General Notes and Content
2	General Assembly and Fixed Base Details
3	Walkway Support Details

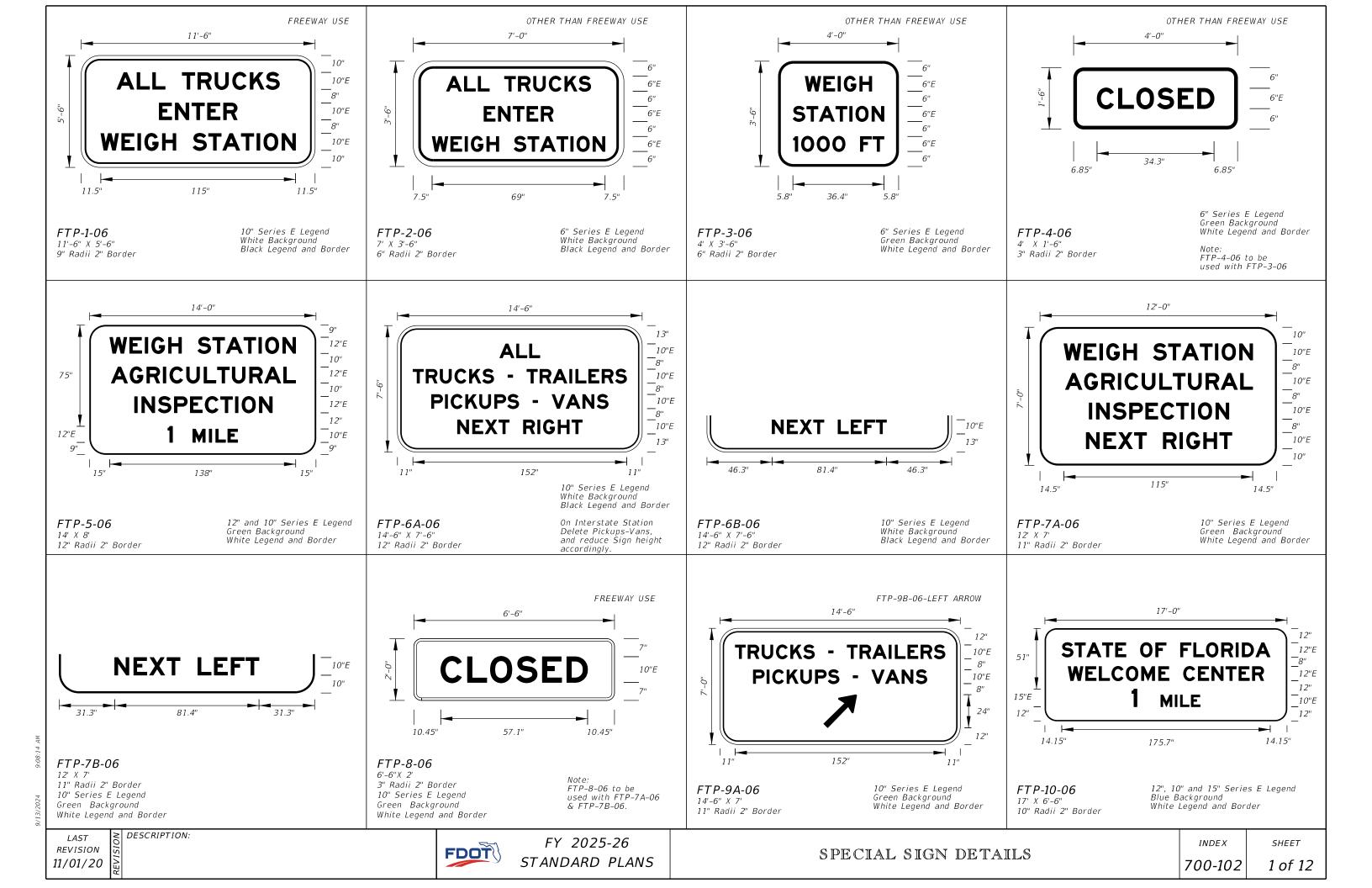


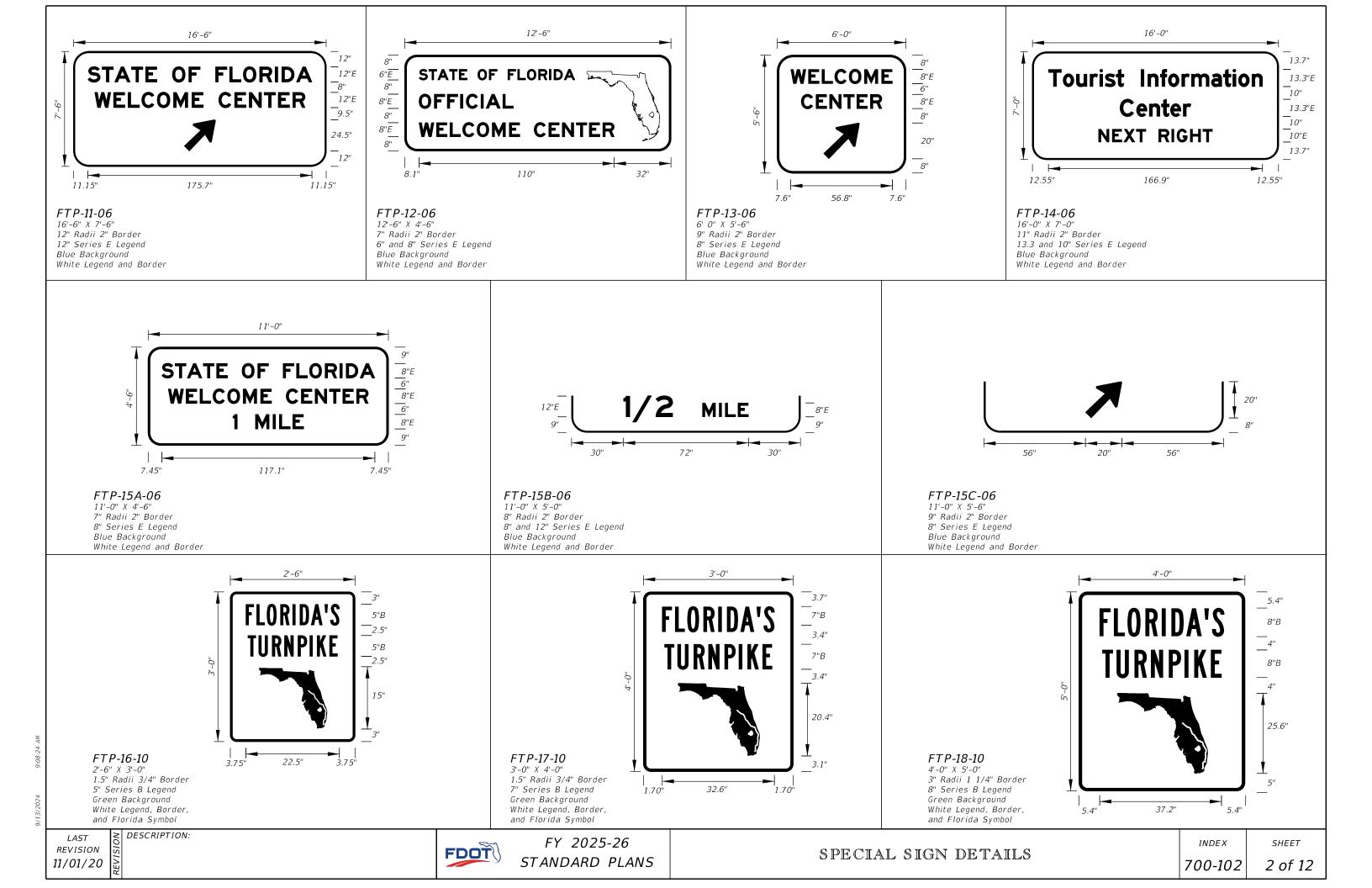


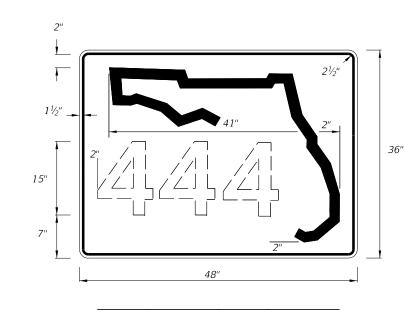


WALKWAY SUPPORT DETAILS SHEET



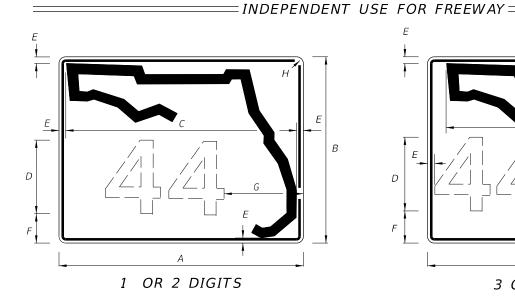






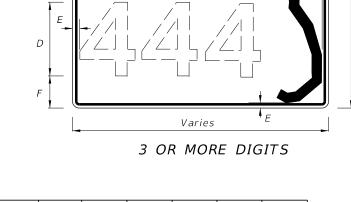
DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
1-3	15"	С	48" x 36"
4	12"	С	48" x 36"

1. Stroke width of State Outline shall be 1". 2. 2½" Radii

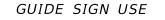


### NOTES:

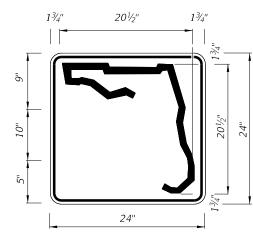
- 1. Florida marker shall have Black Legend with White Background.
- 2. Stroke width of State outline shall be  $1^{3}_{4}$ " for Guide Sign.
- 3. Series D Legend.
- 4. ¾" Border



А	В	С	D	Е	F	G	Н
30"	24"	26"	12"	1 ¼″	2¾″	8¼″	1 ¼"
36"	30"	32"	15"	1 ¼″	3¼"	8¾″	1 ¼"
42"	36"	38"	15"	1 ¼″	$6^{1}\!\!/_{4}''$	11"	1 ¼"



=FTP-17-06 - FLORIDA ROUTE MARKER===



## 1 or 2 DIGITS

DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
1-2	10"	D	24" x 24"

### NOTES:

panels.



### NOTES:

1. Series D Legend.

- 2. Color: Yellow Legend and Border on Blue Background.
- 3. When used on a guide sign, marker must be overlaid on a rectangular Yellow Background as shown in chart.
- When two or more County Route Markers are mounted together, use the dimensions of the largest marker for all other markers.

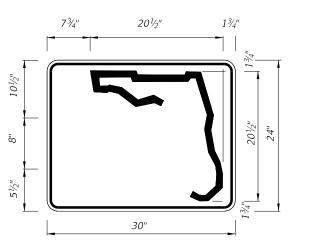
	DIMENSIONS									Rectangular			
SIGN	А	В	С	D	Ε	F	G	Н	J	к	R	5	Yellow Background
4 DIGIT POST MOUNTED	25½"	42"	3/4"	10"	4"	4"	8"	8"	8¾"	22"	5"	8¾"	Dimensions (See Note 3)
2 DIGIT OVERHEAD	21½"	36"	1⁄2"	7 ½"	3"	3"	12"	4½"	7 ½"	187⁄8"	$4^{1\!\!/}_{4}$ "	7 ½"	42"x 42"
3 DIGIT OVERHEAD	25½"	42"	3⁄4"	8"	4"	4"	12"	6"	8¾"	22"	5"	8¾"	48"x 48"
4 DIGIT OVERHEAD	29 <sup>7</sup> ⁄8"	48"	3⁄4″	8"	5"	5"	12"	8"	9¾"	25¾"	5¾"	10¼"	52"x 52"

LAST REVISION 11/01/20



FY 2025-26 STANDARD PLANS R

SPECIAL SIGN DETAILS



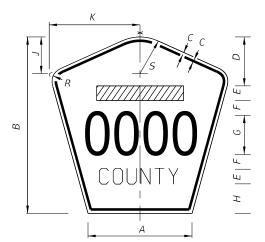
3 or 4 DIGITS

DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE		
3	8"	D	30" x 24"		
4	8"	С	30" x 24"		

1. Stroke width of State Outline shall be 1".

2. The 24" X 24" panel shall only be used for a 3 digit route when the panel is to be used on a sign cluster with other 24" X 24"

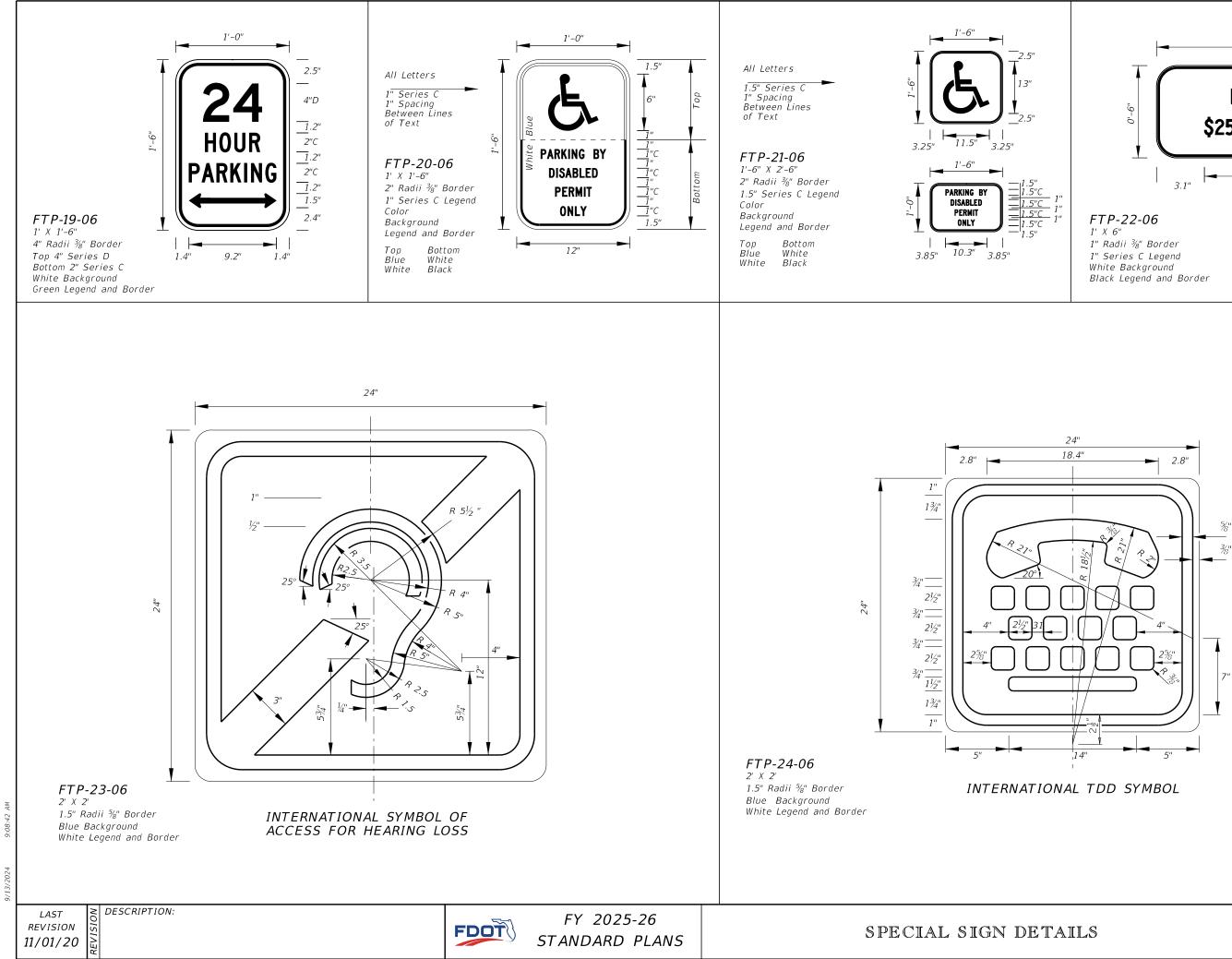
=INDEPENDENT USE OTHER THAN FREEWAY=

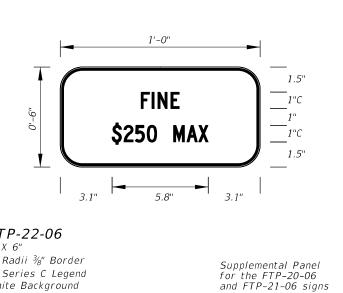


= FTP-18-06 - COUNTY ROUTE MARKER (M1-6)===

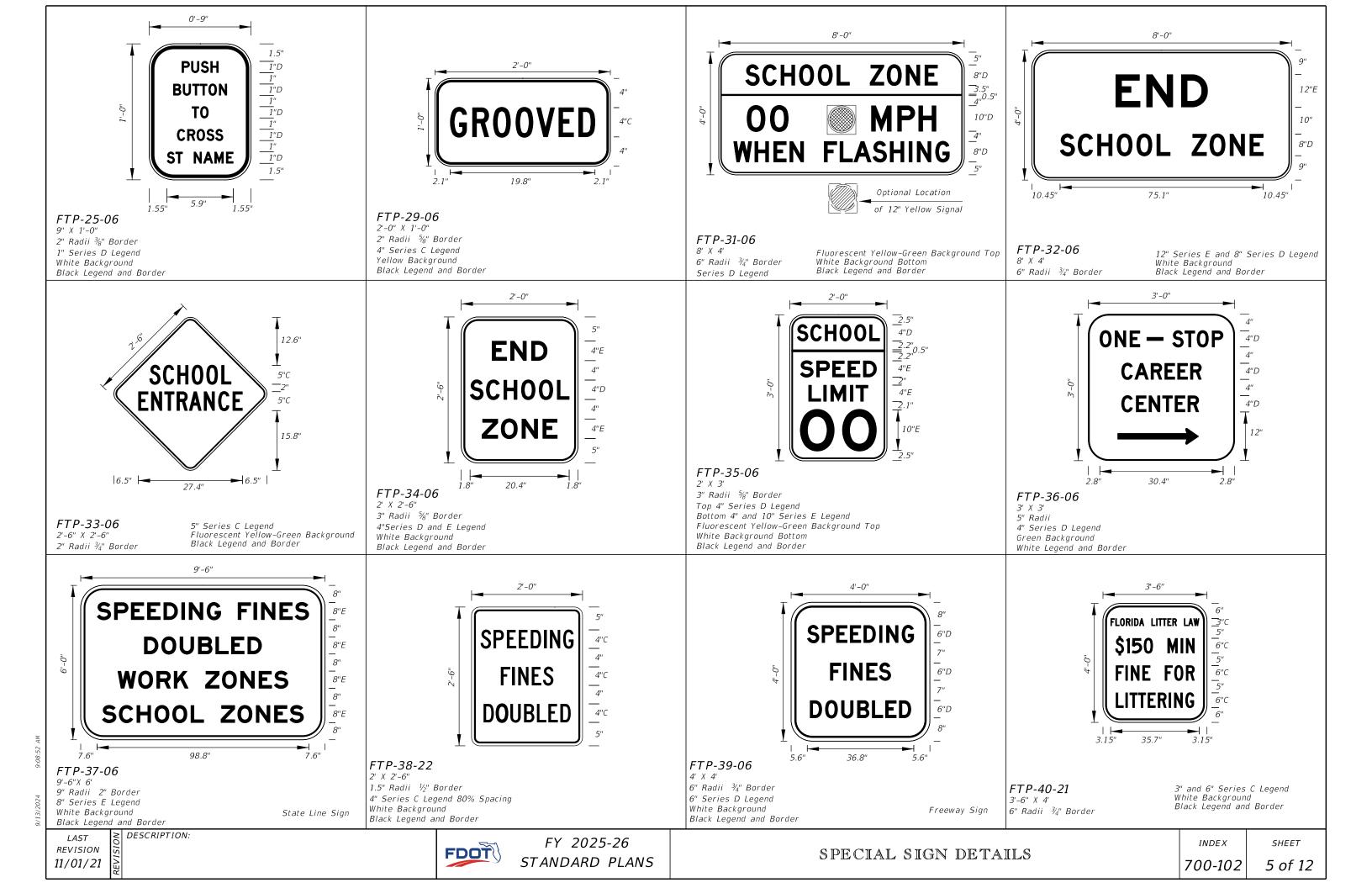
INDEX 700-102 SHEET

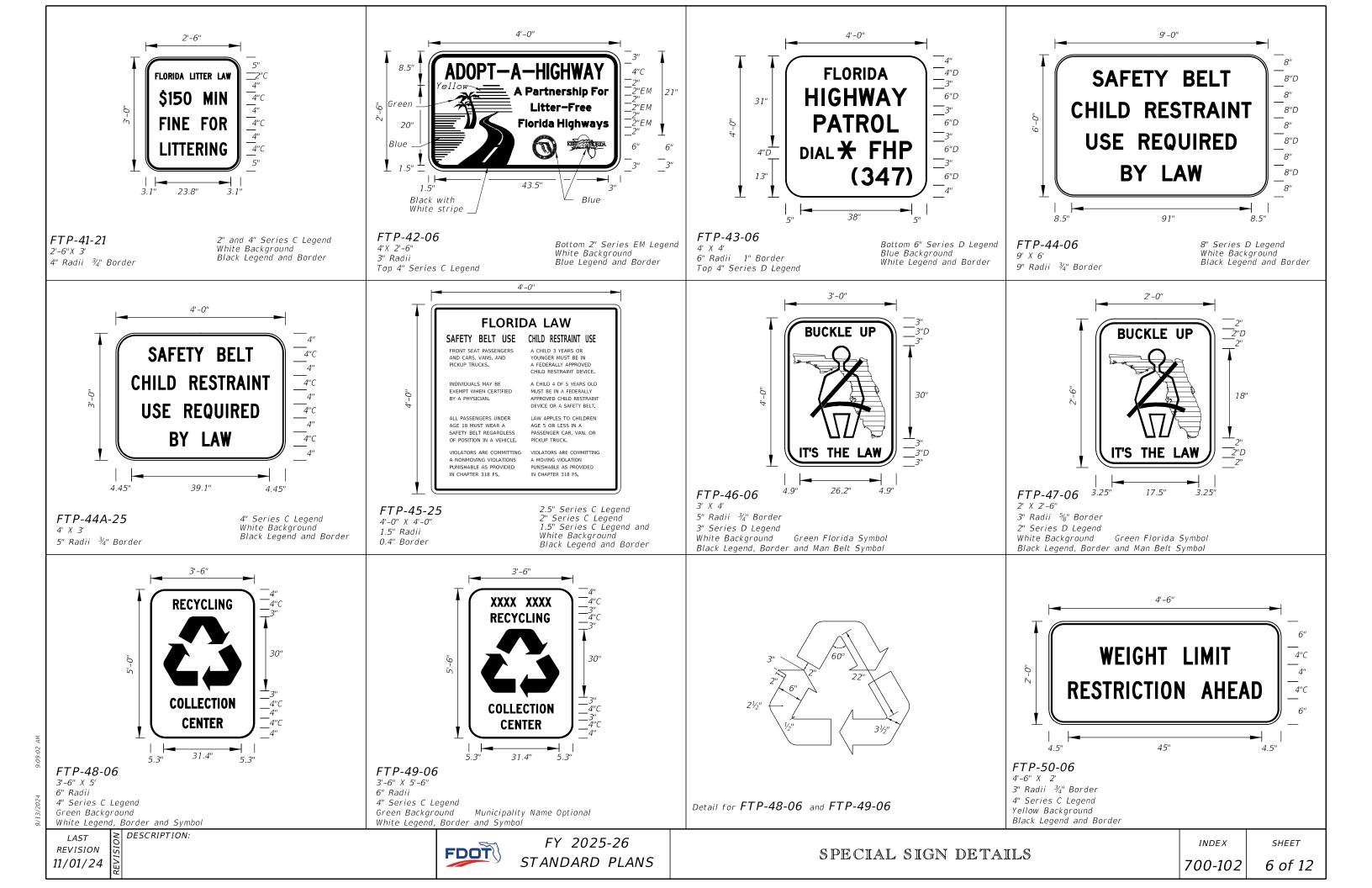
3 of 12

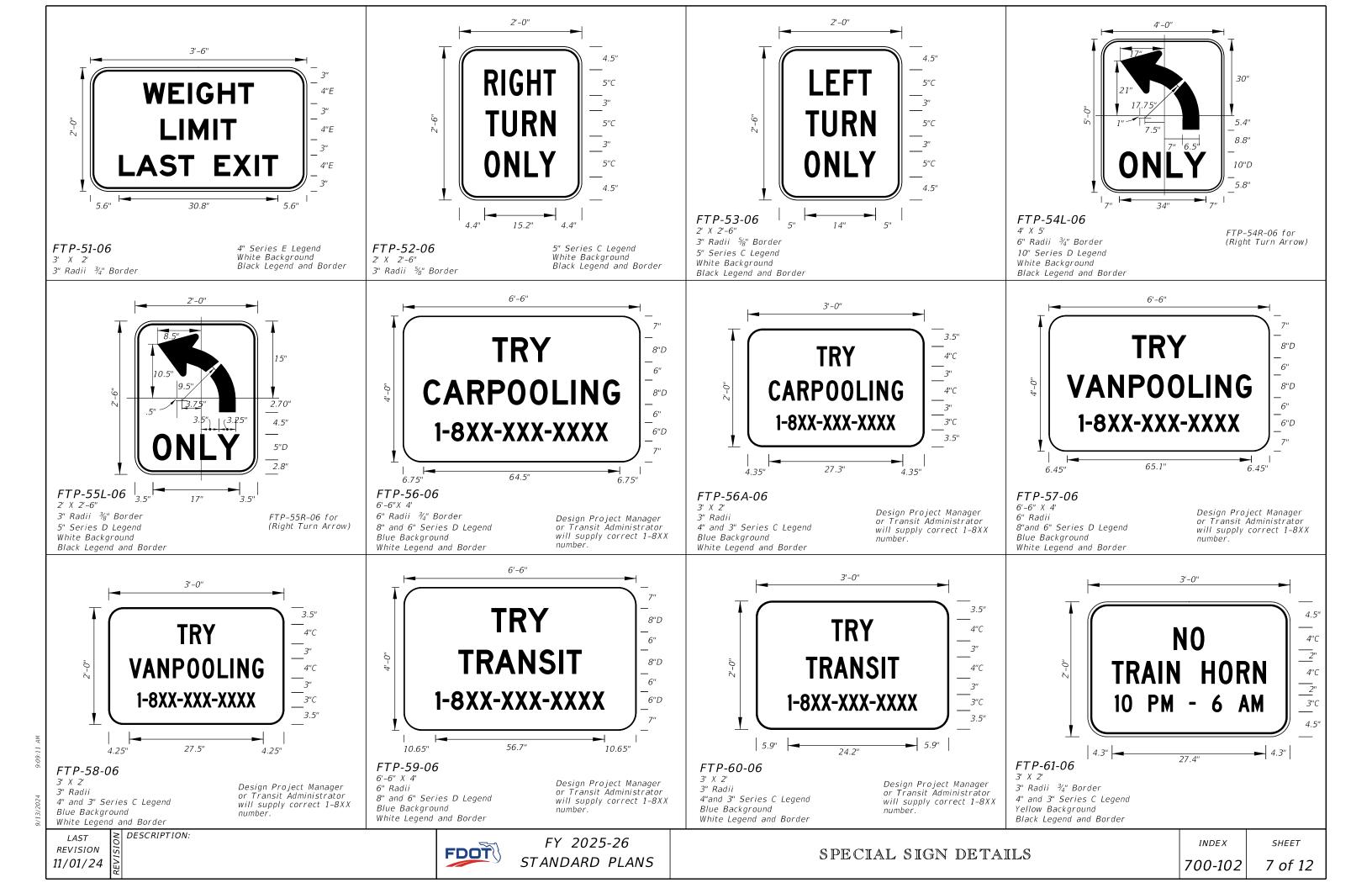


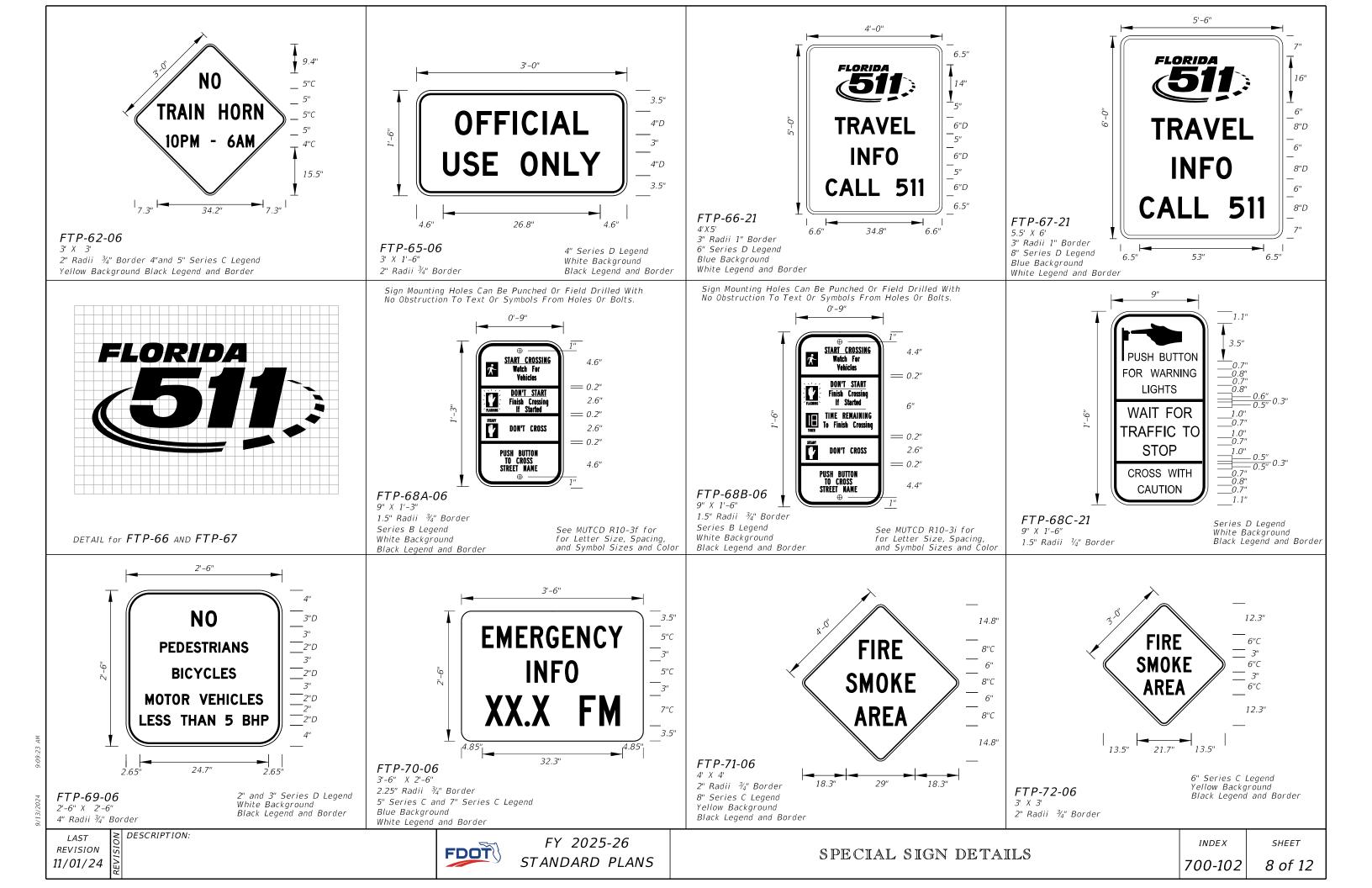


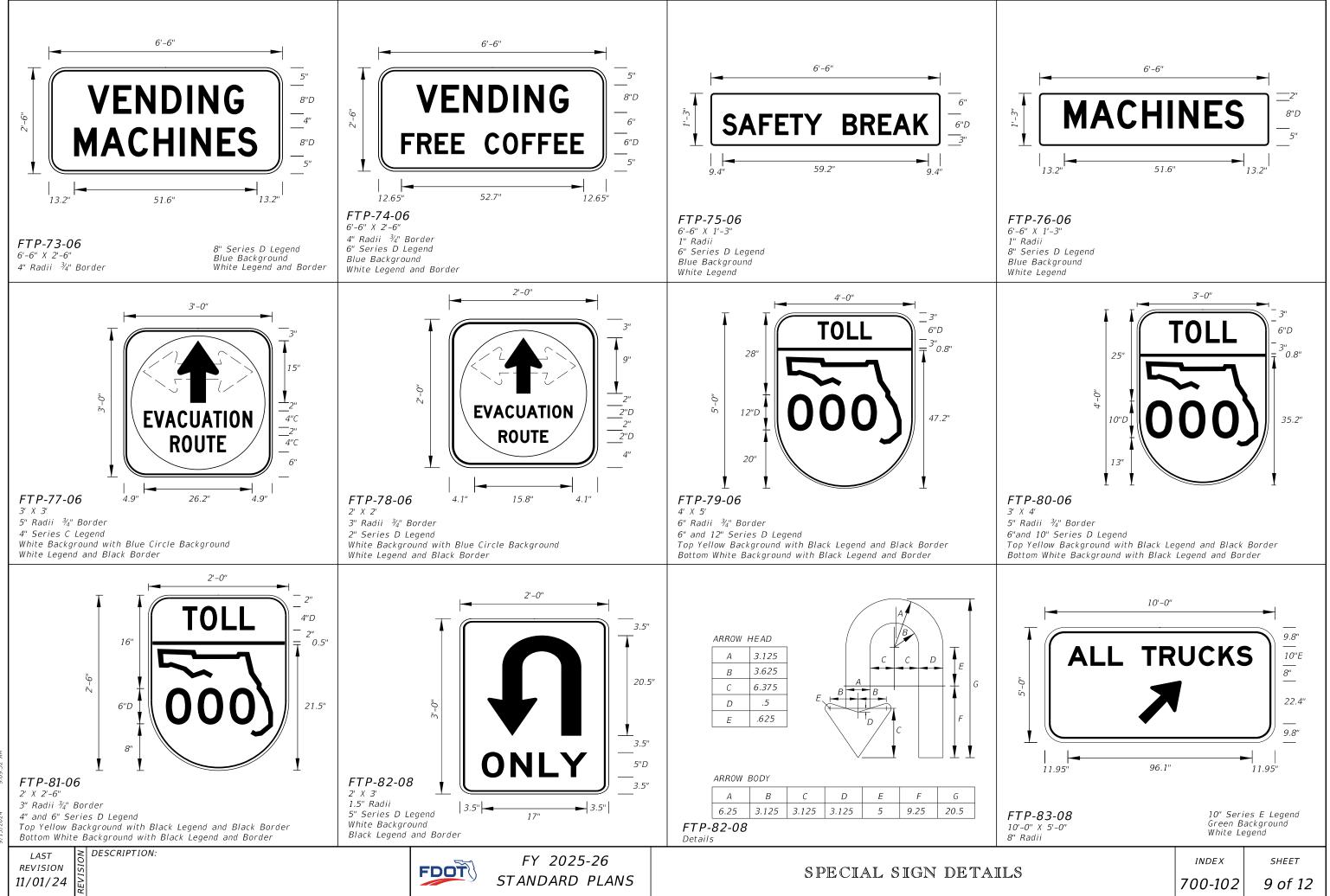
TIC	INDEX	SHEET
ILS	700-102	4 of 12



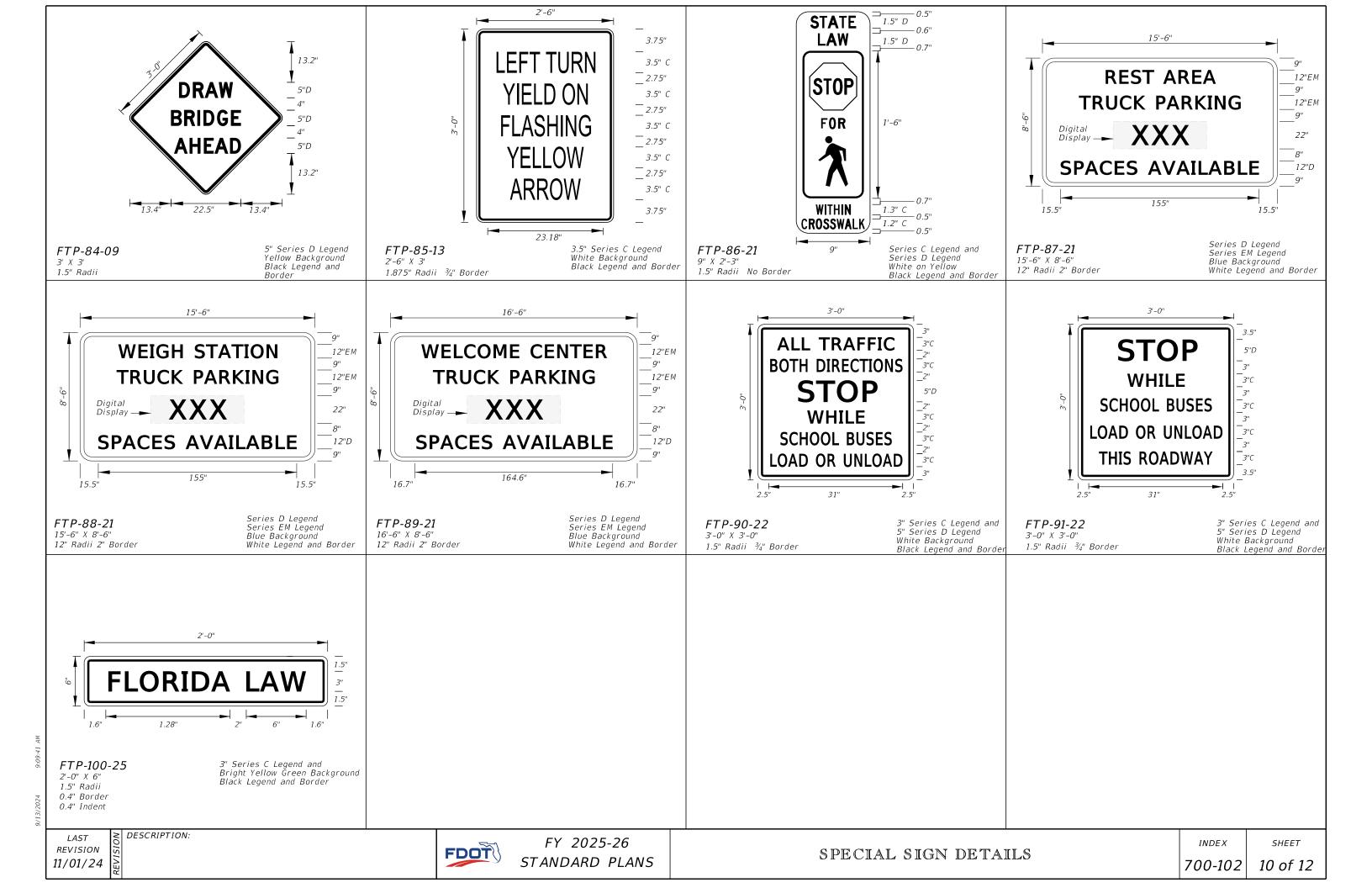


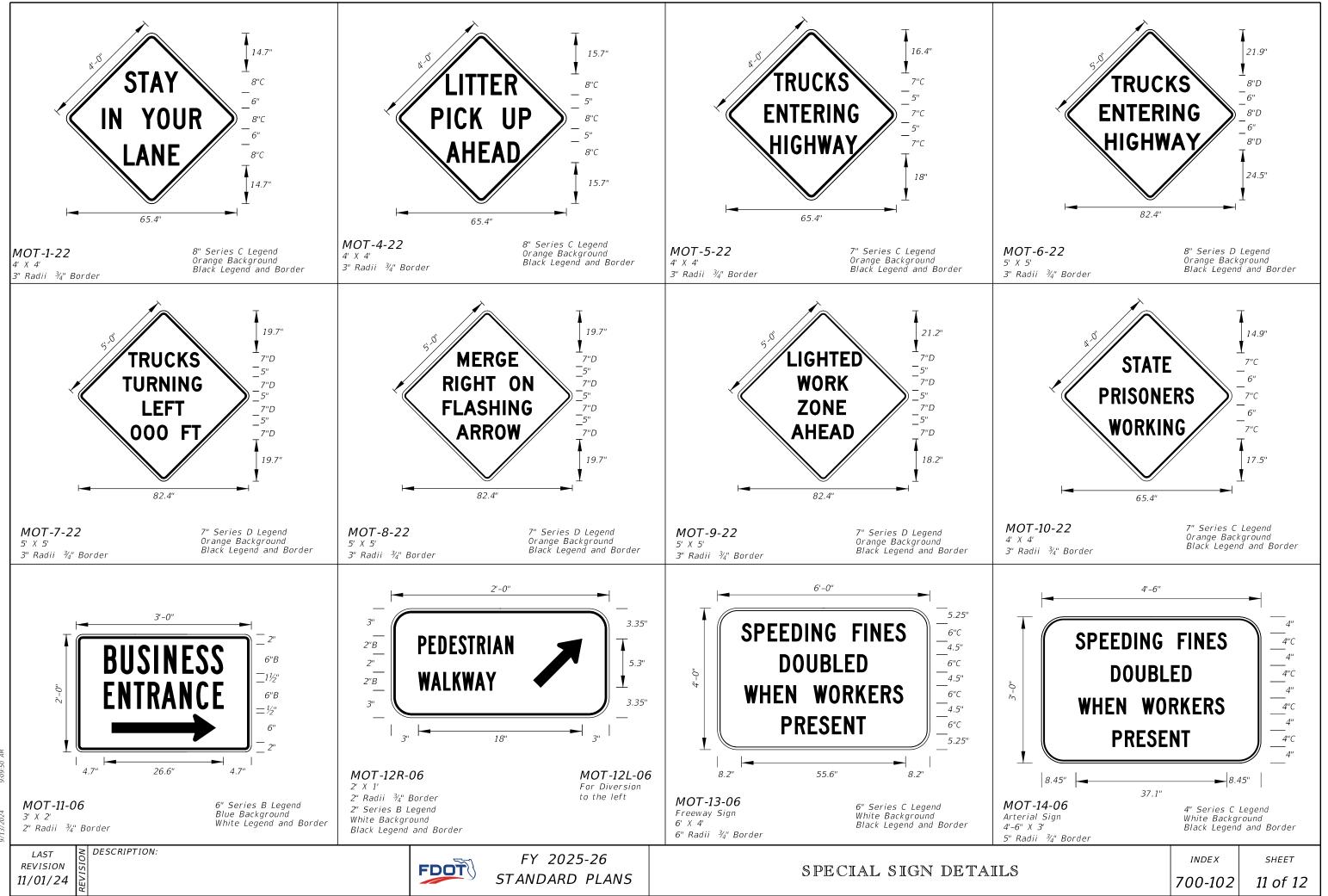


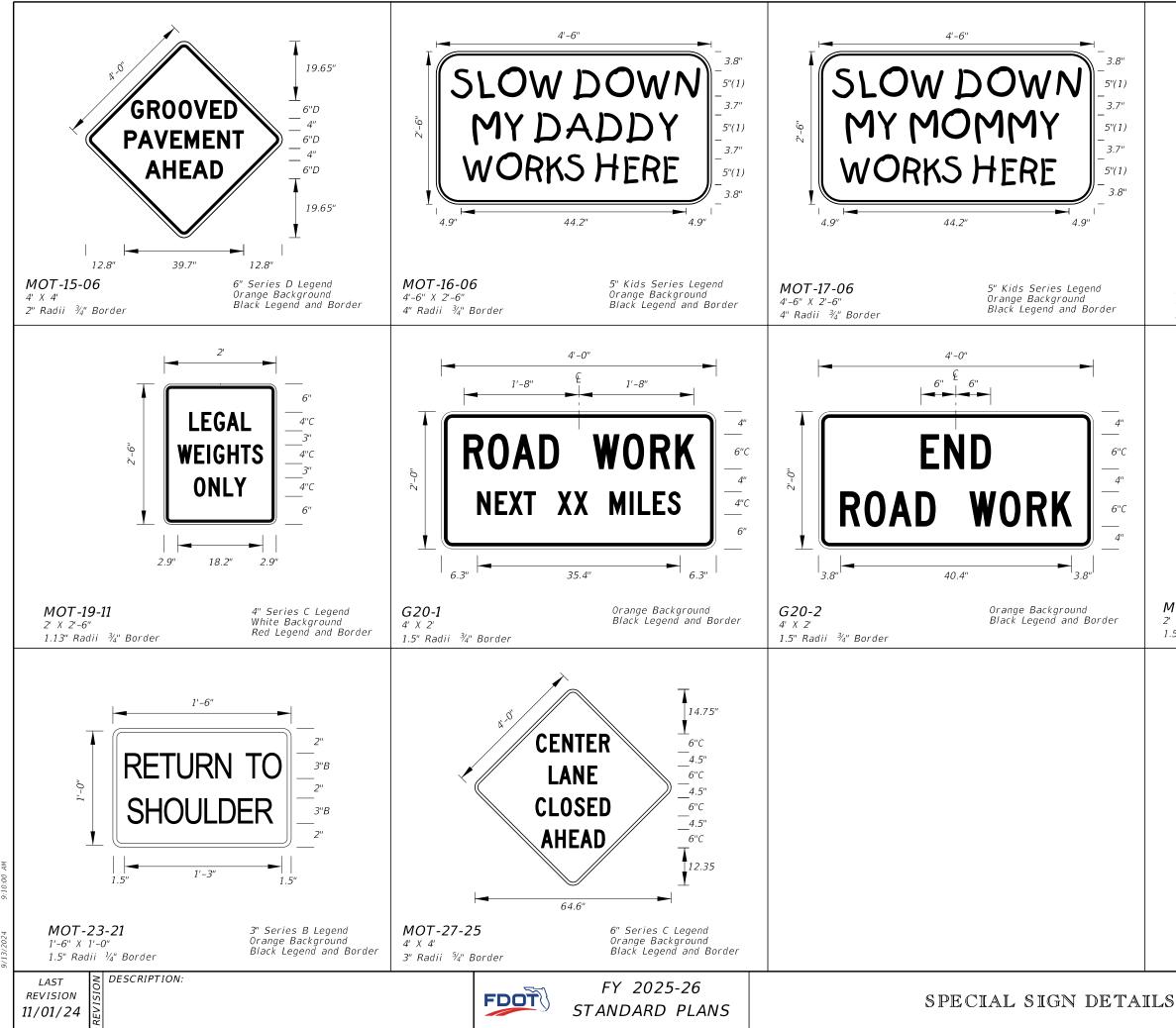


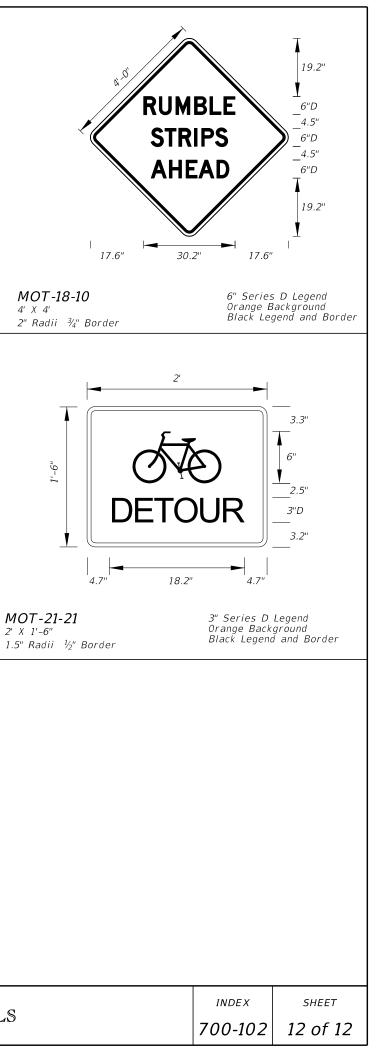


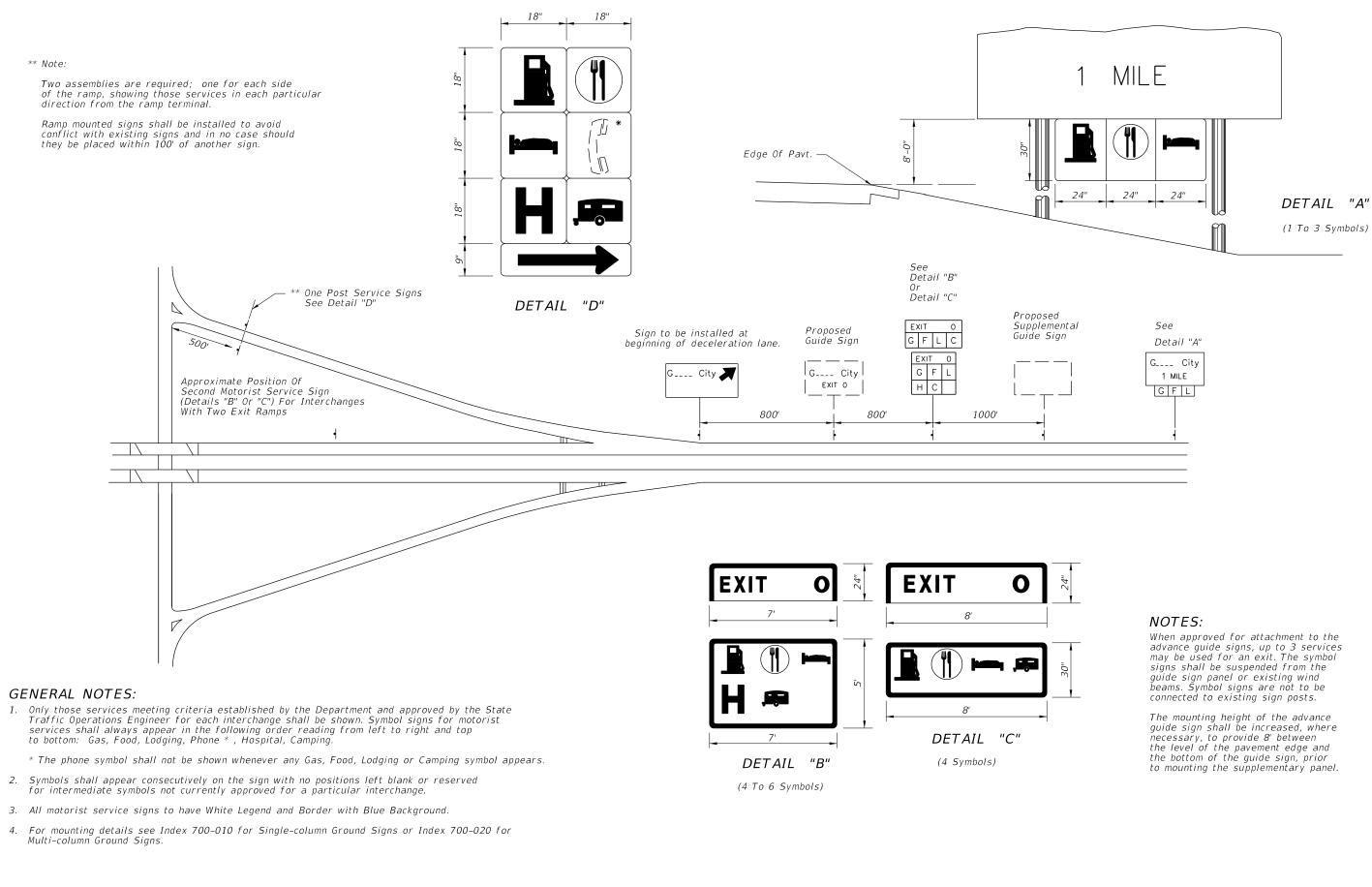
9/13/2024 9:09:3.











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11/01/19



FY 2025-26 STANDARD PLANS

SIGNING FOR MOTORIST SE

ł	R	V	I	С	E	S

INDEX 700-104

SHEET 1 of 1 STATE OF FLORIDA WELCOME CENTER MILE

STATE OF FLORIDA WELCOME CENTER

STATE OF FLORIDA Server. OFFICIAL WELCOME CENTER

Sign FTP-10-06 Sign FTP-11-06 Sign FTP-12-06 FTP-11-06 -FTP-13-06 · FTP-10-06 4.480' 800' Note: Roadway not drawn to scale Distances shown are adequate for driver communication but may be altered slightly if conditions require. **Tourist Information** Center Notes: 1. Signs and sign structures shall be erected in accordance NEXT RIGHT with the details shown on Index 700-020. 2. Sign FTP-12-06 shall be located on the Welcome Center grounds in proximity to the building and as far from the main line roadway as possible (2 signs back to back). Sign FTP-14-06 3. Sign FTP-10-06, 11-06, 12-06 shall be located as limited access highways only. 4. All legend to be Series E. Note: Sign FTP-14-06 shall be used as a supplemental guide sign at interchanges which have a Tourist Information Center approved 5. See Index 700-102 for sign details. for such signing (locate half-way between normal guide signs)

DESCRIPTION: LAST REVISION 11/01/17



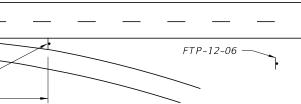
FY 2025-26 STANDARD PLANS

WELCOME CENTER SIGN





Sign FTP-13-06

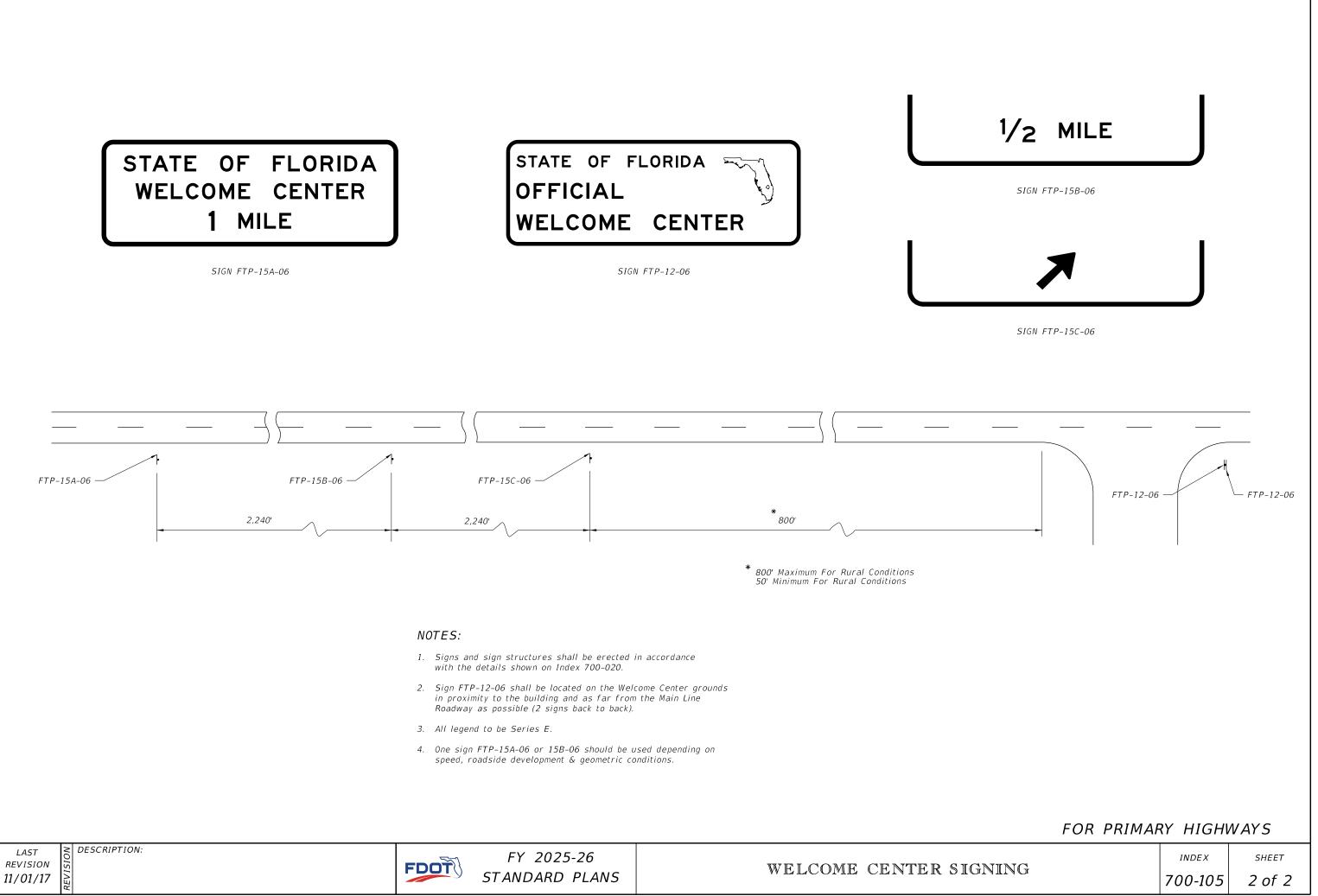


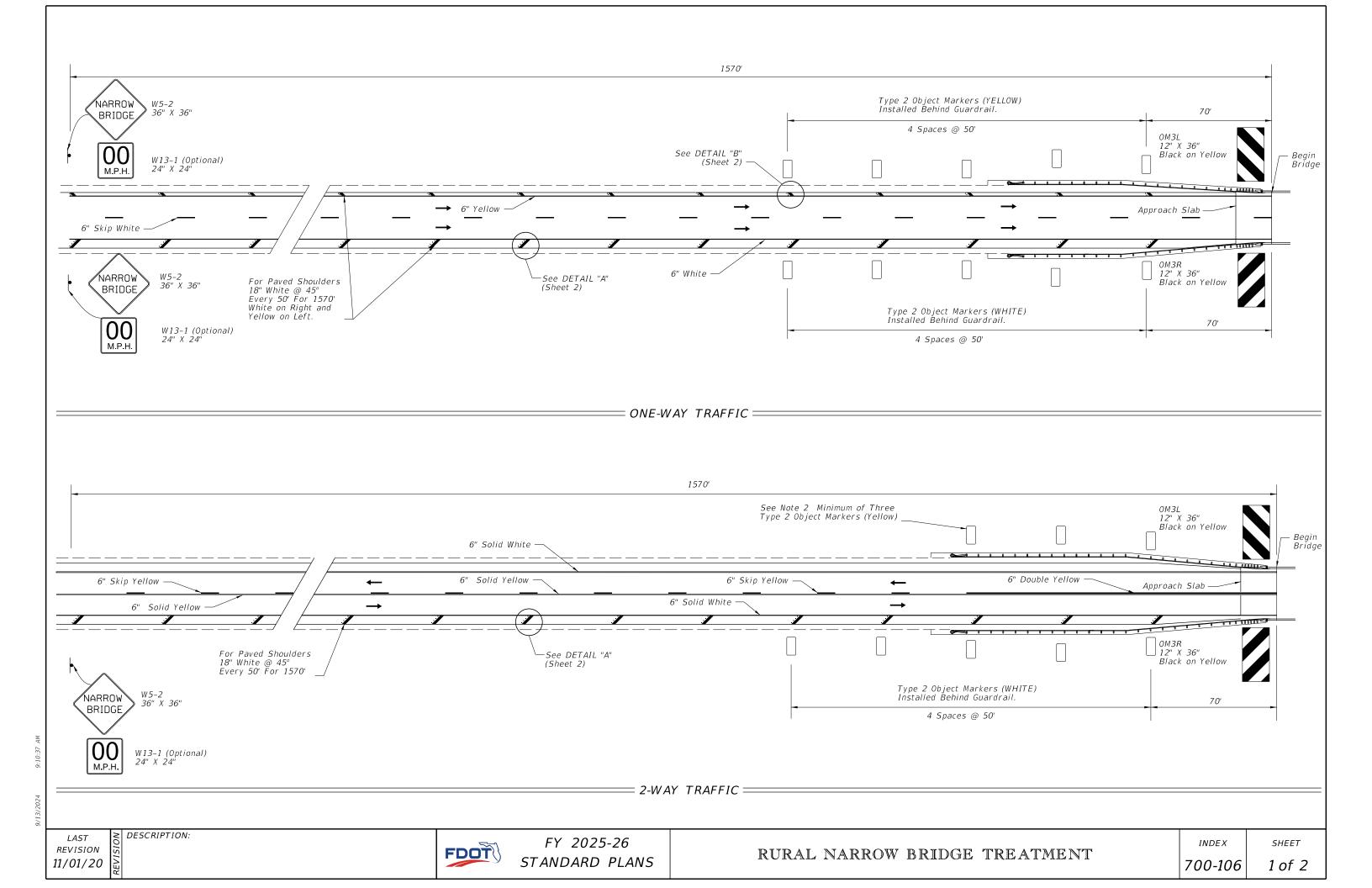
# FOR LIMITED ACCESS HIGHWAYS

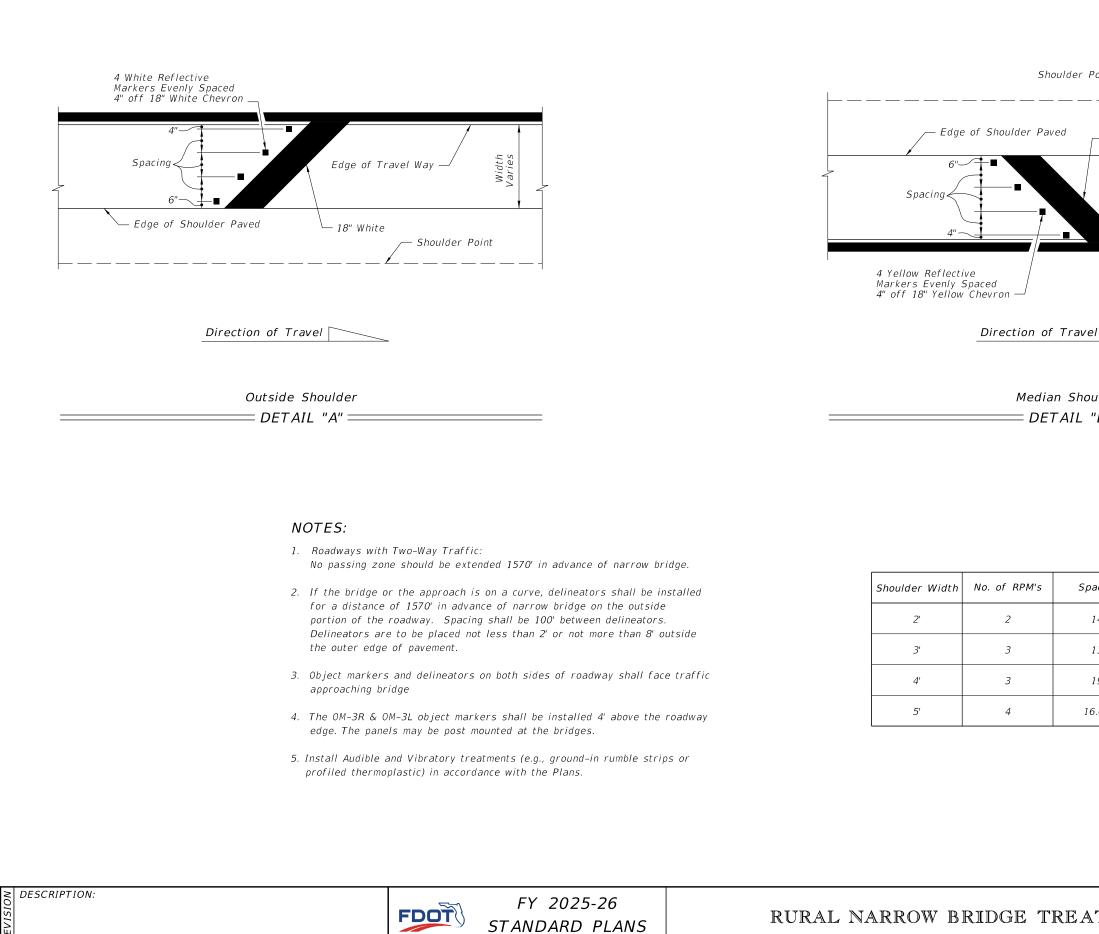
	INDEX	SHEET
NING	700-105	1 of 2

STATE OF FLORIDA WELCOME CENTER MILE

STATE OF FLORIDA OFFICIAL WELCOME CENTER







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Ilder Point —		
d18" Yellow		
Edge of Travel Way	Varies	
Travel		
Shoulder AIL "B"		
Spacing		
1 4"		
13"		
19"		
16.67"		
REATMENT	<sup>INDEX</sup> 700-106	sheet 2 of 2

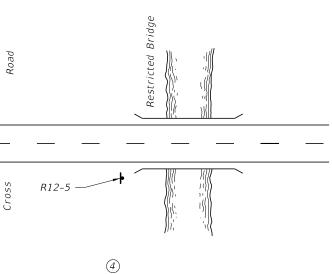
Main Road R12-5 W16-3A R12-5 FTP-51-06 . Cross FTP-50-06 — 1320' Max. 300' 800' Min. ③ See Note 2. (1)2 SIGN LOCATIONS TYPICAL 2 3 1 WEIGHT WEIGHT WEIGHT LIMIT LIMIT LIMIT RESTRICTION AHEAD 8 T 8 T R12-5 (24" X 36") R12-5 (24" X 36") **1**2T 12T FTP-50-06 **- 1**6 T 6 WEIGHT X MILES LIMIT LAST EXIT W 16-3A FTP-51-06 NOTES: 1. See Standard Highway Signs for sign R12-5 and W16-3 details. 2. Location of Sign 3 may require some field adjustment. 3. The Cross Road is the last detour to route around the restricted bridge. 4. Location of Sign 2 should be established from the Cross Road the following approximate distances; Interstate-1 Mile Non- Interstate-1/2 Mile. 5. See Index 700-102 for sign details. DESCRIPTION:

N SI



FY 2025-26 STANDARD PLANS

# BRIDGE WEIGHT RESTRI

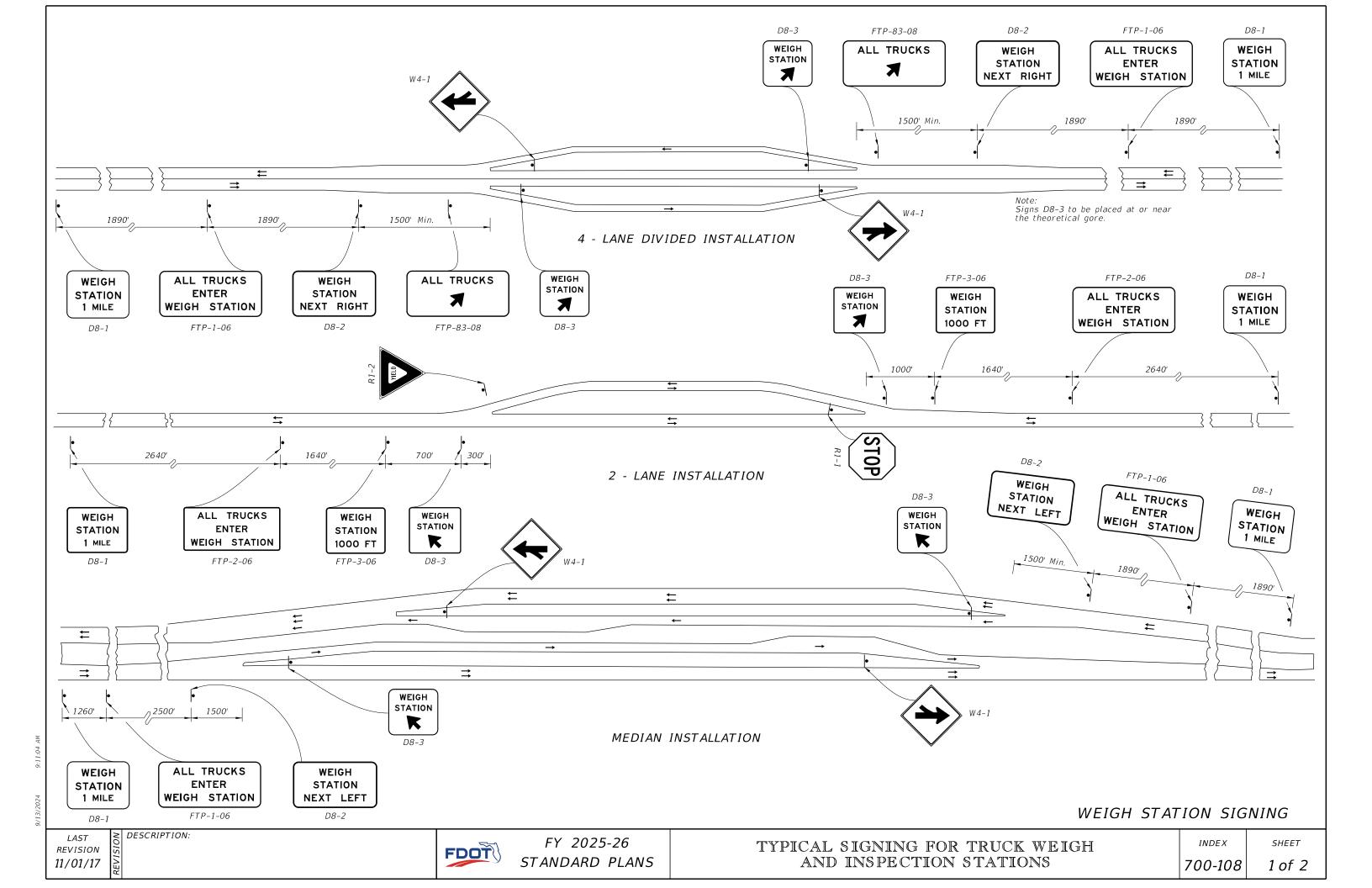


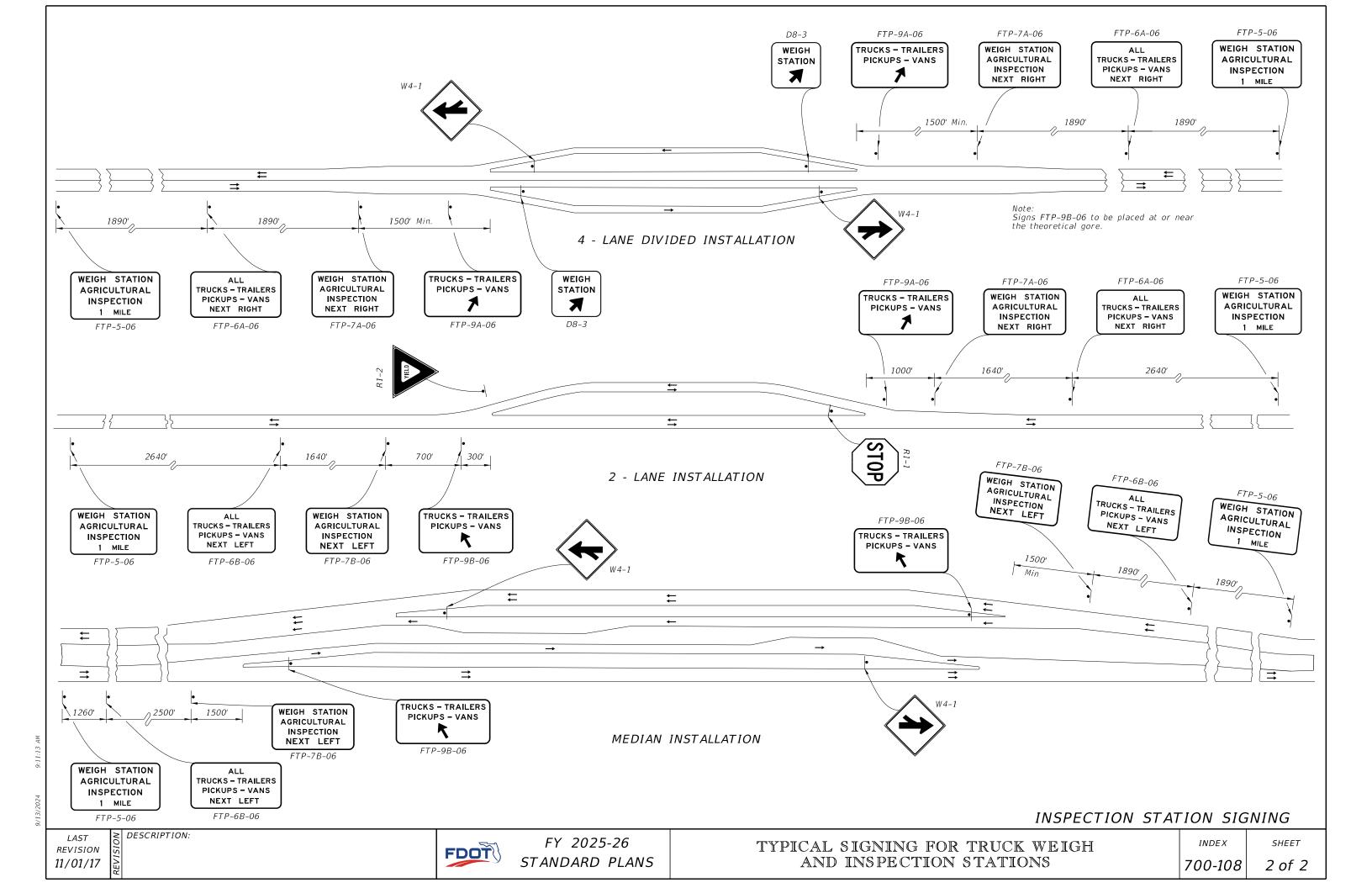
4



R12-5 (24" X 36")

CTRIANIC	INDEX	SHEET
CTIONS	700-107	1 of 1

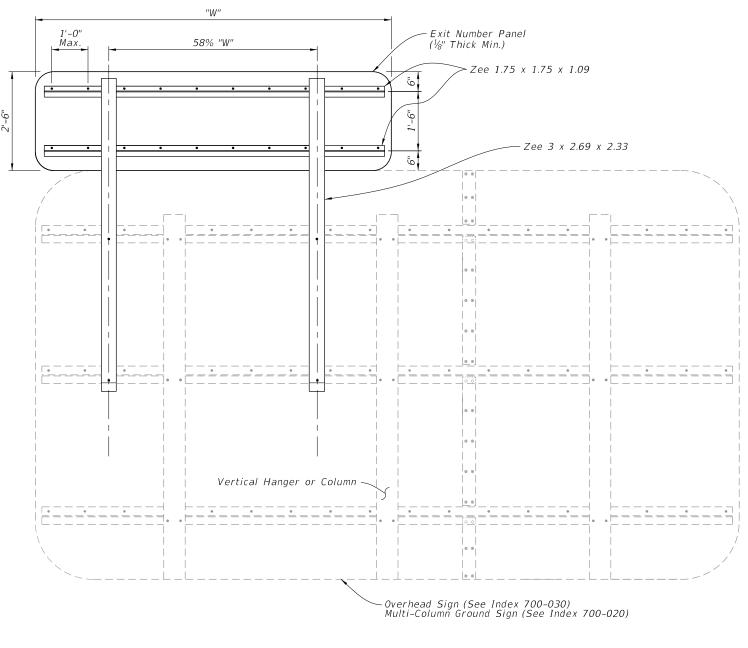




## GENERAL NOTES:

1. Meet the requirements of Specification 700.

- 2. Work with Indexes 700-020 and 700-030.
- 3. Fabrication: See sign layout sheet for dimension "W" and sign face details in the Plans.
- 4. For right exits, install the Exit Numbering Panel to the top right side of the Highway Sign.
- 5. For left exits, install the Exit Numbering Panel to the top left side of the Highway Sign.
- 6. Materials (Aluminum):
- A Sheets and Plates: ASTM B209 Alloy 6061-T6
- B. Extruded and Standard Structural Shapes: ASTM B221 Alloy 6061-T6
- C. For Bolts, Nuts, and Washers requirements see Index 700-020 or 700-030.

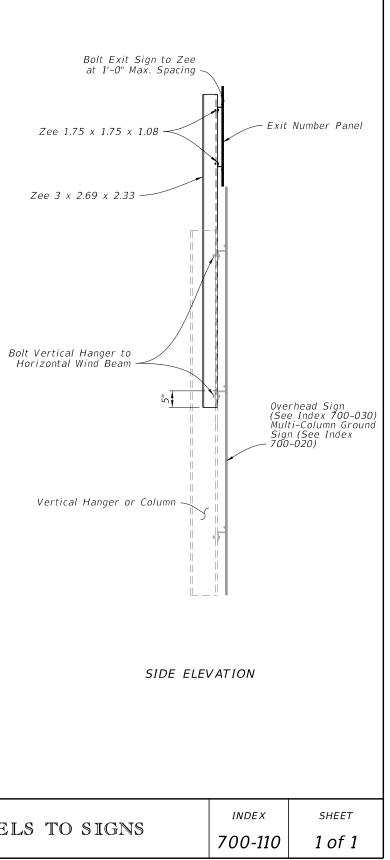


BACK ELEVATION



FY 2025-26 STANDARD PLANS

MOUNTING EXIT NUMBER PANELS TO SIGNS



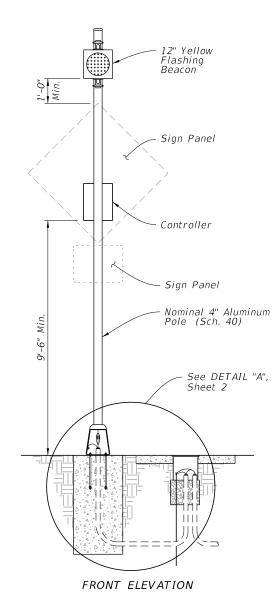
<i>T</i>	ABLE OF CONTENTS:
Sheet	Description
1	General Notes and Contents
2	Conduit, Wiring, and Foundation Details
3	Spread Footing Foundation
4	Roadside Sign Assembly-1
5	Roadside Sign Assembly-2
6	Roadside Sign Assembly-3
7	Roadside Sign Assembly-4
8	Roadside Sign Assembly-5
9	Roadside Sign Assembly-6
10	Roadside Sign Assembly-7
11	Roadside Sign Assembly-8
12	Roadside Sign Assembly-9
13	Overhead Sign Assembly

### GENERAL NOTES:

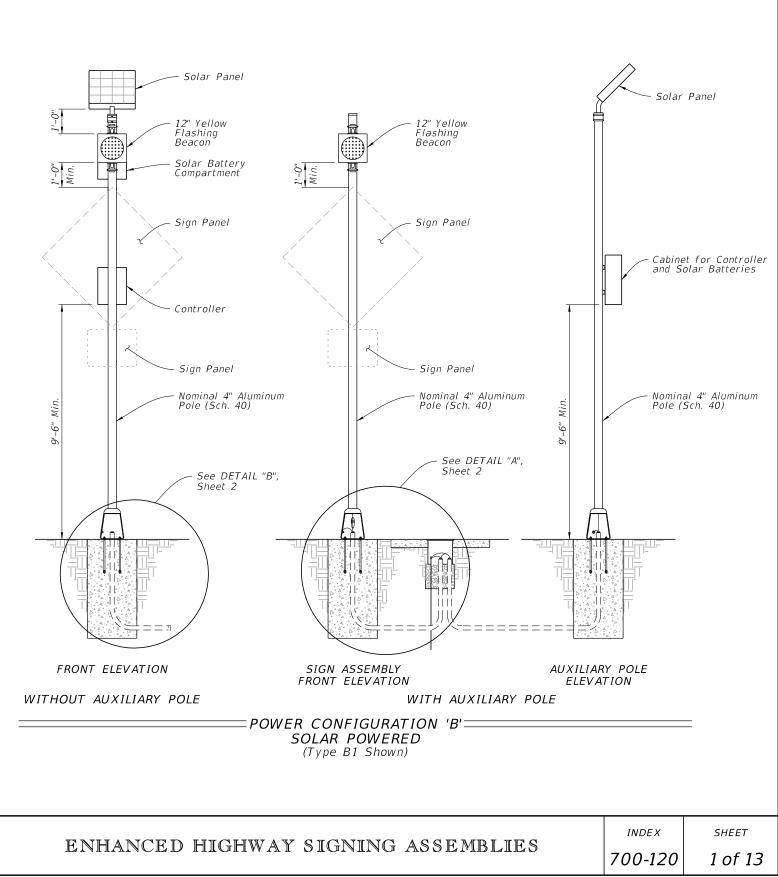
- 1. Meet the regirements of Specifications 646 and 700.
- 2. Engage all threads on the transformer base and post unless the aluminum post is fully seated into base.
- 3. Install a concrete slab around all roadside assemblies on slopes 6:1 or greater. The minimum slab dimension is 6" by 4'-0" by 5'-0".
- 4. When wire entry holes are drilled in the sign column, use a bushing or rubber grommet to protect conductors.

## POWER CONFIGURATION 'B' NOTES:

- 1. Install a separate pole for mounting the solar panel, controller and batteries for all roadside assemblies with solar panels, controllers and batteries weighing more than 170 lbs.
- 2. Install the auxiliary pole as close to the right of way boundary as possible.
- 3. Install the auxiliary pole so that the height is the same as the column for the roadside assembly.
- 4. Orient solar panel to face South for optimal exposure to sunlight.
- 5. The controller and the solar batteries may be located in the same compartment.





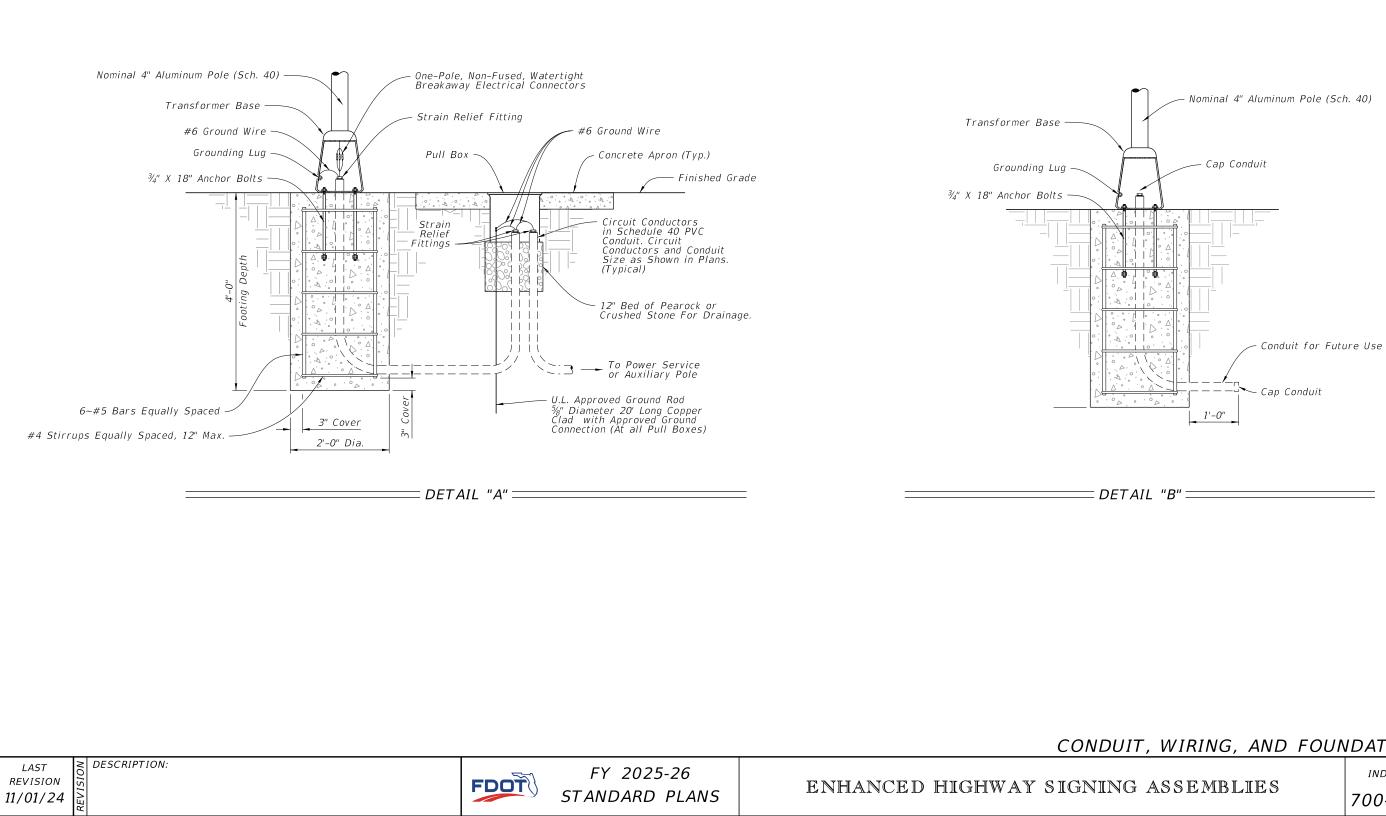




DESCRIPTION:

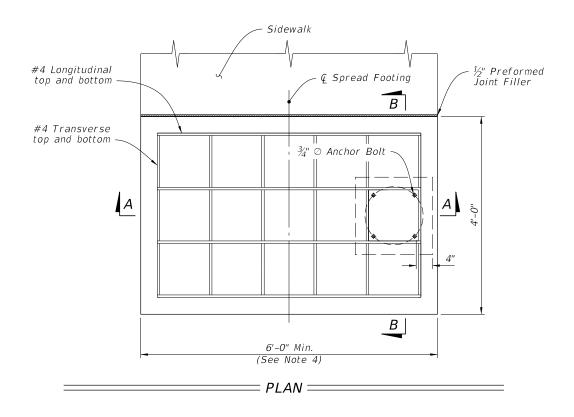


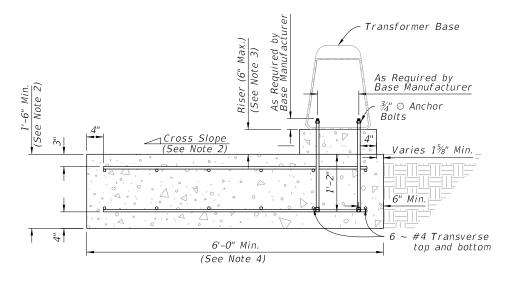
FY 2025-26 STANDARD PLANS



Τ,	WIRING,	AND	FOUN	IDATION	DETAILS
				INDEX	SHEET

ASSEMBLIES	INDEX	SHEET
	700-120	2 of 13





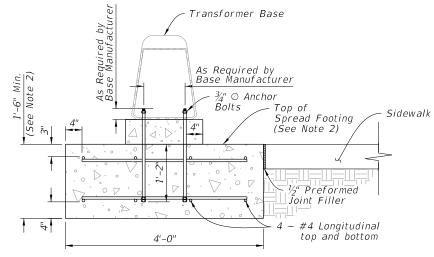
## SECTION A-A =

## NOTES:

1. Install the Spread Footing Foundation only where called for in the Plans.

### 2. SIDEWALK:

- a. When abutting sidewalk, match the cross slope of the adjacent sidewalk or curb ramp where applicable. Maintain the minimum depth of footing.
- b. <sup>1</sup>/<sub>2</sub>" expansion preformed joint filler required between sidewalk and spread footing.
- c. Apply concrete surface finish to the top of the spread footing in accordance with Specification 522-7.
- d. Sidewalk placed on the other side or both sides of the spread footing is permitted where shown in the Plans.
- 3. Only use concrete riser when installed in-line with sidewalk curb that results in a drop off to the adjacent sidewalk.
- 4. For sidewalks greater than 6', match sidewalk width. Add one #4 transverse bar, top and bottom, per additional foot of spread footing to maintain at minimum the same reinforcement area per foot.
- 5. Base location can vary on spread footing. Location shown in Plans.



= SECTION B-B =========

LAST REVISION 11/01/24



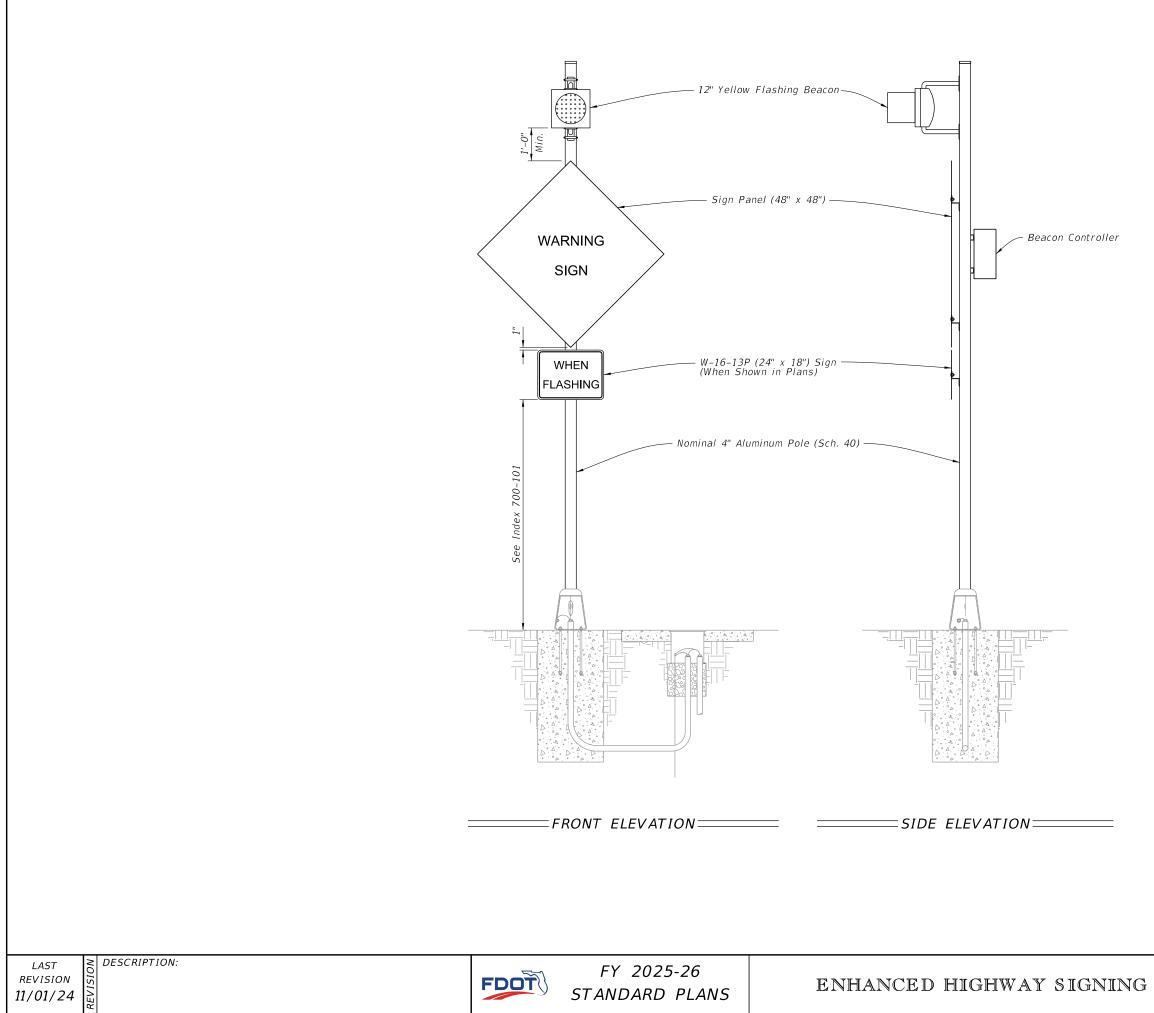


FY 2025-26 STANDARD PLANS

ENHANCED HIGHWAY SIGNING

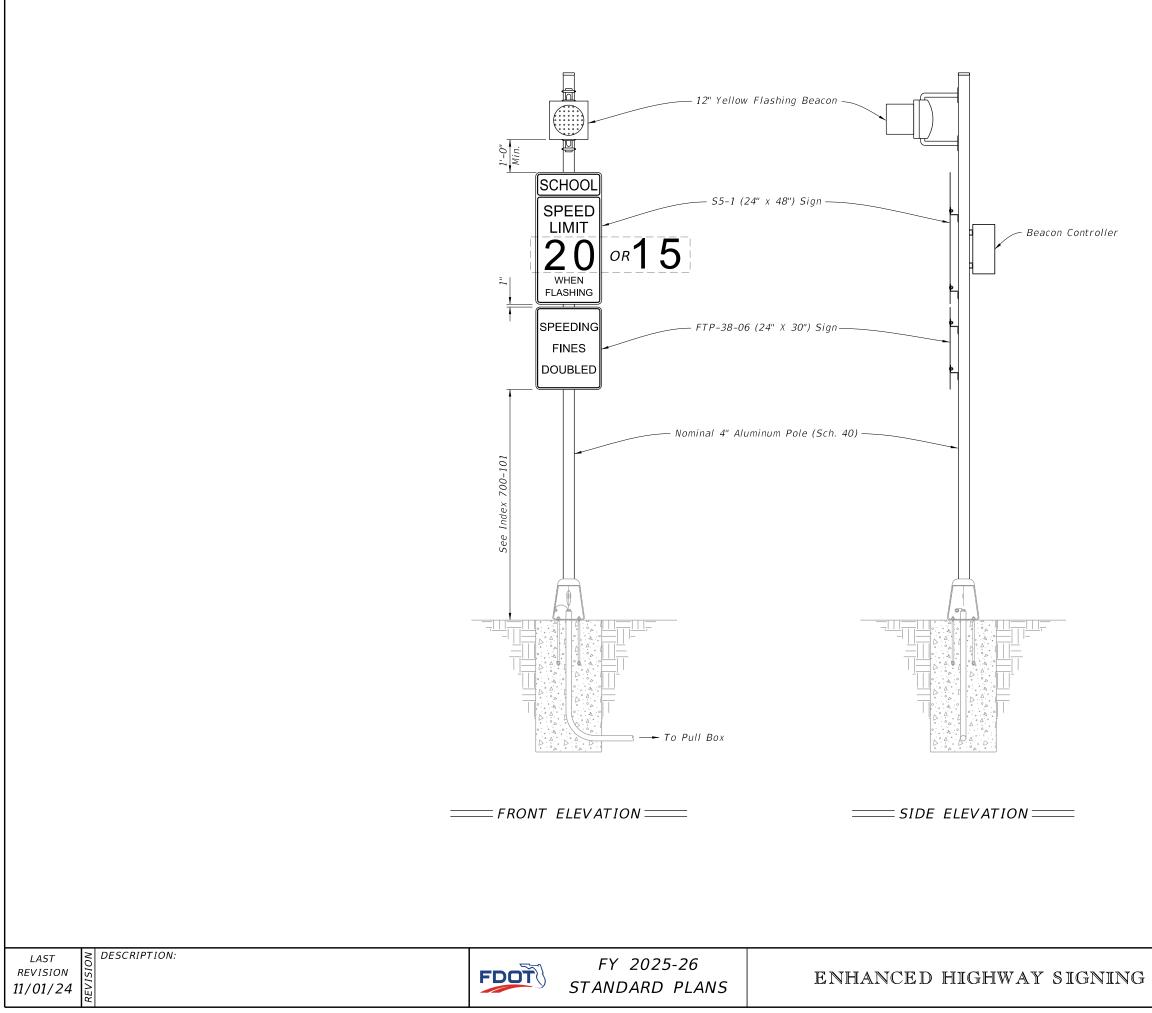
## SPREAD FOOTING FOUNDATION

ASSEMBLIES	INDEX	SHEET
AOOEMDLIEO	700-120	3 of 13



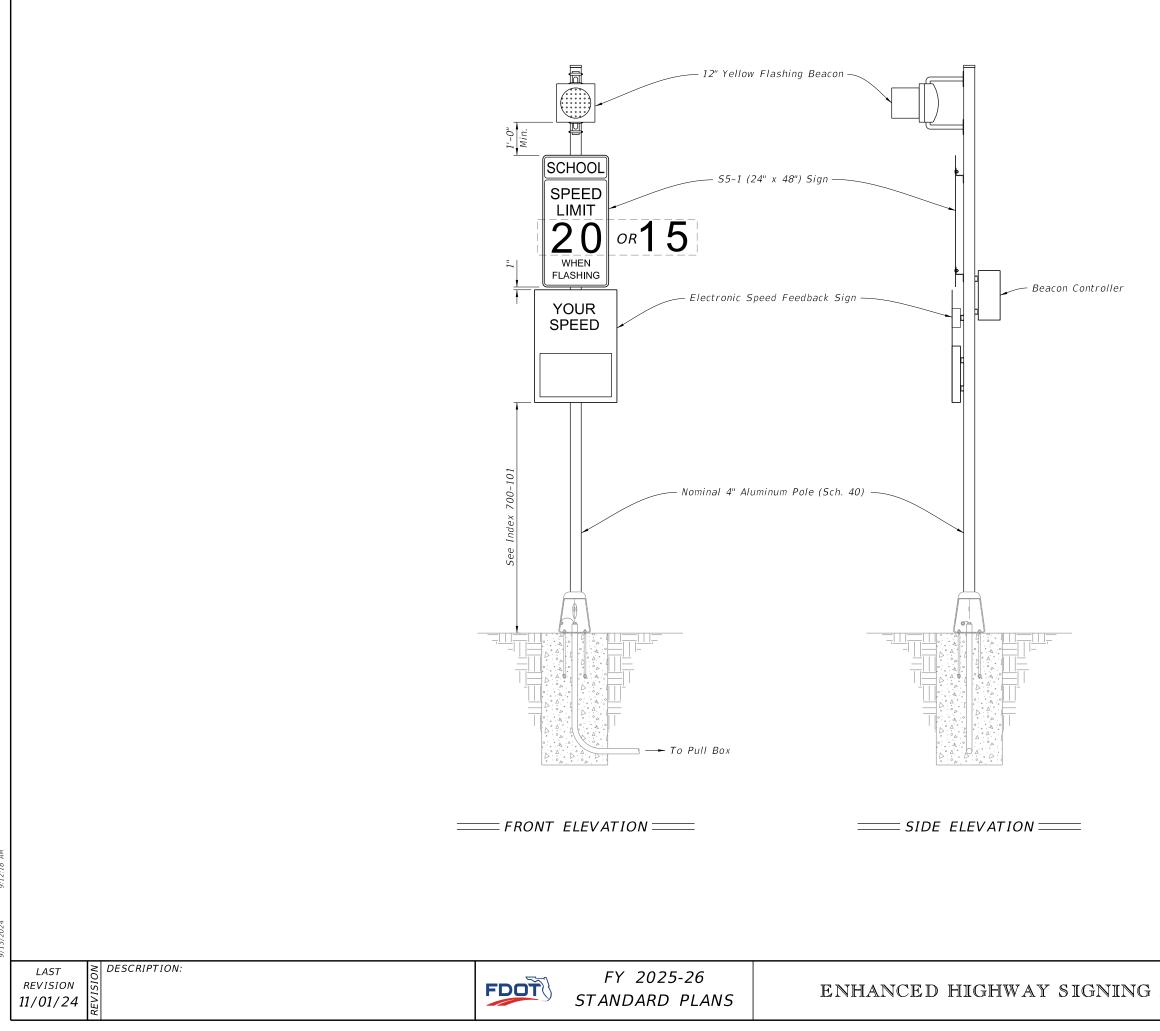
- 1. Type A1 Assembly (conventionally powered) is shown. Type B1 Assemblies (solar powered) similar.
- 2. Foundation reinforcement not shown.

ASSEMBLIES	INDEX	SHEET
A99 FID LIC 9	700-120	4 of 13



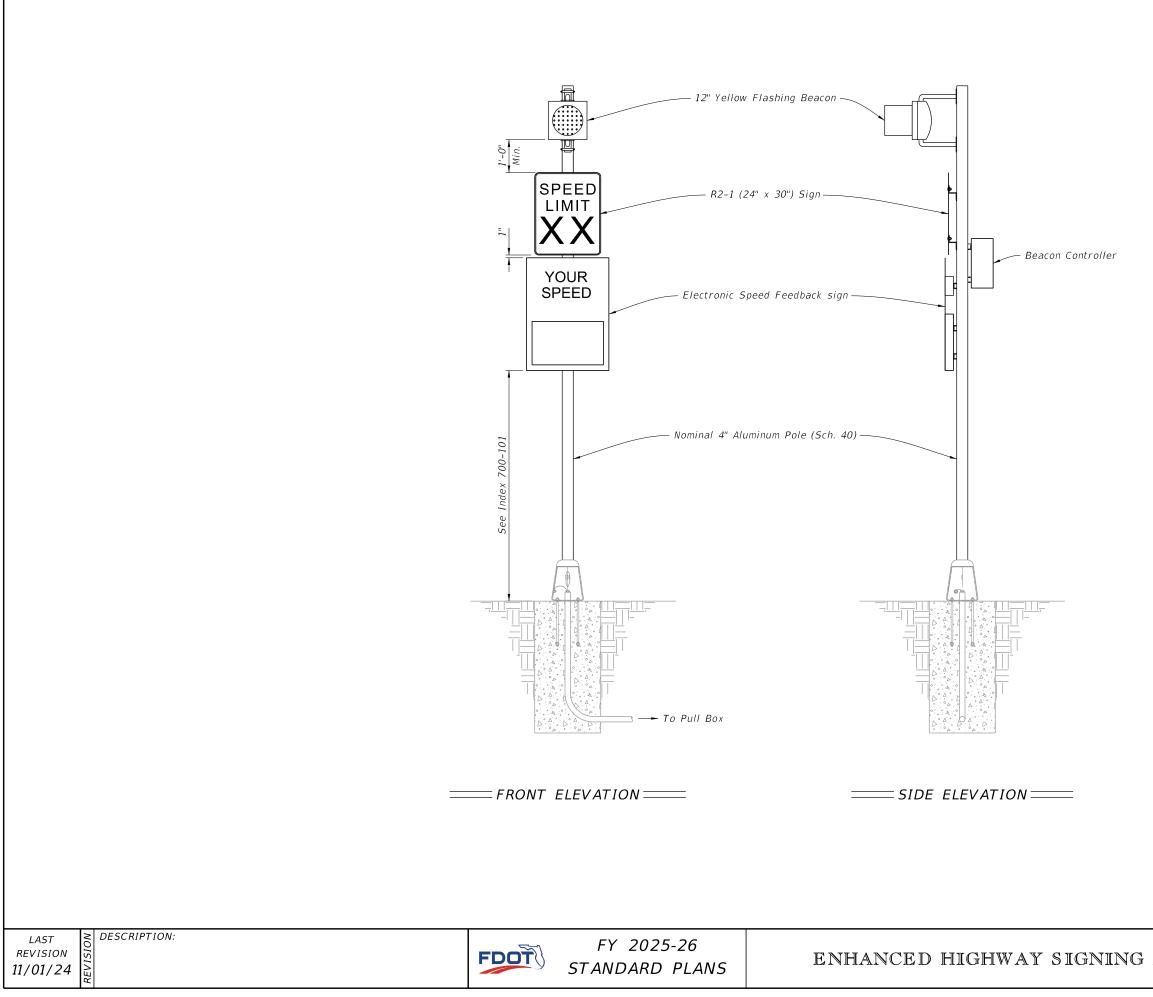
- 1. Type A2 Assembly (conventionally powered) is shown. Type B2 Assemblies (solar powered) similar.
- 2. Foundation reinforcement not shown.

ASSEMBLIES	INDEX	SHEET
	700-120	5 of 13



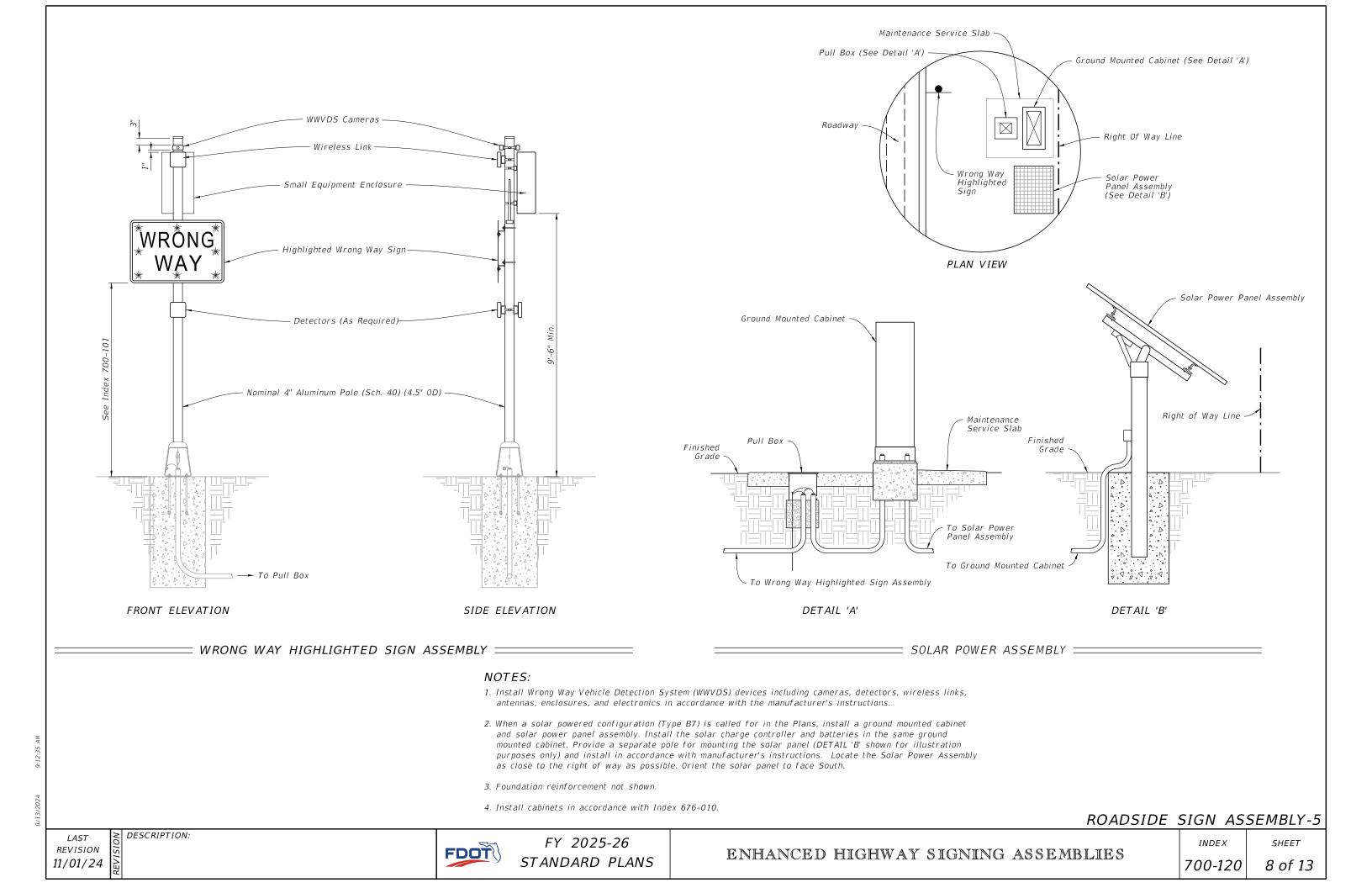
- 1. Type A3 Assembly (conventionally powered) is shown. Type B3 Assemblies (solar powered) similar.
- 2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.
- 3. Foundation reinforcement not shown.

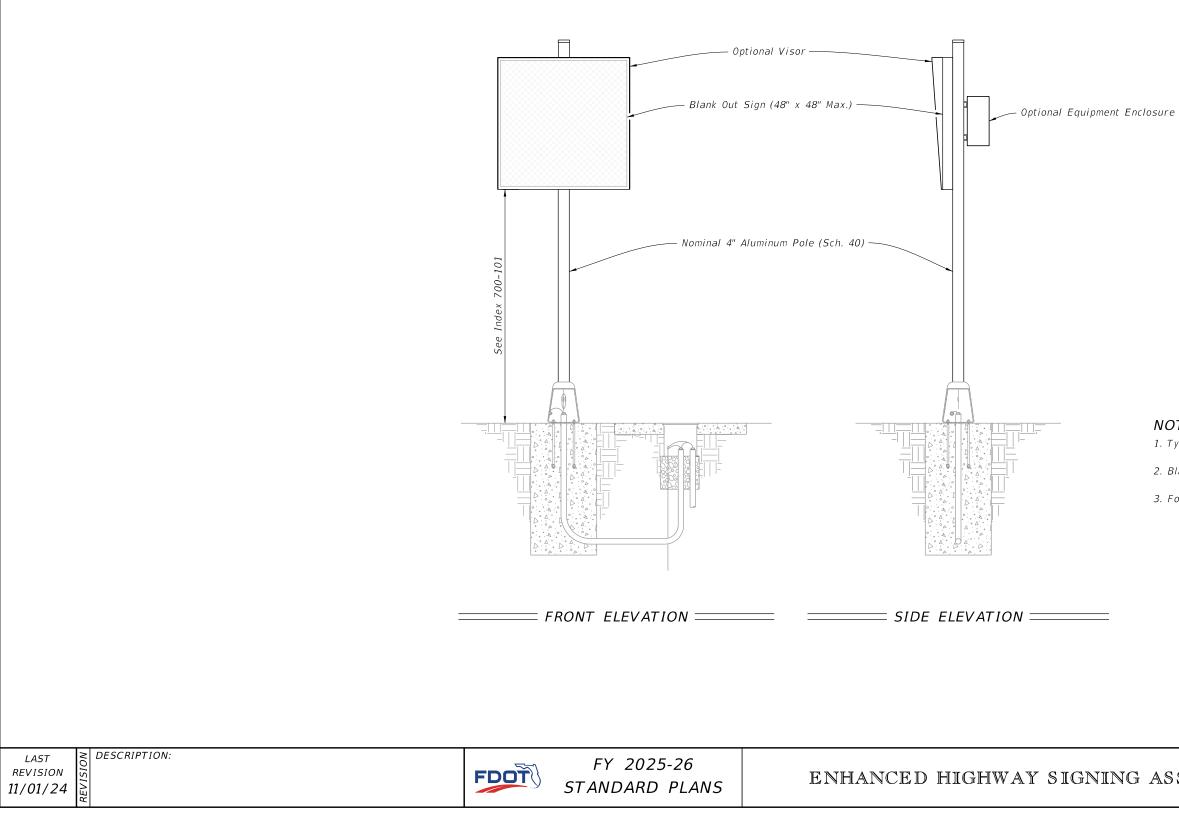
ASSEMBLIES	INDEX	SHEET
WO 2 F MID FIF 2	700-120	6 of 13



- Type A6 Assembly (conventionally powered) is shown. Type B6 Assemblies (solar powered) similar.
- 2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.
- 3. Foundation reinforcement not shown.

ASSEMBLIES	INDEX	SHEET
V292FINDFIF2	700-120	7 of 13

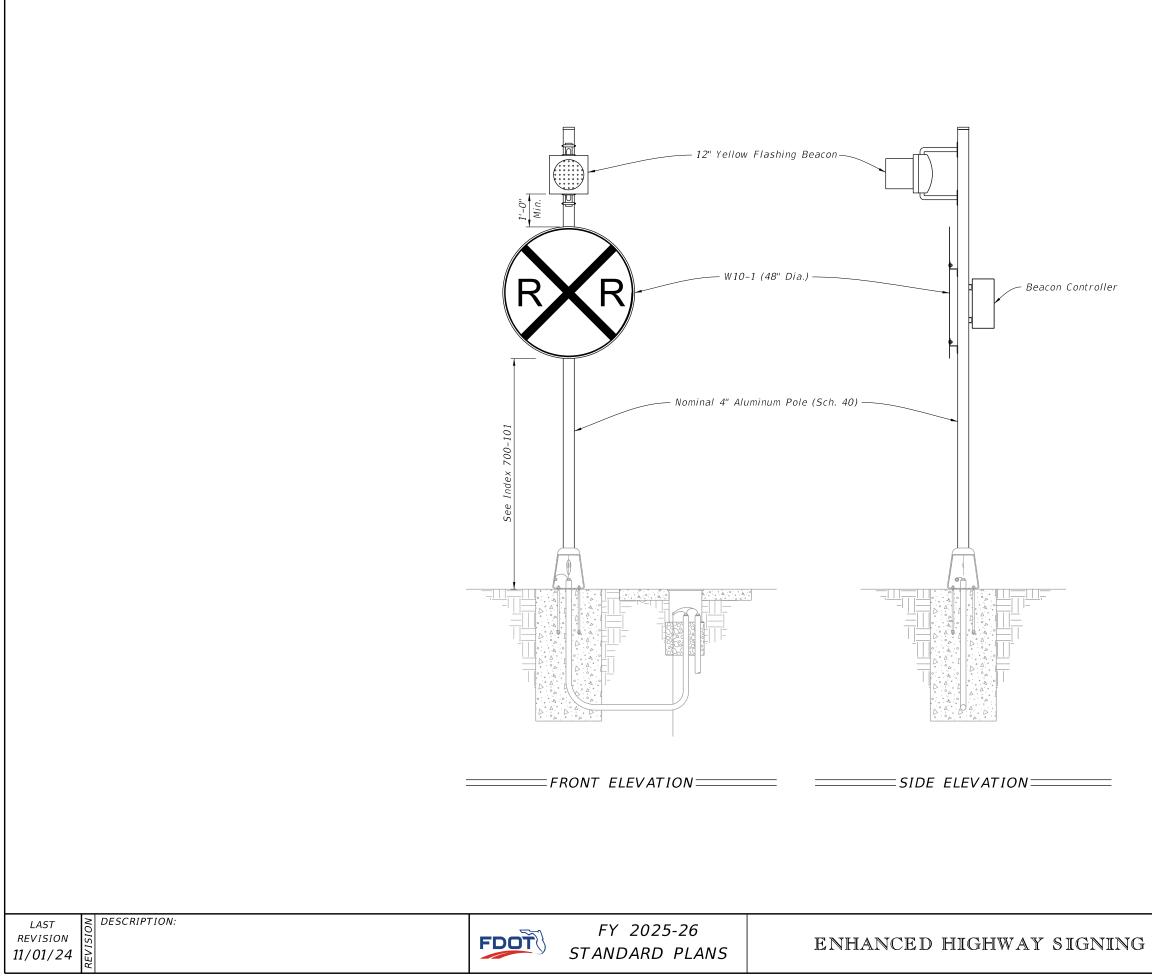




#### NOTES:

- 1. Type A8 Assembly (conventionally powered) is shown.
- 2. Blank Out Sign visors are optional.
- 3. Foundation reinforcement not shown.

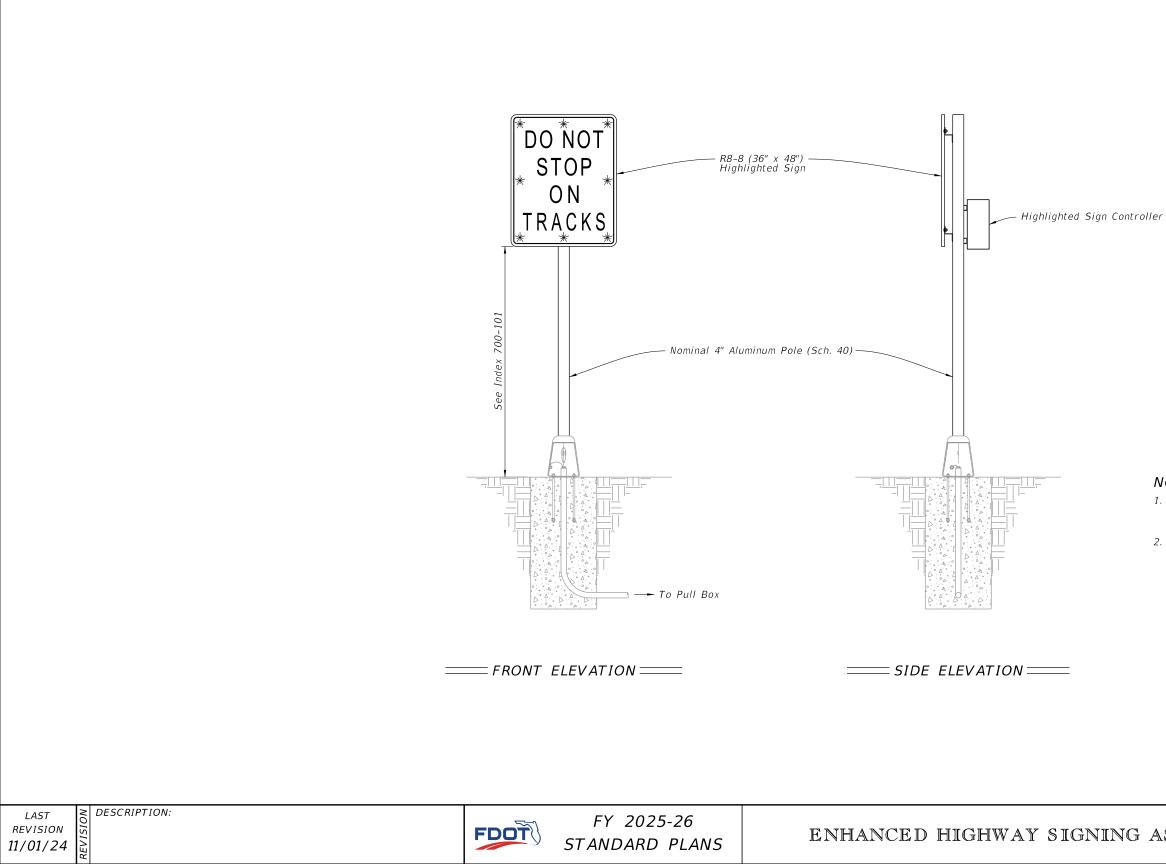
ASSEMBLIES	INDEX	SHEET
	700-120	9 of 13



#### NOTES:

- 1. Type A9 Assembly (conventionally powered) is shown. Type B9 Assemblies (solar powered) similar.
- 2. Foundation reinforcement not shown.

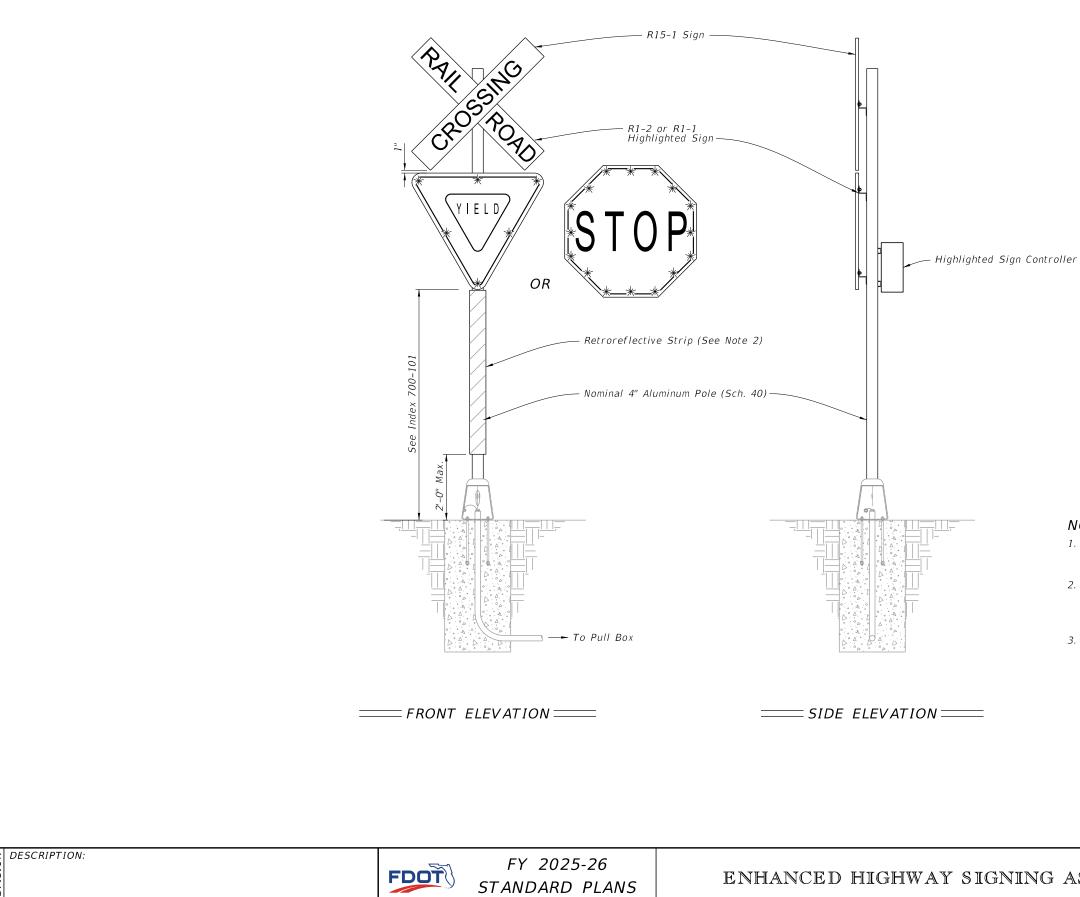
ASSEMBLIES	INDEX	SHEET
	700-120	10 of 13



### NOTES:

- 1. Type A10 Assembly (conventionally powered) is shown. Type B10 Assemblies (solar powered) similar.
- 2. Foundation reinforcement not shown.

ASSEMBLIES	INDEX	SHEET
A99 C MD LIC 9	700-120	11 of 13



LAST

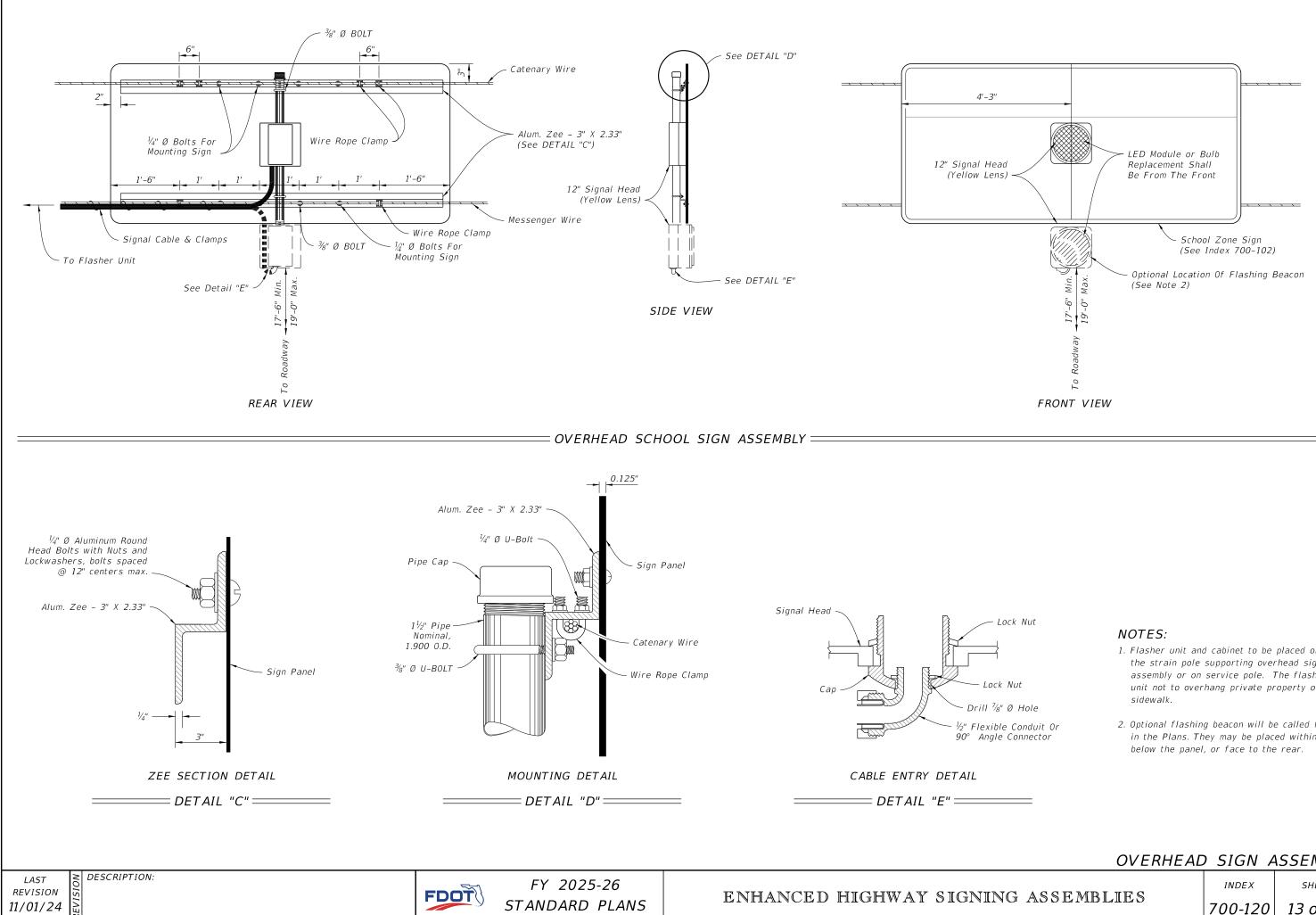
REVISION

11/01/24

### NOTES:

- 1. Type A11 Assembly (conventionally powered) is shown. Type B11 Assemblies (solar powered) similar.
- 2. Install red retroreflective strip on front and white retroreflective strip on back in accordance with Specification 700.
- 3. Foundation reinforcement not shown.

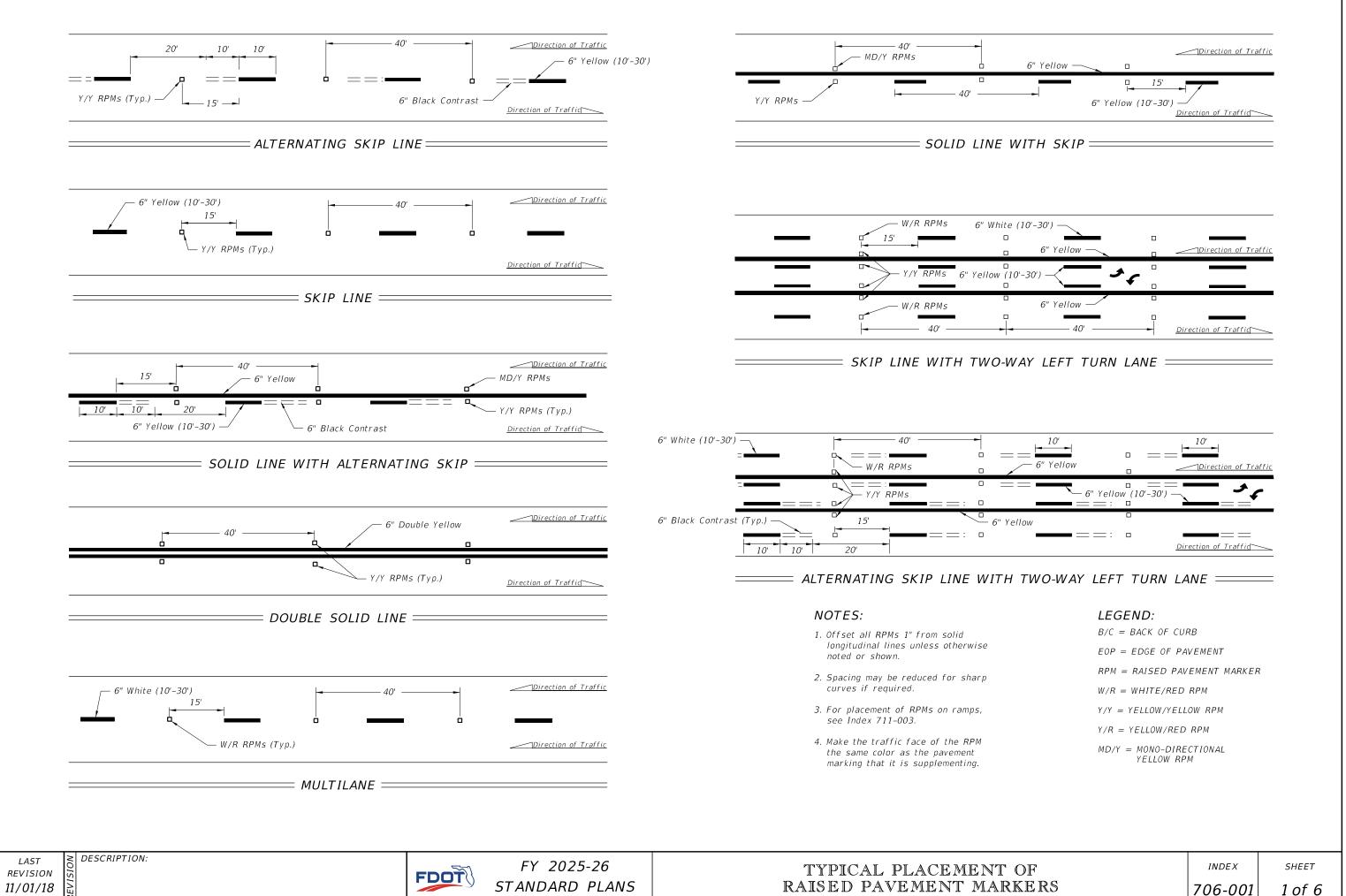
ASSEMBLIES	INDEX	SHEET
	700-120	12 of 13



- 1. Flasher unit and cabinet to be placed on the strain pole supporting overhead sign assembly or on service pole. The flasher unit not to overhang private property or
- 2. Optional flashing beacon will be called for in the Plans. They may be placed within or

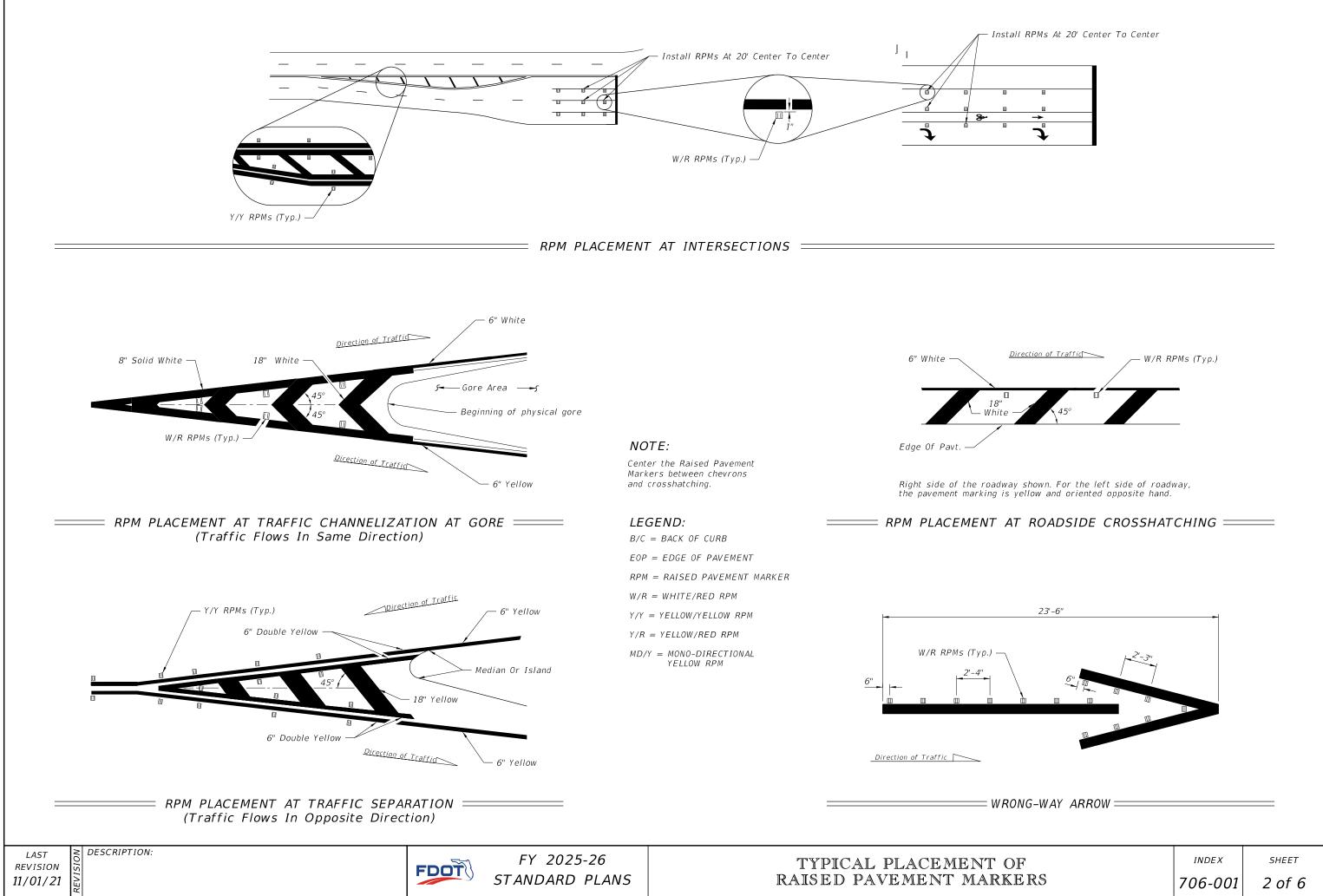
### OVERHEAD SIGN ASSEMBLY

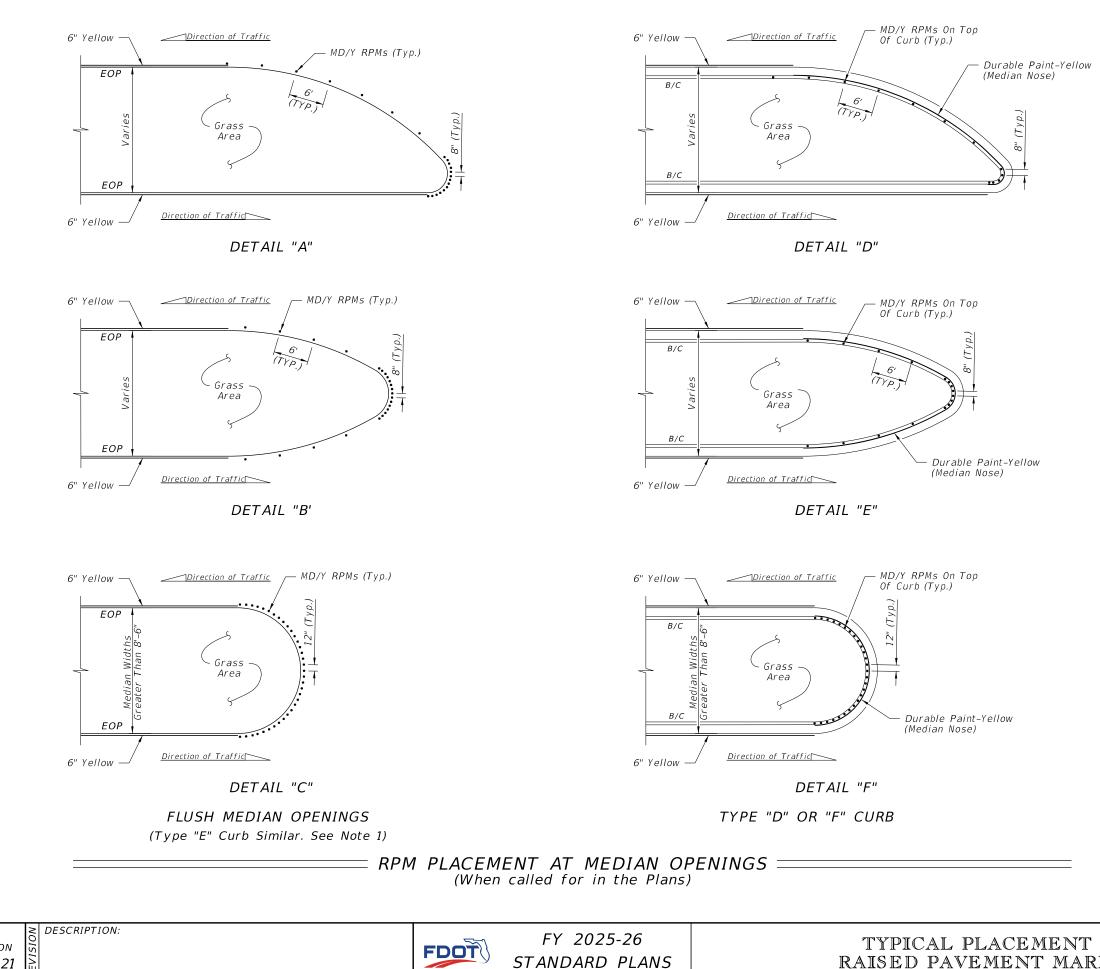
SHEET 13 of 13



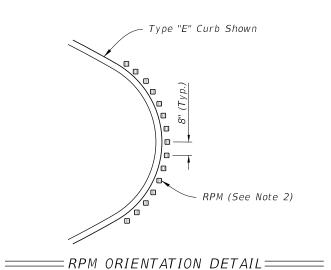
LAST REVISION







LAST REVISION 11/01/21



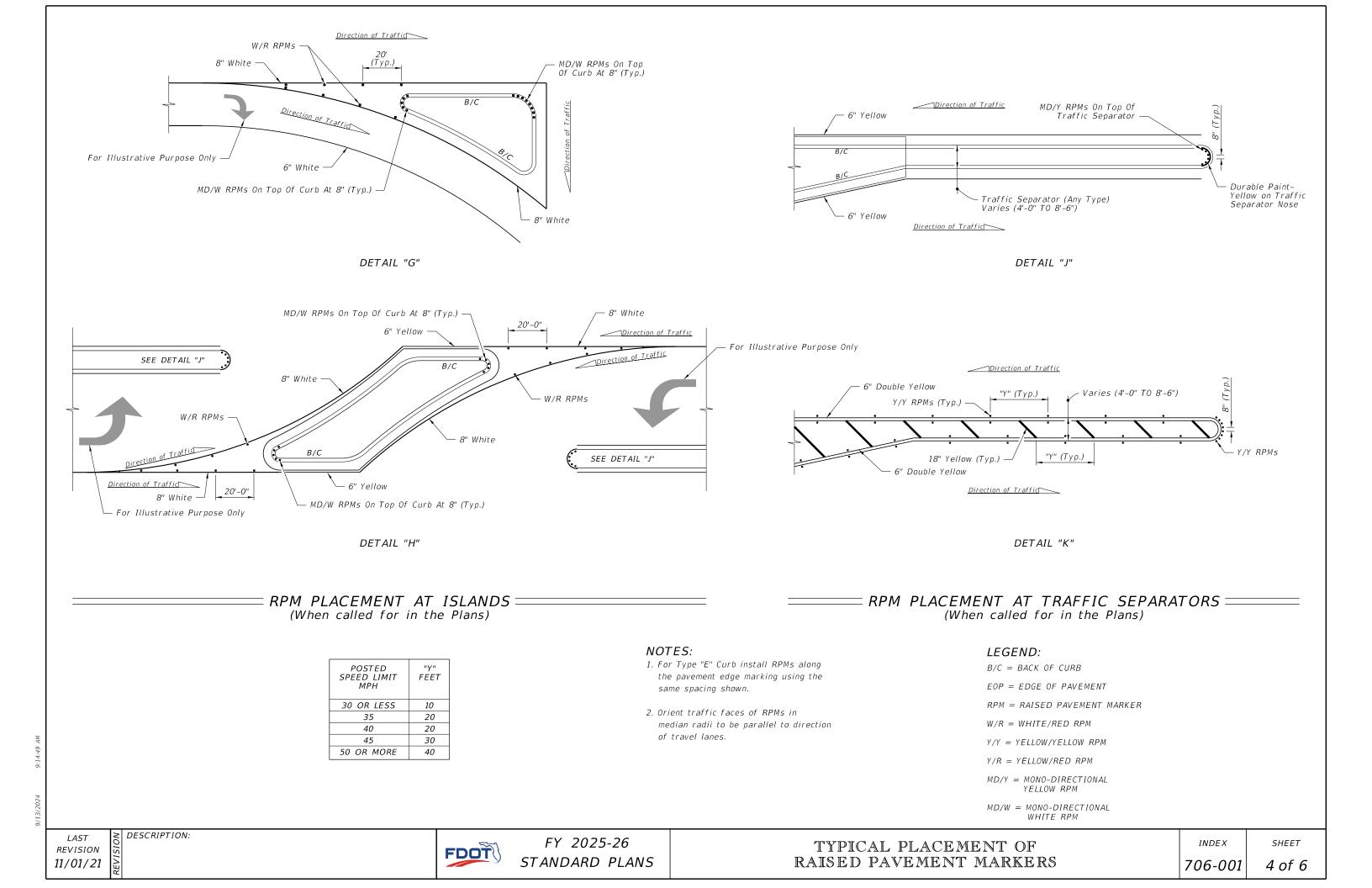
POSTED SPEED LIMIT MPH	"Y" FEET
30 OR LESS	10
35	20
40	20
45	30
50 OR MORE	40

LEGEND: B/C = BACK OF CURB EOP = EDGE OF PAVEMENT RPM = RAISED PAVEMENT MARKER W/R = WHITE/RED RPM Y/Y = YELLOW/YELLOW RPM Y/R = YELLOW/RED RPM MD/Y = MONO-DIRECTIONAL YELLOW RPM

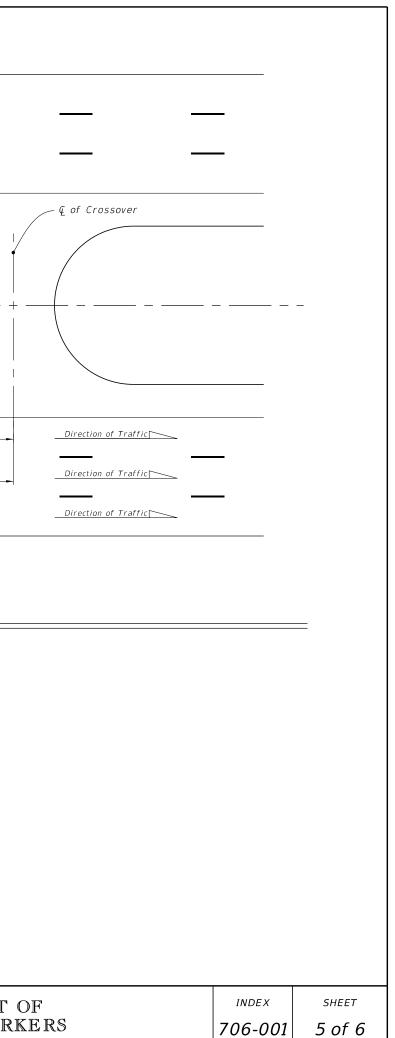
### NOTES:

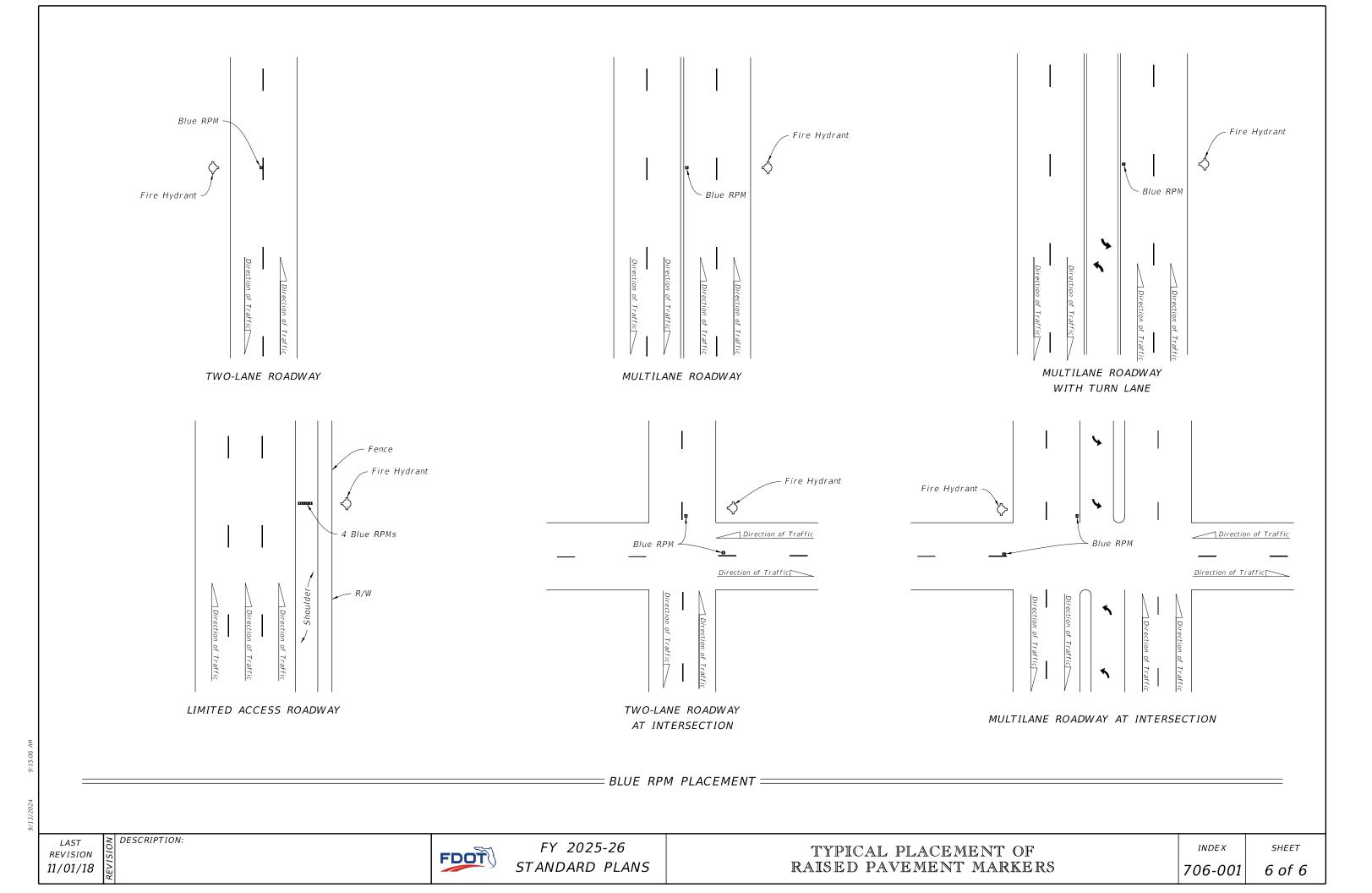
- 1. For Type "E" Curb, install RPMs along the pavement edge marking using the same spacing shown.
- 2. Orient traffic faces of RPMs in curb median radii to be parallel to direction of travel lanes.
- 3. Use epoxy adhesive to install RPMs on concrete median nose curbs.
- 4. Install RPMs on clean, unpainted surface. Do not paint curb surface where RPMs will be placed.

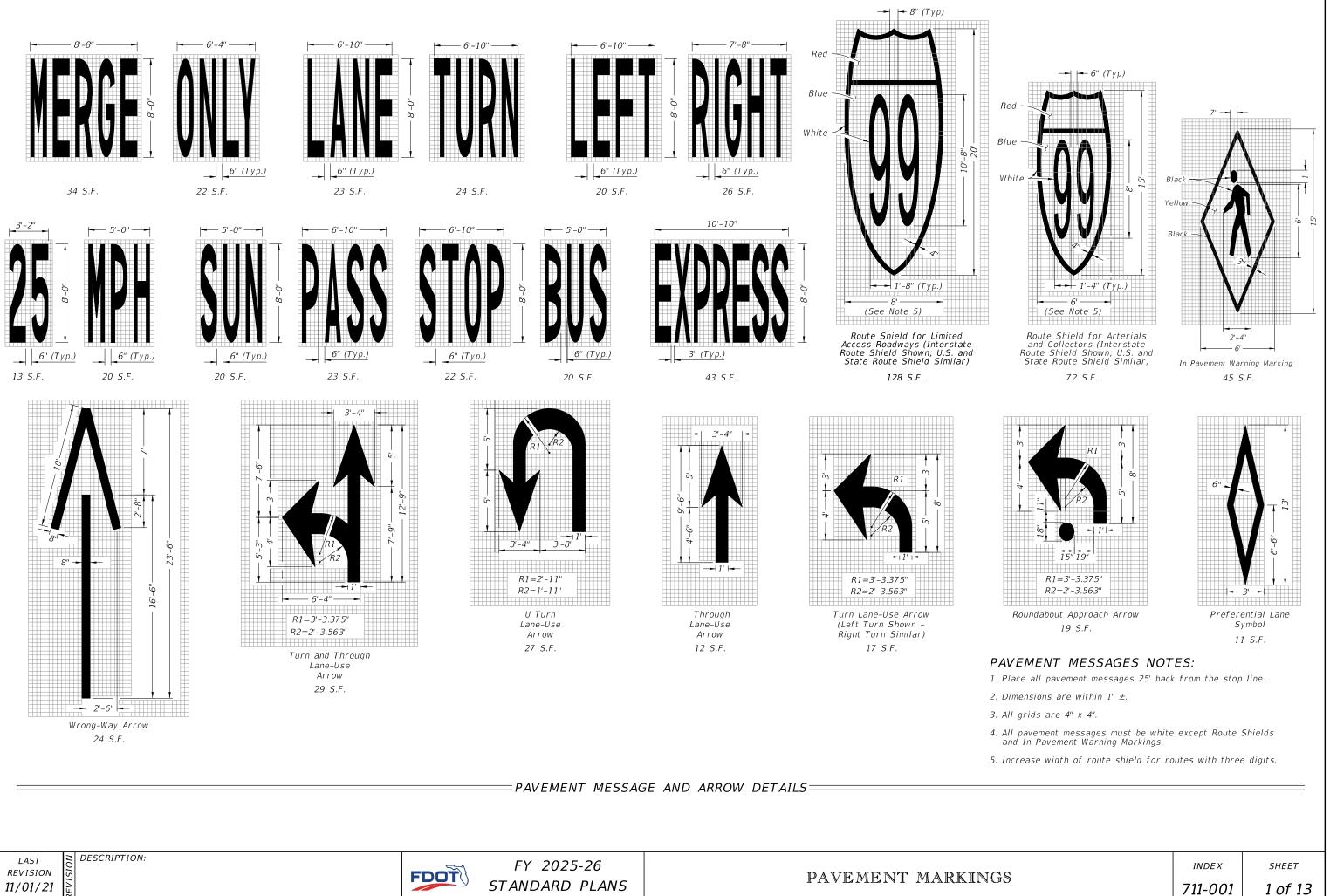
OF	INDEX	SHEET
KERS	706-001	3 of 6

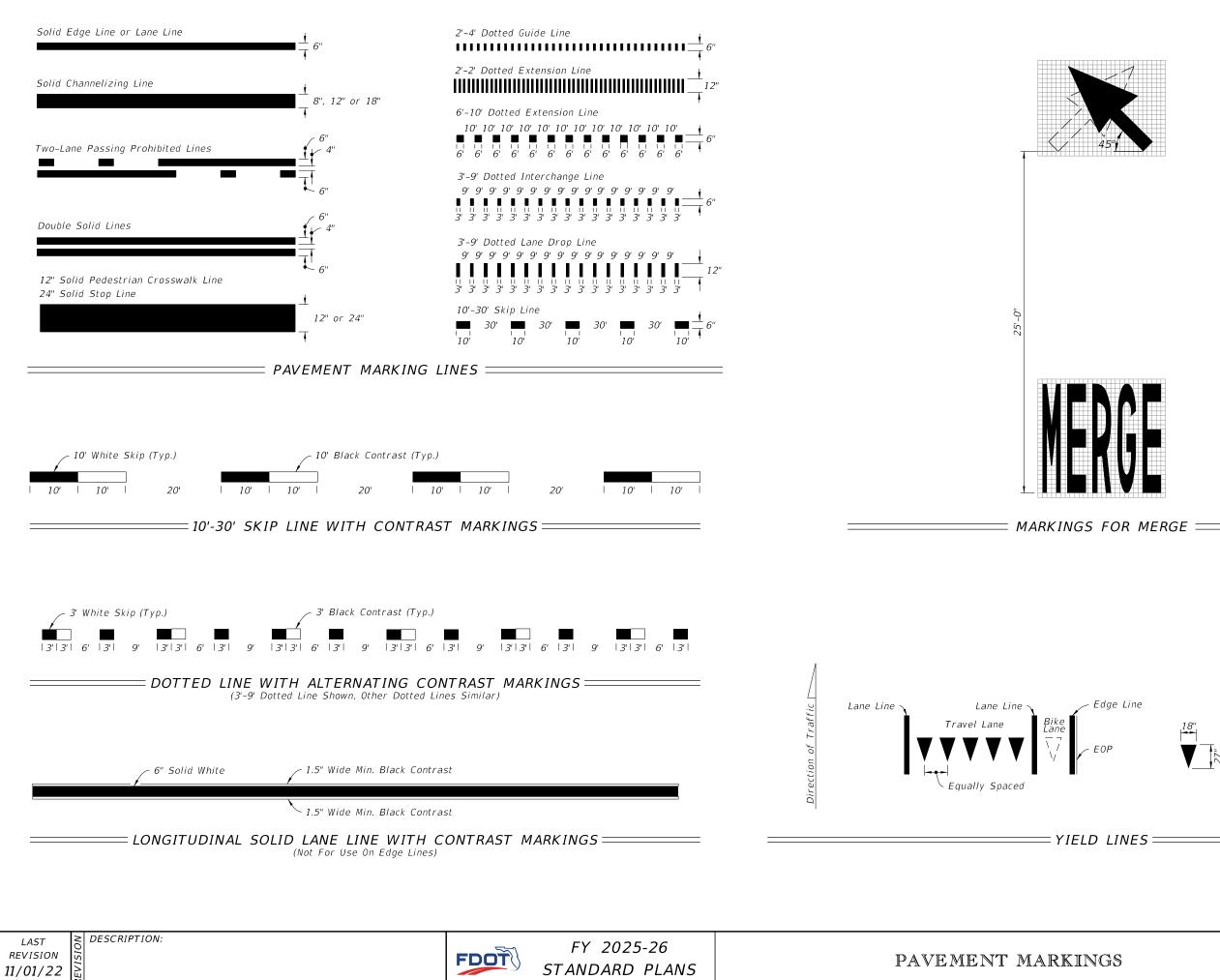


					<u>Direction of Traffic</u>
		—			Direction of Traffic
					Direction of Traffic
			Shoulder -		
		€ Limited Access Facil	lity		
			• •		
3 Yellow	RPMs See DETAIL "L"	2 Yellow RPMs	1 Yell	ow RPM	
			Shoulder —		
	500'-	0"	500'-0''	•	500'-0"
		1500'-0" Yellow RPI	Ms Spaced at 500'-0" Intervals Approaching	Crossover (Typ. Each Side)	
			PLACEMENT FOR CROSSOVER	RS ON LIMITED ACC	CESS ROADWAYS
				RPM (Typ.)	aveled Way
			DET A	AIL "L"	
LAST NOISI REVISION ISI 1/01/18	DESCRIPTION:	FDO	FY 2025-26 STANDARD PLANS	]	TYPICAL PLACEMEN RAISED PAVEMENT MA





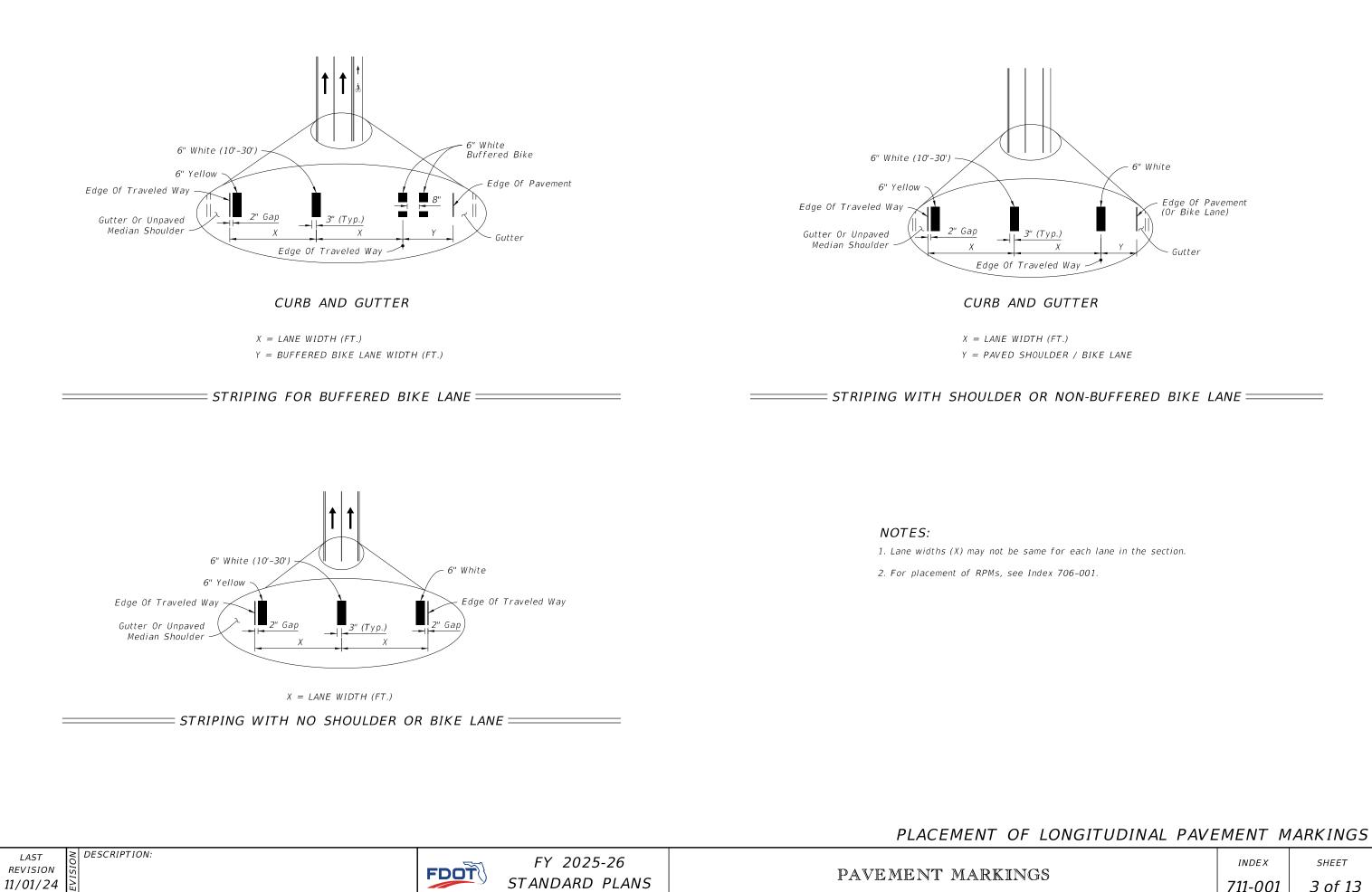




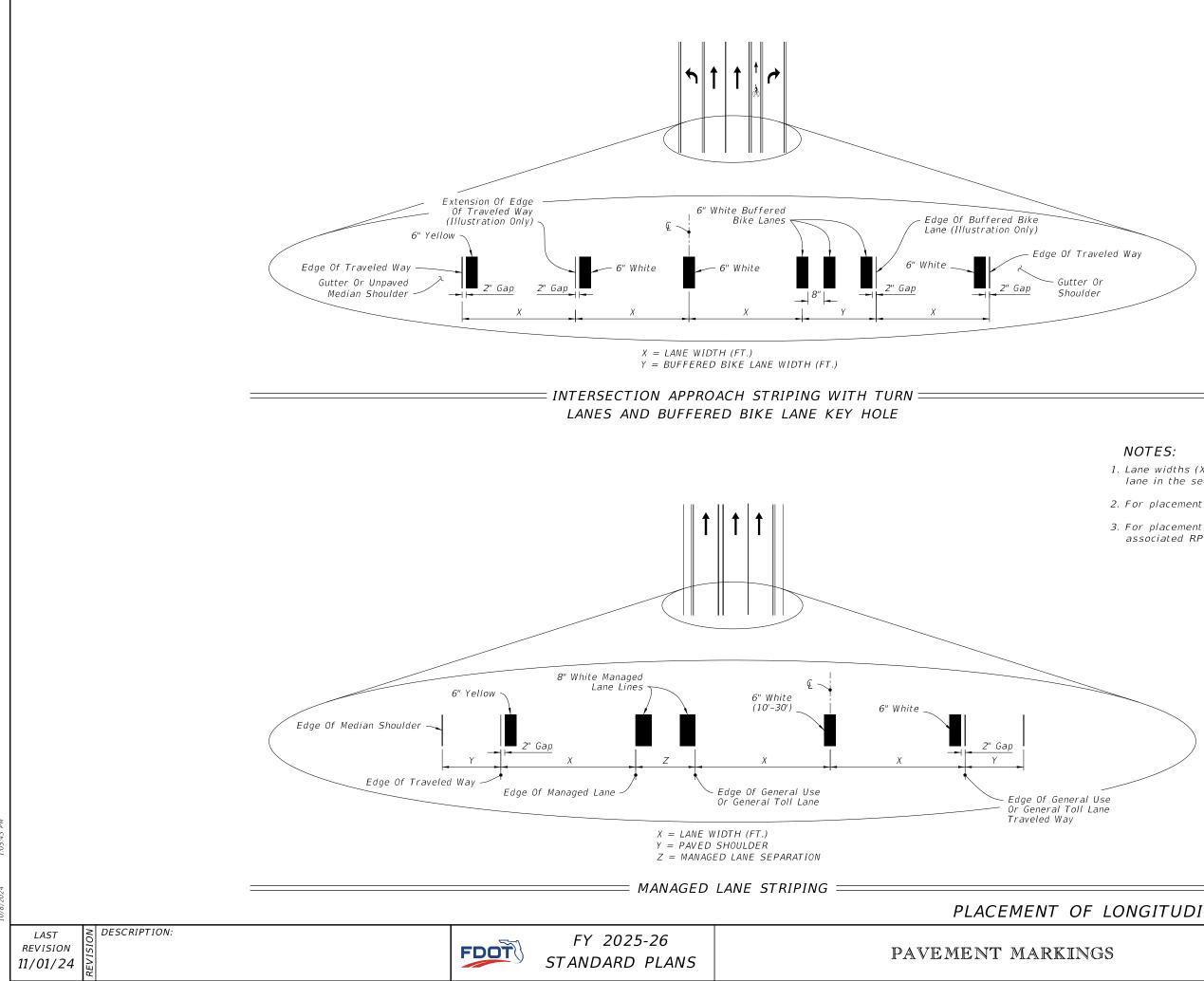


Yield Lines consist of five - 18" X 27" white triangles which face traffic. Equally space triangles within traffic lane. When a bike lane is present, add one additional triangle in the center of the bike lane.

INDEX SHEET 711-001 2 of 13



is	INDEX	SHEET
CD	711-001	3 of 13

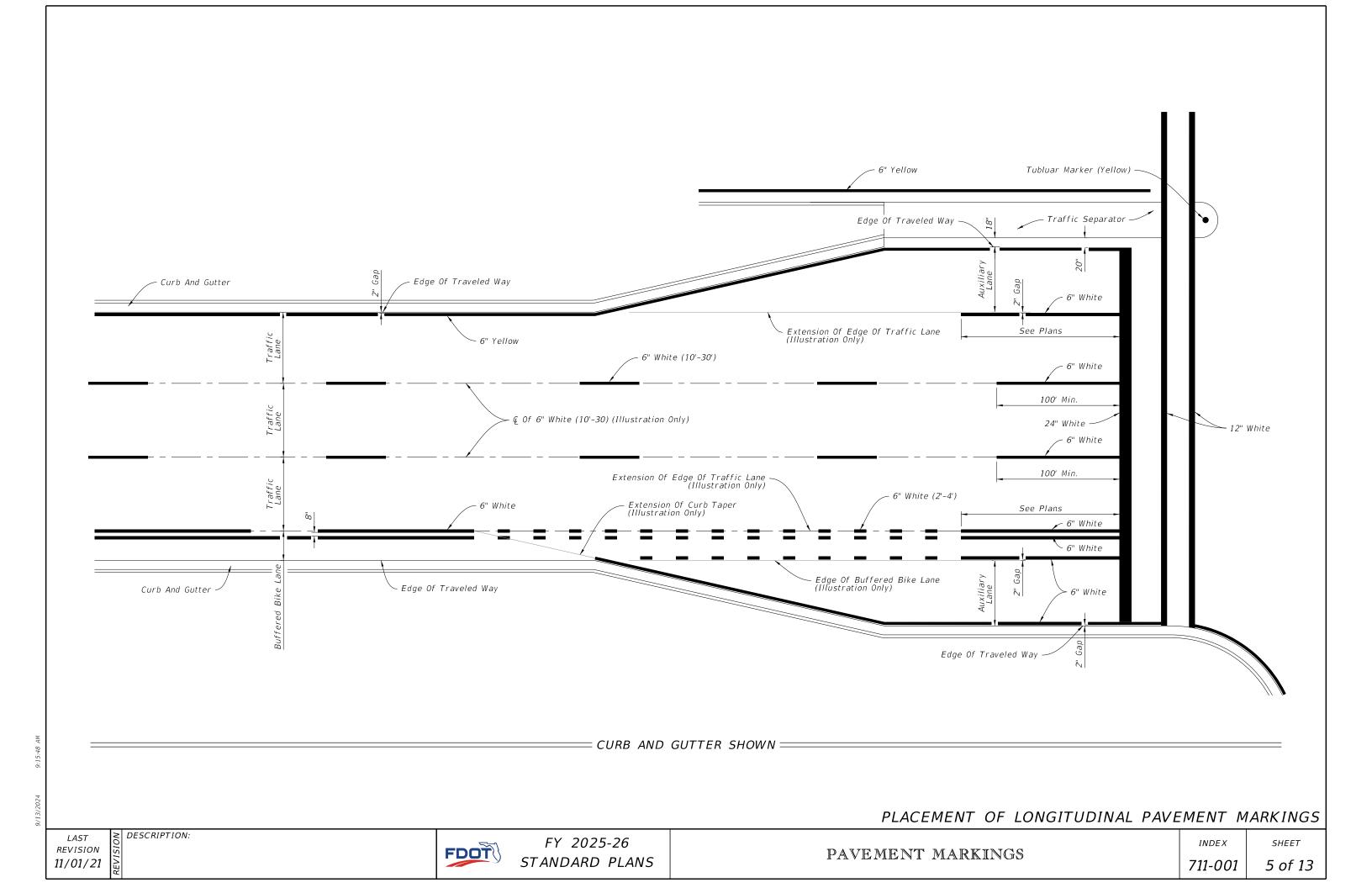


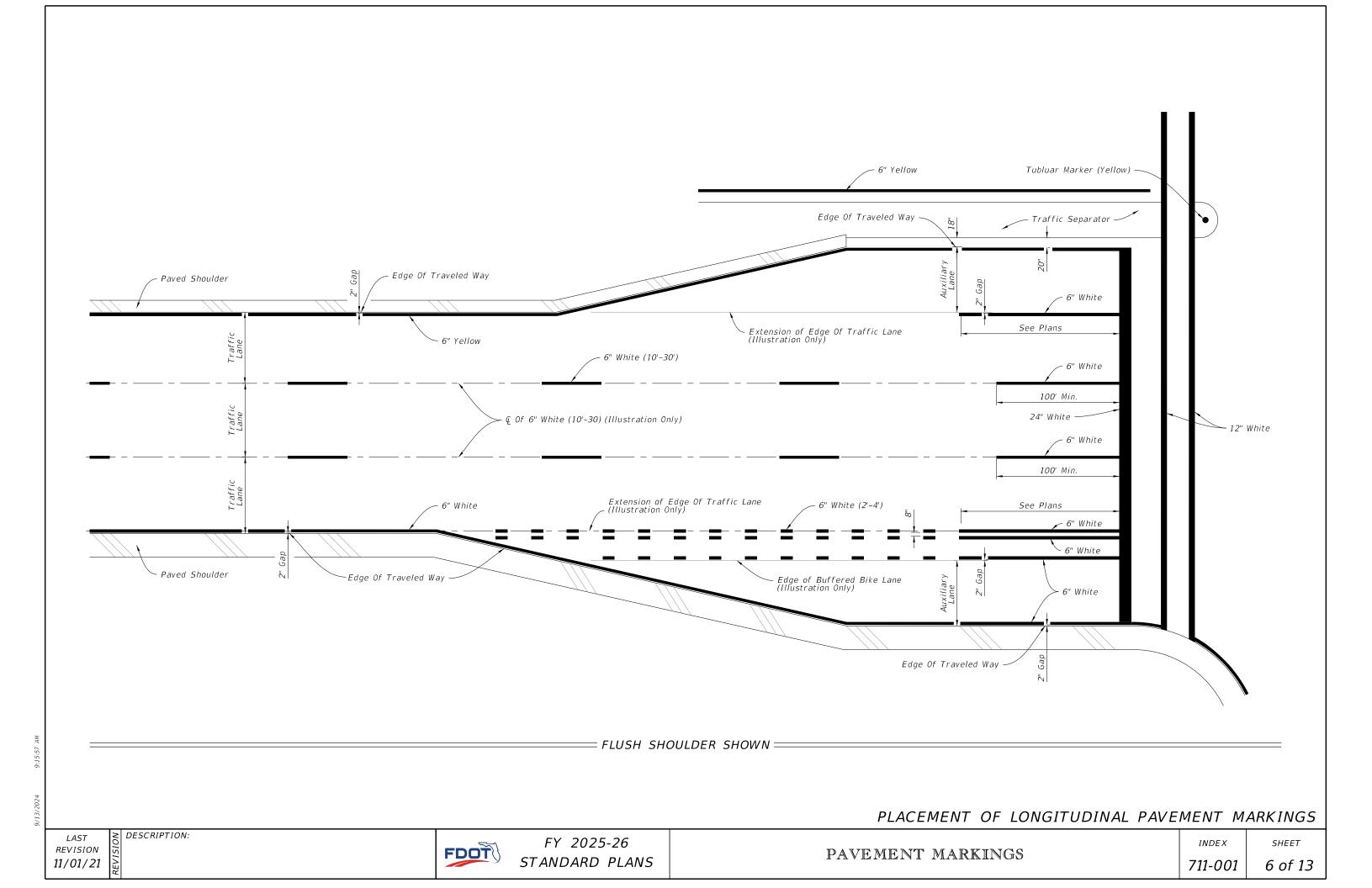
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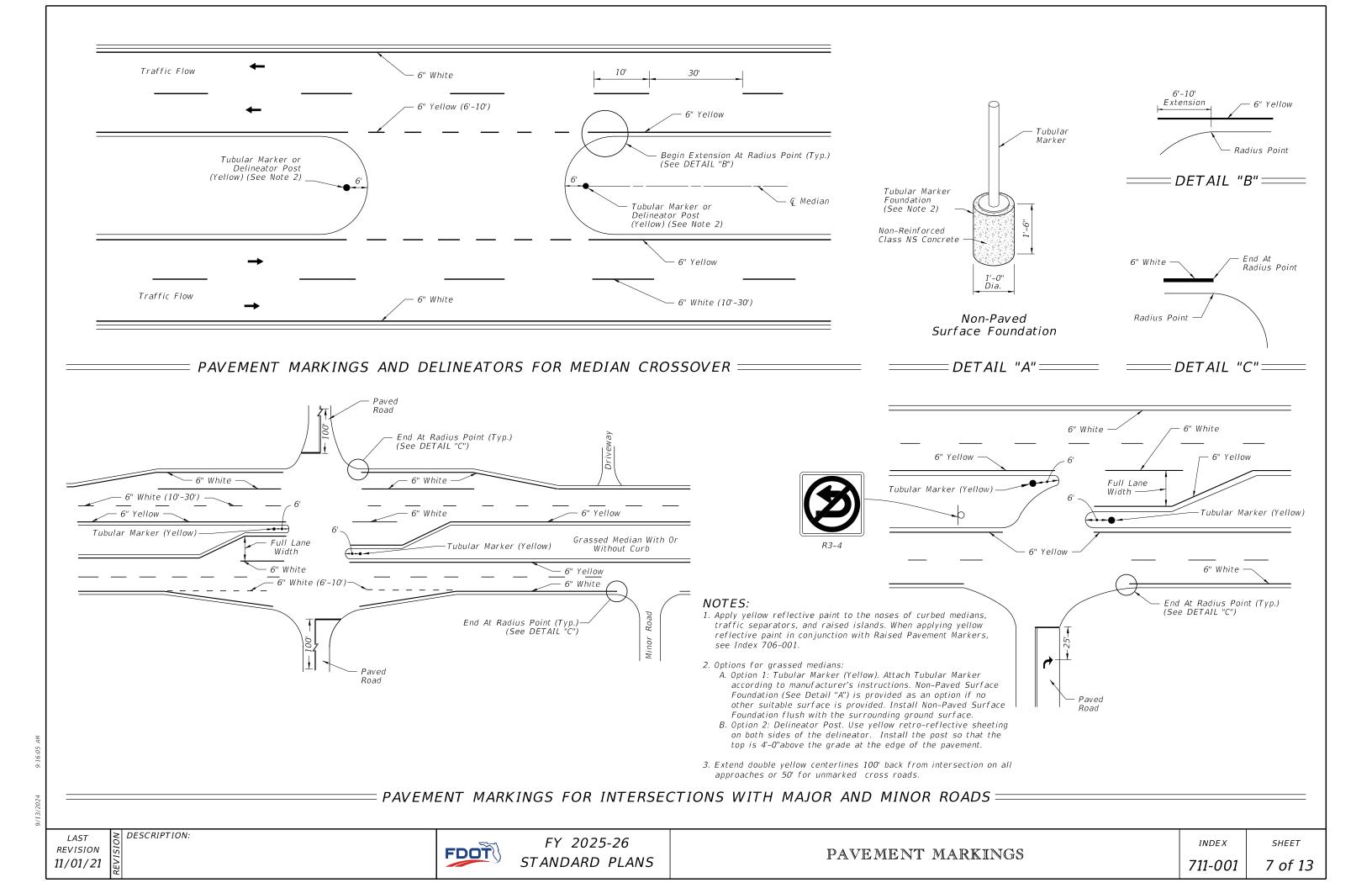
- 1. Lane widths (X) may not be same for each lane in the section.
- 2. For placement of RPMs, see Index 706-001.
- 3. For placement of tubular markers and associated RPMs, see the Plans.

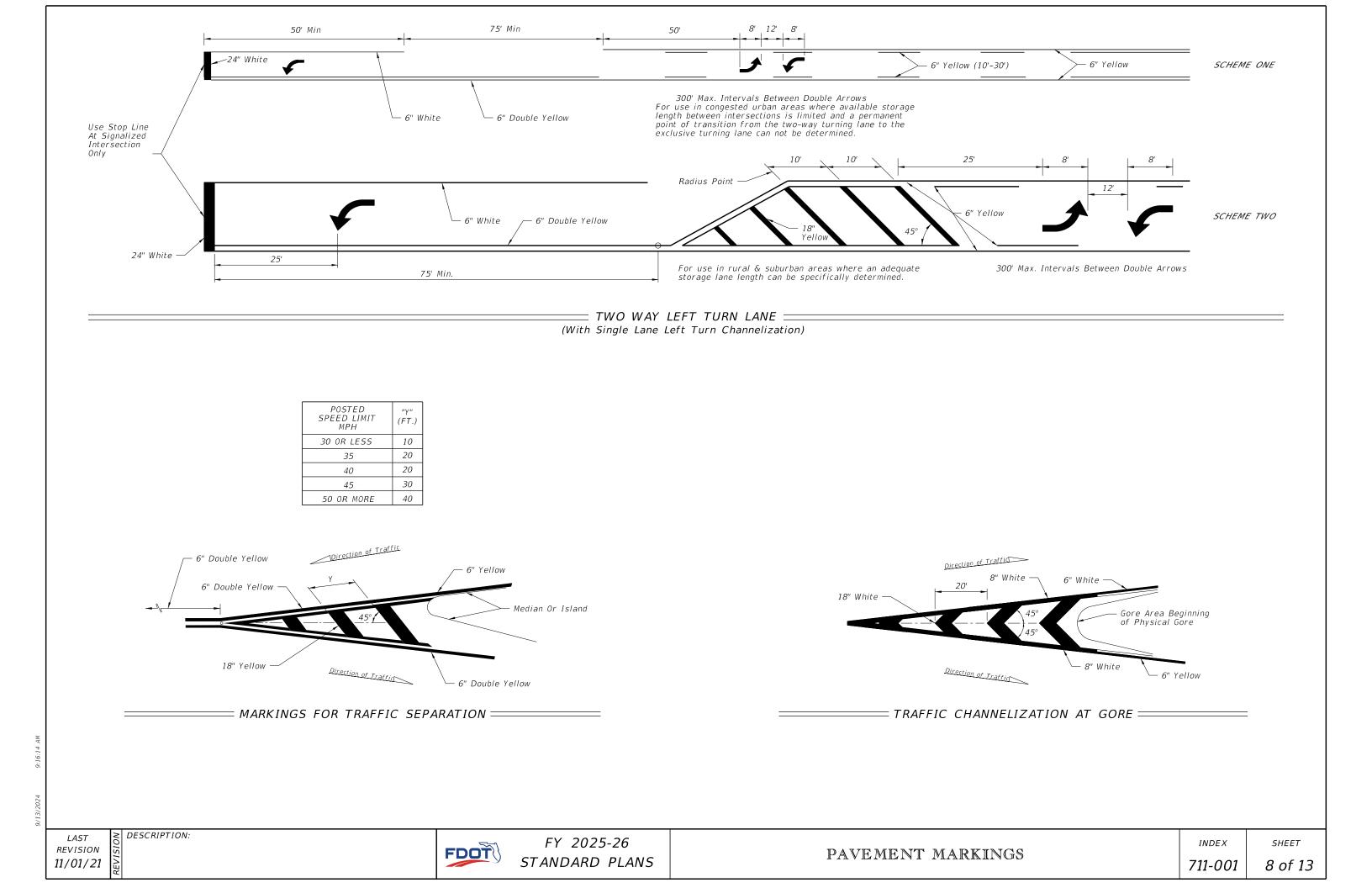
## PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS

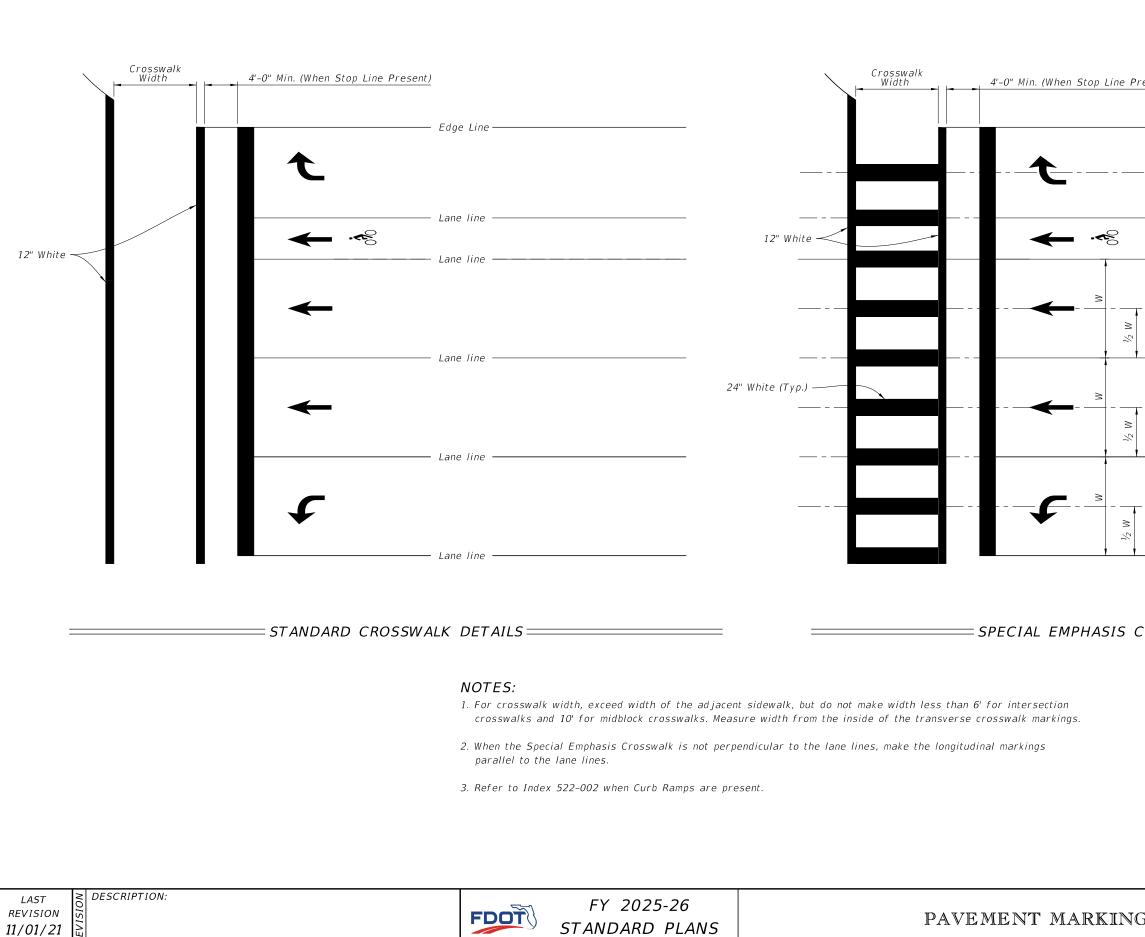
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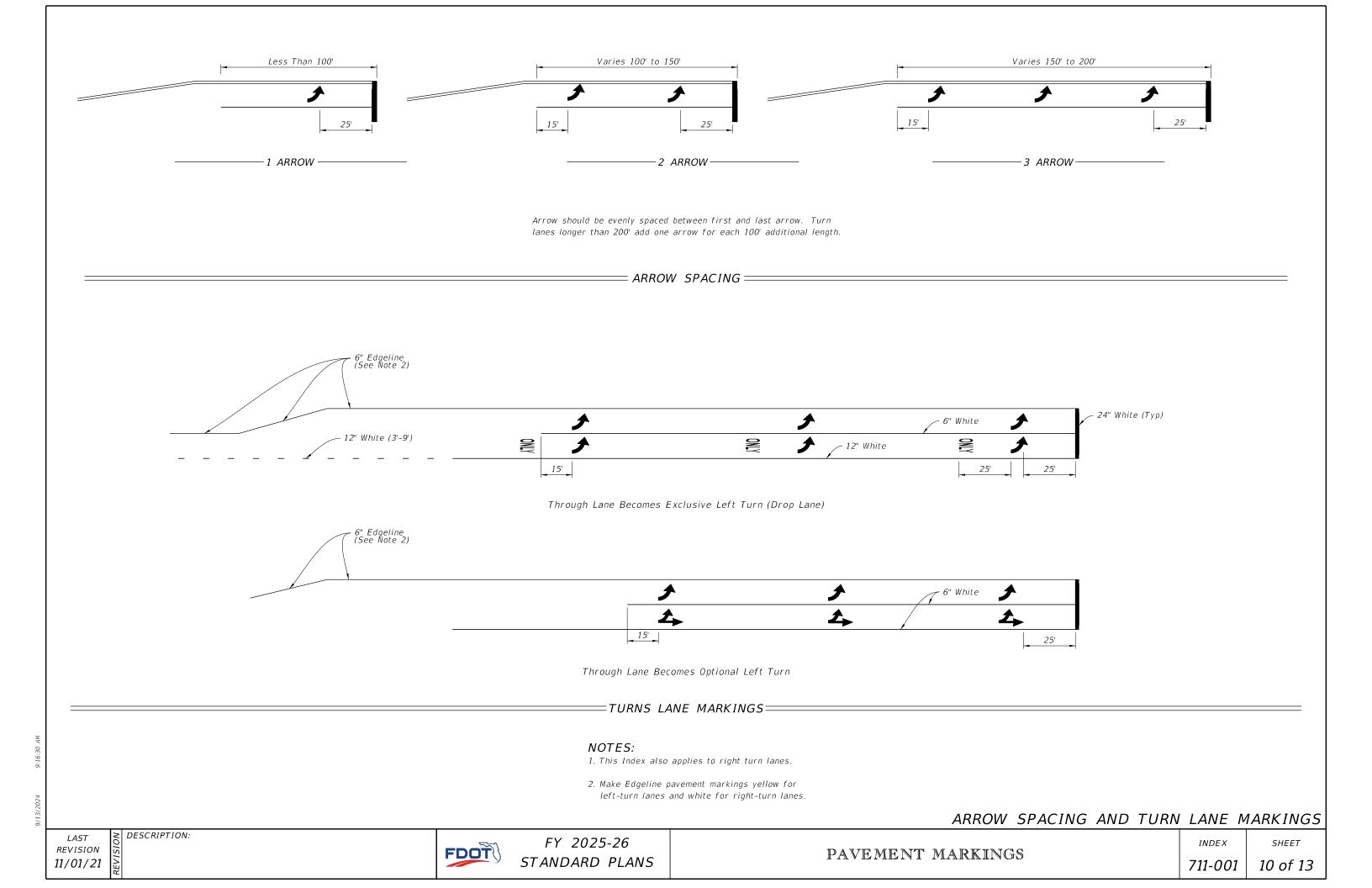


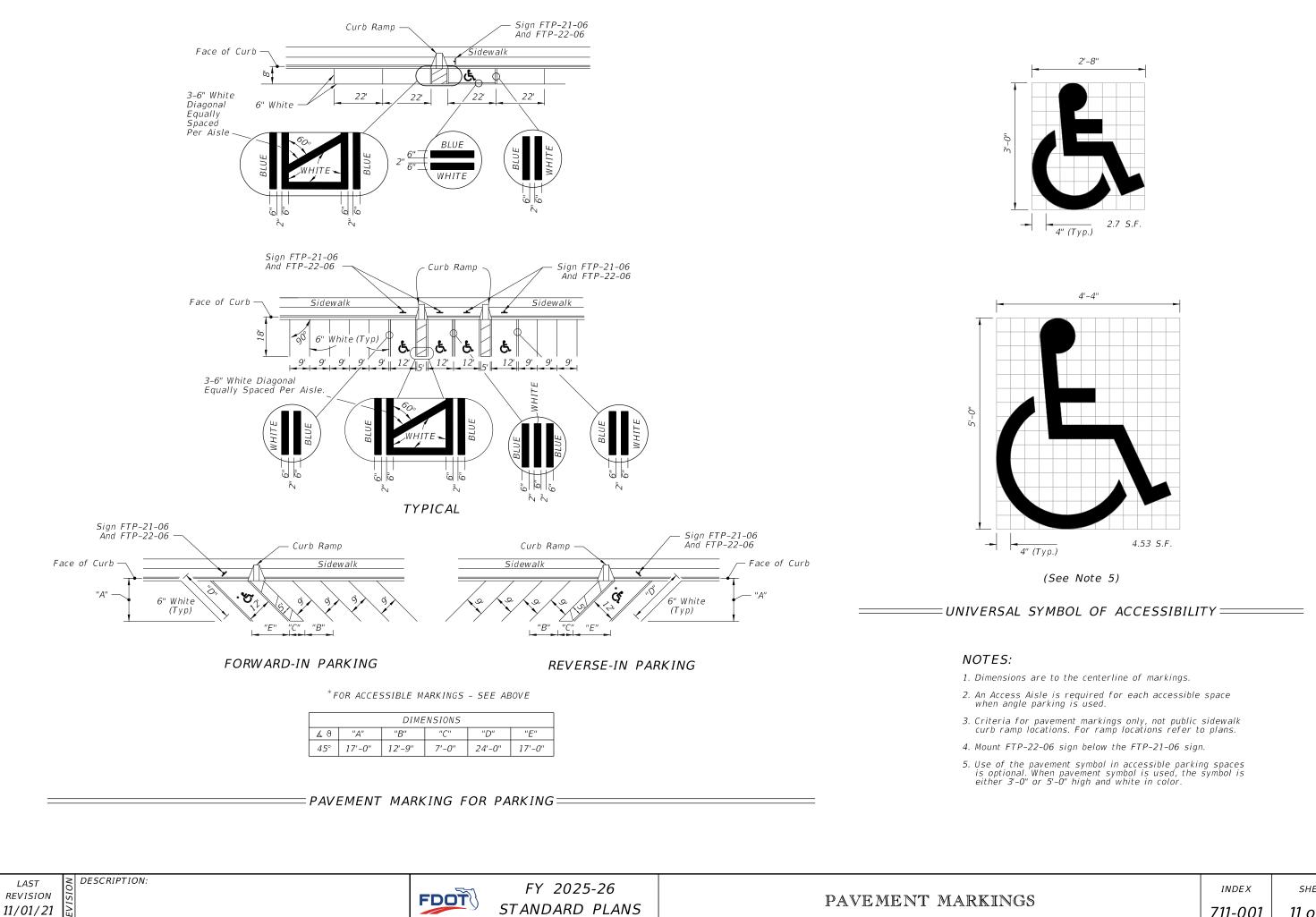




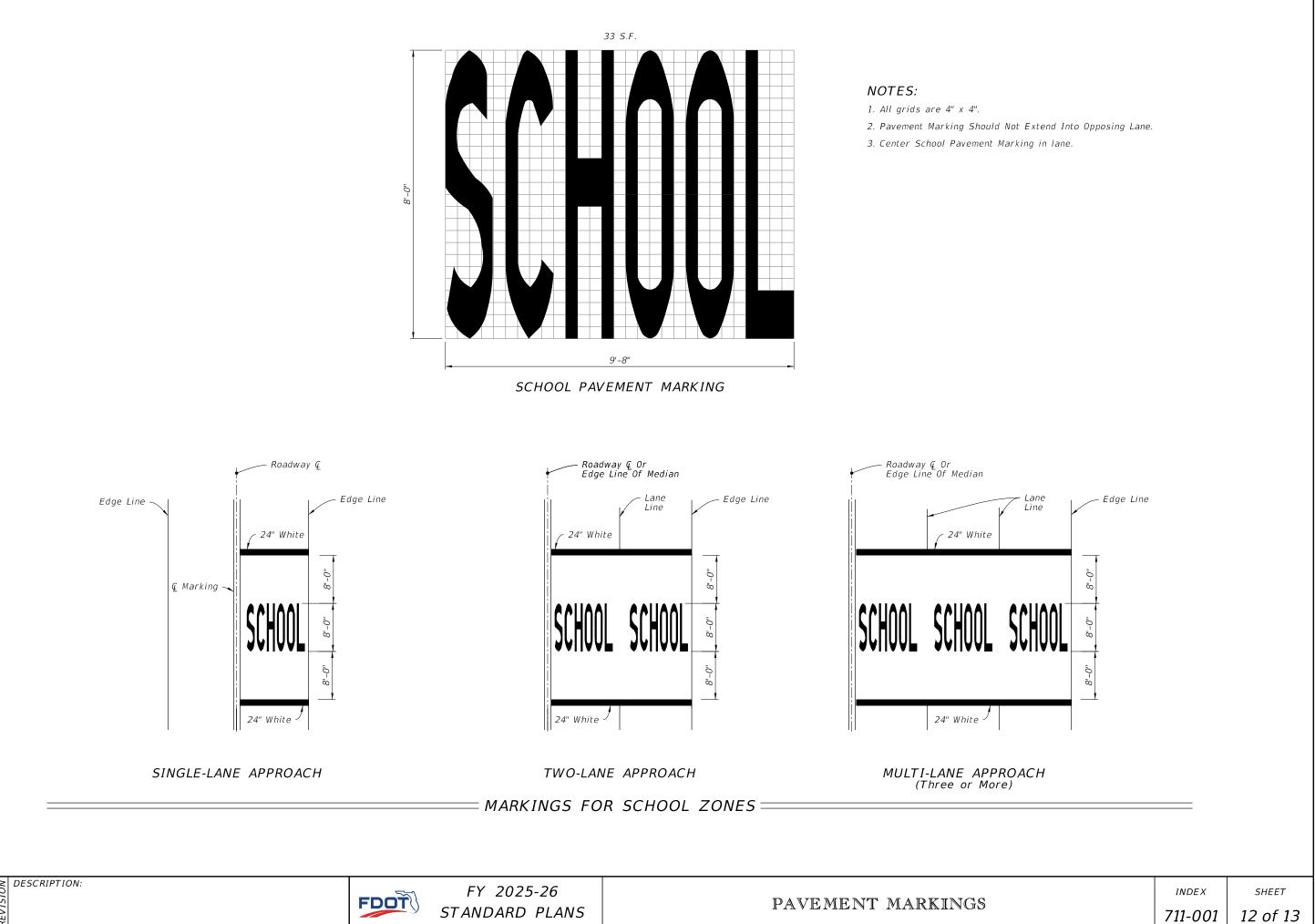


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	Lane line				-	
 F	Lane line				-	
<u>,                                    </u>	Lane line				-	
<u> </u>	Lane line				-	
	Lane line	Ę Lo.	ngitudinal	— - — - — - — — Markings (Typ.,	-	
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GS				index <b>711-001</b>	<sup>sнеет</sup> 9 of 13	

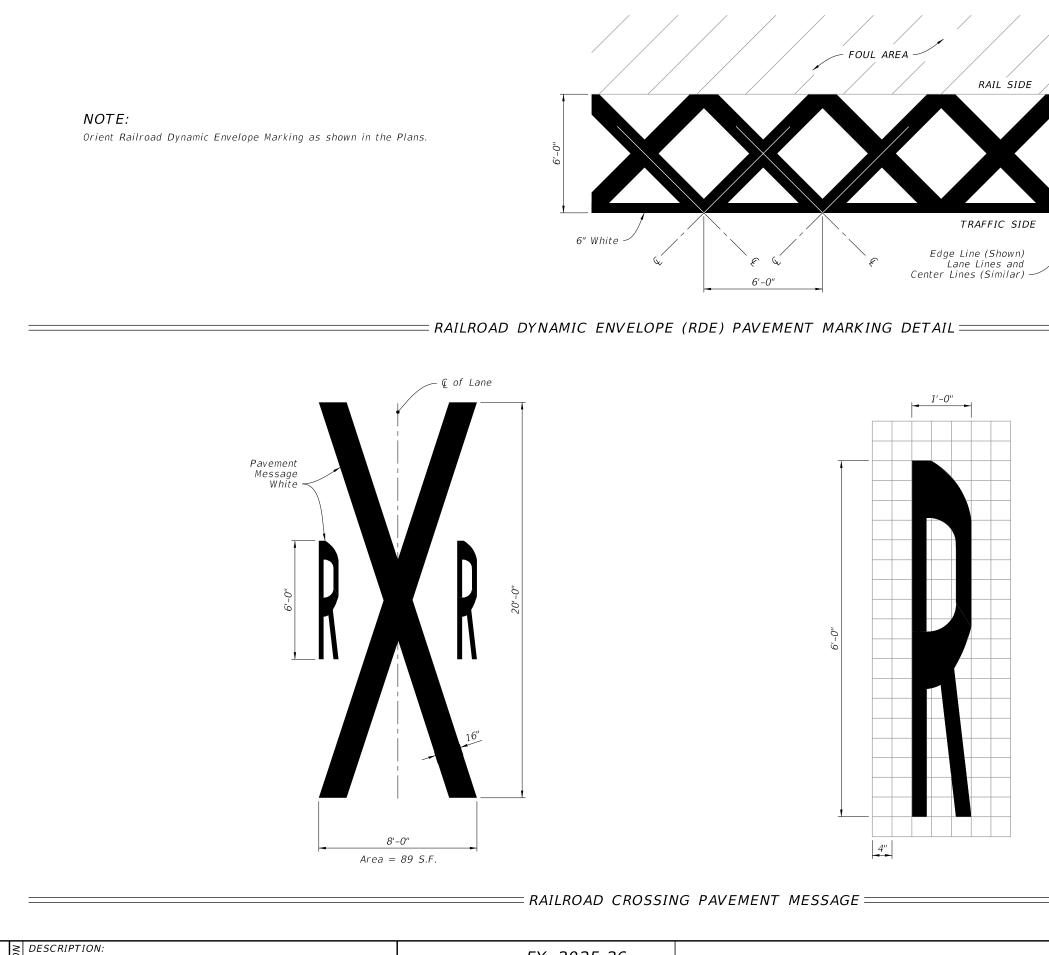




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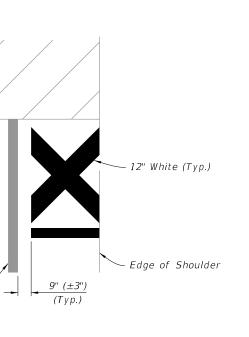
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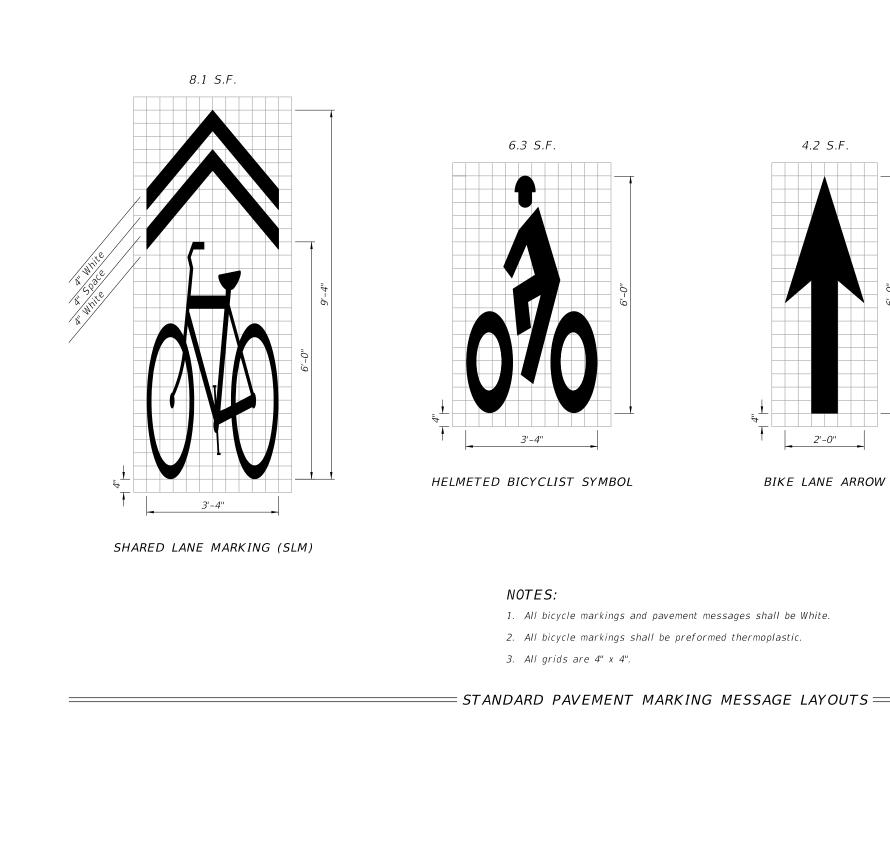


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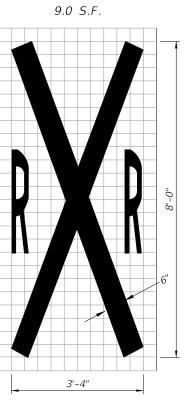
PAVEMENT MARKING



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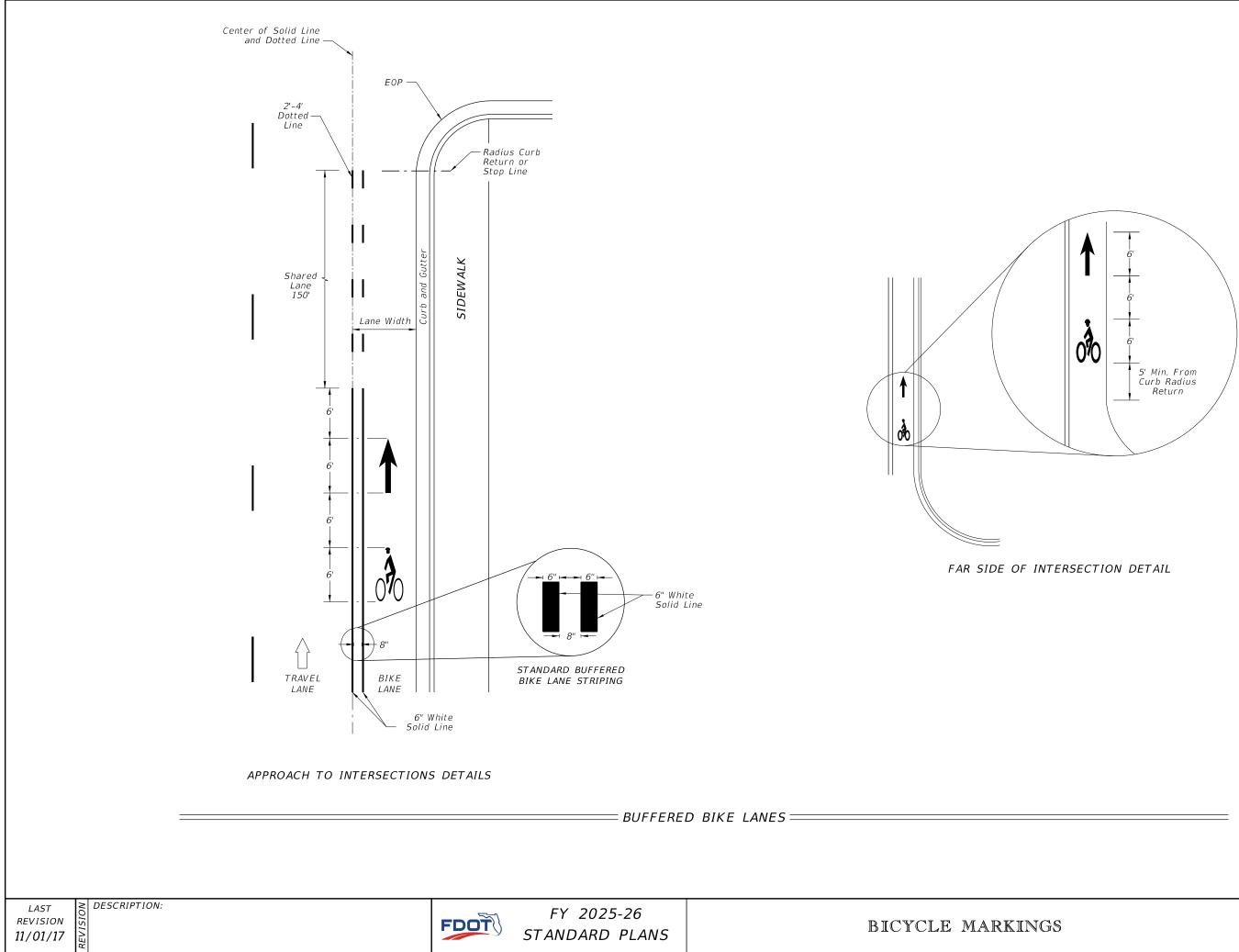




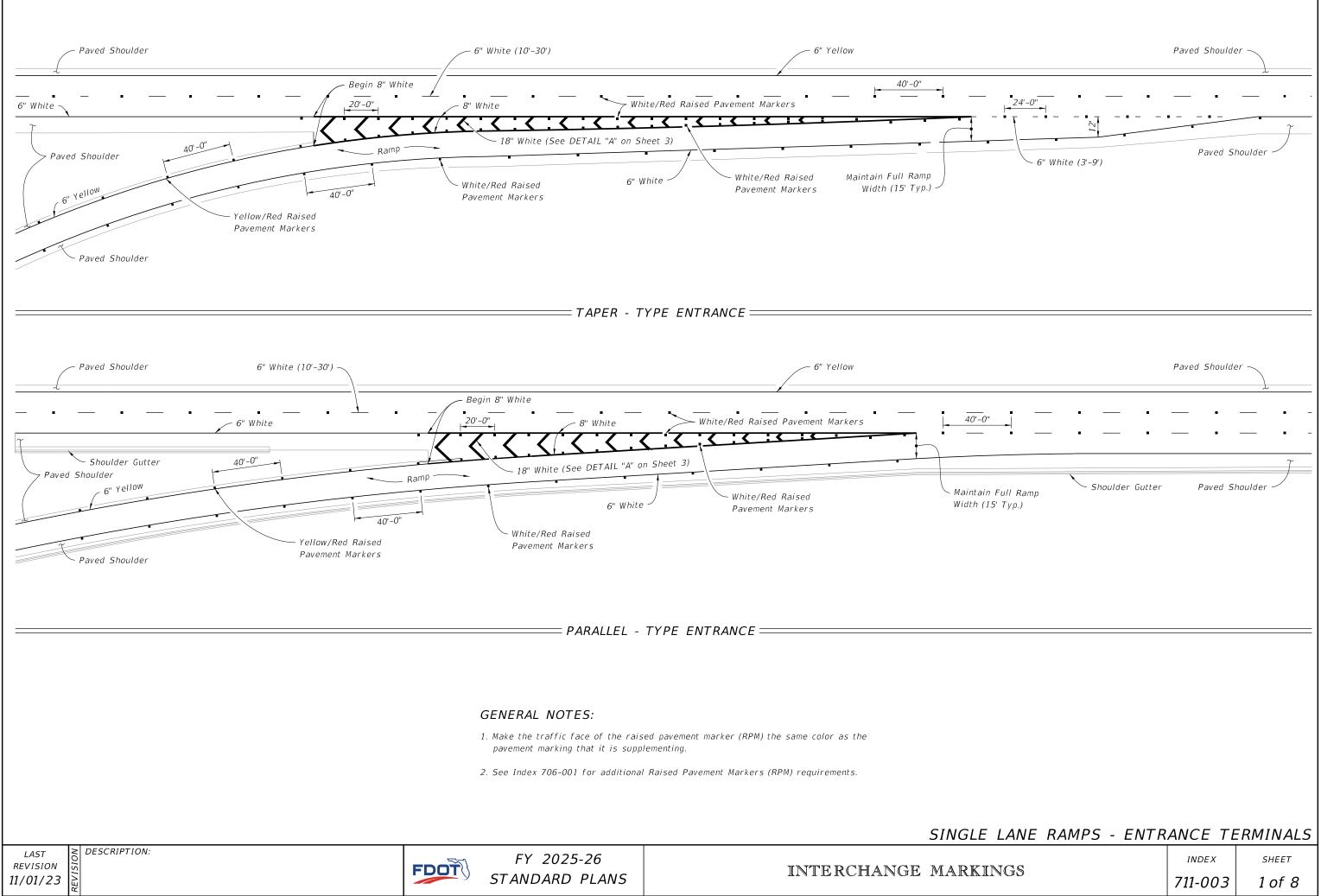


RAILROAD CROSSING

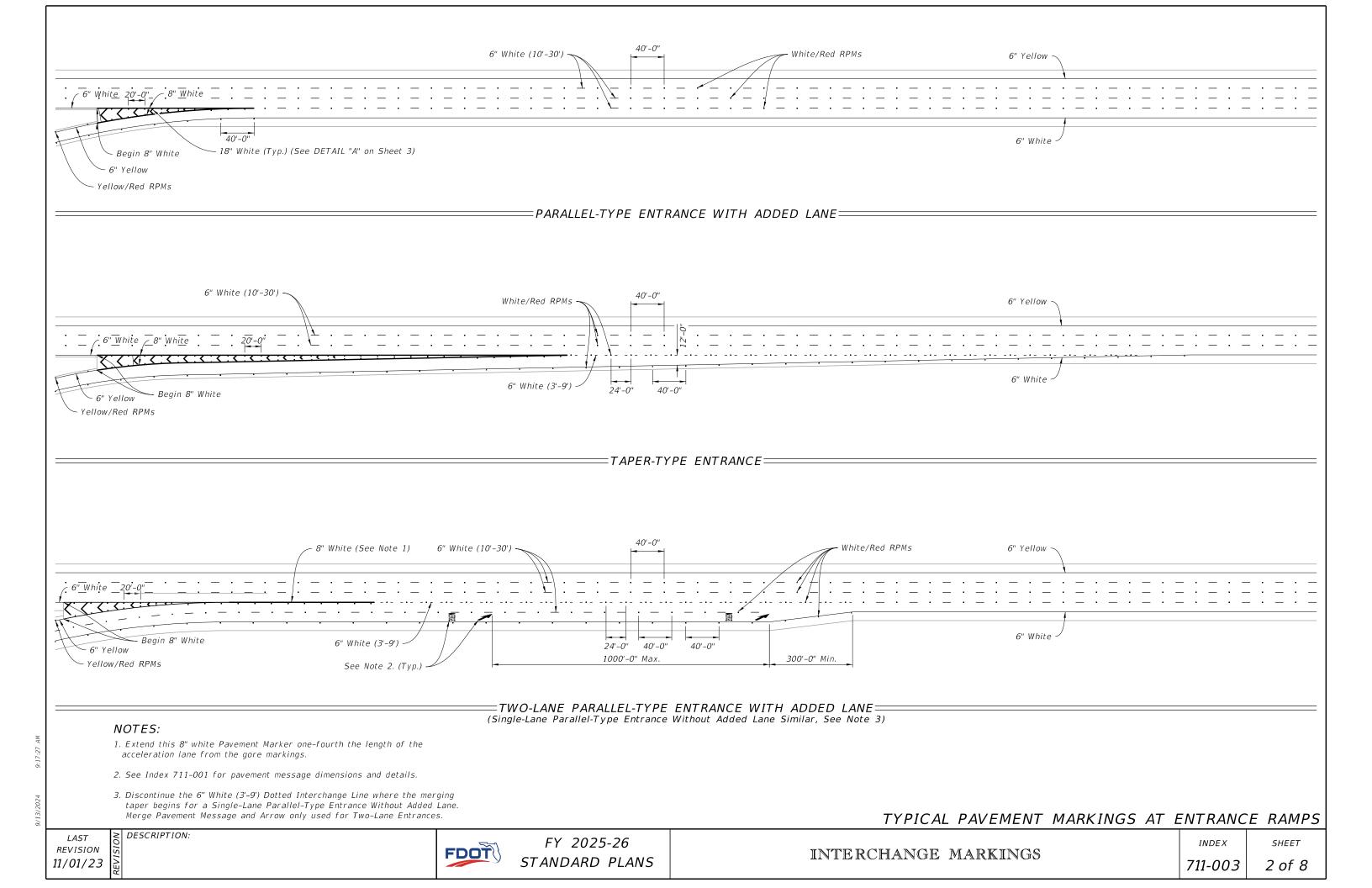
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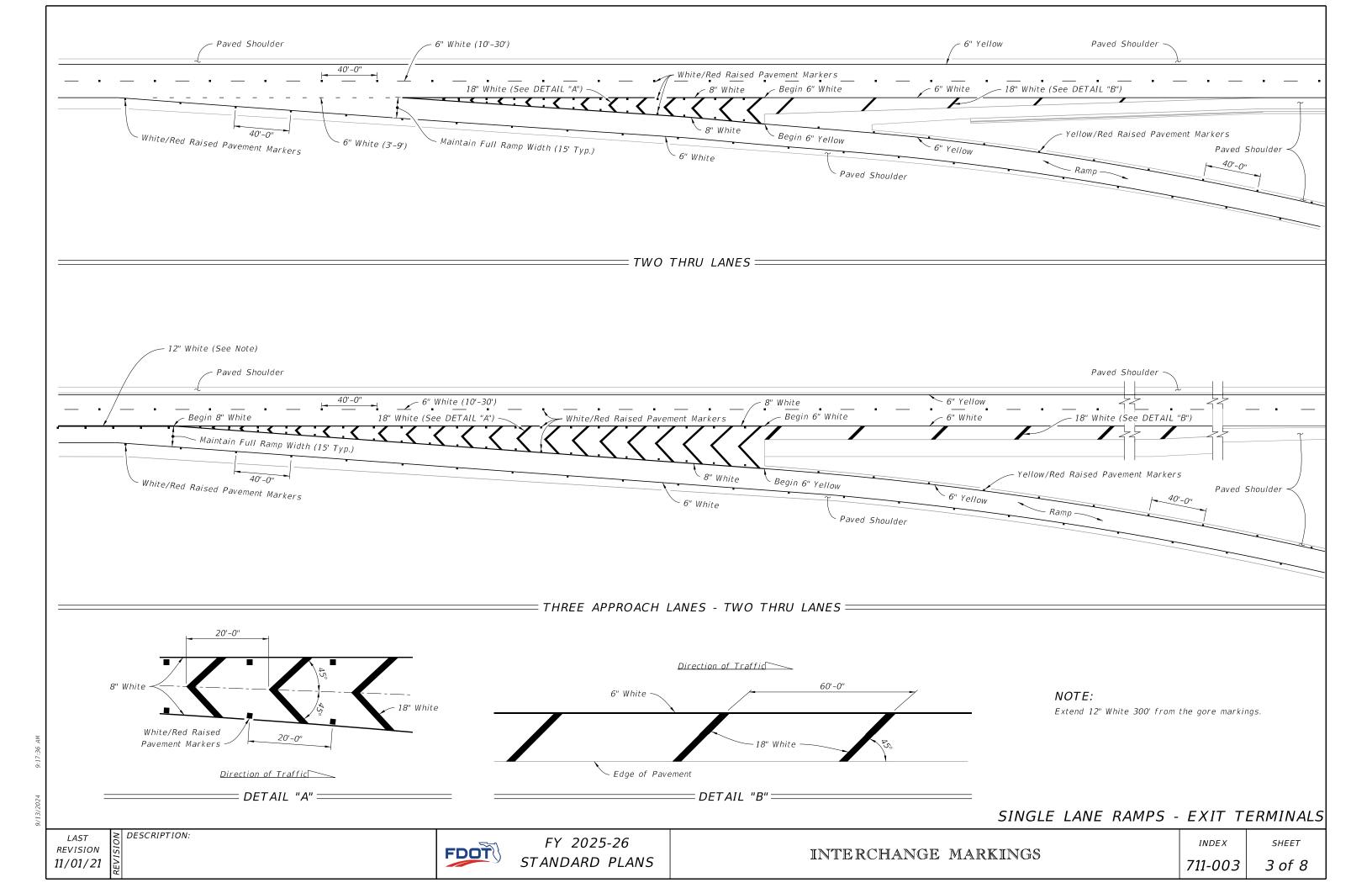


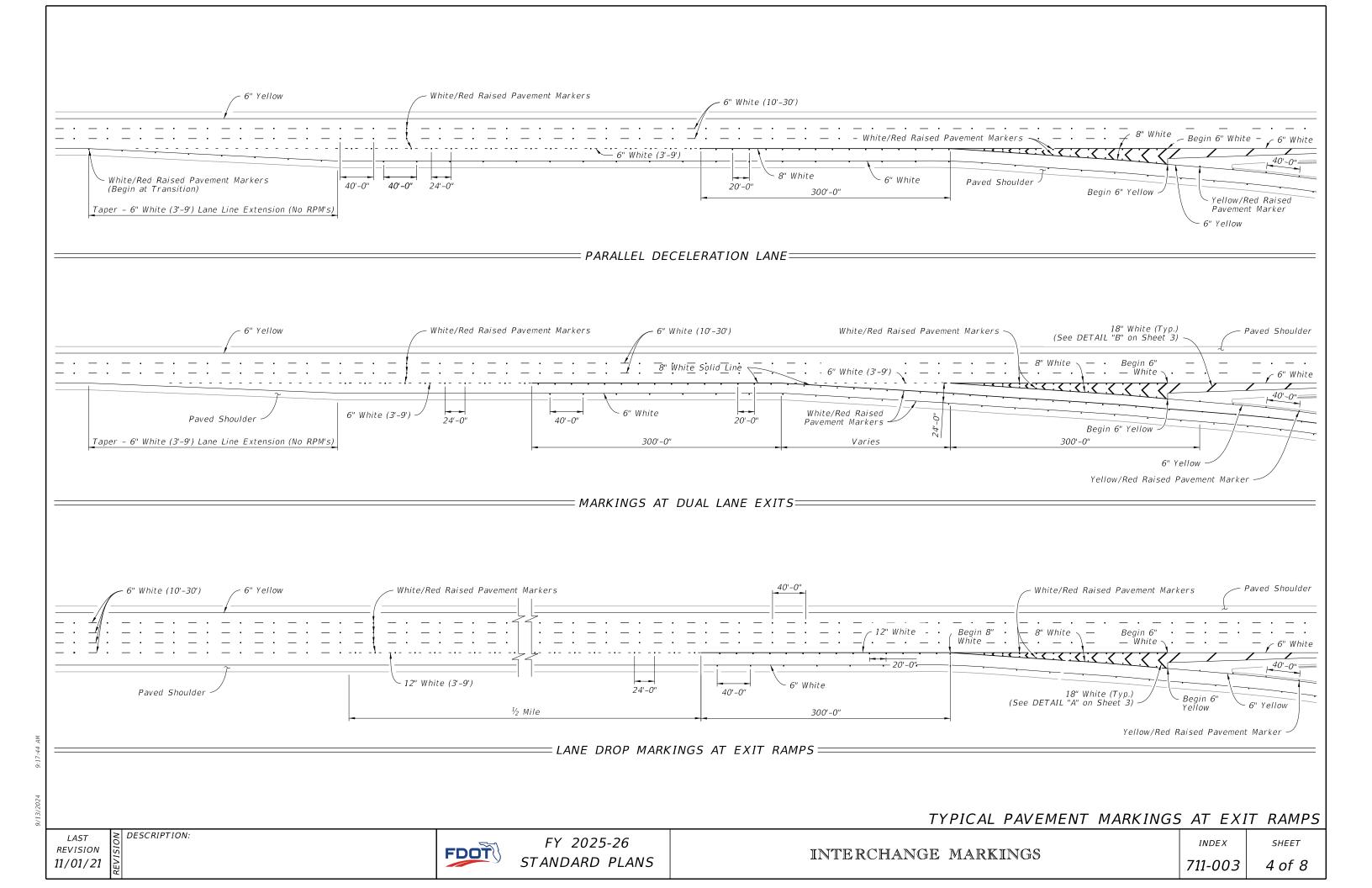
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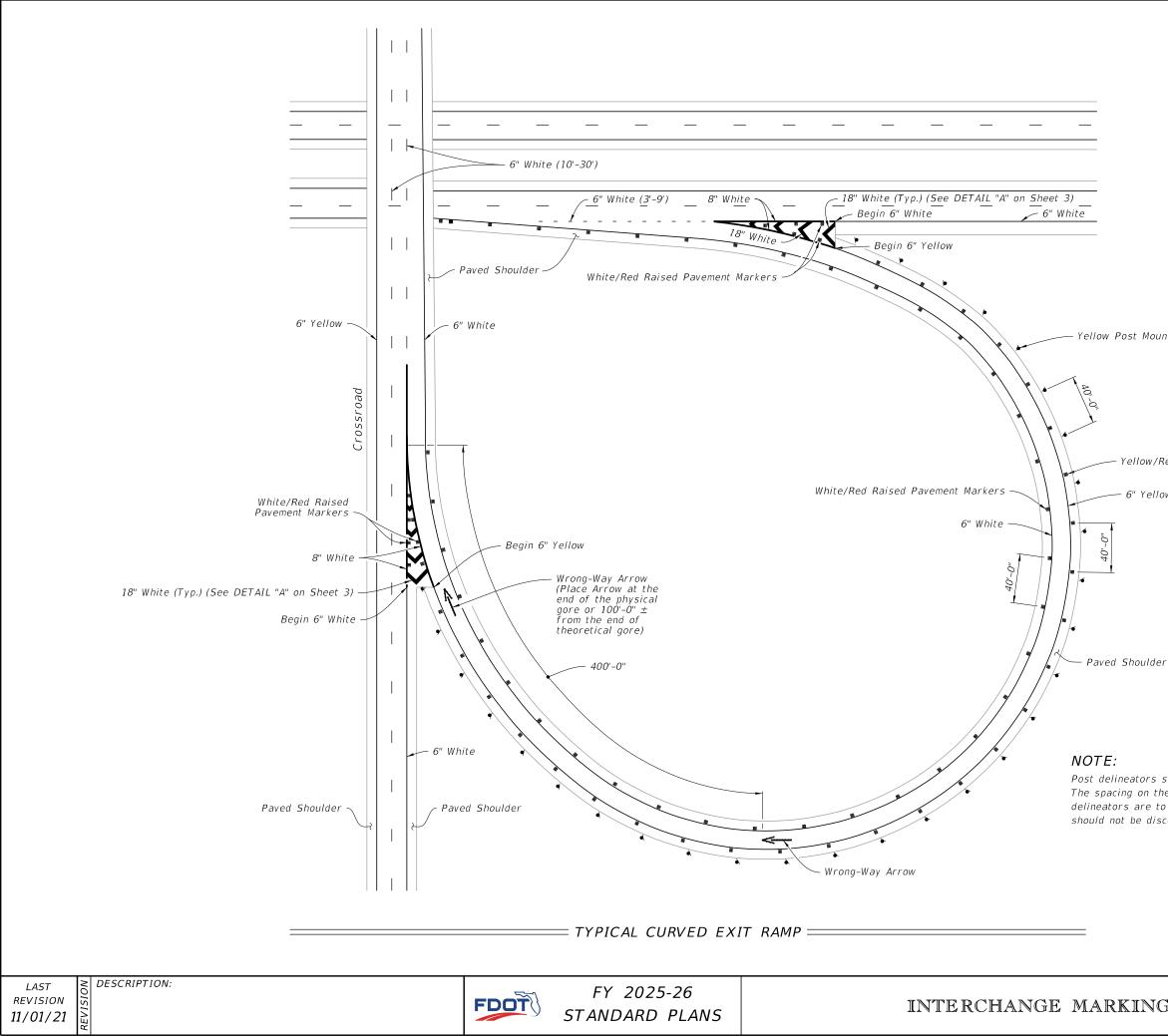


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- Yellow Post Mounted Delineator (See Note)

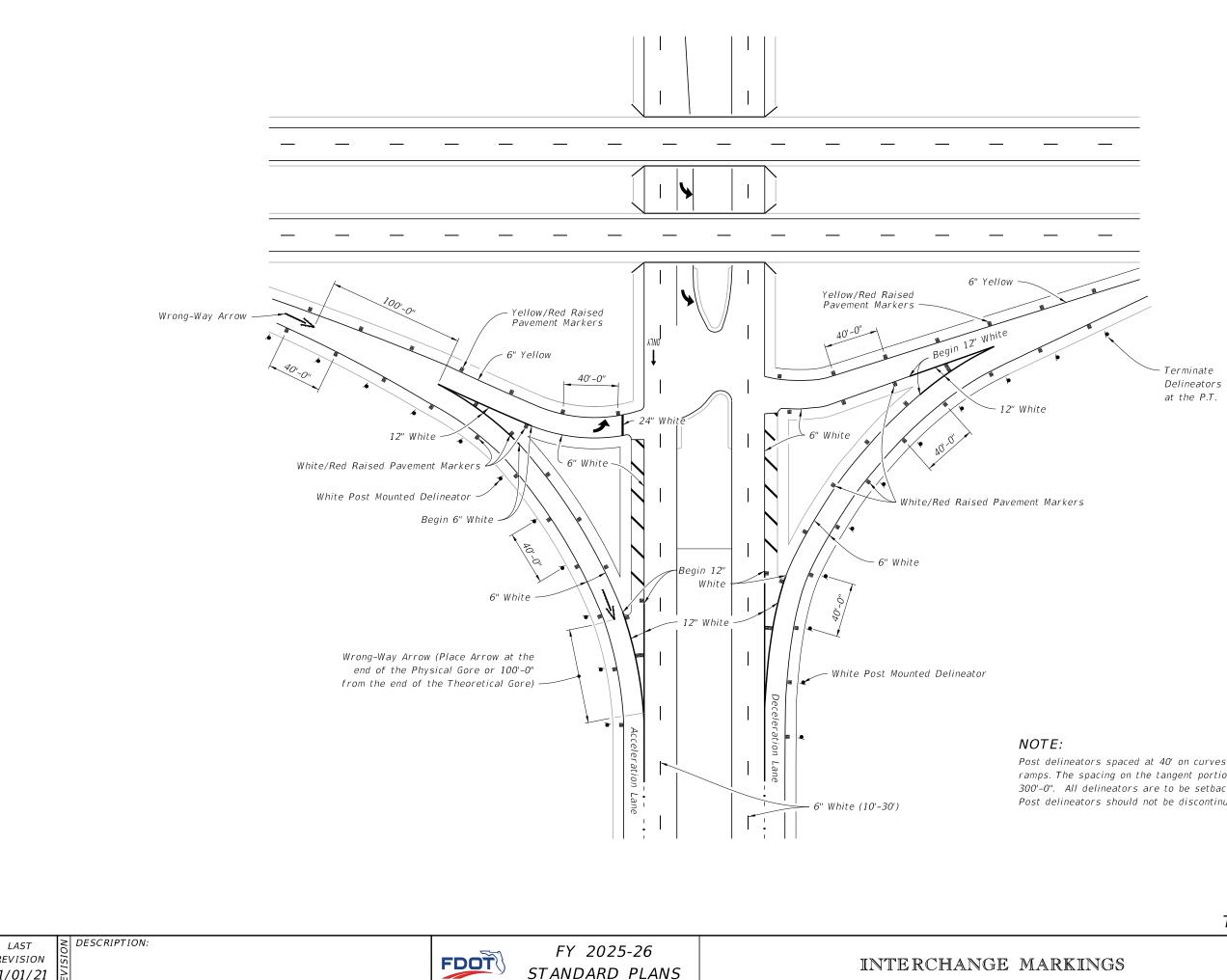
Yellow/Red Raised Pavement Markers

6" Yellow

Post delineators spaced at 40' on curves of the entrance and exit of ramps. The spacing on the tangent portion of the ramp section is 300'-0". All delineators are to be setback 4' from shoulder break. Post delineators should not be discontinued in sections with guardrail.

## TYPICAL CURVED EXIT RAMP

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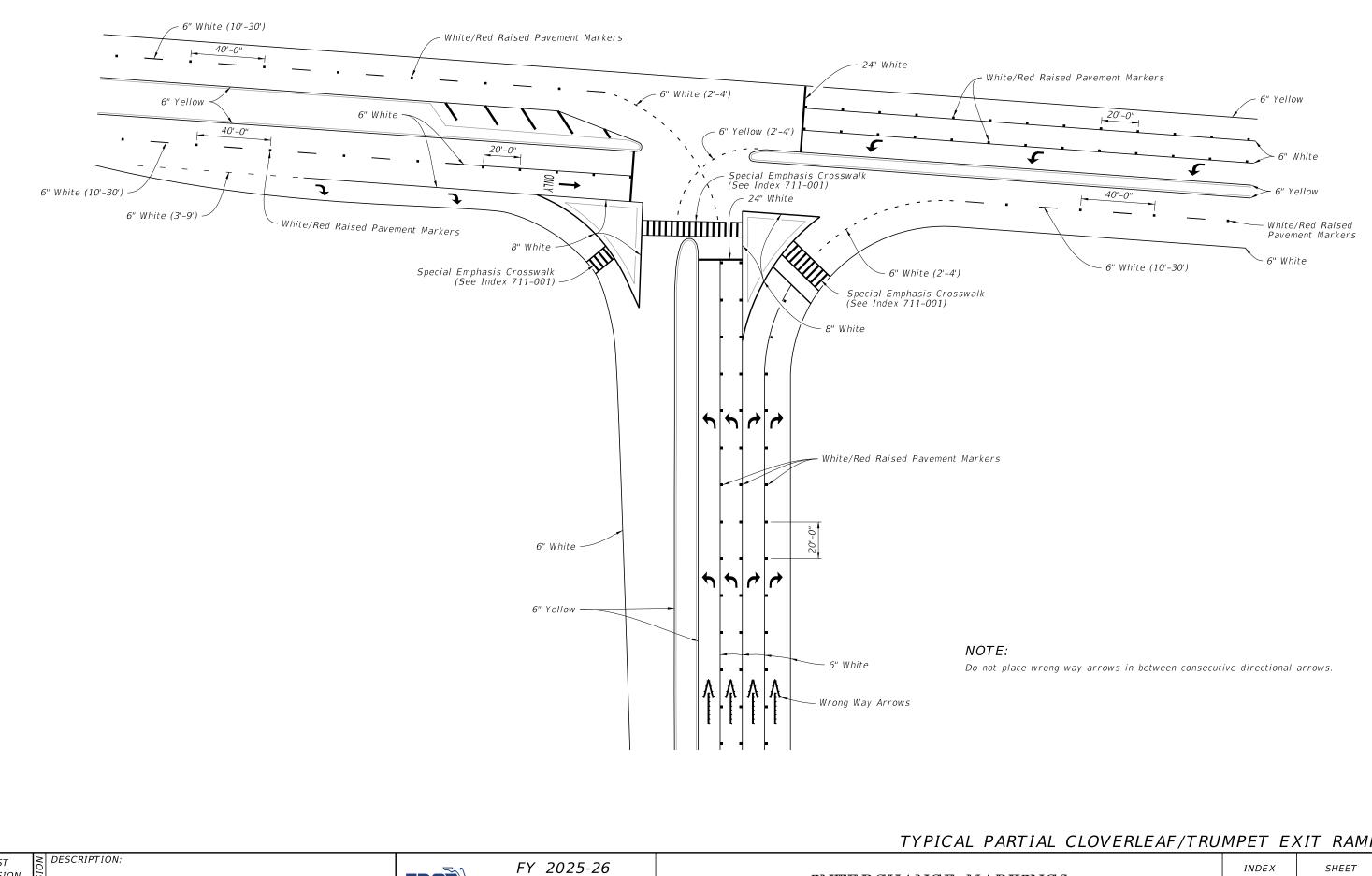
STANDARD PLANS

INTERCHANGE MARKIN

Post delineators spaced at 40' on curves of the entrance and exit of ramps. The spacing on the tangent portion of the ramp section is 300'-0". All delineators are to be setback 4' from shoulder break. Post delineators should not be discontinued in sections with guardrail.

# TYPICAL INTERSECTION

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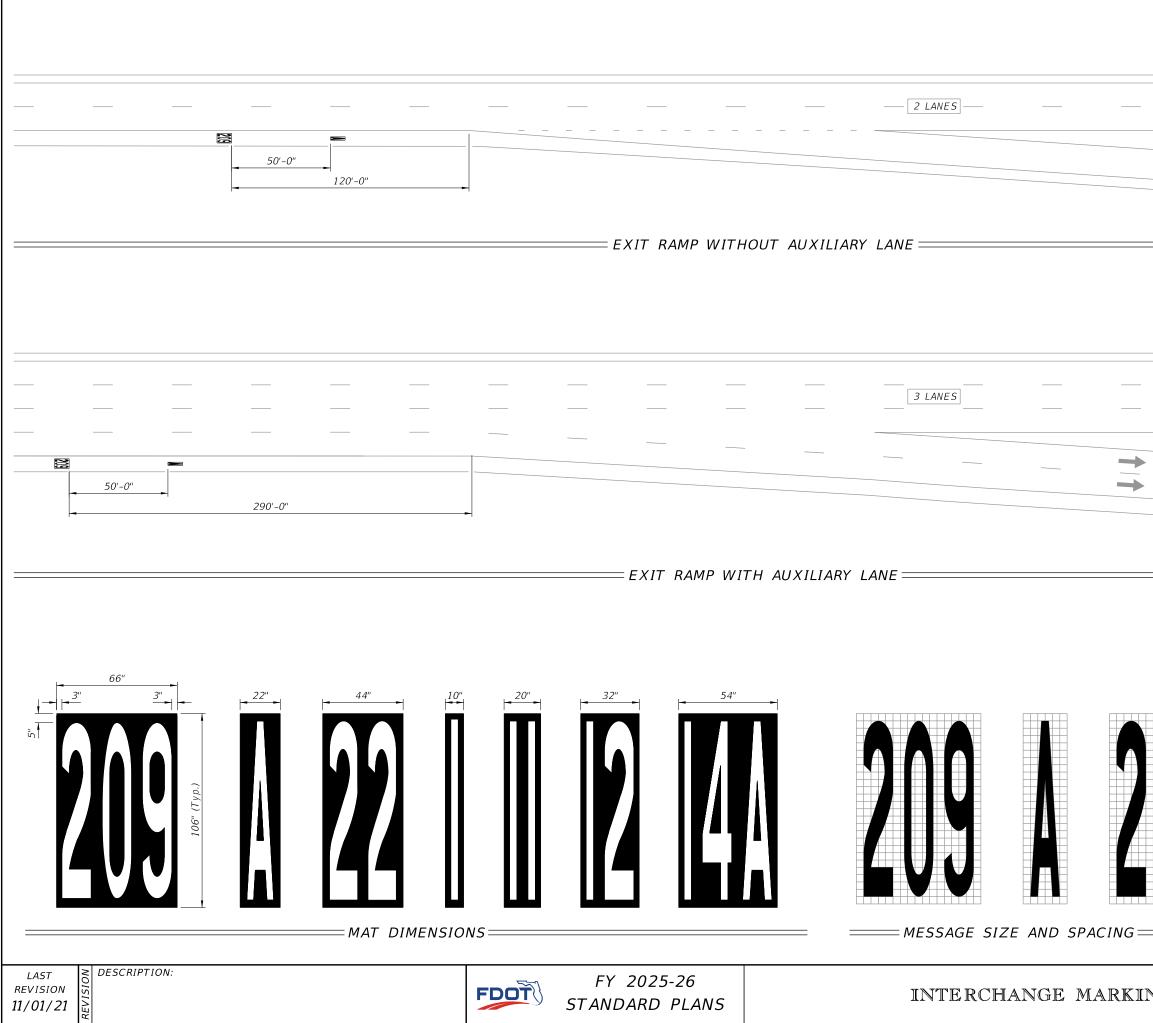




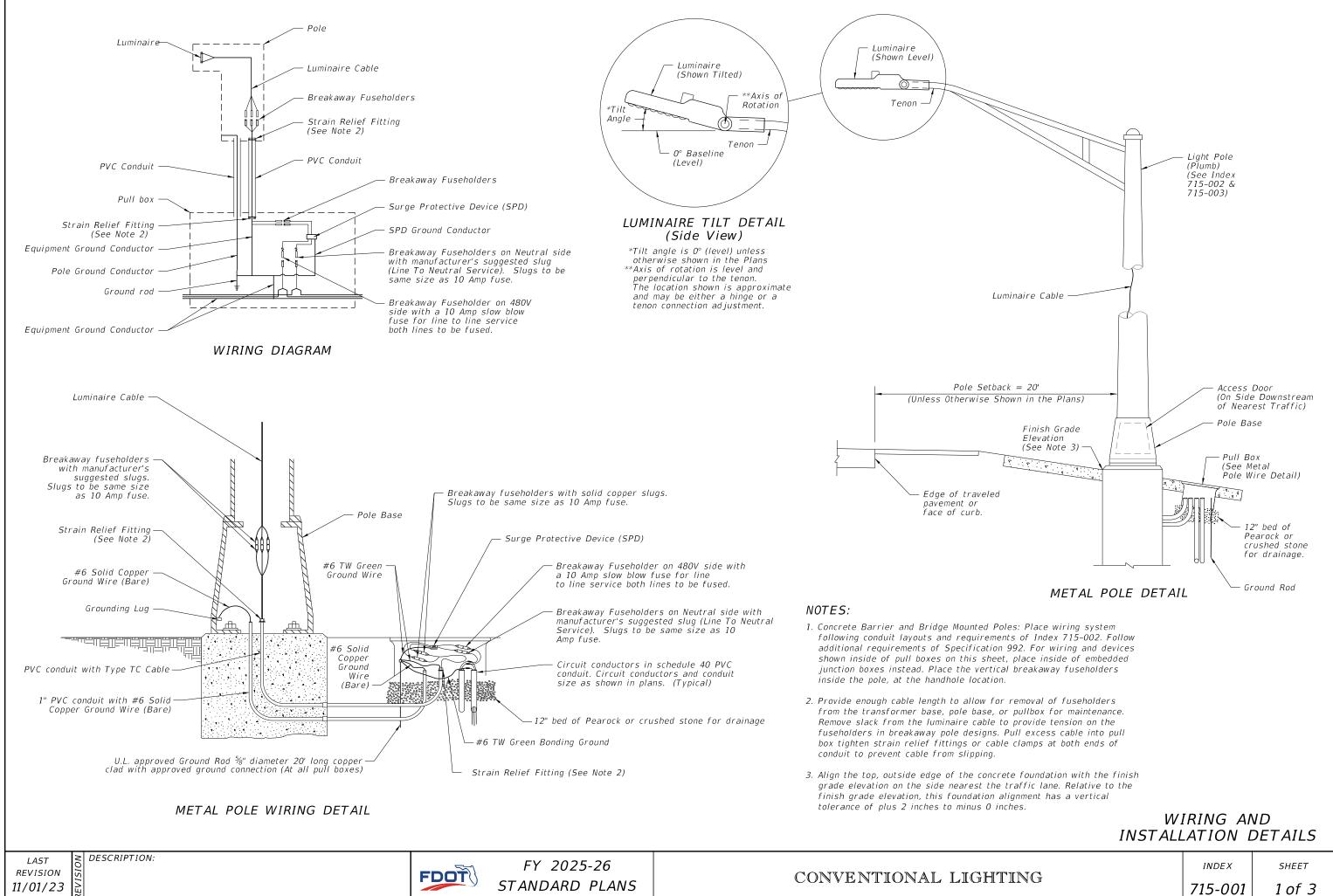
INTERCHANGE MARKI

IAL	CLOVERLEAF/TRUMPET	F EXIT	RAMP
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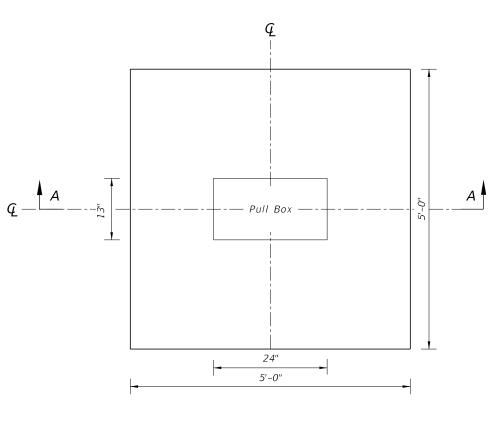
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$\begin{array}{c} \bullet \\ \bullet \\ \bullet \end{array} = \begin{array}{c} - \\ - \\ \bullet \end{array}$		
<ul> <li>NOTES:</li> <li>1. This Index shows layout 3 digit numbers and letu</li> <li>2. The message consist of and numbers with black material.</li> <li>3. The "EXIT NUMBER" post same distance from the regardless of the number information.</li> <li>4. All Grids are 4" x4".</li> </ul>	ters. white letters contrasting ition remains beginning of	s the taper
EXIT RA	AMP ME	SSAGING
NGS	index 711-003	<sup>sнеет</sup> 8 of 8



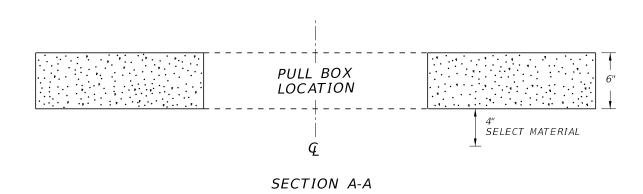
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### NOTES:

- 1. Use compacted select material in accordance with Index 120-001.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- 4. The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes in rural locations. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around pull boxes shall be included in the price of pull box.



### SLAB DIMENSIONS



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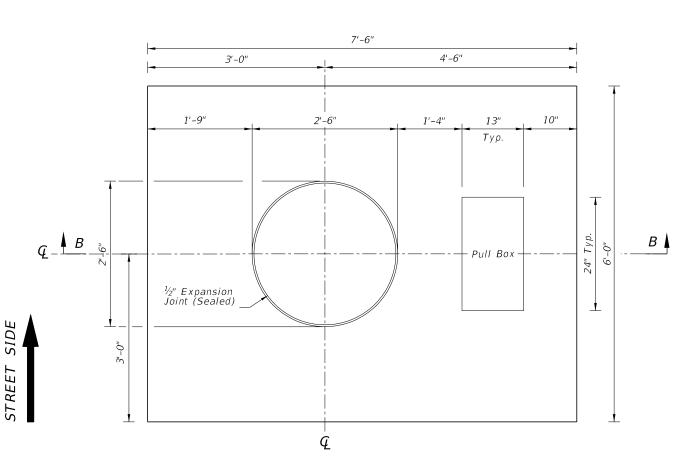


# SLAB DETAILS FOR INTERMEDIATE PULLBOX LOCATIONS

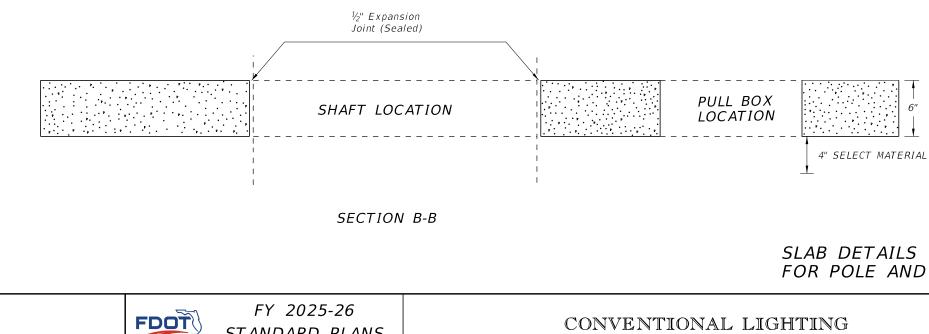
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### NOTES:

- 1. Use compacted select material in accordance with Index 120-001.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- 4. The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
- 7. The expansion joint shall consist of ½" of closed-cell polyethylene foam expansion material. The top ½" of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Specification 932.



SLAB DIMENSIONS



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STANDARD PLANS

# SLAB DETAILS FOR POLE AND PULL BOX LOCATIONS

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SHEET	CONTENTS
1	Index Contents; General Notes
2	Elevations
3	Arm & Damper Details
4	Shaft Foundation Option with Light Pole & Base Details
5	Spread Footing Foundation Option
6	Base Plate Details for Median Barrier Mounted Aluminum Light Pole
7	Spread Footing Details for Median Barrier Mounted Aluminum Light Pole
8	Cylindrical Foundation Details for Median Barrier Mounted Aluminum Light Pole
9	Details for Traffic Railing (Median 36" Single-Slope) Mounted Aluminum Light Pole

### GENERAL NOTES:

- 1. LOADING: Poles are designed to support the following: a. Luminaire Effective Projected Area (EPA): 1.55 SF b. Weight: 75 lb.
- 2. SHOP DRAWINGS: This Index is considered fully detailed; only submit shop drawings for minor modifications not included in the Plans

### 3. MATERIALS:

- a. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6 or Alloy 6061-T6
- b. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6
- c. Caps and Covers: ASTM B-26, Alloy 319-F
- d. Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36
- e. Aluminum Weld Material: ER 4043
- f. Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
- g. Bolts, Nuts and Washers:
  - i. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
  - ii. Nuts: ASTM A563 Grade DH Heavy-Hex
- iii. Washer: ASTM F436 Type 1
- h. Anchor Bolts, Nuts, and Washers:
  - i. Anchor Bolts: ASTM F1554 Grade 55
- ii. Nuts: ASTM A563 Grade A Heavy-Hex
- iii. Plate Washer: ASTM A36
- i. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
- j. Nut Covers: ASTM B26 (319-F)
- k. Concrete: Class II
- I. Reinforcing Steel: Specification 415

### 4 FARRICATION

- a. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding
- b. Transverse welds are only allowed at the base.
- c. Roadway Light Pole Taper: Taper as required to provide a round top 0.D. of 6" and a base 0.D. of 8" for 20' and 25' mounting heights and 10" 0.D. for poles with 30' to 50' mounting heights. Portions of the pole near the base shoe and at the arm connections may be held to simplify fabrication.
- d. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" O.D. round top with an 11" x 7" O.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11"x 7" oblong and 6" round respectively to simplify fabrication.
- e. Provide 'J', 'S' or 'C' hook at top of pole for electrical wires.
- f. Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
- g. Perform all welding in accordance with AWS D1.2.
- h. Embedded Junction Box (EJB):
  - i. Weld all seams continuously and grind smooth.
  - ii. Hot Dip Galvanize after Fabrication.
  - iii. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.

### GENERAL NOTES (CONTINUED):

a crack free pole.

5. POLE CAPACITY: For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce The fabricator's Department-approved QC Plan must contain the following information prior to fabrication: a. Tests demonstrating a pole with a  $\frac{1}{4}$  wall thickness achieves and ultimate moment capacity of 36 kip\*ft in the strong axis and 30 kip\*ft in the weak axis. b. Tests demonstrating a pole with a  $\frac{15}{16}$ " wall thickness achieves an ultimate moment capacity of 44 kip\*ft in the strong axis and 37 kip\*ft in the weak axis. c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads. d. Complete details and calculations for the reinforced 4"x 6" (Min.) handhole located 1'-6" above the base plate.

### 6. IDENTIFICATION TAG: (Submit details for approval.)

- a. 2" x 4" (Max.) aluminum identification tag.
- b. Locate on the inside of the transformer base and visible from the door opening.
- c. Secure to transformer base with  $\frac{1}{6}$ " diameter stainless steel rivets or screws.
- d. Include the following information on the ID Tag:
  - i. Financial Project ID
  - ii. Pole Height iii. Manufacturer's Name
- 7. COATINGS/FINISH:
  - a. Pole and Arm Finish: 50 grit satin rubbed.
  - b. Galvanize Steel Bolts, Screws, Nuts and Washers; ASTM F2329
  - c. Hot Dip Galvanize EJB and other steel items including poles and plate washers: ASTM A123
- 8. CONSTRUCTION:
  - a. Foundation: Specification 455, except payment for the foundation is included in the cost of the pole.
  - b. Frangible Base, Base Shoe, and Clamp. i. Certify that the Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the
    - required capacity.
    - NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
    - iii. Do not erect pole without Luminaire attached.
- 9. EMBEDDED JUNCTION BOX (EJB): Install EJBs per Note 4 and in accordance with Specification 635, as shown on the following Sheets.
- 10. WIND SPEED BY COUNTY:

### 120 MPH

Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

### 140 MPH

Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

### 160 MPH

Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

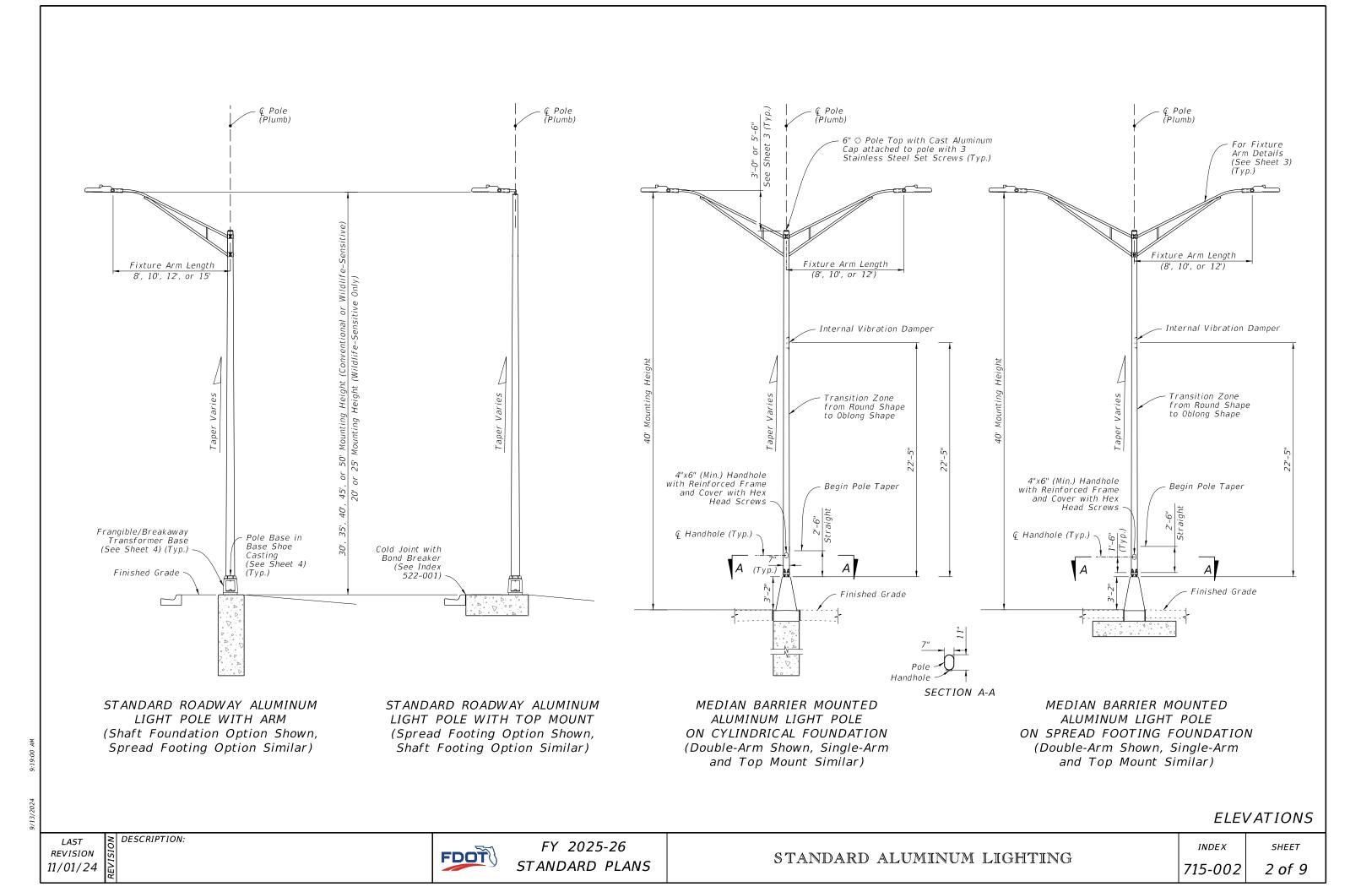
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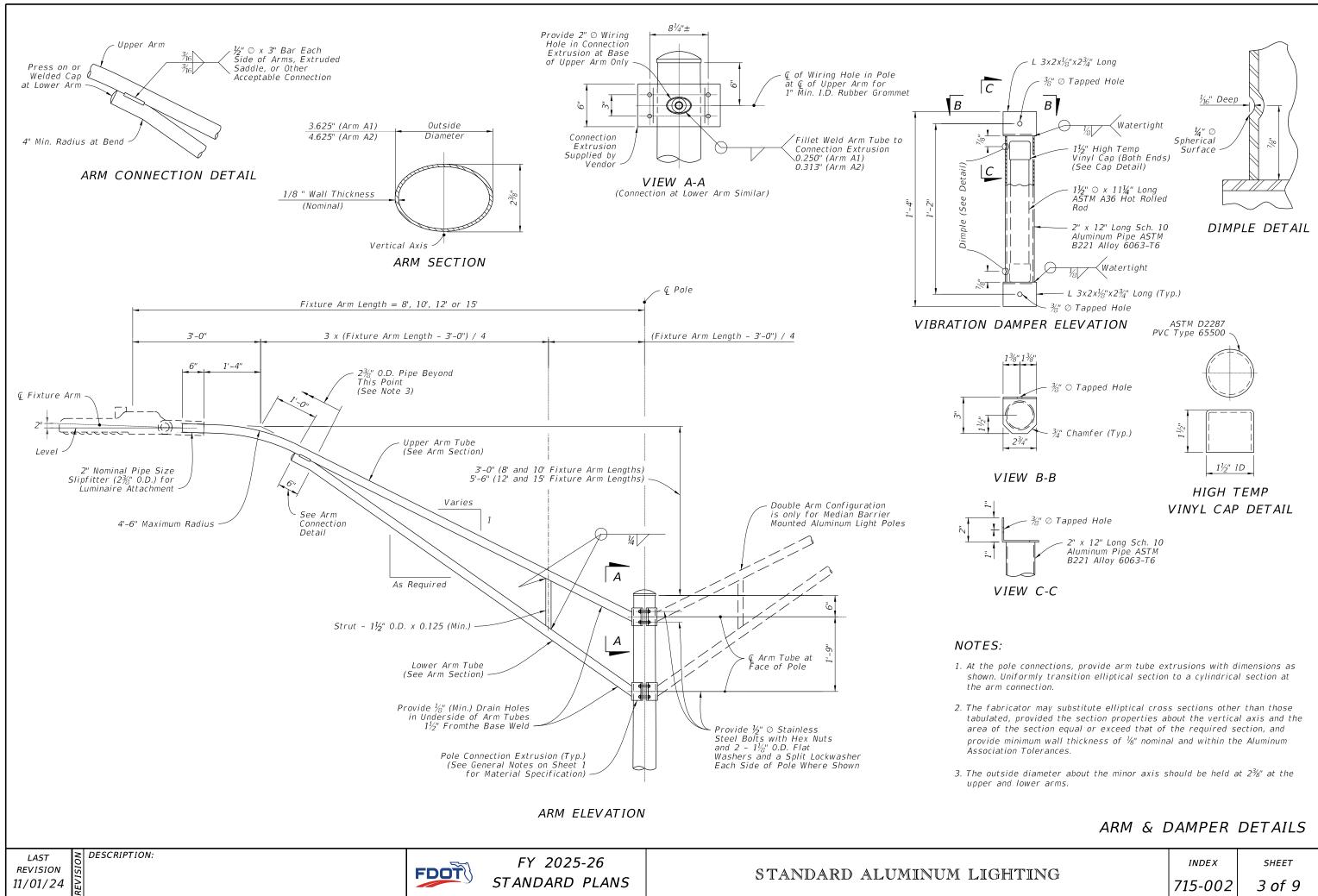


# STANDARD ALUMINUM LIC

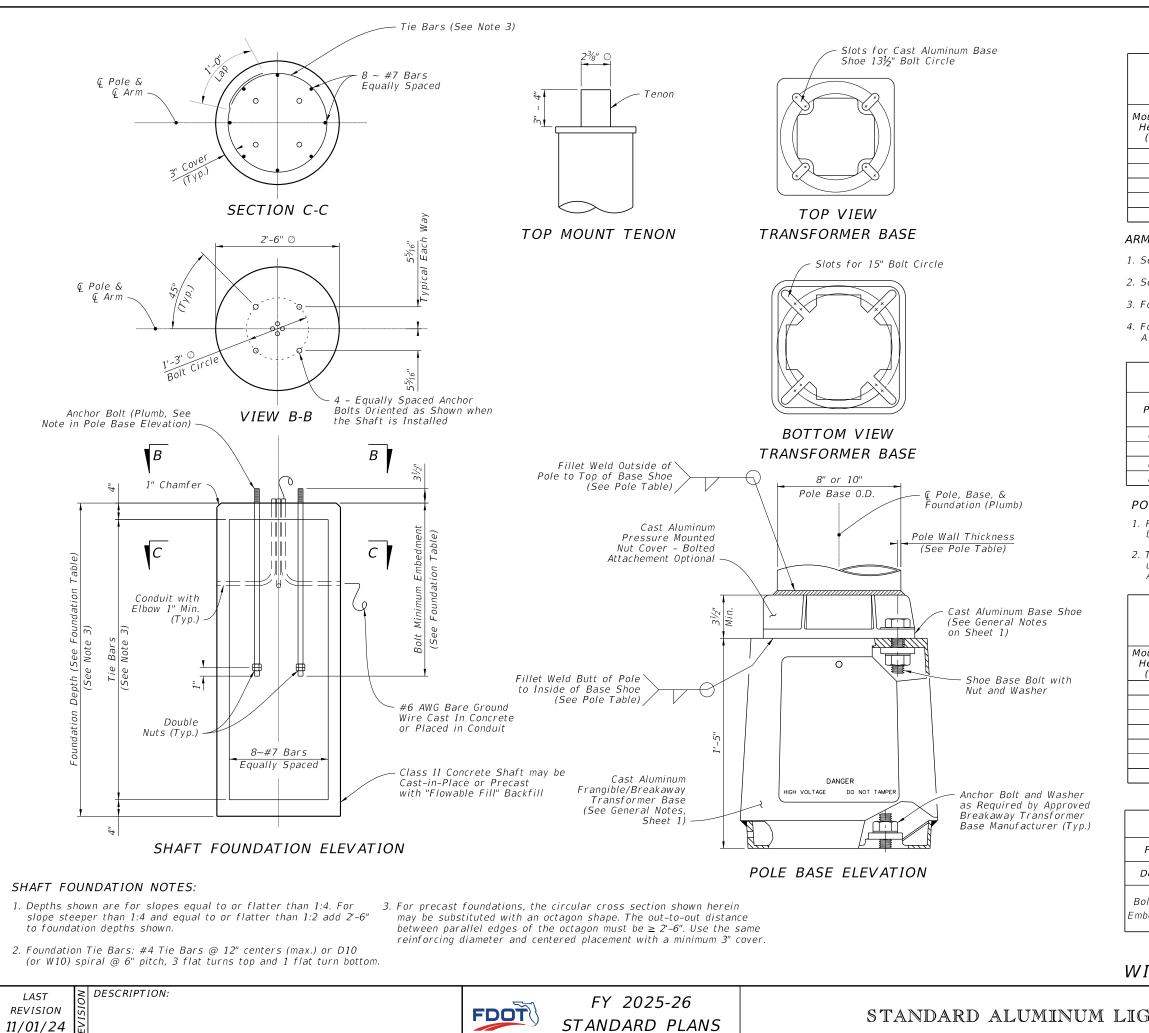
ii. Certify the Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under

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ARM-POLE TABLE					
FOR S	TANDARD AL	UMINUM	light po	LES WITH	I ARM
ountina	Win	d Speed a	nd Arm Le	engths (Ft	.)
leight	120 mph	140 mph 160 mph			
(Ft.)	8, 10, 12, 15	8,10,12	15	8,10	12, 15
30				A1-P1	A2-P1
35		A1-P1	A2-P1	AI-PI	AZ-PI
40 A1-P1 A1-P2 A2-P2					
45	A1-P2	A1-P2	A2-P2	AI-PZ	AZ-PZ
50	AI-PZ	AI-PZ	AZ-PZ	A1-P3	A2-P3

### ARM POLE NOTES:

1. See ARM SECTION detail on Sheet 3 for all A1 and A2 Values.

2. See Pole Table for all P1, P2, and P3 values.

3. For Median Barrier Mounted Pole, Use Arm A1.

4. For 20' and 25' assembly heights use only 8' or 10' arm A1 with P0.

POLE TABLE				
Pole Wall Top of Inside of Base Shoe Base Shoe Weld Weld				
P0	0.156	<sup>3</sup> / <sub>16</sub> "	5/ <sub>32</sub> "	
P 1	0.156	<sup>3</sup> / <sub>16</sub> "	<sup>5</sup> / <sub>32</sub> "	
Ρ2	0.250	1/4"	1⁄4″	
Ρ3	0.313	5⁄16''	<sup>5</sup> ⁄16"	

### POLE NOTES:

1. Pole wall thicknesses shown are nominal and must be within the Aluminum Association tolerances.

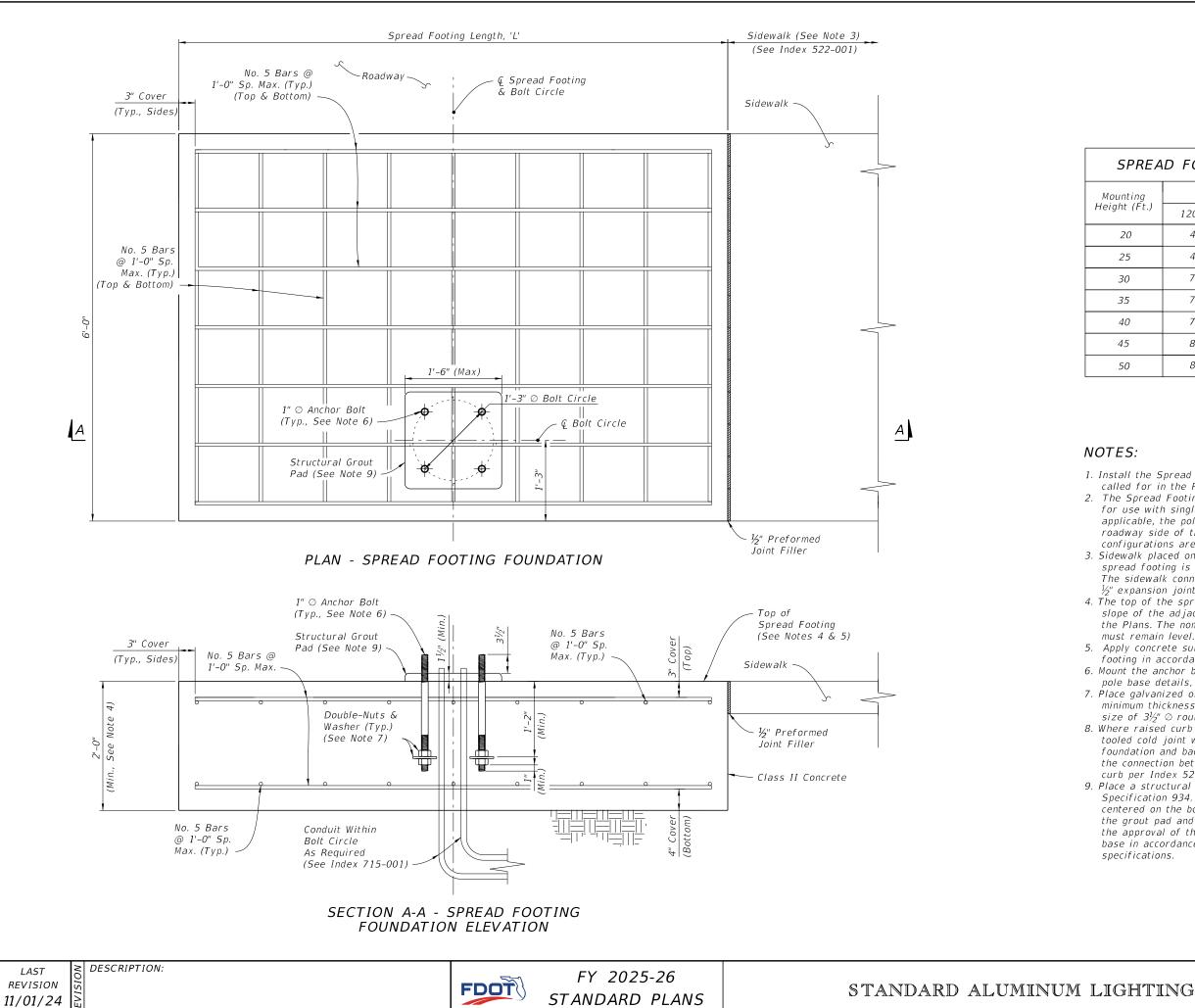
2. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.

TOP MOUNT POLE TABLE FOR STANDARD ALUMINUM LIGHT POLES WITH TOP MOUNT						
ounting		Wind Speed				
Height (Ft.)	120 mph 140 mph 160 mph					
20	Pole PO	Pole P0	Pole PO			
25	role ro	rolero				
30			Pole P1			
35	Pole P1	Pole P1 Pole P1				
40						
45	Pole P2	Pole P2	Pole P2			
50	PULE P2	PULE PZ				

SHAFT FOUNDATION TABLE				
Pole	PO	P1	P2	Р3
Depth	6'-0"	7'-0"	8'-0"	8'-0"
olt Min. 1bedment	2'-6"	3'-6"	3'-6"	3'-6"

# SHAFT FOUNDATION OPTION WITH LIGHT POLE & BASE DETAILS

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SPREAD FOOTING LENGTH, 'L'						
unting Wind Speed (All Arm Lengths)						
ght (Ft.)	120 mph	140 mph	160 mph			
20	4'-6"	5'-0"	6'-0''			
25	4'-6"	5'-0''	6'-0''			
30	7'-0''	7'-0''	7'-0"			
35	7'-0"	7'-0"	7'-0"			
40	7'-0''	7'-0''	10'-0''			
45	8'-6"	10'-0''	10'-0"			
50	8'-6"	10'-0"	11'-6"			

1. Install the Spread Footing Foundation Option only where called for in the Plans.

2. The Spread Footing Foundation Option is only permitted for use with single arm or top mount light poles. Where applicable, the pole arm must be oriented towards the roadway side of the footing as shown. Double arm configurations are not permitted.

3. Sidewalk placed on the other side or both sides of the spread footing is permitted where shown in the Plans. The sidewalk connection to spread footing requires the  $\frac{1}{2}$ " expansion joint shown regardless of the side. 4. The top of the spread footing must match the cross

slope of the adjacent sidewalk where applicable per the Plans. The nominal bottom of the spread footing must remain level.

5. Apply concrete surface finish to the top of the spread footing in accordance with Specification 522-7. 6. Mount the anchor bolts plumb. For the corresponding pole base details, see Sheet 4.

7. Place galvanized or zinc-plated steel washers with a minimum thickness of  $\frac{1}{4}$ ". Use washers with a minimum size of  $3\frac{1}{2}$ "  $\oslash$  round or 3"x3" square.

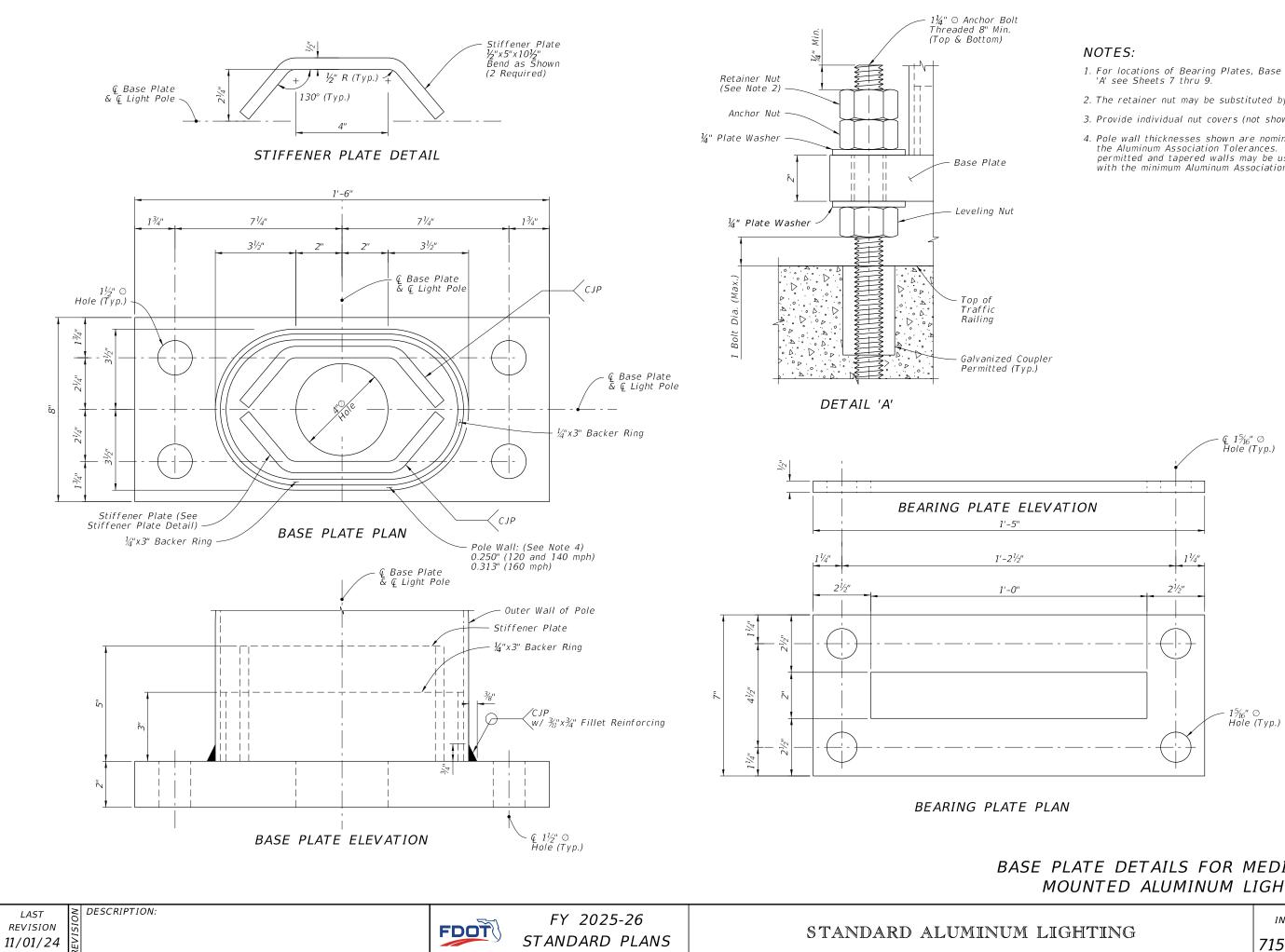
8. Where raised curb is called for in the Plans, provide a tooled cold joint with bond breaker between the foundation and back of raised curb. See Sheet 2 and the connection between concrete sidewalk and raised curb per Index 522-001.

9. Place a structural grout pad in accordance with Specification 934. The grout pad is square and centered on the bolt circle centerlines. Level the top of the grout pad and smooth the edges and corners per the approval of the Engineer. Install the transformer base in accordance with Sheet 4 and the manufacturer's specifications.

# SPREAD FOOTING FOUNDATION OPTION

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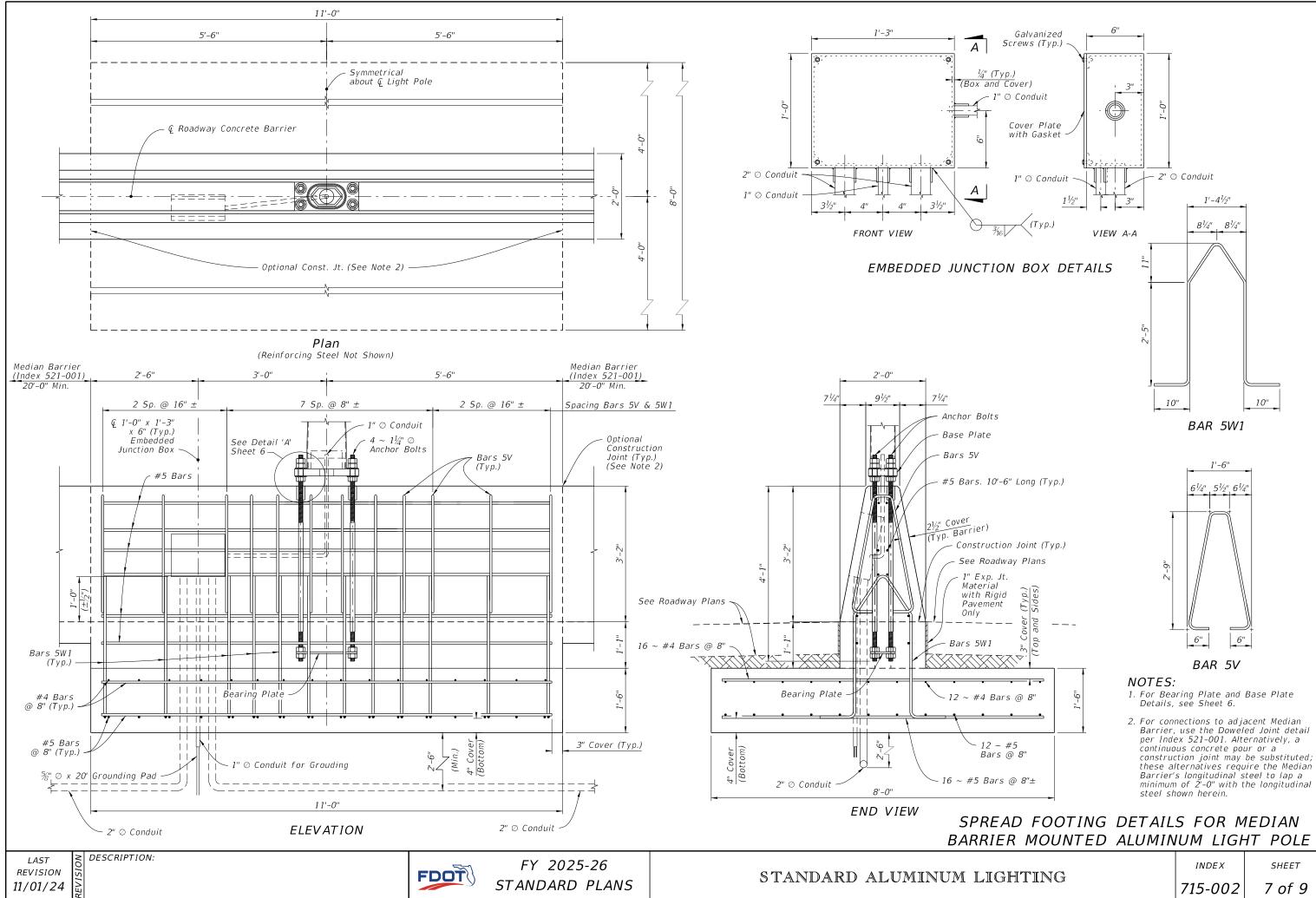
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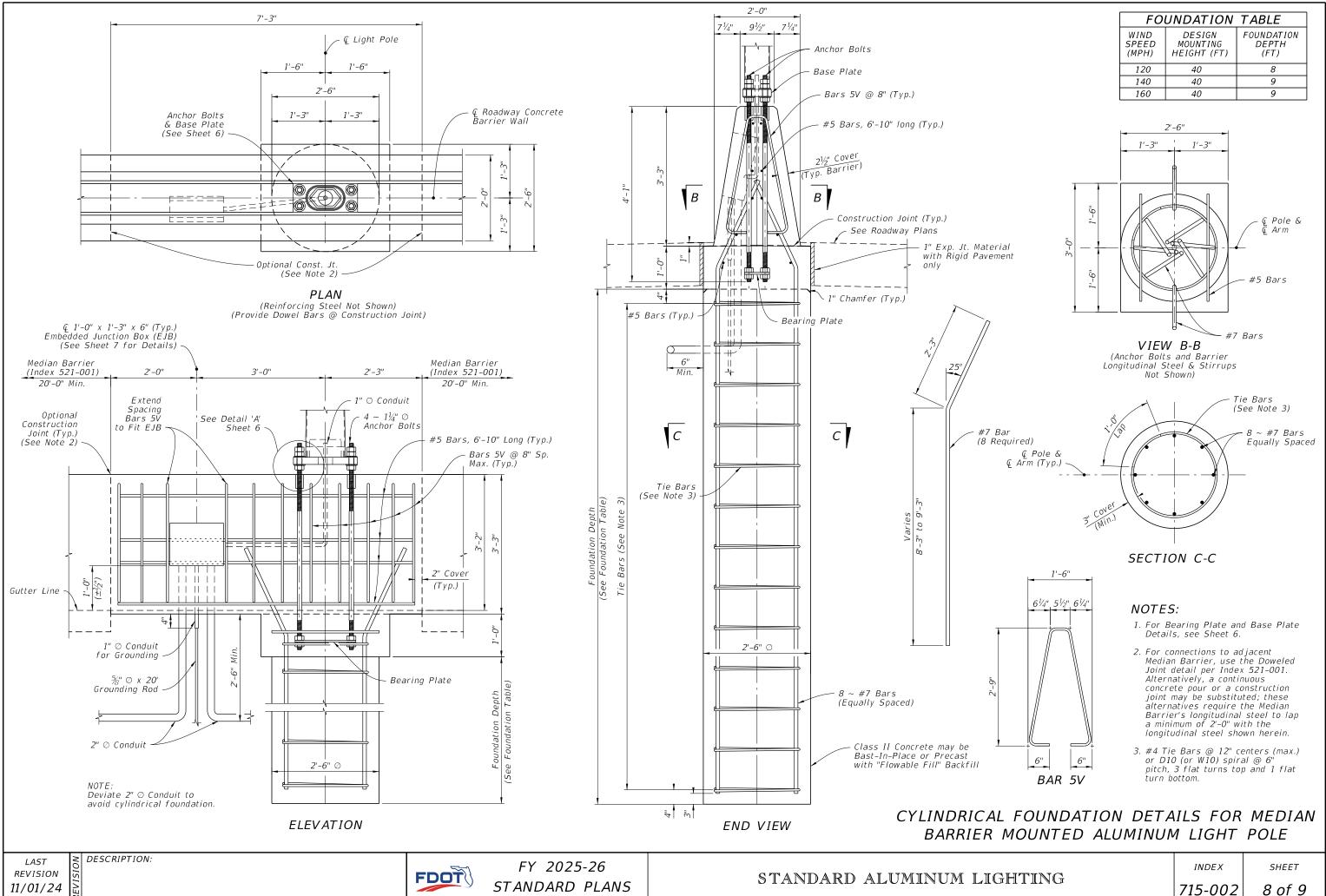
- 1. For locations of Bearing Plates, Base Plates and Detail 'A' see Sheets 7 thru 9.
- 2. The retainer nut may be substituted by a half-height nut.
- 3. Provide individual nut covers (not shown) for each bolt.
- 4. Pole wall thicknesses shown are nominal and shall be within the Aluminum Association Tolerances. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.

# BASE PLATE DETAILS FOR MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE

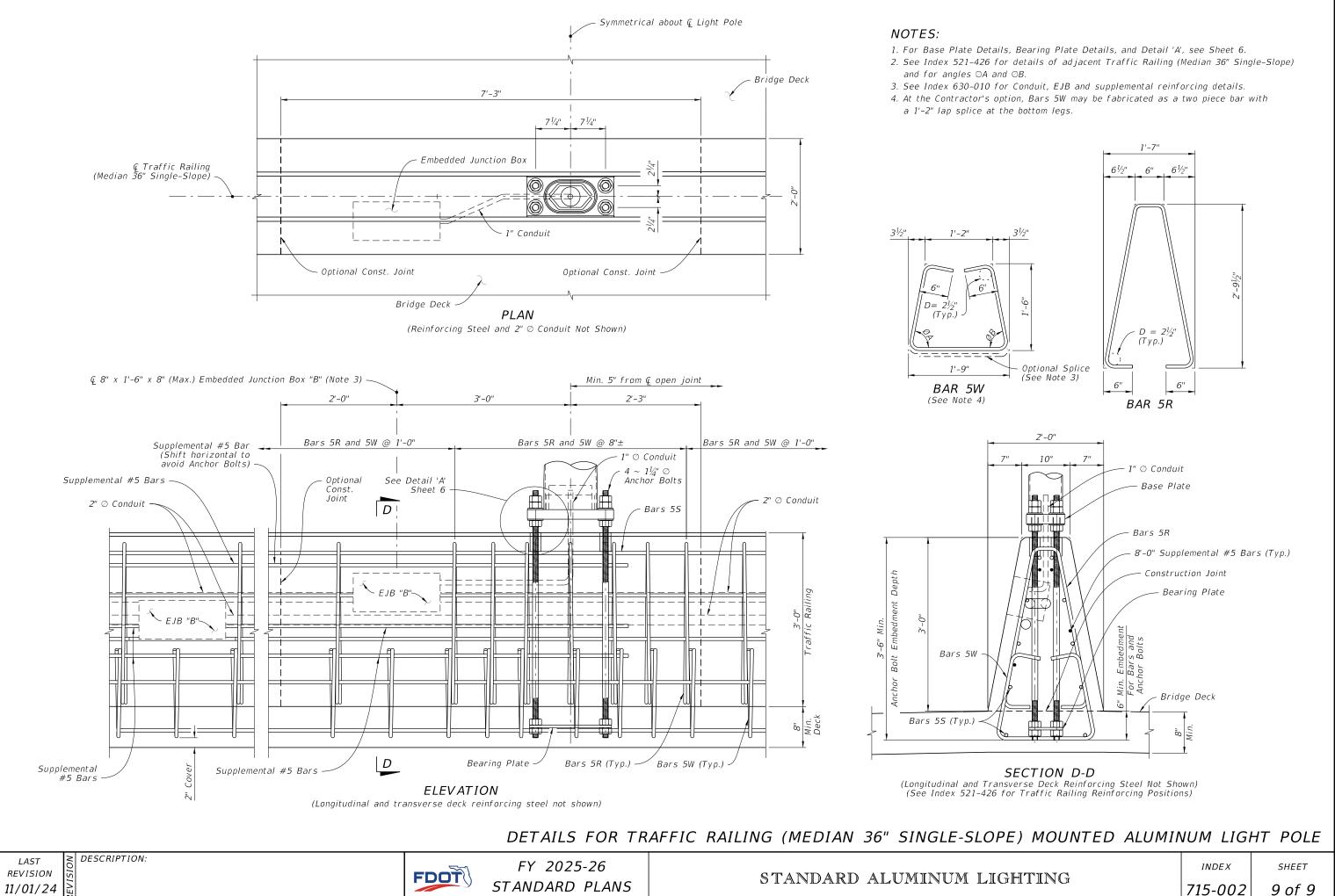
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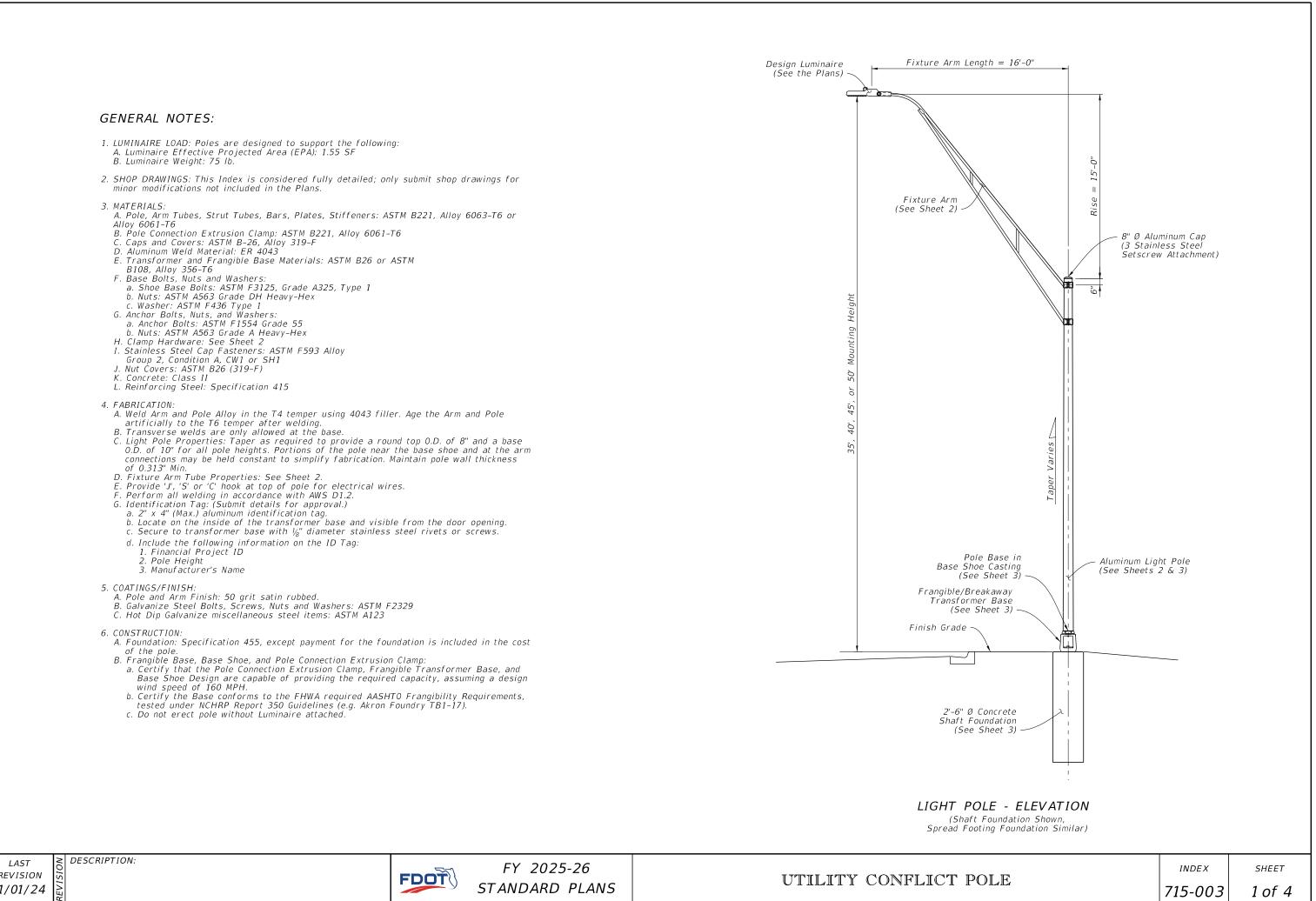


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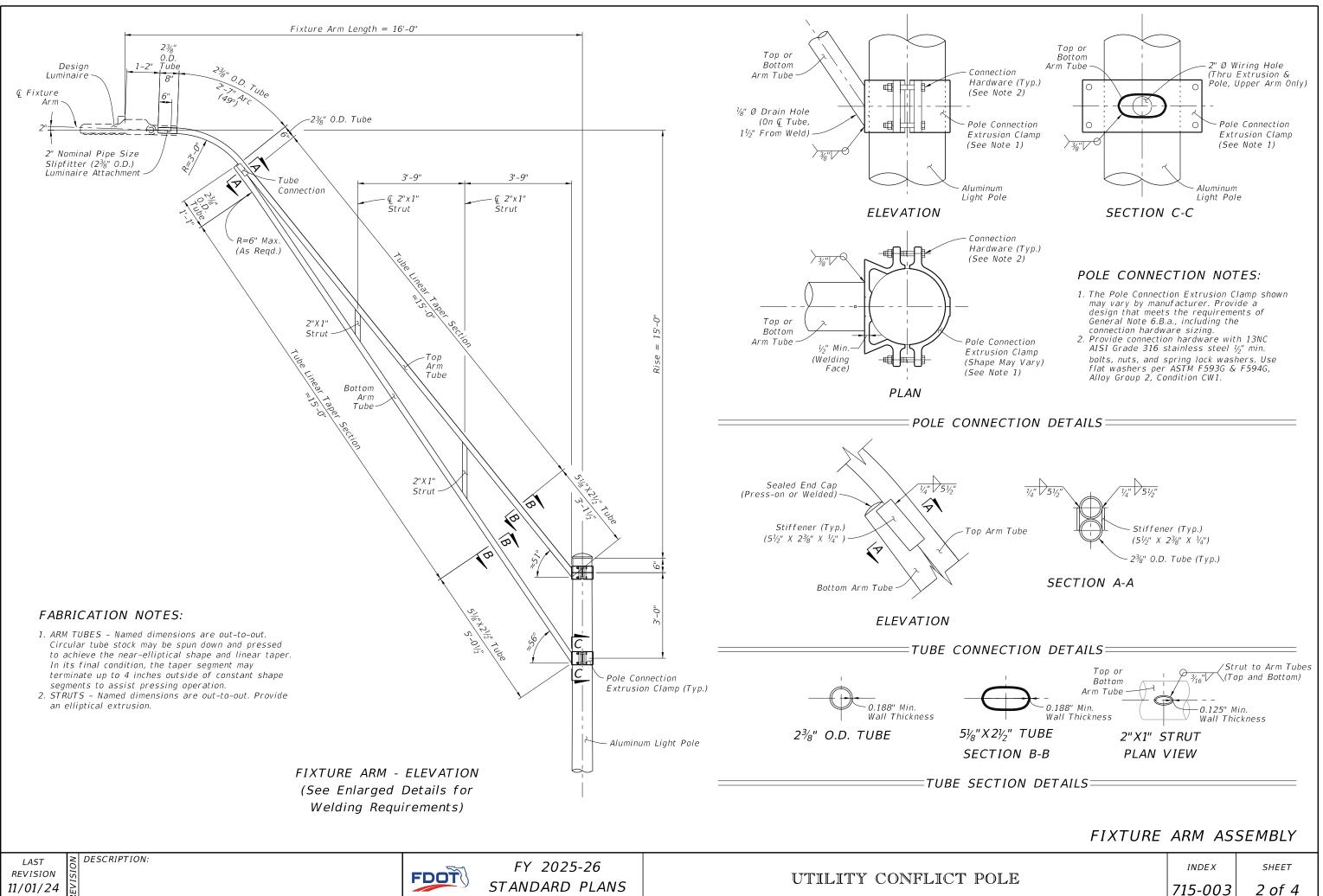
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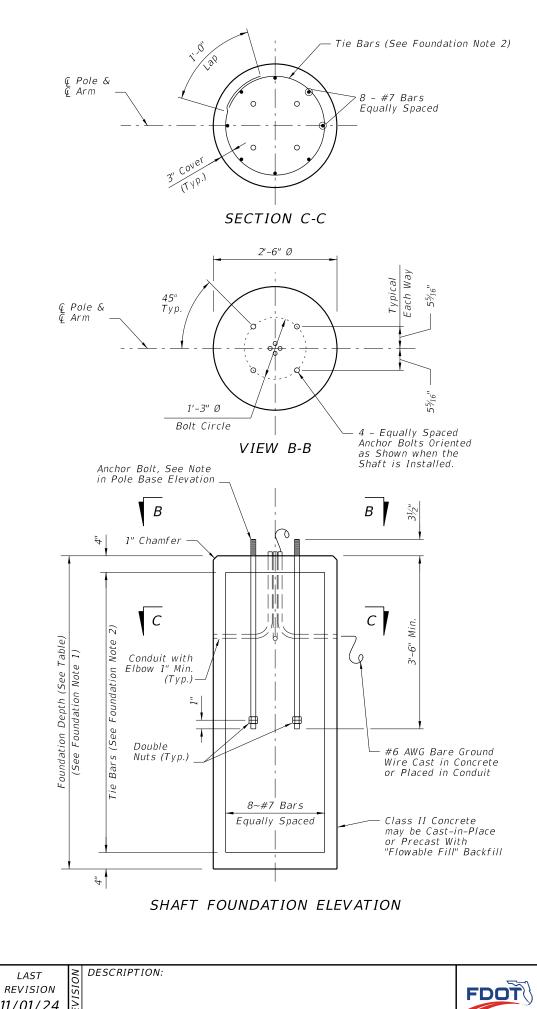
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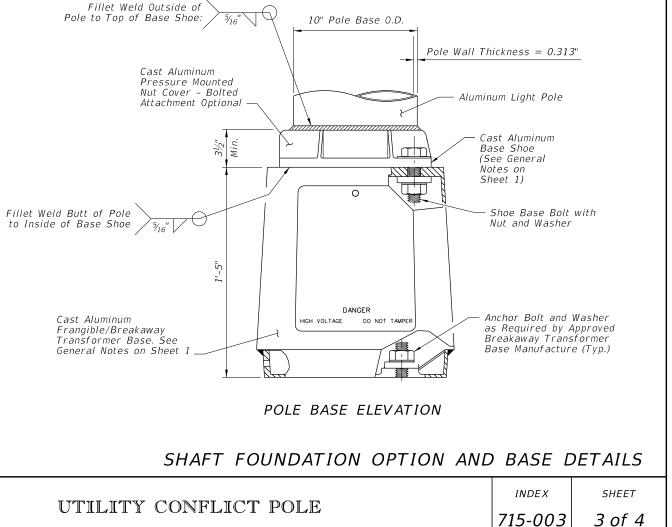
FOUNDATION DEPTHS						
Luminaire Mounting Height	≤ 40 Ft.	45-50 Ft.				
Depth	8'-0"	9'-0"				

### FOUNDATION NOTES:

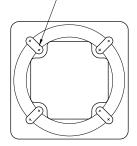
- 1. Depths shown are for slopes equal to or flatter than 1:4. For slopes steeper than 1:4 and equal to or flatter than 1:2 add 2'-6" to foundation depths shown.
- 2. Foundation Tie Bars: #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn boťtom.
- 3. For precast foundations, the circular cross section shown may be substituted with an octagon shape. The out-to-out distance between parallel edges of the octagon must be  $\geq 2'-6''$ . Use the same reinforcing diameter and centered placement with a minimum 3" cover.

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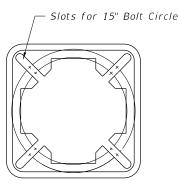
STANDARD PLANS



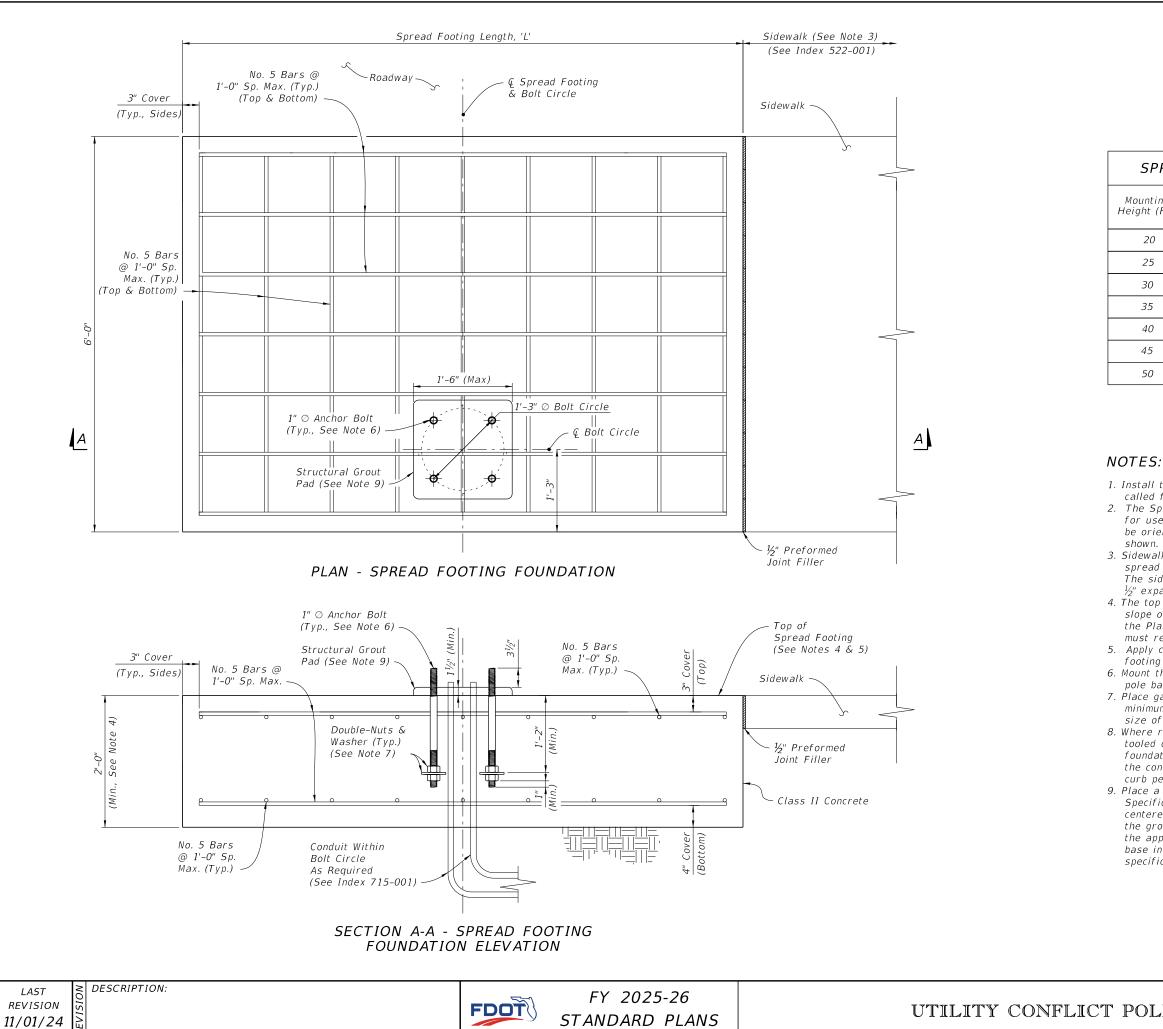
Slots for Cast Aluminum Base Shoe 13<sup>1</sup>/<sub>2</sub>" Bolt Circle



TOP VIEW TRANSFORMER BASE



BOTTOM VIEW TRANSFORMER BASE



SPREAD FOOTING LENGTH, 'L'							
unting Wind Speed (All Arm Lengths)							
ght (Ft.)	120 mph	140 mph	160 mph				
20	4'-6"	5'-0"	6'-0''				
25	4'-6"	5'-0"	6'-0''				
30	7'-0"	7'-0''	7'-0"				
35	7'-0''	7'-0"	7'-0"				
40	7'-0''	7'-0''	10'-0''				
45	8'-6"	10'-0''	10'-0''				
50	8'-6"	10'-0"	11'-6"				

1. Install the Spread Footing Foundation Option only where called for in the Plans.

2. The Spread Footing Foundation Option is only permitted for use with single arm light poles. The pole arm must be oriented towards the roadway side of the footing as

3. Sidewalk placed on the other side or both sides of the spread footing is permitted where shown in the Plans. The sidewalk connection to spread footing requires the  $\frac{1}{2}$ " expansion joint shown regardless of the side.

4. The top of the spread footing must match the cross slope of the adjacent sidewalk where applicable per the Plans. The nominal bottom of the spread footing must remain level.

Apply concrete surface finish to the top of the spread footing in accordance with Specification 522-7.

6. Mount the anchor bolts plumb. For the corresponding pole base details, see Sheet 3.

7. Place galvanized or zinc-plated steel washers with a minimum thickness of  $\frac{1}{4}$ ". Use washers with a minimum size of  $3\frac{1}{2}$ "  $\oslash$  round or 3"x3" square.

8. Where raised curb is called for in the Plans, provide a tooled cold joint with bond breaker between the foundation and back of raised curb. See Sheet 1 and the connection between concrete sidewalk and raised curb per Index 522-001

9. Place a structural grout pad in accordance with Specification 934. The grout pad is square and centered on the bolt circle centerlines. Level the top of the grout pad and smooth the edges and corners per

the approval of the Engineer. Install the transformer base in accordance with Sheet 3 and the manufacturer's specifications.

# SPREAD FOOTING FOUNDATION OPTION

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### HIGHMAST LIGHTING NOTES:

1. Poles are designed to support the following:

A. One (1) cylindrical head assembly with a maximum effective projected area of 6 sf and 340 lbs (Max.) B. Eight (8) cylindrical luminaires with a maximum effective projected are of 1.5 sf and 77 lbs each.

- 2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not detailed in the Plans.
- 3. High Mast Structure Materials:
  - A. Poles and Backing Rings:
    - a. Less than <sup>3</sup>/<sub>16</sub>": ASTM A1011 Grade 50, 55, 60 or 65
    - b. Greater than or equal to  $\frac{3}{2}$ 16": ASTM A572 Grade 50, 55, 60 or 65 c. ASTM A595 Grade A (55 ksi yield) or Grade B (60 ksi yield)
  - B. Steel Plates: ASTM A709 or ASTM A36
  - C. Pole Caps: ASTM A1011 Grade 50, 55, 60, or 65 or ASTM B209
  - D. Weld Metal: E70XX
  - E. Stainless Steel Screws: AISI 316
  - F. Anchor Bolts, Nuts and Washers:
    - a. Anchor Bolts: ASTM F1554 Grade 55
    - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per anchor bolt)
    - c. Plate Washer: ASTM A36 (2 per anchor bolt)
  - G. Nut Covers: ASTM B26 (319-F)
  - H. Concrete: Class IV (Drilled Shaft)
  - I. Reinforcing Steel: Specification 415
- 4. Fabrication:
- A. Welding:

  - a. Specification Section 460–6.4 and b. AASHTO LRFD Specification for Structural Supports for Highway Signs, Luminaires, and Traffic Signals Section 14.4.4
  - B Poles
  - a. Round or 16-sided (Min.)
  - b. Taper pole diameter at 0.14 inches per foot
  - c. Pole shaft may be up to three sections (using telescopic field splices)
  - d. Circumferentially welded pole shafts and laminated pole shafts are not permitted
  - e. Fabricate Pole longitudinal seam welds (2 maximum) with 60 percent minimum penetration or fusion welds except as follows:
  - i. Use a complete joint penetration weld within 6 inches of the circumferential tube-to-plate connectio. ii. Use complete joint penetration welds on the female end section of telescopic (i.e., slip type) field
  - splices for a minimum length of 42 inches.
  - C. Identification Tag: (Submit details for approval) a. 2"x 4" (Max.) aluminum tag
  - b. Locate on the inside of the pole and visible from the handhole
  - c. Secure with 1/8" diameter stainless steel rivets or screws.
  - d. Include the following information on the ID Tag: 1. Financial Project ID
  - - 2. Pole Type
  - 3. Pole Height
  - 4. Manufacturers' Name
  - 5. Yield Strength (Fy of Steel) 6. Base Wall Thickness

  - D. Except for Anchor Bolts, bolt hole diameters are bolt diameter plus 1/16" and anchor bolts holes are bolt diameter plus ½" (Max) prior to galvanizing.
     E. Hot Dip Galvanize after fabrication
- 5. Coating:

A. Galvanize Anchor Bolts, Nuts and Washers: ASTM F2329

B. Hot Dip Galvanize all other steel items including plate washers: ASTM A123

- 6. Construction:
  - A. Foundation: Specification 455 Drilled Shaft, except that payment is included in the cost of the Structure. B. After Installation: Place wire screen between top of foundation and bottom of baseplate in accordance with Specification 649-6.
- 7. Wind Speed by County:

130 MPH

Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

### 150 MPH

Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

### 170 MPH

Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

LAST

REVISION

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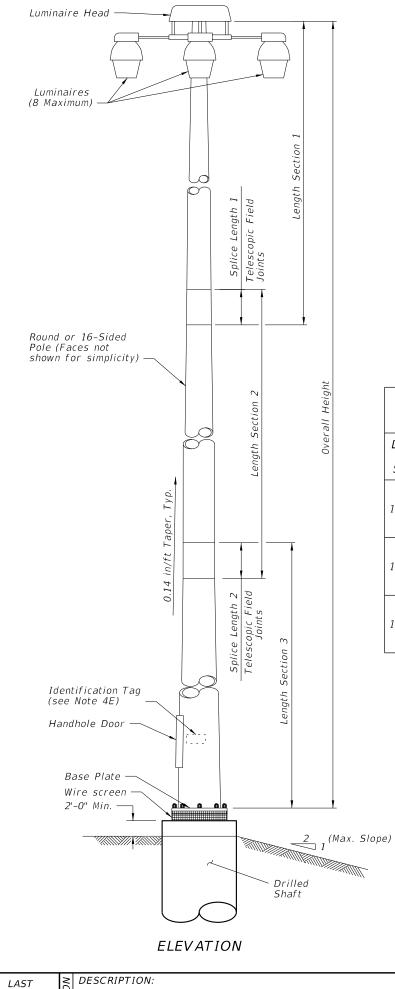


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	STANDARD	POLE	DESIG	N NOTES
۲ П			INDEX	SHEET

715-010

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						BLE 1 ESIGN	TABLE*					
			SECTIO	N 1 (TOP	)			SECTION	2		SECTION	3
Design Wind Speed	Pole Overall Height (ft)	Length	Wall Thickness (in.)	Minimum Splice Length 1	Base Dia. (in.)	Length	Wall Thickness (in.)	Minimum Splice Length 2	Base Dia. (in.)	Length	Wall Thickness (in.)	Base Dia. (in.)
	80	41'-0''	0.250	2'-0"	11	42'-0"	0.250		16			
130 mph	100	23'-0"	0.179	2'-0"	10	41'-0"	0.250	2'-6"	15	43'-0"	0.250	20
	120	41'-0"	0.250	2'-0"	12	43'-0"	0.250	2'-9"	17	43'-0"	0.313	22
	80	41'-0''	0.250	2'-0''	11	42'-0"	0.313		16	—		—
150 mph	100	23'-0"	0.179	2'-0''	10	41'-0"	0.250	2'-6"	15	43'-0"	0.313	20
	120	41'-0"	0.250	2'-6"	16	43'-0"	0.250	3'-0''	21	44'-0"	0.375	26
	80	40'-0"	0.250	2'-3''	13	43'-0"	0.313		18			—
170 mph	100	23'-0"	0.250	2'-0"	11	42'-0"	0.313	2'-6"	16	44'-0"	0.375	21
	120	41'-0''	0.250	3'-0"	18	44'-0''	0.313	3'-6"	23	45'-0"	0.375	28

\* Diameter Measured Flat to Flat

			TABLE	2			
		BASE PLAT	E AND BOL	TS DESI	GN TAB	LE	
Design Wind Speed	Pole Overall Height (ft)	Base Plate Diameter (in.)	Base Plate Thickness (in.)	Bolt Circle (in.)	No. Bolts	Bolt Diameter (in.)	Bolt Embedment (in.)
	80	30.0	3.000	23.0	8	1.75	38
130 mph	100	34.0	3.000	27.0	8	1.75	42
	120	38.0	3.875	30.0	8	2.00	48
	80	30.0	3.000	23.0	8	1.75	43
150 mph	100	36.0	3.875	28.0	8	2.00	47
	120	44.0	3.875	35.0	8	2.25	52
	80	32.0	3.000	25.0	8	1.75	47
170 mph	100	37.0	3.000	29.0	8	2.00	54
	120	46.0	3.875	37.0	10	2.25	58

	SHAF	TABLE 3 T DESIGN	TABLE	
Design Wind Speed	Pole Overall Height (ft)	Shaft Diameter	Shaft Length	Longitudinal Reinforcemen
	80	4'-0''	13'-0''	14-#11
130 mph	100	4'-6"	14'-0''	16-#11
	120	4'-6''	16'-0''	16-#11
	80	4'-0''	14'-0''	14-#11
150 mph	100	4'-6"	16'-0''	16-#11
-	120	5'-0''	18'-0''	18-#11
	80	4'-6"	15'-0''	16-#11
170 mph	100	4'-6"	17'-0"	16-#11
-	120	5'-0''	20'-0''	18-#11

NOTE: on the table.

TABLE 4			
ADDITIONAL SHAFT DEPTH DUE TO GROUND SLOPE			
Ground Slope	4'-0" Shaft Diameter	5'-0" Shaft Diameter	
1:5	3'-0''	4'-0''	
1:4	4'-0''	5'-0''	
1:3	5'-0''	6'-0''	
1:2	7'-0''	9'-0''	

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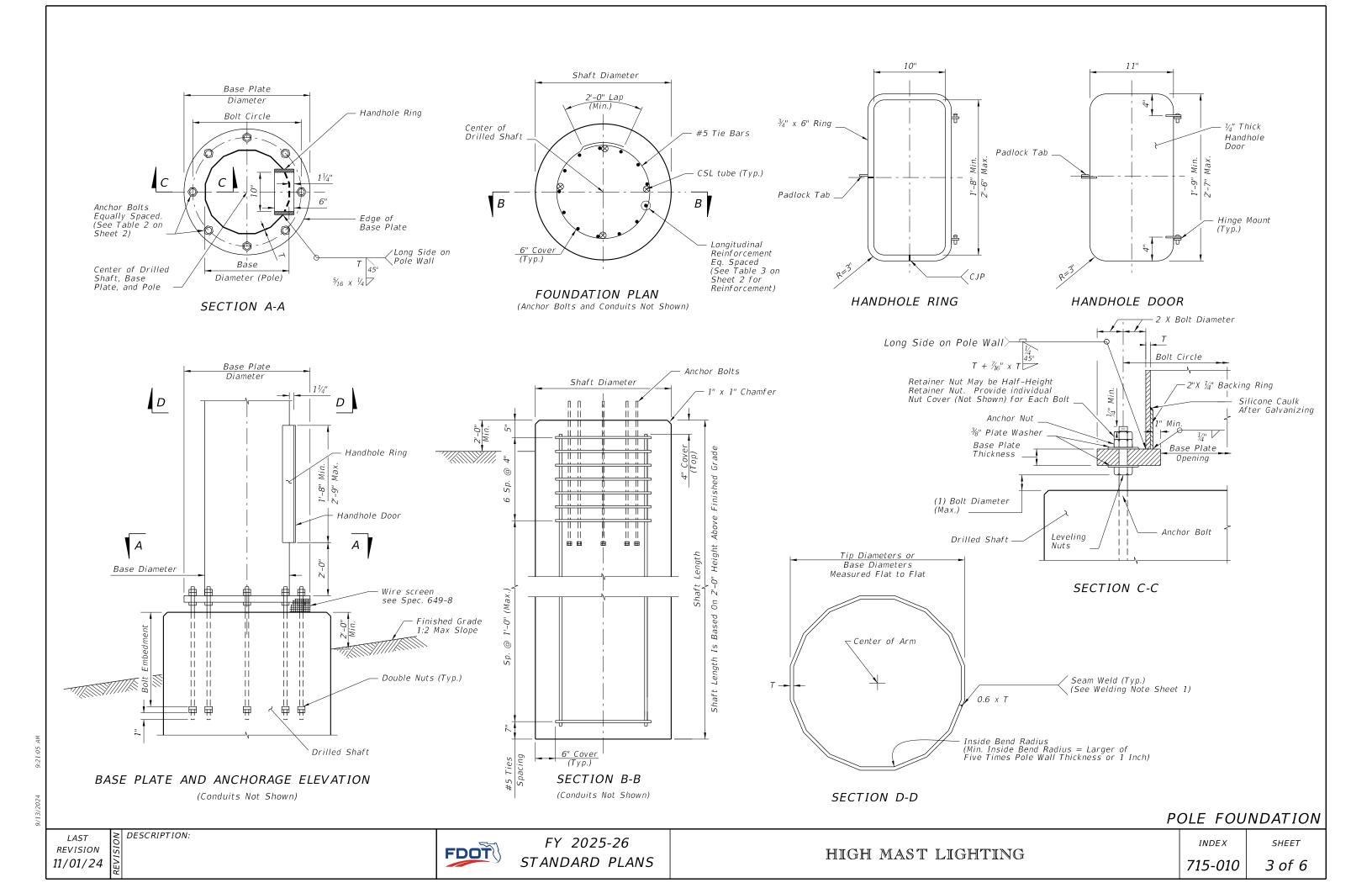
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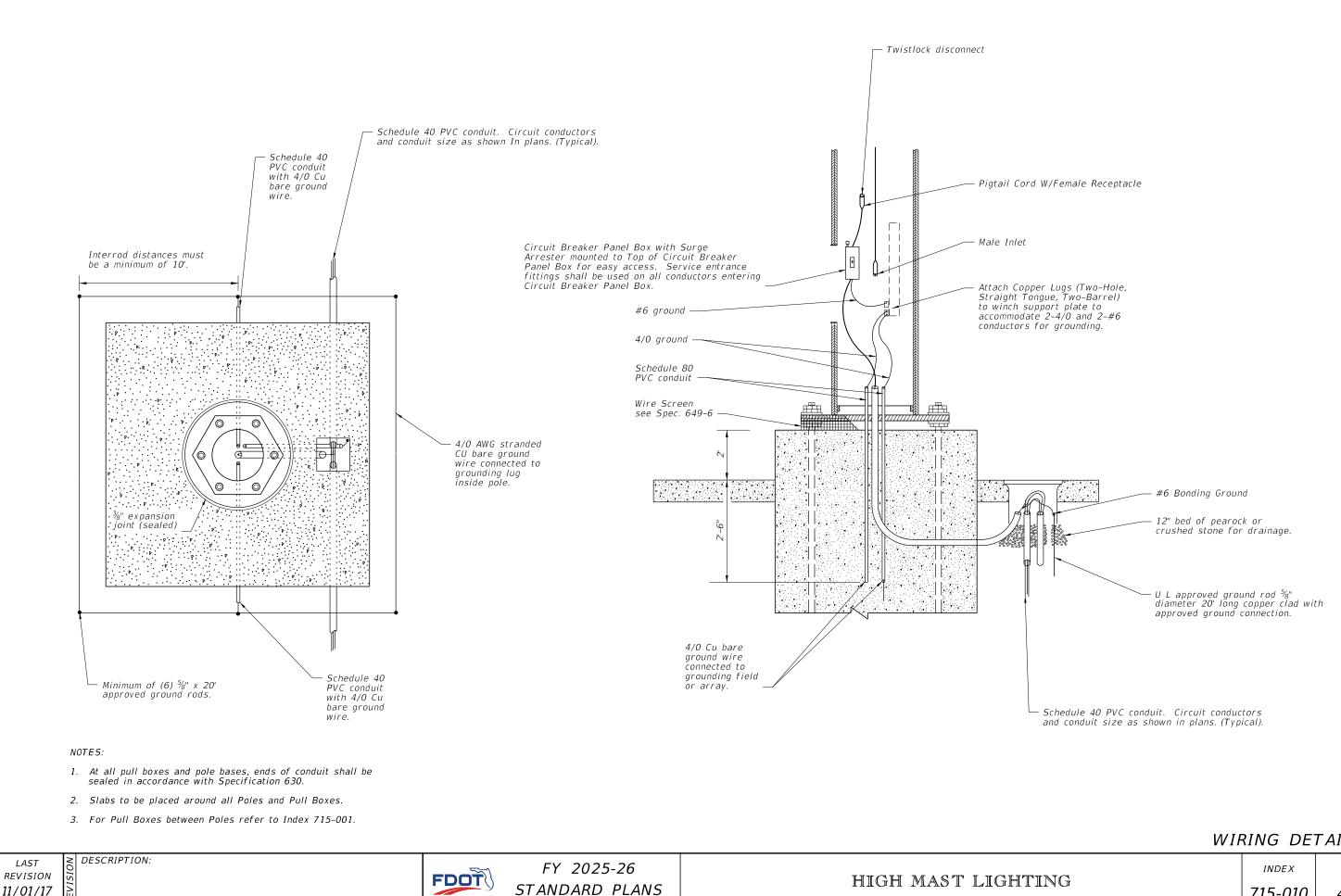
HIGH MAST LIGHTIN

Shaft Design Table Shaft Length is based on level ground (flatter than 1:5). Increase the shaft depth in accordance with the Additional Shaft Depth Due to Ground Slope table for foundations with slopes 1:5 and steeper. Use the higher value for slope or diameter values that fall between those shown

POLE DESIGN TABLES

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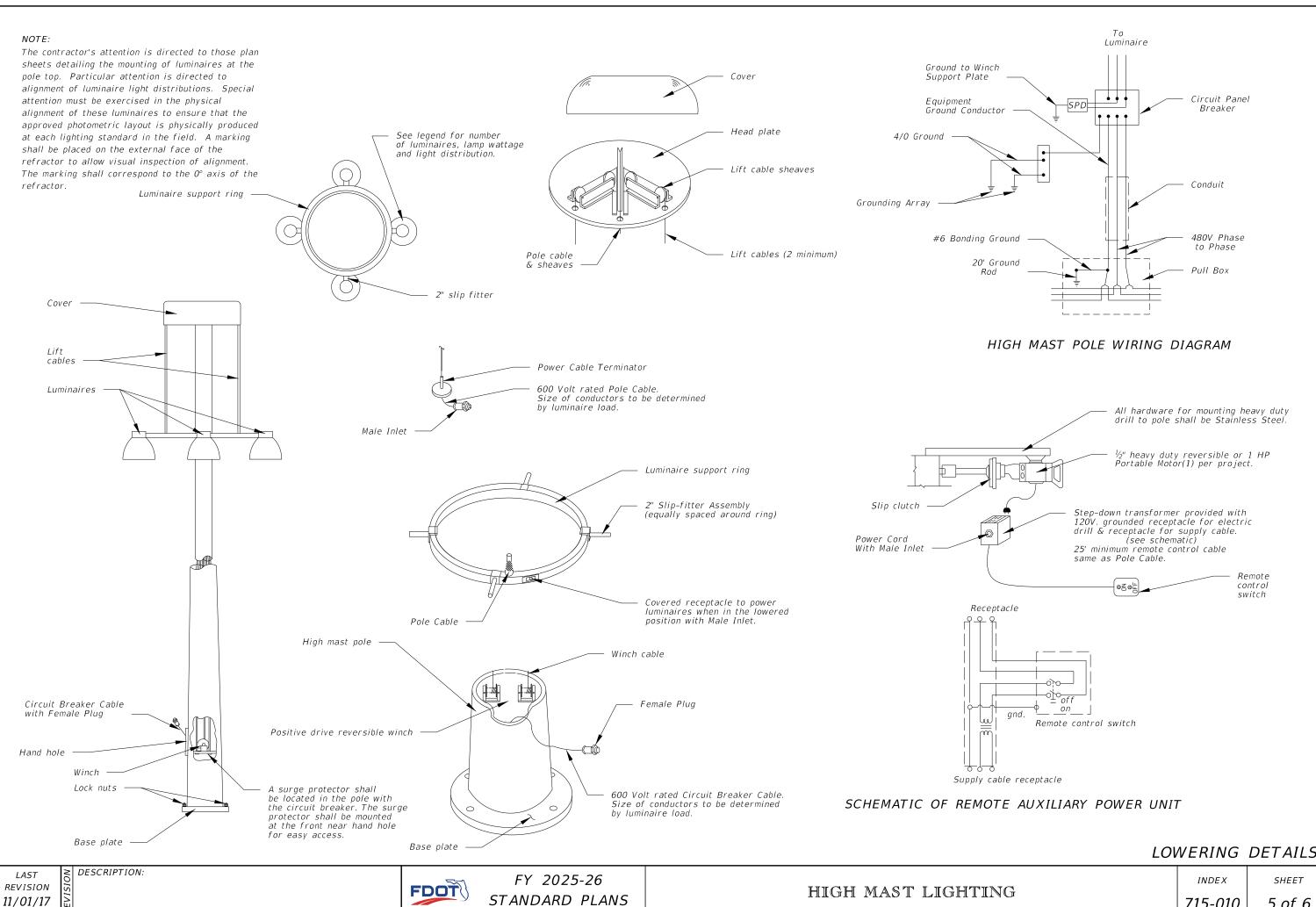
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STANDARD PLANS

HIGH MAST LIGHTIN

# WIRING DETAILS

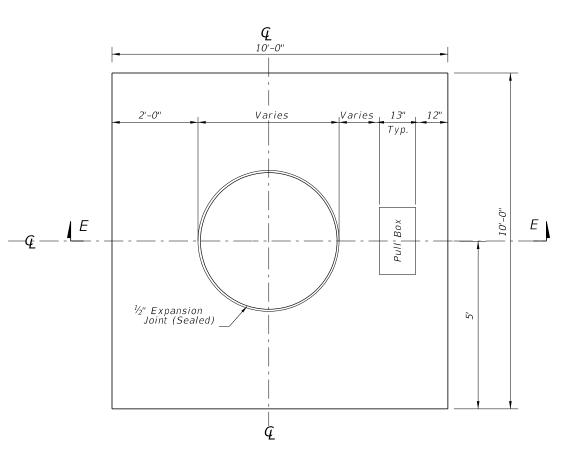
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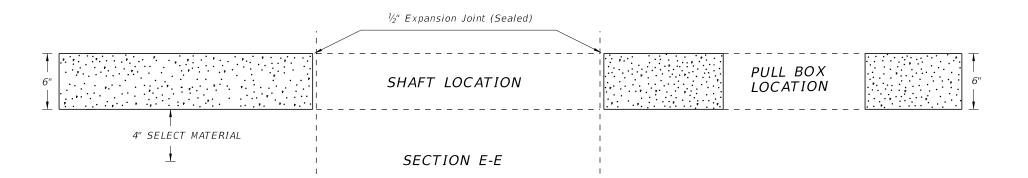
LOV	VERING	DETAILS
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### NOTES:

- 1. Use compacted select material in accordance with Index 120-001.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
- 7. The expansion joint shall consist of  $\frac{1}{2}$ " of closed-cell polyethylene foam expansion material. The top  $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Specification 932.







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DESCRIPTION:



FY 2025-26 STANDARD PLANS

HIGH MAST LIGHTIN



SLAB	DE	TAILS

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CROSSING SURFACES		
Definition		
Concrete		
Rubber		
Rubber/Asphalt		
Timber/Asphalt		

STOP ZONE FOR	RUBBER CROSSING
Design Speed (mph)	Zone Length (Distance From Stop)
45 Or Less	250'
50 - 55	350'
60 - 65	500'
70	600'

### Notes:

- 1. Type R Crossings are NOT to be used for multiple track crossings within zones for an existing or scheduled future vehicular stop. Zone lengths are charted above.
- 2. Single track Type R Crossings within the zones on the chart may be used unless engineering or safety considerations dictate otherwise.

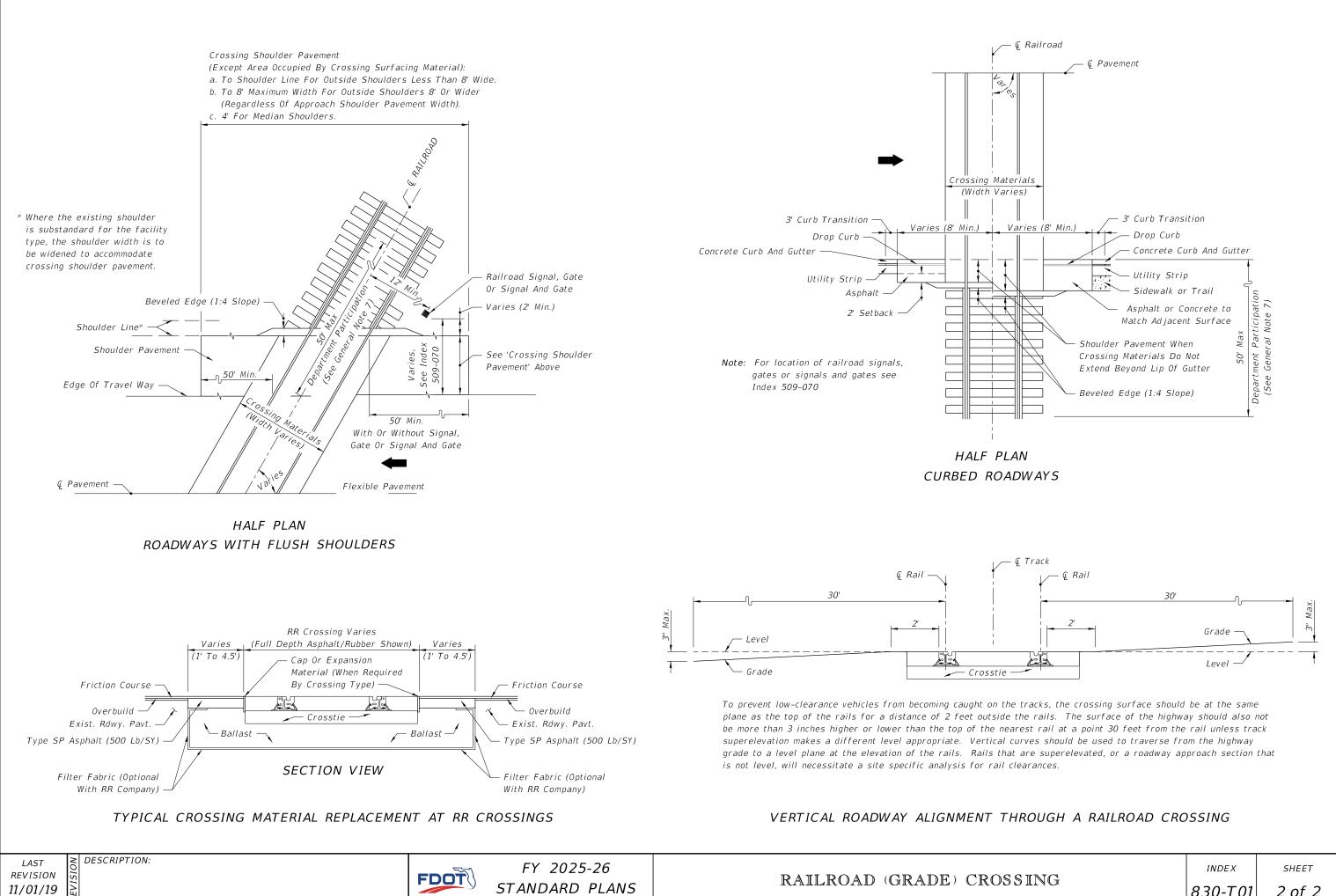
### GENERAL NOTES:

- 1. The Railroad Company will furnish and install all track bed (ballast), crossties, rails, crossing surface panels and accessory components. All pavement material, including that through the crossing, will be furnished and installed by the Department or its Contractor, unless negotiated otherwise.
- 2. When a railroad grade crossing is located within the limits of a highway construction project, a transition pavement will be maintained at the approaches of the crossing to reduce vehicular impacts to the crossing. The transition pavement will be maintained as appropriate to protect the crossing from low clearance vehicles and vehicular impacts until the construction project is completed and the final highway surface is constructed.
- 3. The Central Rail Office will maintain a list of currently used Railroad Crossing Products and will periodically distribute the current list to the District Offices as the list is updated.
- 4. The Railroad Company shall submit engineering drawings for the proposed crossing surface type to the Construction Project Engineer and/or the District Rail Office for concurrence along with the List of Railroad Crossing Products. The approved engineering drawings of the crossing surface type shall be made a part of the installation agreement.
- 5. Sidewalks shall be constructed through the crossing between approach sidewalks of the crossing. Sidewalks shall be constructed with appropriate material to allow unobstructed travel through the crossing in accordance with ADA requirements.
- 6. Install pavement in accordance with the Specifications.
- 7. The Department will participate in crossing work, that requires adjustments to rail outside of the crossing, no more than 50 feet from the edge of the travel way.





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